

Circulating Fluid Temperature Controller

**EU F-Gas Regulation-compliant**

# Refrigerated Thermo-chiller

New



SEMI Standard  
S2, S8, F47

RoHS

*More effective energy-saving is achieved through use of a **DC inverter compressor** and an **inverter pump**.*

Type of circulating fluid	Fluorinated fluids, Ethylene glycol aqueous solution, Tap water/Deionized water
Temperature range setting	-20 to 40°C/10 to 60°C/-20 to 90°C
Cooling capacity	2 kW/4 kW/8 kW/10 kW to Max.15 kW
Temperature stability	±0.1°C
Refrigerant	R410A (HFC)/R448A (HFC/HFO)



**HRZ-F Series**



CAT.ES40-73A

## Energy Saving

The inverter controls the number of motor rotations of the compressor and pump according to the load from the user's application.

### Power consumption **Max. 65% reduction**

Operating conditions: 20°C, 0 kW with 50% load, 8 kW with 50% load

Existing model **HRZ004-L** 5.7 kW

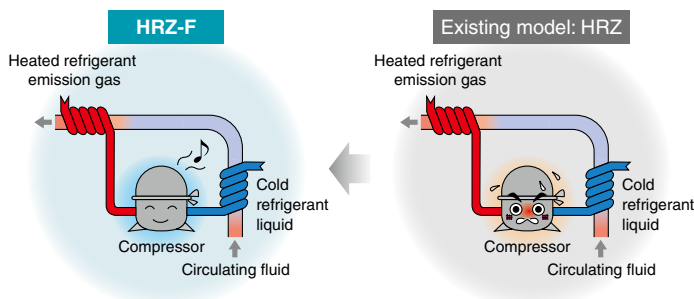
**F-Gas HRZ008-WS-F** 2 kW **65% reduction**

Operating conditions: -10°C, 0 kW with 50% load, 4 kW with 50% load

Existing model **HRZ004-L** 5.2 kW

**F-Gas HRZ008-WS-F** 2.1 kW **60% reduction**

- Reduced running cost
- Contribution to the environmental preservation (CO<sub>2</sub> Emission-reducing)



\* This illustration is for an image only. For piping systems, refer to "Construction and Principles" on page 5.

### Facility water **Max. 67% reduction**

Operating conditions: 20°C, 0 kW with 50% load, 8 kW with 50% load

Existing model **HRZ004-L** 15.8 LPM

**F-Gas HRZ008-WS-F** 6.5 LPM **59% reduction**

Operating conditions: -10°C, 0 kW with 50% load, 4 kW with 50% load

Existing model **HRZ004-L** 12.1 LPM

**F-Gas HRZ008-WS-F** 4 LPM **67% reduction**

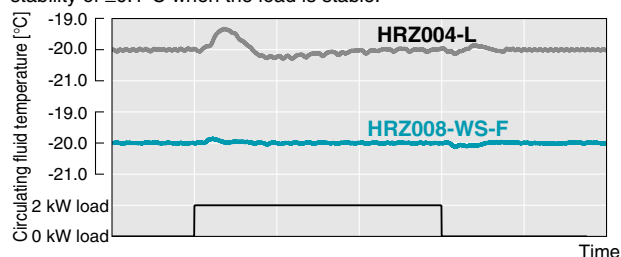
- Reduced facilities investment
- Space saved facility water equipment
- Reduced running cost

## High Performance

### Temperature stability **±0.1°C**

(When a load is stable)

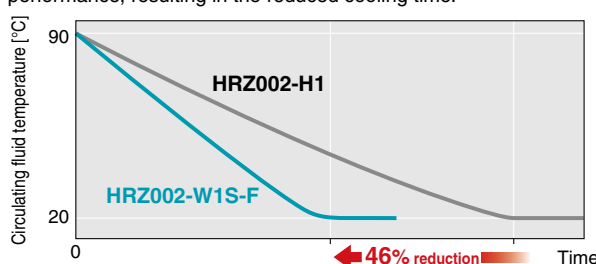
Improved temperature control technology achieves temperature stability of ±0.1°C when the load is stable.



### Cooling time **Max. 46% reduction**

(SMC comparison)

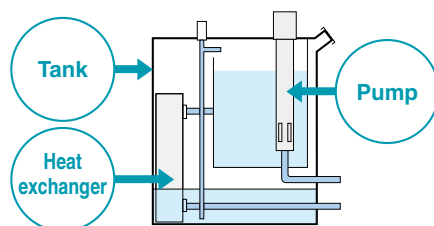
Special temperature control technology achieved the utmost performance, resulting in the reduced cooling time.



## Leakless

### All-in-one tank

Housing the pump or heat exchanger inside the tank has eliminated any external leakage of the circulating fluid.



## Communications

- Contact input/output signal
- Serial RS-485 communication
- Analog communication (Refer to "Options" on page 25.)
- DeviceNet communication (Refer to "Options" on page 25.)

**DeviceNet™**

■ Trademark

DeviceNet™ is a trademark of ODVA.

**Fluid contact parts adopt the materials compatible for various circulating fluids.** (Stainless steel, EPDM, etc.)

- Fluorinated fluids: Flourinert™ FC-3283, FC-40, GALDEN® HT135, HT200
- 60% ethylene glycol aqueous solution
- Deionized water/Tap water

Regarding the fluid other than the above, please contact SMC. Flourinert™ is a trademark of 3M. GALDEN® is a registered trademark, belonging to the Solvay Group or its corresponding owner.

## Easy Maintenance

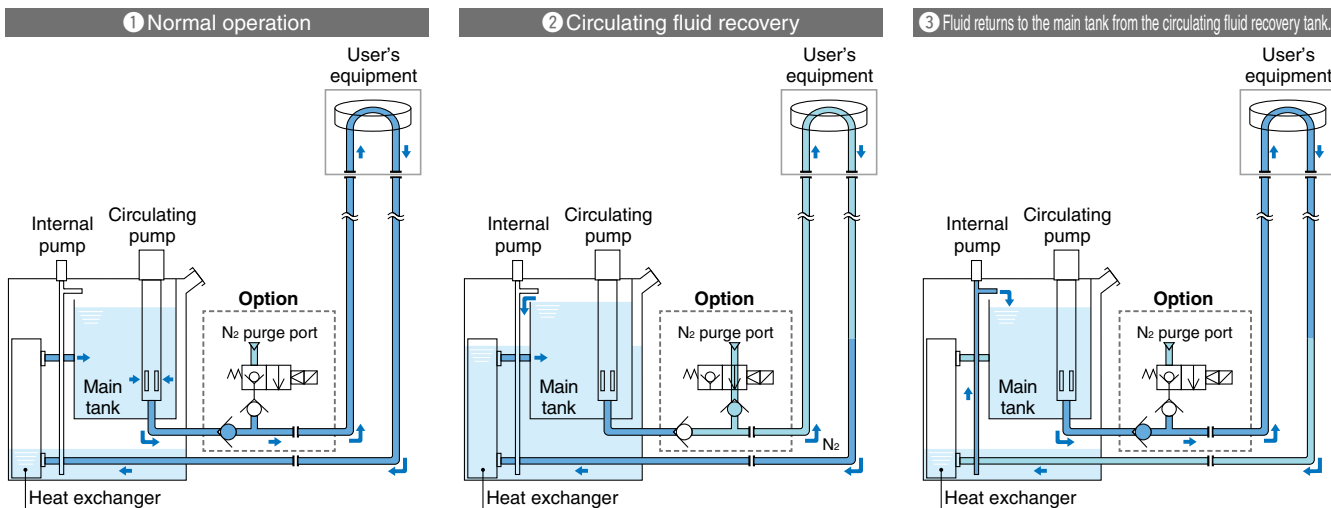
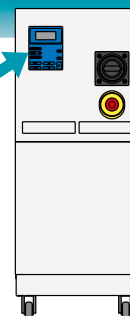
### ■ Circulating fluid automatic recovery function

(Option [p. 26](#))

Circulating fluid inside a thermo-chiller tank can be recovered automatically.  
(Recovery volume: 16 L to 17 L)

- Reduced maintenance time
- Faster operation
- Reduced circulating liquid loss by evaporation or spill

All you have to do is to push the communication button for recovery and reset!

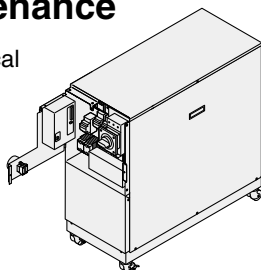


### ■ Circulating fluid electric resistance ratio control function (Option [p. 25](#))

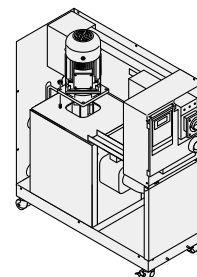
(DI control kit)

### ■ Easy maintenance

- Checking the electrical component parts accessible from the front side only




- Possible to replace the maintenance parts (such as a pump) without removing the pipings and discharging the circulating fluid.
- Various alarm displays [p. 21](#)



Information about EU F-Gas Regulation (517/2014)



## Variations

Model	Cooling capacity	Type	Circulating fluid	Options <a href="#">p. 25</a>	Standards
HRZ008-L□-F	8 kW	Pump inverter	<ul style="list-style-type: none"> <li>• Fluorinated fluids</li> <li>• Ethylene glycol aqueous solution</li> </ul>	<ul style="list-style-type: none"> <li>• Analog communication</li> <li>• DeviceNet communication</li> <li>• NPT fitting</li> <li>• SI unit only</li> <li>• DI control kit</li> <li>• Circulating fluid automatic recovery</li> </ul>	 <b>SEMI Standard S2, S8, F47</b>
HRZ002-W□S-F	2 kW	Pump inverter and Compressor inverter	<ul style="list-style-type: none"> <li>• Fluorinated fluids</li> <li>• Ethylene glycol aqueous solution</li> <li>• Tap water/Deionized water</li> </ul>		
HRZ004-W□S-F	4 kW				
HRZ008-W□S-F	8 kW				
HRZ010-W□S-F	10 kW				

## Applications

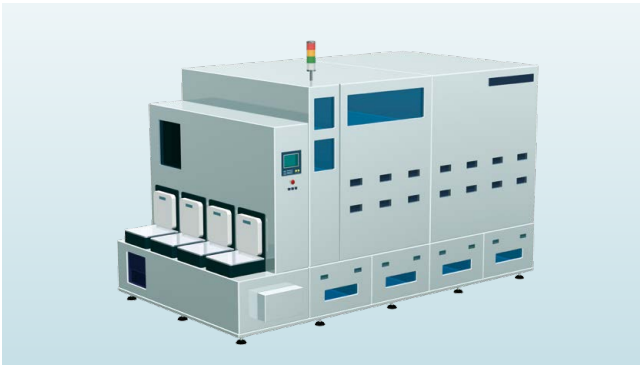
Etching



CMP



Coaters/Developers

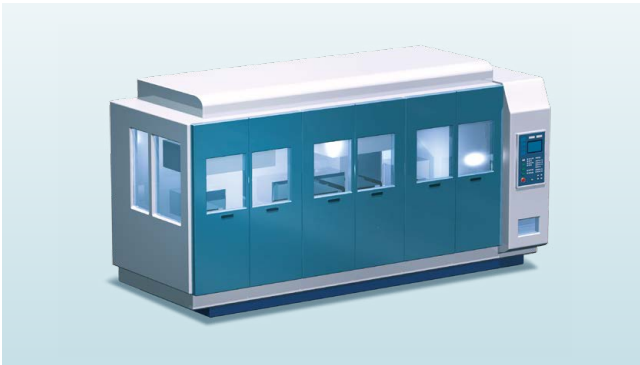


Testers

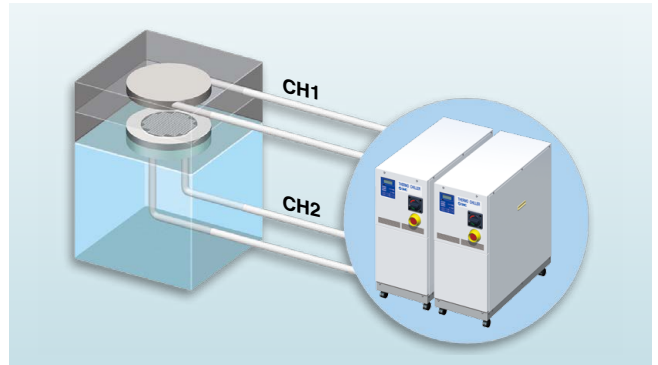


Cleaning machines

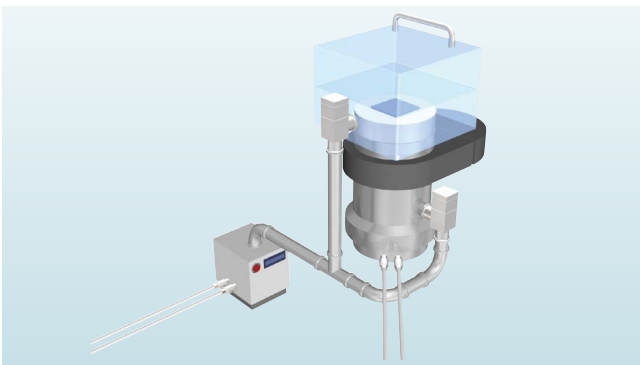
Temperature control of cleaning solution



Temperature control of chamber electrode



Cooling of vacuum pumps

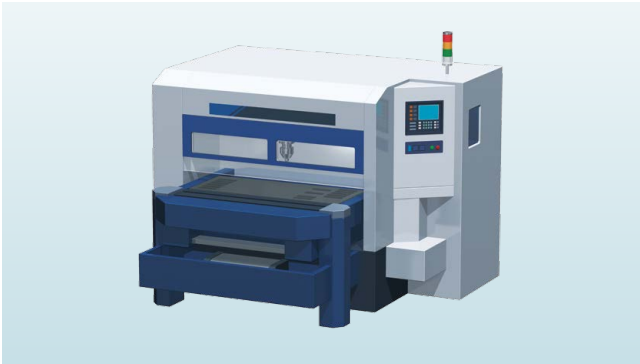


Gas cylinder cabinets

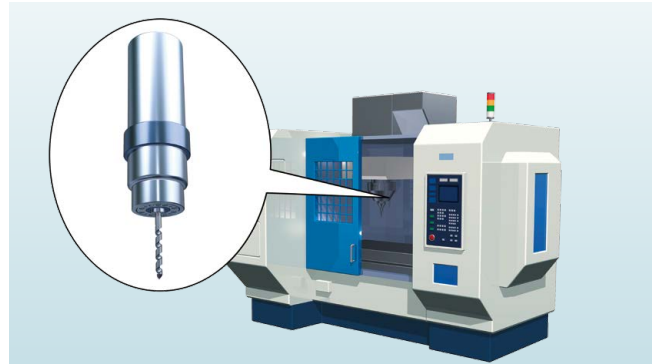


## Applications

**Laser beam machines/Laser welding machines**  
Cooling of the laser oscillation part and power source



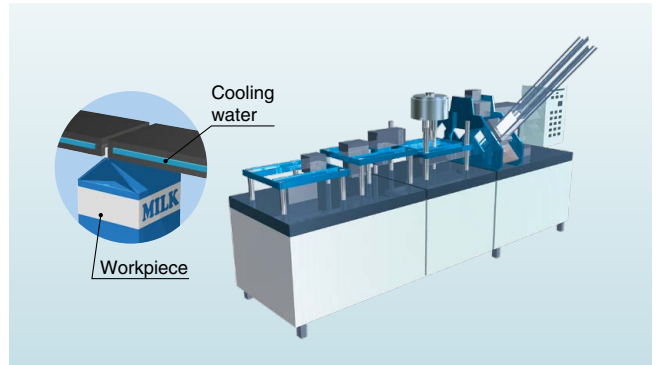
**Machining centers**  
Cooling of the spindle



**Injection molding**

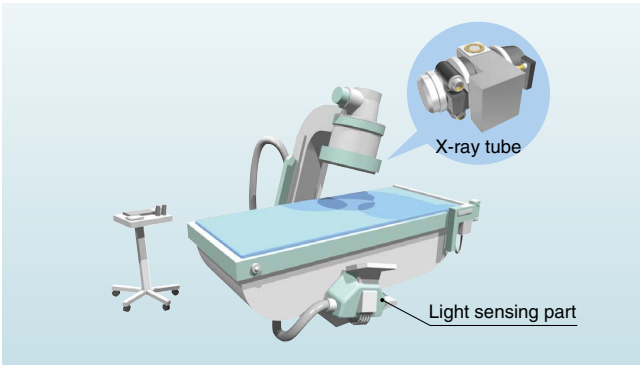


**Packaging lines (sealing of film and paper package)**  
Cooling of workpieces for bonding

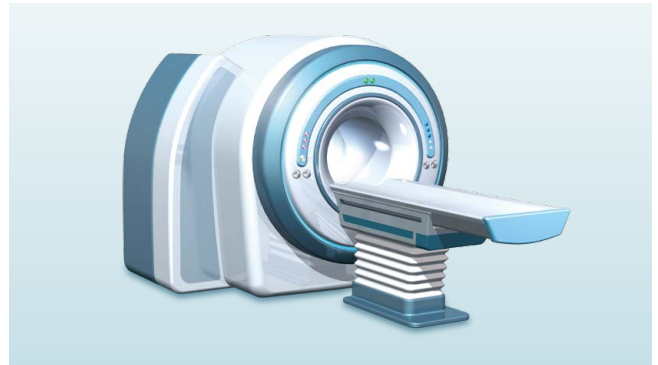


**X-ray (digital) instrument**

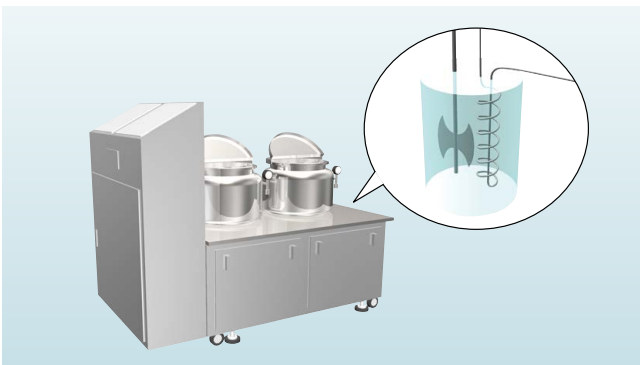
Temperature control of the X-ray tube and X-ray light sensing part



**MRI**

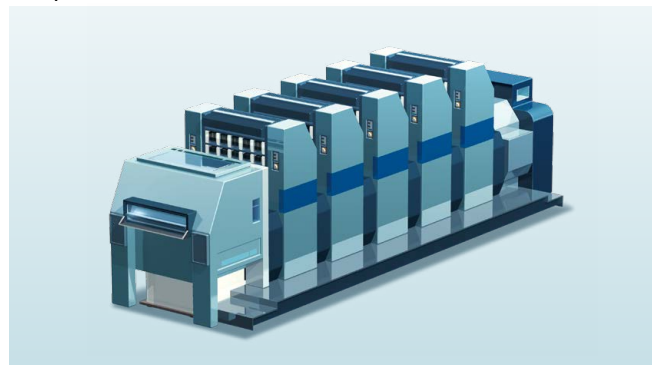


**Temperature control of adhesive and paint materials**

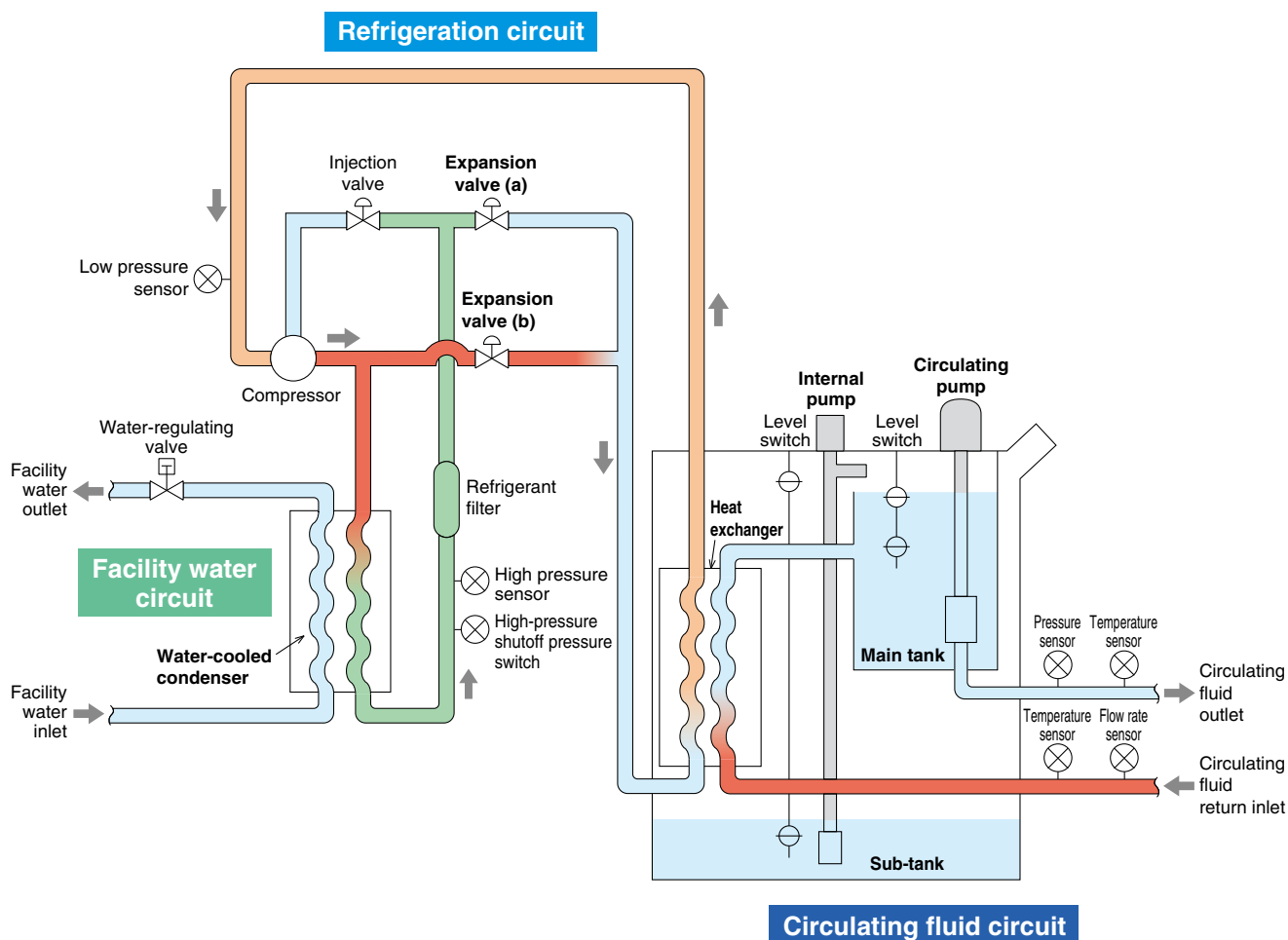


**Printing machines**

Temperature control of the roller



## Construction and Principles



### Refrigeration circuit

When the circulating fluid temperature is rising higher than the set temperature, open the **expansion valve (a)** to introduce refrigerant gas at a lower temperature to the **heat exchanger**. With this, the circulating fluid will be cooled down.

Oppositely, when the circulating fluid is getting lower against the set temperature, open the **expansion valve (b)** and introduce refrigerant gas at a high temperature without going through the **water-cooled condenser** to the **heat exchanger**. With this heat, the circulating fluid will be heated.

### Circulating fluid circuit

With the **circulating pump**, circulating fluid will be discharged to the user's equipment side. After the circulating fluid will heat or cool the user's equipment side, it will be returned to the **main tank** via the **heat exchanger**.

A **sub-tank** is not used under the normal operation. It will be used when a circulating fluid is recovered from the user's equipment side.

The **internal pump** is used to transfer a circulating fluid from the **sub-tank** to the **main tank**.

(Circulating fluid automatic recovery function [p. 26](#))

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# HRZ-F Series Model Selection

## Guide to Model Selection

### 1. How much is the temperature in degrees centigrade for the circulating fluid?

Temperature range which can be set with the thermo-chiller

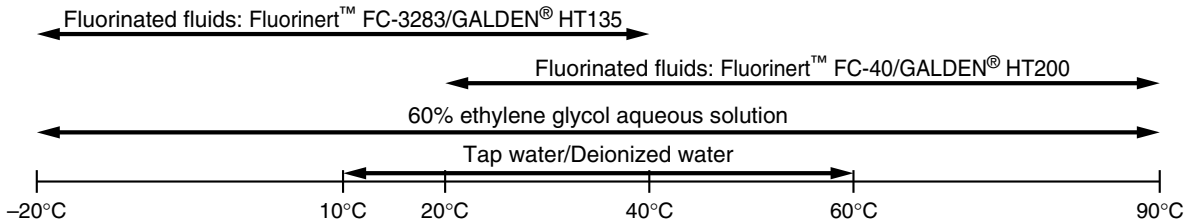
L : -20°C to 40°C

W: -20°C to 90°C (10 to 60°C for HRZ□□□-W2S-F, -10 to 90°C for HRZ002-WS/W1S-F)

Example) User requirement: 50°C (→ W type is appropriate.)

### 2. What kind of the circulating fluids will be used?

Relationship between circulating fluid (which can be used with the thermo-chiller) and temperature



Example) User requirement: Fluorinated fluids

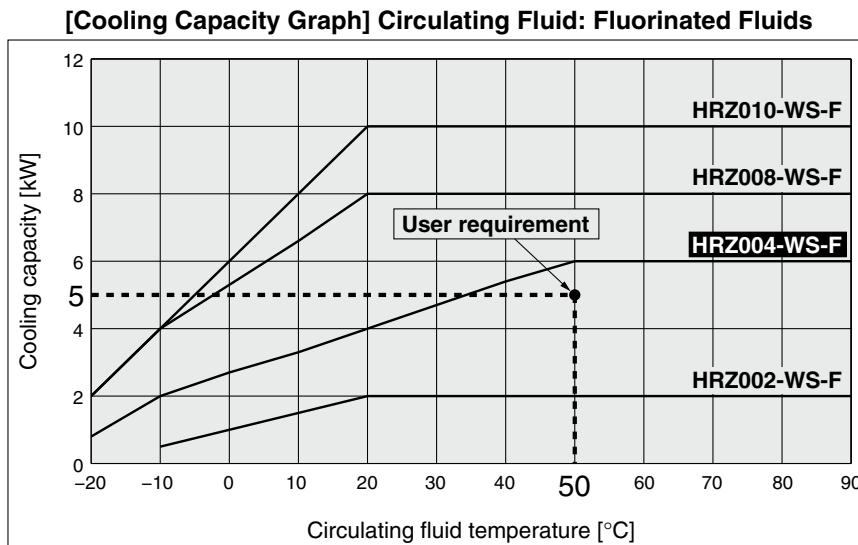
Based on the results in 1 and 2 above,  
refer to the cooling capacity charts (pages 13 and 16) in "Fluorinated fluid."

### 3. What is the kW for the required cooling capacity?

\* To calculate the cooling capacity, referring to page 8.

Example) User requirement: 5 kW →

Plot the point of intersection between the operating temperature (50°C) and the cooling capacity (5 kW) in the cooling capacity graph.



The point plotted in the graph is the requirement from the user. Select the thermo-chiller models exceeding this point. In this case, select the **HRZ004-WS-F**.

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## Required Cooling Capacity Calculation

### Example 1: When the heat generation amount in the user's equipment is known.

Heat generation amount **Q**: 3.5 kW

Cooling capacity = Considering a safety factor of 20%,  $3.5 \times 1.2 = \boxed{4.2 \text{ kW}}$

### Example 2: When the heat generation amount in the user's equipment is not known.

Obtain the temperature difference between inlet and outlet by circulating the circulating fluid inside the user's equipment.

Heat generation amount <b>Q</b>	: Unknown
Circulating fluid temperature difference $\Delta T (= T2 - T1)$	: 6.0°C (6.0 K)
Circulating fluid outlet temperature <b>T1</b>	: 20°C (293.15 K)
Circulating fluid return temperature <b>T2</b>	: 26°C (299.15 K)
Circulating fluid flow rate <b>L</b>	: 20 L/min
Circulating fluid	: Fluorinated fluid
	Density $\gamma$ : $1.80 \times 10^3 \text{ kg/m}^3$
	Specific heat <b>C</b> : 0.96 x 10 <sup>3</sup> J/(kg·K) (at 20°C)

\* Refer to page 10 for the typical physical property values by circulating fluid.

$$Q = \frac{\Delta T \times L \times \gamma \times C}{60 \times 1000}$$

$$= \frac{6.0 \times 20 \times 1.80 \times 10^3 \times 0.96 \times 10^3}{60 \times 1000}$$

$$= 3456 \text{ W} = 3.5 \text{ kW}$$

Cooling capacity = Considering a safety factor of 20%,  
 $3.5 \times 1.2 = \boxed{4.2 \text{ kW}}$

#### Example of conventional units (Reference)

Unknown

6.0°C

20°C

26°C

1.2 m<sup>3</sup>/h

Fluorinated fluid

Density  $\gamma$ :  $1.80 \times 10^3 \text{ kg/m}^3$

Specific heat **C**: 0.23 kcal/kg·°C  
(at 20°C)

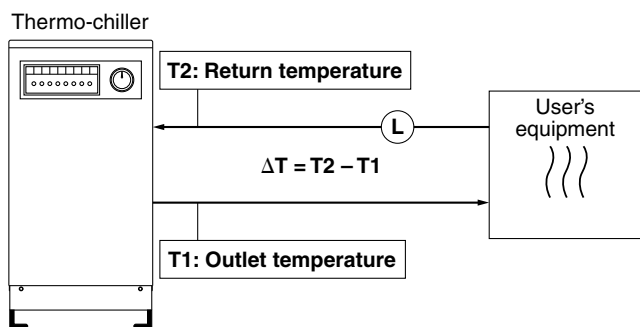
\* Refer to page 10 for the typical physical property values by circulating fluid.

$$Q = \frac{\Delta T \times L \times \gamma \times C}{860}$$

$$= \frac{6.0 \times 1.2 \times 1.80 \times 10^3 \times 0.23}{860}$$

$$= 3.5 \text{ kW}$$

Cooling capacity = Considering a safety factor of 20%,  
 $3.5 \times 1.2 = \boxed{4.2 \text{ kW}}$



## Required Cooling Capacity Calculation

### Example 3. When there is no heat generation, and when cooling the object below a certain temperature and period of time.

Cooled substance total volume **V** : 60 L  
 Cooling time **h** : 15 min  
 Cooling temperature difference  $\Delta T$ :  $\left\{ \begin{array}{l} 20^{\circ}\text{C} \text{ (20 K)} \\ (40^{\circ}\text{C} - 20^{\circ}\text{C} \rightarrow 20^{\circ}\text{C}) \end{array} \right.$   
 Circulating fluid : Fluorinated fluid  
 Density  $\gamma$ :  $1.80 \times 10^3 \text{ kg/m}^3$   
 Specific heat **C**:  $0.96 \times 10^3 \text{ J/(kg}\cdot\text{K)}$   
 (at  $20^{\circ}\text{C}$ )

\* Refer to page 10 for the typical physical property values by circulating fluid.

$$Q = \frac{\Delta T \times V \times \gamma \times C}{h \times 60 \times 1000}$$

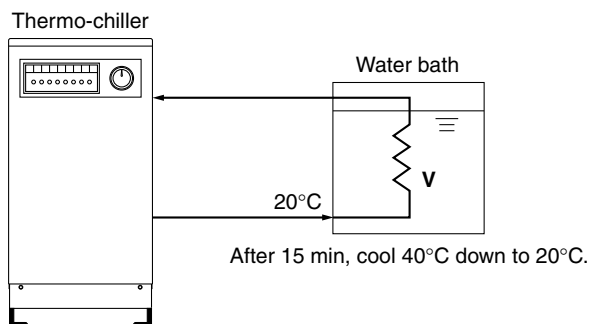
$$= \frac{20 \times 60 \times 1.80 \times 10^3 \times 0.96 \times 10^3}{15 \times 60 \times 1000}$$

$$= 2304 \text{ W} = 2.3 \text{ kW}$$

Cooling capacity = Considering a safety factor of 20%,

$$2.3 \times 1.2 = \mathbf{2.8 \text{ kW (When the circulating fluid temperature is } 20^{\circ}\text{C.)}}$$

(In this case, selected thermo-chiller model will be HRZ004-WS-F.)



\* This is the calculated value by changing the fluid temperature only. Thus, it varies substantially depending on the water bath or piping material or shape.

#### Example of conventional units (Reference)

0.06 m<sup>3</sup>  
 0.25 h  
 20°C  
 Fluorinated fluid  
 Density  $\gamma$ :  $1.80 \times 10^3 \text{ kg/m}^3$   
 Specific heat **C**:  $0.23 \text{ kcal/kg}\cdot^{\circ}\text{C}$   
 (at  $20^{\circ}\text{C}$ )

\* Refer to page 10 for the typical physical property values by circulating fluid.

$$Q = \frac{\Delta T \times V \times \gamma \times C}{h \times 860}$$

$$= \frac{20 \times 0.06 \times 1.80 \times 10^3 \times 0.23}{0.25 \times 860}$$

$$= 2.3 \text{ kW}$$

Cooling capacity = Considering a safety factor of 20%,

$$2.3 \times 1.2 = \mathbf{2.8 \text{ kW (When the circulating fluid temperature is } 20^{\circ}\text{C.)}}$$

(In this case, selected thermo-chiller model will be HRZ004-WS-F.)

## Precautions on Model Selection

### 1. Heating capacity

When setting the circulating fluid temperature at a higher temperature than the room temperature, the circulating fluid temperature will be heated with the thermo-chiller. Heating capacity varies depending on the model of the HRZ-F series. Also, the heating capacity varies depending on the circulating fluid temperature. Consider the heat radiation amount or thermal capacity of the user's equipment. Check beforehand if the required heating capacity is provided, based on the heating capacity graph for the respective model.

### 2. Pump capacity

#### <Circulating fluid flow rate>

Pump capacity varies depending on the model selected from the HRZ-F series. Also, circulating fluid flow varies depending on the circulating fluid discharge pressure. Consider the installation height difference between our thermo-chiller and a user's equipment, and the piping resistance such as circulating fluid pipings, or piping size, or piping curves in the machine. Check beforehand if the required flow is achieved using the pump capacity curves for each respective model.

#### <Circulating fluid discharge pressure>

Circulating fluid discharge pressure has the possibility to increase up to the maximum pressure in the pump capacity curves for the respective model. Check beforehand if the circulating fluid pipings or circulating fluid circuit of the user's equipment are fully durable against this pressure.

**Circulating Fluid Typical Physical Property Values**

\* Shown below are reference values.  
Please contact circulating fluid supplier for details.

**Fluorinated Fluids**

Physical property value Temperature	Density $\gamma$	Specific heat C	
	[kg/m <sup>3</sup> ] [g/L]	[J/(kg·K)]	[(kcal/kg·°C)]
-10°C	1.87 x 10 <sup>3</sup>	0.87 x 10 <sup>3</sup>	(0.21)
20°C	1.80 x 10 <sup>3</sup>	0.96 x 10 <sup>3</sup>	(0.23)
50°C	1.74 x 10 <sup>3</sup>	1.05 x 10 <sup>3</sup>	(0.25)
80°C	1.67 x 10 <sup>3</sup>	1.14 x 10 <sup>3</sup>	(0.27)

**60% Ethylene Glycol Aqueous Solution**

Physical property value Temperature	Density $\gamma$	Specific heat C	
	[kg/m <sup>3</sup> ] [g/L]	[J/(kg·K)]	[(kcal/kg·°C)]
-10°C	1.10 x 10 <sup>3</sup>	3.02 x 10 <sup>3</sup>	(0.72)
20°C	1.08 x 10 <sup>3</sup>	3.15 x 10 <sup>3</sup>	(0.75)
50°C	1.06 x 10 <sup>3</sup>	3.27 x 10 <sup>3</sup>	(0.78)
80°C	1.04 x 10 <sup>3</sup>	3.40 x 10 <sup>3</sup>	(0.81)

**Water**

Density  $\gamma$ : 1 x 10<sup>3</sup> [kg/m<sup>3</sup>] [g/L]

Specific heat C: 4.2 x 10<sup>3</sup> [J/(kg·K)] (1.0 [kcal/kg·°C])

EU F-Gas Regulation-compliant



Thermo-chiller Pump Inverter and Compressor Inverter Type

SEMI

# HRZ-F Series

RoHS

## How to Order

Pump Inverter and Compressor Inverter Type

HRZ 010 - W [ ] S - [ ] F [ ]

Cooling capacity

Symbol	Cooling capacity
002	2 kW
004	4 kW
008	8 kW
010	10 kW

Circulating fluid type

Symbol	Circulating fluid type	Temperature range setting	2 kW	4 kW	8 kW	10 kW
Nil	Fluorinated fluids	-10 to 90°C	●			
		-20 to 90°C		●	●	●
1	Ethylene glycol aqueous solution	-10 to 90°C	●			
		-20 to 90°C		●	●	●
2	Tap water/Deionized water	10 to 60°C	●	●	●	●

EU F-Gas Regulation-compliant

Option 1 (Refer to page 25.)

Symbol	Contents
Nil	None
C	Analog communication
D	DeviceNet communication

When multiple options are combined, indicate symbols in alphabetical order.

Option 2 (Refer to page 25.)

Symbol	Contents
Nil	None
N	NPT fitting
W	SI unit only
Y*1	DI control kit
Z	Circulating fluid automatic recovery

When multiple options are combined, indicate symbols in alphabetical order.  
\*1 Not equipped to the fluorinated fluid type.

Pump inverter and compressor inverter type

## Specifications

Model	HRZ002-WS-F	HRZ004-WS-F	HRZ008-WS-F	HRZ010-WS-F
Channel/Cooling method	1 channel/Water-cooled refrigeration			
Temperature control method	PID control			
Refrigerant	R410A (HFC, GWP: 2,088)			
Ambient temperature °C	10 to 35			
Ambient humidity*1 %RH	30 to 70			
Altitude m	1000 or less			
Circulating fluid*2	Fully fluorinated fluid -20 to 40°C: Fluorinert™ FC-3283 GALDEN® HT135 20 to 90°C: Fluorinert™ FC-40 GALDEN® HT200			
Temperature range setting*1/Temperature stability*3 °C	-10 to 90/±0.1		-20 to 90/±0.1	
Cooling capacity*4 (Under conditions below) kW	2 (0.5)	4 (2)	8 (4)	10 (4)
Circulating fluid temperature °C	20 (-10)			
Facility water temperature °C	25			
Circulating fluid flow rate L/min	20			
Pump capacity*5 MPa	0.65 (at 20 L/min) With flow control function by pump inverter			0.72 (at 20 L/min) With flow control function by pump inverter
Rated flow*6 L/min	20			
Flow display range L/min	10 to 40			
Flow range*7 L/min	10 to 40			
Discharge pressure display range MPa	0 to 1.5			
Tank	Main tank capacity*8 L: Approx. 15 Sub-tank capacity*9 L: Approx. 16			
Contact material for circulating fluid	Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, PPS, Fluororesin			
Height difference between this product and customer's equipment m	10 or less			
Outlet port size	Rc3/4 (With plug)			
Return port size	Rc3/4 (With plug)			
Drain port size	Rc3/8 (With valve/plug)			
Temperature °C	10 to 30			
Inlet pressure MPa	0.3 to 0.7			
Inlet-outlet pressure differential of facility water MPa	0.3 or more			
Required flow rate*10 L/min	10	12	15	15
Inlet port size	Rc1/2 (With plug)			
Outlet port size	Rc1/2 (With plug)			
Contact material for cooling water	Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, Brass, NBR			
Voltage V	3-phase 200 VAC/200 to 208 ±10 [%] (50/60 Hz)			
Max. operating current A	16	22	23	26
Breaker capacity A	20 (Earth leakage breaker sensitivity current: 30 mA)	30 (Earth leakage breaker sensitivity current: 30 mA)		
Communication function	Contact input/output (D-sub 25P, Female connector) Serial RS-485 (D-sub 9P, Female connector)			
External dimensions mm	380 x 870 x 950			
Weight*11 kg	165 ±5			
Compliant standards	SEMI, CE marking, UL			

\*1 No condensation should be present.

\*2 GALDEN® is a registered trademark, belonging to the Solvay Group or its corresponding owner. Fluorinert™ is a trademark of 3M.

\*3 Value with a stable load without turbulence in the operating conditions.

\*4 ① Facility water temperature: 25°C, ② Circulating fluid flow rate: Values at the rated circulating fluid flow rate. Values common for 50/60 Hz.

\*5 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C

\*6 The required flow rate for maintaining the cooling capacity or temperature stability. When used below the rated flow, use the individually sold, "Bypass Piping Set." (Refer to page 22).

\*7 May not be able to control with the set value depending on the piping specification in the user side.

\*8 Minimum volume required for operating only the thermo-chiller. (Circulating fluid temperature: 20°C, including the thermo-chiller's internal pipings or heat exchanger)

\*9 Preliminary space volume without main tank capacity. Available for collecting the circulating fluid inside an external piping or for preliminary injection.

\*10 Facility water temperature: 25°C. Flow rate required when the temperature setting is changed

\*11 Weight in the dry state without circulating fluids

## Specifications

Model		HRZ002-W1S-F	HRZ004-W1S-F	HRZ008-W1S-F	HRZ010-W1S-F	HRZ002-W2S-F	HRZ004-W2S-F	HRZ008-W2S-F	HRZ010-W2S-F
Channel/Cooling method		1 channel/Water-cooled refrigeration				1 channel/Water-cooled refrigeration			
Temperature control method		PID control				PID control			
Refrigerant		R410A (HFC, GWP: 2,088)				R410A (HFC, GWP: 2,088)			
Insulation environment	Ambient temperature °C	10 to 35				10 to 35			
	Ambient humidity*1 %RH	30 to 70				30 to 70 (No condensation)			
Altitude m		1000 or less				1000 or less			
Circulating fluid*2		60% ethylene glycol aqueous solution				Tap water/Deionized water			
Temperature range setting*1/ Temperature stability*3 °C		-10 to 90/±0.1	-20 to 90/±0.1			10 to 60/±0.1			
Circulating fluid system	Cooling capacity*4 (Under conditions below) kW	2	4 (2)	8 (4)	10 (4)	2	4	8	10
	Circulating fluid temperature °C	20	20 (-10)			20			
	Facility water temperature °C	25				25			
	Circulating fluid flow rate L/min	20				20			
Pump capacity*5 MPa		0.40 (at 20 L/min) With flow control function by pump inverter				0.38 (at 20 L/min) With flow control function by pump inverter			
Rated flow*6 L/min		20				20			
Flow display range L/min		10 to 40				10 to 40			
Flow range*7 L/min		10 to 40				10 to 40			
Discharge pressure display range MPa		0 to 1.5				0 to 1.5			
Tank	Main tank capacity*8 L	Approx. 15				Approx. 15			
	Sub-tank capacity*9 L	Approx. 16				Approx. 16			
Contact material for circulating fluid		Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, PPS, Fluororesin				Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, PPS, Fluororesin			
Height difference between this product and user's equipment m		10 or less				10 or less			
Outlet port size		Rc3/4 (With plug)				Rc3/4 (With plug)			
Return port size		Rc3/4 (With plug)				Rc3/4 (With plug)			
Drain port size		Rc3/8 (With valve/plug)				Rc3/8 (With valve/plug)			
Cooling water system	Temperature °C	10 to 30				10 to 30			
	Inlet pressure MPa	0.3 to 0.7				0.3 to 0.7			
	Inlet-outlet pressure differential of facility water MPa	0.3 or more				0.3 or more			
	Required flow rate*10 L/min	10	12	15		10	12	15	
Inlet port size		Rc1/2 (With plug)				Rc1/2 (With plug)			
Outlet port size		Rc1/2 (With plug)				Rc1/2 (With plug)			
Contact material for cooling water		Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, Brass, NBR				Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, Brass, NBR			
Electrical system	Voltage V	3-phase 200 VAC/200 to 208 ±10 [%] (50/60 Hz)				3-phase 200 VAC/200 to 208 ±10 [%] (50/60 Hz)			
	Max. operating current A	15	22	22	25	15	18	21	25
	Breaker capacity A	20 (Earth leakage breaker sensitivity current: 30 mA)	30 (Earth leakage breaker sensitivity current: 30 mA)			20 (Earth leakage breaker sensitivity current: 30 mA)	30 (Earth leakage breaker sensitivity current: 30 mA)		
	Communication function	Contact input/output (D-sub 25P, Female connector) Serial RS-485 (D-sub 9P, Female connector)				Contact input/output (D-sub 25P, Female connector) Serial RS-485 (D-sub 9P, Female connector)			
External dimensions mm		380 x 870 x 950				380 x 870 x 950			
Weight*11 kg		165 ±5				165 ±5			
Compliant standards		SEMI, CE marking, UL				SEMI, CE marking, UL			

\*1 No condensation should be present.

\*2 Dilute pure ethylene glycol with tap water. Additives such as preservatives cannot be used. If tap water or deionized water is used, use water that is compliant with the Water Quality Standards of the Japan Refrigeration and Air Conditioning Industry Association (JRA GL-02-1994/cooling water system - circulation type - make-up water). The minimum electric conductivity of the deionized water used as the fluid should be 0.5 μS/cm (or electric resistivity 2 MΩ·cm at maximum).

\*3 Value with a stable load without turbulence in the operating conditions. It may be out of this range when a DI control kit (option Y) is used or in some other operating conditions.

\*4 ① Facility water temperature: 25°C, ② Circulating fluid flow rate: Values at the rated circulating fluid flow rate. Values common for 50/60 Hz.

\*5 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C

\*6 The required flow rate for maintaining the cooling capacity or temperature stability. When used below the rated flow, use the individually sold, "Bypass Piping Set." (Refer to page 22).

\*7 May not be able to control with the set value depending on the piping specification in the user side.

\*8 Minimum volume required for operating only the thermo-chiller. (Circulating fluid temperature: 20°C, including the thermo-chiller's internal pipings or heat exchanger)

\*9 Preliminary space volume without main tank capacity. Available for collecting the circulating fluid inside an external piping or for preliminary injection.

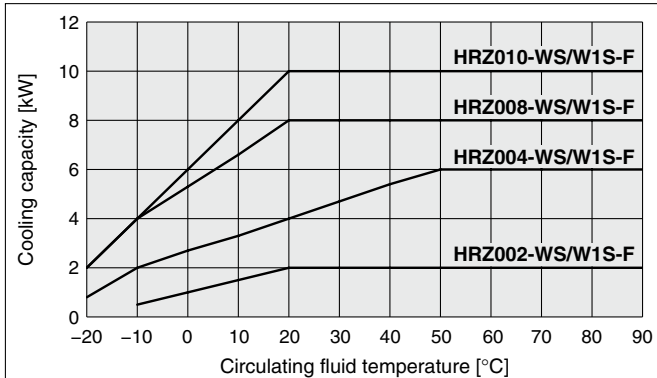
\*10 Facility water temperature: 25°C. Flow rate required when the temperature setting is changed

\*11 Weight in the dry state without circulating fluids

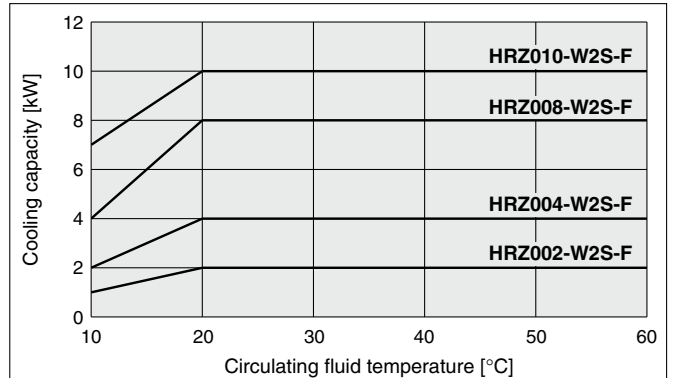
# HRZ-F Series

## Cooling Capacity

### HRZ002/004/008/010-WS-F/W1S-F

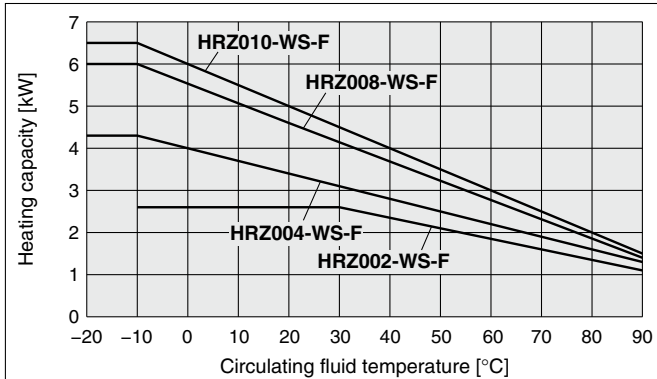


### HRZ002/004/008/010-W2S-F

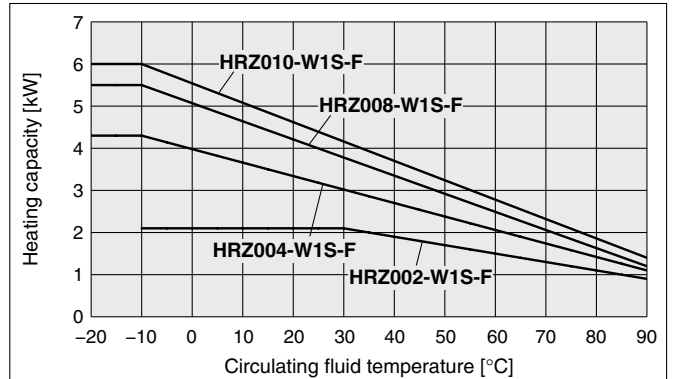


## Heating Capacity

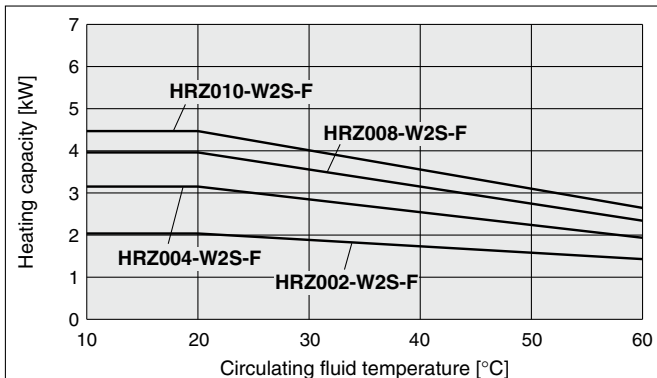
### HRZ002/004/008/010-WS-F



### HRZ002/004/008/010-W1S-F



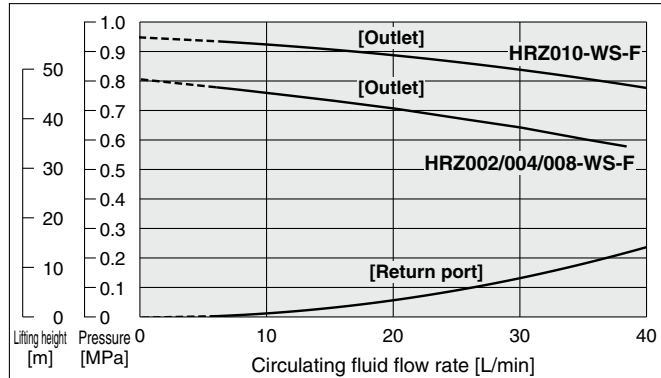
### HRZ002/004/008/010-W2S-F



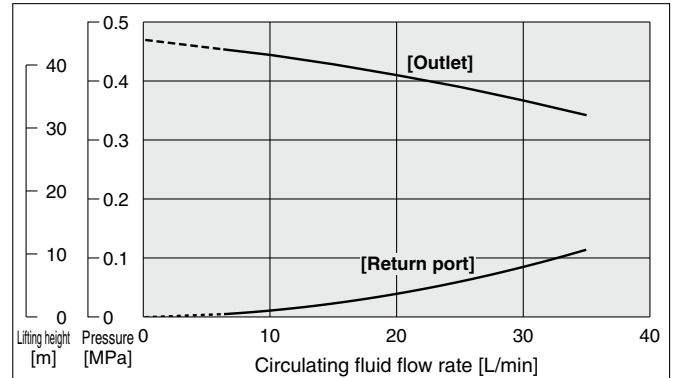
\* When pump inverter is operating at frequency of 60 Hz (maximum).

### Pump Capacity (Thermo-chiller Outlet)

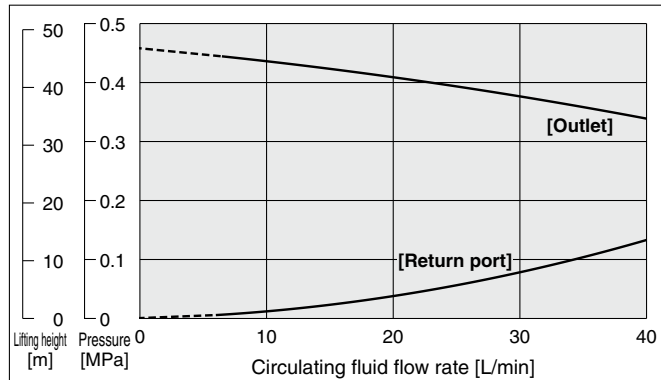
**HRZ002/004/008/010-WS-F** Circulating fluid: FC-3283



**HRZ002/004/008/010-W1S-F**



**HRZ002/004/008/010-W2S-F**



- \* Circulating fluid temperature: 20°C
- When the operation of the inverter is at maximum frequency
- \* When the circulating fluid flow is below 6 L/min, the in-built operation stop alarm will be activated. It is not possible to run the equipment. (common for all models)
- \* With flow control function by inverter

**EU F-Gas Regulation-compliant**

**Thermo-chiller Pump Inverter Type**

# HRZ-F Series



SEMI

RoHS

## How to Order

### Pump Inverter Type HRZ 008 - L - - F -

**Cooling capacity**

Symbol	Cooling capacity
008	8 kW

**Temperature range setting**

Symbol	Temperature range setting
L	-20 to 40°C

**Circulating fluid type**

Symbol	Circulating fluid
Nil	Fluorinated fluids
1	Ethylene glycol aqueous solution

**Option 1 (Refer to page 25.)**

Symbol	Contents
Nil	None
C	Analog communication
D	DeviceNet communication

• When multiple options are combined, indicate symbols in alphabetical order.

**Option 2 (Refer to page 25.)**

Symbol	Contents
Nil	None
N	NPT fitting
W	SI unit only
Y*1	DI control kit
Z	Circulating fluid automatic recovery

• When multiple options are combined, indicate symbols in alphabetical order.

\*1 Not equipped to the fluorinated fluid type.

• **EU F-Gas Regulation-compliant**

## Specifications

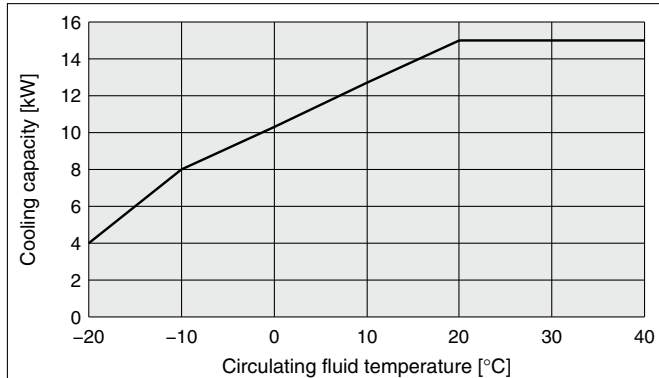
Model	HRZ008-L-F	HRZ008-L1-F	
<b>Channel/Cooling method</b>	1 channel/Water-cooled refrigeration		
<b>Temperature control method</b>	PID control		
<b>Refrigerant</b>	R448A (HFC/HFO, GWP: 1,387)		
<b>Insulation environment</b>	<b>Ambient temperature</b> °C	10 to 35	
	<b>Ambient humidity</b> *1 %RH	30 to 70	
	<b>Altitude</b> m	1000 or less	
<b>Circulating fluid system</b>	<b>Circulating fluid</b> *2	Fully fluorinated fluid Fluorinert™ FC-3283 GALDEN® HT135	
	<b>Temperature range setting</b> *1/Temperature stability*3 °C	-20 to 40/±0.1	
	<b>Cooling capacity</b> *4 (Under conditions below) kW	8	
	<b>Circulating fluid temperature</b> °C	-10	
	<b>Facility water temperature</b> °C	25	
	<b>Circulating fluid flow rate</b> L/min	30	
	<b>Pump capacity</b> *5 MPa	0.95 (at 30 L/min) With flow control function by pump inverter	
	<b>Rated flow</b> *6 L/min	30	
	<b>Flow display range</b> L/min	10 to 40	
	<b>Flow range</b> *7 L/min	15 to 40	
	<b>Discharge pressure display range</b> MPa	0 to 1.5	
	<b>Tank</b>	<b>Main tank capacity</b> *8 L	Approx. 22
		<b>Sub-tank capacity</b> *9 L	Approx. 17
<b>Contact material for circulating fluid</b>	Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, PPS, Fluororesin		
<b>Height difference between this product and user's equipment</b> m	10 or less		
<b>Outlet port size</b>	Rc3/4 (With plug)		
<b>Return port size</b>	Rc3/4 (With plug)		
<b>Drain port size</b>	Rc3/8 (With valve/plug)		
<b>Cooling water system</b>	<b>Temperature</b> °C	10 to 25	
	<b>Inlet pressure</b> MPa	0.3 to 0.7	
	<b>Inlet-outlet pressure differential of facility water</b> MPa	0.3 or more	
	<b>Required flow rate</b> *10 L/min	18/23 (50/60 Hz)	
	<b>Inlet port size</b>	Rc1/2 (With plug)	
	<b>Outlet port size</b>	Rc1/2 (With plug)	
<b>Contact material for cooling water</b>	Stainless steel, EPDM, Copper brazing (Heat exchanger), Silicone, Brass, NBR		
<b>Electrical system</b>	<b>Voltage</b> V	3-phase 200 VAC/200 to 208 ±10 [%] (50/60 Hz)	
	<b>Max. operating current</b> A	46	
	<b>Breaker capacity</b> A	60 (Earth leakage breaker sensitivity current: 30 mA)	
	<b>Communication function</b>	Contact input/output (D-sub 25P, Female connector) Serial RS-485 (D-sub 9P, Female connector)	
<b>External dimensions</b> mm	415 x 1080 x 1075		
<b>Weight</b> *11 kg	236 ±5		
<b>Compliant standards</b>	SEMI, CE marking, UL		

- \*1 No condensation should be present.
- \*2 GALDEN® is a registered trademark, belonging to the Solvay Group or its corresponding owner. Fluorinert™ is a trademark of 3M. Dilute pure ethylene glycol with tap water. Additives such as preservatives cannot be used.
- \*3 Value with a stable load without turbulence in the operating conditions. It may be out of this range when a DI control kit (option Y) is used or in some other operating conditions.
- \*4 ① Facility water temperature: 25°C, ② Circulating fluid flow rate: Values at the rated circulating fluid flow rate. Values common for 50/60 Hz.
- \*5 The capacity at the thermo-chiller outlet when the circulating fluid temperature is 20°C
- \*6 The required flow rate for maintaining the cooling capacity or temperature stability. When used below the rated flow, use the individually sold, "Bypass Piping Set." (Refer to page 22).
- \*7 May not be able to control with the set value depending on the piping specification in the user side.
- \*8 Minimum volume required for operating only the thermo-chiller. (Circulating fluid temperature: 20°C, including the thermo-chiller's internal pipings or heat exchanger)
- \*9 Preliminary space volume without main tank capacity. Available for collecting the circulating fluid inside an external piping or for preliminary injection.
- \*10 The required flow rate when the cooling capacity load is applied at a facility water temperature of 25°C
- \*11 Weight in the dry state without circulating fluids



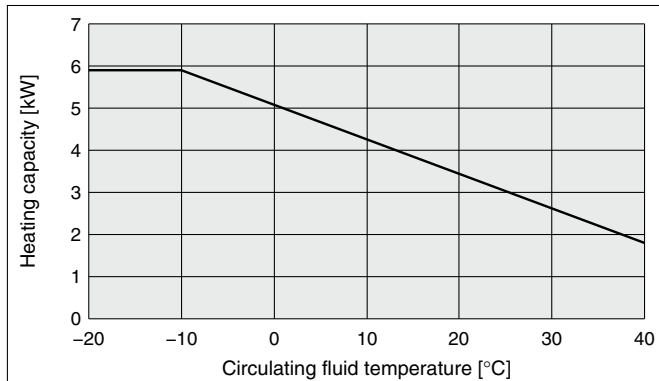
## Cooling Capacity

### HRZ008-L-F/HRZ008-L1-F

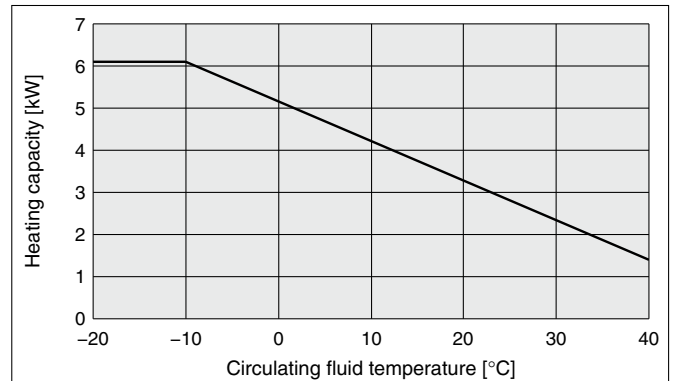


## Heating Capacity

### HRZ008-L-F



### HRZ008-L1-F

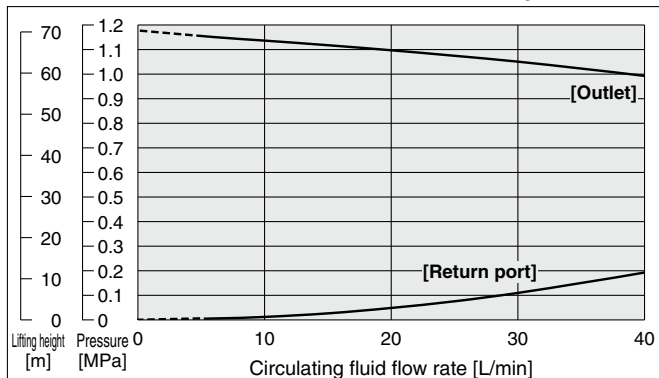


\* When pump inverter is operating at frequency of 60 Hz (maximum).

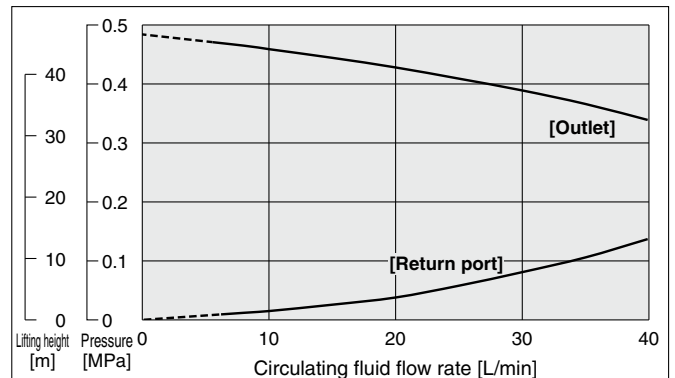
## Pump Capacity (Thermo-chiller Outlet)

### HRZ008-L-F

Circulating fluid: FC-3283



### HRZ008-L1-F



\* Circulating fluid temperature: 20°C

When the operation of the inverter is at maximum frequency

\* When the circulating fluid flow is below 6 L/min, the in-built operation stop alarm will be activated.

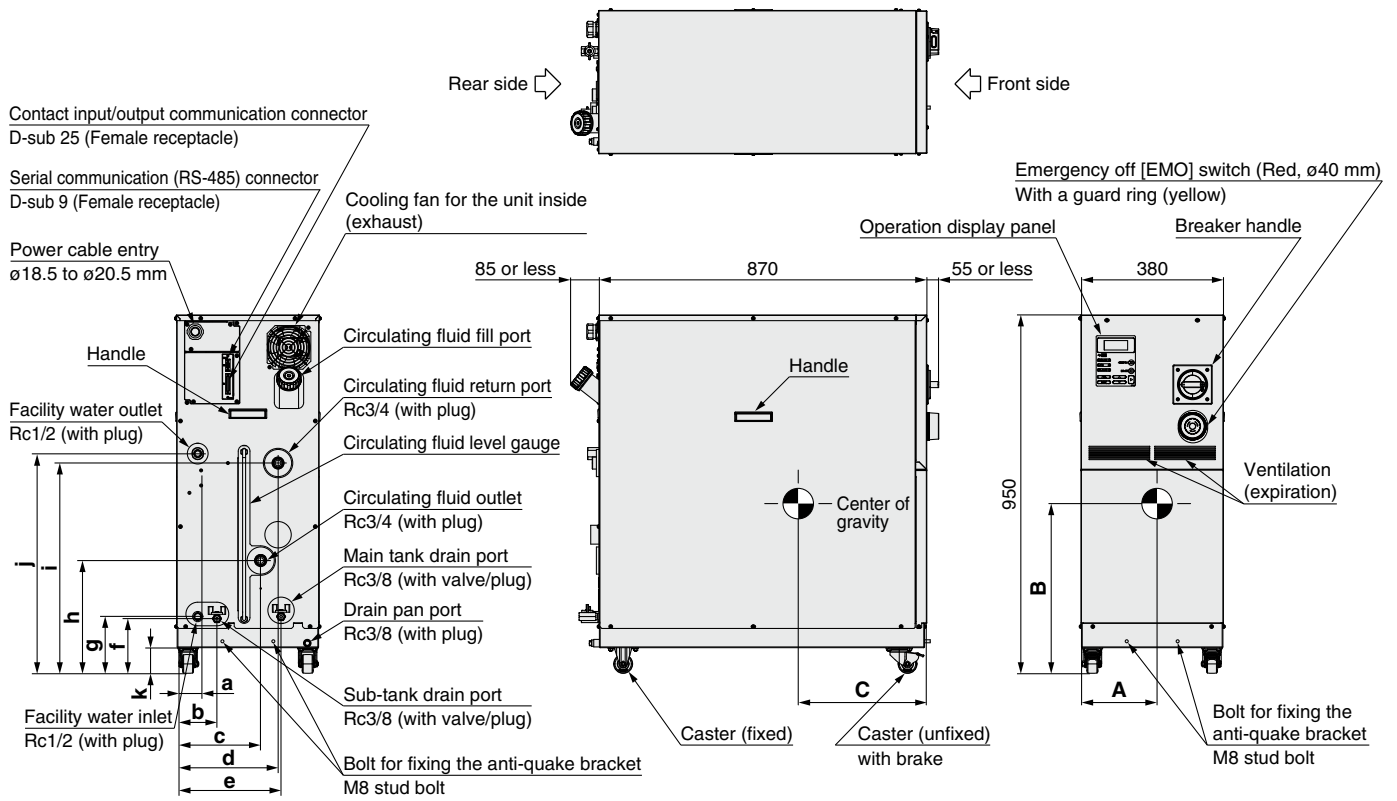
It is not possible to run the equipment. (common for all models)

\* With flow control function by inverter

# HRZ-F Series

## Dimensions

HRZ002-WS-F/HRZ002-W1S-F/HRZ002-W2S-F  
 HRZ004-WS-F/HRZ004-W1S-F/HRZ004-W2S-F  
 HRZ008-WS-F/HRZ008-W1S-F/HRZ008-W2S-F  
 HRZ010-WS-F/HRZ010-W1S-F/HRZ010-W2S-F



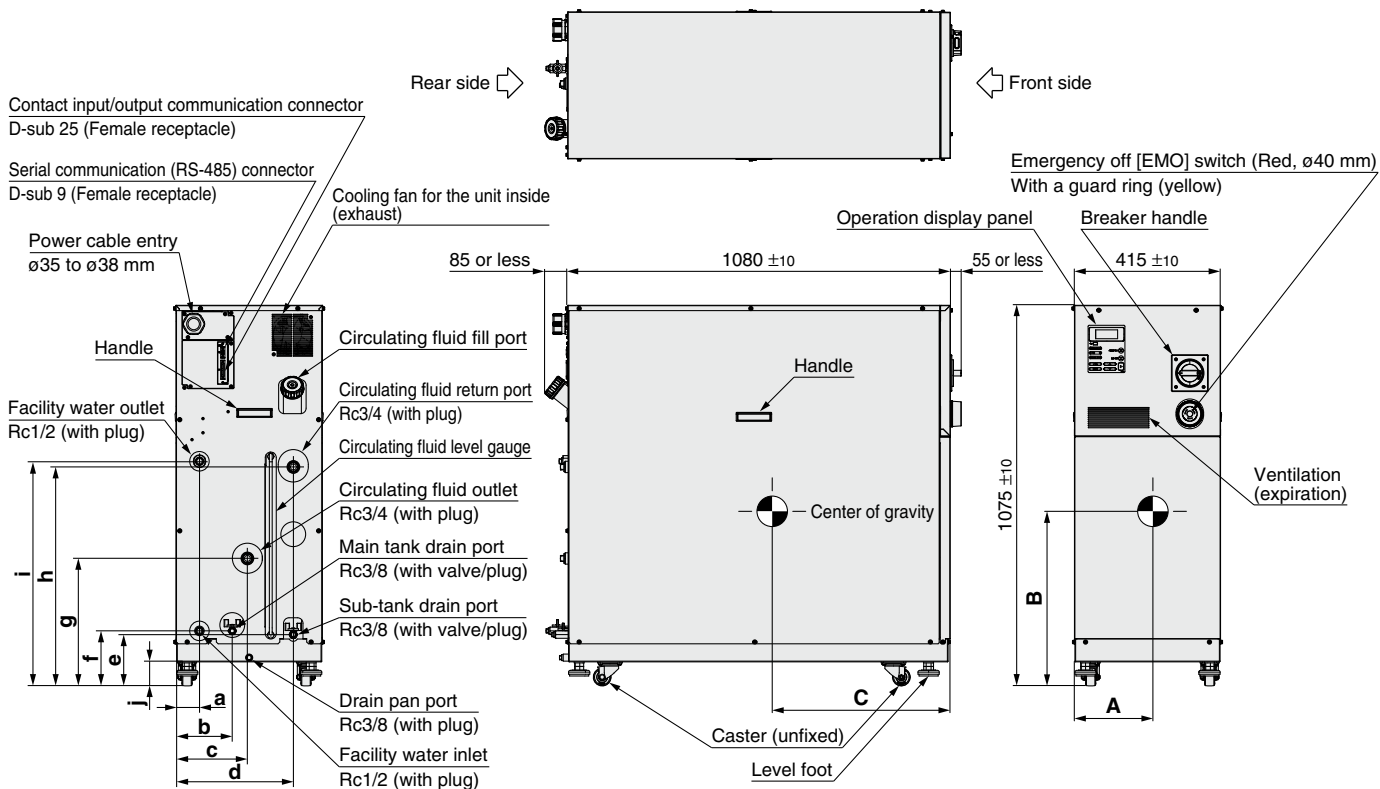
													[mm]	
A	B	C	a	b	c	d	e	f	g	h	i	j	k	Weight [kg]
205	439	450	57	108	224	270	278	145	151	299	558	583	68	165 ±5

\* Dimensional tolerance: ±10 mm

\* The product weight does not include the weight of circulating fluid; the weight refers to the product in a dry state.

## Dimensions

### HRZ008-L-F, HRZ008-L1-F



#### Anti-quake bracket mounting position (Dimensional tolerance: $\pm 5$ mm)

\* Anchor bolts (M8, 8 pcs.) which are suitable for the floor material should be prepared by user.

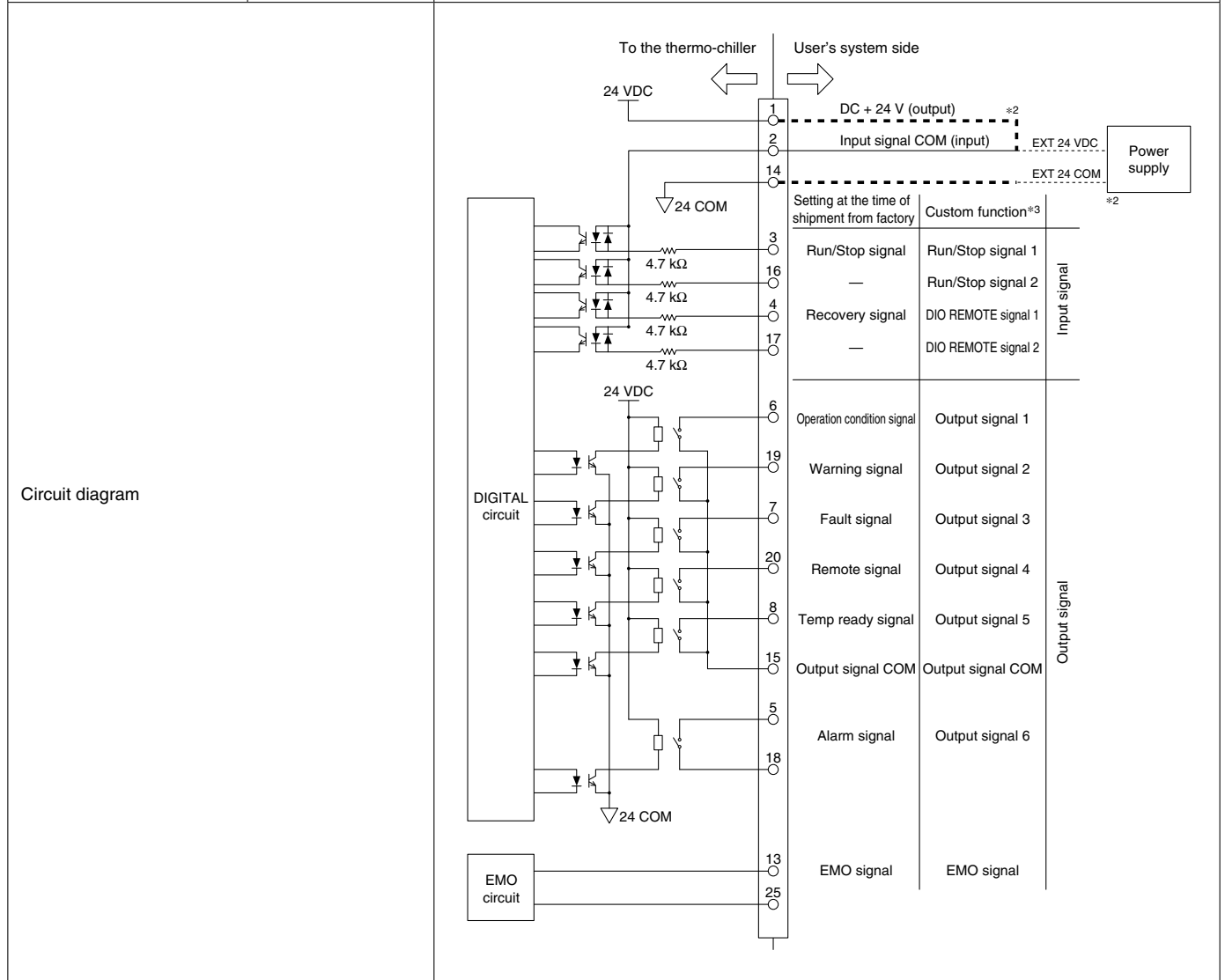
													[mm]	
<b>A</b>	<b>B</b>	<b>C</b>	<b>a</b>	<b>b</b>	<b>c</b>	<b>d</b>	<b>e</b>	<b>f</b>	<b>g</b>	<b>h</b>	<b>i</b>	<b>j</b>	Weight [kg]	* Dimensional tolerance: $\pm 10$ mm
215	443	427	67	160	203	332	145	156	360	619	635	68	236 $\pm 5$	* The product weight does not include the weight of circulating fluid; the weight refers to the product in a dry state.

# HRZ-F Series

## Communication Functions (For details, please refer to our "Communication Specifications" information.)

### Contact Input/Output

Item		Specifications
Connector no.		P1
Connector type (on this product's side)		D-sub 25 P type, Female connector (M2.6 x 0.45 screw fixed type)
Input signal	Insulation method	Photocoupler
	Rated input voltage	24 VDC
	Rated input current	5 mA TYP
	Input impedance	4.7 kΩ
Contact output signal	Rated load voltage	48 VAC or less/30 VDC or less
	Maximum load current*1	800 mA AC/DC (Resistance load/Inductive load)



\*1 When Common uses a common signal, the total load must be 800 mA or less.

\*2 When the power supply of the thermo-chiller is used, connect pin No. 1 to pin No. 2, and the COM side of contact input signals to pin No. 14. When user's power supply is used, connect the + side of 24 VDC to pin No. 2 and connect the COM side of contact input signals to the COM of the user's system power supply. Incorrect connection leads to malfunction.

\*3 The custom function is equipped for contact input/output. Using the custom function enables the user to set the signal type for contact input/output or pin assignment numbers. For details, please refer to the "Communication Specifications" information.

**Serial RS-485**

The serial RS-485 enables the following items to be written and read out.

<Writing>

Run/Stop

Circulating fluid temperature setting

Circulating fluid automatic recovery start/stop\*1

<Readout>

Circulating fluid present temperature

Circulating fluid flow

Circulating fluid discharge pressure

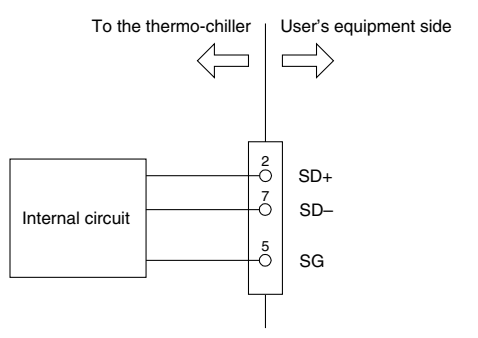
Circulating fluid electric resistivity\*2

Alarm occurrence information

Status (operating condition) information

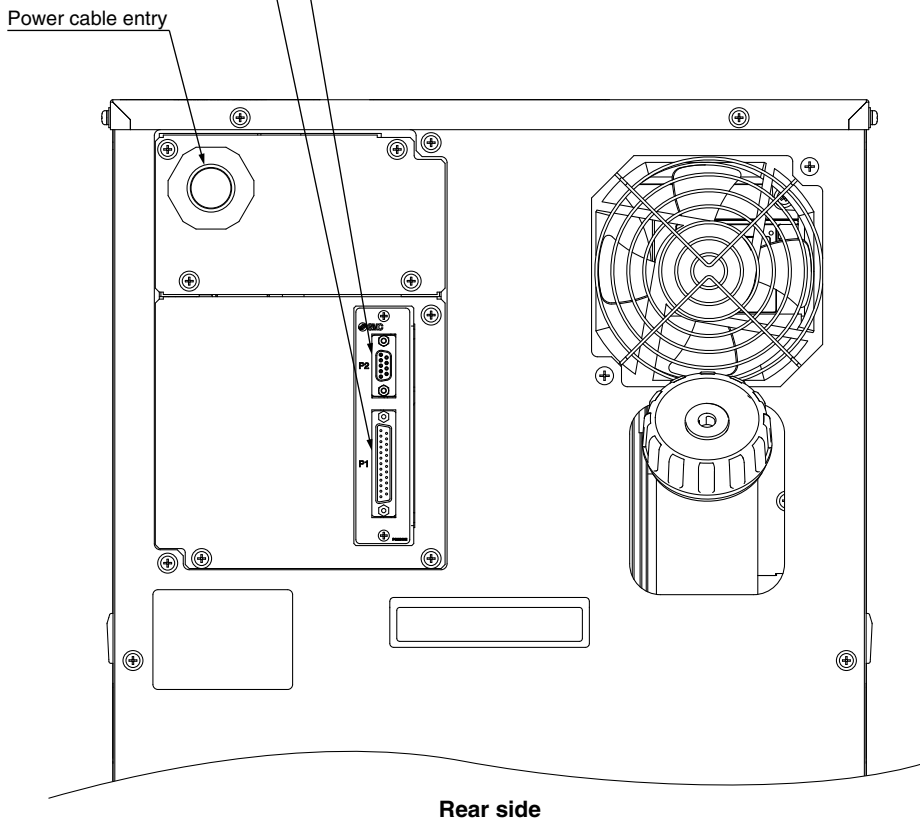
\*1 Only when the circulating fluid automatic recovery function (option Z) is selected.

\*2 Only when the DI control kit (option Y) is selected.

Item	Specifications
<b>Connector no.</b>	P2
<b>Connector type (on this product's side)</b>	D-sub 9 P type, Female connector
<b>Fixing bolt size</b>	M2.6 x 0.45
<b>Standards</b>	EIA RS485
<b>Protocol</b>	Modicon Modbus
<b>Circuit diagram</b>	

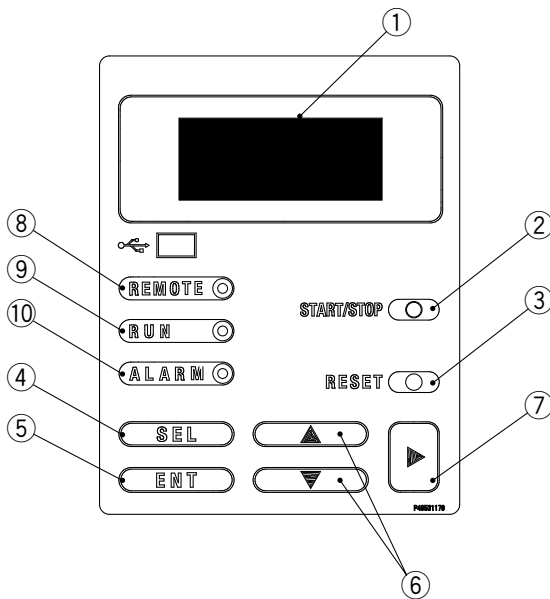
**Connector Location**

- Serial communication (RS-485) connector  
D-sub 9 (Female receptacle)
- Contact input/output communication connector  
D-sub 25 (Female receptacle)
- Power cable entry



# HRZ-F Series

## Operation Display Panel



No.	Description	Function
①	<b>LCD</b>	Operating condition of this unit/Circulating fluid discharge temperature/Circulating fluid flow/Circulating fluid discharge pressure/Setting value/Alarm message, etc. are displayed.
②	<b>[START/STOP] key</b>	Starts/Stops the operation.
③	<b>[RESET] key</b>	Stops the alarm buzzing. Resets the alarm.
④	<b>[SEL] key</b>	Switches the display.
⑤	<b>[ENT] key</b>	Decides the settings.
⑥	<b>[▲] [▼] key</b>	Moves the cursor and changes the setting values.
⑦	<b>[▶] key</b>	Moves the cursor.
⑧	<b>[REMOTE] lamp</b>	Lights up when the unit is in the remote status.
⑨	<b>[RUN] lamp</b>	Lights up when the unit is in the operating status.
⑩	<b>[ALARM] lamp</b>	Lights up when the unit is alarming.

## Alarm

This unit can display 24 kinds of alarm messages as standard. Also, it can read out the serial RS-485 communication.

Alarm code	Alarm message	Operation status	Main reason
01	Water Leak Detect FLT	Stop	Liquid deposits in the base of this unit.
02*2	Incorrect Phase Error FLT	Stop	The power supply to this unit is incorrect.
03	RFGT High Press FLT	Stop	Pressure in the refrigeration circuit has exceeded the limitation.
04	CPRSR Overheat FLT	Stop	Temperature inside the compressor has increased.
05	Reservoir Low Level FLT	Stop	The amount of circulating fluid is running low.
06	Reservoir Low Level WRN	Continue	The amount of circulating fluid is running low.
07	Reservoir High Level WRN	Continue	Filling the circulating fluid too much.
08	Temp. Fuse Cutout FLT	Stop	Temperature of the circulating fluid tank is raised.
09	Reservoir High Temp. FLT	Stop	Temperature of the circulating fluid has exceeded the limitation.
10	Return High Temp. WRN	Continue	Temperature of returning circulating fluid has exceeded the limit.
11	Reservoir High Temp. WRN	Continue	Temperature of the circulating fluid has exceeded the limitation set by user.
12	Return Low Flow FLT	Stop	The circulating fluid flow has gone below 6 L/min.
13	Return Low Flow WRN	Continue	The circulating fluid flow has gone below the limitation set by user.
16*2	CPRSR Breaker Trip FLT	Stop	Protection device for the electric circuit of the compressor is activated.
19	FAN Motor Stop WRN	Continue	Cooling fan inside the compressor has stopped.
20	Internal Pump Time Out WRN	Continue	The internal pump continuously run for more than a certain period of time.
21	Controller Error FLT	Stop	The error occurred in the control systems.
22	Memory Data Error FLT	Stop	The data stored in the controller of this unit went wrong.
23*4	Communication Error	Continue/Stop	The serial communications between this unit and user's system has been suspended.
24*1	DI Low Level WRN	Continue	DI level of the circulating fluid has gone below the limitation set by user.
25	Pump Inverter Error FLT	Stop	An error has occurred in the inverter for the circulating pump.
28*3	CPRSR INV Error FLT	Stop	An error has occurred in the inverter for the compressor.
29	RFGT Low Press FLT	Stop	The refrigerant pressure has gone below the limitation.
32	Reservoir Low Temp. WRN	Continue	The temperature for circulating fluid return has gone below the limitation set by the user.

\*1 Only for the DI control kit (option Y) specification

\*2 HRZ008-L/L1-F only

\*3 Excluding HRZ008-L/L1-F

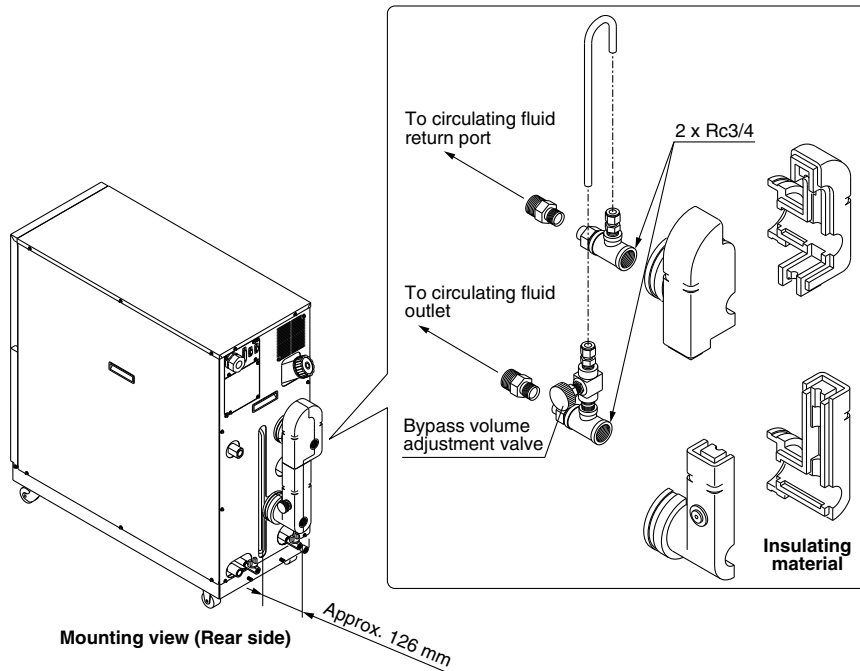
\*4 Continue or stop can be selected.

# HRZ-F Series Optional Accessories

## ① Bypass Piping Set

\* Necessary to be fitted by user.

When the circulating fluid goes below the rated flow, cooling capacity will be reduced and the temperature stability will be badly affected. In such a case, use the bypass piping set.



Part no.	Applicable model
<b>HRZ-BP002</b>	HRZ002-WS-F/HRZ002-W1S-F/ HRZ002-W2S-F
	HRZ004-WS-F/HRZ004-W1S-F/ HRZ004-W2S-F
	HRZ008-WS-F/HRZ008-W1S-F/ HRZ008-W2S-F
	HRZ010-WS-F/HRZ010-W1S-F/ HRZ010-W2S-F
<b>HRZ-BP008</b>	HRZ008-L-F/HRZ008-L1-F

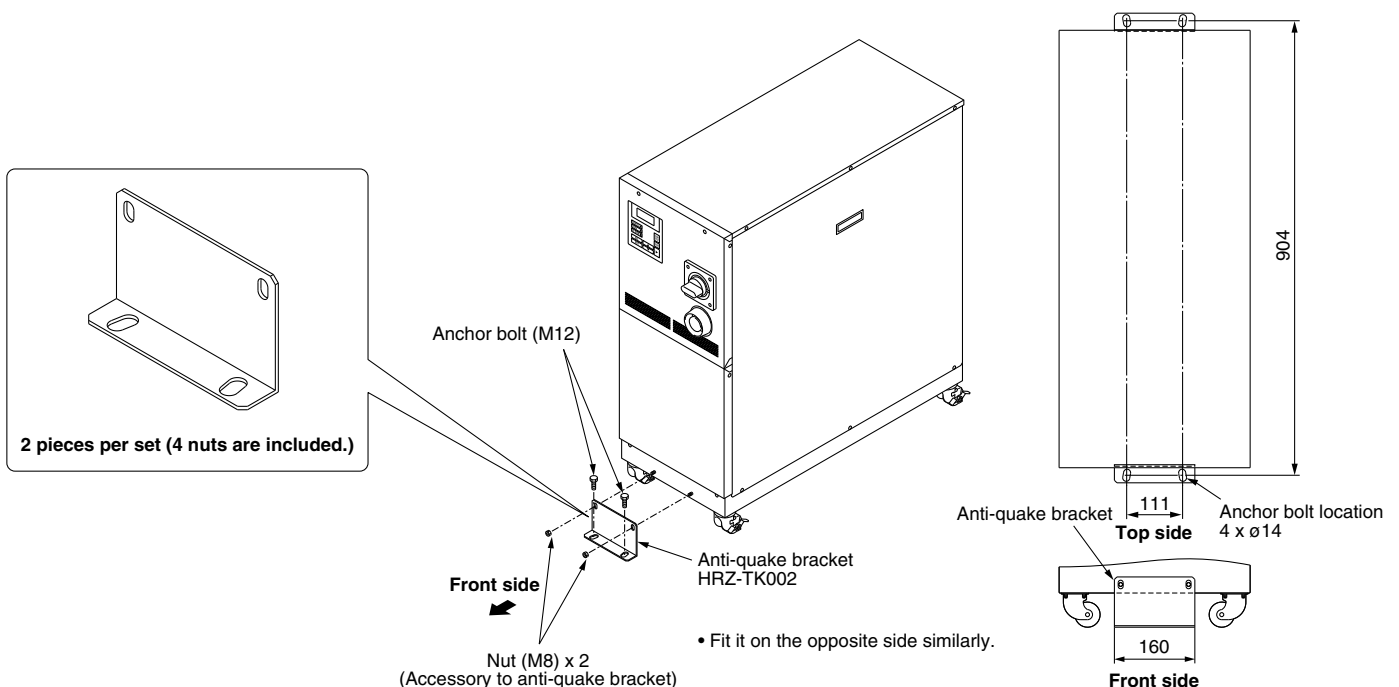
## ② Anti-quake Bracket

Bracket for earthquakes  
Prepare the anchor bolts (M12) which are suited to the floor material by user.

Part no.	Applicable model
<b>HRZ-TK002</b>	HRZ002-WS-F/HRZ002-W1S-F/HRZ002-W2S-F
	HRZ004-WS-F/HRZ004-W1S-F/HRZ004-W2S-F
	HRZ008-WS-F/HRZ008-W1S-F/HRZ008-W2S-F
	HRZ010-WS-F/HRZ010-W1S-F/HRZ010-W2S-F

\* 2 pieces per set (for 1 unit) (HRZ-TK002)

\* Anti-quake bracket is attached as standard. (HRZ008-L-F, HRZ008-L1-F)

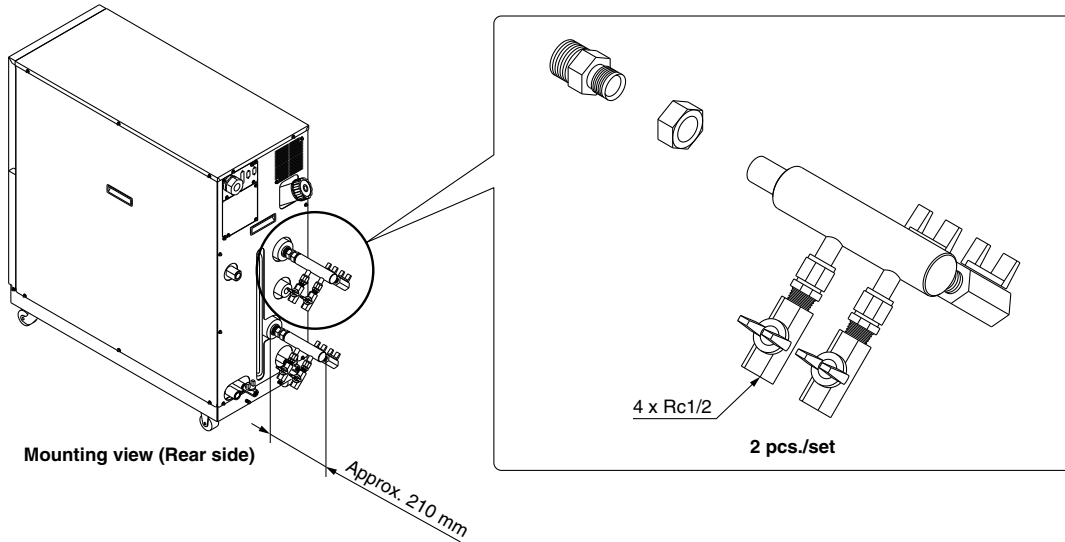


# HRZ-F Series

## ③ 4-Port Manifold

4-branching the circulating fluid enables 4 temperature controls at the maximum with the 1 unit thermo-chiller.

Part no.	Applicable model
<b>HRZ-MA001</b>	Common for all models

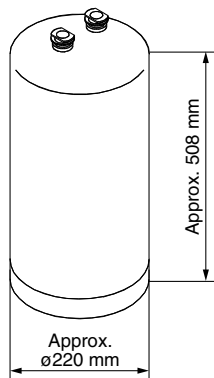


## ④ DI Filter

This is the ion replacement resin to maintain the electric resistivity of the circulating fluid. Users who selected the DI control kit (option Y) need to purchase the DI filter separately.

Part no.	Applicable model
<b>HRZ-DF001</b>	Common for all models which can select the DI control kit. (option Y)

\* The DI filters are consumable. Depending on the status (electric resistivity set value, circulating fluid temperature, piping volume, etc.), product life cycles will vary accordingly.

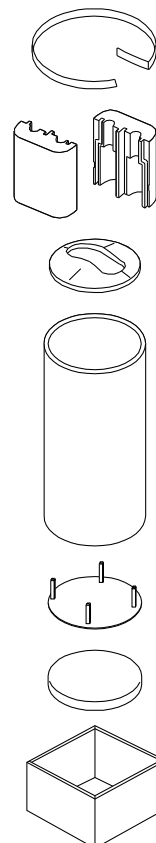


Weight: Approx. 20 kg

## ⑤ Insulating Material for DI Filter

When the DI filter is used at a high-temperature, we recommend that you use this insulating material to protect the radiated heat from the DI filter or possible burns. When the DI filter is used at a low-temperature, we also recommend that you use this to prevent heat absorption from the DI filter and to avoid forming condensation.

Part no.	Applicable model
<b>HRZ-DF002</b>	Common for all models which can select the DI control kit. (option Y)

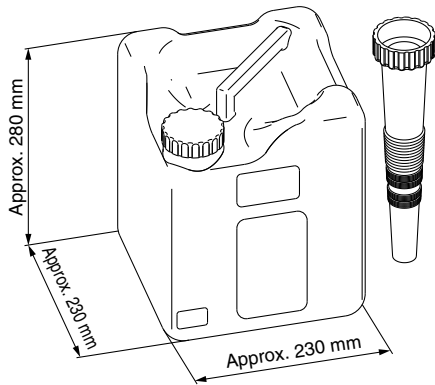




### ⑥ 60% Ethylene Glycol Aqueous Solution

This solution can be used as a circulating fluid for ethylene glycol-type thermo-chillers. (Capacity: 10 L)

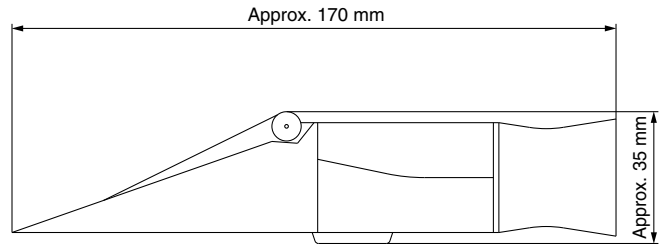
Part no.	Applicable model
<b>HRZ-BR001</b>	Common for all ethylene glycol-type models



### ⑦ Concentration Meter

This meter can be used to control the condensation of ethylene glycol solution regularly.

Part no.	Applicable model
<b>HRZ-BR002</b>	Common for all ethylene glycol-type models



# HRZ-F Series Options

\* Options have to be selected when ordering the thermo-chiller. It is not possible to add them after purchasing the unit.

## C Option symbol Analog Communication

HRZ  -  -  - C F

Analog communication

In addition to the standard contact input/output signal communication and the serial RS-485 communication, analog communication function can be added.

The analog communication function enables to write and read out the following items.

<Writing>	<Readout>
Circulating fluid temperature setting	Circulating fluid present temperature
	Electric resistivity* <sup>1</sup>

\*1 Only when the DI control kit (option Y) is selected.

Scaling voltage - circulating fluid temperature can be set arbitrarily by user.

For details, please refer to our "Communication Specifications" information.

## N Option symbol NPT Fitting

HRZ  -  -  - F N

NPT fitting

An adapter is included to change the connection parts of circulating fluid piping and facility water piping to NPT thread type. The adapter must be installed by user.

## Y Option symbol DI Control Kit

HRZ  -  -  - F Y

DI control kit

Select this option if you want to maintain the electric resistance ratio (DI level) of the circulating fluid at a certain level. However, some components have to be fitted by user. For details, refer to specification table for this option.

Please note that this is not applicable to the fluorinated liquid type.

- \* Install the DI filter outside the thermo-chiller for piping. Secure the space for installing the DI filter on the rear side of the thermo-chiller.
- \* It may go outside of the temperature stability range of  $\pm 0.1^\circ\text{C}$  when this option is used in some operating conditions.

## D Option symbol DeviceNet Communication

HRZ  -  -  - D F

DeviceNet communication

# DeviceNet™

■ Trademark  
DeviceNet™ is a trademark of ODVA.

In addition to the standard contact input/output signal communication and the serial RS-485 communication, DeviceNet function can be added. DeviceNet function enables to write and read out the following items.

<Writing>	<Readout>
Run/Stop	Circulating fluid present temperature
Circulating fluid temperature setting	Circulating fluid flow
Circulating fluid automatic recovery start/stop* <sup>1</sup>	Circulating fluid discharge pressure
	Electric resistivity* <sup>2</sup>
	Alarm occurrence information
	Status (operating condition) information

\*1 Only when the circulating fluid automatic recovery function (option Z) is selected.

\*2 Only when the DI control kit (option Y) is selected.

For details, please refer to our "Communication Specifications" information.

## W Option symbol SI Unit Only

HRZ  -  -  - F W

SI unit only

The circulating fluid temperature and pressure are displayed in SI units [MPa/°C] only.

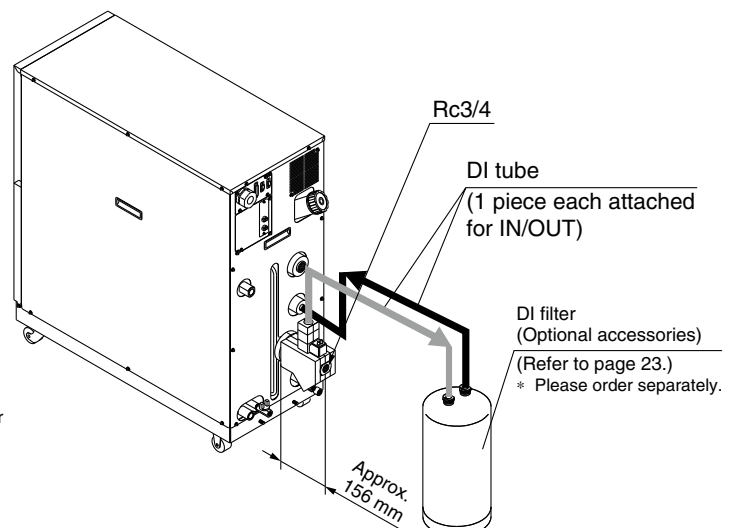
If this option is not selected, a product with a unit selection function will be provided by default.

\* No change in external dimensions

Applicable model	HRZ00 <input type="text"/> -W1S-FY HRZ010-W1S-FY	HRZ00 <input type="text"/> -W2S-FY HRZ010-W2S-FY
Allowable circulating fluid	—	60% ethylene glycol aqueous solution
DI level display range	MΩ·cm	0 to 20
DI level set range	MΩ·cm	0 to 2.0* <sup>1</sup>
DI level reduction alarm set range	MΩ·cm	0 to 2.0

\*1 The DI filter is needed to control the DI level. (SMC Part No.: HRZ-DF001)

Please purchase additionally because the DI filter is not included in this option. Also, if necessary, additionally purchase the insulating material for the DI filter. (SMC Part No.: HRZ-DF002)



**Z** Option symbol

**Circulating Fluid Automatic Recovery**

HRZ    -       - F Z

↓

Circulating fluid  
automatic recovery

Select this option for users who want to use the circulating fluid automatic recovery function.

The automatic recovery function is a device which can recover the circulating fluid inside pipings into a sub-tank of the thermo-chiller by the external communication or operating display panel. Some components need to be fitted by user. For details, please refer to the "Product Specifications" information for these options.

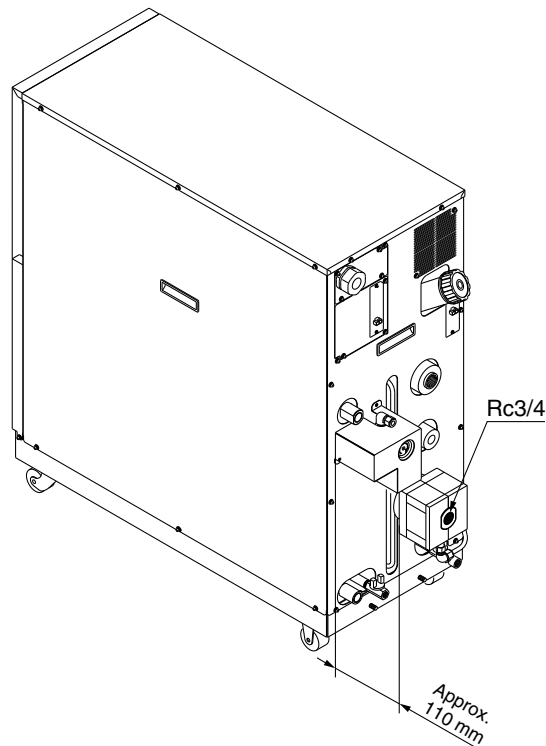
Applicable model		HRZ002-WS-FZ/HRZ002-W1S-FZ/HRZ002-W2S-FZ HRZ004-WS-FZ/HRZ004-W1S-FZ/HRZ004-W2S-FZ HRZ008-WS-FZ/HRZ008-W1S-FZ/HRZ008-W2S-FZ HRZ010-WS-FZ/HRZ010-W1S-FZ/HRZ010-W2S-FZ	HRZ008-L-FZ HRZ008-L1-FZ
Circulating fluid recoverable volume*1	L	16	17
Purge gas	—	Nitrogen gas	
Purge gas supply port	—	Self-align fitting for O.D. $\phi 8$ *2	
Purge gas supply pressure	MPa	0.4 to 0.7	
Purge gas filtration	$\mu\text{m}$	0.01 or less	
Regulator set pressure	MPa	0.15 to 0.3*3	
Recoverable circulating fluid temperature	$^{\circ}\text{C}$	10 to 30	
Recovery start/stop	—	Start: External communication*4 or operation display panel/Stop: Automatic	
Timeout error	sec	Timer from recovery start to completion Stops recovering when the timer turns to set time. Possible set range: 60 to 300, at the time of shipping from the factory: 300	
Height difference with the user's system side	m	10 or less	

\*1 This is the space volume of the sub-tank when the liquid level of the circulating fluid is within the specification. Guideline of the recovery volume is 80% of the circulating fluid recoverable volume.

\*2 Before piping, clean inside the pipings with air blow, etc. Use the piping with no dust generation by purge gas. When using resin tube, where necessary, use insert fittings, etc. in order not to deform the tubings when connecting to self-align fittings.

\*3 At the time of shipping from factory, it is set to 0.2 MPa.

\*4 For details, please refer to our "Communication Specifications" information.





# HRZ-F Series Specific Product Precautions 1

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For temperature control equipment precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website.

## Design

### Warning

- This catalog shows the specifications of a single unit.**
  - For details, please refer to our “Product Specifications” and thoroughly consider the adaptability between the user’s system and this unit.
  - Although a protection circuit as a single unit is installed, the user is requested to carry out a safety design for the whole system.

## Selection

### Caution

- Model selection**  
In order to select the correct thermo-chiller model, the amount of thermal generation from the user’s system, the operating circulating fluid, and its circulating flow are required. Select a model, by referring to the guideline to model selection on page 7.
- Option selection**  
Options have to be selected when ordering the thermo-chiller. It is not possible to add them after purchasing the unit.

## Handling

### Warning

- Thoroughly read the operation manual.**  
Read the operation manual completely before operation, and keep the manual where it can be referred to as necessary.

## Operating Environment / Storage Environment

### Caution

- Do not use in the following environment because it will lead to a breakdown.**
  - Environment like written in “Temperature Control Equipment Precautions.”
  - Locations where spatter will adhere to when welding.
  - Locations where it is likely that the leakage of flammable gas may occur.
  - Locations where the ambient temperature exceeds the limits as mentioned below.
    - During operation 10°C to 35°C
    - During storage 0°C to 50°C (but as long as water or circulating fluid are not left inside the pipings)
  - Locations where the ambient relative humidity exceeds the limit as mentioned below.
    - During operation 30% to 70%
    - During storage 15% to 85%
  - (Inside the operation facilities) locations where there is not sufficient space for maintenance.
  - In locations where the ambient pressure exceeds the atmospheric pressure.
- The Thermo-chiller does not have clean room specification. It generates dust from the pump inside the unit and the cooling fan for the unit inside.**

## Circulating Fluid

### Caution

- Avoid oil or other foreign matter entering the circulating fluid.**
- Use ethylene glycol that does not contain additives such as preservatives.**
- The condensation of ethylene glycol aqueous solution must be 60% or less. If the density is too high, the pump will be overloaded, resulting in occurrence of “Pump Breaker Trip FLT.” Also, if the density is too low, the unit will freeze at lower temperatures, resulting in product failure.**
- Avoid water moisture entering the fluorinated fluid. Otherwise, the unit will freeze, resulting in product failure.**
- Use tap water (including for diluting ethylene glycol aqueous solution) which must meet the water quality standards as mentioned below.**

### Tap Water (as Circulating Water) Quality Standards

The Japan Refrigeration and Air Conditioning Industry Association  
JRA GL-02-1994 “Cooling water system – Circulating type – Supply water”

	Item	Unit	Standard value	Influence	
				Corrosion	Scale generation
Standard item	pH (at 25°C)	—	6.0 to 8.0	○	○
	Electric conductivity (25°C)	[μS/cm]	100*1 to 300*1	○	○
	Chloride ion (Cl <sup>-</sup> )	[mg/L]	50 or less	○	
	Sulfuric acid ion (SO <sub>4</sub> <sup>2-</sup> )	[mg/L]	50 or less	○	
	Acid consumption amount (at pH4.8)	[mg/L]	50 or less		○
	Total hardness	[mg/L]	70 or less		○
	Calcium hardness (CaCO <sub>3</sub> )	[mg/L]	50 or less		○
Reference item	Ionic state silica (SiO <sub>2</sub> )	[mg/L]	30 or less		○
	Iron (Fe)	[mg/L]	0.3 or less	○	○
	Copper (Cu)	[mg/L]	0.1 or less	○	
	Sulfide ion (S <sub>2</sub> <sup>-</sup> )	[mg/L]	Should not be detected.	○	
	Ammonium ion (NH <sub>4</sub> <sup>+</sup> )	[mg/L]	0.1 or less	○	
	Residual chlorine (Cl)	[mg/L]	0.3 or less	○	
	Free carbon (CO <sub>2</sub> )	[mg/L]	4.0 or less	○	

\*1 In the case of [MΩ·cm], it will be 0.003 to 0.01.

○: Factors that have an effect on corrosion or scale generation.

• Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.



# HRZ-F Series

## Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For temperature control equipment precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website.

### Facility Water Supply

#### Warning

##### <Water-cooled refrigeration>

1. The water-cooled refrigeration type thermo-chiller radiates heat to the facility water.

Prepare the facility water system that satisfies the facility water specifications below.

2. When using tap water as facility water, use tap water that conforms to the appropriate water quality standards. Use tap water that conforms to the standards shown below.

##### <Tap Water (as Facility Water) Quality Standards>

The Japan Refrigeration and Air Conditioning Industry Association  
JRA GL-02-1994 “Cooling water system – Circulation type – Circulating water”

	Item	Unit	Standard value	Influence	
				Corrosion	Scale generation
Standard item	pH (at 25°C)	—	6.5 to 8.2	○	○
	Electric conductivity (25°C)	[μS/cm]	100*1 to 800*1	○	○
	Chloride ion (Cl <sup>-</sup> )	[mg/L]	200 or less	○	○
	Sulfuric acid ion (SO <sub>4</sub> <sup>2-</sup> )	[mg/L]	200 or less	○	○
	Acid consumption amount (at pH4.8)	[mg/L]	100 or less		○
	Total hardness	[mg/L]	200 or less		○
	Calcium hardness (CaCO <sub>3</sub> )	[mg/L]	150 or less		○
Reference item	Ionic state silica (SiO <sub>2</sub> )	[mg/L]	50 or less		○
	Iron (Fe)	[mg/L]	1.0 or less	○	○
	Copper (Cu)	[mg/L]	0.3 or less	○	
	Sulfide ion (S <sub>2</sub> <sup>-</sup> )	[mg/L]	Should not be detected.	○	
	Ammonium ion (NH <sub>4</sub> <sup>+</sup> )	[mg/L]	1.0 or less	○	
	Residual chlorine (Cl)	[mg/L]	0.3 or less	○	
	Free carbon (CO <sub>2</sub> )	[mg/L]	4.0 or less	○	

\*1 In the case of [MΩ·cm], it will be 0.001 to 0.01.

- : Factors that have an effect on corrosion or scale generation.
- Even if the water quality standards are met, complete prevention of corrosion is not guaranteed.

3. Set the supply pressure between 0.3 to 0.7 MPa. Ensure a pressure difference at the facility water inlet/outlet of 0.3 MPa or more.

If the supply pressure is high, it will cause water leakage. If the supply pressure and pressure difference at the facility water inlet/outlet is low, it will cause an insufficient flow rate of the facility water, and poor temperature control.

### Transportation / Carriage / Movement

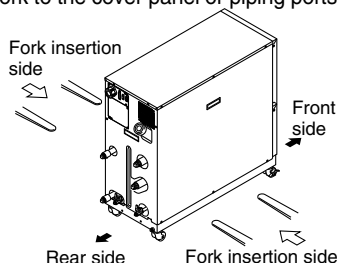
#### Warning

1. Transporting with forklift

1. It is not possible to hang this product.
2. The fork insertion position is either on the left side face or right side face of the unit. Be careful not to bump the fork against a caster or level foot and be sure to put through the fork to the opposite side.
3. Be careful not to bump the fork to the cover panel or piping ports.

2. Transporting with casters

1. This product is heavy and should be moved by at least two people.
2. Do not grip the pipings on the rear side or the handles of the panel.



### Mounting / Installation

#### Caution

1. Avoid using this product outdoors.
2. Install on a rigid floor which can withstand this product's weight.
3. Install a suitable anchor bolt for the anti-quake bracket taking into consideration the user's floor material.
4. Avoid placing heavy objects on this product.

### Piping

#### Caution

1. The circulating fluid and facility water piping should be prepared by user with consideration of the operating pressure, temperature, and circulating fluid/facility compatibility.

If the operating performance is not sufficient, the pipings may burst during operation. Also, the use of corrosive materials such as aluminum or iron for fluid contact parts, such as piping, may not only lead to clogging or leakage in the circulating fluid and facility water circuits but also refrigerant leakage and other unexpected problems. Provide protection against corrosion when you use the product.

2. The surface of the circulating fluid pipings should be covered with the insulating materials which can effectively confine the heat.

Absorbing the heat from the surface of pipings may reduce the cooling capacity performance and the heating capacity may be shortened due to heat radiation.

3. When using fluorinated liquid as the circulating fluid, do not use pipe tape.

Liquid leakage may occur around the pipe tape. For sealant, we recommend that you use the following sealant: SMC Part No., HRZ-S0003 (Silicone sealant)

4. For the circulating fluid pipings, use clean pipings which have no dust, oil or water moisture inside the pipings, and blow with air prior to undertaking any piping works.

If any dust, oil or water moisture enters the circulating fluid circuit, inferior cooling performance or equipment failure due to frozen water may occur, resulting in bubbles in the circulating fluid inside the tank.

5. The reciprocating total volume of the circulating fluid pipings must be less than the volume of the sub-tank.

Otherwise, when the equipment is stopped, the in-built alarm may activate or the circulating fluid may leak from the tank. Refer to the specifications table for the sub-tank volume.

6. Select the circulating fluid pipings which can exceed the required rated flow.

For the rated flow, refer to the pump capacity table.

7. For the circulating fluid piping connection, install a drain pan just in case the circulating fluid may leak.

8. Do not return the circulating fluid to the unit by installing a pump in the user's system.

9. The facility water flow rate is adjusted automatically according to the operating conditions. In addition, the facility water return temperature is 60°C at maximum.



# HRZ-F Series Specific Product Precautions 3

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For temperature control equipment precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website.

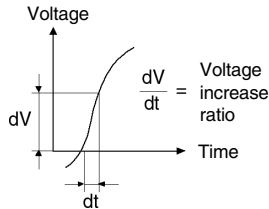
## Electrical Wiring

### ⚠ Caution

1. Power supply and signal cable should be prepared by user.

2. Provide a stable power supply which is not affected by surge or distortion.

If the voltage increase ratio (dV/dt) at the zero cross should exceed 40 V/200 μsec., it may result in a malfunction.



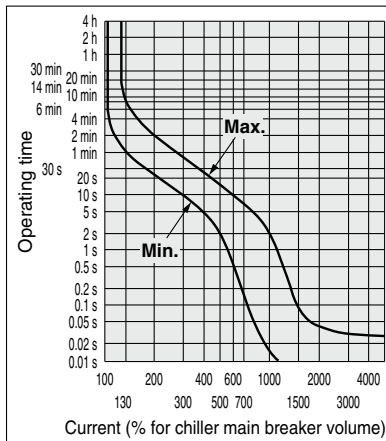
3. This product is installed with a breaker with the following operating characteristics.

For the user's equipment (inlet side), use a breaker whose operating time is equal to or longer than the breaker of this product. If a breaker with shorter operating time is connected, the user's equipment could be cut off due to the inrush current of the motor of this product.

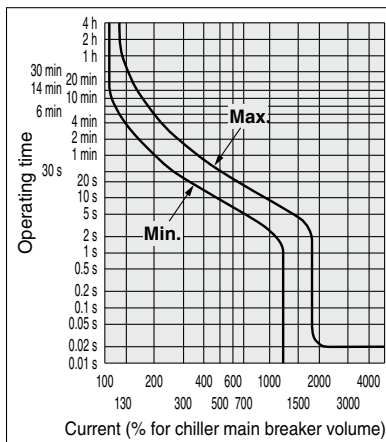
### Breaker Operating Characteristics

#### Applicable model

HRZ002-WS-F  
HRZ002-W1S-F  
HRZ002-W2S-F  
HRZ004-WS-F  
HRZ004-W1S-F  
HRZ004-W2S-F  
HRZ008-WS-F  
HRZ008-W1S-F  
HRZ008-W2S-F



HRZ008-L-F  
HRZ008-L1-F  
HRZ010-WS-F  
HRZ010-W1S-F  
HRZ010-W2S-F



## Operation

### ⚠ Caution

1. Confirmation before operation

1. The circulating fluid should be within the specified range of “HIGH” and “LOW.”
2. Be sure to tighten the cap for the circulating fluid port until the click sound is heard.

2. Emergency stop method

In the case of an emergency, press down the EMO switch which is fitted on the front face of this product.

## Operation Restart Time / Operation and Suspension Frequency

### ⚠ Caution

1. Wait five minutes or more before restarting operation after it has been stopped. If the operation is restarted within five minutes, the protection circuit may activate and the operation may not start properly.

2. Operation and suspension frequency should not exceed 10 times per day. Frequently switching between operation and suspension may result in the malfunction of the refrigeration circuit.

## Maintenance

### ⚠ Warning

1. Do not operate the switch with wet hands or touch electrical parts such as an electrical plug. This will lead to an electrical shock.
2. Do not splash water directly on this product for cleaning. This will lead to an electrical shock or a fire.
3. When the panel was removed for the purpose of inspection or cleaning, mount the panel after works were done.

If the panel is still open, or running the equipment with the panel removed, it may cause an injury or electric shock.

### ⚠ Caution

1. In order to prevent a sudden product failure of the unit, replace the replacement parts every 36 months.
2. Perform an inspection of the circulating fluid every 3 months.

1. In the case of fluorinated fluids:  
Discharge the circulating liquid and avoid any dirty objects, or water moisture, or foreign matter entering the system.
2. In the case of ethylene glycol aqueous solution:  
Maintain the condensation at 60%.
3. In the case of tap water/deionized water:  
Replacement is recommended.

3. Check the water quality of cooling water every 3 months. Regarding the water quality standards for cooling water, refer to “Temperature Control Equipment Precautions.”



## HRZ-F Series

# Specific Product Precautions 4

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For temperature control equipment precautions, refer to the “Handling Precautions for SMC Products” and the “Operation Manual” on the SMC website.

### ■ Refrigerant with GWP reference


Refrigerant	Global warming potential (GWP)	
	Regulation (EU) No 517/2014 (Based on the IPCC AR4)	Revised Fluorocarbons Recovery and Destruction Law (Japanese law)
R134a	1,430	1,430
R404A	3,922	3,920
R407C	1,774	1,770
R410A	2,088	2,090
R448A	1,387	1,387


\* This product is hermetically sealed and contains fluorinated greenhouse gases (HFC). When this product is sold on the market in the EU after January 1, 2017, it needs to be compliant with the quota system of the F-Gas Regulation in the EU.


\* See specification table for refrigerant used in the product.

## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC), and other safety regulations.

 **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

 **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

 **Danger :** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

### Warning

#### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

#### 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The installation, operation, and maintenance of the product must be performed by an operator who is appropriately trained and experienced and who has a thorough understanding of the precautions in the operation manual and maintenance materials.

#### 3. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Use of the product under conditions and environments outside of the specifications described in the catalog or operation manual.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.

### Caution

#### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

## Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### Caution

**SMC products are not intended for use as instruments for legal metrology.** Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

## Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

### Limited warranty and Disclaimer

#### 1. Period

The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.

#### 2. Scope

For any failure reported within the warranty period which is clearly our responsibility, replacement parts will be provided. In that case, removed parts shall become the property of SMC. This guarantee applies only to our product independently, and not to any other damage incurred due to the failure of the product.

#### 3. Content

The following situations are out of scope of this warranty.

1. The product was incorrectly installed or connected with other equipment.
2. The product was modified or altered in construction.
3. The failure was a secondary failure of the product caused by the failure of equipment connected to the product.
4. The failure was caused by a natural disaster such as an earthquake, typhoon, or flood, or by an accident or fire.
5. The failure was caused by operation different from that shown in the Operation Manual or outside of the specifications.
6. The checks and maintenance specified (daily checks and regular checks) were not performed.
7. The failure was caused by the use of circulating fluid or facility water other than those specified.
8. The failure occurred naturally over time (such as discoloration of a painted or plated face).
9. The failure does not affect the functioning of the product (such as new sounds, noises and vibrations).
10. The failure was due to the “Installation Environment” specified in the Operation Manual.

#### 4. Disclaimer

1. Expenses for daily and regular checks
2. Expenses for repairs performed by other companies
3. Expenses for transfer, installation and removal of the product
4. Expenses for replacement of parts other than those in this product, or for the supply of liquids
5. Inconvenience and loss due to product failure (such as telephone bills, compensation for workplace closure, and commercial losses)

For warranted repair, please contact the supplier you purchased this product from.

## Safety Instructions

Be sure to read the “Handling Precautions for SMC Products” (M-E03-3) and “Operation Manual” before use.