# **Excelon® lockout valves**

1/4" to 3/4" port size

 $\ensuremath{\mathsf{Excelon}}\xspace^{\ensuremath{\mathbb{R}}}$  design allows in-line or modular installation

Valves can be locked in the closed position only

Excelon<sup>®</sup> 3-port/2-position lockout valves help conform to OSHA Lockout Regulations in USA market.

### **Technical data**

Fluid: Compressed air

Maximum Pressure: 250 psig (17 bar) Operating Temperature\*: -30° to 150°F (-34° to 65°C)

\* Air supply must be dry enough to avoid ice formation at temperatures below 35°F (2°C).

Cv factor from IN to OUT ports

- 1/4" ports: 4.0
- 3/8" ports: 8.0
- 1/2" ports: 8.1
- 3/4" ports: 7.7

Cv factor from OUT to Exhaust ports on 3-port/2-position valves: 0.2.

Exhaust port threads on T72T and T73T models: 10-32

Exhaust port threads on T74T models: 1/8 PTF with PTF main ports

 $1/8^{\scriptscriptstyle \rm T}$  ISO Rc with ISO G and ISO Rc main ports

Hole diameter in slide for padlock 72 and 73: 5/16" (8 mm)

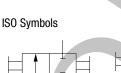
Hole diameter in slide for padlock:

0.29" (7.5 mm)

Materials

Body: Zinc Slide: Acetal plastic

Elastomers: Nitrile



2-Port/2-Position

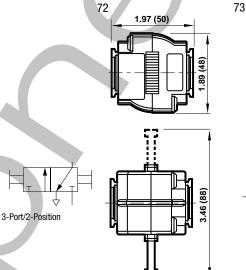


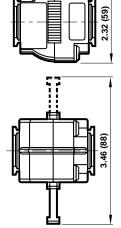
Port Size	2-Port/2-Position No Exhaust Outlet	3-Port/2-Position (OSHA) Exhaust Port not tapped	3-Port/2-Position Threaded Exhaust Port	Weight Ibs (kg)
1/4"	T72B-2AA-P1N	T72E-2AA-P1N	T72T-2AA-P1N	0.79 (0.36)
3/8"	T72B-3AA-P1N	T72E-2AA-P1N	T72T-3AA-P1N	0.86 (0.39)
Port Size	2-Port/2-Position No exhaust outlet	3-Port/2-Position Unthreaded exhaust outlet	3-Port/2-Position Threaded exhaust port	Weight Ibs (kg)
1/4"	T73B-2AA-P1N	T73E-2AA-P1N	T73T-2AA-P1N	0.7 (0.3)
3/8"	T73B-3AA-P1N	T73E-3AA-P1N	T73T-3AA-P1N	0.7 (0.3)
1/2"	T73B-4AA-P1N	T73E-4AA-P1N	T73T-4AA-P1N	0.7 (0.3)
Port Size	2-Port/2-Position Padlock closed only. No exhaust outlet.	3-Port/2-Position OSHA Padlock closed only. Unthreaded exhaust outlet.	3-Port/2-Position Padlock closed only. Threaded exhaust port.	Weight Ibs (kg)
3/8"	T74B-3AA-P1N	T74E-3AA-P1N	T74T-3AA-P1N	0.69 (0.32)
1/2"	T74B-4AA-P1N	T74E-4AA-P1N	T74T-4AA-P1N	0.65 (0.30)
3/4"	T74B-6AA-P1N	T74E-6AA-P1N	T74T-6AA-P1N	0.62 (0.28)

### Service Kits

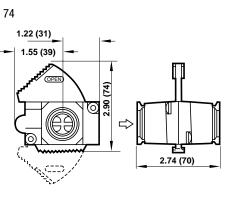
Туре	Part Number
T72	4384-513
T73B (black slide)	4384-610
T73E (yellow slide)	4384-611
T73T (red slide)	4384-612
T74B (black slide)	4384-711
T74E (yellow slide)	4384-710
T74T (red slide)	4384-713

Service kit includes seals and slide.





2.13 (54)



Dimensions in inches (mm)

F-122









# 64 Series lockout valves

1/4" to 3/4" port size

Olympian Plus plug indesign

#### Attaches to yoke, upstream or downstream of air processing units. T64E 3-port/2-position lockout valves

help conform to OSHA Lockout Regulations in USA market.

### **Technical data**

Fluid:

## Compressed air

Maximum pressure: 250 psig (17 bar)

Operating temperature\*:

## 0° to 175°F (-20° to 80°C)

\* Air supply must be dry enough to avoid ice formation at temperatures below 35°F (2°C).

## Cv factor from IN to OUT ports

1/4 port size: 2.6

- 3/8 port size: 5.5 1/2 port size: 6.7
- 3/4 port size: 7.5

## Exhaust port threads on T64T models:

1/8 PTF with PTF main ports 1/8 ISO Rc with ISO G and ISO Rc main ports

### Materials

Body: Zinc Slide: Acetal plastic Elastomers: Nitrile

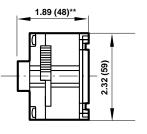


### Models listed include PTF threads in the pilot and exhaust ports.

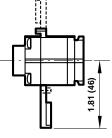
	2-Port/2-Position	3-Port/2-Position OSHA	3-Port/2-Position	
Port Size	No exhaust outlet	Unthreaded exhaust port	Threaded exhaust port	Weight Ibs (kg)
1/4"	T64B-2AB-P1N	T64E-2AB-P1N	T64T-2AB-P1N	0.89 (0.40)
3/8"	T64B-3AB-P1N	T64E-3AB-P1N	T64T-3AB-P1N	0.88 (0.40)
1/2"	T64B-4AB-P1N	T64E-4AB-P1N	T64T-4AB-P1N	0.84 (0.38)
3/4"	T64B-6AB-P1N	T64E-6AB-P1N	T64T-6AB-P1N	0.84 (0.38)

### Service Kits

Туре	Part Number
T64B (red slide)	4384-210
T64E (yellow slide)	4384-211
T64T (red slide)	4384-210
Service kit includes s	eals and slide







\*\* Models with 3/4" ports All Dimensions in Inches (mm)

## ISO Symbols





3-Port/2-Position



ALE-123







Air line equipment

# **T68**

## **Olympian Plus T68 Shut-off & Lockout Valves**

3/4", 1", 1-1/4", 1-1/2" Port Sizes



Olympian plug in system 2-port/2-position and 3-port/2position shut-off valves

Can be locked in open or closed position

T68E 3-port/2-position lockout valves help conform to OSHA Lockout **Regulations in USA market. Exhaust** outlet is not tapped.

#### **Technical data**

Fluid:

Compressed air

Maximum pressure: 250 psig (17 bar)

Operating temperature\*:

0° to +175°F (-20° to +80°C) \* Air supply must be dry enough to avoid ice formation at temperatures below +35°F (+2°C).

#### Cv factor:

IN to OUT port: 27.5 OUT to EXHAUST port: 0.16 Exhaust port threads on T68H models: 1/4

## Materials:

Body: Aluminum Handle: Zinc Seals: Nitrile Ball: Brass

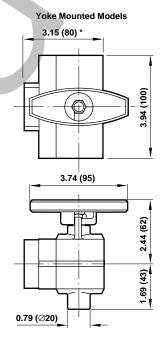


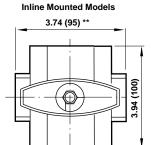
	3-Port/2-Position,		2-Port/2-Position	
Port Size	Unthreaded, Exhaust Port	Weight lbs (kg)	No Exhaust Outlet	Weight Ibs (kg)
3/4"	T68E-6AB-B2N	2.21 (1.00)	T68A-6AB-B2N	2.21 (1.00)
1"	T68E-8AB-B2N	2.12 (0.96)	T68A-8AB-B2N	1.92 (0.87)
1-1/4"	T68E-AAB-B2N	2.07 (0.94)	T68A-AAB-B2N	2.21 (1.00)
1-1/2"	T68E-BAB-B2N	2.16 (0.98)	T68A-BAB-B2N	2.16 (0.98)

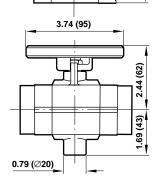
### Service Kits

Item Part Number 4384-300 Service kit

Service kit includes, valve spring, slip ring, valve assembly, diaphragm assembly and necessary seals and 'o' rings.



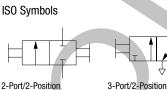




\* 3.35" (85 mm) for 1-1/2" ported models. \*\* 4.13" (105 mm) for 1-1/2" ported models.

Dimensions in inches (mm)

ISO Symbols











## **Inline Lockout Valves**

For installation in 1/4" through 1-1/2" air lines.

3-way, manually operated, full flow lockout valves can be locked in the closed position with a customer supplied padlock.

Helps you comply to OSHA regulations, as they relate to OSHA regulation 29 CFR Part 1910, standard for lockout/tagout procedures.

#### **Technical data**

Fluid:

Compressed air

Maximum Pressure:

300 psig (20.4 bar)

Temperature Range:

-20° to 175°F\* (-29° to 79°C) "With a dew point of supply air less than air temperature below  $35^{\circ}F$  (2°C).

# Maximum Diameter of Lock Shackle:

#### 5/16" (8mm)

Materials

Valve Body: Aluminum

Muffler Base: Zinc

Spool, T-Handle, Muffler Shell: Aluminum

Spring Detent: Stainless Steel

Elastomers

Standard: Nitrile and Polyurethane Optional: Fluorocarbon

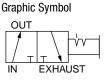
### Repair Kits

C0021A/D and C0023A/D Valves: Standard Elastomers: 53474-43 Fluorocarbon Elastomers: 53474-44 C0022A/D and C0024A/D Valves: Standard Elastomers: 53475-34 Fluorocarbon Elastomers: 53475-36 Replacement Mufflers\* for C0021A/C0024D Valves C0021A/D and C0023A/D Valves: ML004F C0022A/D and C0024A/D Valves: ML008F \*Contains all bolts and washers required to flange mount

\*Contains all bolts and washers required to flange mount with the respective sized lockout valve. Lockout Hasp

#### LOCKOUL Hasp

Part Number: 54547-01 Note: The 1-1/2" diameter jaws can be used with all Norgren Inline, Olympian, and Poppet Lockout Valves except the T15. High-tensile steel affords extra protection against unauthorized access. Red vinyl coated and plated to resist rust. Locking holes accommodate padlocks up to 11/32" shackle diameter.



#### Ordering Information Models listed are with PTF threads.

Port Model Port Model Cv Factor   Basic Size Without With Basic Size Without With In-Out Out-Exhaust   Size PTF Muffler Muffler Size ISO G Muffler Muffler Ports Ports   1/2" 1/4" C0021A C0023A 1/2" G1/4 C0041A C0043B 6.6 6.6   3/8" C0021B C0023C G3/8 C0041B C0043C 9.3 7.9   3/4" C0021D C0023D G3/4 C0041D C0043D 12.6 8.6   1" 3/4" C0022A C0024A 1" G3/4 C0041D C0043D 12.6 8.6   1" 3/4" C0022A C0024A 1" G3/4 C0042A 10.6 8.   1" 3/4" C0022B C0024B G1 C0042A 2.9.2 1.1/4" 0.0022C C0024B 0.0042B C0044B	Models list	ted are with	PTF threads.								
1/2" 1/4" C0021A C0023A 1/2" G1/4 C0041A C0043A 4.2 6.0   3/8" C0021B C0023B G3/8 C0041B C0043B 6.6 6.6   1/2" C0021C C0023C G1/2 C0041B C0043B 9.3 7.9   3/4" C0021D C0023D G3/4 C0041D C0043D 12.6 8.6   1" 3/4" C0022A C0024A 1" G3/4 C0042A C0044A 10.6 8.   1" C0022B C0024A 1" G3/4 C0042A C0044B 16.2 9.2   1-1/4" C0022C C0024C G1-1/4 C0042C C0044C 25.3 8.9			Without	With	Basic	Size	Without				
3/8" C0021B C0023B G3/8 C0041B C0043B 6.6 6.6   1/2" C0021C C0023C G1/2 C0041C C0043C 9.3 7.9   3/4" C0021D C0023D G3/4 C0041D C0043D 12.6 8.6   1" 3/4" C0022A C0024A 1" G3/4 C0042A C0044A 10.6 8.   1" C0022B C0024B G1 C0042B C0044B 16.2 9.2   1-1/4" C0022C C0024C G1-1/4 C0042C C0044C 25.3 8.9									Ports		
1/2" C0021C C0023C G1/2 C0041C C0043C 9.3 7.9   3/4" C0021D C0023D G3/4 C0041D C0043D 12.6 8.6   1" 3/4" C0022A C0024A 1" G3/4 C0042A C0044A 10.6 8.   1" C0022B C0024B G1 C0042B C0044B 16.2 9.2   1-1/4" C0022C C0024C G1-1/4 C0042C C0044C 25.3 8.9	1/2"	1/4"	C0021A	C0023A	1/2"	G1/4	C0041A	C0043A	4.2	6.0	
3/4" C0021D C0023D G3/4 C0041D C0043D 12.6 8.6   1" 3/4" C0022A C0024A 1" G3/4 C0042A C0044A 10.6 8.   1" C0022B C0024B G1 C0042B C0044B 16.2 9.2   1-1/4" C0022C C0024C G1-1/4 C0042C C0044C 25.3 8.9		3/8"	C0021B	C0023B		G3/8	C0041B	C0043B	6.6	6.6	
1" 3/4" C0022A C0024A 1" G3/4 C0042A C0044A 10.6 8.   1" C0022B C0024B G1 C0042B C0044B 16.2 9.2   1-1/4" C0022C C0024C G1-1/4 C0042C C0044C 25.3 8.9		1/2"	C0021C	C0023C		G1/2	C0041C	C0043C	9.3	7.9	
1" C0022B C0024B G1 C0042B C0044B 16.2 9.2   1-1/4" C0022C C0024C G1-1/4 C0042C C0044C 25.3 8.9		3/4"	C0021D	C0023D		G3/4	C0041D	C0043D	12.6	8.6	
1-1/4" C0022C C0024C G1-1/4 C0042C C0044C 25.3 8.9	1"	3/4"	C0022A	C0024A	1"	G3/4	C0042A	C0044A	10.6	8.	
		1"	C0022B	C0024B		G1	C0042B	C0044B	16.2	9.2	
1-1/2" C0022D C0024D 22.4 10.0		1-1/4"	C0022C	C0024C		G1-1/4	C0042C	C0044C	25.3	8.9	
		1-1/2"	C0022D	C0024D		-	-	-	22.4	10.0	

Options

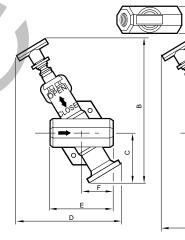
C0021A/D and C0023A/D Valves with fluorocarbon elastomers: Specify 1FA after the desired valve model number.

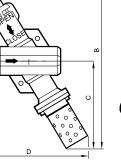
C0022A/D and C0024A/D Valves with fluorocarbon elastomers: Specify 1EX after the desired valve model number.

C0021A/D Valves with tapped muffler base that accepts a muffler with 3/4" NPT male threads: Specify 1M2 after the desired valve model number. Recommended muffler:MB006A.

C0022A/D Valves with tapped muffler base that accepts a muffler with 1" NPT male threads: Specify 1M1 after the desired valve model number. Recommended muffler MB008A.

Note: Standard valves have a black handle. To order valves with a red handle, change the second position of the model number to an R (e.g., C0021A would change to CR021A).







Valve Type	A	B Without Muffler	With Muffler	C Without Muffler	With Muffler	D Without Muffler	With Muffler	E	F
All	1.87	9.33	11.78	2.90	5.35	6.97	7.97	4.00	2.00
1/2" basic	(48)	(237)	(299)	(74)	(136)	(177)	(202)	(102)	(51)
All	2.26	12.07	15.72	4.13	7.78	8.65	10.46	5.00	2.50
1" basic	(57)	(307)	(399)	(105)	(198)	(220)	(266)	(127)	(64)

All Dimensions in Inches (mm)





