Speed Controller with Indicator New

RoHS

Numerical indication of handle rotation for flow rate reduces flow setting time and setting errors!

Elbow

Brass
Electroless nickel plating

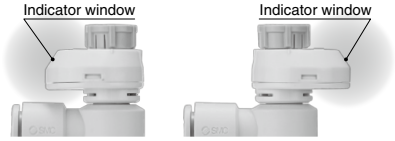
Stainless steel

Indicator window

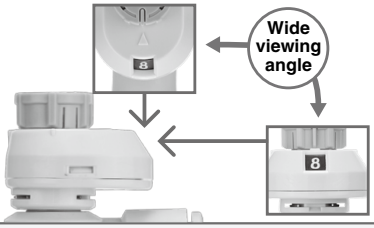
Numerical indication of handle rotation

Body size 1		Body size 2 or larger	
Indicator window	Number of needle rotations	Indicator window	Number of needle rotations
1	1	1	1
2	2	2	2
⋮	⋮	⋮	⋮
8	8	10	10

Two indicator window directions available

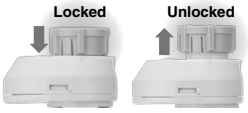


Indicator direction: 0° Indicator direction: 180°

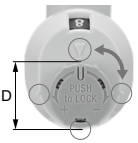


Larger push-lock type handle

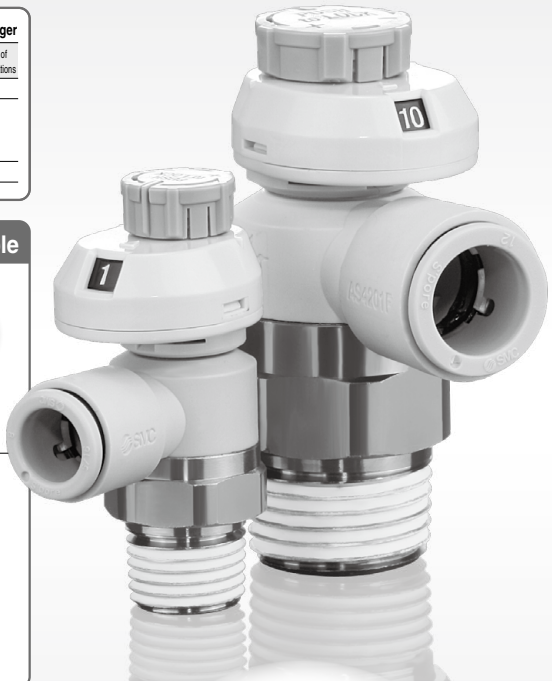
Easy to lock



Easy to operate with the larger handle and marking every 90° mark



Body size	øD (mm)
1	9.4
2	12 (Port size 1/8) 13 (Port size 1/4)
3	16.6
4	18.8

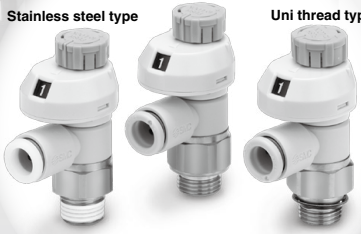


New types added!

G thread type

Stainless steel type

Uni thread type



Made to Order added

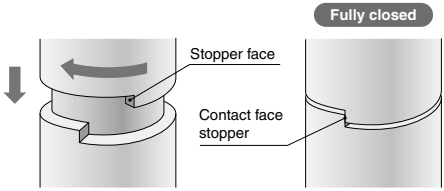
- Vaseline/-X12
- Grease-free + Restrictor/-X21
- Restrictor/-X214
- Clean Series/10-

Series AS-FS

Flow rate reproducibility

Improved reproducibility of flow rate

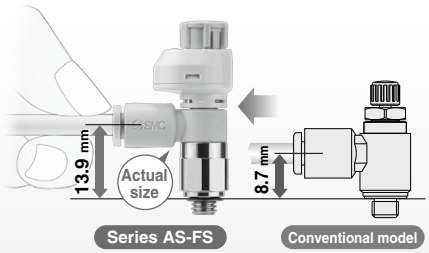
Stable handle position when fully closed (no flow rate) onto the contact face stopper (rotating stopper). Small variations in flow rate depending on the number of handle rotations



Easy identification of product type

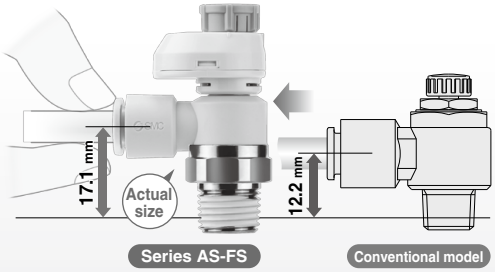
Series	Release button color			
	Meter-out	Meter-in	Metric	Inch
 AS-FS AS-FS-U□	Gray	Light blue	Light gray	Orange
				
 AS-FSG	Gray	Light blue	White	White
				

Easier to insert and remove the tube!



Tubing diameter	Thread	Model
ø4	M5	AS12□1FS-M5□-04

Model
AS12□1F-M5-04



Tubing diameter	Thread	Model
ø6	1/4	AS22□1FS-02-06S

Model
AS22□1F-02-06

Series Variations

	Seal method	Body size	Port size		Applicable tubing O.D. Metric size 2	3.2	4	6	8	10	12	16	Inch size 1/8"	5/32"	1/4"	5/16"	3/8"	1/2"	Metal parts material	Applicable tubing material
	Gasket seal	1	M5 x 0.8				●	●							●					
			10-32UNF				●	●							●					
	Sealant*2	2	R	1/8			●	●	●	●					●					
				1/4			●	●	●	●					●					
		3	NPT	1/4				●	●	●	●				●	●	●			
				3/8				●	●	●	●				●	●	●			
		4		1/2						●	●	●					●	●		
	Face seal	2	G*1	1/8			●	●	●	●										
				1/4			●	●	●	●										
		3		1/4				●	●	●	●									
				3/8				●	●	●	●									
		4		1/2						●	●	●								
	Gasket seal	2	Uni	1/8			●	●	●	●					●					
				1/4			●	●	●	●					●					
		3		1/4				●	●	●	●				●	●	●			
				3/8				●	●	●	●				●	●	●			
		4		1/2						●	●	●					●	●		

- Brass/ Steel wire
- Stainless steel

- Brass/ Steel wire

Nylon (Series T, TIA)
Soft nylon (Series TS, TISA)
Polyurethane (Series T, TIUB)
Fluoropolymer (Series TLM, TILM) (Series TH, TIH)

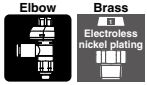
*1 Face seal type is applicable only to the G thread type. *2 "Without sealant" type can be selected as a standard option.

◎Electroless nickel plating type is standardized.
◎Stainless steel type is standardized.
◎G thread (Face seal) type is standardized.

Speed Controller with Indicator/ Elbow Type

Series AS-FS

RoHS



Model

Model		Port size	Seal method	Applicable tubing O.D.														Note 3) Max. number of rotations
				Metric size								Inch size						
Elbow type				2 Note 2)	3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"	3/8"	1/2"	
AS12□1FS□-M5□		M5 x 0.8	Gasket seal	●	●	●	●					●	●	●				8
AS12□1FS□-U10/32□		10-32UNF		●	●	●	●					●	●	●				
AS22□1FS□-□01	R NPT	1/8	Note 1) Sealant		●	●	●	●	●			●	●	●	●			10
AS22□1FS□-□02		1/4			●	●	●	●	●			●	●	●	●	●		
AS32□1FS□-□02		1/4					●	●	●	●				●	●	●		
AS32□1FS□-□03		3/8					●	●	●	●				●	●	●		
AS42□1FS□-□04		1/2							●	●	●					●	●	
AS22□1FS□-G01	G	1/8	Face seal		●	●	●	●	●									
AS22□1FS□-G02		1/4			●	●	●	●	●									
AS32□1FS□-G02		1/4					●	●	●	●								
AS32□1FS□-G03		3/8					●	●	●	●								
AS42□1FS□-G04		1/2							●	●	●							

Note 1) "Without sealant" type can be selected as a standard option.
Note 2) Only polyurethane tubing is applicable for ø2.
Note 3) There are differences in actual rate as by the indicator window over the maximum number of rotations depending on the individual product.

Flow Direction Symbol on Body

	Meter-out	Meter-in
Symbol		

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	–5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane Note), FEP, PFA

Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing.
(Refer to **the WEB catalog** or Best Pneumatics No. 6 for details.)

⚠ Caution

Be sure to read this before handling. Refer to page 1154 for Safety Instructions. For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

Flow-rate and Sonic Conductance

Model		AS12□1FS-M5□		AS22□1FS-01			AS22□1FS-02				AS32□1FS			AS42□1FS	
Tubing O.D.	Metric size	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10	ø6	ø8	ø10 ø12	ø10	ø12 ø16
	Inch size	—	ø1/8" ø1/4" ø5/32"	ø1/8"	ø5/32"	ø1/4" ø5/16"	ø1/8"	ø5/32"	—	ø1/4" ø5/16" ø3/8"	ø1/4"	ø5/16"	ø3/8"	ø3/8"	ø1/2"
C values: Sonic conductance dm³/(s·bar)	Free flow	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5	1.6	1.7	2.5	4.4	4.8
	Controlled flow	0.2	0.3	0.4	0.7	0.8	0.6	0.9	1.3		2.1	2.4	3.3	4.4	4.9
b values: Critical pressure ratio	Free flow	0.3	0.4	0.2		0.3	0.3		0.4		0.4		0.3	0.3	
	Controlled flow	0.2		0.2		0.3	0.3				0.3			0.3	

Note 1) 10-32UNF has the same specification as M5.
Note 2) C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

SMC

Elbow | Brass (Electroless nickel plating)

How to Order

Body size 1

AS 1 2 0 1F S □ – M5 E – 06 – □

Body size 2/3/4

AS 2 2 0 1F S □ – □ 01 – 06 S – □

Body size

1	M5 x 0.8 10-32UNF

Port size

M5	M5 x 0.8
U10/32	10-32UNF

Width across flats (H)

E	8 mm
Nil	9 mm

Applicable tubing O.D. Note 1)

Metric size		Inch size	
02	ø2	01	ø1/8"
23	ø3.2 Note 2)	03	ø5/32"
04	ø4	07	ø1/4"
06	ø6		

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 497. Metric size and inch size types can be visually identified by color of the release button. Metric size: Light gray Inch size: Orange

Note 2) Use ø1/8" tube.

Body size

2	1/8, 1/4
3	3/8
4	1/2

Type

2	Elbow

With indicator

Control type Note)

0	Meter-out
1	Meter-in

Note) Meter-out and meter-in types can be visually identified by color of the handle. Meter-out: Gray Meter-in: Light blue

Indicator direction

Nil	0°
1	180°

Note) Orientation of indicator direction is fixed when manufacturing, and cannot be changed by the user.

Thread type

Nil	R
N	NPT
G	G

Port size

01	1/8
02	1/4
03	3/8
04	1/2

Applicable tubing O.D. Note 1)

Metric size		Inch size Note 3)	
23	ø3.2 Note 2)	01	ø1/8"
04	ø4	03	ø5/32"
06	ø6	07	ø1/4"
08	ø8	09	ø5/16"
10	ø10	11	ø3/8"
12	ø12	13	ø1/2"
16	ø16		

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 497.

Note 2) Use ø1/8" tube.

Note 3) Only the metric size is available for the G thread type.

Seal method

Nil	Without sealant
S	With sealant

Note) Face seal type is used for the G thread type. Select "Nil/Without sealant".

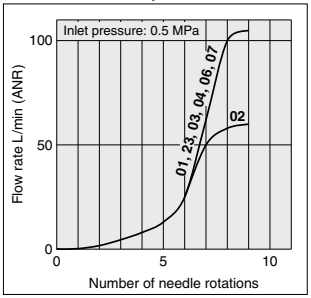
Example) AS2201FS-G01-06

Made to Order

Refer to page 504 for details.

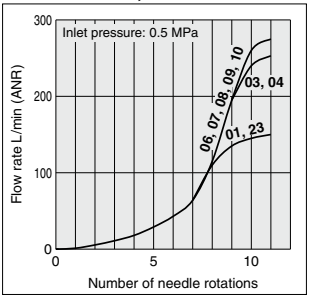
Needle Valve/Flow-rate Characteristics

AS1201FS□-M5□, AS1211FS□-M5□

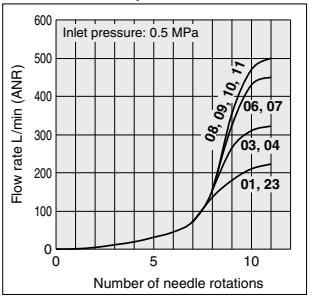


Note) -U10/32 has the same specification as M5.

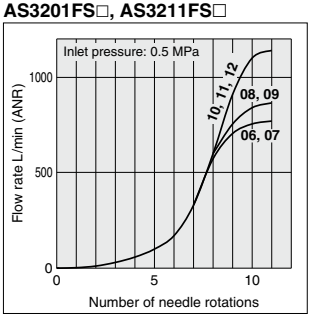
AS2201FS□-01, AS2211FS□-01



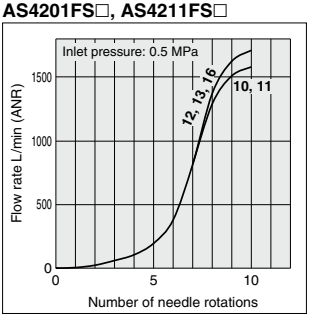
AS2201FS□-02, AS2211FS□-02



AS3201FS□, AS3211FS□



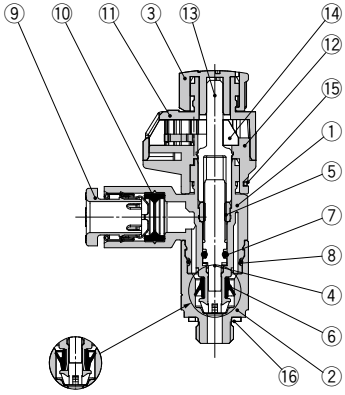
AS4201FS□, AS4211FS□



Note) The numbers above the flow-rate characteristic curves in the charts show the applicable tubing outside diameter as defined by the product number.

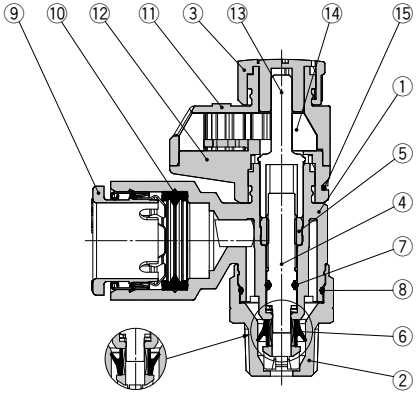
Construction

Seal method: Gasket seal
For M5, 10-32UNF



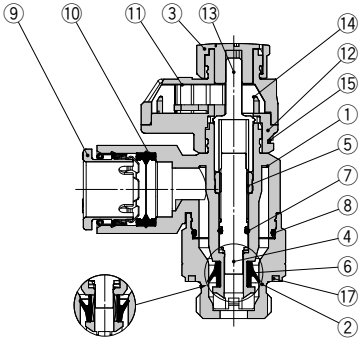
Meter-in type **Meter-out type**

Seal method: Sealant
For R, NPT thread



Meter-in type **Meter-out type**

Seal method: Face seal
For G thread



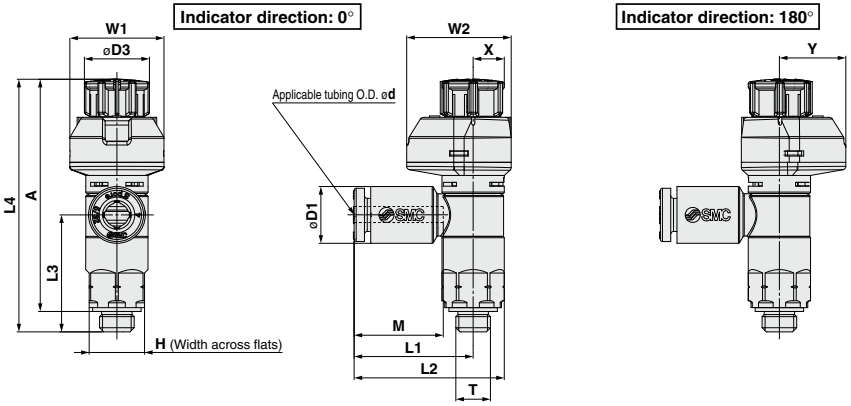
Meter-in type **Meter-out type**

Component Parts

No.	Description	Material	Note
1	**Body A**	PBT	
2	**Body B**	Brass	Electroless nickel plating
3	**Handle**	POM	
4	**Needle**	PBT	
5	**Needle guide**	Brass	Electroless nickel plating
6	**U seal**	HNBR	
7	**O-ring**	NBR	
8	**O-ring**	NBR	
9	**Cassette**	—	
10	**Seal**	NBR	
11	**Bonnet A**	POM	
12	**Bonnet B**	POM	
13	**Gear**	POM	
14	**Indicator gear**	POM	
15	**Clip**	Stainless steel	
16	**Gasket**	NBR/Stainless steel	
17	**Seal**	NBR	

Dimensions

Seal method: Gasket seal
For M5, 10-32UNF



Metric Size

(mm)

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight g
									Unlocked	Locked	Unlocked	Locked						
AS12□1FS□-M5E-02	2	M5 x 0.8 10/32UNF	8	5.8	9.4	15.8	20.3	16.9	39	36.5	35	33.5	11.9	13.6	15.1	5.5	9.6	7
AS12□1FS□-U10/32E-02													13.3					
AS12□1FS□-M5E-23	3.2			7.2		17.2	21.7											
AS12□1FS□-U10/32E-23																		
AS12□1FS□-M5E-04	4			8.2														
AS12□1FS□-U10/32E-04																		
AS12□1FS□-M5E-06	6			10.4		18.6	23.1	16.5										8
AS12□1FS□-U10/32E-06																		

Note 1) Reference dimensions
Note 2) Reference dimensions of threads after installation

Inch Size

(mm)

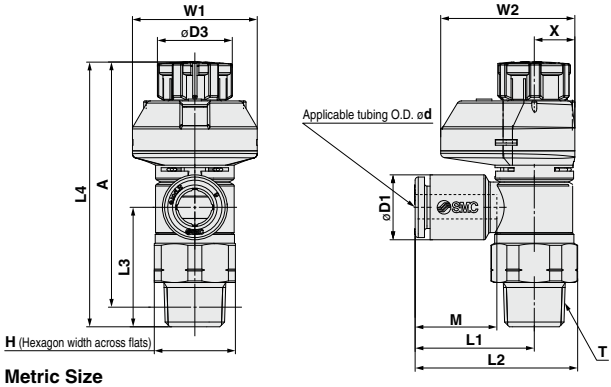
Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight g
									Unlocked	Locked	Unlocked	Locked						
AS12□1FS□-M5E-01	1/8"	M5 x 0.8 10/32UNF	8	7.2	9.4	17.2	21.7	16.9	39.0	36.5	35	33.5	13.3	13.6	15.1	5.5	9.6	7
AS12□1FS□-U10/32E-01																		
AS12□1FS□-M5E-03	5/32"			8.2														
AS12□1FS□-U10/32E-03																		
AS12□1FS□-M5E-07	1/4"			11.2		18.6	23.1	16.5										8
AS12□1FS□-U10/32E-07																		

Note 1) Reference dimensions
Note 2) Reference dimensions of threads after installation

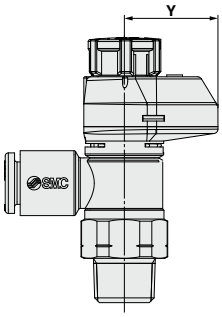
Dimensions

Seal method: Sealant
For R, NPT thread

Indicator direction: 0°



Indicator direction: 180°



Metric Size

(mm)

Model	d	T (R, NPT)	H	D1	D3	L1	L2	L3	L4 Note 1) Unlocked	L4 Note 1) Locked	A Note 2) Unlocked	A Note 2) Locked	M	W1	W2	X	Y	Weight g
AS22□1FS□-01-23(S)	3.2	1/8	13 (12.7)	7.2	12	19.1	26.1 (26)	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FS□-01-04(S)	4			8.2														
AS22□1FS□-01-06(S)	6			10.4														14 (13)
AS22□1FS□-01-08(S)	8			13.2		22.4	29.4 (29.3)						14.2					15 (14)
AS22□1FS□-01-10(S)	10			15.9		25.3	32.3 (32.2)						15.6					16 (15)
AS22□1FS□-02-23(S)	3.2	1/4	17 (17.5)	7.2	13	20.9	30 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FS□-02-04(S)	4			8.2														
AS22□1FS□-02-06(S)	6			10.4		23.4	32.5 (32.8)											
AS22□1FS□-02-08(S)	8			13.2		23.9	33 (33.3)						14.2					24 (25)
AS22□1FS□-02-10(S)	10			15.9		26.9	36 (36.3)						15.6					25 (26)
AS32□1FS□-02-06(S)	6	1/4	19	10.4	16.6	21.8	32.1	36.4	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS32□1FS□-02-08(S)	8			13.2		22.7	33						14.2					
AS32□1FS□-02-10(S)	10			15.9		26.7	37	35.7					15.6					38 (39)
AS32□1FS□-02-12(S)	12			18.5		29.7	40	34.5					17					50 (51)
AS32□1FS□-03-06(S)	6	3/8	19	10.4	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	38 (39)
AS32□1FS□-03-08(S)	8			13.2		22.7	33						14.2					
AS32□1FS□-03-10(S)	10			15.9		26.7	37	28					15.6					29 (40)
AS32□1FS□-03-12(S)	12			18.5		29.7	40	26.8					17					41 (42)
AS42□1FS□-04-10(S)	10	1/2	24 (23.8)	15.9	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	62 (61)
AS42□1FS□-04-12(S)	12			18.5		30.8	43.7 (43.6)	35.1					17					64 (63)
AS42□1FS□-04-16(S)	16			23.8		34.8	47.7 (47.6)	32.7					20.6					68 (67)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) ( ) are the dimensions of NPT thread.

Inch Size

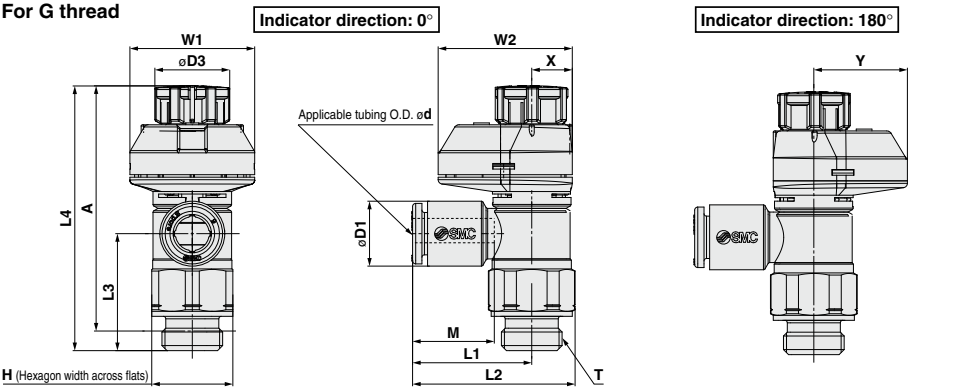
(mm)

Model	d	T (R, NPT)	H	D1	D3	L1	L2	L3	L4 Note 1) Unlocked	L4 Note 1) Locked	A Note 2) Unlocked	A Note 2) Locked	M	W1	W2	X	Y	Weight g
AS22□1FS□-01-01(S)	1/8"	1/8	13 (12.7)	7.2	12	19.1	26.1 (26)	19.1	43.8	42.4	40.7	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FS□-01-03(S)	5/32"			8.2														
AS22□1FS□-01-07(S)	1/4"			11.2		20.8	27.8 (27.7)											14 (13)
AS22□1FS□-01-09(S)	5/16"			13.2		22.4	29.4 (29.3)						14.2					15 (14)
AS22□1FS□-02-01(S)	1/8"	1/4	17 (17.5)	7.2	13	20.9	30 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FS□-02-03(S)	5/32"			8.2														
AS22□1FS□-02-07(S)	1/4"			11.2		23.4	32.5 (32.8)											24 (24)
AS22□1FS□-02-09(S)	5/16"			13.2		23.9	33 (33.3)						14.2					24 (25)
AS22□1FS□-02-11(S)	3/8"			15.5		26.4	35.5 (35.8)						15.6					25 (26)
AS32□1FS□-02-07(S)	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS32□1FS□-02-09(S)	5/16"			13.2		22.7	33						14.2					
AS32□1FS□-02-11(S)	3/8"			15.5		26.7	37	28.2					15.6					48 (49)
AS32□1FS□-03-07(S)	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	38 (39)
AS32□1FS□-03-09(S)	5/16"			13.2		22.7	33						14.2					
AS32□1FS□-03-11(S)	3/8"			15.5		26.7	37	28.2					15.6					39 (40)
AS42□1FS□-04-11(S)	3/8"	1/2	24 (23.8)	15.5	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	62 (61)
AS42□1FS□-04-13(S)	1/2"			19.3		30.9	43.8 (43.7)	34.7					17					64 (63)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) ( ) are the dimensions of NPT thread.

Dimensions

Seal method: Face seal
For G thread



Metric Size

(mm)

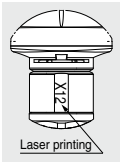
Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight g
									Unlocked	Locked	Unlocked	Locked						
AS22□1FS□-G01-23	3.2	1/8	13	7.2	12	19.1	26.1	18.8	43.8	42.4	38.3	36.9	13.3	20	21.5	6.5	15	14
AS22□1FS□-G01-04	4			8.2														
AS22□1FS□-G01-06	6			10.4														
AS22□1FS□-G01-08	8			13.2		22.4	29.4						14.2					15
AS22□1FS□-G01-10	10			15.9		25.3	32.3						15.6					16
AS22□1FS□-G02-23	3.2	1/4	17	7.2	13	20.9	30	22.6	49.7	48.3	43.2	41.8	13.3	21.5	24	7.8	16.2	26
AS22□1FS□-G02-04	4			8.2														
AS22□1FS□-G02-06	6			10.4		23.4	32.5											
AS22□1FS□-G02-08	8			13.2		23.9	32.6						14.2					27
AS22□1FS□-G02-10	10			15.9		26.9	36						15.6					28
AS32□1FS□-G02-06	6	1/4	21	10.4	16.6	21.8	33	28.7	63.1	61.7	54.6	53.2	13.3	24.5	28.5	9.3	19.2	55
AS32□1FS□-G02-08	8			13.2		22.7	33.9						14.2					
AS32□1FS□-G02-10	10			15.9		26.7	37.9	28					15.6					57
AS32□1FS□-G02-12	12			18.5		29.7	40.9	26.8					17					59
AS32□1FS□-G03-06	6	3/8	21	10.4	16.6	21.8	33	28.7	55.4	54	47.9	46.5	13.3	24.5	28.5	9.3	19.2	45
AS32□1FS□-G03-08	8			13.2		22.7	33.9						14.2					46
AS32□1FS□-G03-10	10			15.9		26.7	37.9	28					15.6					47
AS32□1FS□-G03-12	12			18.5		29.7	40.9	26.8					17					49
AS42□1FS□-G04-10	10	1/2	27	15.9	18.8	27.4	41.8	36.2	64.1	62.5	55.1	53.5	15.6	26	29	10	19	80
AS42□1FS□-G04-12	12			18.5		30.8	45.2	35.1					17					82
AS42□1FS□-G04-16	16			23.8		34.8	49.2	32.7					20.6					86

Note 1) Reference dimensions
Note 2) Reference dimensions of threads after installation

Series AS-FS
Made to Order

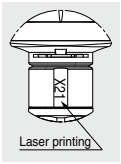
Please contact SMC for detailed dimensions, specifications and delivery.

1 Lubricant: Vaseline -X12



Example) AS2201FS-01-04S-X12

2 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve) -X21



Example) AS2201FS-01-04S-X21

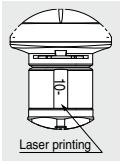
Note 1) Not particle-free
Note 2) The restrictor is only compatible with the part number of the meter-out type.
Note 3) Only the needle and O-ring are fluorine-coated.

3 Restrictor (Without check valve) -X214

Example) AS2201FS-01-04S-X214

Note) The restrictor is only compatible with the part number of the meter-out type.

4 Clean Series 10-



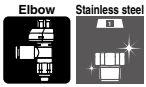
Example) 10-AS2201FS-01-04S

Note 1) Fluorine grease is used.
Note 2) The particulate generation grade is 3.

Speed Controller with Indicator/ Elbow Type: Stainless Steel Type

Series AS-FSG

RoHS



Model

Model		Port size	Seal method	Applicable tubing O.D.														Note 3) Max. number of rotations
				Metric size								Inch size						
Elbow type				2 Note 2)	3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"	3/8"	1/2"	
AS12□1FSG□-M5		M5 x 0.8	Gasket seal	●	●	●	●					●	●	●				8
AS12□1FSG□-U10/32		10-32UNF		●	●	●	●					●	●	●				
AS22□1FSG□-□01	R NPT	1/8	Note 1) Sealant		●	●	●	●	●			●	●	●	●			10
AS22□1FSG□-□02		1/4			●	●	●	●	●			●	●	●	●	●		
AS32□1FSG□-□02		1/4					●	●	●	●				●	●	●		
AS32□1FSG□-□03		3/8					●	●	●	●				●	●	●		
AS42□1FSG□-□04		1/2							●	●	●					●	●	
AS22□1FSG□-G01	G	1/8	Face seal		●	●	●	●	●									
AS22□1FSG□-G02		1/4			●	●	●	●	●									
AS32□1FSG□-G02		1/4					●	●	●	●								
AS32□1FSG□-G03		3/8					●	●	●	●								
AS42□1FSG□-G04		1/2							●	●	●							

Note 1) "Without sealant" type can be selected as a standard option.
Note 2) Only polyurethane tubing is applicable for ø2.
Note 3) There are differences in actual rate as by the indicator window over the maximum number of rotations depending on the individual product.

Flow Direction Symbol on Body

	Meter-out	Meter-in
Symbol		

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	–5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane Note), FEP, PFA

Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing.
(Refer to **the WEB catalog** or Best Pneumatics No. 6 for details.)

⚠ Caution

Be sure to read this before handling. Refer to page 1154 for Safety Instructions. For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

Flow-rate and Sonic Conductance

Model		AS12□1FSG□-M5		AS22□1FSG□-01			AS22□1FSG□-02				AS32□1FSG□			AS42□1FSG□	
Tubing O.D.	Metric size	ø2	ø3.2 ø4 ø6	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10	ø6	ø8	ø10 ø12	ø10	ø12 ø16
	Inch size	—	ø1/8" ø1/4" ø5/32"	ø1/8"	ø5/32"	ø1/4" ø5/16"	ø1/8"	ø5/32"	—	ø1/4" ø5/16" ø3/8"	ø1/4"	ø5/16"	ø3/8"	ø3/8"	ø1/2"
C values: Sonic conductance dm³/(s·bar)	Free flow	0.2	0.3	0.4	0.6	0.6	0.7	1.0	1.3	1.5	1.6	1.7	2.5	4.4	4.8
	Controlled flow	0.2	0.3	0.4	0.7	0.8	0.6	0.9	1.3		2.1	2.4	3.3	4.4	4.9
b values: Critical pressure ratio	Free flow	0.3	0.4	0.2		0.3	0.3		0.4		0.4		0.3	0.3	
	Controlled flow	0.2		0.2		0.3	0.3				0.3			0.3	

Note 1) 10-32UNF has the same specification as M5.
Note 2) C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

SMC

Elbow | Stainless steel

How to Order

Applicable tubing O.D. Note 1)

Metric size		Inch size	
02	ø2	01	ø1/8"
23	ø3.2 Note 2)	03	ø5/32"
04	ø4	07	ø1/4"
06	ø6		

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 505.
Metric size and inch size types can be visually identified by color of the release button.
Stainless steel type: White
White is also used for inch size.
Note 2) Use ø1/8" tube.

Body size 1

AS 1 2 0 1F S G [ ] – M5 – 06 – [ ]

Body size 2/3/4

AS 2 2 0 1F S G [ ] – [ ] 01 – 06 S – [ ]

Body size

1	M5 x 0.8 10-32UNF

Port size

M5	M5 x 0.8
U10/32	10-32UNF

Body size

2	1/8, 1/4
3	3/8
4	1/2

With indicator

Made to Order
Refer to page 512 for details.

Type

2	Elbow

Seal method

Nil	Without sealant
S	With sealant

Note) Face seal type is used for the G thread type.
Select "Nil/Without sealant".
Example) AS2201FSG-G01-06

Control type Note)

0	Meter-out
1	Meter-in

Note) Meter-out and meter-in types can be visually identified by color of the handle.
Meter-out: Gray
Meter-in: Light blue

Stainless steel type

Applicable tubing O.D. Note 1)

Metric size		Inch size Note 3)	
23	ø3.2 Note 2)	01	ø1/8"
04	ø4	03	ø5/32"
06	ø6	07	ø1/4"
08	ø8	09	ø5/16"
10	ø10	11	ø3/8"
12	ø12	13	ø1/2"
16	ø16		

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 505.
Note 2) Use ø1/8" tube.
Note 3) Only the metric size is available for the G thread type.

Indicator direction

Nil	0°	
1	180°	

Note) Orientation of indicator direction is fixed when manufacturing, and cannot be changed by the user.

Port size

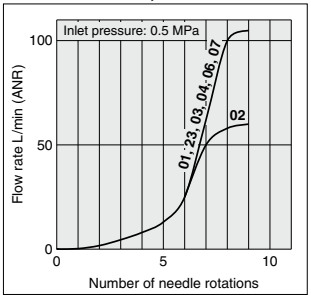
01	1/8
02	1/4
03	3/8
04	1/2

Thread type

Nil	R
N	NPT
G	G

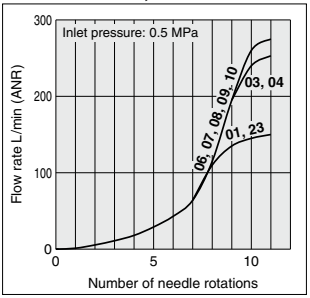
Needle Valve/Flow-rate Characteristics

AS1201FSG□-M5, AS1211FSG□-M5

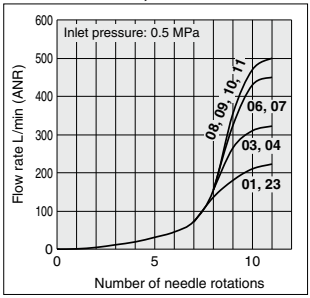


Note) -U10/32 has the same specification as M5.

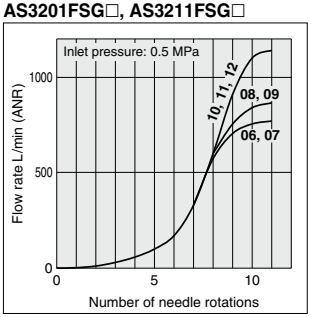
AS2201FSG□-01, AS2211FSG□-01



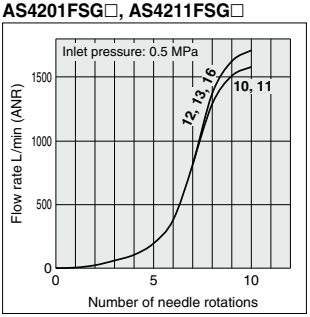
AS2201FSG□-02, AS2211FSG□-02



AS3201FSG□, AS3211FSG□



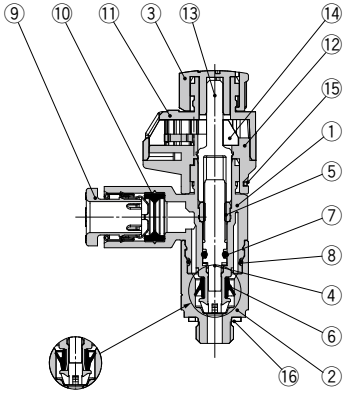
AS4201FSG□, AS4211FSG□



Note) The numbers above the flow-rate characteristic curves in the charts show the applicable tubing outside diameter as defined by the product number.

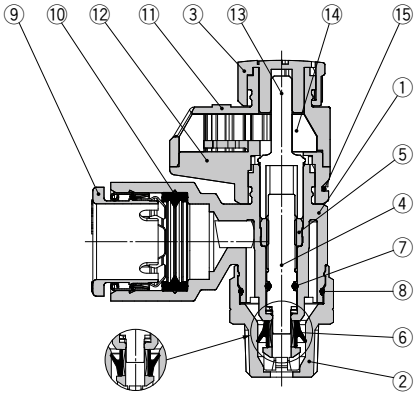
Construction

Seal method: Gasket seal
For M5, 10-32UNF



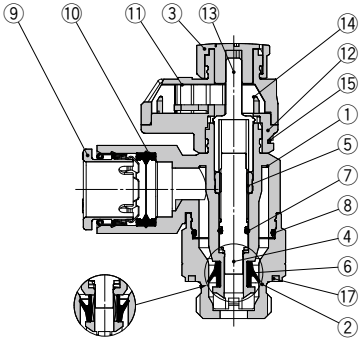
Meter-in type **Meter-out type**

Seal method: Sealant
For R, NPT thread



Meter-in type **Meter-out type**

Seal method: Face seal
For G thread



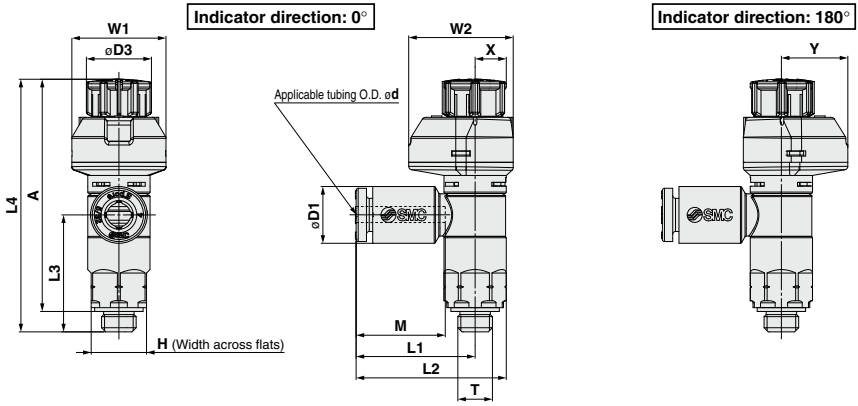
Meter-in type **Meter-out type**

Component Parts

No.	Description	Material	Note
1	**Body A**	PBT	
2	**Body B**	Stainless steel	
3	**Handle**	POM	
4	**Needle**	PBT	
5	**Needle guide**	Stainless steel	
6	**U seal**	HNBR	
7	**O-ring**	NBR	
8	**O-ring**	NBR	
9	**Cassette**	—	
10	**Seal**	NBR	
11	**Bonnet A**	POM	
12	**Bonnet B**	POM	
13	**Gear**	POM	
14	**Indicator gear**	POM	
15	**Clip**	Stainless steel	
16	**Gasket**	NBR/Stainless steel	
17	**Seal**	NBR	

Dimensions

Seal method: Gasket seal
For M5, 10-32UNF



Metric Size (mm)

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1) Unlocked	L4 Note 1) Locked	A Note 2) Unlocked	A Note 2) Locked	M	W1	W2	X	Y	Weight g
AS12□1FSG□-M5-02	2	M5 x 0.8 10/32UNF	8	5.8	9.4	15.8	20.3	16.9	39	36.5	35	33.5	11.9	13.6	15.1	5.5	9.6	7
AS12□1FSG□-U10/32-02																		
AS12□1FSG□-M5-23	3.2			7.2		17.2	21.7						13.3					
AS12□1FSG□-U10/32-23																		
AS12□1FSG□-M5-04	4			8.2														
AS12□1FSG□-U10/32-04																		
AS12□1FSG□-M5-06	6			10.4		18.6	23.1	16.5										8
AS12□1FSG□-U10/32-06																		

Note 1) Reference dimensions
Note 2) Reference dimensions of threads after installation

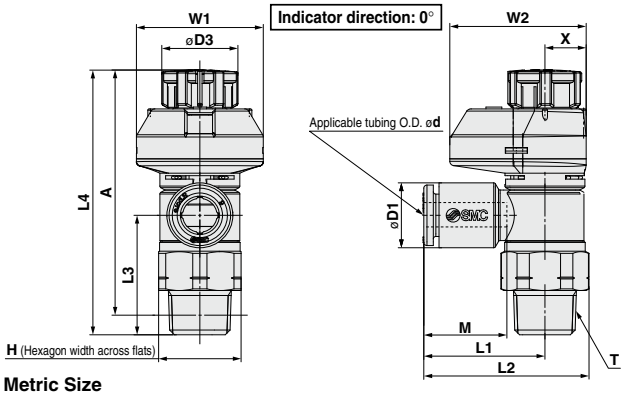
Inch Size (mm)

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1) Unlocked	L4 Note 1) Locked	A Note 2) Unlocked	A Note 2) Locked	M	W1	W2	X	Y	Weight g
AS12□1FSG□-M5-01	1/8"	M5 x 0.8 10/32UNF	8	7.2	9.4	17.2	21.7	16.9	39.0	36.5	35	33.5	13.3	13.6	15.1	5.5	9.6	7
AS12□1FSG□-U10/32-01																		
AS12□1FSG□-M5-03	5/32"			8.2														
AS12□1FSG□-U10/32-03																		
AS12□1FSG□-M5-07	1/4"			11.2		18.6	23.1	16.5										8
AS12□1FSG□-U10/32-07																		

Note 1) Reference dimensions
Note 2) Reference dimensions of threads after installation

Dimensions

Seal method: Sealant
For R, NPT thread



Metric Size

(mm)

Model	d	T (R, NPT)	H	D1	D3	L1	L2	L3	L4 Note 1) Unlocked	L4 Note 1) Locked	A Note 2) Unlocked	A Note 2) Locked	M	W1	W2	X	Y	Weight g
AS22□1FSG□-01-23(S)	3.2	1/8	13 (12.7)	7.2	12	19.1	26.1 (26)	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FSG□-01-04(S)	4			8.2														
AS22□1FSG□-01-06(S)	6			10.4														14 (13)
AS22□1FSG□-01-08(S)	8			13.2		22.4	29.4 (29.3)						14.2					15 (14)
AS22□1FSG□-01-10(S)	10			15.9		25.3	32.3 (32.2)						15.6					16 (15)
AS22□1FSG□-02-23(S)	3.2	1/4	17 (17.5)	7.2	13	20.9	30 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FSG□-02-04(S)	4			8.2														
AS22□1FSG□-02-06(S)	6			10.4		23.4	32.5 (32.8)											
AS22□1FSG□-02-08(S)	8			13.2		23.9	33 (33.3)						14.2					24 (25)
AS22□1FSG□-02-10(S)	10			15.9		26.9	36 (36.3)						15.6					25 (26)
AS32□1FSG□-02-06(S)	6	1/4	19	10.4	16.6	21.8	32.1	36.4	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS32□1FSG□-02-08(S)	8			13.2		22.7	33						14.2					
AS32□1FSG□-02-10(S)	10			15.9		26.7	37	35.7					15.6					38 (39)
AS32□1FSG□-02-12(S)	12			18.5		29.7	40	34.5					17					50 (51)
AS32□1FSG□-03-06(S)	6	3/8	19	10.4	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	38 (39)
AS32□1FSG□-03-08(S)	8			13.2		22.7	33						14.2					
AS32□1FSG□-03-10(S)	10			15.9		26.7	37	28					15.6					29 (40)
AS32□1FSG□-03-12(S)	12			18.5		29.7	40	26.8					17					41 (42)
AS42□1FSG□-04-10(S)	10	1/2	24 (23.8)	15.9	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	62 (61)
AS42□1FSG□-04-12(S)	12			18.5		30.8	43.7 (43.6)	35.1					17					64 (63)
AS42□1FSG□-04-16(S)	16			23.8		34.8	47.7 (47.6)	32.7					20.6					68 (67)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) ( ) are the dimensions of NPT thread.

Inch Size

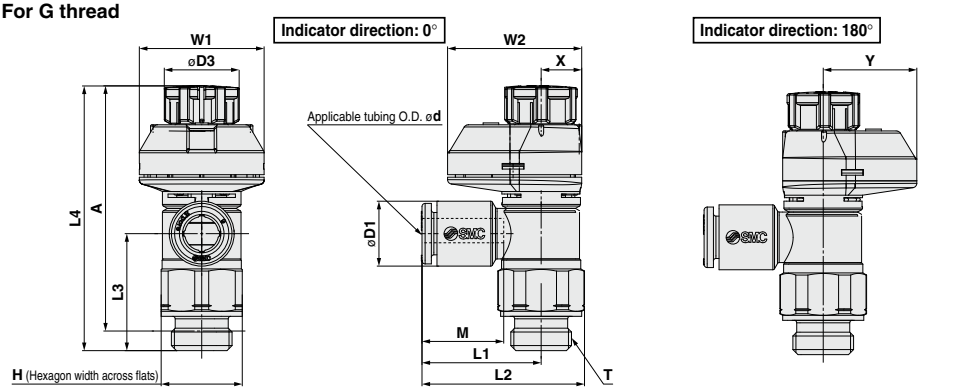
(mm)

Model	d	T (R, NPT)	H	D1	D3	L1	L2	L3	L4 Note 1) Unlocked	L4 Note 1) Locked	A Note 2) Unlocked	A Note 2) Locked	M	W1	W2	X	Y	Weight g
AS22□1FSG□-01-01(S)	1/8"	1/8	13 (12.7)	7.2	12	19.1	26.1 (26)	19.1	43.8	42.4	40.7	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FSG□-01-03(S)	5/32"			8.2														
AS22□1FSG□-01-07(S)	1/4"			11.2		20.8	27.8 (27.7)											14 (13)
AS22□1FSG□-01-09(S)	5/16"			13.2		22.4	29.4 (29.3)						14.2					15 (14)
AS22□1FSG□-02-01(S)	1/8"	1/4	17 (17.5)	7.2	13	20.9	30 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FSG□-02-03(S)	5/32"			8.2														
AS22□1FSG□-02-07(S)	1/4"			11.2		23.4	32.5 (32.8)											24 (24)
AS22□1FSG□-02-09(S)	5/16"			13.2		23.9	33 (33.3)						14.2					24 (25)
AS22□1FSG□-02-11(S)	3/8"			15.5		26.4	35.5 (35.8)						15.6					25 (26)
AS32□1FSG□-02-07(S)	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS32□1FSG□-02-09(S)	5/16"			13.2		22.7	33						14.2					
AS32□1FSG□-02-11(S)	3/8"			15.5		26.7	37	28.2					15.6					48 (49)
AS32□1FSG□-03-07(S)	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	38 (39)
AS32□1FSG□-03-09(S)	5/16"			13.2		22.7	33						14.2					
AS32□1FSG□-03-11(S)	3/8"			15.5		26.7	37	28.2					15.6					39 (40)
AS42□1FSG□-04-11(S)	3/8"	1/2	24 (23.8)	15.5	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	62 (61)
AS42□1FSG□-04-13(S)	1/2"			19.3		30.9	43.8 (43.7)	34.7					17					64 (63)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) ( ) are the dimensions of NPT thread.

Dimensions

Seal method: Face seal
For G thread



Metric Size (mm)

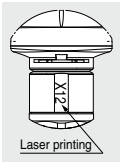
Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight g
									Unlocked	Locked	Unlocked	Locked						
AS22□1FSG□-G01-23	3.2	1/8	13	7.2	12	19.1	26.1	18.8	43.8	42.4	38.3	36.9	13.3	20	21.5	6.5	15	14
AS22□1FSG□-G01-04	4			8.2														
AS22□1FSG□-G01-06	6			10.4														
AS22□1FSG□-G01-08	8			13.2		22.4	29.4						14.2					15
AS22□1FSG□-G01-10	10			15.9		25.3	32.3						15.6					16
AS22□1FSG□-G02-23	3.2	1/4	17	7.2	13	20.9	30	22.6	49.7	48.3	43.2	41.8	13.3	21.5	24	7.8	16.2	26
AS22□1FSG□-G02-04	4			8.2														
AS22□1FSG□-G02-06	6			10.4		23.4	32.5											
AS22□1FSG□-G02-08	8			13.2		23.9	32.6						14.2					27
AS22□1FSG□-G02-10	10			15.9		26.9	36						15.6					28
AS32□1FSG□-G02-06	6	1/4	21	10.4	16.6	21.8	33	28.7	63.1	61.7	54.6	53.2	13.3	24.5	28.5	9.3	19.2	55
AS32□1FSG□-G02-08	8			13.2		22.7	33.9						14.2					
AS32□1FSG□-G02-10	10			15.9		26.7	37.9	28					15.6					57
AS32□1FSG□-G02-12	12			18.5		29.7	40.9	26.8					17					59
AS32□1FSG□-G03-06	6	3/8	21	10.4	16.6	21.8	33	28.7	55.4	54	47.9	46.5	13.3	24.5	28.5	9.3	19.2	45
AS32□1FSG□-G03-08	8			13.2		22.7	33.9						14.2					46
AS32□1FSG□-G03-10	10			15.9		26.7	37.9	28					15.6					47
AS32□1FSG□-G03-12	12			18.5		29.7	40.9	26.8					17					49
AS42□1FSG□-G04-10	10	1/2	27	15.9	18.8	27.4	41.8	36.2	64.1	62.5	55.1	53.5	15.6	26	29	10	19	80
AS42□1FSG□-G04-12	12			18.5		30.8	45.2	35.1					17					82
AS42□1FSG□-G04-16	16			23.8		34.8	49.2	32.7					20.6					86

Note 1) Reference dimensions
Note 2) Reference dimensions of threads after installation

Series AS-FSG
Made to Order

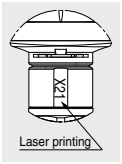
Please contact SMC for detailed dimensions, specifications and delivery.

1 Lubricant: Vaseline -X12



Example) AS2201FSG-01-04S-X12

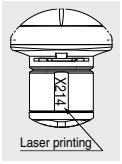
2 Grease-free (Seal: Fluorine-coated) + Restrictor (Without check valve) -X21



Example) AS2201FSG-01-04S-X21

Note 1) Not particle-free
Note 2) The restrictor is only compatible with the part number of the meter-out type.
Note 3) Only the needle and O-ring are fluorine-coated.

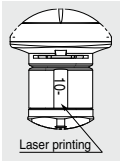
3 Restrictor (Without check valve) -X214



Example) AS2201FSG-01-04S-X214

Note) The restrictor is only compatible with the part number of the meter-out type.

4 Clean Series 10-



Example) 10-AS2201FSG-01-04S

Note 1) Fluorine grease is used.
Note 2) The particulate generation grade is 3.

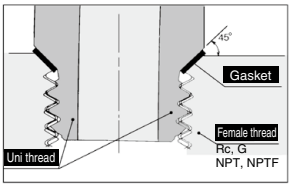
Speed Controller with Indicator/ Elbow Type: Uni Thread Type

Series AS-FS

Elbow

Brass
Electroless nickel plating

New-stand male threads for piping that reduces the screw-in time by 1/3.



Shape of Uni thread ridge

Use of the chamfered surface of the female thread as the seat surface and adoption of gaskets made by laminating NBR on both surfaces of stainless steel plates achieve secure sealing regardless of the difference of diameters due to the female thread type, deviations due to the tolerance, or the size of the chamfered corner.
(Any standard chamfered female thread can be used.)

A ridge shape has been created as a Uni thread for common applications for Rc, G, NPT and NPTF.

The male thread for piping drastically cuts piping man-hours.

Flow Direction Symbol on Body

	Meter-out	Meter-in
Symbol		

⚠ Caution

Be sure to read this before handling. Refer to page 1154 for Safety Instructions. For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

Model

Model	Uni thread port size	Applicable tubing O.D.												
		Metric size							Inch size					
Elbow type		3.2	4	6	8	10	12	16	1/8"	5/32"	1/4"	5/16"	3/8"	1/2"
AS22□1FS□-U01	1/8	●	●	●	●	●			●	●	●	●		
AS22□1FS□-U02	1/4	●	●	●	●	●			●	●	●	●	●	
AS32□1FS□-U02	1/4			●	●	●	●				●	●	●	
AS32□1FS□-U03	3/8			●	●	●	●				●	●	●	
AS42□1FS□-U04	1/2					●	●	●					●	●

Specifications

Fluid	Air
Proof pressure	1.5 MPa
Max. operating pressure	1 MPa
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	–5 to 60°C (No freezing)
Applicable tubing material	Nylon, Soft nylon, Polyurethane Note)

Note) Use caution at the max. operating pressure when using soft nylon or polyurethane tubing.
(Refer to **the WEB catalog** or Best Pneumatics No. 6 for details.)

Flow-rate and Sonic Conductance

Model		AS22□1FS□-U01			AS22□1FS□-U02				AS32□1FS□			AS42□1FS□	
Tubing O.D.	Metric size	ø3.2	ø4	ø6 ø8 ø10	ø3.2	ø4	ø6	ø8 ø10	ø6	ø8	ø10 ø12	ø10	ø12 ø16
	Inch size	ø1/8"	ø5/32"	ø1/4" ø5/16"	ø1/8"	ø5/32"	—	ø1/4" ø5/16" ø3/8"	ø1/4"	ø5/16"	ø3/8"	ø3/8"	ø1/2"
C values: Sonic conductance dm³/(s·bar)	Free flow	0.4	0.6	0.6	0.7	1.0	1.3	1.5	1.6	1.7	2.5	4.4	4.8
	Controlled flow	0.4	0.7	0.8	0.6	0.9	1.3		2.1	2.4	3.3	4.4	4.9
b values: Critical pressure ratio	Free flow	0.2		0.3	0.3		0.4		0.4		0.3	0.3	
	Controlled flow	0.2		0.3	0.3				0.3			0.3	

Note) C and b values are for controlled flow with the needle fully open and free flow with the needle fully closed.

Elbow | Brass (Electroless nickel plating)

How to Order

AS 2 2 0 1F S □ – U01 – 06

Body size

2	1/8, 1/4
3	3/8
4	1/2

Type

2	Elbow

With indicator

Control type Note)

0	Meter-out
1	Meter-in

Note) Meter-out and meter-in types can be visually identified by color of the handle.
Meter-out: Gray
Meter-in: Light blue

Indicator direction

Nil	0°
1	180°

Note) Orientation of indicator direction is fixed when manufacturing, and cannot be changed by the user.

Port size

U01	Uni 1/8
U02	Uni 1/4
U03	Uni 3/8
U04	Uni 1/2

Applicable tubing O.D. Note 1)

Metric size

Tubing O.D.	
23	ø3.2 Note 2)
04	ø4
06	ø6
08	ø8
10	ø10
12	ø12
16	ø16

Inch size

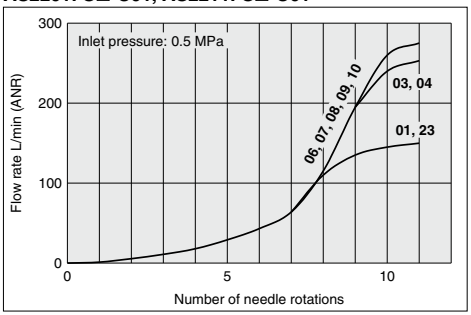
Tubing O.D.	
01	ø1/8"
03	ø5/32"
07	ø1/4"
09	ø5/16"
11	ø3/8"
13	ø1/2"

Note 1) For selecting applicable tubing O.D., refer to the "Model" on page 513.
Metric size and inch size types can be visually identified by color of the release button.
Metric size: Light gray
Inch size: Orange

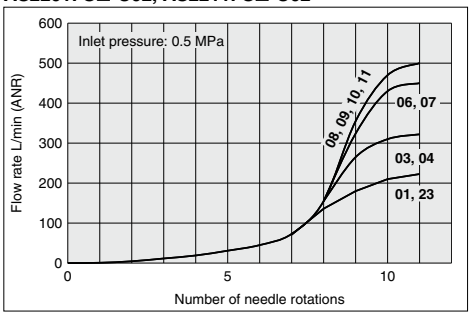
Note 2) Use ø1/8" tube.

Needle Valve/Flow-rate Characteristics

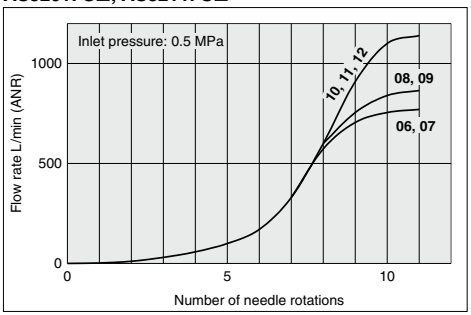
AS2201FS□-U01, AS2211FS□-U01



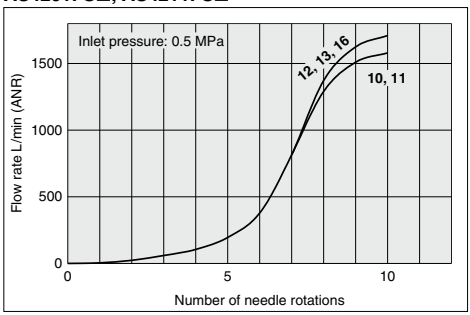
AS2201FS□-U02, AS2211FS□-U02



AS3201FS□, AS3211FS□



AS4201FS□, AS4211FS□

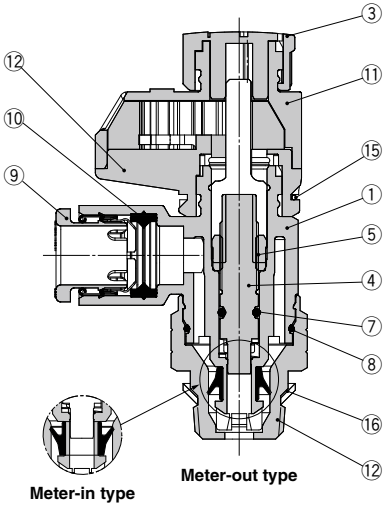


Note) The numbers above the flow-rate characteristic curves in the charts show the applicable tubing outside diameter as defined by the product number.

Construction

Elbow type

AS22□1FS□-U01-06A



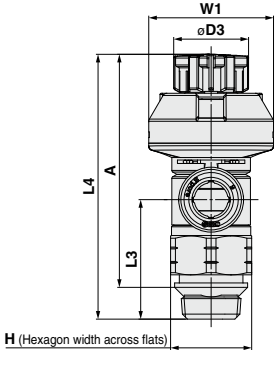
Component Parts

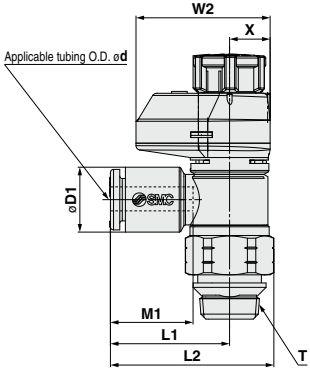
No.	Description	Material	Note
1	**Body A**	PBT	
2	**Body B**	Brass	Electroless nickel plating
3	**Handle**	POM	
4	**Needle**	PBT	
5	**Needle guide**	Brass	Electroless nickel plating
6	**U seal**	HNBR	
7	**O-ring**	NBR	
8	**O-ring**	NBR	
9	**Cassette**	—	
10	**Seal**	NBR	
11	**Bonnet A**	POM	
12	**Bonnet B**	POM	
13	**Gear**	POM	
14	**Indicator gear**	POM	
15	**Clip**	Stainless steel	
16	**Gasket**	NBR/Stainless steel	

Dimensions

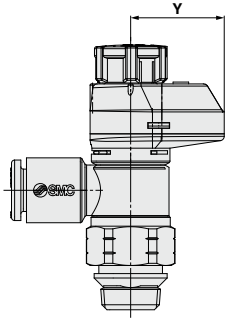
Seal method: Gasket seal
For Uni thread

Indicator direction: 0°





Indicator direction: 180°



Metric Size

(mm)

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight g
									Unlocked	Locked	Unlocked	Locked						
AS22□1FS□-U01-23	3.2	1/8	13 (12.7)	7.2	12	19.1	26.1 (26)	19.1	43.9	42.4	40.8	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FS□-U01-04	4			8.2														
AS22□1FS□-U01-06	6			10.4														14 (13)
AS22□1FS□-U01-08	8			13.2		22.4	29.4 (29.3)						14.2					15 (14)
AS22□1FS□-U01-10	10			15.9		25.3	32.3 (32.2)						15.6					16 (15)
AS22□1FS□-U02-23	3.2	1/4	17 (17.5)	7.2	13	20.9	30 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	24 (25)
AS22□1FS□-U02-04	4			8.2														
AS22□1FS□-U02-06	6			10.4		23.4	32.5 (32.8)											
AS22□1FS□-U02-08	8			13.2		23.9	33 (33.3)						14.2					25 (26)
AS22□1FS□-U02-10	10			15.9		26.9	36 (36.3)						15.6					26 (27)
AS32□1FS□-U02-06	6	1/4	19	10.4	16.6	21.8	32.1	36.4	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS32□1FS□-U02-08	8			13.2		22.7	33						14.2					
AS32□1FS□-U02-10	10			15.9		26.7	37	35.7					15.6					48 (49)
AS32□1FS□-U02-12	12			18.5		29.7	40	34.5					17					50 (51)
AS32□1FS□-U03-06	6	3/8	19	10.4	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	36 (37)
AS32□1FS□-U03-08	8			13.2		22.7	33	28					14.2					
AS32□1FS□-U03-10	10			15.9		26.7	37						15.6					39 (40)
AS32□1FS□-U03-12	12			18.5		29.7	40	26.8					17					41 (42)
AS42□1FS□-U04-10	10	1/2	24 (23.8)	15.9	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	60 (59)
AS42□1FS□-U04-12	12			18.5		30.8	43.7 (43.6)	35.1					17					62 (61)
AS42□1FS□-U04-16	16			23.8		34.8	47.7 (47.6)	32.7					20.6					66 (65)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) ( ) are the dimensions of NPT thread.

Inch Size

(mm)

Model	d	T	H	D1	D3	L1	L2	L3	L4 Note 1)		A Note 2)		M	W1	W2	X	Y	Weight g
									Unlocked	Locked	Unlocked	Locked						
AS22□1FS□-U01-01	1/8"	1/8	13 (12.7)	7.2	12	19.1	26.1 (26)	19.1	43.8	42.4	40.7	39.3	13.3	20	21.5	6.5	15	13 (13)
AS22□1FS□-U01-03	5/32"			8.2														
AS22□1FS□-U01-07	1/4"			11.2		20.8	27.8 (27.7)											14 (13)
AS22□1FS□-U01-09	5/16"			13.2		22.4	29.4 (29.3)						14.2					15 (14)
AS22□1FS□-U02-01	1/8"	1/4	17 (17.5)	7.2	13	20.9	30 (30.3)	22.6	49.7	48.3	44.2	42.8	13.3	21.5	24	7.8	16.2	23 (24)
AS22□1FS□-U02-03	5/32"			8.2														
AS22□1FS□-U02-07	1/4"			11.2		23.4	32.5 (32.8)											24 (24)
AS22□1FS□-U02-09	5/16"			13.2		23.9	33 (33.3)						14.2					24 (25)
AS22□1FS□-U02-11	3/8"			15.5		26.4	35.5 (35.8)						15.6					25 (26)
AS32□1FS□-U02-07	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	63.1	61.7	57.9	56.5	13.3	24.5	28.5	9.3	19.2	47 (48)
AS32□1FS□-U02-09	5/16"			13.2		22.7	33						14.2					
AS32□1FS□-U02-11	3/8"			15.5		26.7	37	28.2					15.6					48 (49)
AS32□1FS□-U03-07	1/4"	3/8	19	11.2	16.6	21.8	32.1	28.7	55.4	54	50.2	48.8	13.3	24.5	28.5	9.3	19.2	36 (37)
AS32□1FS□-U03-09	5/16"			13.2		22.7	33						14.2					
AS32□1FS□-U03-11	3/8"			15.5		26.7	37	28.2					15.6					37 (38)
AS42□1FS□-U04-11	3/8"	1/2	24 (23.8)	15.5	18.8	27.4	40.3 (40.2)	36.2	64.1	62.5	57	55.4	15.6	26	29	10	19	60 (59)
AS42□1FS□-U04-13	1/2"			19.3		30.9	43.8 (43.7)	34.7					17					62 (61)

Note 1) Reference dimensions Note 2) Reference dimensions of threads after installation Note 3) ( ) are the dimensions of NPT thread.

Series AS-FS
Specific Product Precautions 1

Be sure to read this before handling. Refer to page 1154 for Safety Instructions.
For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

Design and Selection

⚠ Warning

1. Check the specifications.

The products in this catalog are designed to be used in compressed air systems (including vacuum) only.
If the products are used in an environment where pressure or temperature is out of the specified range, damage and/or malfunction may result. Do not use under such conditions. (Refer to the specifications.)
Please contact SMC when using a fluid other than compressed air (including vacuum).
We do not guarantee against any damage if the product is used outside of the specification range.

2. The products in this catalog are not designed for the use as stop valve with zero air leakage.

A certain amount of leakage is allowed in the product's specifications.
Tightening the needle to reduce leakage to zero may result in equipment damage.

3. Do not disassemble the product or make any modifications, including additional machining.

It may cause human injury and/or an accident.

4. The flow-rate characteristics for each product are representative values.

The flow-rate characteristics are characteristics of each individual product. Actual values may differ depending on the piping, circuitry, pressure conditions, etc.

5. Sonic conductance (C) and critical pressure ratio (b) values for products are representative values.
The speed controller's controlled flow values are with the needle fully open and free flow with the needle fully closed.

6. Check if PTFE can be used in application.

PTFE powder (Polytetrafluoroethylene resin) is included in the seal material for piping taper thread of male thread type. Confirm that the use of it will not cause any adverse effect on the system.
Please contact SMC if the Material Safety Data Sheet (MSDS) is required.

Mounting

⚠ Warning

1. Operation Manual

Install the products and operate them only after reading the Operation Manual carefully and understanding its contents. Also, keep the Operation Manual where it can be referred to as necessary.

2. Ensure sufficient space for maintenance activities.

When installing the products, allow access for maintenance.

3. Tighten threads with the proper tightening torque.

When installing the products, follow the listed proper torque.

Mounting

⚠ Warning

4. After pushing the handle down to lock, confirm that it is locked.

It should not be possible to rotate the handle to the right or to the left. If the handle is pulled with force, it may break. Do not pull the handle with excessive force.

Locked Unlocked

5. Check the degree of rotation of the needle valve.

The products in this catalog are retainer type so that the needle is not removed completely. Over rotation will cause damage.

6. Do not use tools such as pliers to rotate the handle.

It can cause idle rotation of the handle or damage.

7. Verify the air flow direction.

Mounting backward is dangerous, because the speed adjustment needle will not work and the actuator may lurch suddenly.

8. Adjust the speed by opening the needle slowly from the fully closed state.

Loose needle valves may cause unexpected sudden actuator lurching.
When a needle valve is turned clockwise, it is closed and actuator speed decreases. When a needle valve is turned counterclockwise, it is open and actuator speed increases.

9. Do not apply excessive force or shock to the body or fittings with an impact tool.

It can cause damage or air leakage.

10. Refer to the Fittings & Tubing Precautions in the Best Pneumatics No. 6 catalog for handling One-touch fittings.

11. Tubing O.D. ø2

Tubing other than that from SMC cannot be used, because it may result in inability to connect the tube, air leakage after connecting the tube or disconnection of the tube.

12. To install/remove the product, use an appropriate wrench to tighten/loosen at the supplied nut on body B.

Do not apply torque at other points as the product may be damaged. Rotate body A manually for positioning after installation.

Specific Product Precautions 2

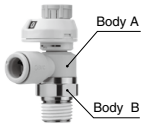
Be sure to read this before handling. Refer to page 1154 for Safety Instructions.
For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

Mounting

⚠Warning

13. Do not use body A for applications involving continuous rotation.

Body A and the fitting section may be damaged.



⚠Caution

For M5, 10-32UNF

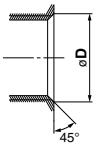
Tightening method

First, tighten it by hand, then give it an additional 1/6 turn to 1/4 turn with a wrench. A reference value for the tightening torque is 1 to 1.5 N·m.

Note) Excessive tightening may damage the thread portion or deform the gasket and cause air leakage.
If the screw is too shallowly screwed in, it may come loose or air may leak.

Chamfered area for female thread

1. Confirming to ISO 16030 (air pressure fluid dynamics – connection – ports and stud ends), the chamfered dimensions shown in the table below are recommended.



Female thread port size	Chamfered dimension ø**D** (Recommended value)
M5	5.1 to 5.4
10-32UNF	5.0 to 5.3

For R, NPT Thread (With sealant)

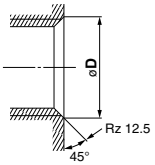
Tightening method

1. The proper tightening torques of the fittings are as shown in the table below. As a guide, tighten by hand, then turn it two or three turns with a wrench. Check the dimensions of each product for the hexagon width across flats.

Connection thread port size	Proper tightening torque (N·m)
NPT, R1/8	3 to 5
NPT, R1/4	8 to 12
NPT, R3/8	15 to 20
NPT, R1/2	20 to 25

Chamfered area for female thread

By chamfering as shown in the table below, machining of threads is easier and effective for burr prevention.



Connection thread port size	Chamfered dimension ø**D** (Recommended value)	
	Rc	NPT, NPTF
1/8	10.2 to 10.4	10.5 to 10.7
1/4	13.6 to 13.8	14.1 to 14.3
3/8	17.1 to 17.3	17.4 to 17.6
1/2	21.4 to 21.6	21.7 to 21.9

∗ For Uni thread, Rz 12.5 is necessary for sealing at the chamfered part.

Specific Product Precautions 3

Be sure to read this before handling. Refer to page 1154 for Safety Instructions.
For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

Mounting

⚠Caution

For G Thread (Face seal type)

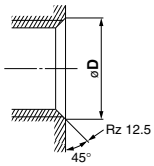
Tightening method

First, tighten the threaded portion by hand, then use a proper wrench, which could be suitable for the width across flats of the hexagon body, to tighten it further at a wrench tightening angle shown in the table below. For a tightening torque guide, refer to the table below. Check the dimensions of each product for the hexagon width across flats.

Connection thread port size	Wrench tightening angle after tightened by hand (deg)	Proper tightening torque (N·m)
G1/8	10 to 20	3 to 4
G1/4	15 to 35	4 to 5
G3/8	15 to 35	8 to 9
G1/2	15 to 35	14 to 15

Chamfered area for female thread (Recommended value)

1. Confirming to 16030-2001, the chamfered dimensions shown in the table below are recommended. By chamfering as shown in the table below, machining of threads is easier and effective for burr prevention.



Nominal thread port size	Chamfered dimension ø**D**	
	Min.	Max.
1/8	9.8	10.2
1/4	13.3	13.7
3/8	16.8	17.2
1/2	21.0	21.4

2. Use G external threads with G internal threads.

For Uni Thread

Tightening method

1. First, tighten the threaded portion by hand, then use a proper wrench, which could be suitable for the width across flats of the hexagon body, to tighten it further at a wrench tightening angle shown in the table below. For a tightening torque guide, refer to the table below.

Connection Female Thread: Rc, NPT, NPTF

Uni thread port size	Wrench tightening angle after tightened by hand (deg)	Tightening torque (N·m)
1/8	30 to 60	3 to 5
1/4	30 to 60	8 to 12
3/8	15 to 45	14 to 16
1/2	15 to 30	20 to 22

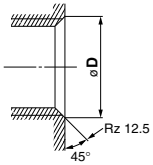
Connection Female Thread: G

Uni thread port size	Wrench tightening angle after tightened by hand (deg)	Tightening torque (N·m)
1/8	30 to 45	3 to 4
1/4	15 to 30	4 to 5
3/8	15 to 30	8 to 9
1/2	15 to 30	14 to 15

2. The gasket can be reused up to 6 to 10 times.

Chamfered area for female thread

By chamfering as shown in the table below, machining of threads is easier and effective for burr prevention.



Connection thread port size	Chamfered dimension ø**D** (Recommended value)		
	G	Rc	NPT, NPTF
1/8	10.2 to 10.6	10.2 to 10.4	10.5 to 10.7
1/4	13.6 to 14.0	13.6 to 13.8	14.1 to 14.3
3/8	17.1 to 17.5	17.1 to 17.3	17.4 to 17.6
1/2	21.4 to 21.8	21.4 to 21.6	21.7 to 21.9

∗ For Uni thread, Rz 12.5 is necessary for sealing at the chamfered part.

Series AS-FS
Specific Product Precautions 4

Be sure to read this before handling. Refer to page 1154 for Safety Instructions.
For Flow Control Equipment Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on SMC website, http://www.smcworld.com

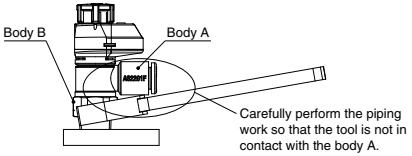
Mounting

⚠Caution

1. This product has a stopper for fully close in rotating direction. Excess torque may break the stopper. Table below shows the maximum allowable torque of the handle.

Body size	Maximum allowable torque (N·m)
M5	0.05
1/8	0.07
1/4	0.16
3/8	0.2
1/2	0.4

When performing the piping work, turn the tightening tool in the horizontal direction to the hexagon across flats of the body B so that any moment is not applied to the body A. If the tool is in contact with the body A, this may cause the body B to come off.



2. Actuator speed needs to be checked each time the setting is changed.
Individual product difference due to tolerance of the components, individual actuator difference, operating conditions and temperature, etc. may cause a large variation in the actuator speed, and for this reason, the final actuator speed needs to be checked every time the setting is changed.

3. Force for lifting the handle is specified as shown in the table below.
Larger lifting force than specified in the table below will cause removal of the handle, flow rate not according to the flow-rate characteristics curve, incorrect flow indication with the indicator or damage to the product.

Port size	Handle lifting force
M5 10-32/UNF	1 to 1.5 N
1/8, 1/4, 3/8, 1/2	3.5 to 4 N

4. Do not rotate the product by the indicator part.
Use a wrench for mounting the product.
Otherwise, it may cause damage to the product.

Piping Threads with Sealant

⚠Caution

1. If the fitting is tightened with excessive torque, a large amount of sealant will seep out. Remove the excess sealant.

2. Insufficient tightening may loosen the threads, or cause air leakage.

3. Reuse
1) Normally, fittings with a sealant can be reused 2 to 3 times.
2) To prevent air leakage through the sealant, remove any loose sealant stuck to the fitting by blowing air over the threaded portion.
3) If the sealant no longer provides effective sealing, wrap sealing tape over the sealant before reusing. Do not use the sealant in any form other than a tape type.

4. Once the fitting has been tightened, backing it out to its original position often causes the sealant to become defective. Air leakage will occur.

5. Use R external threads with Rc internal threads and NPT external threads with NPT internal threads.

Piping

⚠Caution

1. Refer to the Fittings & Tubing Precautions in the Best Pneumatics No. 6 catalog for handling One-touch fittings.

2. Preparation before piping
Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

3. Wrapping of sealant tape
When screwing together pipes and fittings, etc., be certain that chips from the pipe threads and sealing material do not get inside the pipe. Also, when the sealant tape is used, leave approx. 1 thread ridge exposed at the end of the threads.