5 Port Solenoid Valve Metal Seal/Rubber Seal Series SQ1000/2000

Stacking Manifold

The use of cassette style valves and manifolds makes it easy to increase or decrease the number of stations on a DIN rail. The plug-in type includes two extra valve station connectors. This design makes rewiring unnecessary during manifold expansion.

Also, the use of a single part number simplifies the ordering process.

Manifold Mounted Type

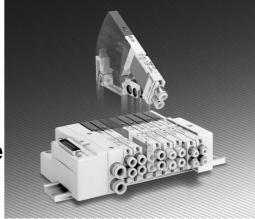
Valve maintenance is simple and labor time is reduced by a single mounting screw.

Easy Replacement of Clip Type One-touch Fittings

One-touch fittings can be replaced without removing valves.

Connector Entry Direction Can be Changed with a Single Push.

The connector entry direction can be changed from the top to the side by simply pressing the manual release button. It is not necessary to use the manual release button when switching from the side to the top.



VQC SQ VQ0 VQ4 VQ5 VQZ

Built-in Back Pressure Check Valve (Option symbol: B)

Eliminates trouble with back pressure when driving a single acting cylinder or when using an exhaust center type valve, etc.

Unprecedented High Speed Response and Long Service Life

Model	Response time	Life ^{Note)}	N
SQ1000	12 ms or less	200 million	
SQ2000	20 ms or less	cycles	

lote) For metal seal, single type, DC specifications, based on SMC life conditions.

* For applications which demand high speed, high frequency, long life and a precise response time.

. O E MPa/Load faat

Cylinder Speed Chart

		F	low Chara	cteristics Note)						Bo	ore size (m	m)		
Base mounted	N	letal seal		R	ubber seal		Average speed (mm/s)		Series CJ	2		Series	s CM2	
	C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	(1111/03)	ø6	ø10	ø16	ø20	ø25	ø32	ø40
SQ1000	0.63	0.11	0.14	0.80	0.20	0.19	800 700 600 500 400 300 200 100 0						Perpen Upwar	d actuatio ontal
SQ2000	2.4	0.14	0.75	3.1	0.18	0.71	800 700 600 500 400 300 200 100 0							

It is when the cylinder is extending that is meter-out controlled by speed controller which

directly connected with cylinder, and its needle valve with being fully open.

* The average velocity of the cylinder is what the stroke is divided by the total stroke time.
 * Load factor: ((Load weight x 9.8) /Theoretical force) x 100%

Conditions

Base n	nounted	Series CJ2	Series CJ2 Series CM2 Series									
	Tube x Length		TO604 x 1 m									
SQ1000	Speed controller		AS3001F-06									
	Silencer		AN110-01									
	Tube x Length	T0604 x 1 m	T1075 x 1 m	T1209 x 1 m								
SQ2000	Speed controller	AS3001F-06	AS400	1F-10								
	Silencer	AN200-02										

Precautions 1

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

Manual Override

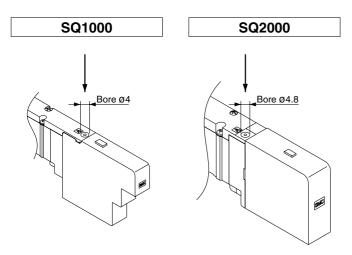
M Warning

Use to switch the main valve.

Push Type (Tool required)

Push down on the manual override button with a small screwdriver until it stops.

(Available for all types except 2 position double (Latching).)



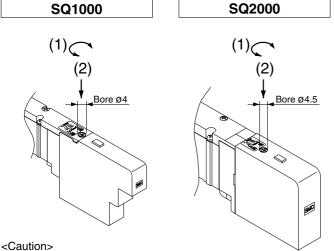
Push Type (Tool required) 2 Position Double (Latching) Type

• To lock in set position (Flow path: $P \rightarrow A$): Turn the manual override clockwise by 180° to ▶ mark press down. Valve is now locked in the set condition. (Flow path: $P \rightarrow A$)



SMC

• To reset (Flow path: $P \rightarrow B$): Turn manual override counterclockwise to mark ▶ and press down. Valve will then be in the reset condition.



Do not turn the manual override when it is pushed in, as this may cause damage.

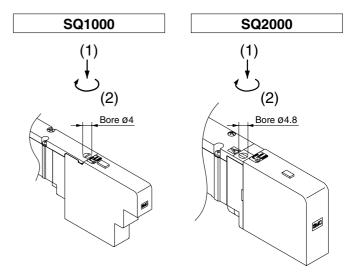
The construction is such that the operating force is different on sides A and B.

Locking Type (Tool required)

Push down completely on the manual override button with a small screwdriver. While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it.

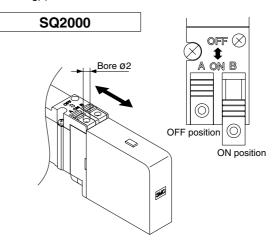


(Available for all types except 2 position double (Latching).)



Slide Locking Type (Manual type) (SQ2000 only)

The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or finger. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of ø2 or less. (Available for all types except 2 position double (Latching).)



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD



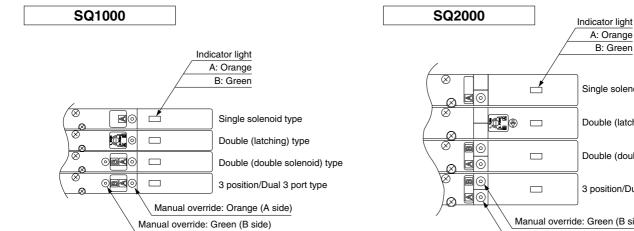
Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

Light/Surge Voltage Suppressor

A Caution

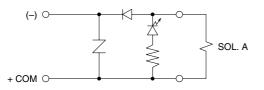
Indicator lights are all positioned on one side for both single solenoid and double solenoid types. For double, 3 position, and 4 position dual 3 port types, 2 colors are used to indicate the energization of A side or B side.

SMC

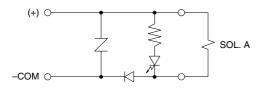


Single Solenoid Type (SQ1000/2000)

Positive common specifications

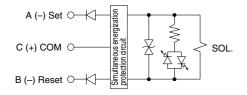


Negative common specifications

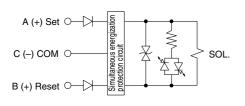


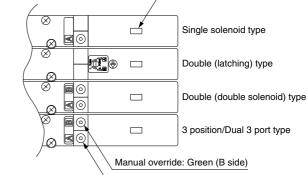
Double (Latching) Type (SQ1000/2000)

Positive common specifications



Negative common specifications





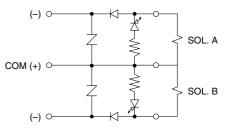
Manual override: Orange (A side)

Double (Double solenoid) Type (SQ1000/2000)

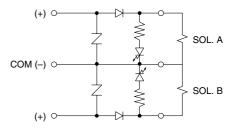
3 Position Type (SQ1000/2000)

4 Position Dual 3 Port Type (SQ1000/2000)

Positive common specifications



Negative common specifications



2-3-3

▲Precautions 3

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

2 Position Double (Latching solenoid) Type

A Caution

Within the double type, a latching (with self holding mechanism) solenoid type is available in addition to the conventional double solenoid. The appearance is the same as the single solenoid. However, the construction allows the armature inside the solenoid to hold the A side ON position and B side ON position during momentary energization (20 ms or longer). The operating method and functions are the same as the conventional double solenoid type.

<Special precautions for latching solenoid>

- 1. Use in a circuit that does not have simultaneous energization of ON and OFF signals.
- **2.** To operate with momentary energization, the energized time should be 20 ms or longer.
- **3.** Although there is no problem for normal operations and environments, do not operate in an environment with vibration (3 G or more) or strong magnetic field.
- **4.** This valve is shipped with the armature inside the solenoid holding the B side ON position (Reset). However, energize to conform whether it is holding the A side ON position or B side ON position before operation.
- 5. To operate for an extended time, use SQ ¹/₂ 2 ³⁰/₄₁-□□-□□-X11 with energy savign circuit.

Mounting and Removal of Valves

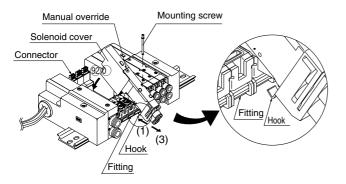
A Caution

Mounting

- Insert the hook of the valve into the fitting on the manifold block, then push the valve down into place and tighten the mounting screw.
- Tighten the screw with the appropriate tightening torque shown below.

SQ1000	0.17 to 0.23 N·m
SQ2000	0.25 to 0.35 N·m

• When pushing the valve down, press it on the area near the manual override. Be careful not to push the solenoid cover.



Removing

• Loosen the valve mounting screw, lift the valve from the solenoid cover side and remove it by sliding it in the direction of arrow (3).

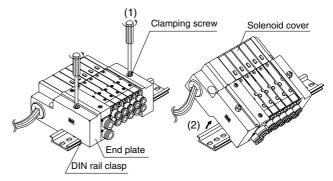
If it is difficult to loosen the screw, loosen it while pressing the valve gently on the area near the manual override.

Mounting and Removal of Manifold with DIN Rail

▲ Caution

Removing Manifold from DIN Rail

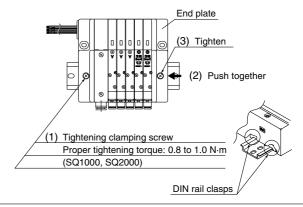
- Loosen the end plate clamping screws on both sides until they turn freely. (The screws do not come out.)
- (2) Remove the manifold from the DIN rail by lifting it from the solenoid cover side.



When a manifold contains a large number of stations and is difficult to remove all at once, separate the manifold into several sections before removing it.

Mounting Manifold on DIN Rail

The procedure is the reverse of that above. After tightening the clamping screw on one side, push on the opposite end plate so that there are no gaps between the manifold blockes and then tighten the other clamping screw.



Confirm that the DIN rail clasps are securely hooked into the DIN rail.

▲ Precautions 4

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 2-9-2.

Replacement of Cylinder Port Fittings

A Caution

The cylinder port fittings are a cassette for easy replacement. Fittings are secured with a clip that is inserted from the top side of the valve. Remove the clip with a flat head screwdriver, etc., to replace the fittings.

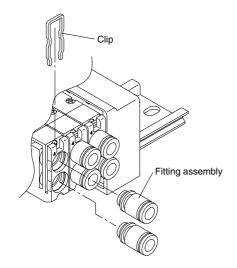
To mount a fitting, insert the fitting assembly until it stops and reinsert the clip to its designated position.

Applicable tubing O.D.	Fitting a	ssembly part no.				
(mm)	SQ1000	SQ2000				
3.2	VVQ1000-50A-C3	_				
4	VVQ1000-50A-C4	VVQ1000-51A-C4				
6	VVQ1000-50A-C6	VVQ1000-51A-C6				
8	_	VVQ1000-51A-C8				
Deut wurde aus als aus	<i></i>					

* Part numbers above are for one fitting; however, order them in 10 piece units.

A Caution

Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.



Built-in Silencer Replacement Element

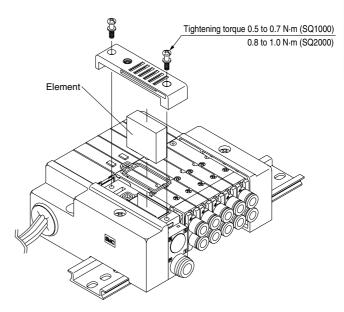
A Caution

A filter element is built into the manifold base end plate. When the element becomes dirty and clogged, this will cause trouble such as a drop in the cylinder speed, etc. Therefore, replace the element regularly.

Element part no.

Turne	Elemen	t part no.
Туре	SQ1000	SQ2000
Built-in silencer direct exhaust (-S)	SSQ1000-SE	SSQ2000-SE

* Part numbers above are for a set of ten elements.



To replace an element, remove the cover on the top side of the end plate and remove the old element with a flat head screwdriver, etc.

How to Calculate the Flow Rate

For obtaining the flow rate, refer to pages 2-1-8 to 2-1-11.

VQC SQ VQ0 VQ4 VQ5 VQZ

VQD



Series SQ1000 **Plug-in Unit**

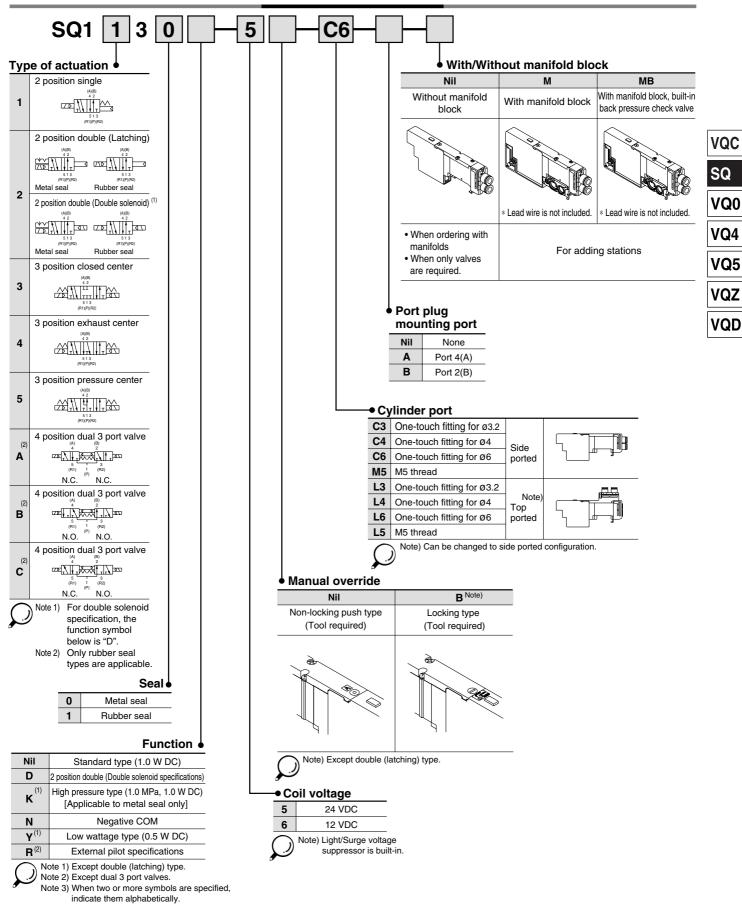
		H	How to Order Manifold				
	SS5	Q13					
	01 : 24 ^{Note)} Not	1 st 24 st ote) The ma of statio	itations aximum number ons depends on be of electrical Manifold mounting D DIN rail mounting style Note 3)	Ione DIN rail length sp back pressure ch pecial wiring spec Vith name plate External pilot spec Built-in silencer, (Specify DIN rail le (Enter the numbe Example: -D08 Standard wiring, Indicate wiring or mixed s exceeding the s stations. (Except For specifying t alphabetically. Es	neck valve cifications (Excep (Side ported on ecifications direct exhaust ength with "DD" er of stations insi g specifications wiring specifica single and double standard maxin L kit.) wo or more opti	at the end. de □.) are for double tions for single e wiring, or when hum number of	
Electrical entry		Lead wire connector location	Cable specifications	Station	Max. number of stations for special wiring specifications	(2) Max. number of solenoids	
E kit D-sub D side connector kit	FD0 FD1 FD2 FD3	D side	D-sub connector (25P) kit, without cable D-sub connector (25P) kit, with 1.5 m cable D-sub connector (25P) kit, with 3.0 m cable D-sub connector (25P) kit, with 5.0 m cable	-1 to 12 stations		24	
P kit	PD0 PD1 PD2 PD3	D side	Flat ribbon cable (26P) kit, without cable Flat ribbon cable (26P) kit, with 1.5 m cable Flat ribbon cable (26P) kit, with 3.0 m cable	-1 to 12 stations	24 stations	24	
Flat ribbon cable connector kit (26P)	PDS		Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, without cable	1 to 9 stations	18 stations	18	
Flat ribbon cable (20P)	JD0	D side	Flat ribbon cable (20P) PC Wiring System compatible	1 to 8 stations	16 stations	16	
L kit	LD0 LU0	D side U side	Lead wire kit with 0.6 m cable				
	LD1 LU1	D side U side	Lead wire kit, with 1.5 m cable	1 to 12 stations	_	—	
Lead wire kit	LD2 LU2	D side U side	Lead wire kit, with 3.0 m cable NKE Corp.: Uni-wire System				
S kit	SDF SDH SDJ1		NKE Corp.: Uni-wire System NKE Corp.: Uni-wire H System SUNX Corp.: S-LINK System (16 output points)	1 to 8 stations	16 stations	16	
	SDJ2 SDQ SDB1	D side	SUNX Corp.: S-LINK System (8 output points) DeviceNet, CompoBus/D (OMRON Corp.) OMRON Corp.: CompoBus/S System (16 output points)	1 to 4 stations 1 to 8 stations	8 stations 16 stations	8	
Serial transmission kit	SDR1 SDR2 SDV		OMRON Corp.: CompoBus/S System (16 output points) OMRON Corp.: CompoBus/S System (8 output points) Mitsubishi Electric Corp.: CC-LINK System	1 to 4 stations 1 to 8 stations	8 stations 16 stations		
		I					

Note 1) Separately order the 20P type cable assembly for the P kit. Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

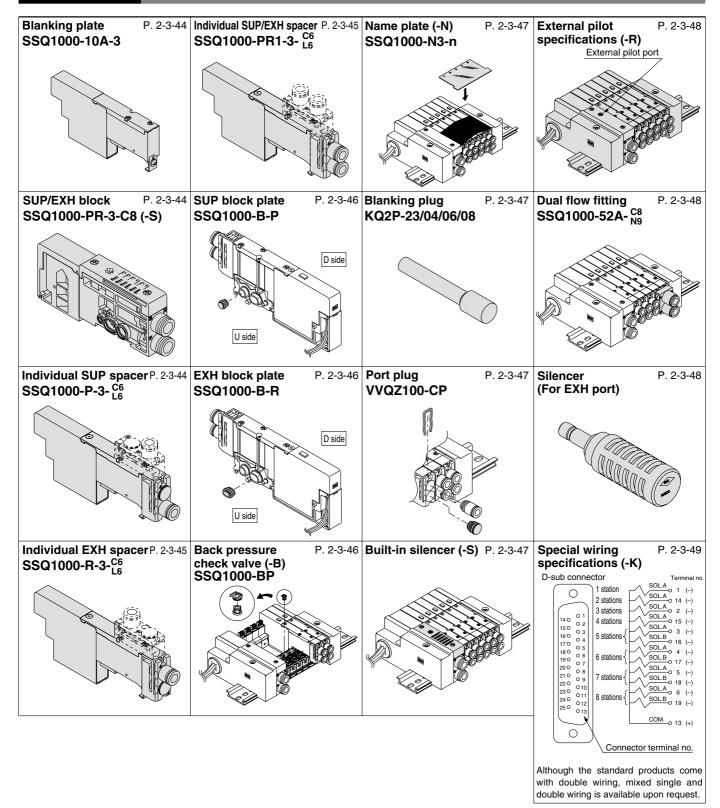


Plug-in Unit Series SQ1000

How to Order Valves

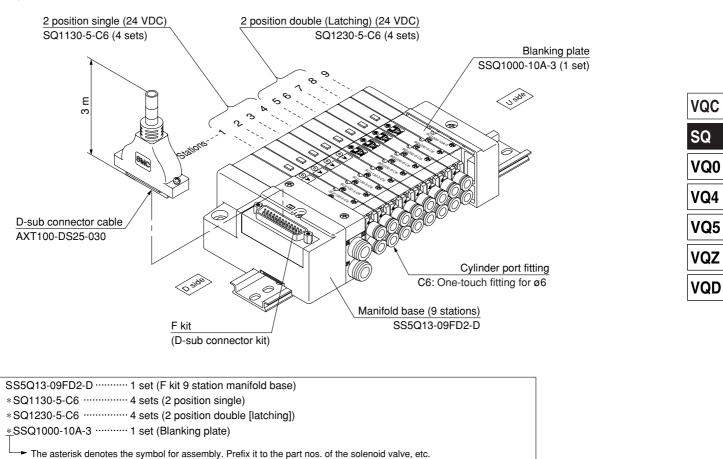


Manifold Option



How to Order Manifold Assembly (Example)

Example: D-sub connector kit, with cable (3 m)



Add the valve and option part numbers in order starting from the first station on the D side.

When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

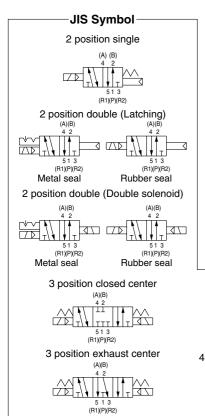
Valve Specifications

Model

		Number of					Flow cha	racteristic			Response	time (ms) ⁽²⁾	
Series		solenoids	Mode	I	$1 \rightarrow 4$	$/2 (P \rightarrow A)$	√B)	$4/2 \rightarrow 5/3$	$B (A/B \rightarrow $	R1/R2)	Standard:	Low	Weight (g)
					C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	1 W	wattage	(9)
		Single	Metal seal	SQ1130	0.62	0.10	0.14	0.63	0.11	0.14	12 or less	15 or less	80
	Ę	Single	Rubber seal	SQ1131	0.79	0.20	0.19	0.80	0.20	0.19	15 or less	20 or less	80
	sition	Double	Metal seal	SQ1230	0.62	0.10	0.14	0.63	0.11	0.14	15 or less	_	80
	2 po	(Latching)	Rubber seal	SQ1231	0.79	0.20	0.19	0.80	0.20	0.19	20 or less	_	80
		(Double – solenoid)	Metal seal	SQ1230D	0.62	0.10	0.14	0.63	0.11	0.14	10 or less	13 or less	95
			Rubber seal	SQ1231D	0.79	0.20	0.19	0.80	0.20	0.19	15 or less	20 or less	95
SQ1000		Closed	Metal seal	SQ1330	0.58	0.12	0.14	0.63	0.11	0.14	20 or less	26 or less	100
Garooo	Ę	Closed	Rubber seal	SQ1331	0.64	0.20	0.15	0.58	0.26	0.16	25 or less	33 or less	100
	position	Exhaust	Metal seal	SQ1430	0.58	0.12	0.14	0.60	0.14	0.14	20 or less	26 or less	100
	3 po	center	Rubber seal	SQ1431	0.64	0.20	0.15	0.80	0.20	0.19	25 or less	33 or less	100
		Pressure	Metal seal	SQ1530	0.62	0.12	0.14	0.63	0.14	0.14	20 or less	26 or less	100
		center	Rubber seal	SQ1531	0.79	0.21	0.19	0.59	0.20	0.14	25 or less	33 or less	100
	4 position	Dual 3 port valve	Rubber seal SQ1 ^A _C		0.59	0.28	0.15	0.59	0.28	0.15	25 or less	33 or less	95

Note 1) Values for the cylinder port size of C6. Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)





Specifications

opecii	lications									
	Valve construc	ction		Metal seal		Rubber seal				
	Fluid				Air/Inert gas	3				
	Maximum ope	rating	pressure	0.7 MPa (Hig	gh pressure t	ype: 1.0 MPa) ⁽³⁾				
s		Sing	le	0.1 MPa		0.15 MPa				
atior		Doul	ole (Latching)	0.18 MPa		0.18 MPa				
cifica	Min. operating pressure	Double	e (Double solenoid)	0.1 MPa		0.1 MPa				
Valve specifications	piessure	3 ро	sition	0.1 MPa		0.2 MPa				
<u>ve</u>		4 po	sition			0.15 MPa				
Va	Ambient and f	luid te	mp.		-10 to 50°C	(1)				
	Lubrication			Not required						
	Pilot valve ma	nual c	override	Push type/L	ocking type (Tool required)				
	Vibration/Impa	ict res	istance ⁽²⁾		30/150 m/s ²	2				
	Protection stru	icture			Dust tight					
(0	Coil rated volta	age		12 VDC, 24 VDC						
id tions	Allowable volta	age fli	uctuation	±10	% of rated vo	oltage				
eno ficat	Coil insulation	type		Equ	uivalent to cla	ass B				
Solenoid specifications	Power consump	otion	24 VDC	1 W DC (42	mA), 0.5 W [DC (21 mA) ⁽⁴⁾				
S	(Current)		12 VDC	1 W DC (83	mA), 0.5 W [DC (42 mA) ⁽⁴⁾				
No No	te 2) Vibration resis	stance: stance: e only.	No malfunction performed at b the right angle: No malfunction and at the righ energized state [Except double	oth energized and de-en s to the main valve and a occurred when it is test t angles to the main valv es every once for each co (latching) type.]	b test between ergized states rmature. (Value ed with a drop e and armature	tester in the axial direction in both energized and de-				
on press	sure center	1 posi	tion dual 3 pc	ort valve (B)						

3 positio

. (A)(B) (R1)(P)(R2)

-

N.C.

N.C.

N.O. N.O. 4 position dual 3 port valve (C)

تع لحل MM N.C. N.O.

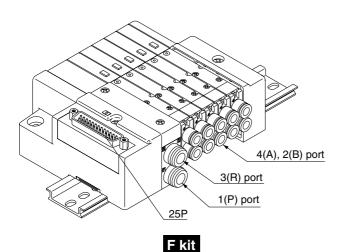
SMC

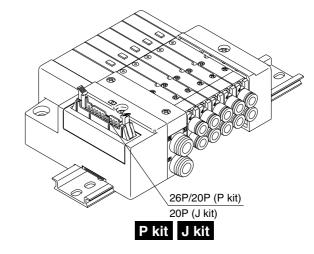
Plug-in Unit Series SQ1000

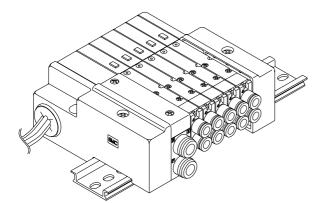
Manifold Specifications

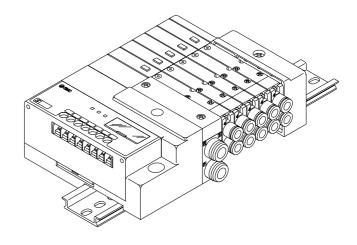
Base model			solenoid valve	Type of connection		Applicable	5 station	1 station
			valve			station	weight (g)	weight (g)
				F kit: D-sub connector		1 to 12 stations	420	20
				P kit: Flat ribbon cable	26P	1 to 12 stations	420	20
				P KII: FIAL IIDDON CADIE	20P	1 to 9 stations	420	20
5Q13-		<i>,</i>	SQ1 <u></u> 30	J kit: Flat ribbon cable		1 to 8 stations	420	20
	5		SQ1[]31	PC Wiring System comp	batible	1 10 0 514110115	120	
				L kit: Lead wire		1 to 12 stations	460	35
)		S kit: Serial transmission		1 to 8 stations	475	20
	i))	details, refer to	L kit: Lead wire S kit: Serial transmission	oatible			

Note 2) Can be changed to side ported configuration. Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-54 for details. Note 4) Except valves. For valve weight, refer to page 2-3-10.









L kit

S kit

VQC

SQ

VQ0

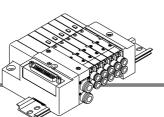
VQ4

VQ5

VQZ

VQD

Kit (D-sub connector kit)



Series

SQ1000

Manifold Specifications

Port location

Side, Top

Porting specifications

1(P), 3(R)

C8

Port size

4(A), 2(B)

C3, C4, C6, M5

Maximum

number of

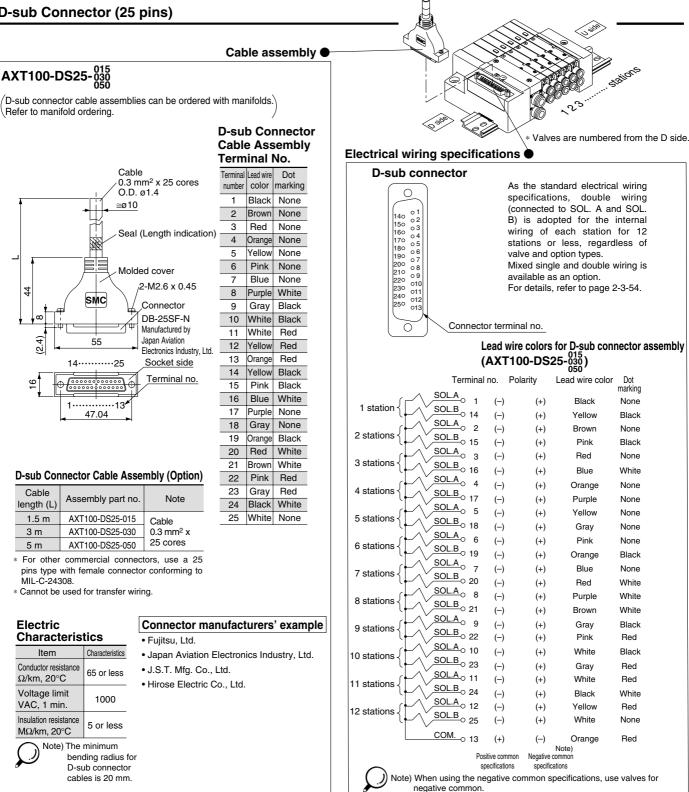
stations

12 stations

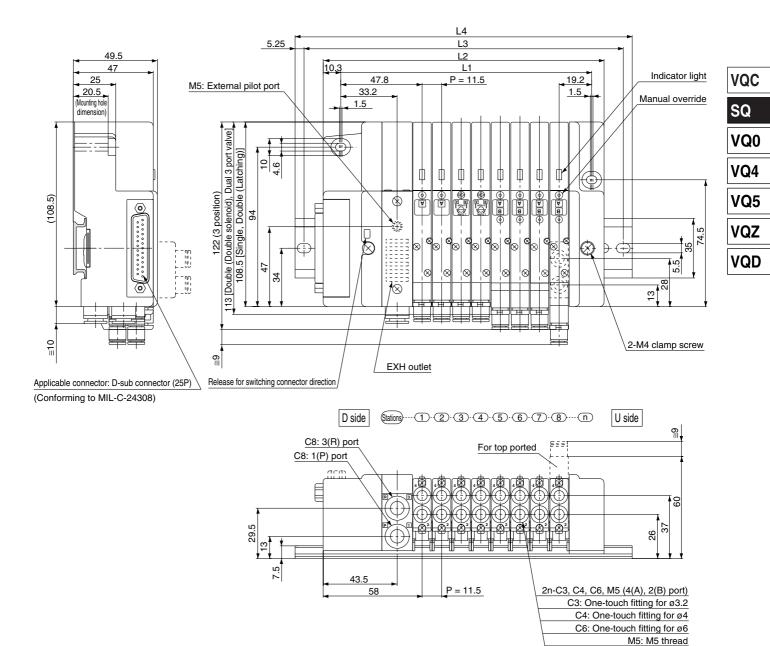
(24 as an option)

- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub Connector (25 pins)

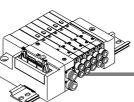






Dimens	Dimensions Formula: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (Maximum 24 station															ations)								
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5

SMC



Series

Manifold Specifications

Port

location

Porting specifications

1(P), 3(R)

Port size

4(A), 2(B)

Maximum

number of

stations

Simplification and labor savings for wiring work can be achieved by using a flat ribbon cable for the electrical connection.

Kit (Flat ribbon cable connector)

- Using connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Flat Ribbon Cable (26 pins, 20 pins)

AXT100-FC 26-2

6

Cable length (L)

1.5 m

3 m

5 m

Sumitomo 3M Limited

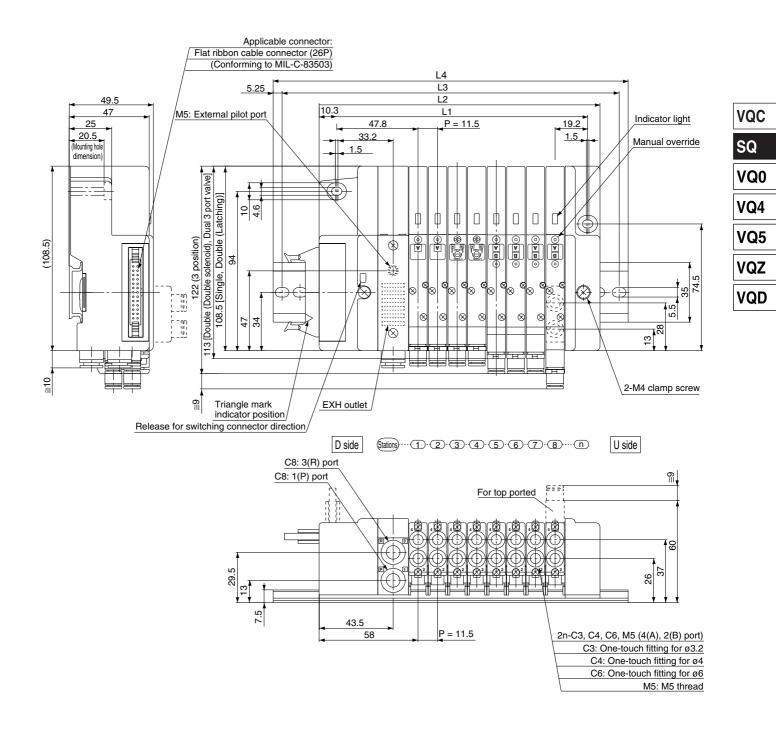
• J.S.T. Mfg. Co., Ltd.

Fuiitsu Limited

(20P) (26P)

12 stations SQ1000 Side, Top C8 C3, C4, C6, M5 (24 as an option) Cable assembly Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to manifold ordering Valves are numbered from the D side. Terminal no. 28AWG Electrical wiring specifications Red Flat ribbon cable connector Double wiring (connected to 26 🗆 🗆 25 SOL. A and SOL. B) is adopted 240 023 for the internal wiring of each 22 0 0 21 station, regardless of valve and 20 🗆 🗆 19 option types. 18 0 0 17 Mixed single and double wiring 16 🗆 🗆 15 14 🗆 🗆 13 is available as an option. 120 011 For details, refer to page 2-3-(15.6) 10 0 0 9 54. 8 🗆 🗆 7 6 🗆 🗆 5 Connector terminal no. 4 **П П** 3 2 🗆 🗆 1 Triangle mark indicator position Flat Ribbon Cable Connector Assembly (Option) <26P> <20P> Assembly part no. 26P 20P Terminal no. Polarity Terminal no. Polarity AXT100-FC26-1 AXT100-FC20-1 <u>SOL.A</u> 1 (-) <u>SOL.A</u>0 1 (-) (+) (+) <u>SOL.B</u>_o 2 (-) <u>SOL.B</u> 2 (-) AXT100-FC26-2 AXT100-FC20-2 1 station 1 station (+) (+) AXT100-FC26-3 AXT100-FC20-3 <u>SOL.A</u>₀ 3 (–) <u>SOL.A</u>o 3 (-) (+) (+) SOL.B₀ 4 (-) SOL.B₀ 4 (-) * For other commercial connectors, use a 26 pins or 20 pins with strain 2 stations 2 stations (+) (+) relief conforming to MIL-C-83503. <u>SOL.A</u>o 5 (-) <u>SOL.A</u>_{0 5 (-)} (+) (+) * Cannot be used for transfer wiring SOL.B₀ 6 (-) <u>SOL.B</u>₀ 6 (–) 3 stations 3 stations (+) (+) <u>SOL.A</u>o 7 (-) <u>SOL.A</u>o 7 (-) (+) (+) SOL.B₀ 8 (-) <u>SOL.B</u>₀ 8 (-) 4 stations 4 stations Connector manufacturers' example (+) (+) <u>SOL.A</u>₀ 9 (-) <u>SOL.A</u>₀ 9 (–) (+) (+) SOL.B₀10 (-) • Hirose Electric Co., Ltd. <u>SOL.B</u>010 (-) 5 stations 5 stations (+) (+) SOL.A 11 (-) <u>SOL.A</u>011 (-) (+) (+) <u>SOL.B</u>012 (-) <u>SOL.B</u>0 12 (-) 6 stations 6 stations (+) (+) SOL.A 13 (-) SOL.A 0 13 (-) · Japan Aviation Electronics Industry, Ltd. (+) (+)SOL.B₀14 (-) <u>SOL.B</u>014 (-) 7 stations 7 stations (+) (+) <u>SOL.A</u>015 (-) <u>SOL.A</u>0 15 (-) (+) (+) • Oki Electric Cable Co., Ltd. SOL.B₀16 (-) <u>SOL.B</u>o 16 (-) 8 stations 8 stations (+) (+) <u>SOL.A</u>017 (-) <u>SOL.A</u>0 17 (-) (+) (+) 9 stations * <u>SOL.B</u>₀ 18 (-) (+) 9 stations SOL.B - 18 (-) (+) <u>SOL.A</u>019 (-) (+) <u>COM.</u> 0 19 (+) (-) 10 stations <u>SOL.B</u>_{0 20} (-) (+) <u>COM.</u> 0 20 (+) (-) <u>SOL.A</u>021 (-) (+) Positive Negative 11 stations <u>SOL.B</u>0 22 (-) (+) common common SOL.A₀₂₃ (-) (+) specifications specifications <u>SOL.B</u>0 24 (-) 12 stations (+) COM. 0 25 (+) (-) COM. 0 26 (+) (-) Positive Negative common common specifications specifications Note) When using the negative common specifications, use valves for negative common.

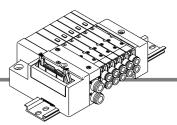




	Dimensions Formula: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (Maximum 24 stations)															ations)									
Ī	L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
	L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
	L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
ĺ	L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5

Kit (PC Wiring System compatible flat ribbon cable kit)

Valves are numbered from the D side.

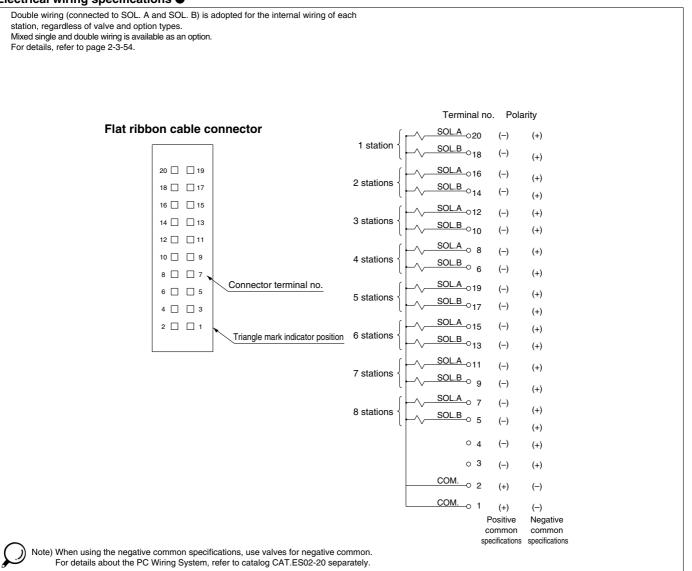


- PC Wiring System compatible.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

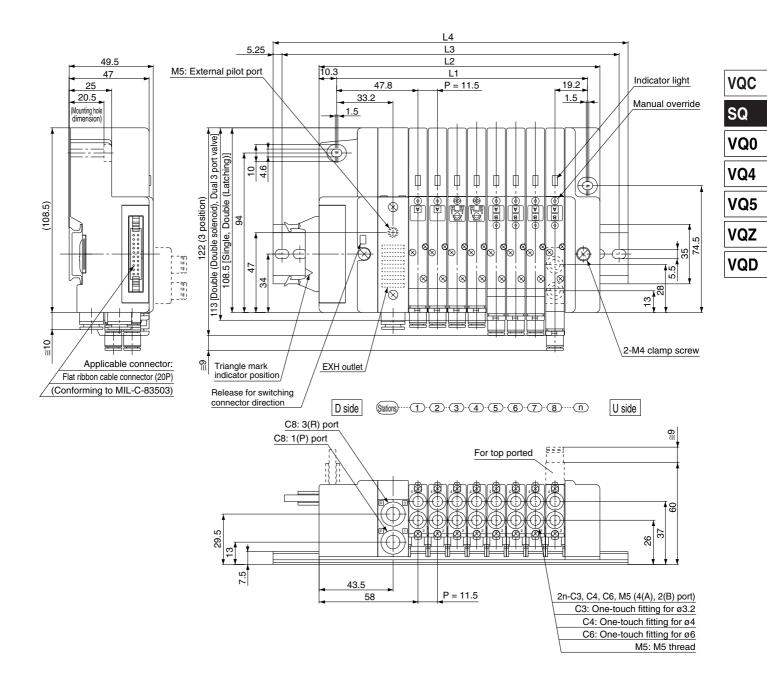
Manifold Specifications

	P	orting specifi	cations	Maximum		
Series	Port	Port	size	number of stations		
	location	1(P), 3(R)	4(A), 2(B)			
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations (16 as an option)		



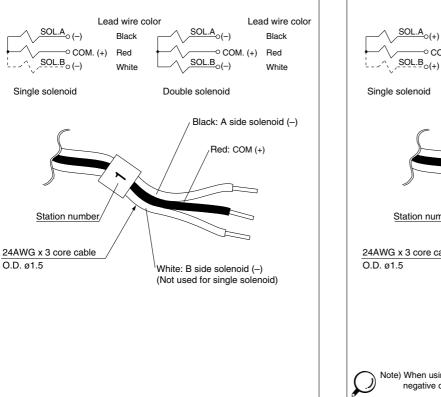


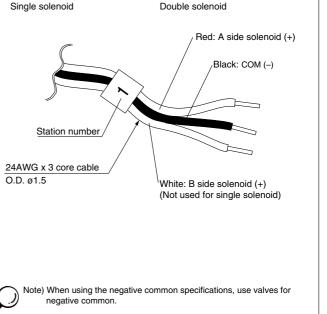
SMC



ļ	Dimens	sion	S		Formula: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (Maximum 16 stations)												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5
	L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257
	L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5
	L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298

Series SQ1000 Kit (Lead wire cable) • Direct electrical entry type **Manifold Specifications** Porting specifications Maximum Series Port size number of Port location 4(A), 2(B) stations 1(P), 3(R) SQ1000 Side, Top C8 C3, C4, C6, M5 12 stations (ons * Valves are numbered from the D side. • Wiring Specifications: Positive COM Specifications • Wiring Specifications: Negative COM Specifications (Option) Three lead wires are included per station regardless of valves used. Three lead wires are included per station regardless of valves used. Among the three lead wires, the red wire is for COM. Among the three lead wires, the black wire is for COM. Lead wire color Lead wire color SOL.A_{O(+)}





Red

Black

White

-- COM. (-)

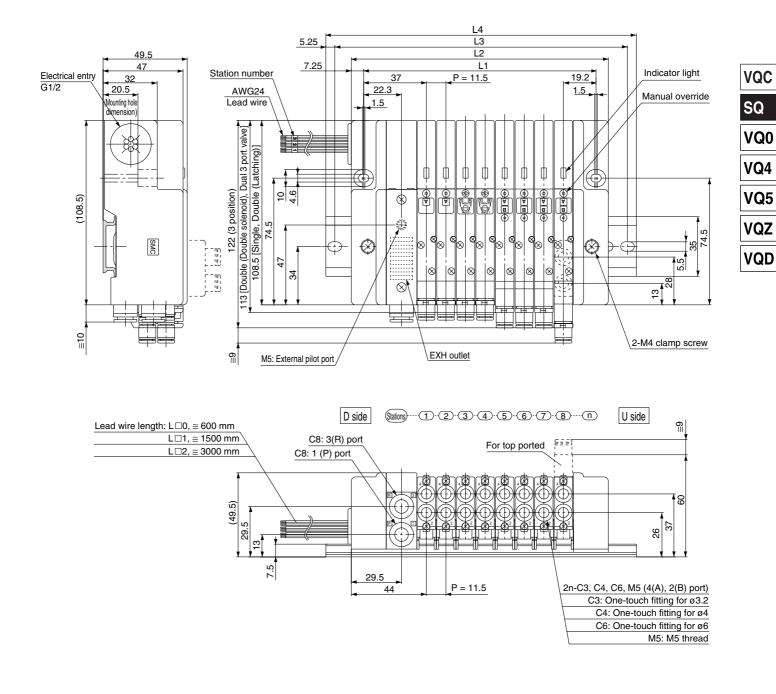
Red

Black

White

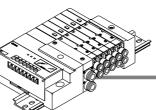
-- COM. (-)

SOL.B_{O(+)}



Dimen	sion	S	Formula: L1 = 11.5n + 44.5, L2 = 11.5n + 59 n: Stations (Maximum 12 stations)											
Ln	1	2	3	4	5	6	7	8	9	10	11	12		
L1	56	67.5	79	90.5	102	113.5	125	136.5	148	159.5	171	182.5		
L2	70.5	82	93.5	105	116.5	128	139.5	151	162.5	174	185.5	197		
L3	100	112.5	125	125	137.5	150	162.5	175	187.5	200	212.5	225		
L4	110.5	123	135.5	135.5	148	160.5	173	185.5	198	210.5	223	235.5		





- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The maximum number of stations is 8. (16 as an option). Only for type J2 and R2, the maximum stations are 4 (8 as an option).

statione

Manifold Specifications

	P	orting specifi	cations	Maximum	
Series	Port	Port	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations	

- Stations are counted from station 1 on the D side.
- Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Item	Specifications
External power supply	24 VDC, +10%, -5%
Current consumption (Inside unit)	0.1 A or less

Corresponding SI unit output numbers and solenoid coils <Wiring example 1>

SI unit output no.	0	1	2	3	4	5	6	7	8	9
	Α	в	A	в	Α	None	Α	None	Α	В
SI unit			Doι	ıble	Si	ngle	Si	ingle	Sin	igle
Stations	1		2	2		3		4	Į	5
									(0)	

Double wiring (Standard)

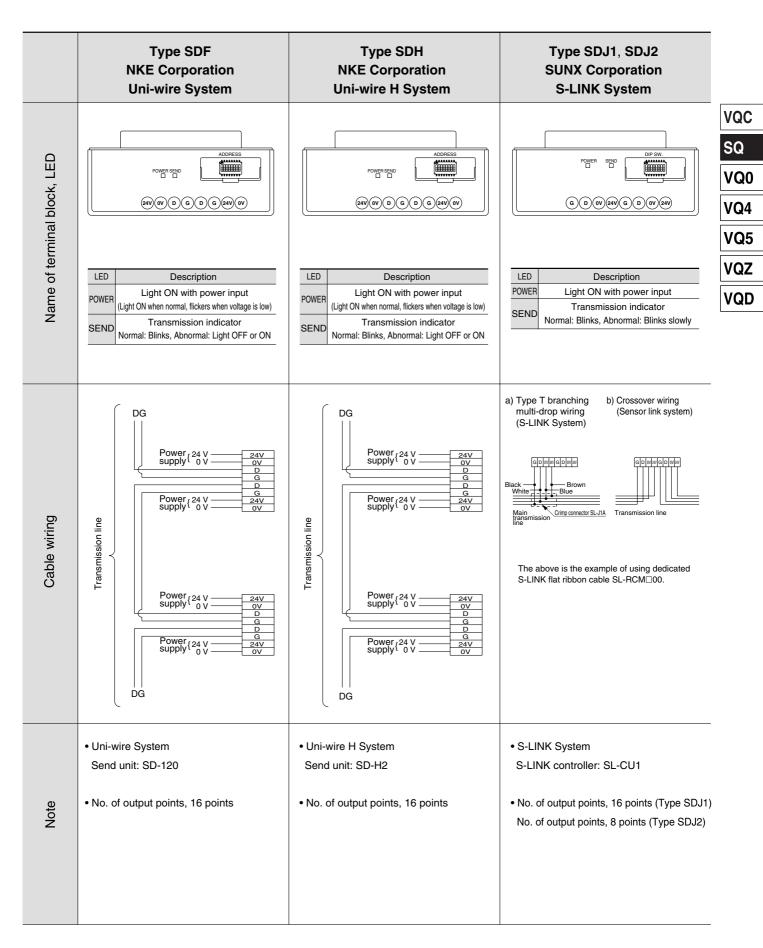
M3 screw

<Wiring example 2>

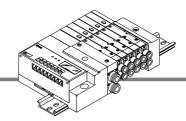
* Mixed wiring is available as an option. Specify the wiring specification by means of the manifold specification sheet. Refer to page 2-3-54 for details.

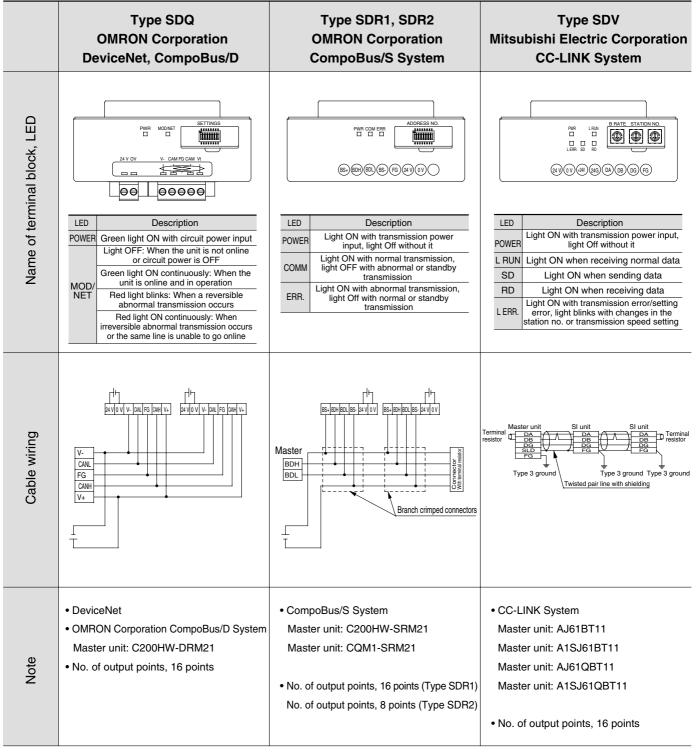
SI unit ···· output no.	0 1	2 3	4	5	6 7
	A B	A B	А	Α	A B
SI unit	Double	Double	Single	Single	Double
Stations	1	2	3	4	5

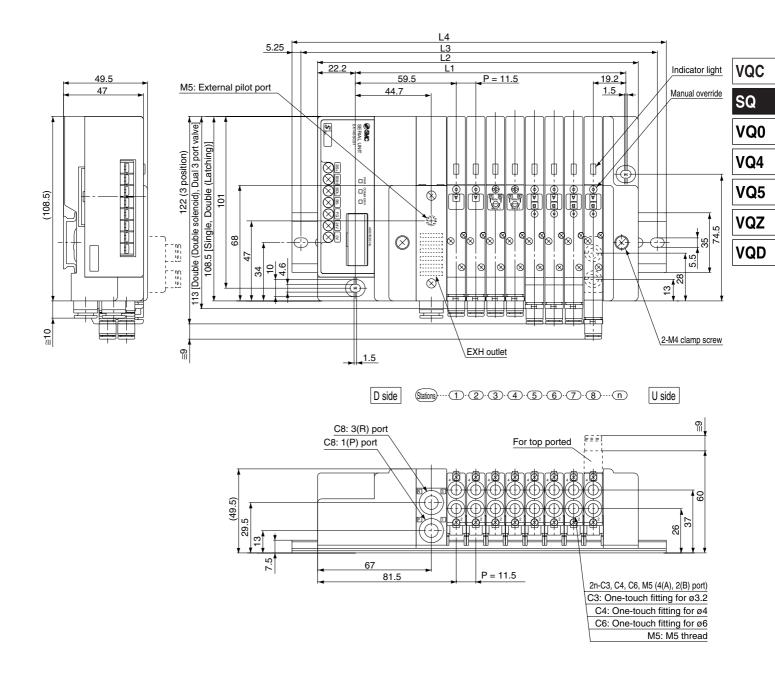
Mixed single and double wiring (Option)



Kit (Serial transmission unit)



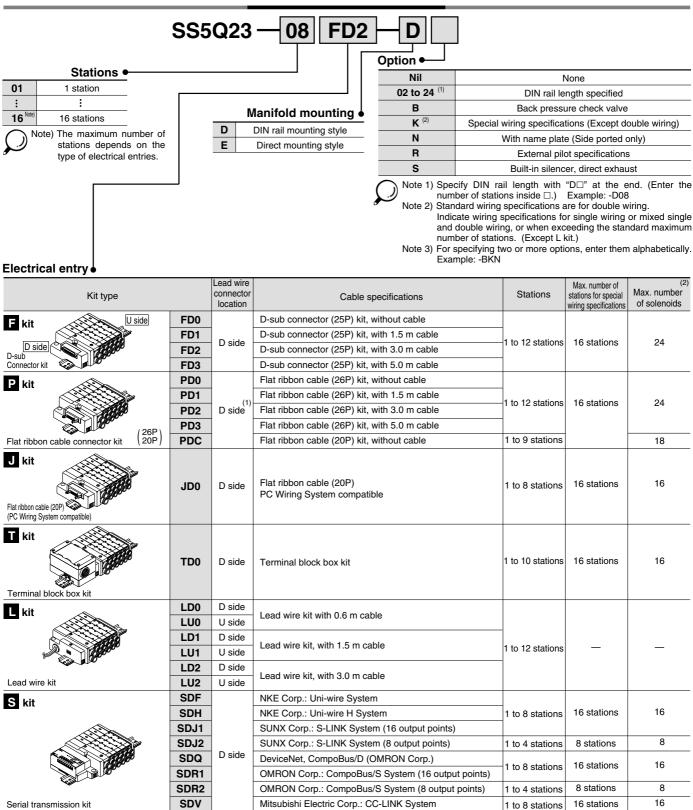




Dimens	sion	S		Formula: L1 = 11.5n + 67, L2 = 11.5n + 96.5 n: Stations (Maximum 16 stations)												
/ /_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251
L2	108	119.5	131	142.5	154	165.5	177	188.5	200	211.5	223	234.5	246	257.5	269	280.5
L3	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300
L4	148	160.5	173	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5

Series SQ2000 Plug-in Manifold

How to Order Manifold



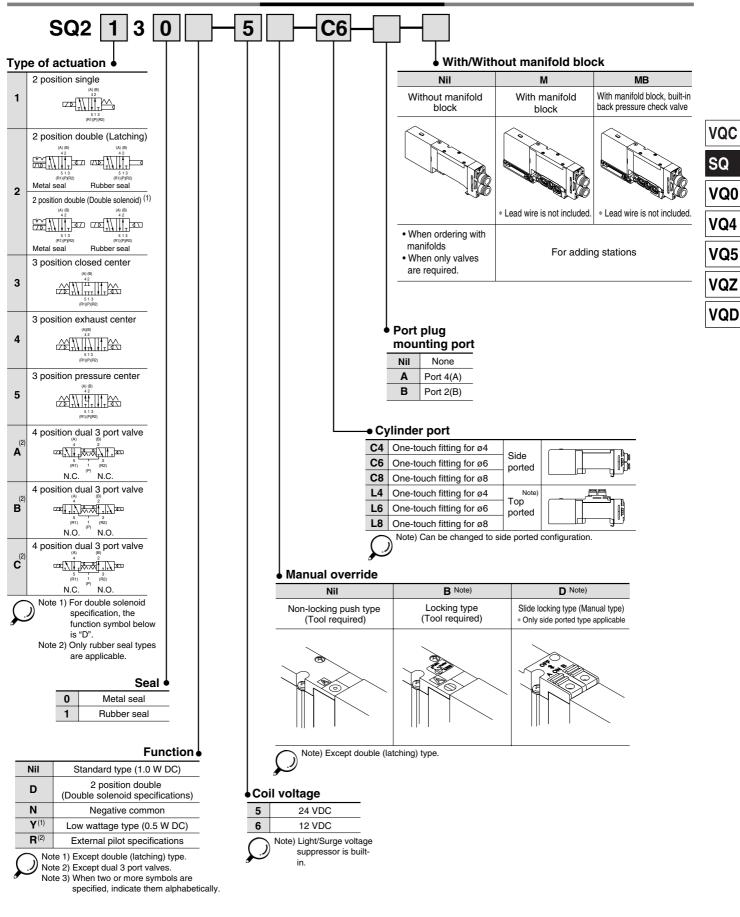
Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

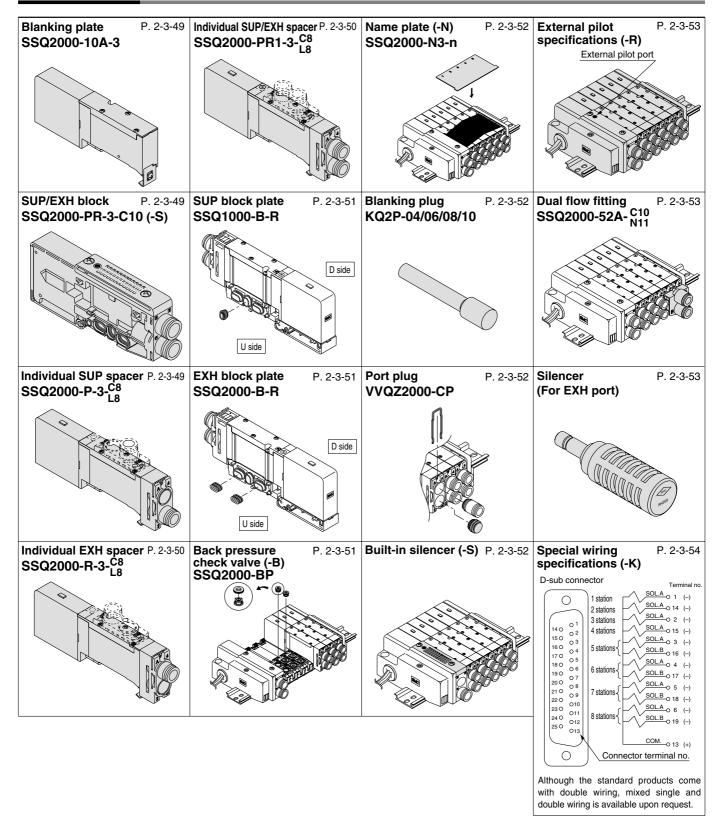


Plug-in Unit Series SQ2000

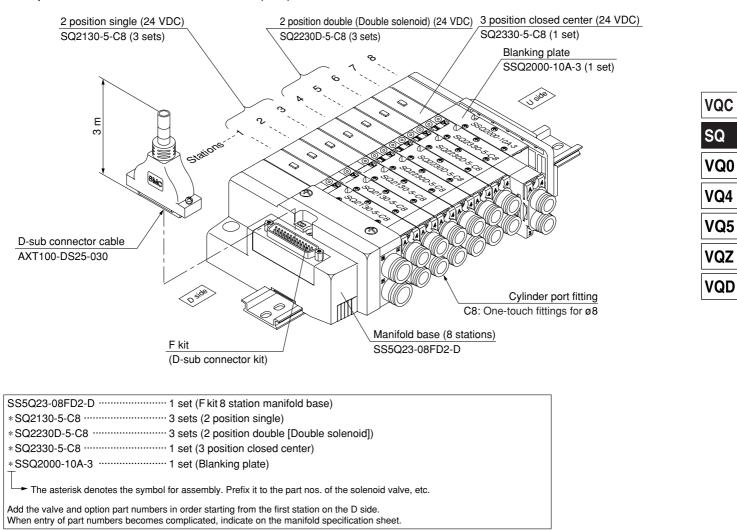
How to Order Valves



Manifold Option



How to Order Manifold Assembly (Example)



Example: D-sub connector kit, with cable (3 m)

Valve Specifications

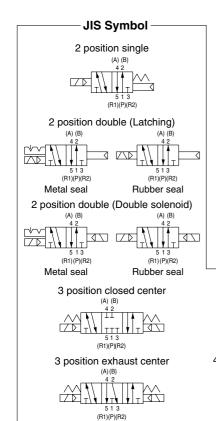
Model

		Number of					Flow cha	racteristics			Response	time (ms) ⁽²⁾	
Series		solenoids	Mode	l	$1 \rightarrow 4$	$/2 (P \rightarrow A)$	\/B)	$4/2 \rightarrow 5/3$	$B (A/B \rightarrow $	R1/R2)	Standard:	Low	Weight (g)
					C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	1 W	wattage	(9)
		Single	Metal seal	SQ2130	2.2	0.17	0.51	2.4	0.14	0.57	20 or less	26 or less	145
	E	Single	Rubber seal	SQ2131	2.3	0.17	0.51	3.1	0.18	0.71	24 or less	31 or less	140
	position	Double	Metal seal	SQ2230	2.2	0.17	0.51	2.4	0.14	0.57	26 or less	_	145
	2 pc	Double Me	Rubber seal	SQ2231	2.3	0.17	0.51	3.1	0.18	0.71	31 or less	_	140
			Metal seal	SQ2230D	2.2	0.17	0.51	2.4	0.14	0.57	15 or less	20 or less	160
			Rubber seal	SQ2231D	2.3	0.17	0.51	3.1	0.18	0.71	20 or less	26 or less	155
		Closed	Metal seal	SQ2330	1.9	0.17	0.46	2.1	0.15	0.47	34 or less	44 or less	180
SQ2000	Ę	center	Rubber seal	SQ2331	1.9	0.17	0.46	1.8	0.29	0.47	34 or less	44 or less	175
302000	sition	Exhaust	Metal seal	SQ2430	1.9	0.17	0.46	2.4	0.14	0.55	34 or less	44 or less	180
	3 po	center	Rubber seal	SQ2431	1.9	0.17	0.46	3.1	0.14	0.65	34 or less	44 or less	175
		Pressure	Metal seal	SQ2530	2.3	0.17	0.51	2.1	0.18	0.47	34 or less	44 or less	180
		center	Rubber seal	SQ2531	2.5	0.17	0.56	1.8	0.30	0.47	34 or less	44 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 ^A c31	1.5	0.17	0.40	1.5	0.17	0.40	34 or less	44 or less	155

 \sim Note 1) Values for the top ported cylinder port size of C8. The side ported type will be about 10% less.

Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)





Specifications

peci	noat											
	Valv	e construction		Metal seal	Rubber seal							
	Flui	d		Air/Ine	ert gas							
	Max	imum operating	pressure	0.7	MPa							
S	ure	Single		0.1 MPa	0.15 MPa							
ation	Dress	Double (Latchi	ng)	0.18 MPa	0.18 MPa							
sifice	ating	Double (Double	e solenoid)	0.1 MPa	0.1 MPa							
Valve specifications	Min. operating pressure	3 position		0.1 MPa	0.2 MPa							
Ve	Min.	4 position		_	0.15 MPa							
Val	Aml	pient fluid tempe	rature	-10 to	50°C ⁽¹⁾							
	Lub	rication		Not re	quired							
	Pilo	t valve manual c	override	Push type (Tool required)/Slic	le locking type (Tool required)							
	Vibr	ation/Impact res	istance ⁽²⁾	30/150 m/s ²								
	Prot	ection structure		Dust	tight							
	Coil	rated voltage		12 VDC,	24 VDC							
ions	Allo	wable voltage flu	uctuation	±10% of ra	ted voltage							
Solenoid ecificatic	Coil	insulation type		Equivalent	to class B							
Solenoid specifications	Powe	r consumption	24 VDC	1 W DC (42 mA), 0	.5 W DC (21 mA) ⁽³⁾							
ŝ	(Curr		12 VDC	1 W DC (83 mA), 0.5 W DC (42 mA) ⁽³⁾								
	(Current) 12 VDC 1 W DC (83 mA), 0.5 W DC (42 mA) ⁽³⁾ Note 1) Use dry air to prevent condensation when operating at low temperatures. 100 mm s = 10 mm s =											

Note 1) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature.

in both energized and de-energized states every once for each condition. (Values at the initial period) Note 3) Values for the low wattage (0.5 W) specifications.

3 position pressure center

(A) (B) \square (R1)(P)(R2)

4 position dual 3 port valve (A)

R.M. ∖∖∣↑₋∣⊴∽ N.C. 1 N.C.

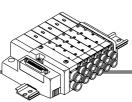
4 position dual 3 port valve (B) N.O. N.O. 4 position dual 3 port valve (C) L an N.C. N.O.

Plug-in Unit Series SQ2000

Manifold Specifications

		g specifica					(0)	(1)	(1)		
Base model	Р	ort size ⁽¹⁾		Applicable	Type of connection		Applicable ⁽³⁾	5 station (4)	1 station		
	1(P), 3(R)		A), 2(B)	solenoid valve			stations	weight (g)	weight (g)		
	,,	Port location	Port size					(9)			
Series SQ2000	010		CA(Farred)		F kit: D-sub connector	1	1 to 12 stations	580	35		
	C10 (For ø10)	Side	C4 (For ø4) C6 (For ø6) C8 (For ø8)		P kit: Flat ribbon cable	26P 20P	1 to 12 stations 1 to 9 stations	580	35	VQC	
SS5Q23-	Option Built-in		. ,	SQ2 🗌 30 SQ2 🗌 31	J kit: Flat ribbon cable PC Wiring System com	oatible	1 to 8 stations	580	35	SQ	
	silencer, direct exhaust	(2)	L4 (For ø4)		T kit: Terminal block		1 to 10 stations	1,165	620	20	
		Тор	L6 (For ø6) L8 (For ø8)		L kit: Lead wire		1 to 12 stations	620	50	VQ0	
			L8 (F01 Ø8)		S kit: Serial transmission		1 to 8 stations	650	35		
	puch fittings in inch sizes are also available. For details, refer to page 2-3-56.									VQ4	
Note 3) An option	anged to side ported configuration. al specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-54 for details. lves. For valve weight, refer to page 2-3-28.										
	-	~	-		~					VQZ	
	/	$\langle \rangle$			A PORT					VQD	
				(A) 2(P) port							
			3(R) p 1(P) p		26P/2 20P	20P (P	kit)				
	F ki	it	<u>25P</u>		P kit						
	kit			L kit	Ę		S kit	I			

Kit (D-sub connector kit)



Series

SQ2000

Manifold Specifications

Port

location

Side, Top

Porting specifications

1(P), 3(R)

C10

Port size

4(A), 2(B)

C4, C6, C8

Maximum

number of

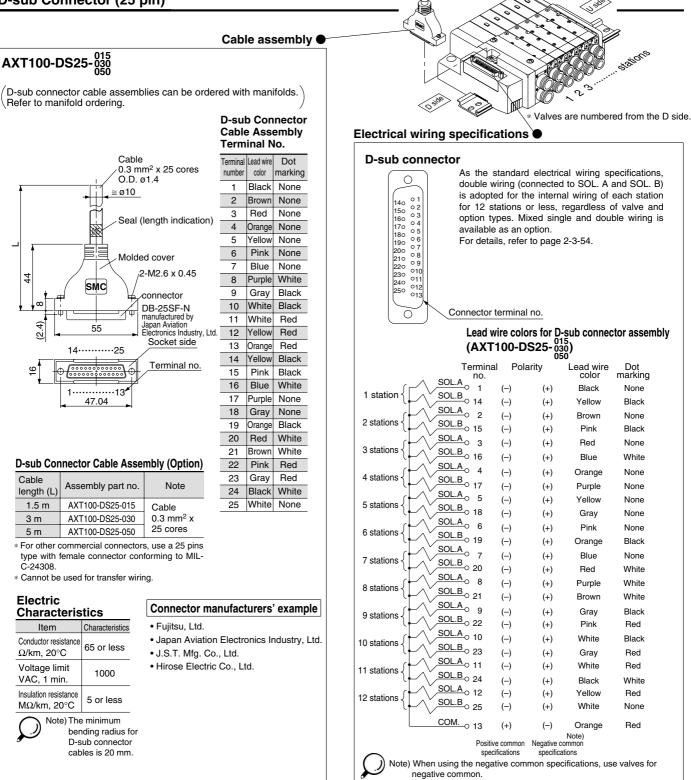
stations

12 stations

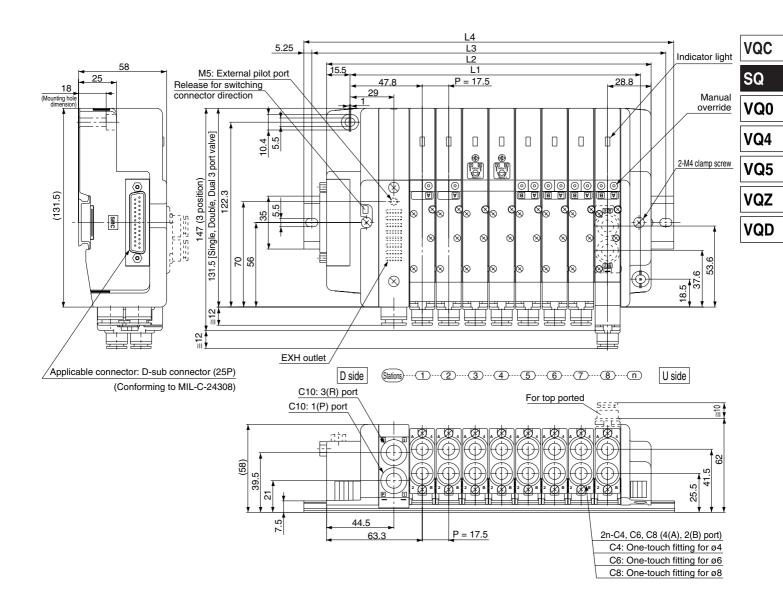
(16 as an option)

- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub Connector (25 pin)

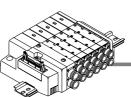






Dimen	sion	S		Formula: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (Maximum 16 stations)												
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5

Kit (Flat ribbon cable connector)



Series

SQ2000

Manifold Specifications

Port

location

Side, Top

Porting specifications

1(P), 3(R)

C10

Port size

4(A), 2(B)

C4, C6, C8

Maximum

number of

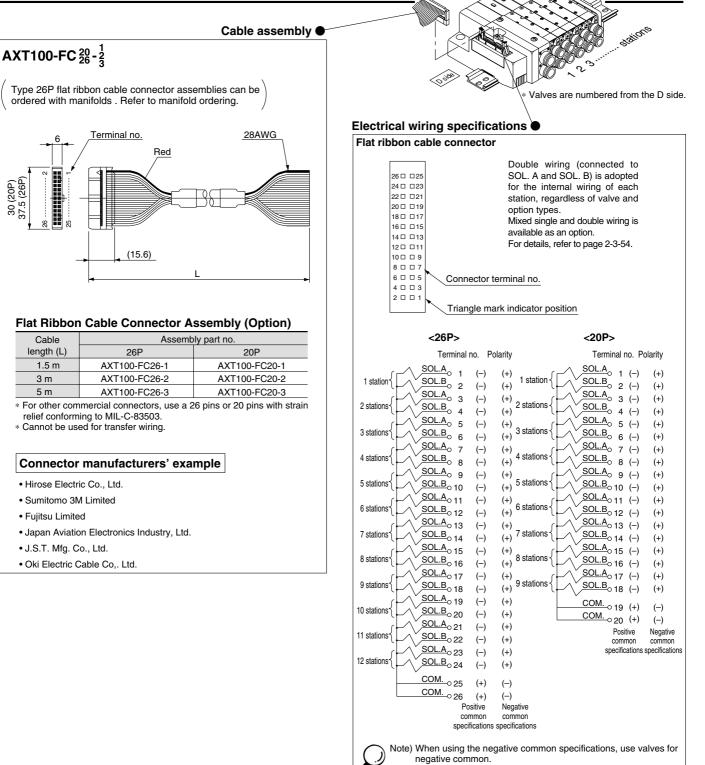
stations

12 stations

(16 as an option)

- Simplification and labor savings for wiring work can be achieved by using a flat ribbon cable for the electrical connection.
- Using connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Flat Ribbon Cable (26 pins, 20 pins)



6

Cable length (L)

1.5 m

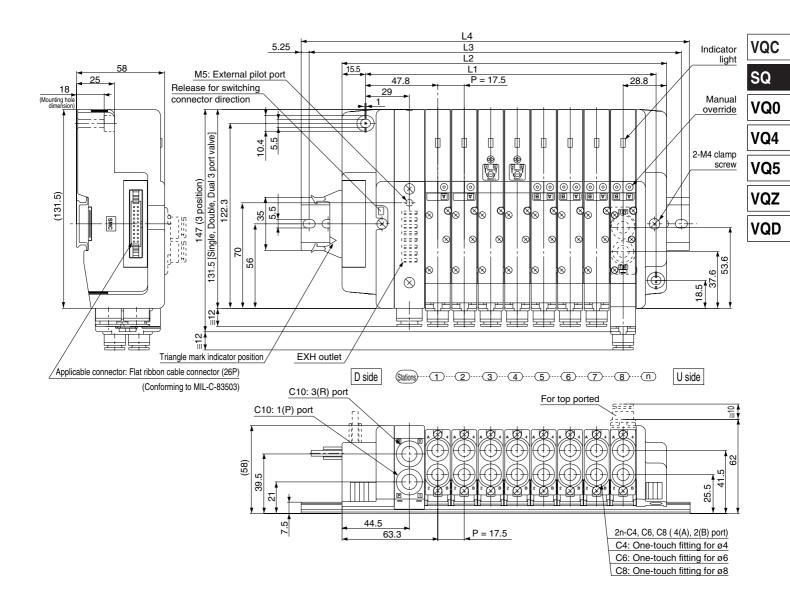
3 m

5 m

• Fujitsu Limited

30 (20P) 37.5 (26P



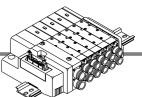


Dimensions				For	rmula:	L1 = 1	7.5n +	52, L2	2 = 17.5	5n + 74	l.5 n	Statio	ons (Ma	aximun	ו 16 st	ations)	
	/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
	L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
	L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
	L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5

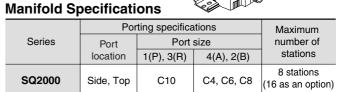
Kit (PC Wiring System compatible flat ribbon cable kit)

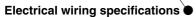
ation

Valves are numbered from the D side.



- PC Wiring System compatible.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.



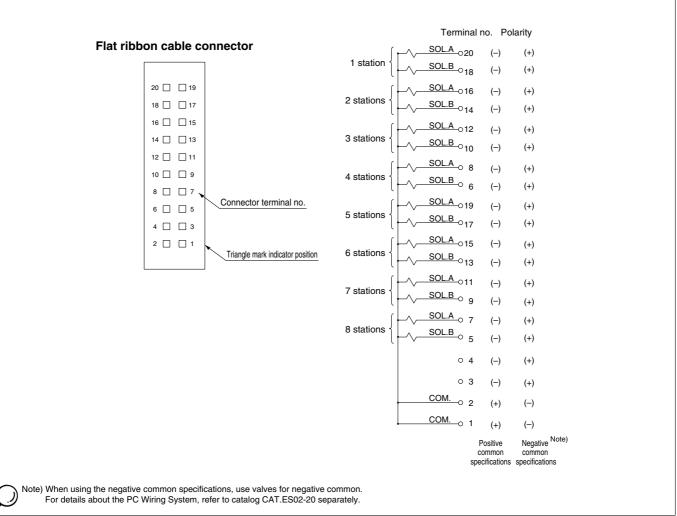


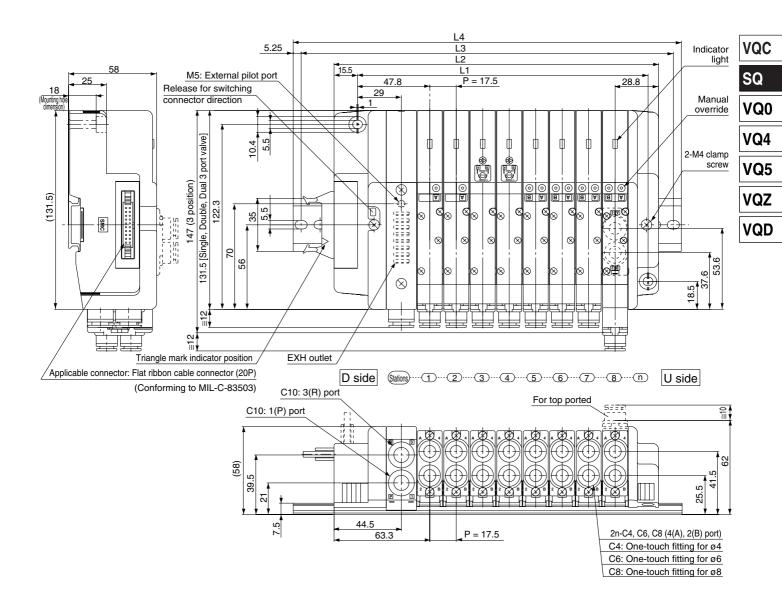
Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station,

regardless of valve and option types.

Mixed single and double wiring is available as an option.

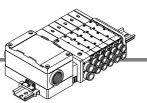
For details, refer to page 2-3-54.



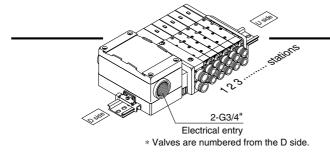


Dimensions					For	mula:	L1 = 1	7.5n +	52, L2	= 17.5	5n + 74	l.5 n:	Statio	ns (Ma	aximun	n 16 st	ations)
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
	L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
	L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
Ī	L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5

Kit (Terminal block box kit)



- A compact terminal block is installed inside the box. G 3/4" female threads prepared for the electrical entry enables a conduit tube bracket to be connected.
- The maximum number of stations is 10 (16 option).



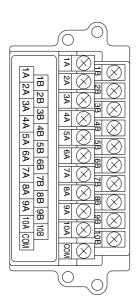
Manifold Specifications

	P	Maximum				
Series	Port	Por	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	10 stations (16 as an option)		

Electrical wiring specifications

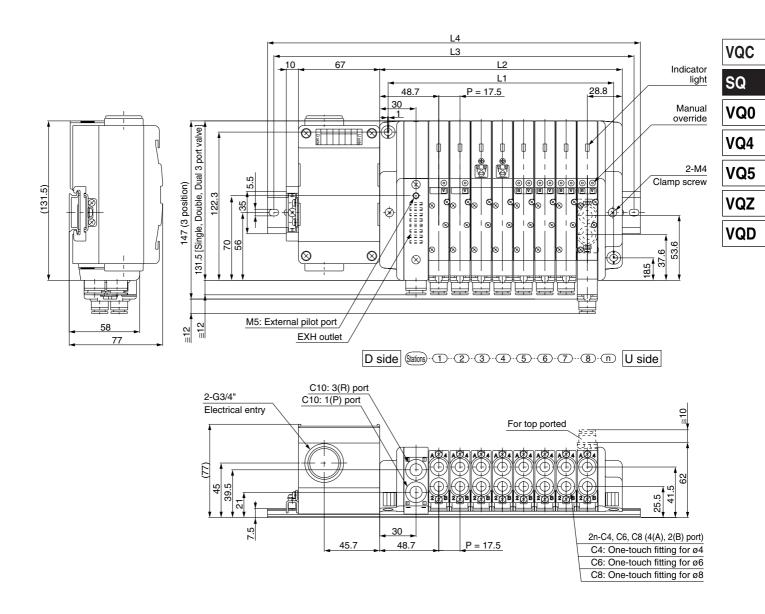
As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 10 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as an option. For details, refer to page 2-3-54.



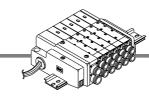
	T T
	Terminal no. Polarity
	1 station { SOL.8 _ (-) (+)
	(
	$2 \text{ stations} \begin{cases} -\sqrt{\text{SOLA}} \circ 2A (-) (+) \\ -\sqrt{2} \text{ sol } B \end{cases}$
	2 stations SOLB 2B (-) (+)
	$2 \text{ stations} \int \frac{\text{SOL.A}}{3\text{A}} 3\text{A} (-) (+)$
	3 stations { SOL.B 3B (-) (+)
	4 stations $\begin{cases} SOLB \\ 4B \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ - \\ $
	SOL.A
	5 stations { SOL.B
	SOL.A
	6 stations
	7 stations $\begin{cases} & & & \\ & & & & \\ & & & \\ & & & & & \\ & & & & & \\ &$
	(SOLA (+)
	8 stations 8 (-) (+)
	(- 8 B (-) (+)
	9 stations SOLA 9A (-) (+)
	(-) (+)
	$10 \text{ stations} \begin{cases} -\sqrt{SOLA} & 10A \\ -\sqrt{SOLB} & (-) \\ -\sqrt{SOLB} & (+) \end{cases}$
	SOL.B 10B (-) (+)
	└────────────────────────────────────
Note) When using the negative common specifications, use valves	Fositive Negative Note) for negative common. specifications specifications
•	

ر



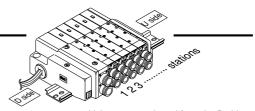
Dimensions Formula: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (M										ons (Ma	aximun	n 16 st	ations)			
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L3	175	200	212.5	237.5	250	262.5	287.5	300	325	337.5	350	375	387.5	412.5	425	437.5
L4	185.5	210.5	223	248	260.5	273	298	310.5	335.5	348	360.5	385.5	398	423	435.5	448

Kit (Lead wire cable)

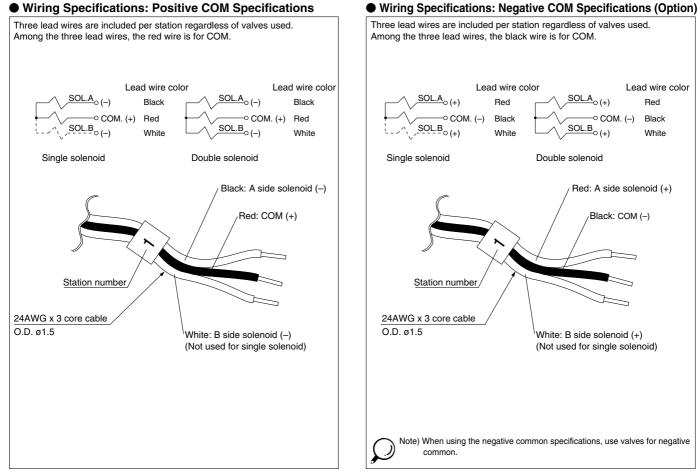


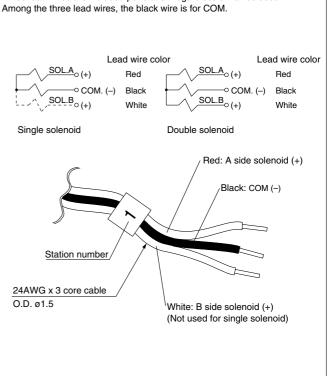
Direct electrical entry type Manifold Specifications

		Porting speci	fications	Maximum		
Series	Port	Por	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	12 stations		

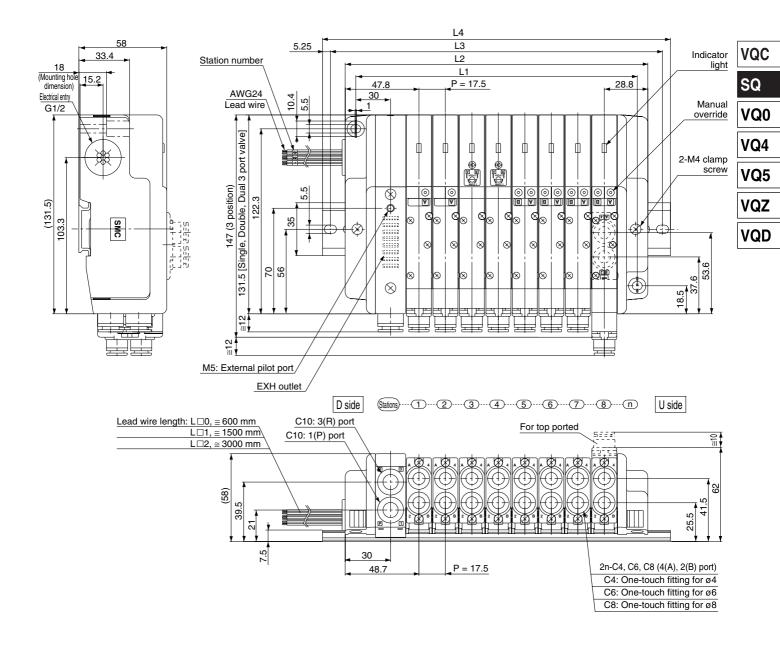


* Valves are numbered from the D side.



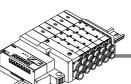


Note) When using the negative common specifications, use valves for negative common.



Dimens	sion	S	Form	ula: L1 :	= 17.5n ·	+ 46, L2	= 17.5n	+60 n:	Station	s (Maxin	num 12 s	stations)
L	1	2	3	4	5	6	7	8	9	10	11	12
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5





- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The maximum number of stations is 8. (16 as an option).
 Only for type J2 and R2, the maximum stations are 4 (8 as an option).

stations

Manifold Specifications

	F	Porting specif	ications	Maximum		
Series	Port	Port	size	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	8 stations		

- Stations are counted from station 1 on the D side.
- Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option.

Item	Specifications
External power supply	24 VDC, +10%, -5%
Current consumption (Inside unit)	0.1 A or less

Corresponding SI unit output numbers and solenoid coils <Wiring example 1>

									9
А	В	А	В	Α	None	А	None	А	в
Doι	ıble	Doι	ıble	Si	ngle	Si	ngle	Sin	gle
1		2	2		3		4	5	5
		A B Double	Double Dou		Double Double Sir	DoubleDoubleSingle123	DoubleDoubleSingleSi123	DoubleDoubleSingleSingle1234	Double Double Single Single Sin

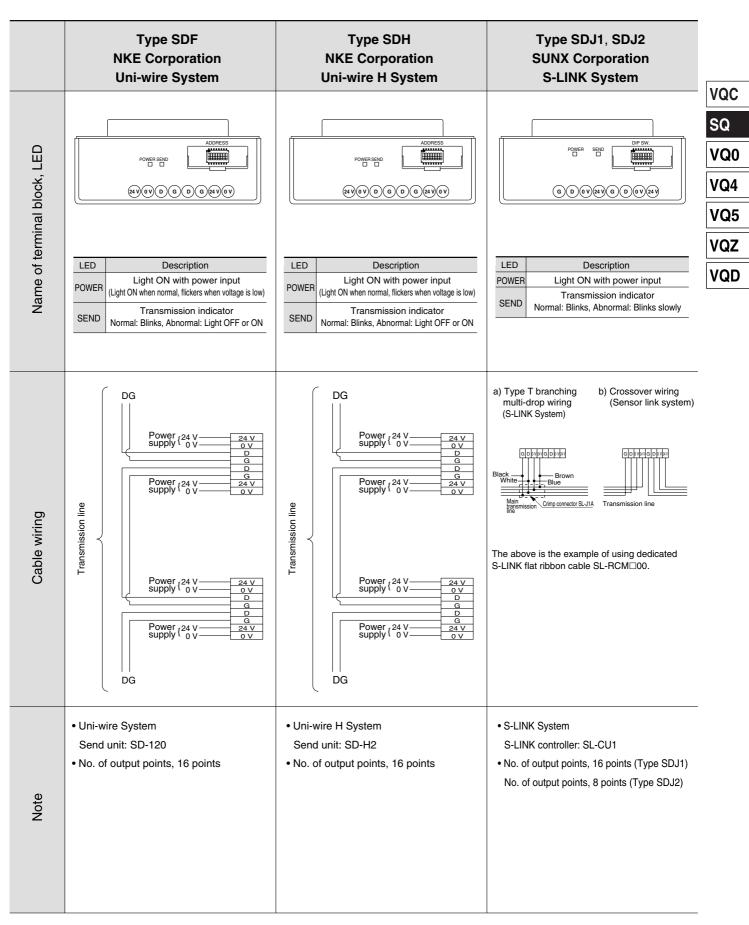
Double wiring (Standard)

M3 screw

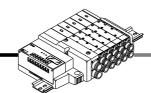
<Wiring example 2>

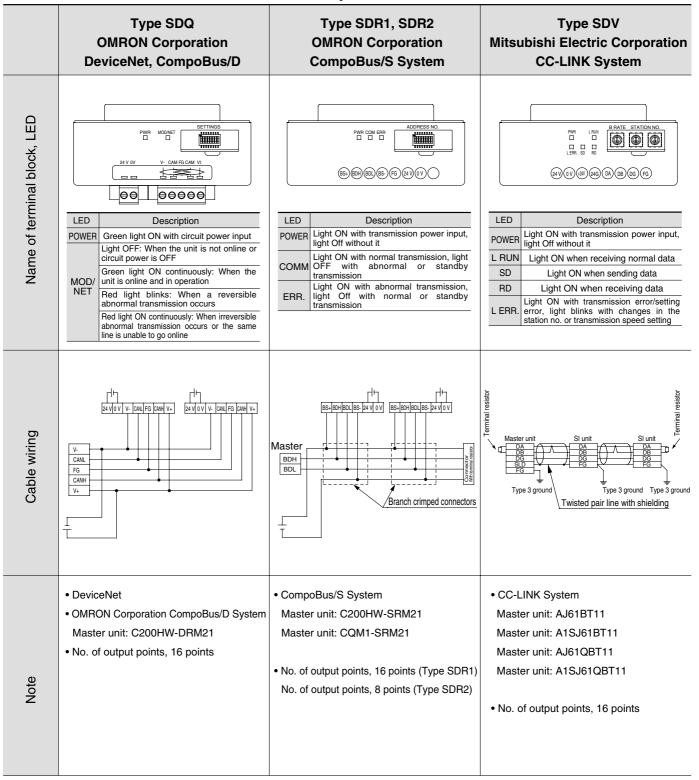
* Mixed wiring is available as an option. Specify the wiring specification by means of the manifold specification sheet. Refer to page 2-3-54 for details.

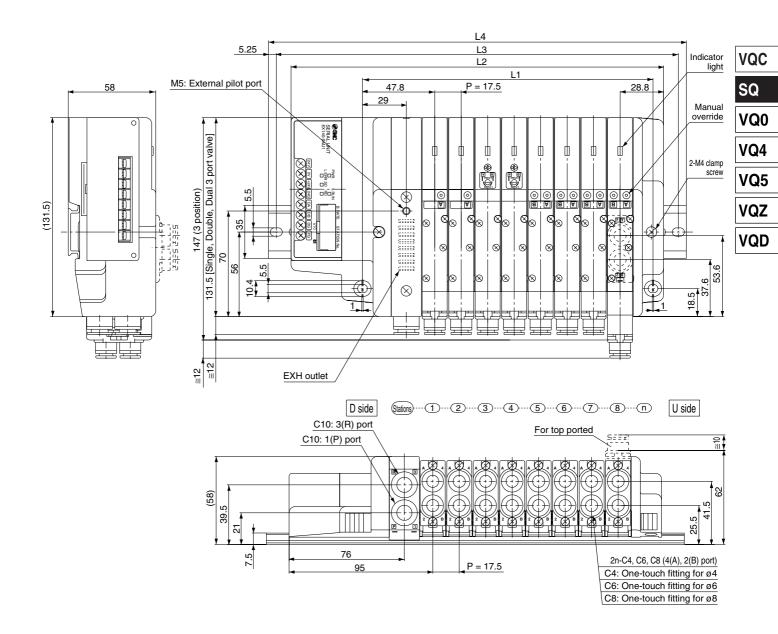
SI unit ····· output no.	0	1	2	3	4	5	6	7
	Α	В	А	В	А	А	А	В
SI unit	Dou	ıble	Do	uble	Single	Single	Dou	uble
Stations	1		2	2	3	4	5	5
				Mi	xed single a	nd double wi	rina (O	ption)



Kit (Serial transmission unit)







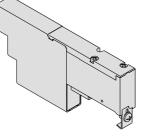
	Dimens	sion	S		Fo	rmula:	L1 = 1	17.5n +	52, L	2 = 17.	5n + 1	06 n:	Statio	ons (Ma	aximun	n 16 st	ations)
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
	L2	123.5	141	158.5	176	193.5	211	228.5	246	263.5	281	298.5	316	333.5	351	368.5	386
	L3	150	162.5	187.5	200	225	237.5	250	275	287.5	312.5	325	337.5	362.5	375	400	412.5
Ī	L4	160.5	173	198	210.5	235.5	248	260.5	285.5	298	323	335.5	348	373	385.5	410.5	423

Manifold Option Parts for SQ1000

Blanking plate

SSQ1000-10A-3

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



ΒA

BA

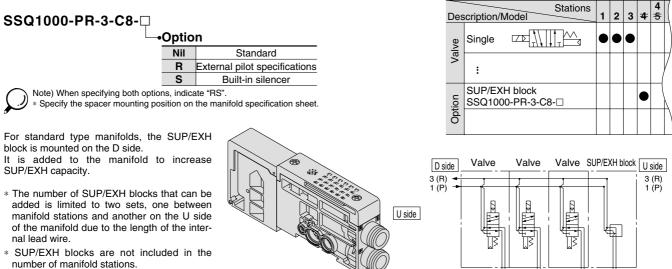
ΒA

PR





SUP/EXH block



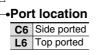
D side

Side ported

18

Individual SUP spacer

SSQ1000-P-3- C6

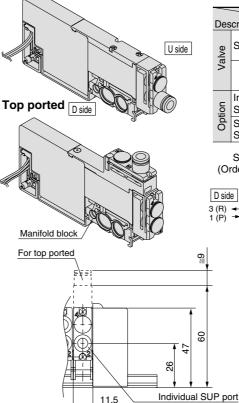


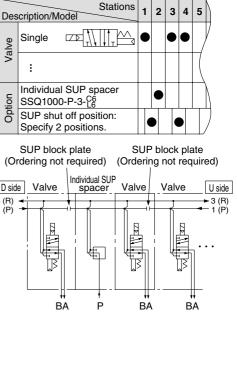
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off.

- (Refer to application example.)
- * Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, and another on the U side due to the length of the internal lead wire.
- * Part number with manifold block: SSQ1000-P-3- ${}^{C6}_{L6}$ <u>M</u>





SMC

One-touch fittings for ø6

Plug-in Unit Series SQ1000/2000

Individual EXH spacer

SSQ1000-R-3- C6

Side ported

C6 Side ported L6 Top ported This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).

Port location

Both sides of the station which is to be individually exhausted are shut off.

(Refer to application example.)

- * Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
- (Two pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ1000-R-3-C6-M

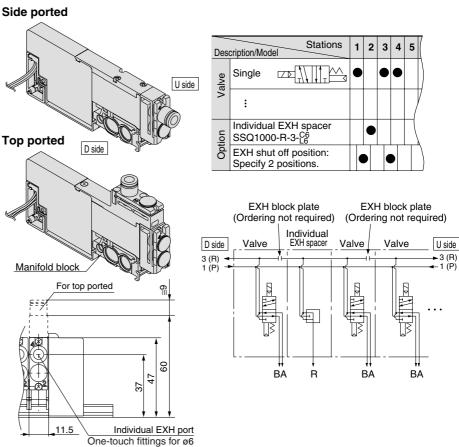
Individual SUP/EXH spacer

SSQ1000-PR1-3- C6

Port location C6 Side ported L6 Top ported

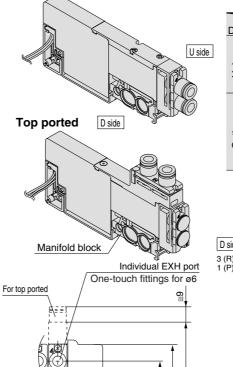
This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

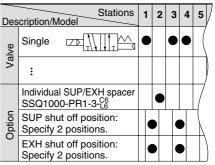
- * Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.
- (Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer.)
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ1000-PR1-3-C6- M

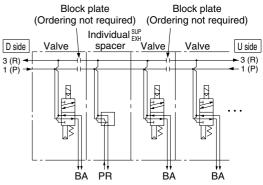


Side ported

SEE







Individual SUP port One-touch fittings for ø6

4 37 ဗ္ဂ

8

11.5

VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Manifold Option Parts for SQ1000

SUP block plate

SSQ1000-B-P

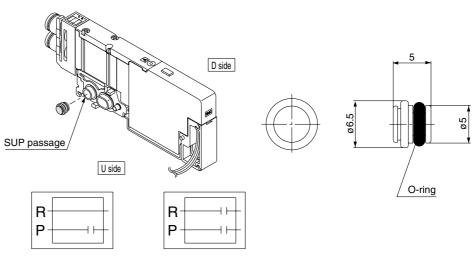
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



SUP passage blocked

SUP/EXH passage blocked



SSQ1000-B-R

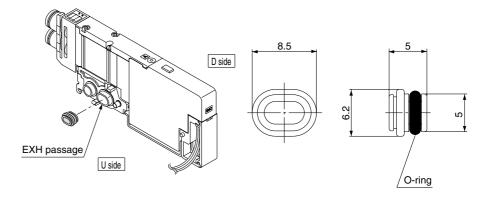
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

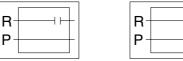
* Specify the station position on the manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

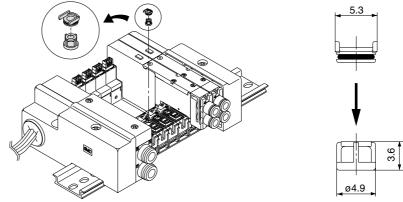
* Shut off labels are applied when EXH block plates are ordered with manifolds.





EXH passage blocked SUP/EX

SUP/EXH passage blocked



A Caution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.
- 3. Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.

Back pressure check valve [-B]

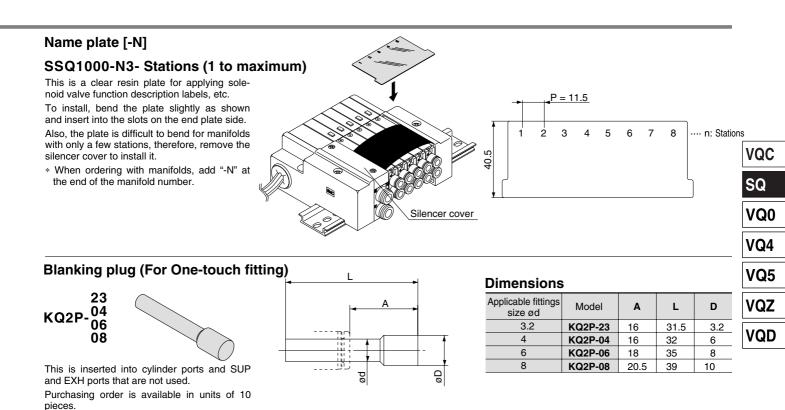
SSQ1000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the mounting stations on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



Plug-in Unit Series SQ1000/2000



Port plug

VVQZ100-CP

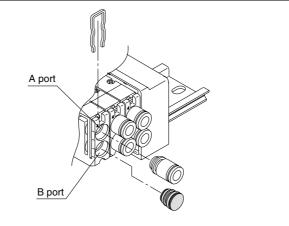
- This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve. * Add "A" or "B" at the end of the valve part
- number when ordering with valves. Example) SQ1131-5-C6-<u>A</u> (N.O. specifications)

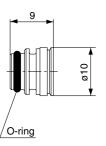
4 (A) port plug

Example) SQ1131-5-C6-B (N.C. specifications)

2 (B) port plug

Example) SQ1131-5-C6-B-M (B port plug with manifold block)



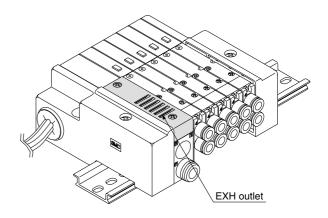


Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)



- Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.
- * Add "S" at the end of the manifold part number when ordering with manifolds.
- * For precautions on handling and how to replace elements, refer to page 2-3-5.





Manifold Option Parts for SQ1000

External pilot specifications [-R]

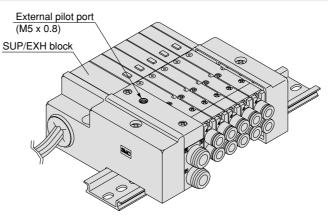
This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specification.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

- How to order valves (Example) SQ1130 <u>R</u> -5-C6
 - External pilot specifications
- How to order manifold (Example)
- * Indicate "R" for an option. SS5Q13-08FD1-DR

External pilot specifications



- Note 1) Not applicable for 4 position dual 3 port valves.
- Note 2) Indicate "RY" for low wattage types.
- Note 3) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressuresupplied from EXH should be 0.4 MPa or lower.

C8: One-touch fittings for ø8

30

N9: One-touch fittings for ø5/16"

Dual flow fitting

SSQ1000-52A-C8

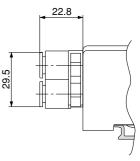


To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow.

This fitting is used on the cylinder ports in this situation. Available sizes are $\emptyset 8$ and $\emptyset 5/16$ " One-touch fittings.

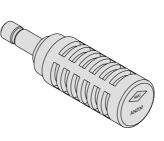
- * When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.
- Example) Valve part number (without Onetouch fitting)

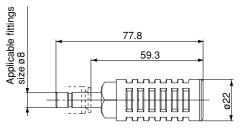
ithout One-



Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Serie	es	Model	Effective area mm ² (Cv factor)	Noise reduction (dB)
SQ10	00	AN200-KM8	20 (1.1)	30

Plug-in Unit Series SQ1000/2000

Manifold Option Parts for SQ2000

Blanking plate

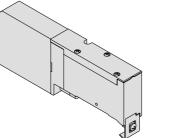
SSQ2000-10A-3

SUP/EXH block

SSQ2000-PR-3-C10-

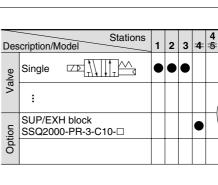
cate "RS".

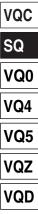
It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



U side

ŝ 55. Ø 17.5

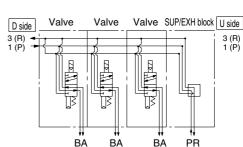




JIS Symbol

 $\perp \perp$

Т Т Т



* The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold due to the length of the

internal lead wire.

capacity.

block is mounted on the D side.

* SUP/EXH blocks are not included in the number of manifold stations.

Note) When specifying both options, indi-

Specify the spacer mounting position

on the manifold specification sheet. For standard type manifolds, the SUP/EXH

It is added to the manifold to increase SUP/EXH

Individual SUP spacer

SSQ2000-P-3-C8

 Port location C8 Side ported L8 Top ported

Option

Standard

External pilot specifications

Built-in silencer

D side

Side ported

Nil

R

S

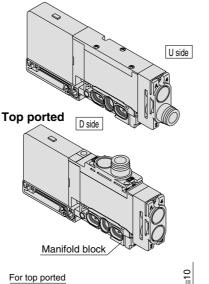
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).

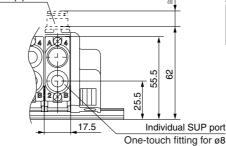
Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

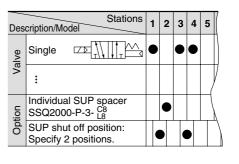
Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

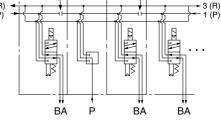
- * Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ2000-P-3-C8 -M







SUP block plate SUP block plate (Ordering not required) (Ordering not required) Individual SUP Valve Valve D side Valve spacer 3 (R) 1(P)



SMC

U side

Manifold Option Parts for SQ2000

Individual EXH spacer

SSQ2000-R-3-C8

•Port location C8 Side ported

L8 Top ported_ This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).

Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Four pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ2000-R-3- $\frac{C8}{L8}$ M

Individual SUP/EXH spacer

SSQ2000-PR1-3-C8

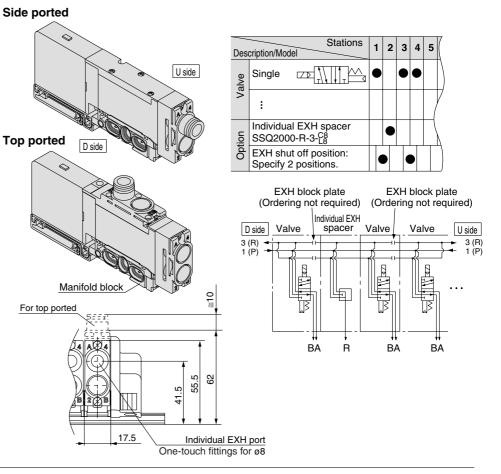
Port location
 C8 Side ported
 L8 Top ported

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

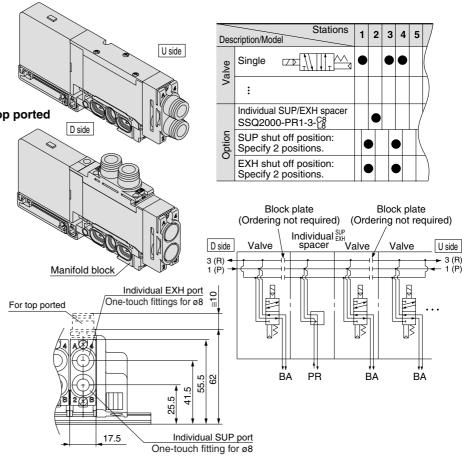
* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

[Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations on the U side due to the length of the internal lead wire.
- * Model no. with manifold block: SSQ2000-PR1-3-^{C8} - M



Side ported



SMC

Plug-in Unit Series SQ1000/2000

SUP block plate

SSQ1000-B-R

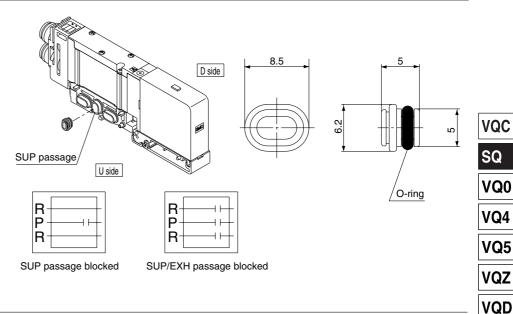
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ2000-B-R

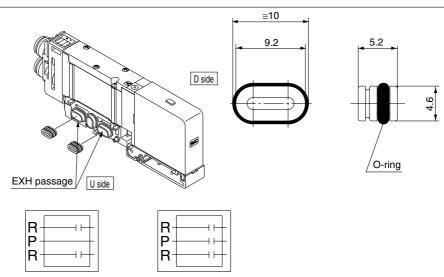
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.

<Shut off label>

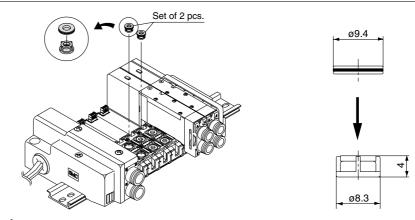
When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.



EXH passage blocked

SUP/EXH passage blocked



\land Caution

- 1. Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.

Back pressure check valve [-B]

SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the mounting stations on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.

Manifold Option Parts for SQ2000

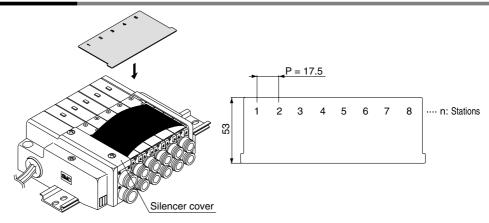
Name plate [-N]

SSQ2000-N3- Stations (1 to maximum)

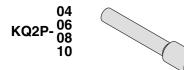
This is a clear resin plate for applying solenoid valve function description labels, etc.

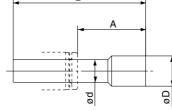
To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.



Blanking plug (For One-touch fitting)





Dimensions

Applicable fittings size ød	Model	A	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12

This is inserted into cylinder ports and SUP and EXH ports that are not used. Purchasing order is available in units of 10

pieces.

Port plug

VVQZ2000-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

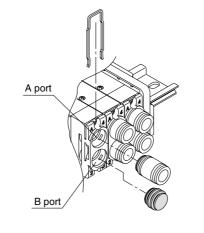
* Add "A" or "B" at the end of the valve part number when ordering with valves. Example) SQ2131-5-C8-A (N.O. specifications)

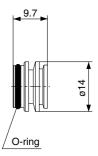
4 (A) port plug

Example) SQ2131-5-C8-B (N.C. specifications)

2 (B) port plug

Example) SQ2131-5-C8-B-M (B port plug with manifold block)





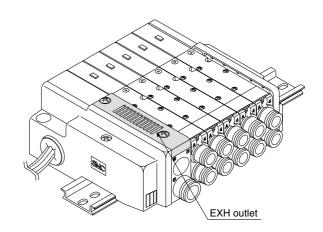
Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)



Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- * For precautions on handling and how to replace elements, refer to page 2-3-5.





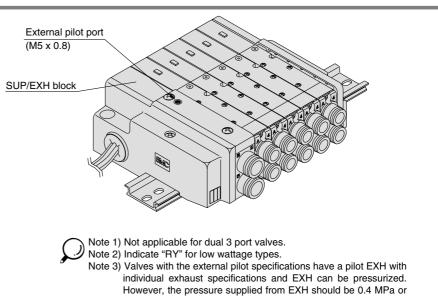
Plug-in Unit Series SQ1000/2000

External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specifications. An M5 port will be installed on the top side of the manifold's SUP/EXH block.

- How to order valves (Example) SQ2130 <u>R</u> -5-C6
 - External pilot specifications
- How to order manifold (Example)
 Indicate "R" for an option.
 SS5Q23-08FD1-DR
 - External pilot specifications



Dual flow fitting

SSQ2000-52A- C10

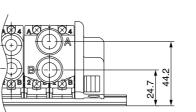


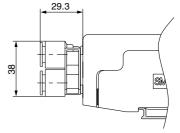
To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are ø10 and ø3/8" One-touch fittings.

- * When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.
- Example) Valve part number (without One-touch fitting)
- SQ2131-5 C0 2 sets
- * SSQ2000- 52A C10 1 set

lower.

C10: One-touch fitting for ø10 N11: One-touch fitting for ø3/8"

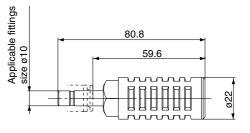




Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area (mm ²) (Cv factor)	Noise reduction (dB)
SQ2000	AN200-KM10	26 (1.4)	30



VQC

SQ

VQ0

VQ4

VQ5

VQZ

Manifold Option Parts for SQ1000/SQ2000

Special Wiring Specifications

In the internal wiring of F kit, P kit, J kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to Order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet. Also, specify wiring for spare connectors.

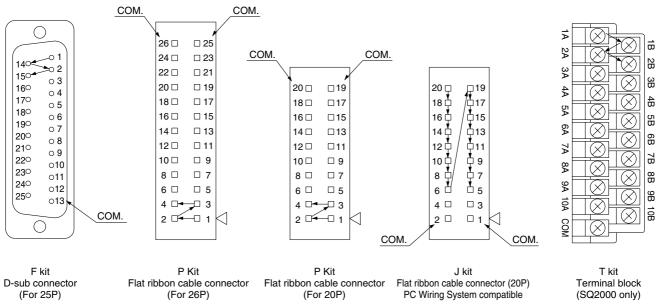
(Up to two spare connectors are included depending on the remaining number of connector pins. When the wiring for the spare connectors is not specified, they will be wired according to "Spare Connector Wiring" on page 2-3-57.)

Example) SS5Q13 - 09 FD0 - DKS

• Others, option symbols: to be indicated alphabetically.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



For S kit (serial transmission kit), refer to pages 2-3-20 and 2-3-40.

3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	P (Flat ribbon ca	kit ble connector)	J kit Flat ribbon cable PC Wiring System compatible	T kit (Terminal block) SQ2000 only*	S kit (Serial)
Туре	FD□ 25P	PD□ 26P	PDC 20P	JD0 20P	TD0	SD□
Max. points	24 points	24 points	18 points	16 points	20 points	16 points

Note) Maximum stations ---- SQ1000: 24 stations SQ2000: 16 stations

Special DIN Rail Length (DIN rail mounting (-D) only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q13-08FD0-D09BNK

8 station manifold

 Option symbols (alphabetically)

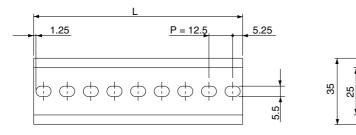
DIN rail for 9 stations

Ordering DIN rail only

DIN rail part number



Note) For "n", enter a number from the "No." line in the table below. For L dimension, refer to the dimensions of each kit.

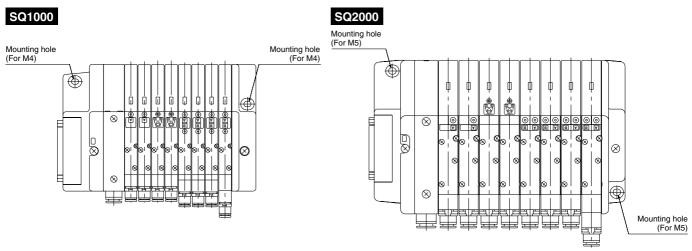


L Dimens	ion								L =	12.5 x n + 10.5
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
			-						-	
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

7.5

Direct Mounting Style (-E)

Manifold is mounted by using mounting holes of both sides of the manifold. DIN rail is not sticking out of the edge of end plate.



SMC

VQC
SQ
VQ0
VQ4
VQ5
VQZ
VQD

Manifold Option for SQ1000/SQ2000

Negative Common Specifications

The following valve part numbers are for negative common specifications. Manifold part numbers are the same as the standard except L kit. Also, negative COM specifications are not available for the S kit.

• How to order negative COM valves (Example)

SQ1130 N -5-C6

Negative common specifications

How to order negative COM manifold (Example)

SS5Q13 - 08 LD1 N - D N

Kit type

Stations •

Option

DIN rail mounting style

Negative common specifications

Inch-size One-touch Fittings

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

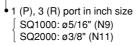
• How to order valves (Example)

SQ1130- 5 - 🗆 N7								
Port location • • Cylinder port								
	Nil	Side ported	Syn	Symbol		N3	N7	N9
	L Top ported		Applicable tub	ing O.D. (Inch)	ø1/8"	ø5/32"	ø1/4"	ø5/16"
			4(A),	SQ1000				—
			2(B) port	SQ2000	_	•		

• How to order manifold (Example)

Add "00T" at the end of the part number.

SS5Q13-08 FD0-DN-00T



How to Add Manifold Stations for SQ1000/SQ2000

1. Using Spare Connector to Add Stations

As shown in the table below, wiring specifications for spare connectors are based on to the remaining number of connector pins (remaining number of pins against the maximum number of solenoids for each kit.) The following steps are for using spare connectors to add stations.

Spare Connector Wiring

Remaining connector pins	4 pins or more	3 pins	2 pins	1 pin	0 pin	VQC
Spare connector wiring 2	2 for double wiring	1 for double wiring (on the low no. station side) 1 for single wiring	1 for double wiring	1 for single wiring	None	SQ

What to order

• Valves with manifold block (refer to pages 2-3-7 and 2-3-25) or the manifold blocks (Refer to page 2-3-58)>

Steps for adding stations

(1) Loosen the clamp screw on the U side end plate and open the manifold.

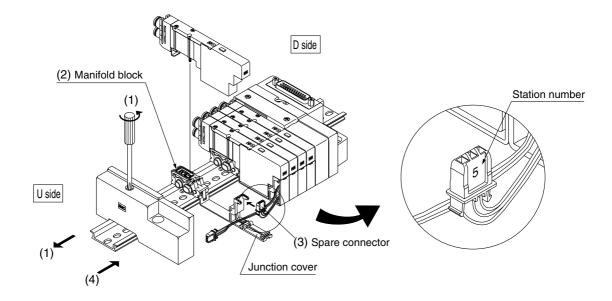
(2) Mount the manifold block to be added.

(3) Open the junction cover and attach the spare connector. Match the station position of the added station and the spare connector station number.

(4) Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0 N·m)

Note 1) Order a manifold block with lead wire for the L kit because a spare connector is not included with the kit. (Refer to page 2-3-58.)

Note 2) Do not let the lead wires get caught between manifolds, or when closing the junction cover.



VQ0

VQ4

VQ5

VQZ

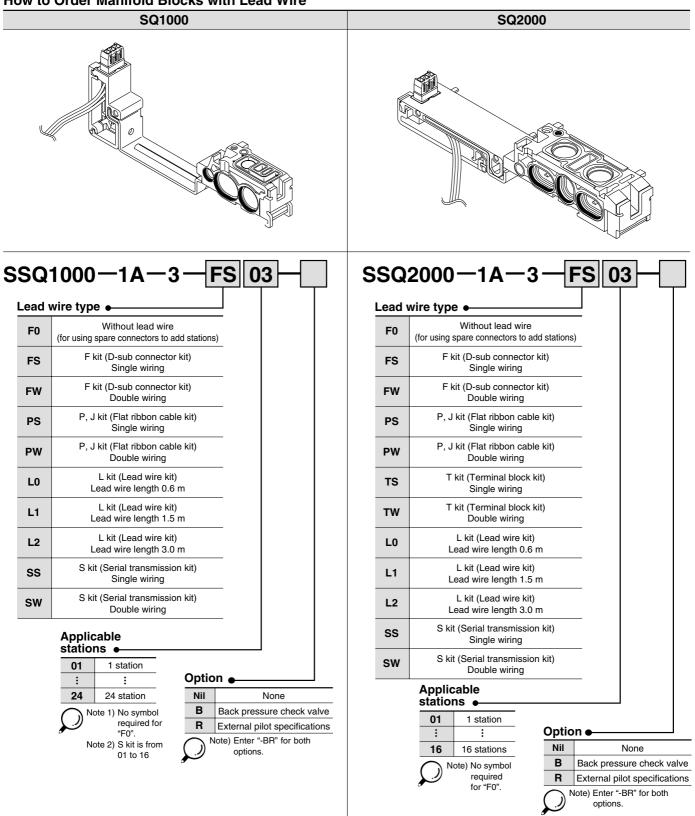
VQD

How to Add Manifold Stations for SQ1000/SQ2000

2. Adding Stations Without Required Spare Connectors

Spare connectors for 2 stations are initially included. However, to add 3 or more stations, order manifold blocks with lead wire in the tables below.

How to Order Manifold Blocks with Lead Wire

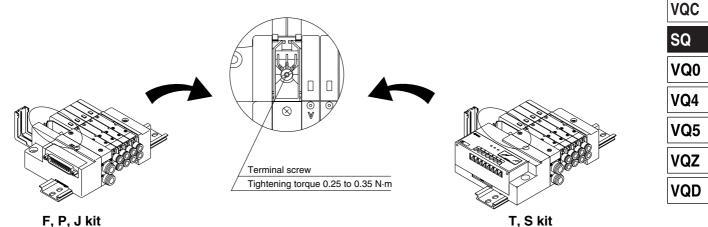


3. Connection Method (Refer to page 2-3-57 regarding the steps for adding stations to a manifold block.)

Connect the round terminal of the red lead wire to the common terminal inside the junction cover.

(1) Connecting common terminals

Connect lead wire assemblies included with manifold blocks as follows.

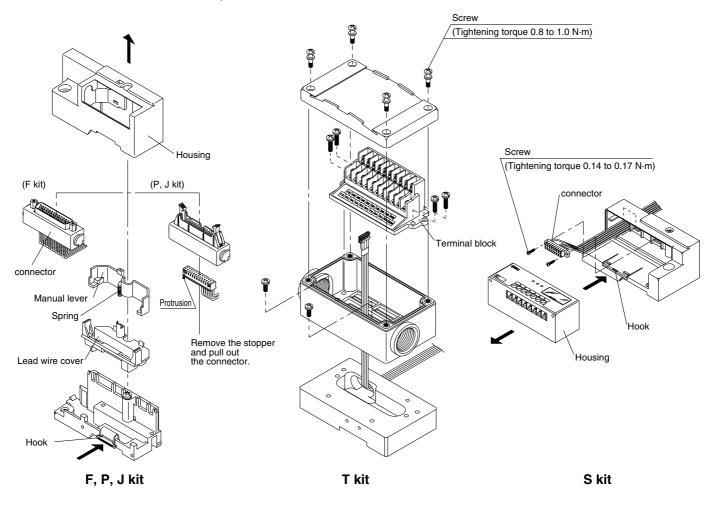




(2) Pulling out connector

Pull out the connector to connect the lead wire.

- For F, P, and J kits, pull out and remove the housing while pressing down hard on the hook with a flat head screwdriver, etc. Remove the manual lever and lead wire cover, and pull out the connector.
- For T kits, remove the screws and pull out the terminal block.
- For S kits, remove the screws and pull out the connector.



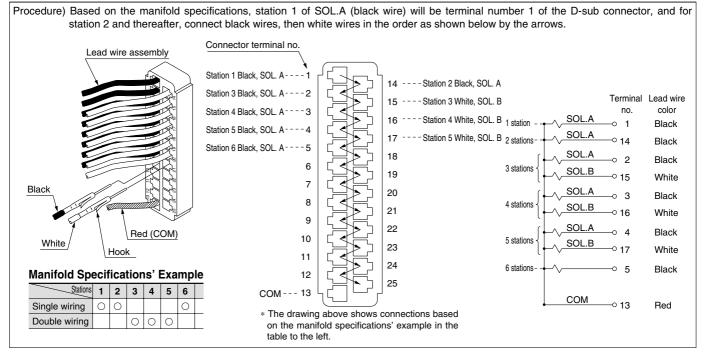
How to Add Manifold Stations for SQ1000/SQ2000

(3) Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

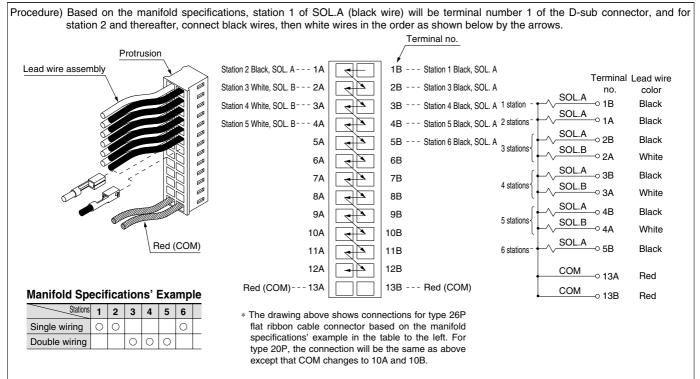
Caution 1. After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.

2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when closing the junction cover.

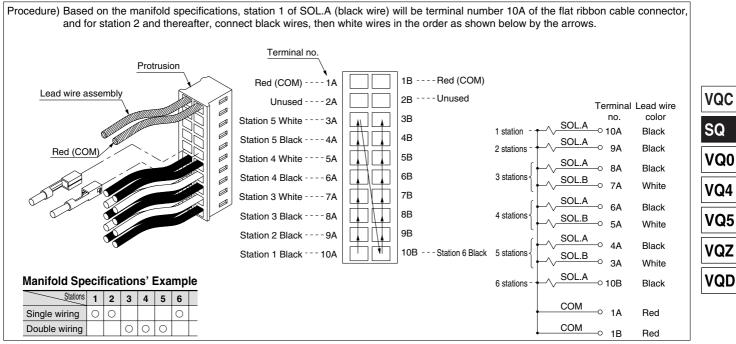
Wiring (F kit: D-sub connector kit)



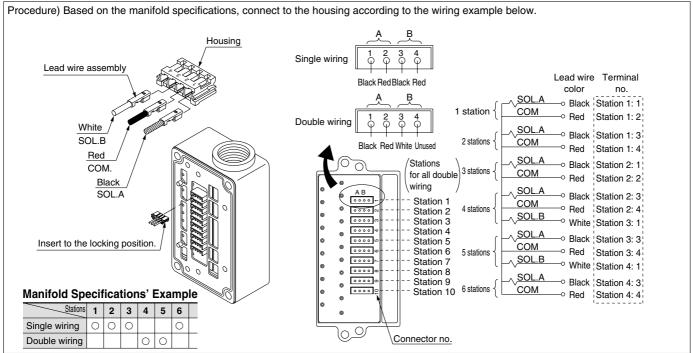
Wiring (P kit: Flat ribbon cable kit)



Wiring (J kit: Flat ribbon cable kit, PC Wiring System compatible)

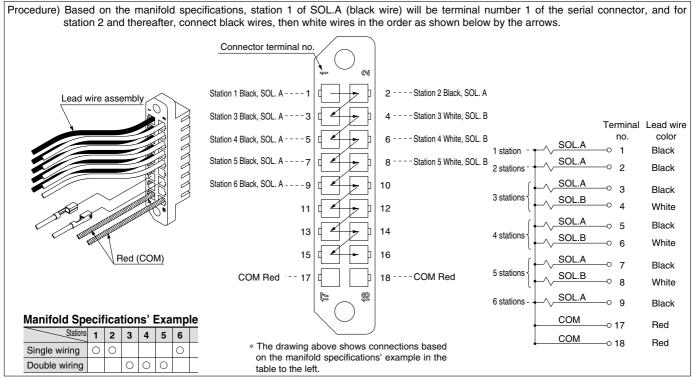


Wiring (T kit: Terminal block kit)



How to Add Manifold Stations for SQ1000/SQ2000

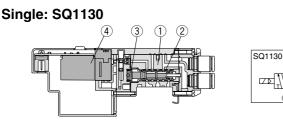
Wiring (S kit: Serial transmission kit)



VQC
SQ
VQ0
VQ4
VQ5
VQZ
VQD

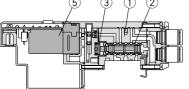
Construction: Series SQ1000 Plug-in Type Main Parts and Pilot Valve Assembly





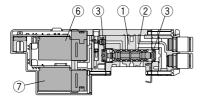


Double (Latching): SQ1230





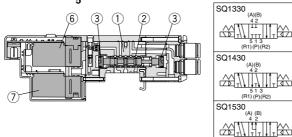
Double (Double solenoid): SQ1230D



SQ1230D (A) (B) 4 2 5 1 (R1)(P)(R2)

(R1)(P)(R2)

3 position: $SQ1\frac{3}{4}30$



Component Parts

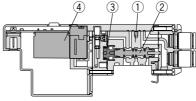
No.	Description	Material		
1	Body	Zinc die-casted		
0	Spool/Sleeve	Stainless steel (Metal seal)		
(2)	Spool	Aluminum (Rubber seal)		
3	Piston	Resin		

Pilot Valve Assembly Note)

No.	Model	SQ1□3□					
4	For single	VQ110S (K) - 5 (N)J11(B)					
(5)	For double (Latching)	VQ110SL- ⁵ ₆ J12 Negative COM: VQ110SN- ⁵ ₆ J12					
(6)	For double (Double solenoid) on A side	VQ110S ^(K) _(Y) - ⁵ / ₆ (N)J13(B)					
0	For 3P, Dual 3 port on A side						
(7)	For double (Double solenoid) on B side	VQ111S ^(K) - ⁵ ₆ (N)J14					
0	For 3P, Dual 3 port on B side	$VQ1115_{(Y)} - 6_{(IV)} - 6_{(IV)}$					
Ç	Note) Nil: Standard B : Locking type manual override N : Negative COM specifications Y : Low wattage specifications						

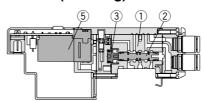
Rubber seal type

Single: SQ1131



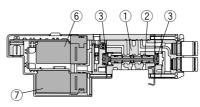


Double (Latching): SQ1231



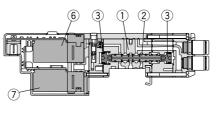


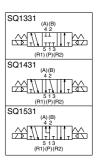
Double (Double solenoid): SQ1231D



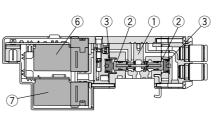


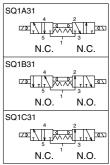
3 position: SQ1 $\frac{3}{5}$ 31





Dual 3 port valve: SQ1 8 31

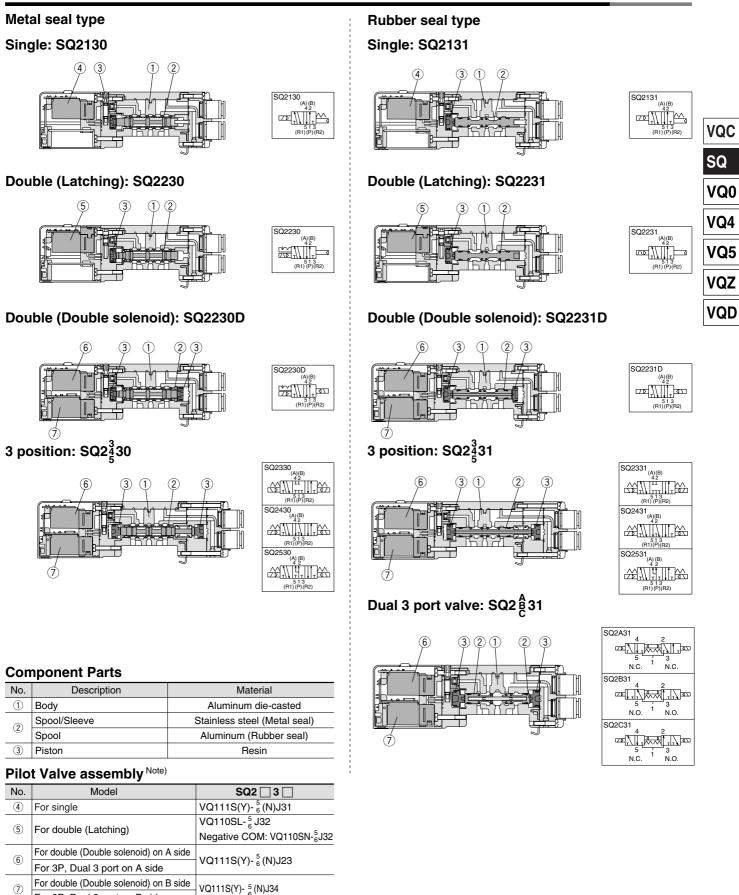






Plug-in Unit Series SQ1000/2000

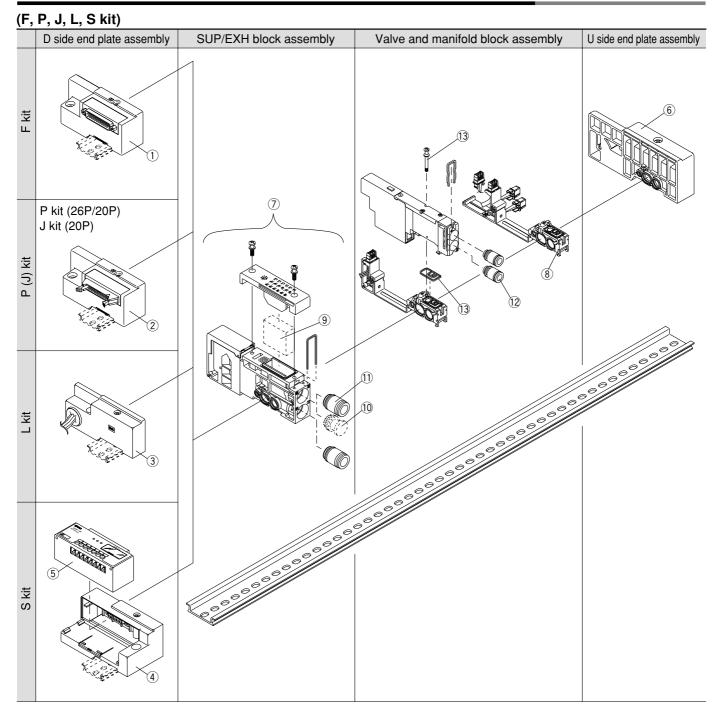
Construction: Series SQ2000 Plug-in Type Main Parts and Pilot Valve Assembly



For 3P, Dual 3 port on B side Note) Nil: Standard N : Negative COM specifications Y : Low wattage specifications



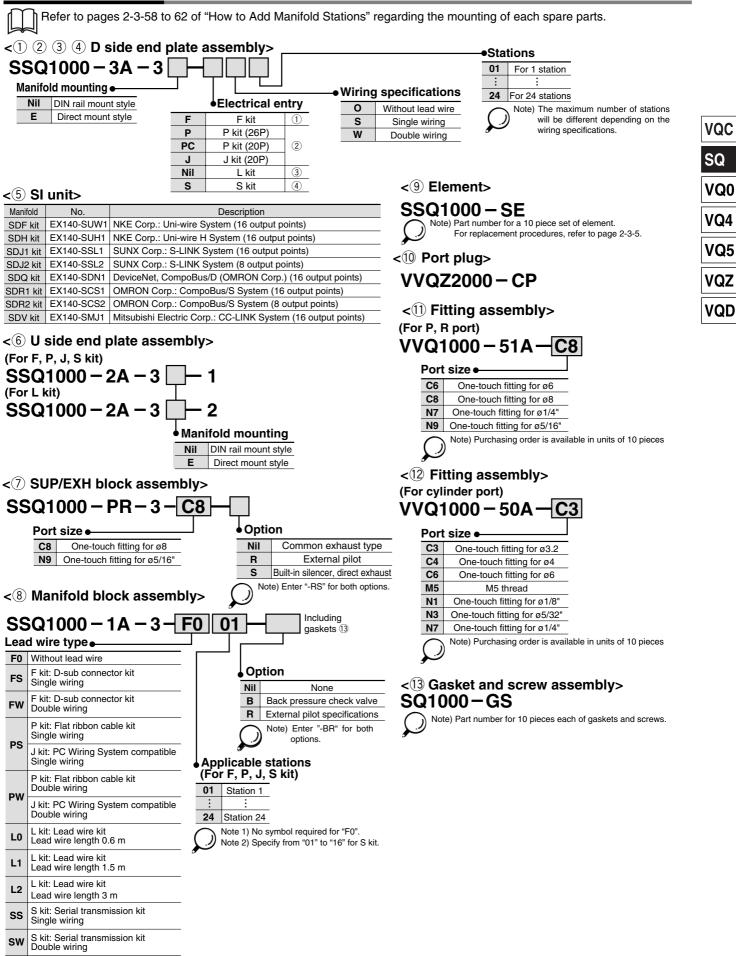
Exploded View of Manifold: SQ1000 (Plug-in Type Manifold) SS5Q13



SMC

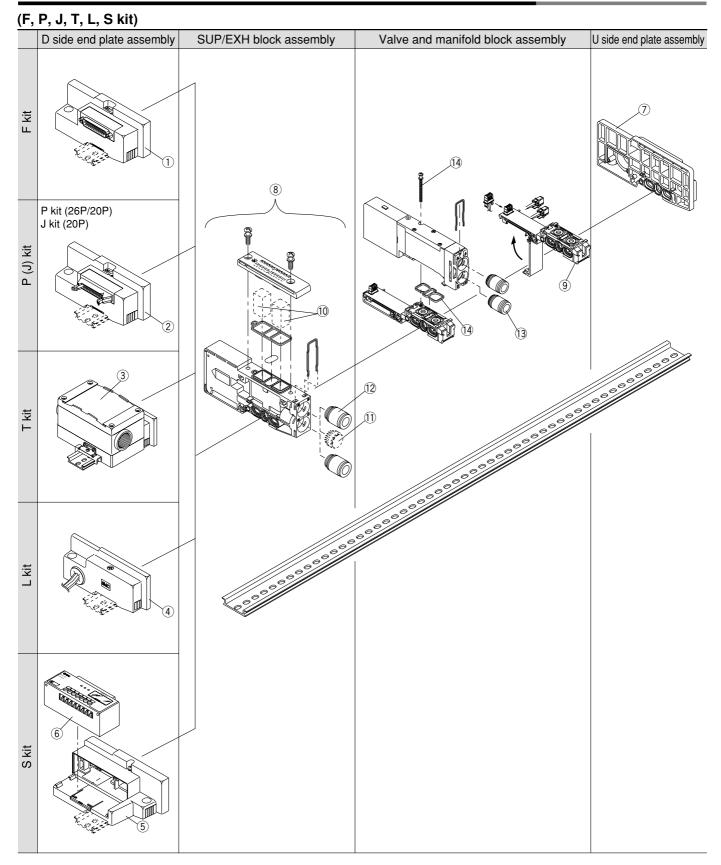
2-3-67

Manifold Spare Parts

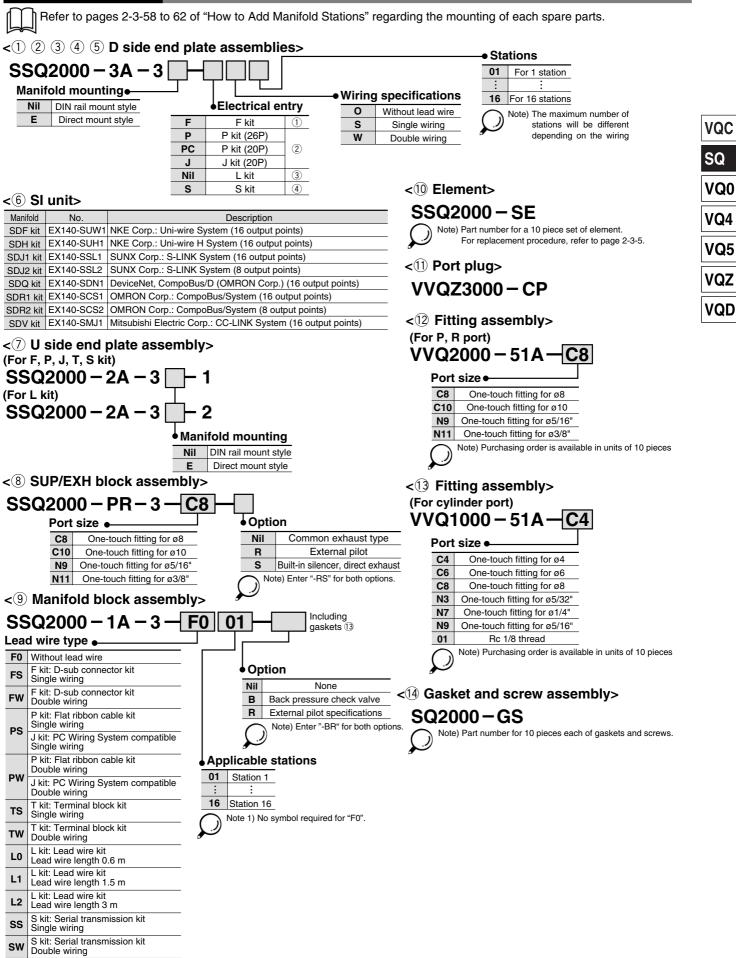


∕∕∂ SMC

Exploded View of Manifold: SQ2000 (Plug-in Type Manifold) SS5Q23



Manifold Spare Parts





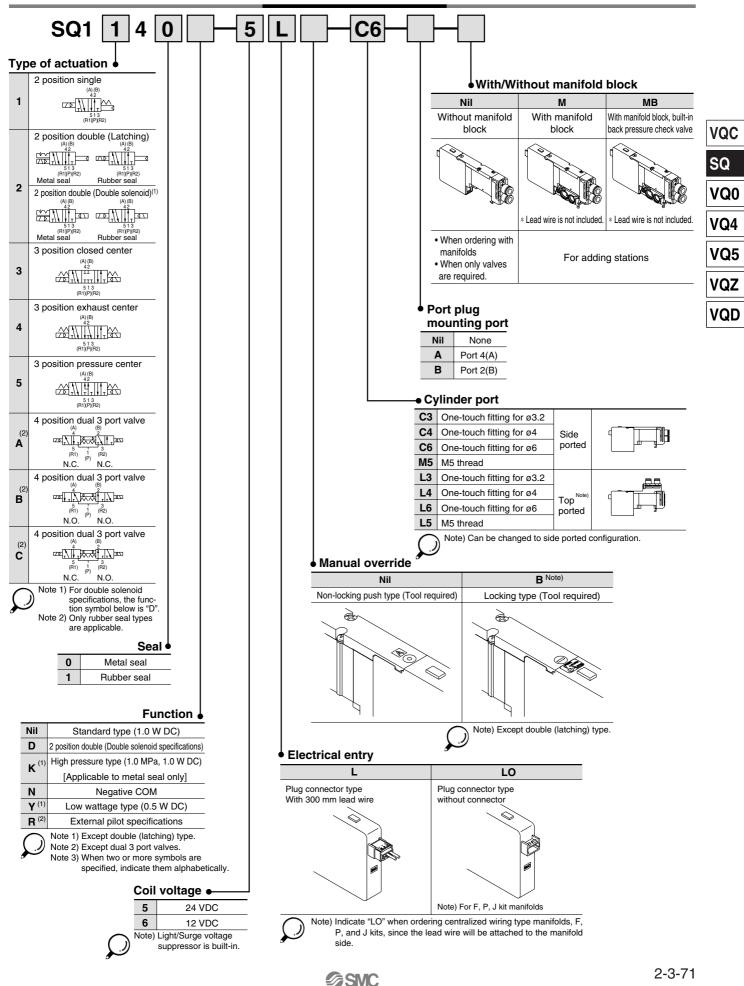
Series SQ1000 **Plug Lead Unit**

How to Order Manifold SS5Q14 -08 FD2 D Option Stations 01 Nil 1 station None 02 to 24⁽¹ : ÷ DIN rail length specified 24^{Not} B 24 stations Back pressure check valve K⁽²⁾ Note) The maximum number Special wiring specifications (Except double wiring) of stations depends on N With name plate (Side ported only) the type of electrical entries. R External pilot specifications S Built-in silencer, direct exhaust Note 1) For specifying DIN rail length, indicate "D \square ". (Enter the number of stations Manifold mounting inside .) Example: -D08 Note 2) Standard wiring specification are for D DIN rail mount style wiring double wiring. Indicate Е Direct mount style specifications for single wiring or mixed single and double wiring, or when Note) C kit of SQ2000 only. exceeding the standard maximum number of stations. (Except C kit) Note 3) For specifying two or more options, enter them alphabetically. Example: -BKN **Electrical entry** Max. number (2) Lead wire Max. number of stations for Kit type Cable specifications Station connector special wiring of solenoids location specifications FD0 F kit U side D-sub connector (25P) kit, without cable FD1 D-sub connector (25P) kit, with 1.5 m cable D side 1 to 12 stations 24 stations 24 FD2 D-sub connector (25P) kit, with 3.0 m cable D side D-sub Connector kit FD3 D-sub connector (25P) kit, with 5.0 m cable PD0 Flat ribbon cable (26P) kit, without cable P kit PD1 Flat ribbon cable (26P) kit, with 1.5 m cable (1)1 to 12 stations 24 stations 24 PD2 D side Flat ribbon cable (26P) kit, with 3.0 m cable PD3 Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable cor PDC Flat ribbon cable (20P) kit, without cable 1 to 9 stations 18 stations 18 J kit Flat ribbon cable (20P) JD0 D side 16 1 to 8 stations 16 stations PC Wiring System compatible Flat ribbon cable (20P) (PC Wiring System compatible) C kit Connector kit С 1 to 24 stations Connector kit

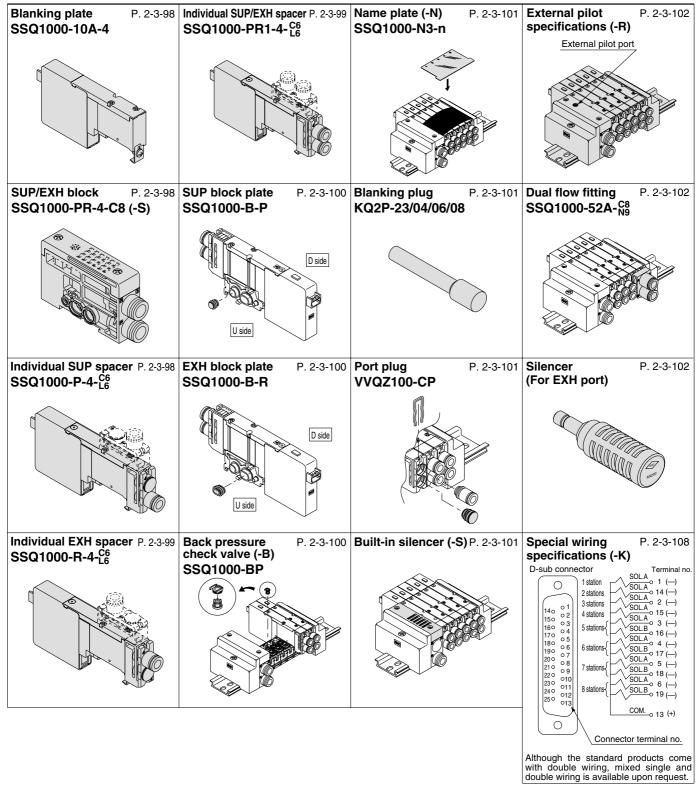
Note 1) Separately order the 20P type cable assembly for the P kit. Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

Plug Lead Unit Series SQ1000

How to Order Valves

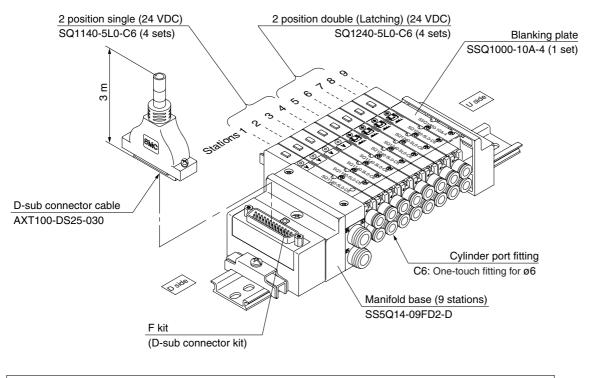


Manifold Option



How to Order Manifold Assembly (Example)

Example: D-sub connector kit, with cable (3 m)



S S5Q14-09FD2-D 1 set (F kit 9 station manifold base) * SQ1140-5L0-C6 4 sets (2 position single) * SQ1240-5L0-C6 4 sets (2 position double [latching]) * SSQ1000-10A-4 1 set (Blanking plate)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet. VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Valve Specifications

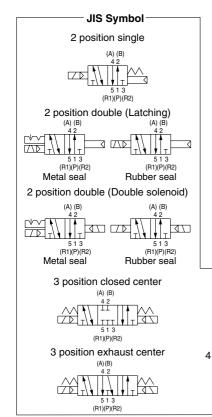
Model

							Flow oha	racteristics			Response	time (ms) ⁽²⁾	
Series		Number of solenoids	Mode	I	$1 \rightarrow 4$	$/2 (P \rightarrow A)$	√B)	$4/2 \rightarrow 5/3$	B (A/B \rightarrow	R1/R2)	Standard:	Low	Weight (g)
		5010110103			C [dm3/(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	1 W	wattage	(9)
		Single	Metal seal	SQ1140	0.62	0.10	0.14	0.63	0.11	0.14	12 or less	15 or less	80
	ç	Single	Rubber seal	SQ1141	0.79	0.20	0.19	0.80	0.20	0.19	15 or less	20 or less	80
	position	Double	Metal seal	SQ1240	0.62	0.10	0.14	0.63	0.11	0.14	15 or less	_	80
	2 po	(Latching)	Rubber seal	SQ1241	0.79	0.20	0.19	0.80	0.20	0.19	20 or less	_	80
		Double (Double	Metal seal	SQ1240D	0.62	0.10	0.14	0.63	0.11	0.14	10 or less	13 or less	95
		solenoid)	Rubber seal	SQ1241D	0.79	0.20	0.19	0.80	0.20	0.19	15 or less	20 or less	95
SQ1000		Closed	Metal seal	SQ1340	0.58	0.12	0.14	0.63	0.11	0.14	20 or less	26 or less	100
001000	_	center	Rubber seal	SQ1341	0.64	0.20	0.15	0.58	0.26	0.16	25 or less	33 or less	100
	position	Exhaust	Metal seal	SQ1440	0.58	0.12	0.14	0.60	0.14	0.14	20 or less	26 or less	100
		center	Rubber seal	SQ1441	0.64	0.20	0.15	0.80	0.20	0.19	25 or less	33 or less	100
	e	Pressure	Metal seal	SQ1540	0.62	0.12	0.14	0.63	0.14	0.14	20 or less	26 or less	100
		center	Rubber seal	SQ1541	0.79	0.21	0.19	0.59	0.20	0.14	25 or less	33 or less	100
	4 position	Dual 3 port valve	Rubber seal	SQ1 841	0.59	0.28	0.15	0.59	0.28	0.15	25 or less	33 or less	95

Note 1) Values for the cylinder port size of C6.

Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)





Specifications

<u> </u>									
	Valv	e construction		Metal seal	Rubber seal				
	Fluid	k		Air/Ine	ert gas				
	Max	imum operating	pressure	0.7 MPa (High press	sure type: 1.0 MPa) ⁽³⁾				
	sure	Single		0.1 MPa	0.15 MPa				
ions	bres	Double (Latchi	ing)	0.18 MPa	0.18 MPa				
icat	Min. operating pressure	Double (Doubl	e solenoid)	0.1 MPa	0.1 MPa				
becif	oper	3 position		0.1 MPa	0.2 MPa				
Valve specifications	Min.	4 position		_	0.15 MPa				
Valv	Amb	ient and fluid te	emperature	-10 to	50°C ⁽¹⁾				
-	Lubr	rication		Not required					
	Pilot	valve manual o	override	Push type/Locking t	type (Tool required)				
	Vibra	ation/Impact res	sistance ⁽²⁾	30/150) m/s²				
	Prot	ection structure		Dust tight					
6	Coil	rated voltage		12 VDC, 24 VDC					
tions	Allov	wable voltage fl	uctuation	±10% of ra	ted voltage				
Solenoid ecificatio	Coil	insulation type		Equivalent	to class B				
Solenoid specifications	Powe	r consumption	24 VDC	1 W DC (42 mA), 0	.5 W DC (21 mA) ⁽⁴⁾				
S	(Curre	ent)	12 VDC	1 W DC (83 mA), 0	.5 W DC (42 mA) ⁽⁴⁾				
No.	Note 1) Use dry air to prevent condensation when operating at low temperatures. Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de- energized states every once for each condition. (Values at the initial period)								

Note 3) Metal seal type only: [Except double (latching) type.] Note 4) Values for the low wattage (0.5 W) specification.

3 position pressure center

(

(A) (B) 513 (R1)(P)(R2)

4 position dual 3 port valve (A)

4 position dual 3 port valve (B)



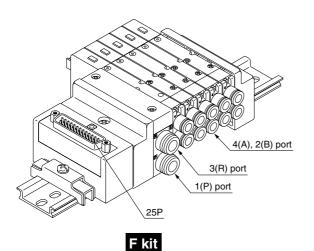
Plug Lead Unit Series SQ1000

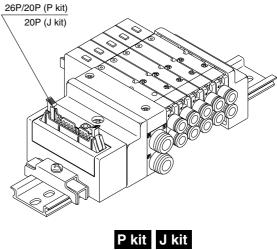
Manifold Specifications

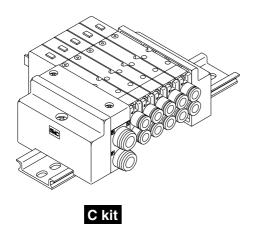
Base model		g specific Port size ⁽		Applicable solenoid	Type of connection		(3) Applicable	(4) 5 station	(4) 1 station
Dase model	1(P), 3(R)	Port location	4(A), 2(B) Port size	valve	Type of connection		stations	weight (g)	weight (g)
	C8	0 de	C3 (For ø3.2) C4 (For ø4)		F kit: D-sub connector		1 to 12 stations	420	20
	(For ø8)	Side	C6 (For ø6)		P kit: Flat ribbon cable	26P	1 to 12 stations	420	20
SS5Q14-	Option		M5 (M5 thread)	SQ1□40		20P	1 to 9 stations	420	20
555Q1+	Built-in silencer,	Top ⁽²⁾	L3 (For ø3.2) L4 (For ø4)	SQ1⊡41	J kit: Flat ribbon cable PC Wiring System comp	atible	1 to 8 stations	420	20
	\direct exhaust/		L6 (For ø6) L5 (M5 thread)		C kit: Connector kit		1 to 12 stations	460	35

Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 2-3-110. Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-108 for details. Note 4) Except valves. For valve weight, refer to page 2-3-104.









VQC

SQ

VQ0

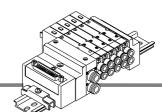
VQ4

VQ5

VQZ

VQD

Kit (D-sub connector kit)



Porting specifications

1(P), 3(R)

C8

Port size

4(A), 2(B)

C3, C4, C6, M5

Maximum

number of

stations

12 stations

(24 as an option)

Manifold Specifications

Port

location

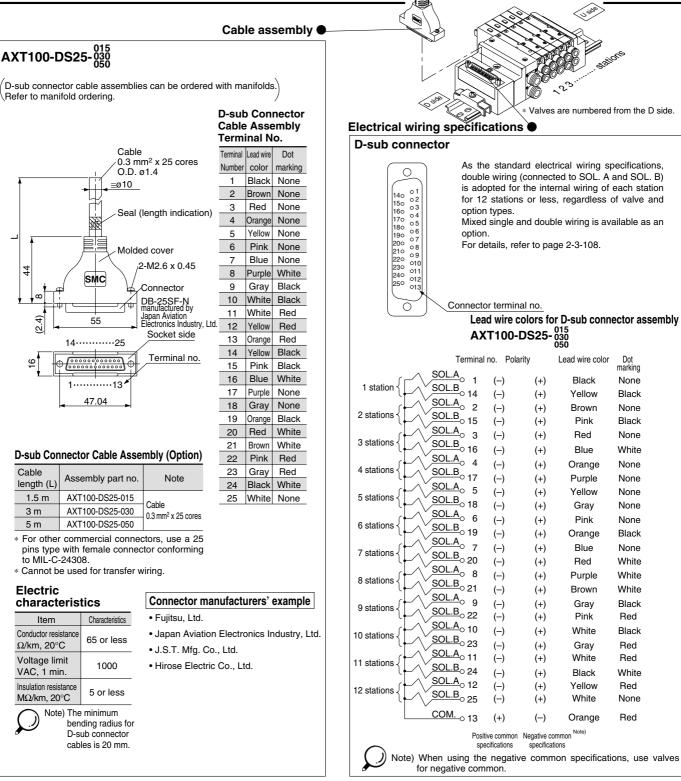
Side, Top

Series

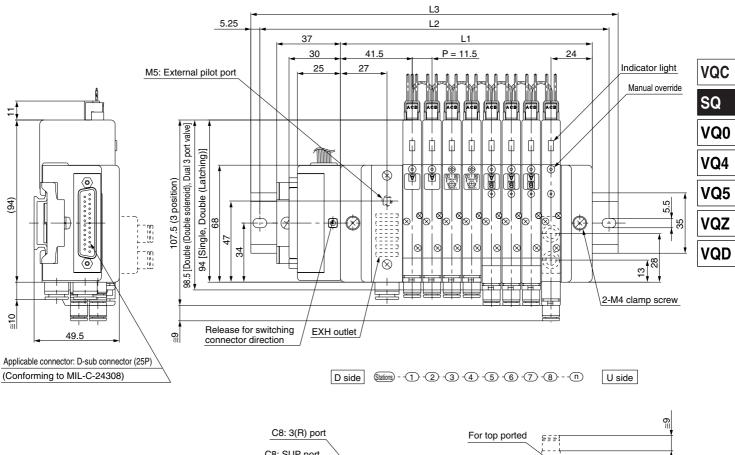
SQ1000

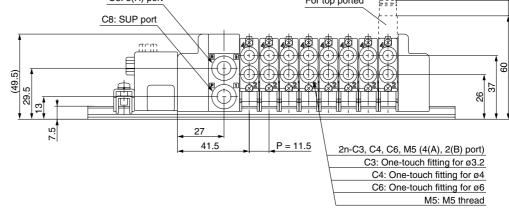
- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub connector (25 pins)

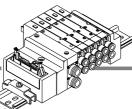


SMC





Dimen	sion	s													Forn	nula: L	1 = 11	.5n +	54 n:	Statio	ns (Ma	ximun	n 24 sta	ations)
Ln	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398

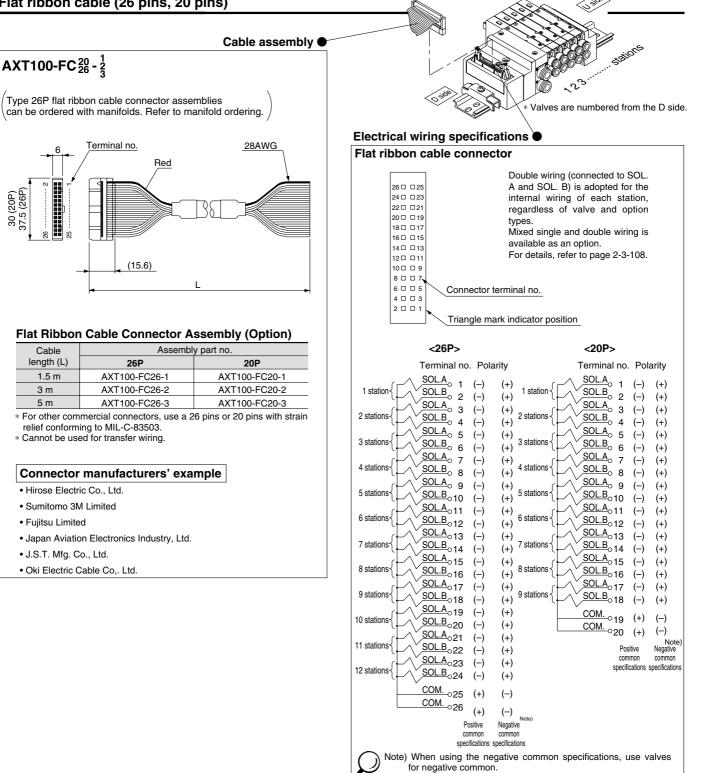


• Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.

Kit (Flat ribbon cable connector)

- Using connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Flat ribbon cable (26 pins, 20 pins)

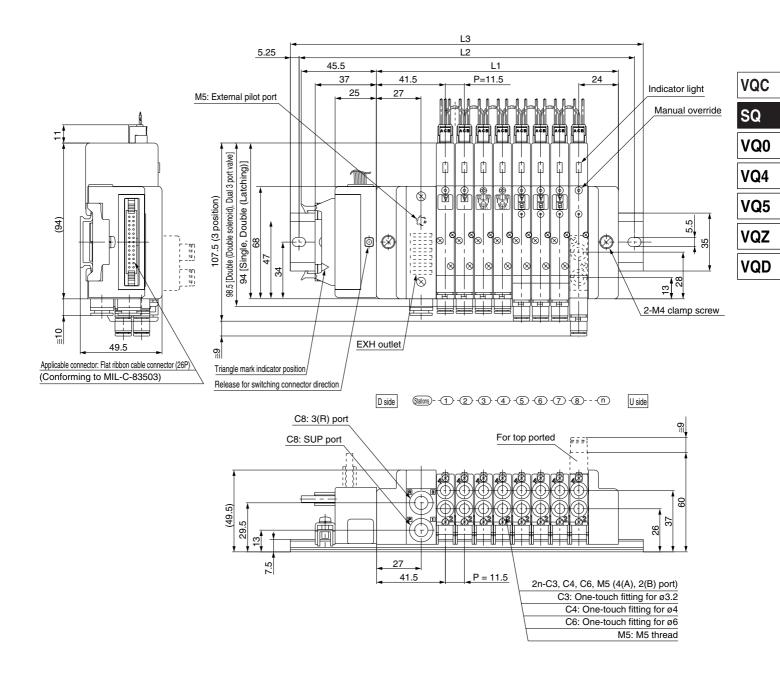


Manifold Specifications

	P	orting specifi	cations	Maximum
Series	Port	Port	size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as an option)

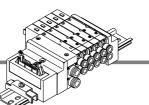
30 (20P) 37.5 (26P)



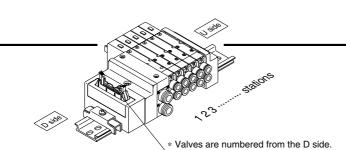


Dime	ens	ions	5													Form	ula: L1	= 11.	5n + 5	4 n:	Statio	ns (Ma	ximum	1 24 st	ations)
L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1		65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2		125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
L3		135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398

Kit (PC wiring system compatible flat ribbon cable kit)



- PC Wiring System compatible.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.



Manifold Specifications

	F	Porting specif	ications	Maximum		
Series	Port	Port	size	number of stations		
	location	1(P), 3(R)	4(A), 2(B)			
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations (16 as an option)		

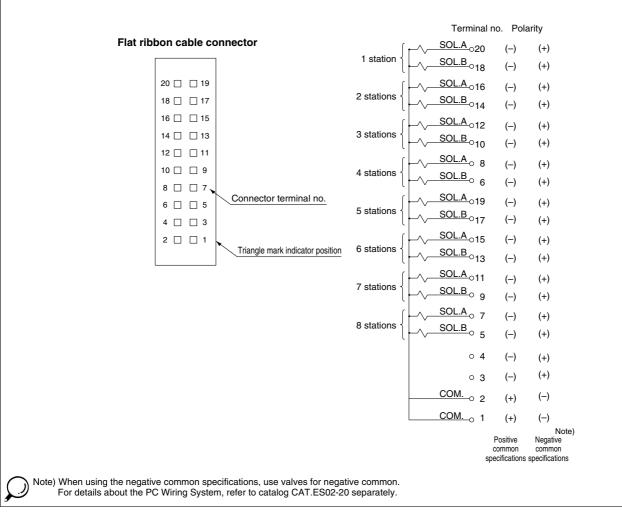
Electrical wiring specifications

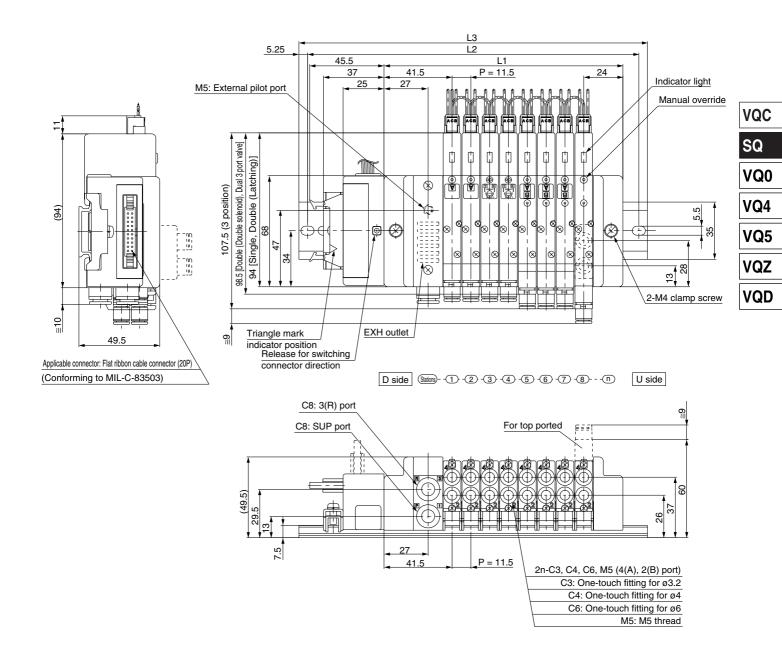
Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station,

regardless of valve and option types. Mixed single and double wiring is available as an option.

For details, refer to page 2-3-108.

Tor details, refer to page 2-3-108.





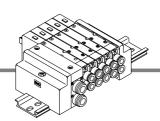
Dimen	sion	S					For	mula:	L1 = 1	1.5n +	54 n	: Static	ons (Ma	aximur	n 16 st	ations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300
L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5

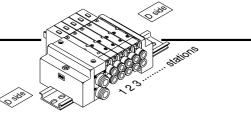
SMC

Kit (Connector)

Standard with lead wires connected to each valve individually. **Manifold Specifications**

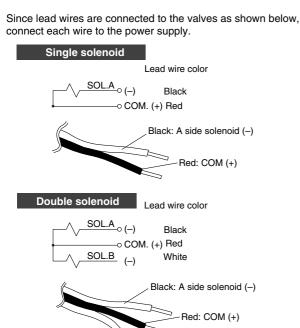
	I	Porting speci	fications	Maximum
Series	Port	Port	size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	24 stations





* Valves are numbered from the D side.

Wiring Specifications: Positive COM Specifications



White: B side solenoid (–)

• Plug connector lead wire length The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO-C6----3 pcs. AXT661-14AL-10----3 pcs.

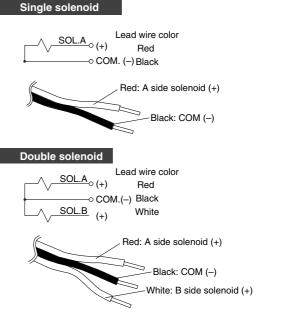
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Connector	Assembly	Part No
-----------	----------	---------

Lead wire length	Single solenoid	Double solenoid
Socket only (3 pcs.)	AXT66	1-12AL
300 mm	AXT661-14AL	AXT661-13AL
600 mm	AXT661-14AL-6	AXT661-13AL-6
1000 mm	AXT661-14AL-10	AXT661-13AL-10
2000 mm	AXT661-14AL-20	AXT661-13AL-20
3000 mm	AXT661-14AL-30	AXT661-13AL-30

Wiring Specifications: Negative COM Specifications (Option)

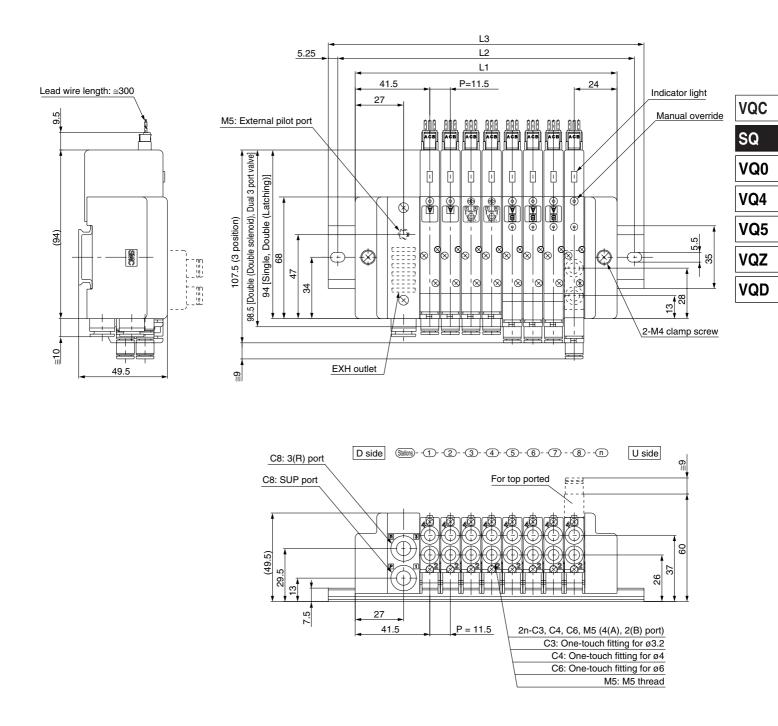
Since lead wires are connected to the valves as shown below, connect each wire to the power supply.



Plug connector lead wire length The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO-C6······3 pcs. AXT661-14ANL-10----3 pcs.

Connector Assembly Part no.

Lead wire length	Single solenoid	Double solenoid						
Socket only (3 pcs.)	AXT66	1-12AL						
300 mm	AXT661-14ANL	AXT661-13ANL						
600 mm	AXT661-14ANL-6	AXT661-13ANL-6						
1000 mm	AXT661-14ANL-10	AXT661-13ANL-10						
2000 mm	AXT661-14ANL-20	AXT661-13ANL-20						
3000 mm	AXT661-14ANL-30	AXT661-13ANL-30						
	Note) When using the negative common specifications, use valves for negative common.							

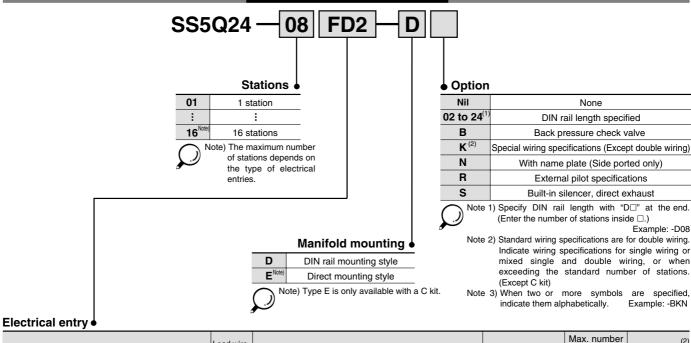


Dimen	sion	S													Forr	nula: L	.1 = 11	.5n +	54 n:	Statio	ns (Ma	aximun	n 24 st	ations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	87.5	100	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	350
L3	98	110.5	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	360.5



Series SQ2000 **Plug Lead Unit**

How to Order Manifold

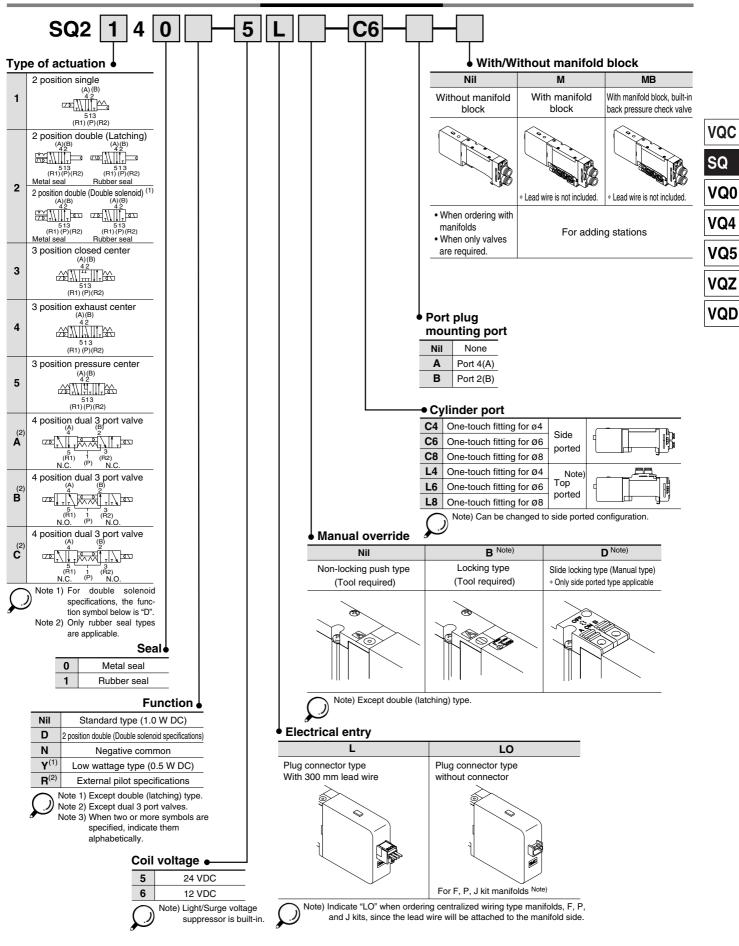


Kit type		Lead wire connector location	Cable specifications	Stations	Max. number of stations for special wiring specifications	(2) Max. number of solenoids
F kit	FD0		D-sub connector (25P) kit, without cable			
	FD1		D-sub connector (25P) kit, with 1.5 m cable	1 to 12 stations	16 stations	24
D side	FD2	D side	D-sub connector (25P) kit, with 3.0 m cable		TO Stations	24
D-sub connector kit	FD3		D-sub connector (25P) kit, with 5.0 m cable			
P kit	PD0		Flat ribbon cable (26P) kit, without cable			
	PD1	D side	Flat ribbon cable (26P) kit, with 1.5 m cable	1 to 12 stations	16 stations	24
	PD2	D side	Flat ribbon cable (26P) kit, with 3.0 m cable		TO Stations	24
(26P)	PD3		Flat ribbon cable (26P) kit, with 5.0 m cable			
Flat ribbon cable connector kit $\begin{pmatrix} 20P \\ 20P \end{pmatrix}$	PDC		Flat ribbon cable (20P) kit, without cable	1 to 9 stations		18
Flat ribbon cable (20P) (PC Wiring System compatible)	JD0	D side	Flat ribbon cable (20P) PC Wiring System compatible	1 to 8 stations	16 stations	16
C kit	с	_	Connector kit	1 to 16 stations	_	_
						1

Note 1) Separately order the 20P type cable assembly for the P kit. Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

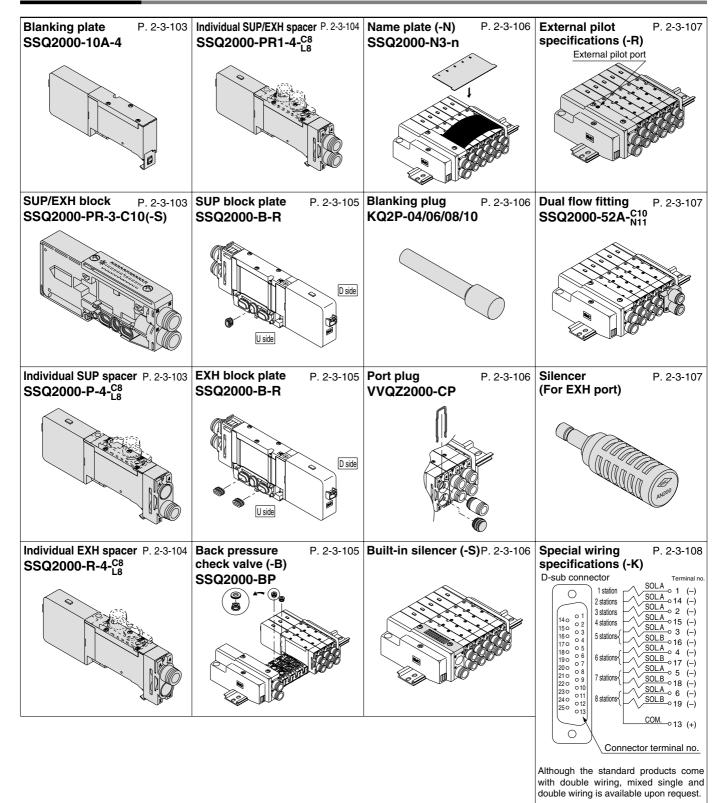
Plug Lead Unit Series SQ2000

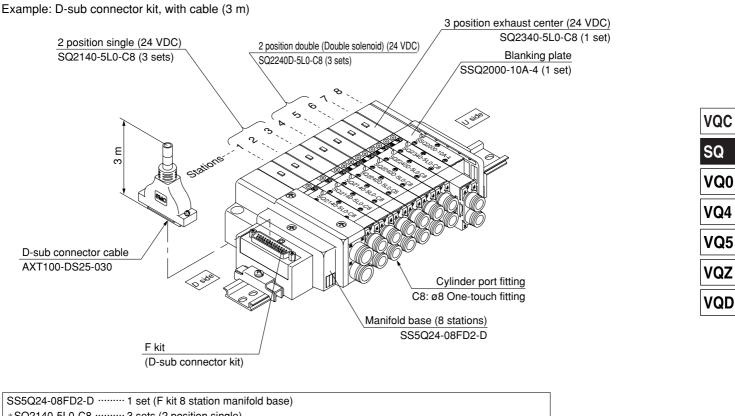
How to Order Valves



SMC

Manifold Option





How to Order Manifold Assembly (Example)

SS5Q24-08FD2-D 1 set (F kit 8 station manifold base) *SQ2140-5L0-C8 3 sets (2 position single) *SQ2240D-5L0-C8 3 sets (2 position double [double solenoid]) *SQ2340-5L0-C8 1 set (3 position exhaust center) *SSQ2000-10A-4 1 set (Blanking plate) The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc. Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

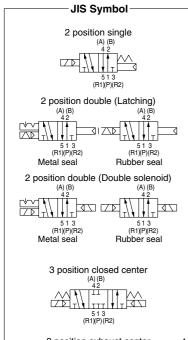
Valve Specifications

Model

		Number of					Flow chai	acteristics			Response	time (ms) ⁽²⁾	
Series		Number of solenoids	Mode	I	$1 \rightarrow 4$	$/2 (P \rightarrow A)$	/B)	$4/2 \rightarrow 5/3$	3 (A/B \rightarrow	R1/R2)	Standard:	Low	Weight (g)
					C [dm3/(s·bar)]	b	Cv	C [dm ³ /(s·bar)]	b	Cv	1 W	wattage	(9)
		Single	Metal seal	SQ2140	2.2	0.17	0.51	2.4	0.14	0.57	20 or less	26 or less	145
	_	Single	Rubber seal	SQ2141	2.3	0.17	0.51	3.1	0.18	0.71	24 or less	31 or less	140
	position	Double	Metal seal	SQ2240	2.2	0.17	0.51	2.4	0.14	0.57	26 or less	-	145
		(Latching)	Rubber seal	SQ2241	2.3	0.17	0.51	3.1	0.18	0.71	31 or less		140
	N	Double (Double	Metal seal	SQ2240D	2.2	0.17	0.51	2.4	0.14	0.57	15 or less	20 or less	160
		solenoid)	Rubber seal	SQ2241D	2.3	0.17	0.51	3.1	0.18	0.71	20 or less	26 or less	155
00000		Closed	Metal seal	SQ2340	1.9	0.17	0.46	2.1	0.15	0.47	34 or less	44 or less	180
SQ2000	Ę	center	Rubber seal	SQ2341	1.9	0.17	0.46	1.8	0.29	0.45	34 or less	44 or less	175
	position	Exhaust	Metal seal	SQ2440	1.9	0.17	0.46	2.4	0.14	0.55	34 or less	44 or less	180
	3 po	center	Rubber seal	SQ2441	1.9	0.17	0.46	3.1	0.14	0.58	34 or less	44 or less	175
		Pressure	Metal seal	SQ2540	2.3	0.17	0.51	2.1	0.18	0.47	34 or less	44 or less	180
		center	Rubber seal	SQ2541	2.5	0.17	0.56	1.8	0.30	0.47	34 or less	44 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 ^A _c 41	1.5	0.17	0.40	1.5	0.17	0.40	34 or less	44 or less	155

Note 1) Values for the top ported cylinder port size of C8. The side ported type will be about 10% less. Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)



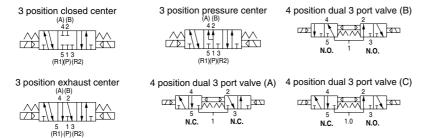


Specifications

sheeu	icati	0115							
	Valv	e construction		Metal seal	Rubber seal				
	Flui	d		Air/Ine	rt gas				
	Max	imum operating	pressure	0.7 M	MPa				
~	sure	Single		0.1 MPa	0.15 MPa				
ions	brest	Double (Latchi	ng)	0.18 MPa	0.18 MPa				
ficat	Min. operating pressure	Double (Double	e solenoid)	0.1 MPa	0.1 MPa				
oeci	i. ope	3 position		0.1 MPa	0.2 MPa				
Valve specifications	Mir	4 position		—	0.15 MPa				
Valv	Amb	pient and fluid te	mperature	-10 to	50°C ⁽¹⁾				
	Lub	rication		Not required					
	Pilo	t valve manual c	override	Push type (Tool required)/L Slide locking typ	ocking type (Tool required) e (Manual type)				
	Vibr	ation/Impact res	sistance ⁽²⁾	30/150) m/s ²				
	Prot	ection structure		Dust tight					
'n	Coil	rated voltage		12 VDC, 24 VDC					
tions	Allo	wable voltage fl	uctuation	±10% of rat	ted voltage				
Solenoid specifications	Coil	insulation type		Equivalent	to class B				
peci	Powe	r consumption	24 VDC	1 W DC (42 mA), 0.	5 W DC (21 mA) (3)				
ഗഗ	(Curre	ent)	12 VDC	1 W DC (83 mA), 0.	5 W DC (42 mA) ⁽³⁾				
Note	e 2) Vib	ration resistance: mpact resistance:	No malfunction performed at bo the right angles No malfunction	when operating at low temperature occurred in a one-sweep test betw th energized and de-energized sta to the main valve and armature. (occurred when it is tested with a d angles to the main valve and armat	veen 45 and 2000 Hz. Test was ates in the axial direction and at Values at the initial period) rop tester in the axial direction				

energized states every once for each condition. (Values at the initial period)

Note 3) Values for the low wattage (0.5 W) specifications.



Plug Lead Unit Series SQ2000

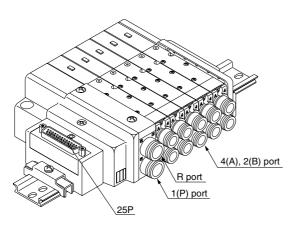
Manifold Specifications

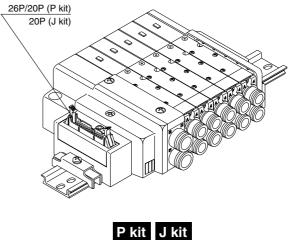
Base model	0	specifica ort size ⁽		Applicable solenoid	Type of connection		(3) Applicable	(4) 5 station weight	(4) 1 station weight
Base model	1(P), 3(R)	Port location	4(A), 2(B) Port size	valve			stations	(g)	(g)
	C10	Side	C4 (For ø4)		F kit: D-sub connector		1 to 12 stations	580	35
	(For ø10)	Side	C6 (For ø6) C8 (For ø8)		P kit: Flat ribbon cable	26P	1 to 12 stations	580	35
SS5Q24-	Option			SQ2_40		20P	1 to 9 stations	500	
	Built-in silencer, direct exhaust	Top ⁽²⁾	L4 (For ø4)	SQ2[]41	J kit: Flat ribbon cable PC Wiring System com	patible	1 to 8 stations	580	35
	Uneci exhausiy	тор	L6 (For ø6) L8 (For ø8)		C kit: Connector kit		1 to 12 stations	620	50

Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 2-3-110.

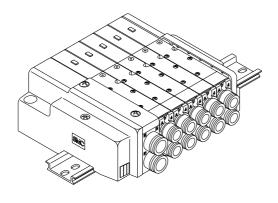
Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 2-3-108 for details. Note 4) Except valves. For valve weight, refer to page 2-3-88.









C kit

VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Kit (D-sub Connector kit)

- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub Connector (25 pins)

25

SMC

55

47.04

AXT100-DS25-015

manifolds

44

N

Cable

length (L)

3 m

5 m

C-24308

Electric

Characteristics

Item

Conductor resistance

Ω/km, 20°C

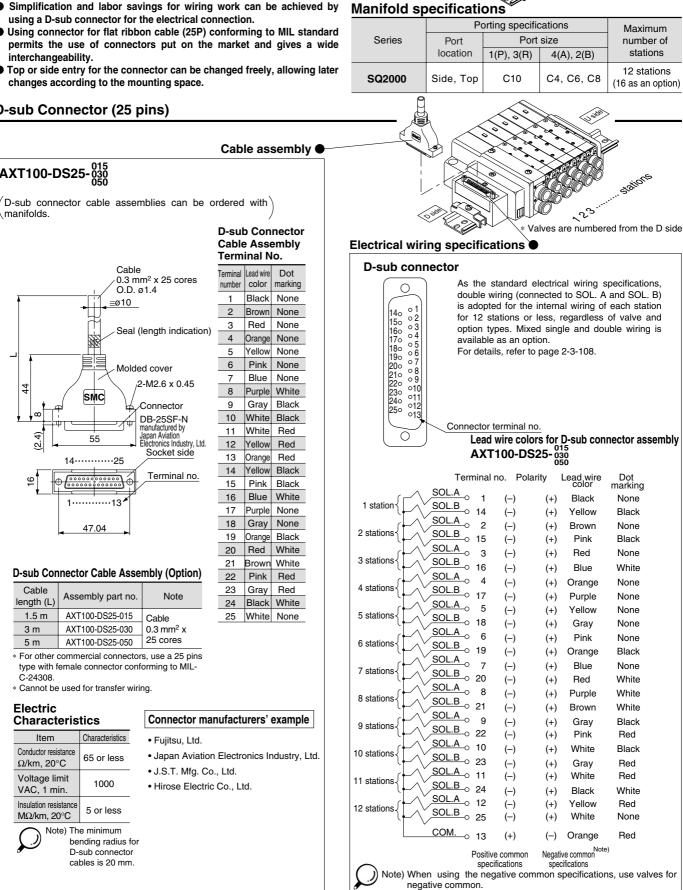
Voltage limit

VAC, 1 min.

Insulation resistance

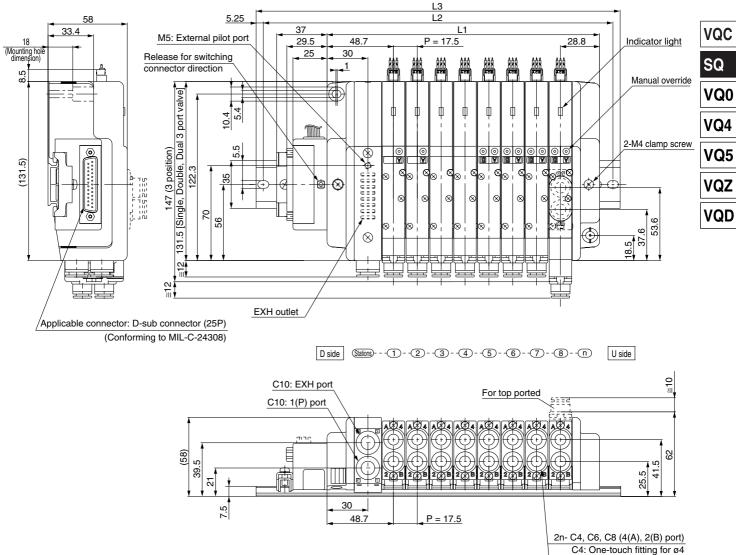
MΩ/km, 20°C

1.5 m



2-3-90

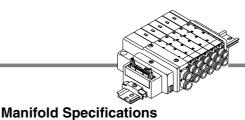




C6: One-touch fitting for ø6

C8: One-touch fitting for ø8

Dimens	Dimensions Formula: L1 = 17.5n + 60 n: Stations (Maximum 16 stations)															
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



Porting specifications

Port size

Series

Port

Maximum

number of

• Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.

Kit (Flat ribbon cable connector)

- Using connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Red

(15.6)

26P

AXT100-FC26-1

AXT100-FC26-2

AXT100-FC26-3

relief conforming to MIL-C-83503.

* Cannot be used for transfer wiring

Japan Aviation Electronics Industry, Ltd.

· Hirose Electric Co., Ltd

Sumitomo 3M Limited

• J.S.T. Mfg. Co., Ltd.

• Oki Electric Cable Co,. Ltd.

• Fujitsu Limited

Flat Ribbon Cable (26 pins, 20 pins)

Terminal no.

AXT100-FC 20 - 2

6

Cable

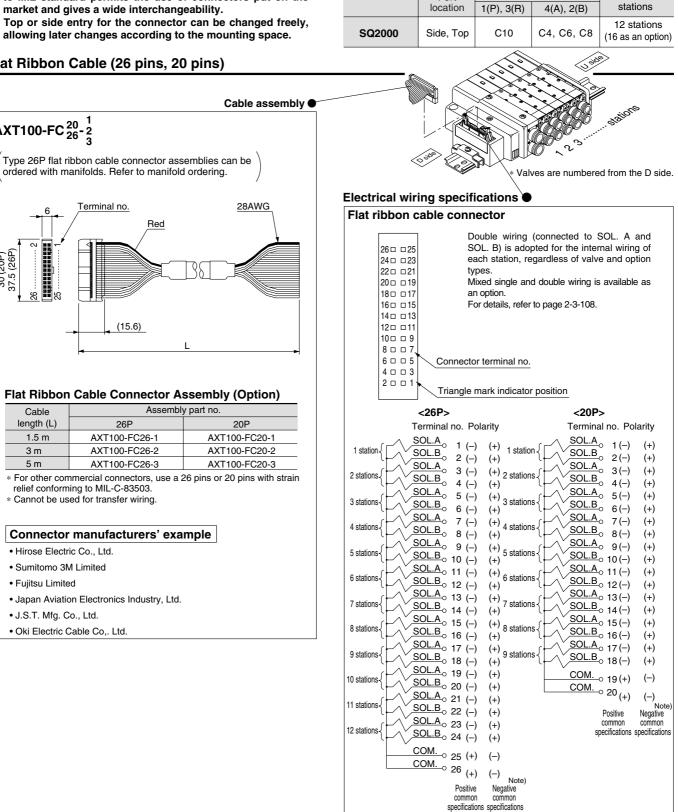
length (L

1.5 m

3 m

5 m

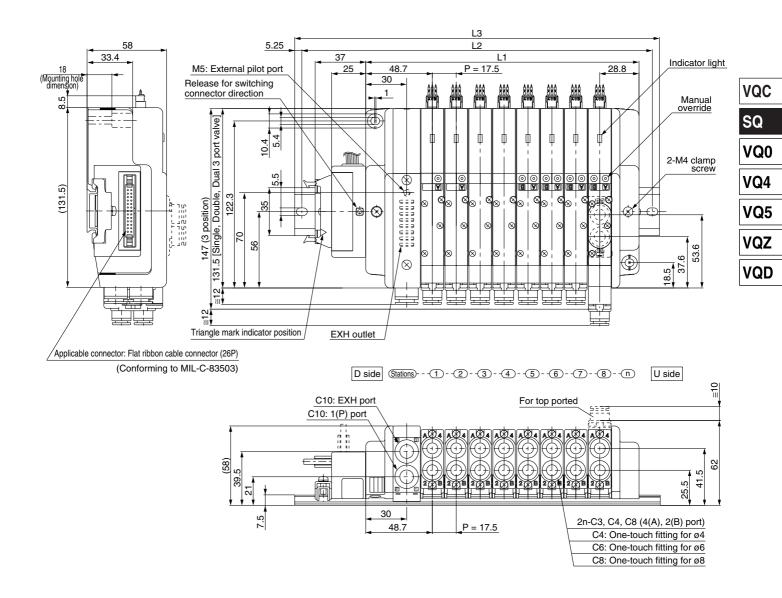
30 (20P) 37.5 (26P



Note) When using the negative common specifications, use valves for

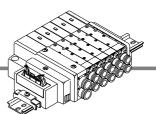
negative common.





D	limen	sion	S					For	mula: I	_1 = 17	7.5n +	60 n:	Statio	ons (Ma	aximun	n 16 st	ations)
ì		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
	L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
_	L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

Kit (PC wiring system compatible flat ribbon cable Kit)

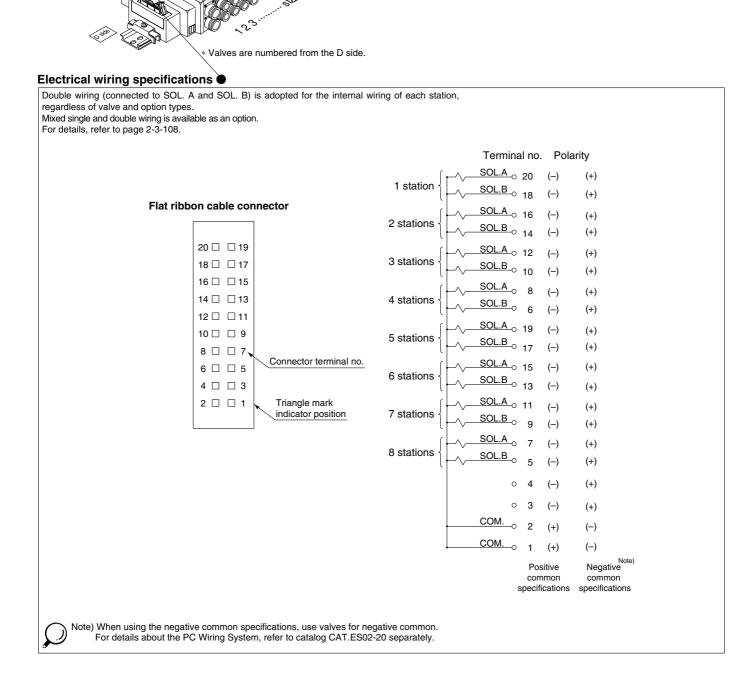


PC Wiring System compatible.

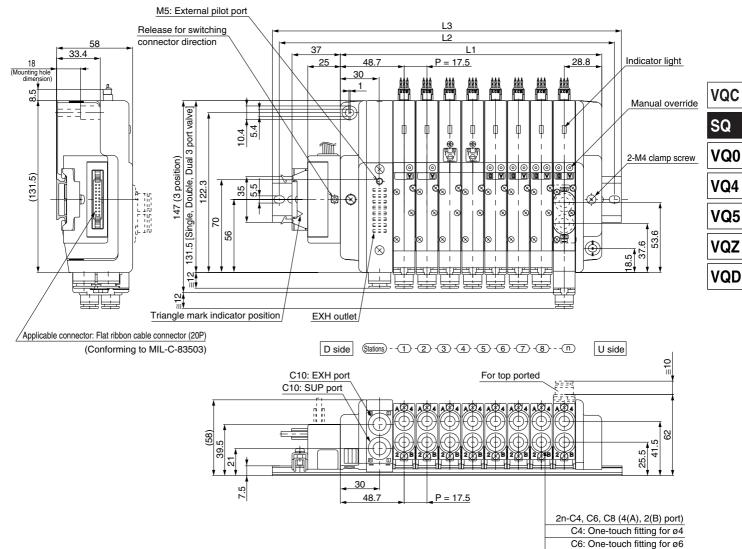
Manifold specifications

- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

- 2				-	
		Poi	rting specifica	ations	Maximum
	Series	Port	Port	size	number of
		location	1(P), 3(R)	4(A), 2(B)	stations
	SQ2000	Side, Top	C10	C4, C6, C8	8 stations (16 as an option)



SMC



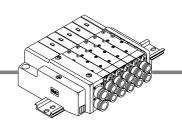
00 0 I I	(i) (o
C8: One-touch	titting for Ø8

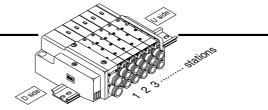
Dime	ens	ion	S					For	mula: I	L1 = 17	7.5n +	60 n	: Static	ons (Ma	aximur	n 16 st	ations)
L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1		77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	-	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	1	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

C Kit (Connector)

Standard with lead wires connected to each valve individually.
 Manifold Specifications

	Po	orting specific	ations	Maximum
Series	Port	Port	size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ2000	Side, Top	C10	C4, C6, C8	16 stations





Wiring Specifications: Positive COM Specifications Since lead wires are connected to the valves as shown below, connect each wire to the power supply. Single solenoid Lead wire color SOL.A (-) Black -O COM.(+) Red Black: A side solenoid (-) - Red: COM (+) Double solenoid Lead wire color SOL.A O (-) Black -o COM. (+) Red <u>SOL.B</u> (-) White Black: A side solenoid (-) - Red: COM (+) \supset -White: B side solenoid (-) Plug connector lead wire length The lead wire length of the valves with lead wire is 300 mm. When

ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO-C6---3 pcs. AXT661-14AL-10---3 pcs.

Connector Assembly Part No.

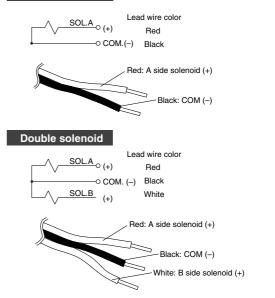
Lead wire length	Single solenoid	Double solenoid
Socket only (3 pcs.)	AXT66	1-12AL
300 mm	AXT661-14AL	AXT661-13AL
600 mm	AXT661-14AL-6	AXT661-13AL-6
1000 mm	AXT661-14AL-10	AXT661-13AL-10
2000 mm	AXT661-14AL-20	AXT661-13AL-20
3000 mm	AXT661-14AL-30	AXT661-13AL-30

* Valves are numbered from the D side.

Wiring Specifications: Negative COM Specifications (Option)

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

Single solenoid



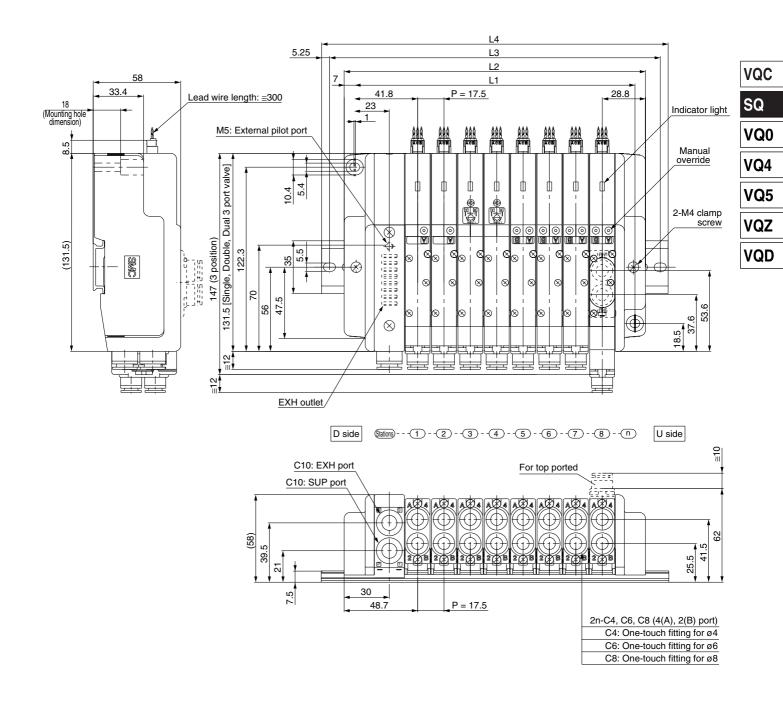
Plug connector lead wire length The lead wire length of the valves with lead

The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO-C6...3 pcs. AXT661-14ANL-10...3 pcs.

Connector Assembly Part no.

SMC

Lead wire length	Single solenoid	Double solenoid				
Socket only (3 pcs.)	AXT661-12AL					
300 mm	AXT661-14ANL	AXT661-13ANL				
600 mm	AXT661-14ANL-6	AXT661-13ANL-6				
1000 mm	AXT661-14ANL-10	AXT661-13ANL-10				
2000 mm	AXT661-14ANL-20	AXT661-13ANL-20				
3000 mm	AXT661-14ANL-30	AXT661-13ANL-30				
Note) When using the negative common specifications, use valves for negative common.						



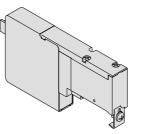
D	Dimensions Formula: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (Maximum 16 station								ations)								
ì	/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
	L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
	L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300	312.5	325	350	362.5
	L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5	323	335.5	360.5	373

Manifold Option Parts for SQ1000

Blanking plate

SSQ1000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



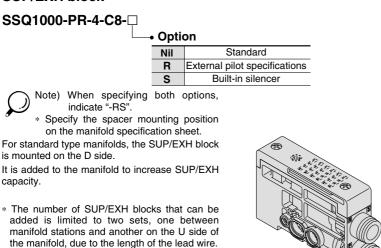
11.5

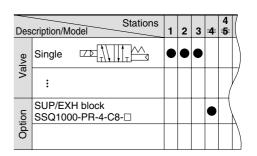
JIS Symbol



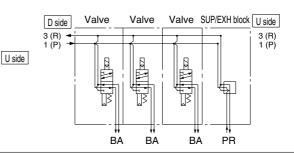
SUP/EXH block

capacity.





4



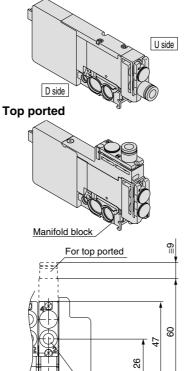
Individual SUP spacer

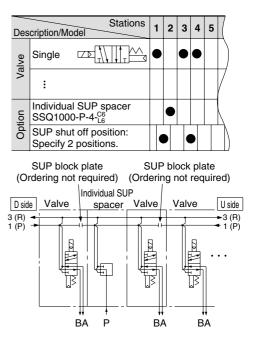
ber of manifold stations.

SSQ1000-P-4- C6

Side ported

D side





L6 Top ported

Port location

C6 Side ported

This is used as a supply port for different pres-sures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

* SUP/EXH blocks are not included in the num-

* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire
- * Model no with manifold block: SSQ1000-P-4-C6-M



11.5

Individual SUP port

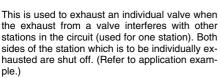
One-touch fittings for ø6

Plug Lead Unit Series SQ1000/2000

Individual EXH spacer

SSQ1000-R-4- C6

Side ported



Port location

C6 Side ported L6 Top ported

* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire
- * Model no. with manifold block: SSQ1000-R-4-C6-M

Individual SUP/EXH spacer

SSQ1000-PR1-4- C6

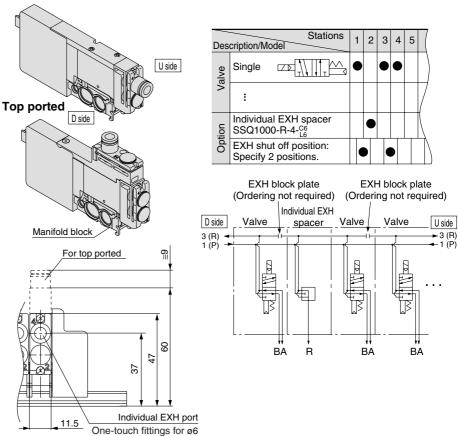
 Port location C6 Side ported L6 Top ported

This has both functions of the individual SUP and EXH spacers above.

- (Refer to application example.)
- * Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

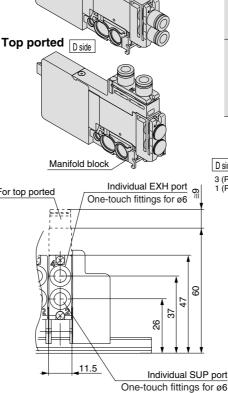
(Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification For top ported can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Model no. with manifold block: SSQ1000-PR1-4-C6-M



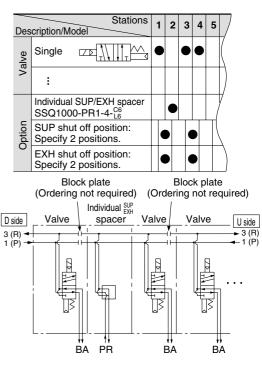


855



SMC

U side



VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

Manifold Option Parts for SQ1000

SUP block plate

SSQ1000-B-P

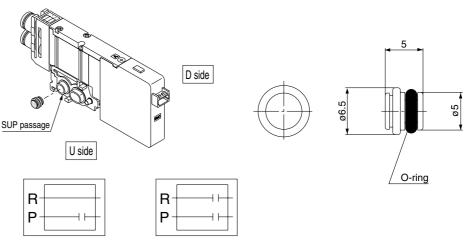
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



SUP passage blocked

SUP/EXH passage blocked

EXH block plate

SSQ1000-B-R

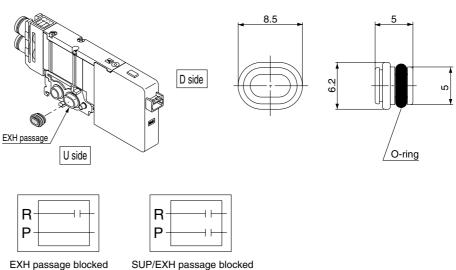
When the exhaust from a valve interferes with other stations in the circuit. this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.

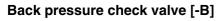
<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.



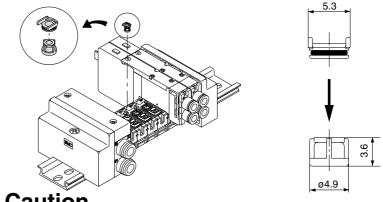
EXH passage blocked



SSQ1000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the station positions on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



🗥 Caution

- 1. Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.
- 3. Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.



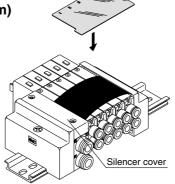
Plug Lead Unit Series SQ1000/2000

Name plate [-N]

SSQ1000-N3-Stations (1 to maximum)

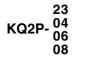
This is a clear resin plate for applying solenoid valve function description labels, etc. To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.

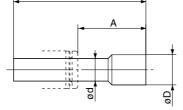


P = 11.5 1 2 3 4 5 6 7 8 n: Stations VQC SQ VQ0 VQ0 VQ4 VQ5

Blanking plug (For One-touch fitting)







Dimensions							
	Applicable fittings size (ød)	Model	Α	L	D	VQZ	
	3.2	KQ2P-23	16	31.5	3.2	VOD	
	4	KQ2P-04	16	32	6	VQD	
	6	KQ2P-06	18	35	8		
	8	KQ2P-08	20.5	39	10		

This is inserted into cylinder ports and SUP and EXH ports that are not used. Purchasing order is available in units of 10 pieces.

Port plug

VVQZ100-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve. * Add "A" or "B" at the end of the valve part

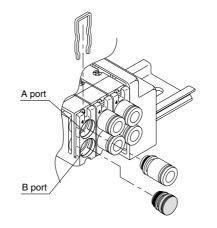
number when ordering with valves. Example) SQ1141-5L-C6-A (N.O. specifications)

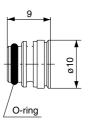
• 4 (A) port plug

Example) SQ1141-5L-C6-B (N.C. specifications)

↓ 2 (B) port plug Example) SQ1141-5L-C6-B-M

(B port plug with manifold block)



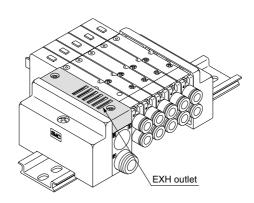


Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)

Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- For precautions on handling and how to replace elements, refer to page 2-3-5.





Manifold Option Parts for SQ1000

External pilot specifications [-R]

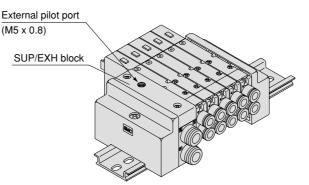
This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specification. An M5 port will be installed on the top side of the manifold's SUP/EXH block.

 How to order valves (Example) SQ1140 R -5L-C6

- External pilot specifications
- How to order manifold (Example) * Indicate "R" for an option.
- SS5Q14-08FD1-DR

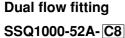
External pilot specifications



Note 1) Not applicable for dual 3 port valves.

Note 2) Indicate "RY" for low wattage types.

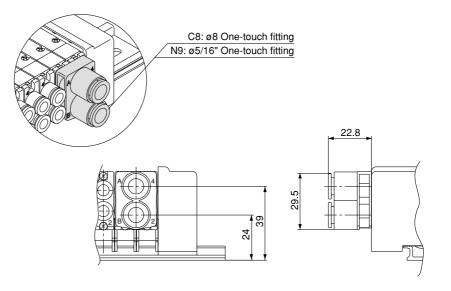
Note 3) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.



Port size **C8** Ø8 **N9** ø5/16"

To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are ø8 and ø5/16" One-touch fitting.

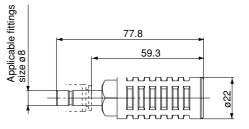
- * When ordering with valves, specify the valve part number without One-touch fitting and list the dual flow fitting part number.
- Example) Valve part number (without One-touch fitting part number)



Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area (mm ²) (Cv factor)	Noise reduction (dB)	
SQ1000	AN200-KM8	20 (1.1)	30	



Plug Lead Unit Series SQ1000/2000

Description/Model

Single

:

Valve

SUP/EXH block

BA

Valve

Option

D side 3 (R) ◄ 1 (P) ¬

U side

SSQ2000-PR-3-C10-

Valve

BA

Manifold Option Parts for SQ2000

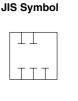
Blanking plate

SSQ2000-10A-4

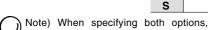
SUP/EXH block

SSQ2000-PR-3-C10-

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



VQC SQ VQ0 VQ4 VQ5 VQZ VQD



indicate "RS". * Specify the spacer mounting position

Option

Standard

External pilot specifications

Built-in silencer

Nil

R

on the manifold For standard type manifolds, the SUP/EXH

block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of manifold, due to the length of the lead wire.
- * SUP/EXH blocks are not included in the number of manifold stations.

Individual SUP spacer

SSQ2000-P-4- C8

Port location
 C8 Side ported
 L8 Top ported

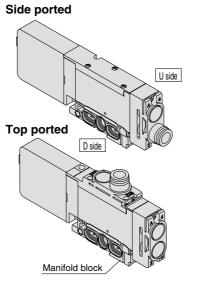
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).

Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

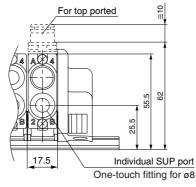
* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

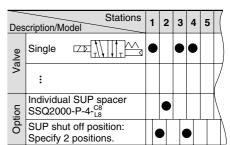
(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- Model no. with manifold block: SSQ2000-P-4-^{C8}_{L8} -<u>M</u>



D side





Stations

 \mathbb{M}

2 3 4 5

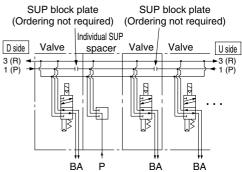
Valve SUP/EXH block U side

PR

BA

•

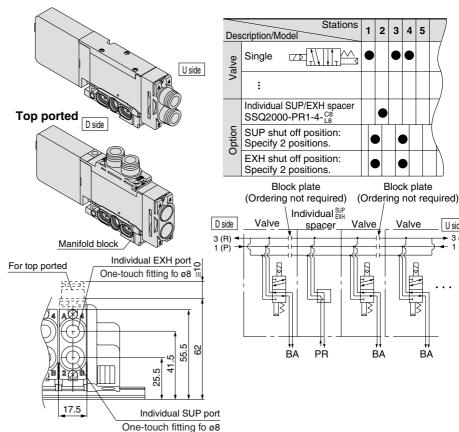
3 (R) 1 (P)



Manifold Option Parts for SQ2000

Side ported Individual EXH spacer SSQ2000-R-4-C8 Port location Stations 1 2 3 4 5 Description/Model C8 Side ported U side L8 Top ported Single \sim [7D]Valve This is used to exhaust an individual valve when : the exhaust from a valve interferes with other **Top ported** stations in the circuit (used for one station). Both D side Individual EXH spacer sides of the station which is to be individually Option SSQ2000-R-4- LE exhausted are shut off. (Refer to application EXH shut off position: example.) Specify 2 positions. * Specify the spacer mounting position and EXH passage shut off positionson the manifold specification sheet. Two shut off positions are EXH block plate (Ordering not required) required per unit. EXH block plate (Ordering not required) Individual EXH Valve / Valve (Four pieces of EXH block plate that shut off the exhaust are included the exhaust are in-Valve D side spacer U side cluded with the individual EXH spacer, there-Manifold block 3 (R) fore, it is not necessary to order them sepa-3 (R)-<u>10</u> 1 (P rately.) For top ported * Electrical wiring is also connected to the mani-57 fold station with the individual EXH spacer. * By changing the fitting shown in the drawing aØ4 and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer) 55.5 62 * The number of spacers is not limited when orŝ dered with the manifold. However, when add-÷ BA R BA BA ing individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire 17.5 Individual EXH port * Model no. with manifold block: One-touch fitting fo ø8 SSQ2000-R-4-C8 -M

Side ported



U side

3 (R

can be changed later. * The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to

and 4 pcs. of EXH block plate).]

two units, one between manifold stations and another on the U side, due to the length of the lead wire. * Model no. with manifold block:

Individual SUP/EXH spacer

This has both functions of the individual SUP

and EXH spacers above. (Refer to application

* Specify the spacer mounting position and SUP

and EXH passage shut off positions on the

manifold specification sheet. Two shut off pos-

itions each for SUP and EXH are required per

[Block plates that shut off the SUP and EXH

passages are included with the individual

SUP/EXH spacer (2 pcs. of SUP block plate

* Electrical wiring is also connected to the mani-

* By changing the fitting shown in the drawing

and the block plates, the spacer's specification

fold station with the individual EXH spacer.

Port location

C8 Side ported

L8 Top ported

SSQ2000-PR1-4-C8

example.)

unit.

SSQ2000-PR1-4-C8-M



SUP block plate

SSQ1000-B-R

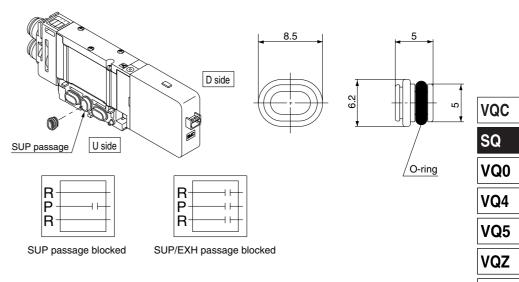
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ2000-B-R

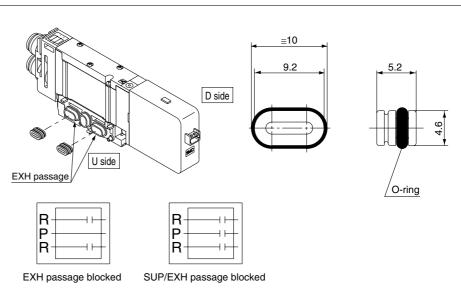
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the station position on the manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

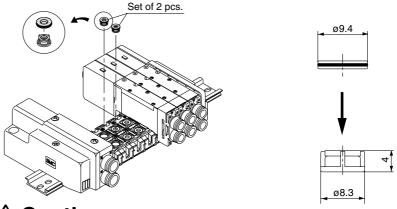
* Shut off labels are applied when EXH block plates are ordered with manifolds.



Back pressure check valve [-B] SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the station positions on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



A Caution

- 1. Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.



VQD

Manifold Option Parts for SQ2000

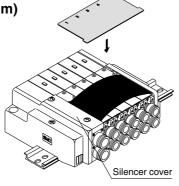
Name plate [-N]

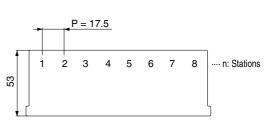
SSQ2000-N3- Stations (1 to maximum)

This is a clear resin plate for applying solenoid valve function description labels, etc.

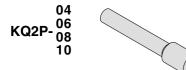
To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

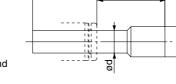
* When ordering with manifolds, add "-N" at the end of the manifold number.





Blanking plug (For One-touch fitting)





Dimensions

Applicable fittings size (ød)	Model	Α	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12

This is inserted into cylinder ports and SUP and EXH ports that are not used.

Purchasing order is available in units of 10 pieces.

Port plug

VVQZ2000-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

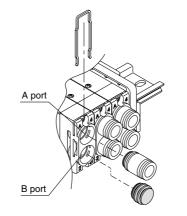
* Add "A" or "B" at the end of the valve part number when ordering with valves.

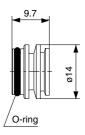
Example) SQ2141-5L-C8-A (N.O. specifications)

Example) SQ2141-5L-C8-B (N.C. specifications)

♦ 2(B) port plug Example) SQ2141-5L-C8-B-M

(B port plug with manifold block)





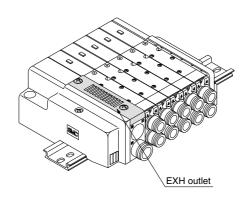
Direct EXH outlet, built-in silencer [-S]

The EXH outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30 dB)



Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "S" at the end of the manifold part number when ordering with manifolds.
- * For precautions on handling and how to replace elements, refer to page 2-3-5.



Plug Lead Unit Series SQ1000/2000

External pilot specifications [-R] External pilot port This can be used when the air pressure is 0.1 to (M5 x 0.8) 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for SUP/EXH block vacuum specifications. Add "R" to the part numbers of manifolds and valves to indicate the external pilot specifications. An M5 port will be installed on the top side of the manifold's SUP/EXH block. • How to order valves (Example) SQ2140 B -5L-C6 External pilot specifications • How to order manifold (Example) * Indicate "R" for an option. SS5Q24-08FD1-DR Note 1) Not applicable for dual 3 port valves. External pilot specifications

Note 2) Indicate "RY" for low wattage types. Note 3) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

VQC
SQ
VQ0
VQ4
VQ5
VQZ
VQD

Dual flow fitting

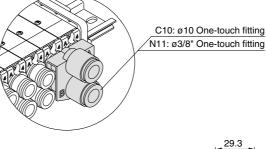
SSQ2000-52A-C10



To drive a large bore cylinder, two valve stations are are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are $\emptyset 10$ and $\vartheta 3/8$ " One-touch fittings.

- * When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.
- Example) Valve part number (without Onetouch fitting)

SQ2141-5L-C0 2 sets *SSQ2000-52A-^{C10}_N11------- 1 set

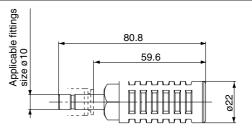


24.7

Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area (mm ²) (Cv factor)	Noise reduction (dB)	
SQ2000	AN200-KM10	26 (1.4)	30	



Manifold Option Parts for SQ1000/SQ2000

Special Wiring Specifications

In the internal wiring of F kit, P kit, and J kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to order

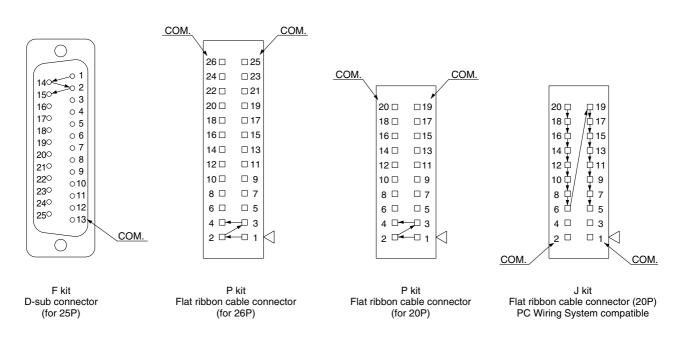
Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet

Example) SS5Q14-09 FD0 - DKS

•Others, option symbols: to be indicated alphabetically.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	P (Flat ribbon ca	J kit Flat ribbon cable PC Wiring System compatible			
Туре	FD□ 25P	PD□ 26P	PDC 20P	JD0 20P		
Max. points 24 points		24 points	18 points	16 points		
Note) Maximum stations ···· SQ1000: 24 stations						

SQ2000: 16 stations

2-3-108

Special DIN Rail Length (DIN rail mounting (-D) only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q14- 08FD0 - D09BNK

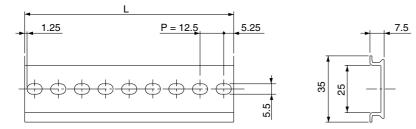
8 station manifold

Option symbols (alphabetically) DIN rail for 9 stations

Ordering DIN rail only

DIN rail part number

AXT100- DR - Note) For "n", enter a number from the "No." line in the table below. For L dimension, refer to the dimensions of each kit.

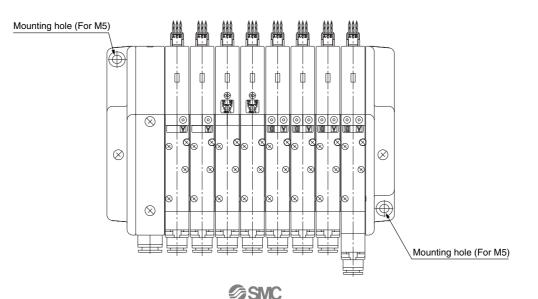


I Dimension

L Dimensi	ion								L =	12.5 x n + 10.5
No.	1	2	3	4	5	6	7	8	9	10
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
						_		_		
No.	21	22	23	24	25	26	27	28	29	30
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

Direct Mounting Style (-E) (SQ2000 C kit only)

Manifold is mounted by using mounting holes of both sides of the manifold. DIN rail is not sticking out of the edge of end plate.



VQC SQ VQ0 VQ4 VQ5 VQZ VQD

Manifold Option for SQ1000/SQ2000

Negative Common Specifications

The following valve part numbers are for negative COM specifications. Manifold part numbers are the same as standard.

• How to order negative COM valves (Example)

SQ1140 N -5L-C6

Negative common specifications

Inch-size One-touch Fittings

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

• How to order valves (Example)

SQ1140-5L-

Port location				
Nil	Side ported			
L	Top ported			

•Cylinder port					
Symbo	N1	N3	N7	N9	
Applicable tubing	ø1/8"	ø5/32"	ø1/4"	ø5/16"	
4(A) 0(D) = est	SQ1000	•		•	_
4(A), 2(B) port	SQ2000	_		•	

• How to order manifold (Example) Add "00T" at the end of the part number.

SS5Q14-08 FD0-DN - 00T

1 (P), 3 (R) port in inch size
 SQ1000: ø5/16" (N9)
 SQ2000: ø3/8" (N11)

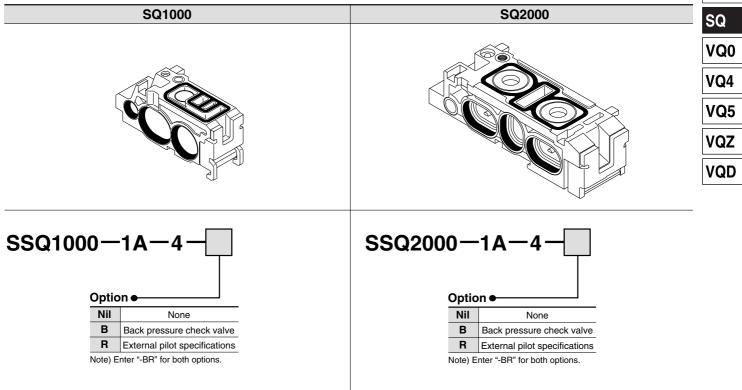
How to Add Manifold Stations for SQ1000/SQ2000

1. How to Add Manifold Stations

What to order

• Valves with manifold block (refer to pages 2-3-71 and 2-3-85) or the manifold blocks shown below. For F kit, P kit, and J kit, also order the lead wire assemblies in the next section.





VQC

How to Add Manifold Stations for SQ1000/SQ2000

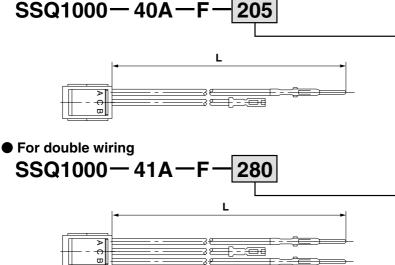
For F kit, P kit, J kit

What to order: Lead wire assembly

SQ1000

D-sub connector kit (F kit)

• For single wiring



-						
ĺ	Stations	Symbol (L	dimension)	Stations	Symbol (L	dimension)
	Station 2	16	65	Station 14	32	20
	Station 3	17	75	Station 15	33	35
	Station 4	19	90	Station 16	2	50
	Station 5	20)5	Station 17	30	65
	Station 6	21	15	Station 18	37	75
	Station 7	23	30	Station 19	38	35
	Station 8	24	15	Station 20	40	00
	Station 9	26	60	Station 21	40)5
	Station 10	28	30	Station 22	42	20
	Station 11	29	90	Station 23	43	35
	Station 12	30	00	Station 24	4	50
	Station 13	31	10			

Flat ribbon cable kit (P kit), PC Wiring System compatible (J kit)

For single wiring
SSQ1000 — 40A — P — 200
Image: SSQ1000 — 41A — P — 275
For double wiring
SSQ1000 — 41A — P — 275

Stations	Symbol (L dimension)	Stations	Symbol (L dimension)
Station 2	160	Station 14	315
Station 3	170	Station 15	330
Station 4	185	Station 16	345
Station 5	200	Station 17	360
Station 6	210	Station 18	370
Station 7	225	Station 19	380
Station 8	240	Station 20	395
Station 9	255	Station 21	400
Station 10	275	Station 22	415
Station 11	285	Station 23	430
Station 12	295	Station 24	445
Station 13	305		

SQ2000 D-sub connector kit (F kit)	
• For single wiring $SSQ1000 - 40A - F - 250$	
L →	Stations Symbol (L dimension) Stations Symbol (L dimen
	Station 2 190 Station 14 430
	Station 3 210 Station 15 450
	Station 4 230 Station 16 470
	Station 5 250 Station 17 490
	Station 6 270 Station 18 510
For double wiring	Station 7 290 Station 19 530
SSQ1000-41A-F-350	Station 8 310 Station 20 550
	Station 9 330 Station 21 570
	Station 10 250 Station 22 590
←	Station 11 370 Station 23 610
	Station 12 390 Station 24 630
	Station 13 410
Flat ribbon cable kit (P kit), PC Wiring System compatible (J For single wiring SSQ1000-40A-P-250	kit)
L	
	Stations Symbol (L dimension) Stations Symbol (L dimension)
	Station 2 190 Station 14 430 Outline 0 212 Outline 15 450
	Station 3 210 Station 15 450
	Station 4 230 Station 16 470
	Station 5 250 Station 17 490
For double wiring	Station 6 270 Station 18 510 Station 7 200 Station 10 520

SSQ1000—41A—P—350

Stations	Symbol (L dimension)	Stations	Symbol (L dimension)
Station 2	190	Station 14	430
Station 3	210	Station 15	450
Station 4	230	Station 16	470
Station 5	250	Station 17	490
Station 6	270	Station 18	510
Station 7	290	Station 19	530
Station 8	310	Station 20	550
Station 9	330	Station 21	570
Station 10	250	Station 22	590
Station 11	370	Station 23	610
Station 12	390	Station 24	630
Station 13	410		

	SQ
	VQ0
7	VQ4
ol (L dimension)	VQ5
430 450	VQZ
470 490	VQD
510	VQD
530 550	
570	

VQC

SMC

How to Add Manifold Stations for SQ1000/SQ2000

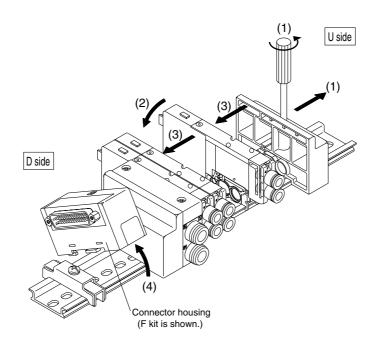
Steps for adding stations

(1) Loosen the clamp screw on the U side end plate and open the manifold.

(2) Mount the manifold block or valve with manifold block to be added.

(3) Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0 N·m)

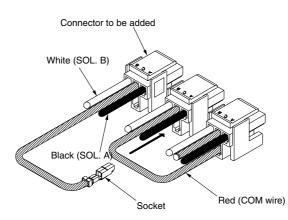
(4) In the case of F kit, P kit or J kit, remove the connector housing from the DIN rail and connect the wiring.



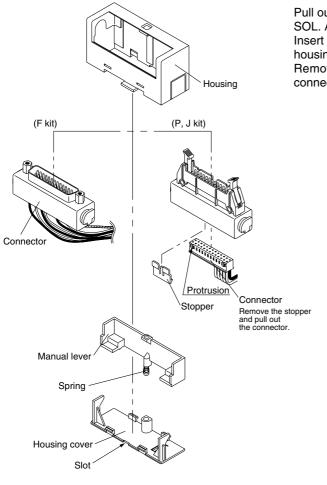
2. Connection Method

(1) Connecting common wire

Insert the red lead wire (common wire) of the connector to be added into the adjacent connector as shown in the drawing below. After inserting,



(2) Pulling	out connector
-------------	---------------



Pull out the connector to connect the lead wires for SOL. A and SOL. B.

Insert a flat head screwdriver into the slot of the housing cover and remove it.

Remove the manual lever and pull out the connector.

F, P, J kit

VQC

SQ

VQ0

VQ4

VQ5

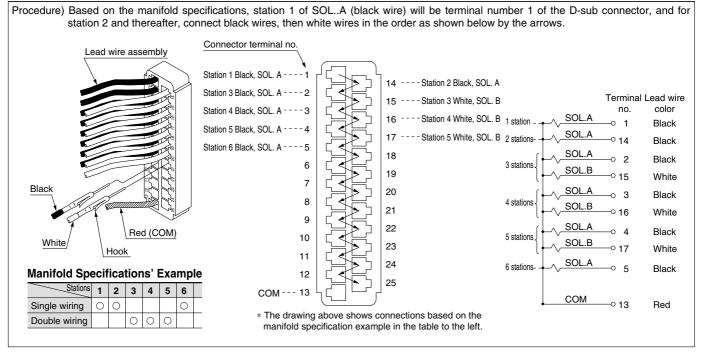
VQZ

VQD

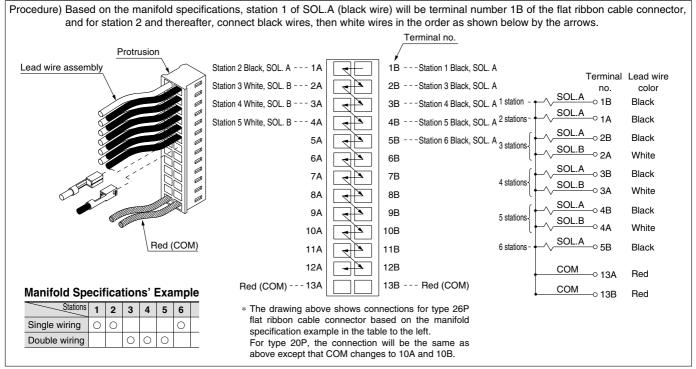
How to Add Manifold Stations for SQ1000/SQ2000

- (3) Connector connection/Connect the black and white lead wire pins to the positions shown below in accordance with each kit.
- After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.
 - 2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when remounting the housing.

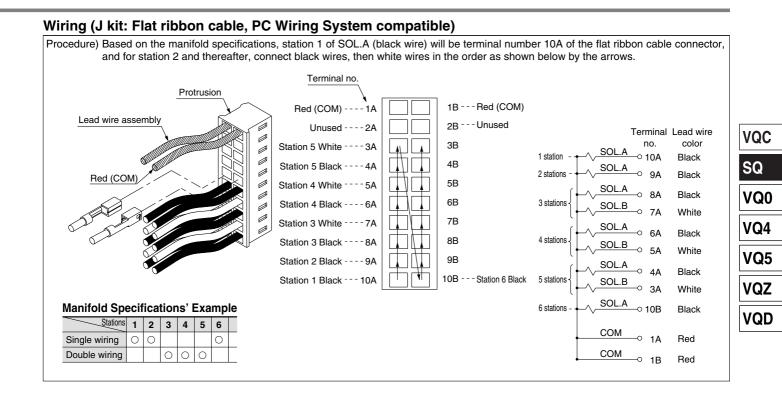
Wiring (F kit: D-sub connector kit)



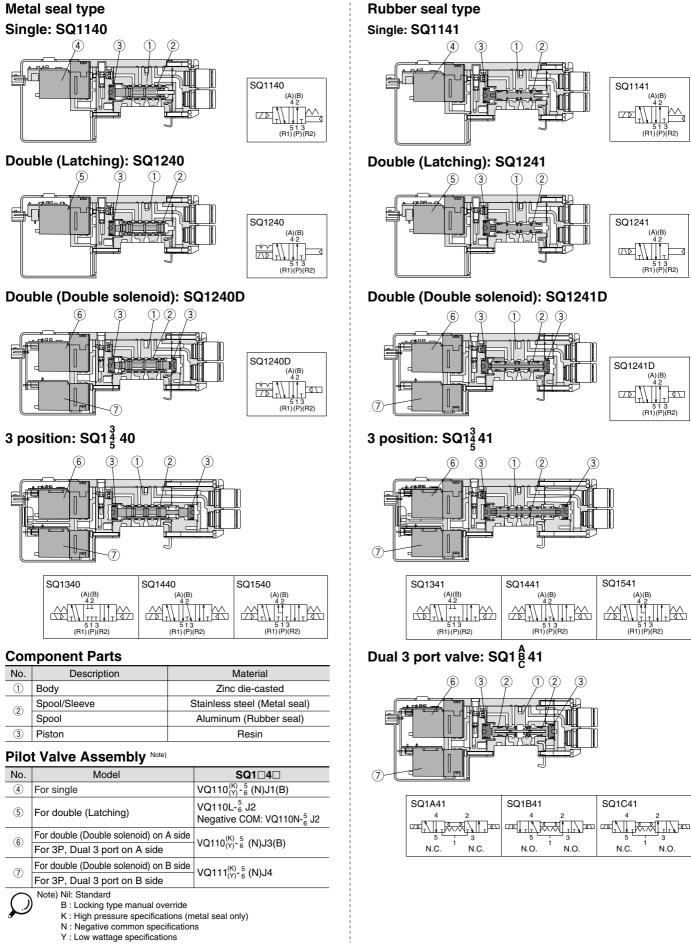
Wiring (P kit: Flat ribbon cable kit)



∕∂SMC



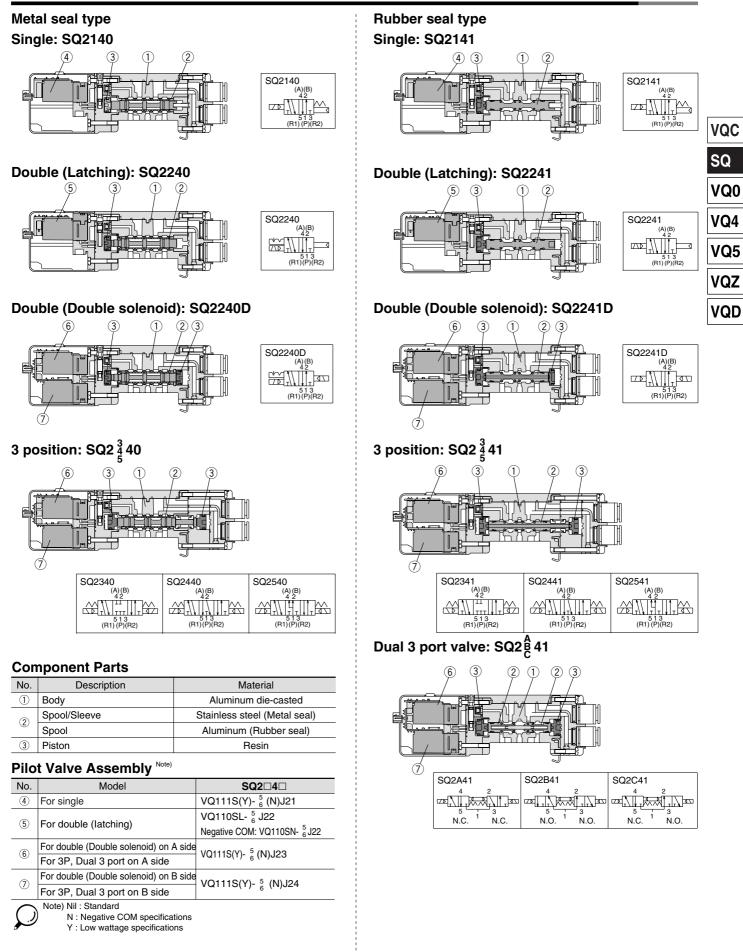
Construction: Series SQ1000 Plug Lead Type Main Parts and Pilot Valve Assembly





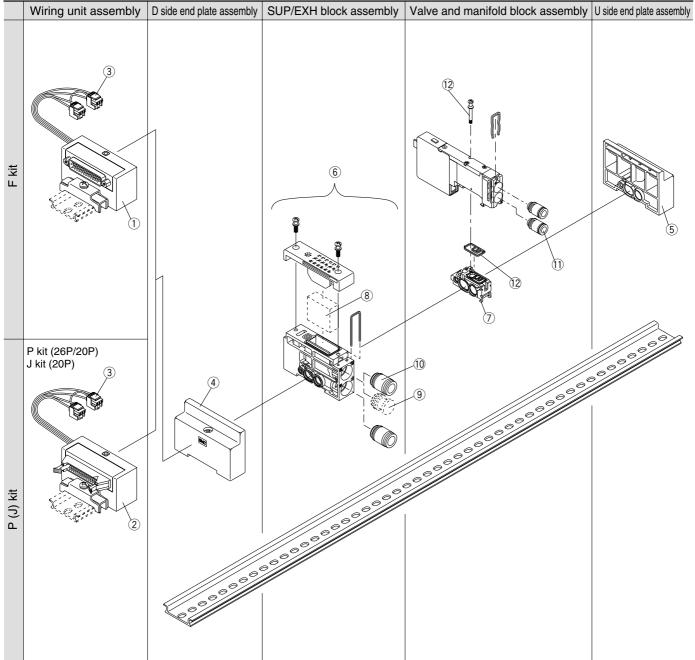
Plug Lead Unit Series SQ1000/2000

Construction: Series SQ2000 Plug Lead Type Main Parts and Pilot Valve Assembly

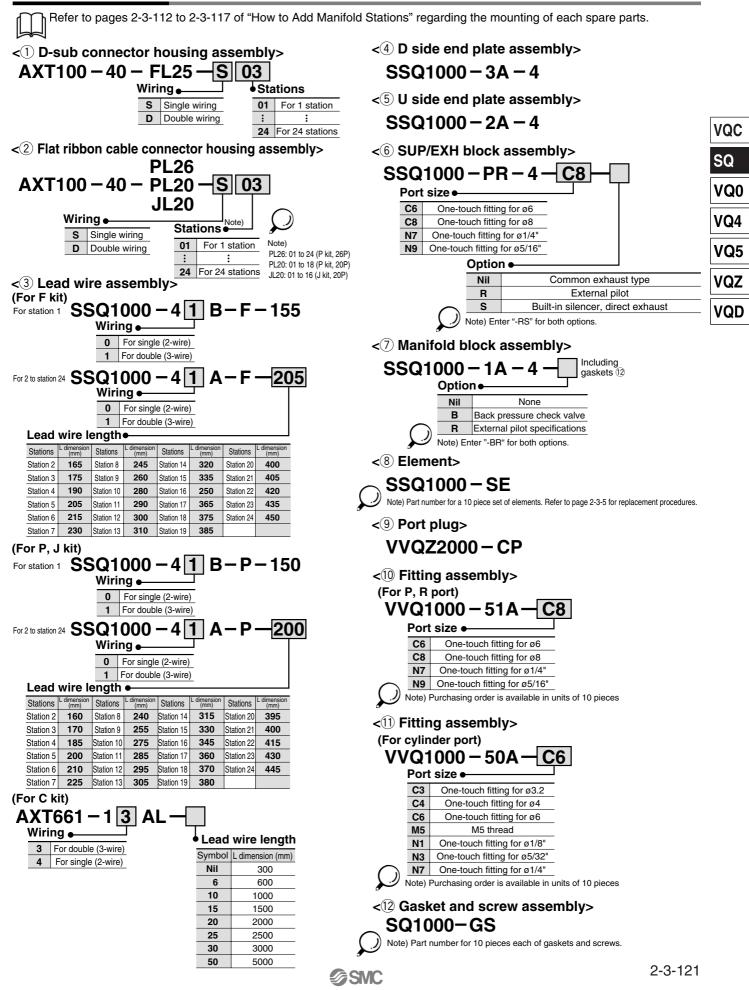


Exploded View of Manifold: SQ1000 (Plug lead type manifold) SS5Q14

(F, P, J, C kit)

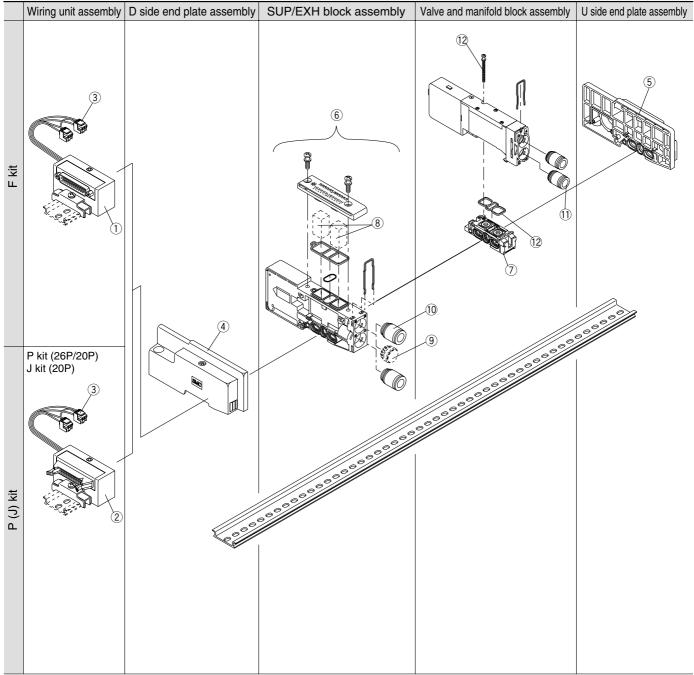


Manifold Spare Parts



Exploded View of Manifold: SQ2000 (Plug lead type manifold) SS5Q24

(F, P, J, C kit)



Manifold Spare Parts

