

- Ground and Roller Burnished 303 Stainless Steel **OPTIONS** continued... Piston Rod Standard LOW TEMPERATURE (N) Force Exerted Approximately 0.07 of Air Line Pressure Temperature Range: -40° to 200°F Enclosed Spring Force: .5 lb. Relaxed - 1 lb. Single acting add \$0.55 Compressed Double acting add \$1.05 Cushion Quiet Bumpers Standard on All Models • Reverse acting add \$0.80 HIGH TEMPERATURE "U" CUPS (V) **OPTIONS:** (overall length does not change) (also see Option Combination Availability Chart Page 5) Temperature Range: 0° to 400°F (-18° to 205°C) Single acting add \$3.45 • MAGNALUBE G (G) - NO CHARGE • Double acting add \$9.20 • PORTS ROTATED (K)* - NO CHARGE Reverse acting add \$6.50 • NO THREAD (NT) - NO CHARGE ROD WIPER (W) *Rod guide port rotated 90° clockwise in BF model. (not available in standard single acting) • SIDE PORTED REAR HEAD (Q) Add \$2.50 Add .20" to nose mount overall length MOLYCOATED BODY (F) Add \$2.30 per inch of stroke EXTRA EXTENSION (EE) NON-LUBE SERVICE (E) Add \$0.60 per inch of extension • Single acting add \$3.15 DOUBLE ACTING FAILSAFE Double acting add \$6.80 (JS = Spring Return, JR = Spring Extend) MAGNETIC POSITION SENSING (M) Add \$4.00 to base price + \$0.35 to stroke adder Add \$6.50 • See page 72 for overall length adders Add .15" to overall length Must specify track(s) for use with Bimba's miniature position sensing (T2, T3, T4) – Add \$2.50 per track. Enter Stroke Length as 4th Digit See page 140 for details. **MODEL/PRICE** DIMENSIONS **DESCRIPTION/WEIGHT (lbs.)** on-Rotating 007 Single Acting - Spring Return -Front Nose Mounting + .75 PER .50 OF STROK Standard Stroke Lengths: .25 ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 4" Stainless Steel Rod Standard В **Optional Accessory:** D-26731 Mounting Bracket /4-28 MOUNTING NUT #10-32 POR \$9.70 Base Weight: .03 #5-40 UNC-24 **BASE PRICE** Adder Per Inch of Stroke: .02 .125 DIA, ROD Add \$1.70 per inch of stroke Single Acting - Spring Return -007 |-XP Double End or Rear Pivot Mounting Standard Stroke Lengths: <mark>½", 1", 1½", 2</mark>", 2½", 3["], 4" Maximum Stroke - 4" Stainless Steel Rod Standard od Loc **Optional Accessories:** D-26731 Mounting Bracket 1/4-28 MOUNTING NUT 125 LD. BUSHING D-26689 Pivot Bracket \$12.65 3/8-24 MOUNTING NUT #5-40 UNC-2A D-26690 Piston Rod Clevis .125 DIA, ROD BASE PRICE Base Weight: .04 Add \$1.70 per inch of stroke Adder Per Inch of Stroke: .02 **Reverse Single Acting** – Pull Type 007 **'-R** Rod Normally Extended – Spring 149 + 125 PER 50 OF STROK Return – Front Nose Mounting -.47 -.31 Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3 Punc Maximum Stroke - 4" Stainless Steel Rod Standard
 - **\$14.85** BASE PRICE Add \$1.70 per inch of stroke

See page 9 for length calculation of fractional stroke for single acting cylinders

Optional Accessory:

Base Weight: .05

D-26765 Mounting Bracket

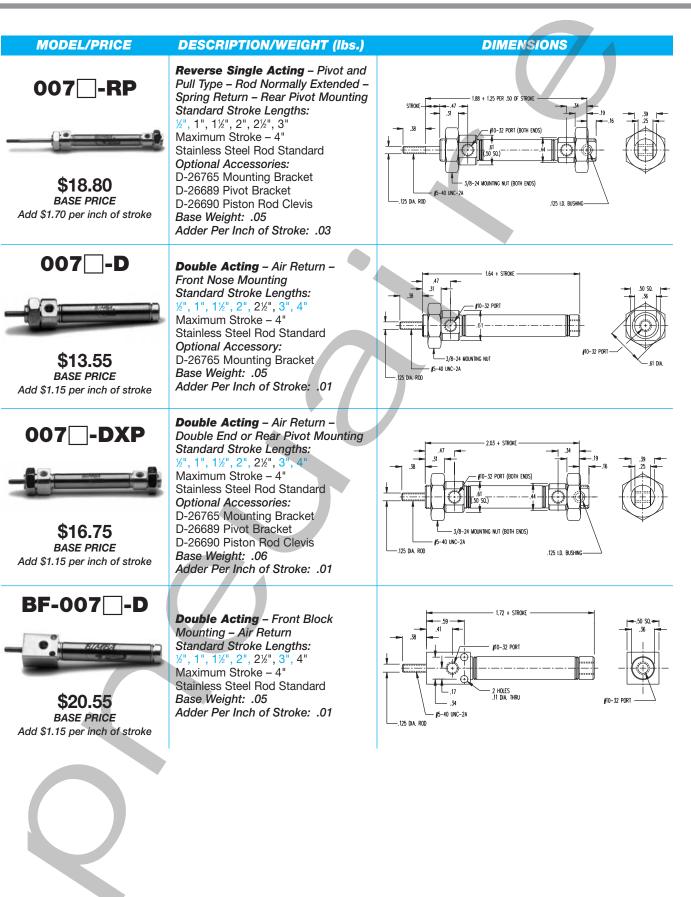
Adder Per Inch of Stroke: .03



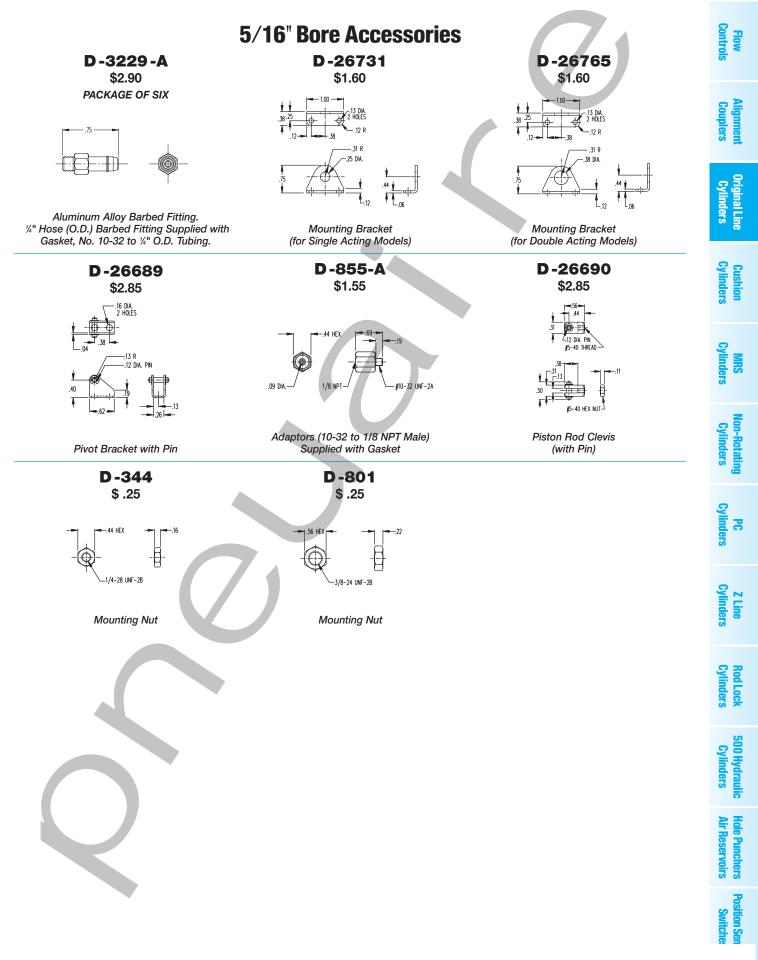
-40 UNC-24

.125 DIA, ROD

#10-32 POR









- Ground and Roller Burnished 303 Stainless Steel
 Piston Rod Standard
- Force Exerted Approximately 0.15 of Air Line Pressure
- Enclosed Spring Force: 1 lb. Relaxed 2 lbs. Compressed

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K) (Not available in block mount)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q)
- Add .19" to nose mount overall length • PIVOT BUSHING (Y)
- .157" ID (Use bracket D-12321-A)

SINGLE AND REVERSE ACTING BUMPER (B)

- \$2.60 additional
- Add .062 to overall length; Reverse acting, add .125

DOUBLE ACTING BUMPER (B)

- \$3.65 additional
- Add .188 to overall length DXDE; add .250

DOUBLE ACTING FAILSAFE

- (JS = Spring Return, JR = Spring Extend)
- Add \$4.00 to base price + \$0.35 to stroke adder
- See page 72 for overall length adders

OPTIONS continued...

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$0.70 per inch of extension
- DXDE, add \$0.90 per inch of extension; extension added to each end

LOW TEMPERATURE (N)

- Temperature Range: -40° to 200°F
- Single acting add \$0.55
- Reverse acting add \$0.80
- Double acting add \$1.05
- DXDE add \$1.35

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$3.65
- Double acting add \$9.50
- DXDE add \$12.55
- Reverse acting add \$6.60
- MAGNET (prefix M)
- Add \$7.00
- Add 0.25" to Double Acting overall length
- Add 0.20" to Single Acting overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$2.50 per track. See page 140 for details.

MOLYCOATED BODY (F)

• Add \$2.30 per inch of stroke

NON-LUBE SERVICE (E)

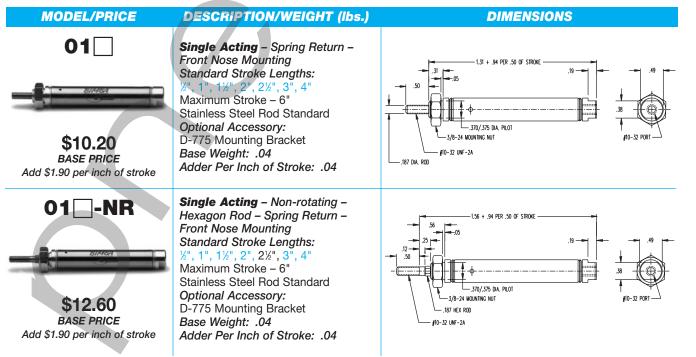
- Single acting add \$3.15
- Double acting add \$7.35
- DXDE add \$10.45

ROD WIPER (W)

(not available in standard single acting)

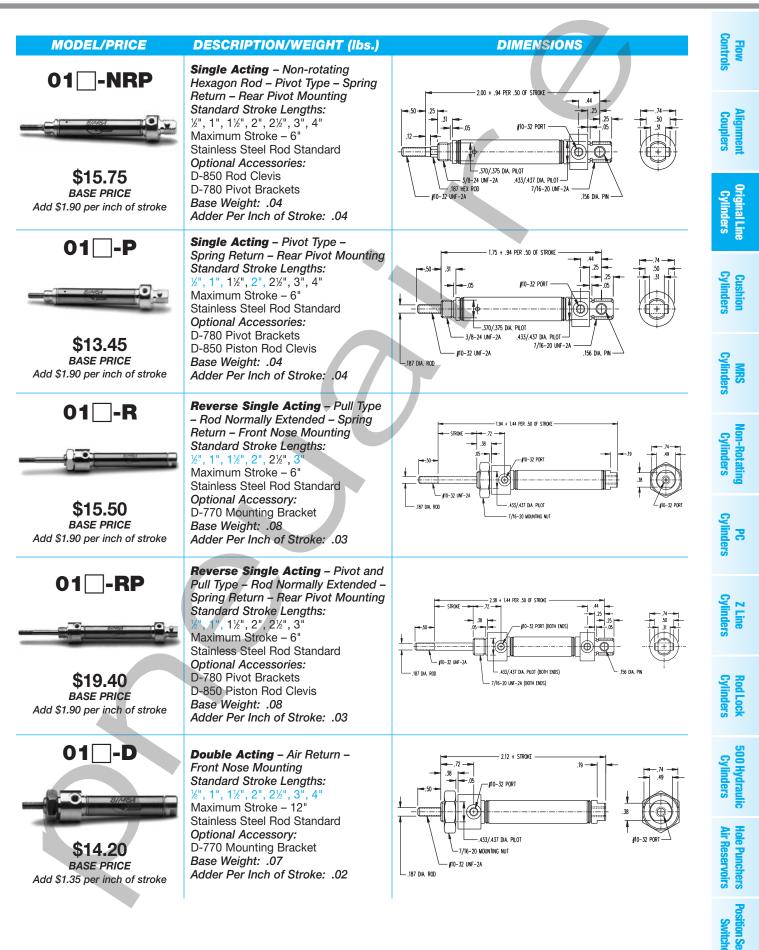
• Add \$2.50

Enter Stroke Length as 3rd Digit

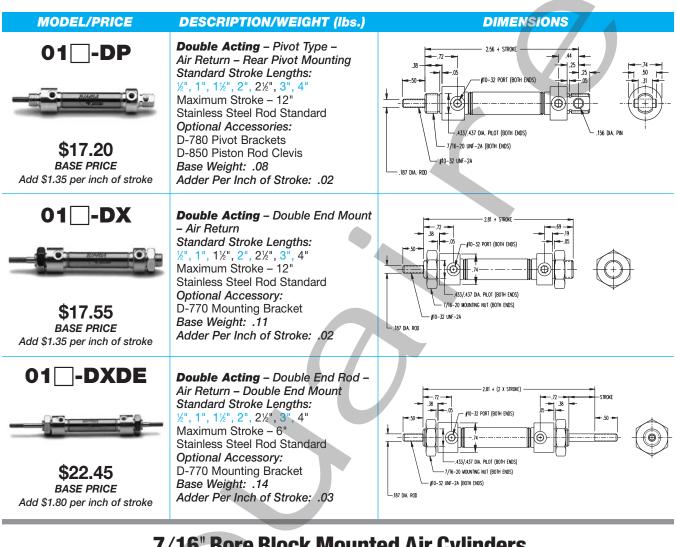


See page 9 for length calculation of fractional stroke for single acting cylinders

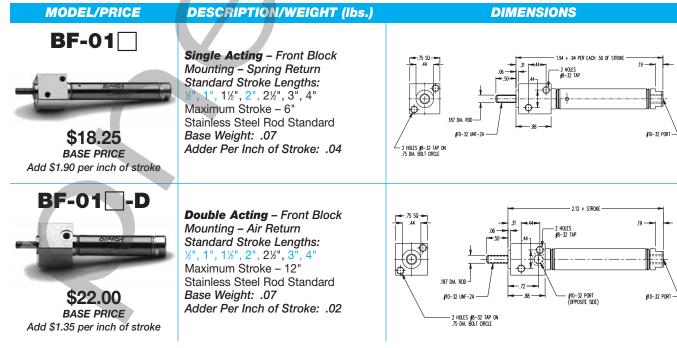




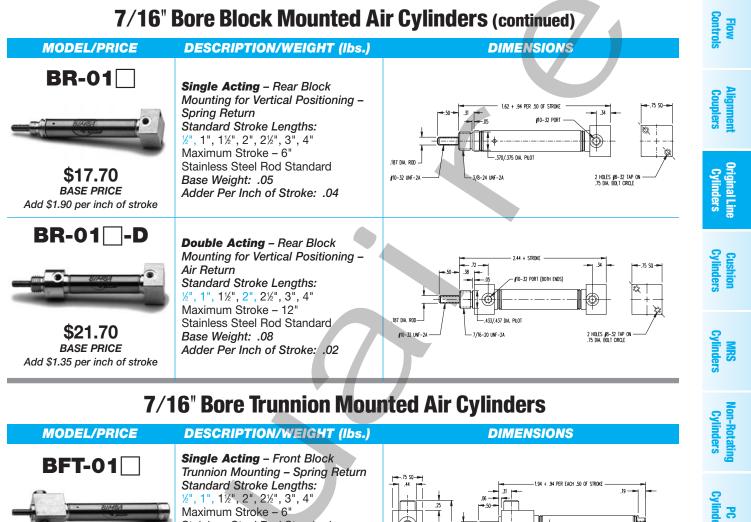




7/16" Bore Block Mounted Air Cylinders







\$24.95 BASE PRICE Add \$1.90 per inch of stroke



\$28.75 BASE PRICE Add \$1.35 per inch of stroke

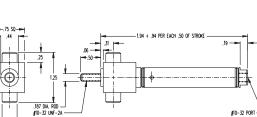


\$24.35 **BASE PRICE** Add \$1.90 per inch of stroke

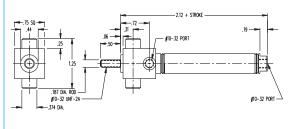
Stainless Steel Rod Standard **Optional Accessories: TRB-1** Trunnion Brackets D-850 Rod Clevis Base Weight: .09 Adder Per Inch of Stroke: .04

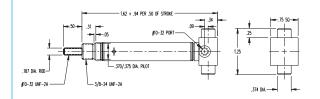
Double Acting – Front Block Trunnion Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard **Optional Accessories:** TRB-1 Trunnion Brackets D-850 Rod Clevis Base Weight: .09 Adder Per Inch of Stroke: .02

Single Acting – Rear Block Trunnion Mounting – Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard **Optional Accessories: TRB-1** Trunnion Brackets D-850 Rod Clevis Base Weight: .07 Adder Per Inch of Stroke: .04



374 DIA



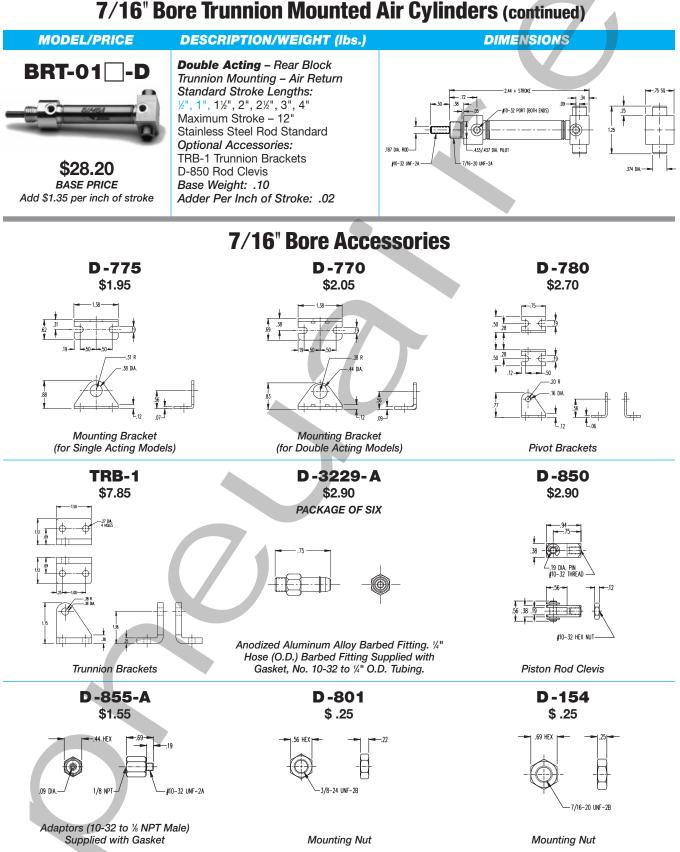


Line





7/16" Bore Trunnion Mounted Air Cylinders (continued)





 Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard

- Force Exerted Approximately 0.25 of Air Line Pressure
- Enclosed Spring Force: 2 lbs. Relaxed 4 lbs. Compressed

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .03" to nose mount overall length

SINGLE AND REVERSE ACTING BUMPER (B)

- \$2.60 additional
- Add .062 to overall length

DOUBLE ACTING BUMPERS (B)

- \$3.65 additional
- · Add .125 to overall length

EXTRA EXTENSION (EE)

MODEL/PRICE

- Single, reverse and double acting, add \$0.70 per inch of extension
- DXDE, add \$0.90 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

- (JS = Spring Return, JR = Spring Extend)
- Add \$4.50 to base price + \$0.50 to stroke adder
- · See page 72 for overall length adders

OPTIONS continued...

MAGNET (prefix M) - Add \$8.40

9/16" Bore Air Cylinders

- Single and reverse acting add .125" to overall length
- See page 131 for switch details & mounting selection
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$2.50 per track. See page 140 for details.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.55
- Reverse acting add \$0.80
- Double acting add \$1.05
- DXDE add \$1.35

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$3.65
- Double acting add \$9.50
- Double end rod add \$12.55

Reverse acting add \$6.60

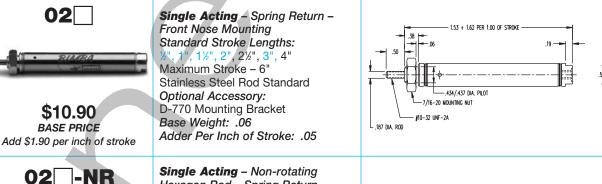
- MOLYCOATED BODY (F)
- Add \$2.30 per inch of stroke
- NON-LUBE SERVICE (E)
- Single acting add \$3.15
- Double acting add \$7.35
- DXDE add \$10.45

ROD WIPER (W)

(not available in standard single acting) Add \$2.50

Enter Stroke Length as 3rd Digit



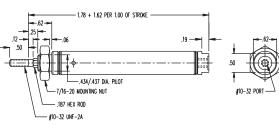




Hexagon Rod - Spring Return -Front Nose Mountina

DESCRIPTION/WEIGHT (lbs.)

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3["], 4" Maximum Stroke - 6" Stainless Steel Rod Standard **Optional Accessory:** D-770 Mounting Bracket Base Weight: .06 Adder Per Inch of Stroke: .05



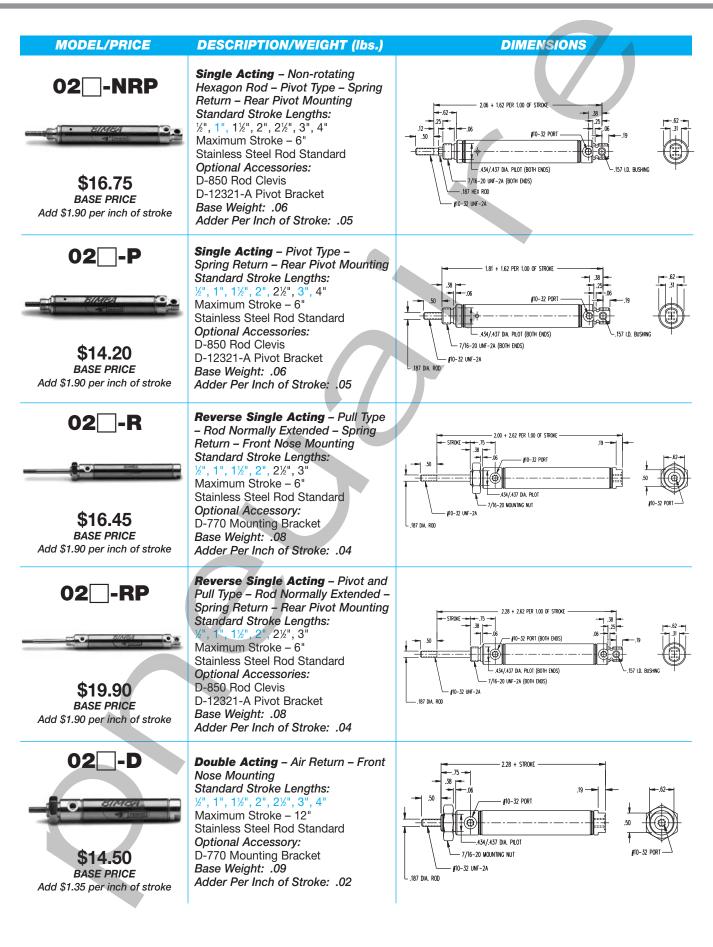
00 Hydraul

od Loc

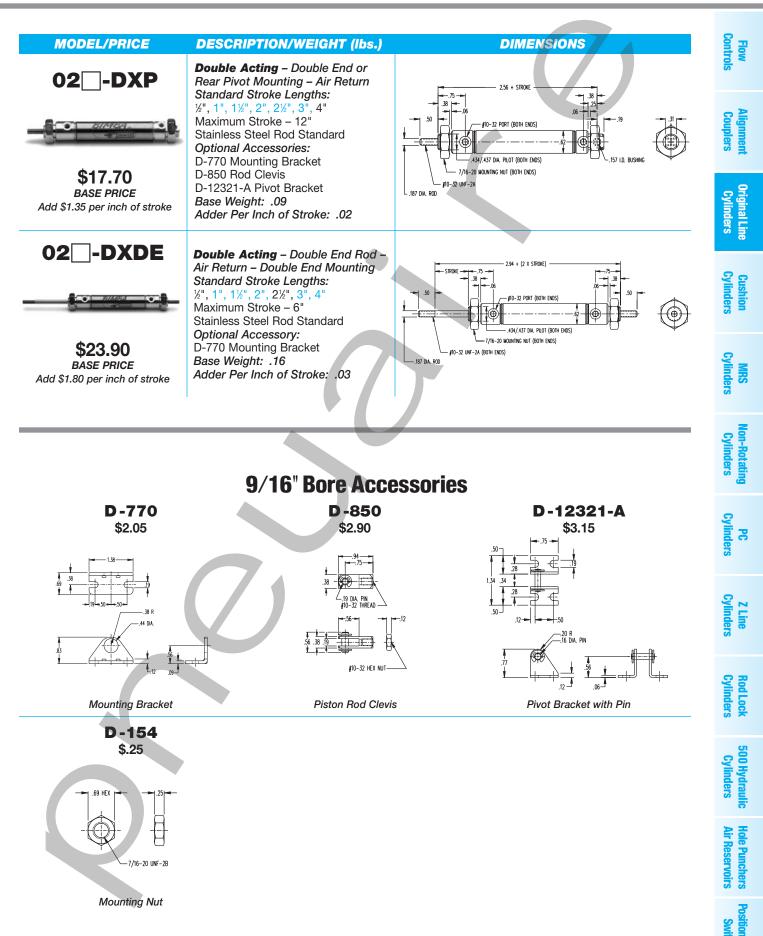
В

See page 9 for length calculation of fractional stroke for single acting cylinders









Note: For stainless steel accessories see page 106 and 109-110.





- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Available as an Option – Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 0.4 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Rod Wipers Available on D, DP, DXP and DXDE Models

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .44" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

SINGLE AND REVERSE ACTING BUMPER (B)

- \$2.60 additional
- Add .125 to overall length

DOUBLE ACTING BUMPERS (B)

- \$3.65 additional
- No change in overall length

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$0.70 per inch of extension
- DXDE, add \$0.90 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

- (JS = Spring Return, JR = Spring Extend)
- Add \$5.00 to base price + \$0.50 to stroke adder
- See page 72 for overall length adders

Enter Stroke Length as 3rd Digit

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

04

\$11.30 BASE PRICE Add \$1.90 per inch of stroke



\$13.80 BASE PRICE Add \$1.90 per inch of stroke

Single Acting – Spring Return – Front Nose Mounting Standard Stroke Lengths: , 1", 1½", 2", 2½", 3["], 4' Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessory: D-226 Mounting Bracket Base Weight: .10 Adder Per Inch of Stroke: .08

Single Acting – Non-rotating Hexagon Rod – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3["], 4" Maximum Stroke - 6" **Optional Stainless Steel Rod Optional Accessory:** D-226 Mounting Bracket Base Weight: .10 Adder Per Inch of Stroke: .08

OPTIONS continued...

ROD WIPER (W) (not available in standard single acting) (now available in block mount)

- Double acting, add \$2.50
- DXDE, add \$5.00

HEAVY SPRING (available on single acting and reverse acting) (H)

- Add \$1.10
- Spring Force: 4 lbs. relaxed 10 lbs. compressed MAGNET (prefix M) – Add \$8.40
- Single and reverse acting add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$2.50 per track. See page 140 for details.

LOW TEMPERATURE (N)

- Temperature Range: -40° to 200°F
- Single acting add \$0.55
- Reverse acting add \$0.80
- Double acting add \$1.05
- DXDE add \$1.35

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$3.65
- Double acting add \$9.50
- Double end rod add \$12.55
- Reverse acting add \$6.60

MOLYCOATED BODY (F)

Add \$2.30 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$3.40
- Double acting add \$7.60
- DXDE add \$10.75

STAINLESS STEEL ROD (prefix SR)

- Add \$1.75
- Standard on M option, block mount, DXP and DXDE models



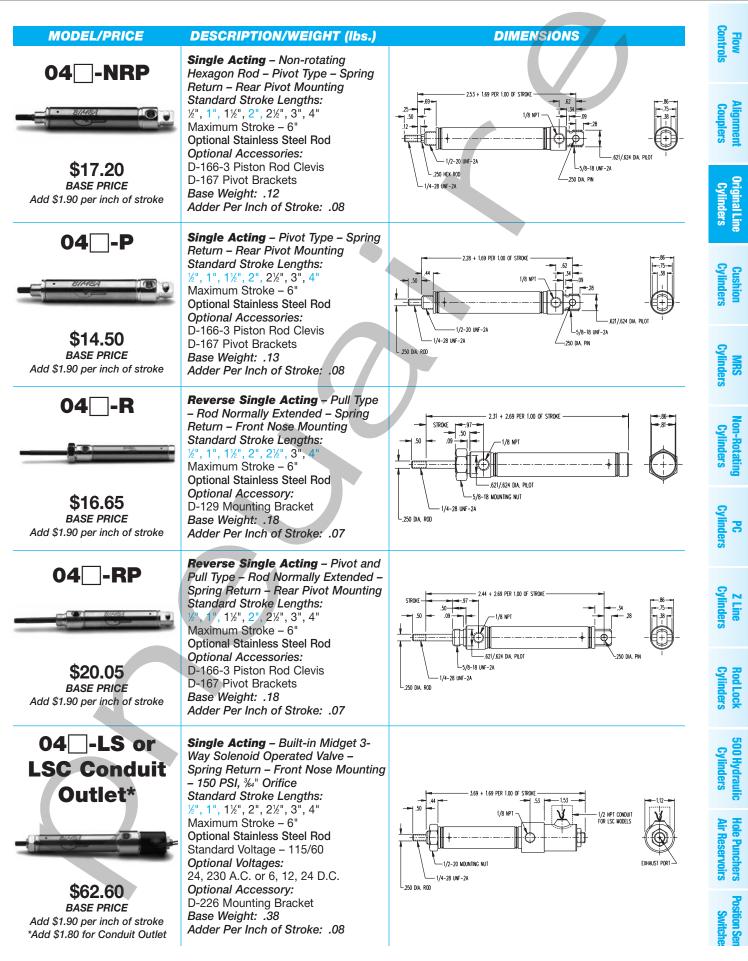


L,250 DIA, ROD

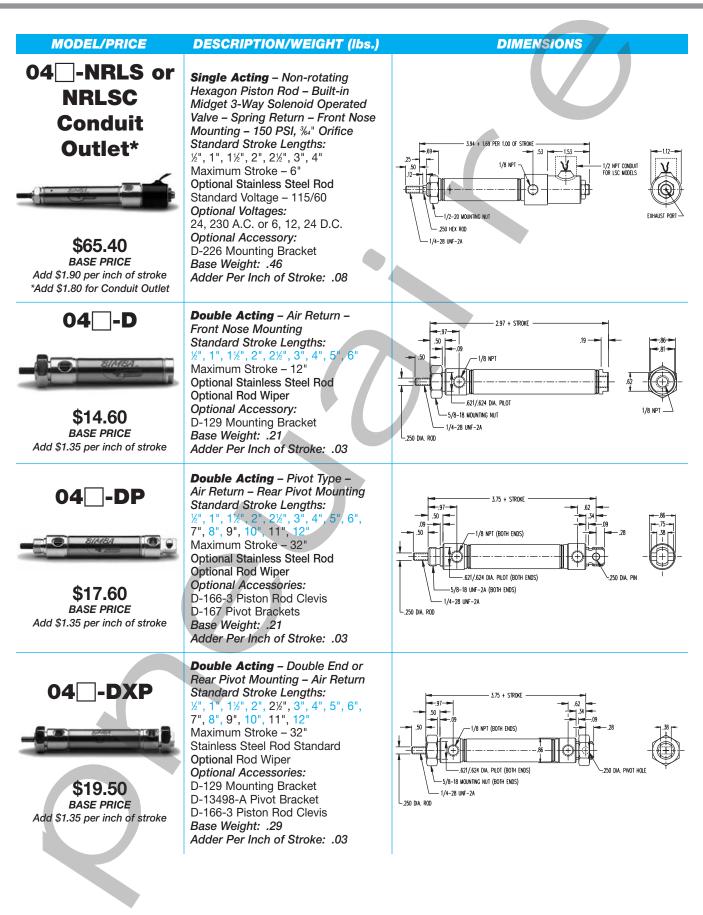
1,75 + 1,69 PER 1,00 OF STROKE - 69 19 .12 1/2-20 MOUNTING NU .250 HEX ROD 1/4-28 UNF-2A

See page 9 for length calculation of fractional stroke for single acting cylinders

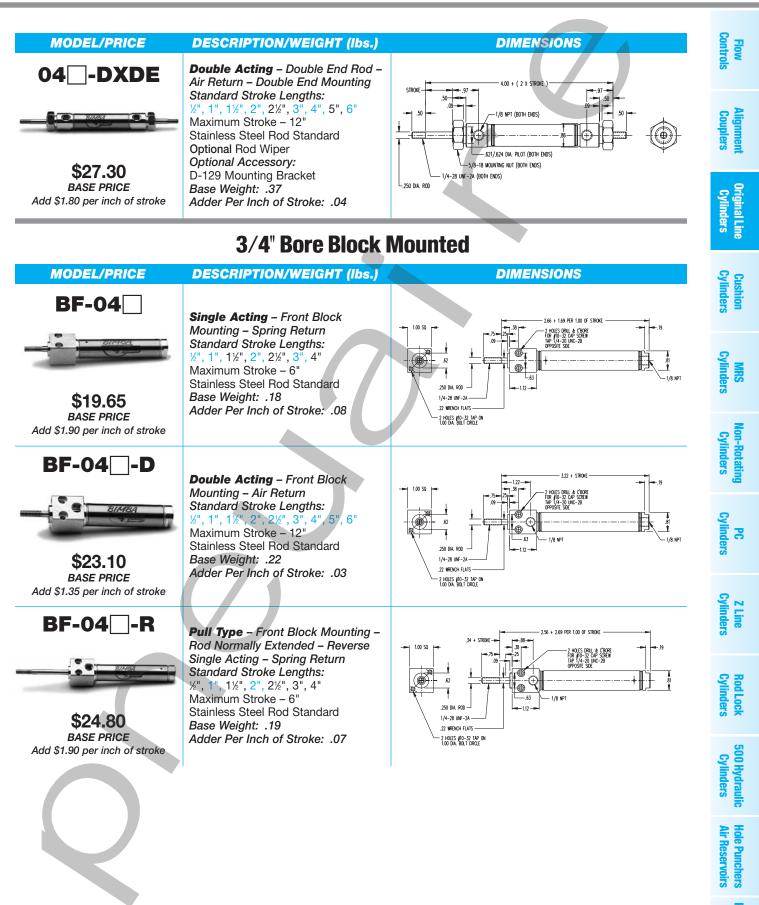




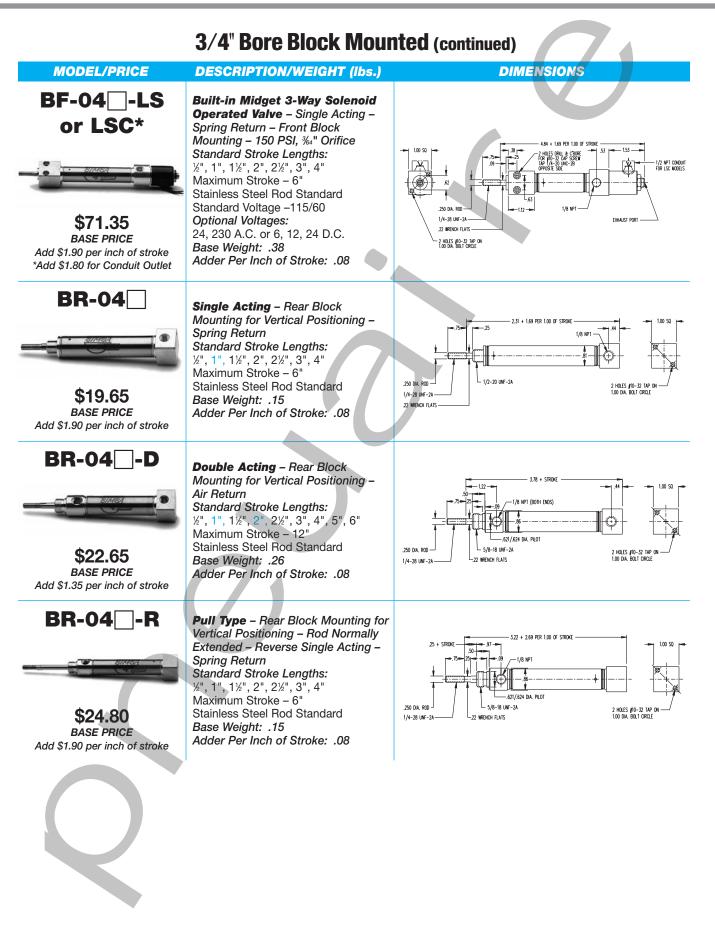




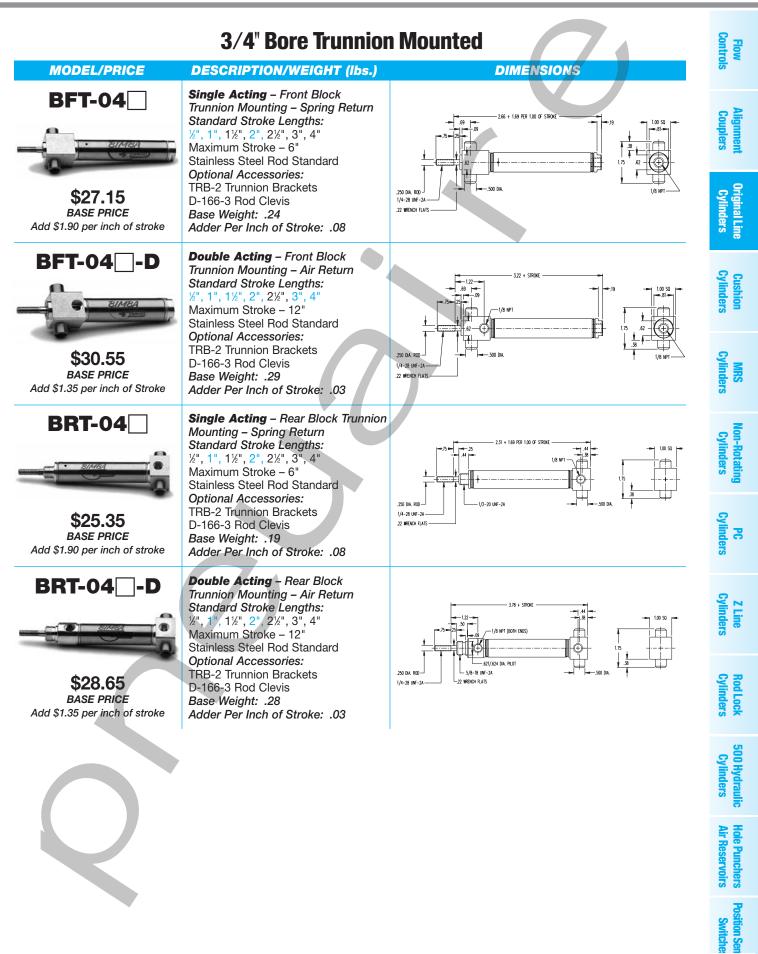




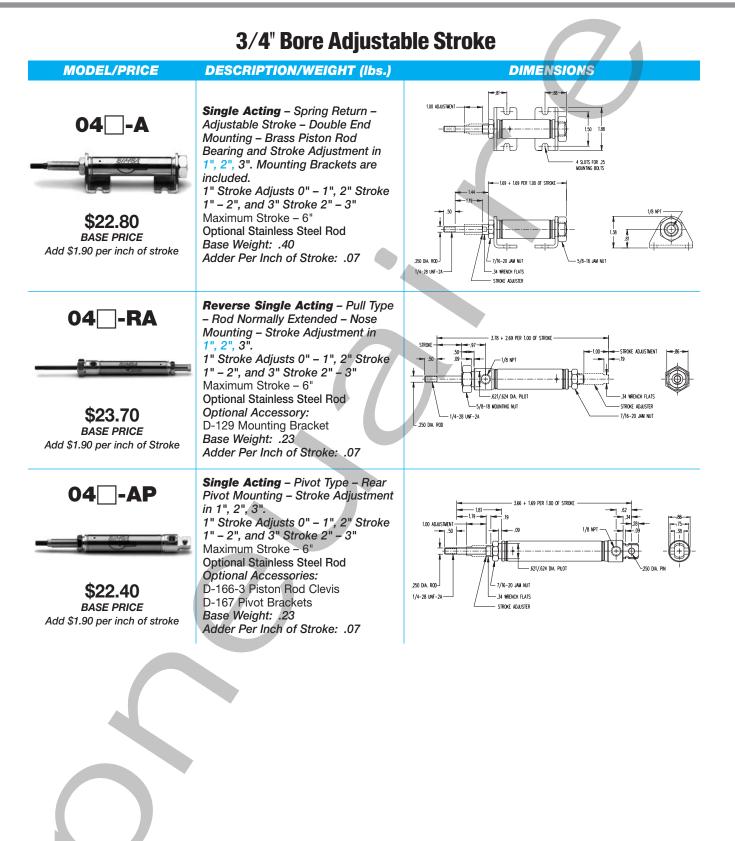




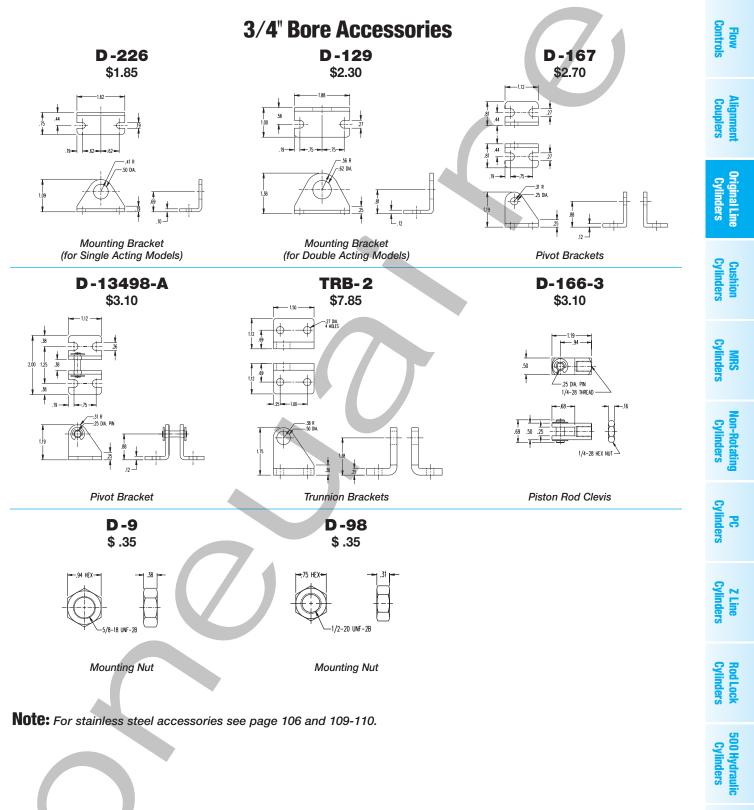












ORDE

Hole Punchers Position Sen Air Reservoirs Switche

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Available as an Option – Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 0.6 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Cushion Quiet Bumpers Standard on All Models

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q)
 Add .28" to nose mount overall length
 DIVOT BUSHING (V)
- PIVOT BUSHING (Y) .250" ID

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$0.70 per inch of extension
- DXDE, add \$0.90 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$5.00 to base price + \$0.50 to stroke adder
- See page 72 for overall length adders

OPTIONS continued...

MAGNET (prefix M) – Add \$8.40

- All models add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$2.50 per track. See page 140 for details.

LOW TEMPERATURE (N)

- Temperature Range: -40° to 200°F
- Single acting add \$0.55
- Reverse acting add \$0.80
- Double acting add \$1.05
- DXDE add \$1.35

HIGH TEMPERATURE "U" CUP SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$4.10
- Double acting add \$10.60
- DXDE add \$13.45
- Reverse acting add \$7.05

MOLYCOATED BODY (F)

• Add \$2.30 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$3.40
- Double acting add \$7.85

• DXDE add \$11.25

- ROD WIPER (W)
- (not available in standard single acting)
- Add \$2.50
- STAINLESS STEEL ROD (prefix SR)
- Add \$1.75
- Standard on DXP, DXDE, and M option

Enter Stroke Length as 3rd Digit

MODEL/PRICE





\$12.10 BASE PRICE Add \$2.10 per inch of stroke

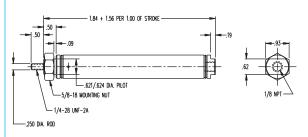


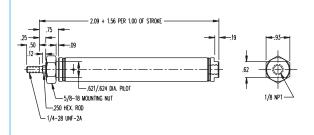
DESCRIPTION/WEIGHT (lbs.)

Single Acting – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .17 Adder Per Inch of Stroke: .09

Single Acting – Non-rotating Hexagon Rod – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .17 Adder Per Inch of Stroke: .09

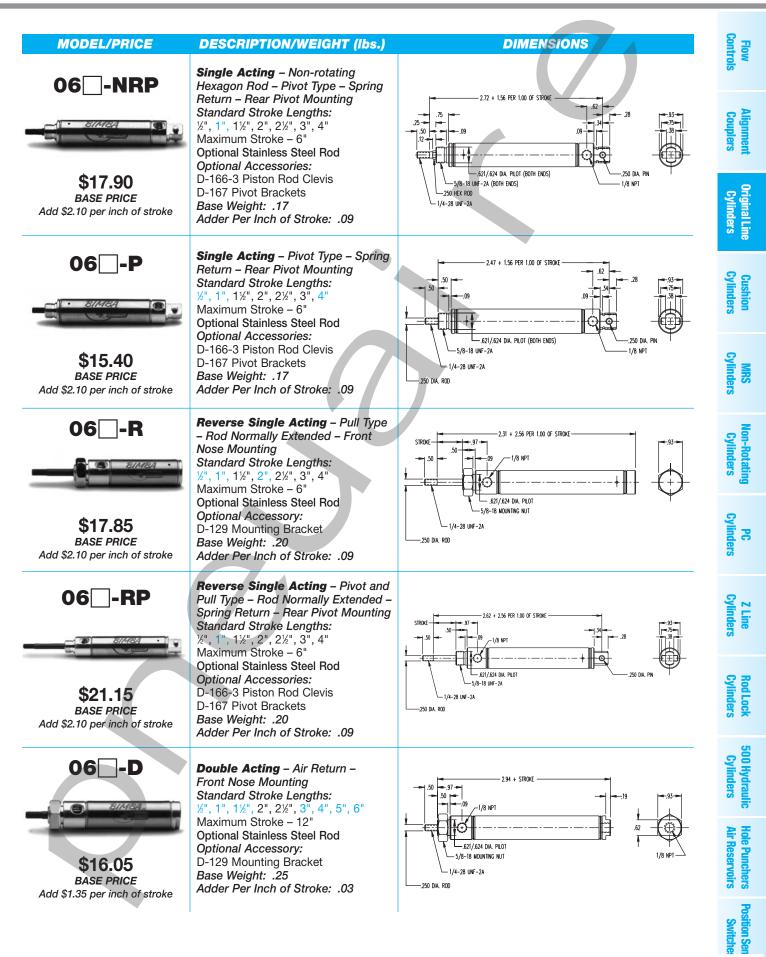
DIMENSIONS



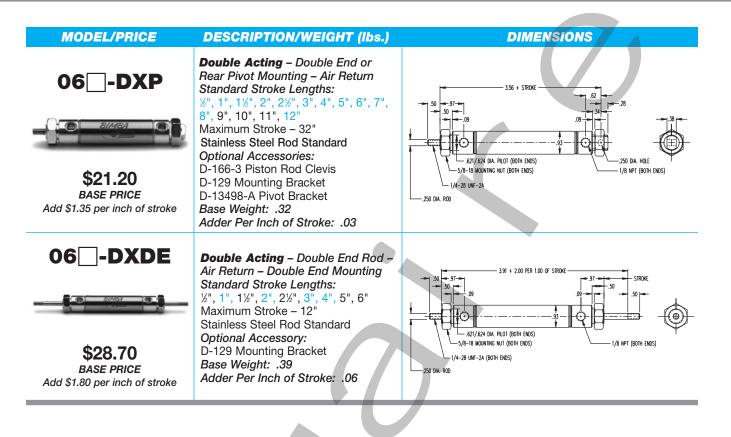


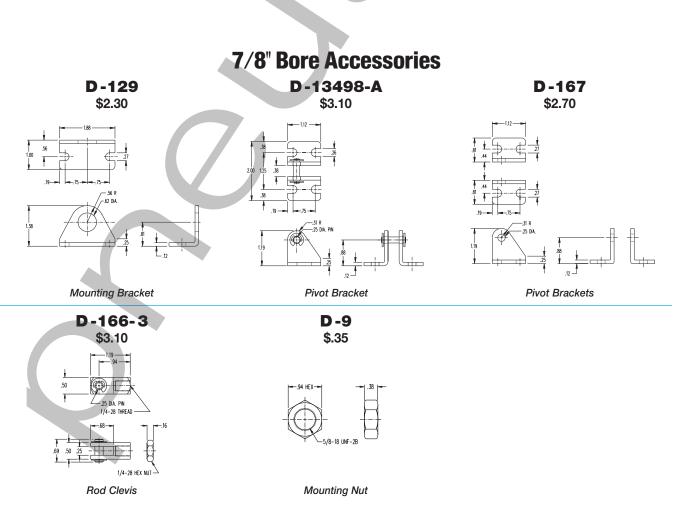
See page 9 for length calculation of fractional stroke for single acting cylinders











ORDER

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Available as an Option – Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 0.9 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Rod Wipers Available on D, DP, DX and DXDE Models

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)*
- *Front port rotated 90° on BF-090-D.
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .25" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

SINGLE AND REVERSE ACTING BUMPER (B)

- \$2.60 additional
- Add .125 to overall length
- **DOUBLE ACTING BUMPERS (B)**
- \$3.65 additional
- Add .125 to overall length
- Models DXDE and DXDEH add .500

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$0.70 per inch of extension
- DXDE, add \$0.90 per inch of extension; extension added to each end
- DXDE hollow rod, add \$1.30 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

MODEL/PRICE

\$12.65

BASE PRICE

Add \$2.30 per inch of stroke

09

-NR

09

- (JS = Spring Return, JR = Spring Extend)
- Add \$7.00 to base price + \$0.90 to stroke adder
- See page 72 for overall length adders
- Spring Force: 6 lbs. relaxed 12 lbs. compressed MAGNET (prefix M) – Add \$10.45 • Single acting and DXDE add .125" to overall length • Use bumper length adder for DXDE and DXDEH when magnet and bumper are ordered together. • Stainless steel rod becomes standard with this option Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$2.50 per track. See page 140 for details. LOW TEMPERATURE (N) Temperature Range: -40° to 200°F Single acting add \$0.80 Reverse acting add \$1.05 Double acting add \$1.60 DXDE add \$2.10 HIGH TEMPERATURE "U" CUPS (V) Temperature Range: 0° to 400°F (-18° to 205°C) Single acting add \$4.75 Double acting add \$11.40 • DXDE add \$14.45 Reverse acting add \$7.40 ROD WIPER (W) (not available in standard single acting) (now available in block mount) Double acting, add \$2.50 DXDE, add \$5.00 MOLYCOATED BODY (F) Add \$2.30 per inch of stroke NON-LUBE SERVICE (E) Single acting add \$3.40 Double acting add \$8.40 DXDE add \$11.80 STAINLESS STEEL ROD (prefix SR) Add \$1.75 Standard on DX, DXDE, DXDEH, All block mountings and M option Enter Stroke Length as 3rd Digit **DESCRIPTION/WEIGHT (lbs.)** DIMENSIONS 1.94 + 1.56 PER 1.00 OF STROKI -.12 (S.S. ROD ONLY)

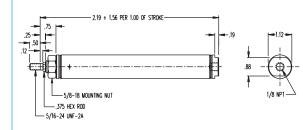
OPTIONS continued...

HEAVY SPRINGS (H) are standard on all single acting

For all other single acting, add \$1.70

block front and block rear mount, and all reverse acting.

5/8-18 MOUNTING NUT -.25 WRENCH FLATS (S.S. ROD ONLY) -5/16-24 UNF-2A



500 Hydrau

od Loc

В

\$14.95 BASE PRICE Add \$2.30 per inch of stroke

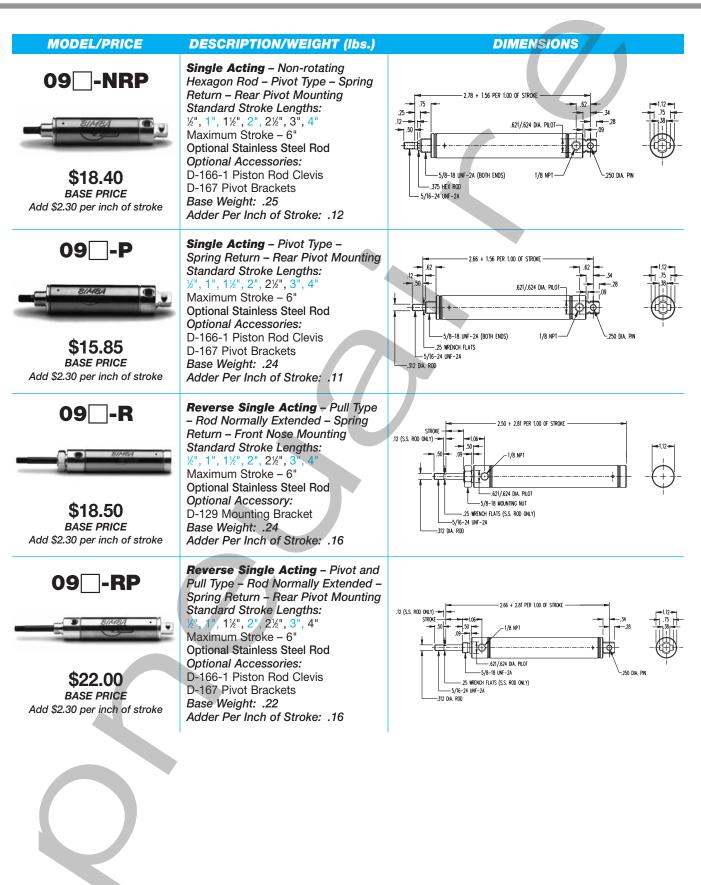
Single Acting – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3["], 4" Maximum Stroke - 6" **Optional Stainless Steel Rod Optional Accessory:** D-129 Mounting Bracket

Base Weight: .23 Adder Per Inch of Stroke: .11 Single Acting – Non-rotating

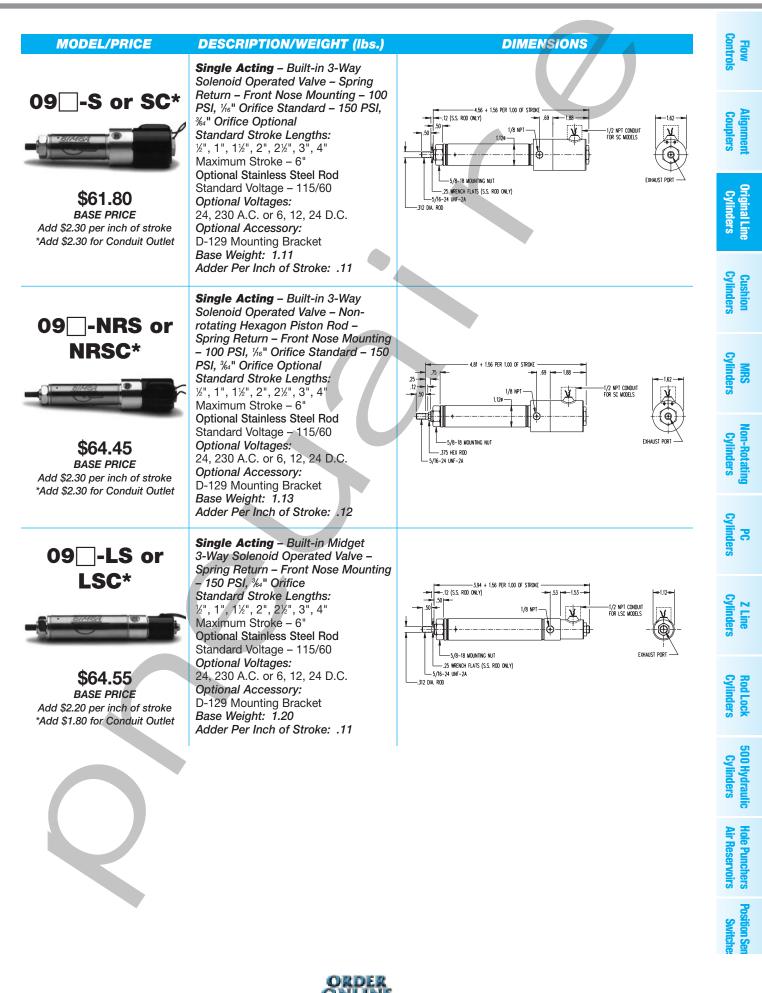
Hexagon Rod – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3["], 4"

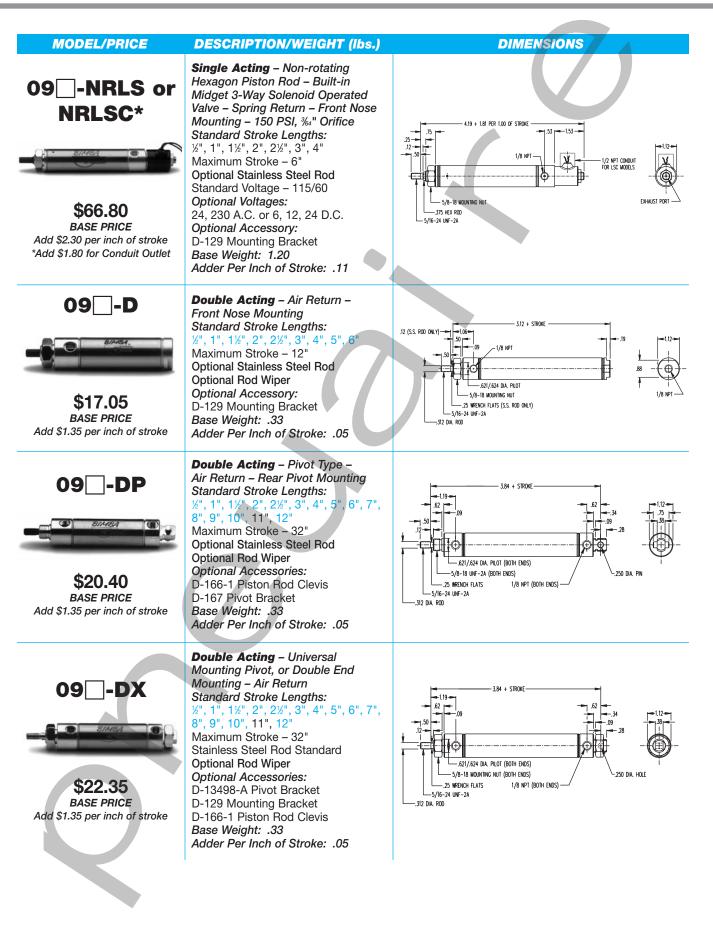
Maximum Stroke – 6" Optional Stainless Steel Rod **Optional Accessory:** D-129 Mounting Bracket Base Weight: .25 Adder Per Inch of Stroke: .12



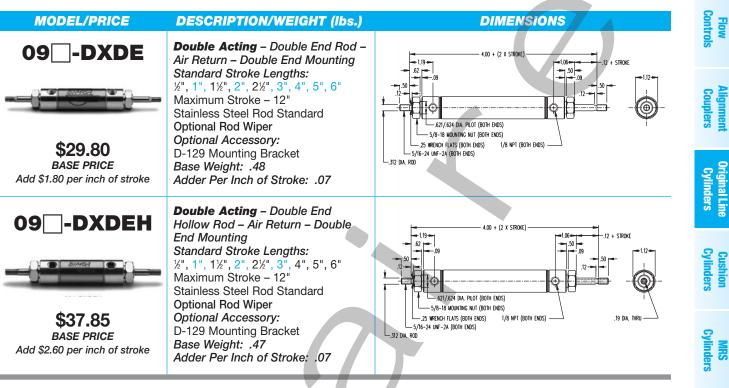




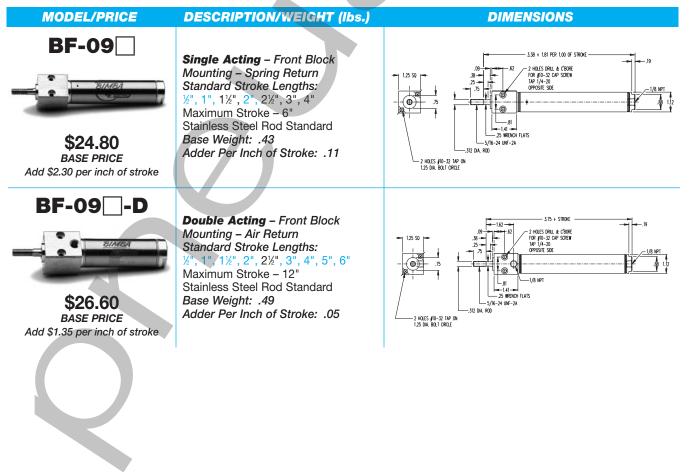








1-1/16" Bore Block Mounted · Spring Force: 6 lbs. Retracted, 12 lbs. Extended



ORDER



Hole Punchers Air Reservoirs

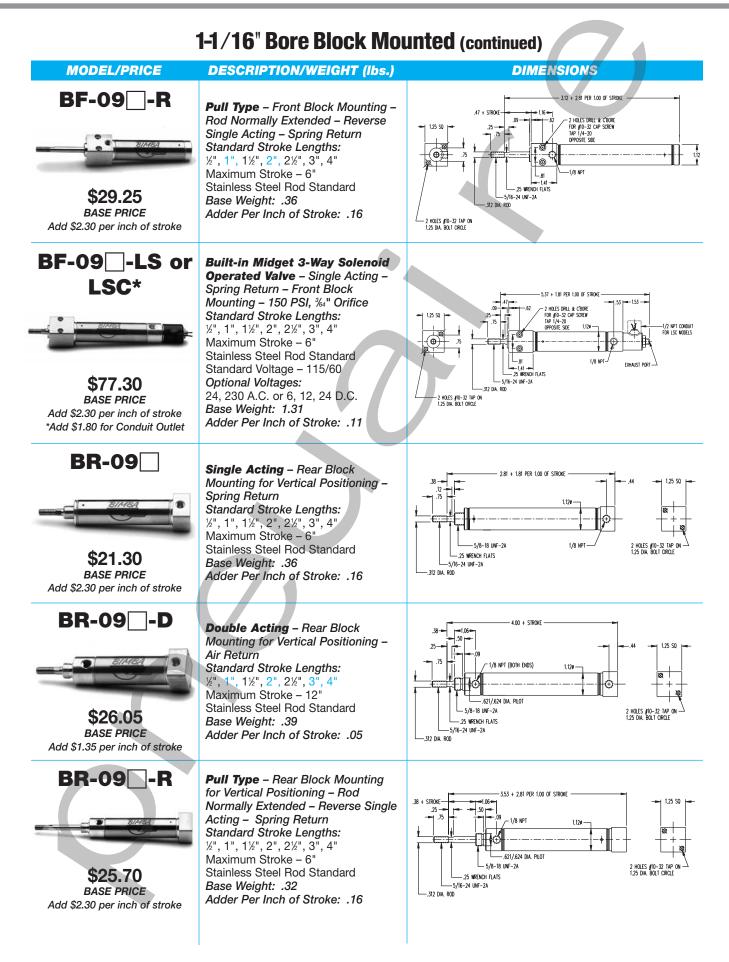
Ion-Rotating Cylinders

Cylinders

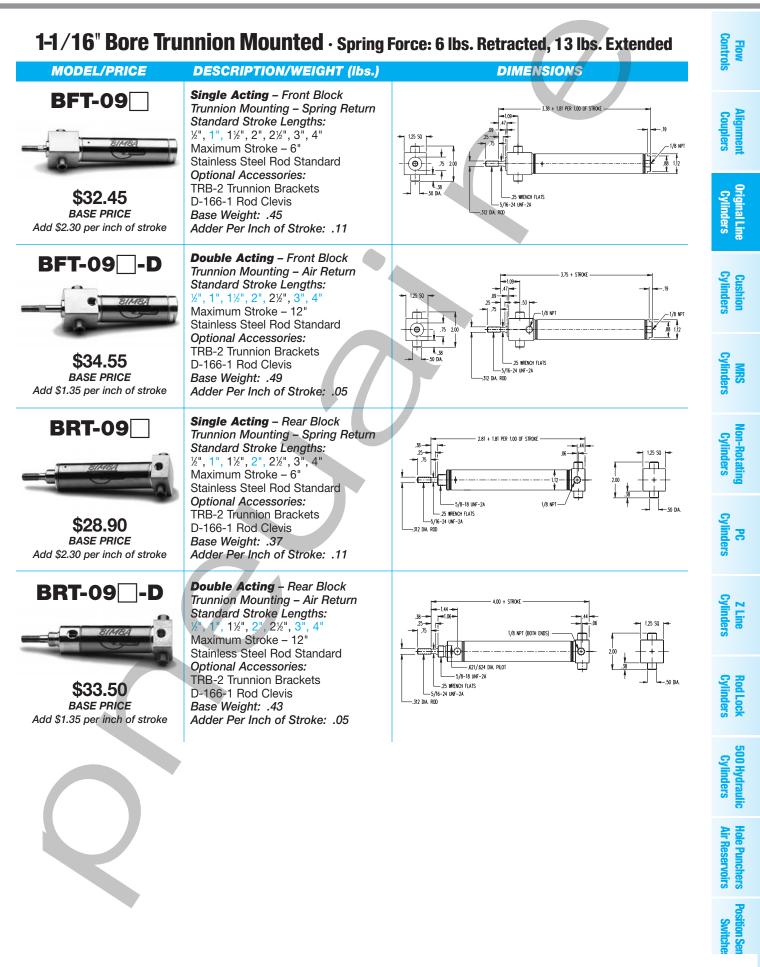
R

lod Lock

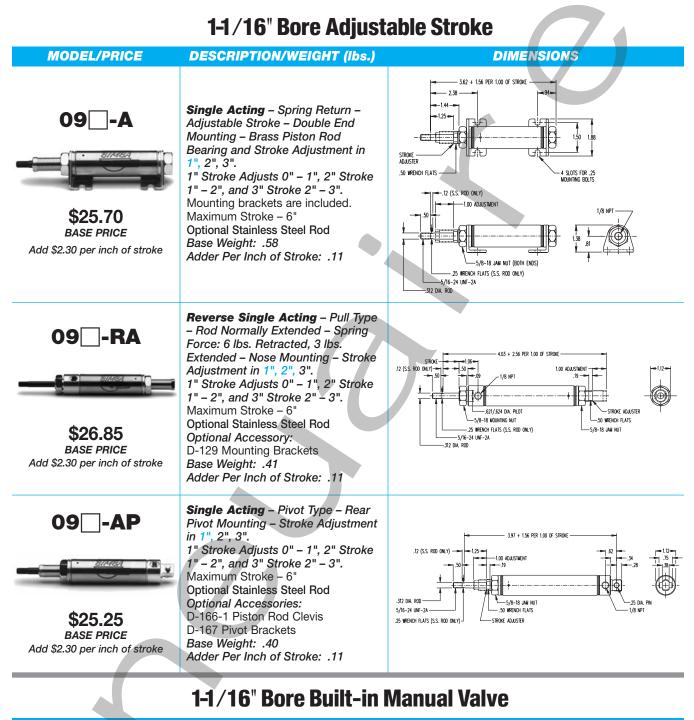
500 Hydraulic











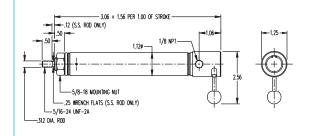
MODEL/PRICE

\$45.50 BASE PRICE Add \$2.30 per inch of stroke

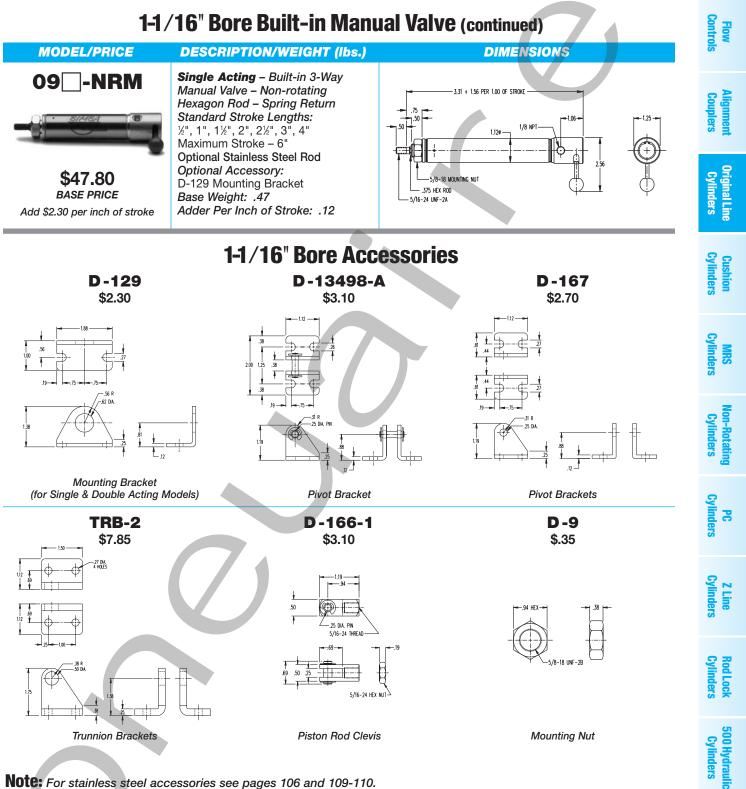
DESCRIPTION/WEIGHT (Ibs.)

Single Acting – Built-in 3-Way Manual Valve – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .45 Adder Per Inch of Stroke: .11

DIMENSIONS







Note: For stainless steel accessories see pages 106 and 109-110.



Air Reservoi **Hole Punchers**

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Available as an Option – Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 1.2 of Air Line Pressure
- Enclosed Spring Force: 7.5 lbs. Relaxed 15 lbs.
- Compressed
- Cushion Quiet Bumpers Standard

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q)
- Add .31" to nose mount overall length • PIVOT BUSHING (Y)
- .250" ID

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$0.90 per inch of extension
- DXDE, add \$1.30 per inch of extension; extension added to each end
- DXDE hollow rod, add \$1.40 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

- (JS = Spring Return, JR = Spring Extend)
- Add \$7.00 to base price + \$0.90 to stroke adder
- See page 72 for overall length adders

OPTIONS continued...

MAGNET (prefix M) – Add \$10.45

- Single and reverse acting add .125" to overall length,
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$2.50 per track. See page 140 for details.

LOW TEMPERATURE (N)

- Temperature Range: -40° to 200°F
- Single acting add \$0.80
- Reverse acting add \$1.05
- Double acting add \$1.60
- DXDE add \$2.10

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$5.00
 - Double acting add \$12.55
- DXDE add \$16.10
- Reverse acting add \$8.65
- MOLYCOATED BODY
- Add \$2.30 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$3.40
- Double acting add \$8.40

Enter Stroke Length as 3rd Digit

- DXDE add \$11.80
- STAINLESS STEEL ROD (prefix SR)
- Add \$2.50
- Standard on DXDE, DXDEH and M option ROD WIPER (W)
- (not available in standard single acting)

Add \$2.50

MODEL/PRICE

DESCRIPTION/WEIGHT (ibs.)

DIMENSIONS









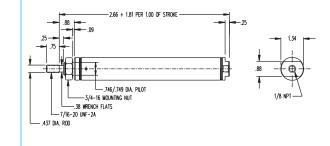
\$23.05 BASE PRICE

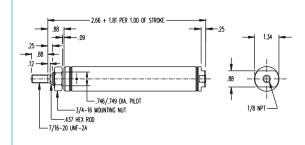
Add \$3.00 per inch of stroke

Single Acting – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .39 Adder Per Inch of Stroke: .21

Single Acting – Non-rotating Hexagon Rod – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .41

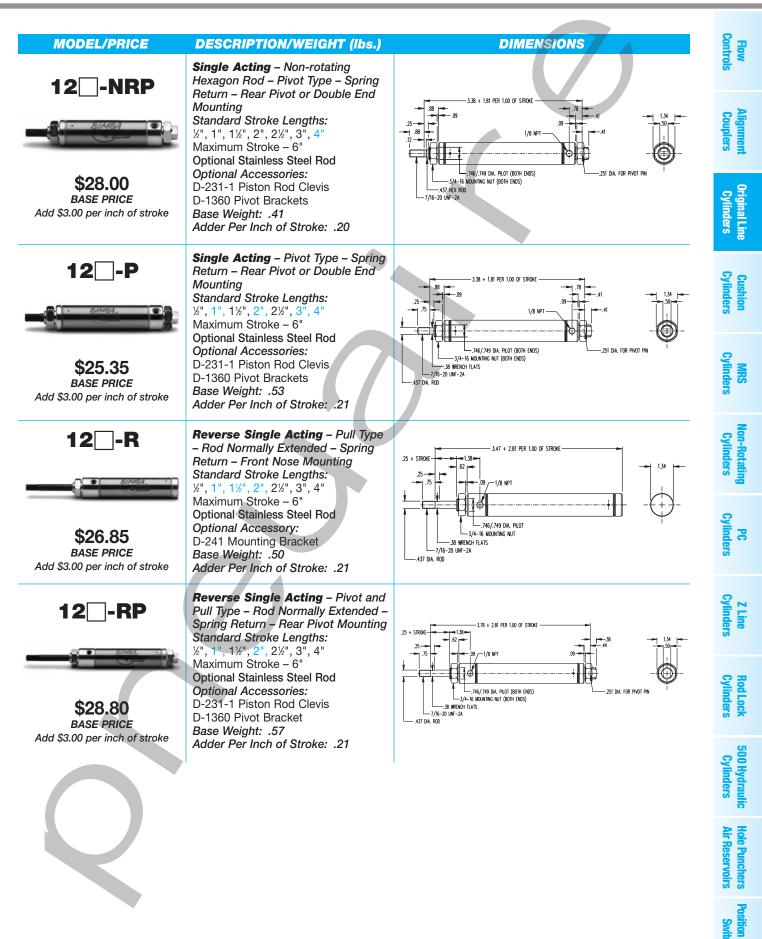
Adder Per Inch of Stroke: .20



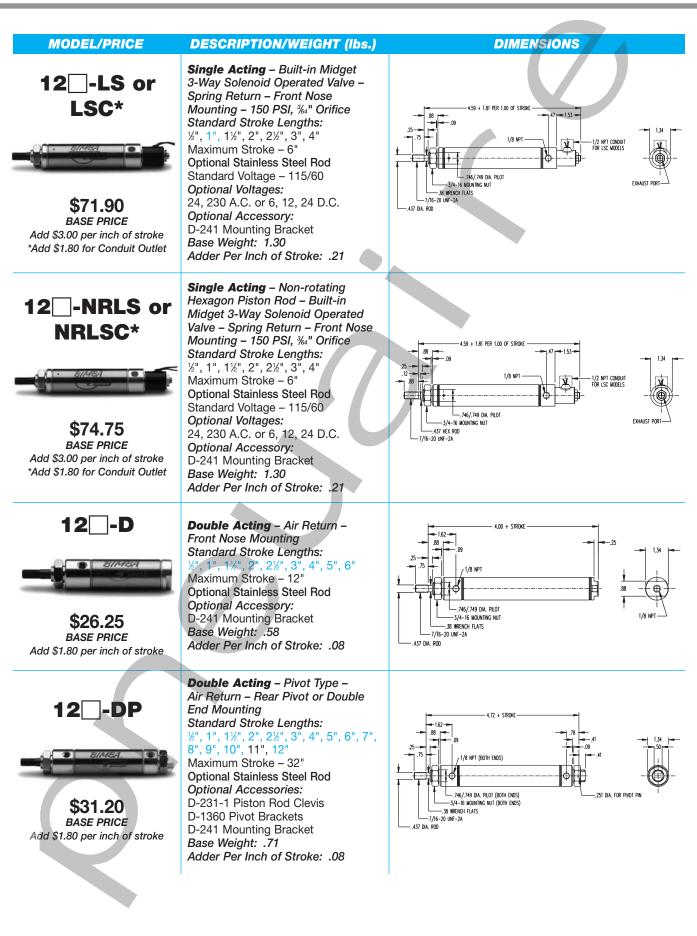


See page 9 for length calculation of fractional stroke for single acting cylinders

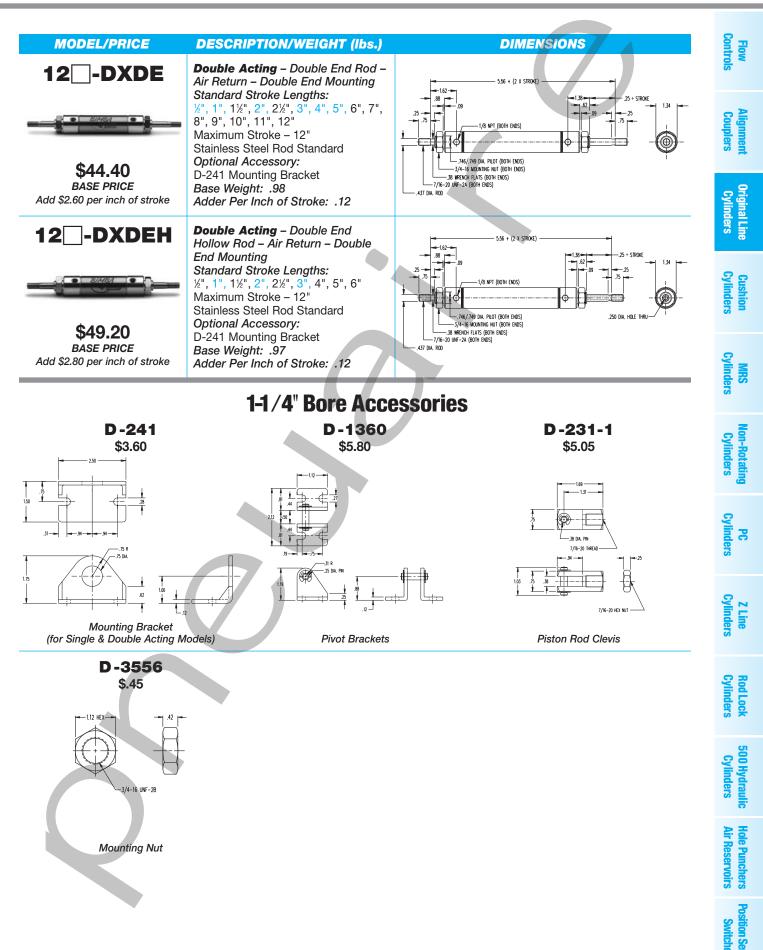














- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Optional - Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 1.7 of Air Line Pressure
- Enclosed Spring Force: 7 lbs. Relaxed 14 lbs. Compressed
- Rod Wipers Available on D, DP, DX, DXDE, and DXDEH Models

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)*
- *Front port rotated 90° on BF models.
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .19" to nose mount overall length and DNR; BF and BFT add .38"
- PIVOT BUSHING (Y) .375" ID (use D-620-1 pivot bracket)
- SINGLE AND REVERSE ACTING BUMPERS (B)
- \$2.80 additional
- Add .125" to overall length
- **DOUBLE ACTING BUMPERS (B)**
- \$4.40 additional
- Add .125 to overall length
- * Front port rotated at 90° on BF model.

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.05 per inch of extension
- DXDE, add \$1.70 per inch of extension; extension added to each end
- DXDE hollow rod, add \$1.80 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

- (JS = Spring Return, JR = Spring Extend)
- Add \$10.00 to base price + \$1.30 to stroke adder
- See page 72 for overall length adders

MODEL/PRICE

BIMBA

\$23.00

BASE PRICE

Add \$3.45 per inch of stroke

\$25.30

BASE PRICE

Add \$3.45 per inch of stroke

-NR

DESCRIPTION/WEIGHT (lbs.)

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: , 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" **Optional Stainless Steel Rod Optional Accessory:** D-241 Mounting Bracket Base Weight: .44 Adder Per Inch of Stroke: .22

Single Acting – Non-rotating Hexagon Rod – Spring Return – Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3",

Maximum Stroke - 6" **Optional Stainless Steel Rod Optional Accessory:** D-241 Mounting Bracket Base Weight: .45 Adder Per Inch of Stroke: .22



HEAVY SPRINGS (H) are standard on all single acting block front and block rear mount, and all reverse acting. For all other single acting, add \$1.95

Spring Force: 8.5 lbs. relaxed – 17 lbs. compressed

MAGNET (prefix M) - Add \$12.55

- Single and reverse acting add .125" to overall length,
- Stainless steel rod becomes standard with this option • Must specify track(s) for use with miniature position
- sensing (T2, T3, T4) add \$2.50 per track. See page 140 for details.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.05
- Reverse acting add \$1.35
- Double acting add \$2.10
- DXDE add \$2.65

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$5.00
- Double acting add \$12.55
- DXDE add \$16.10
- Reverse acting add \$8.65

ROD WIPER (W) (not available in standard single acting now available in block mount)

- Double acting, add \$2.50
- DXDE, add \$5.00

MOLYCOATED BODY (F)

Add \$2.30 per inch of stroke

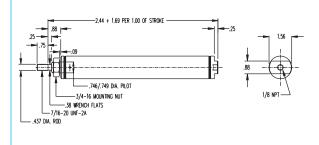
- NON-LUBE SERVICE (E)
- Single acting add \$3.95
- Double acting add \$8.90
- DXDE add \$12.30

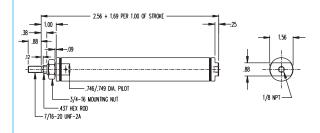
STAINLESS STEEL ROD (prefix SR)

- Add \$2.50
- Standard on DX, DXDE, DXDEH, DNR, DXNR, All block mounts, and M option

DIMENSIONS

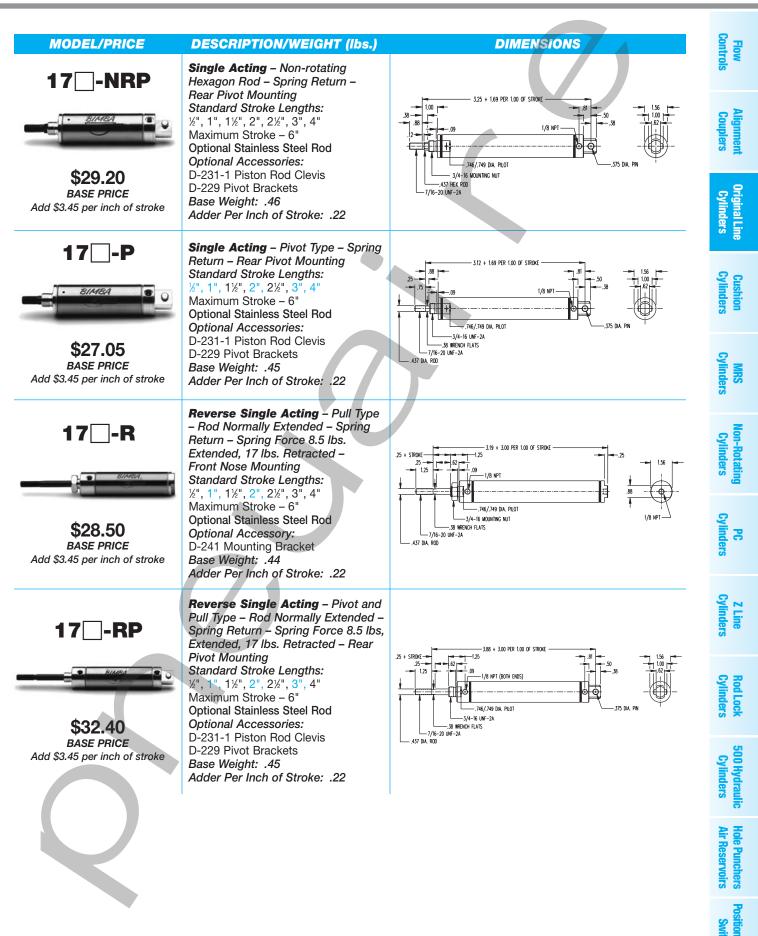
Enter Stroke Length as 3rd Digit



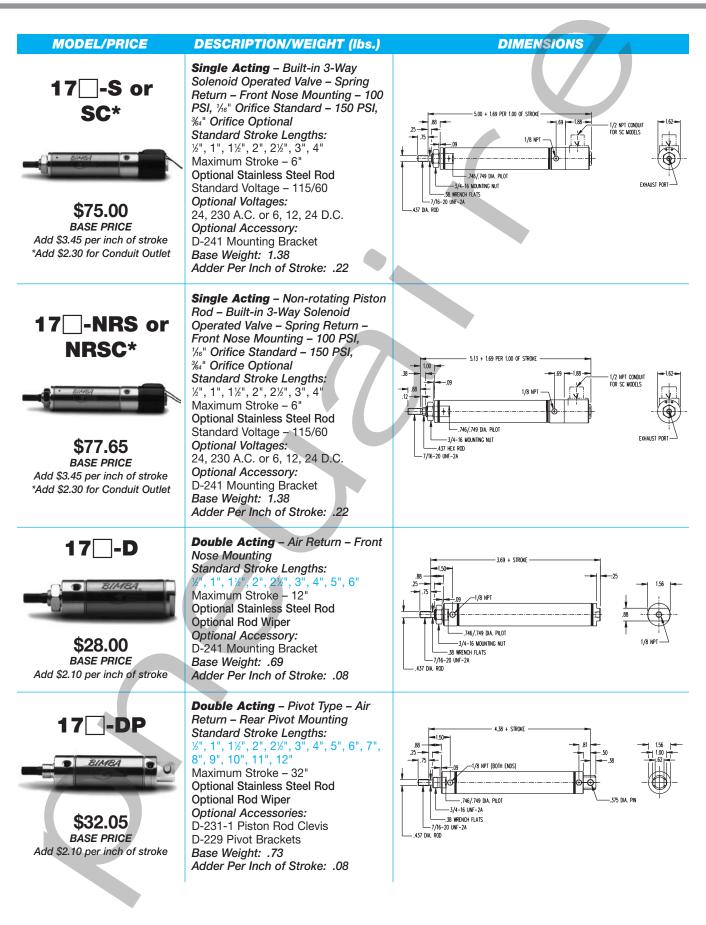




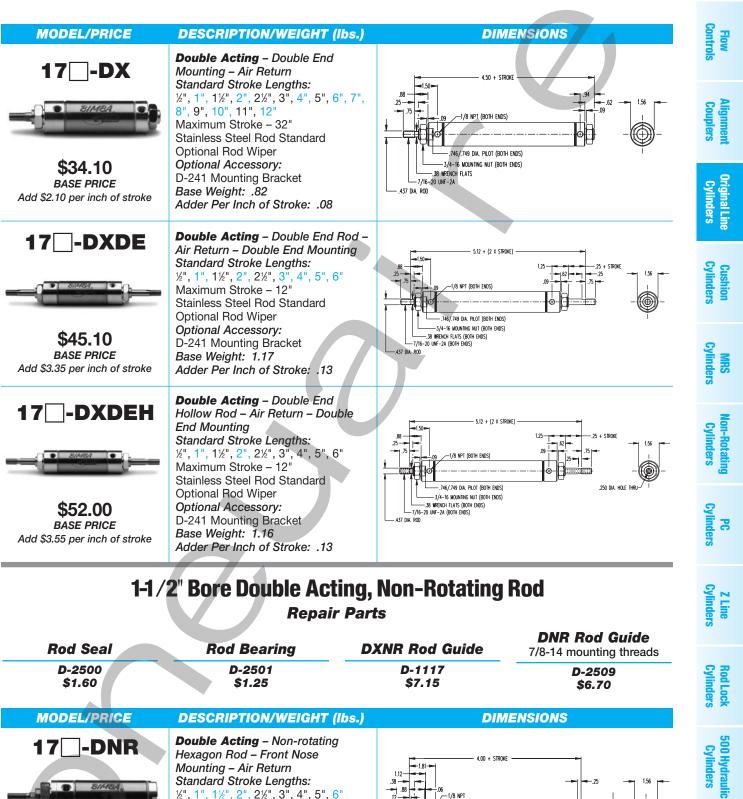
17





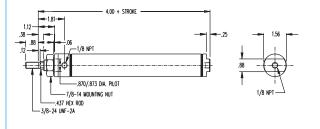






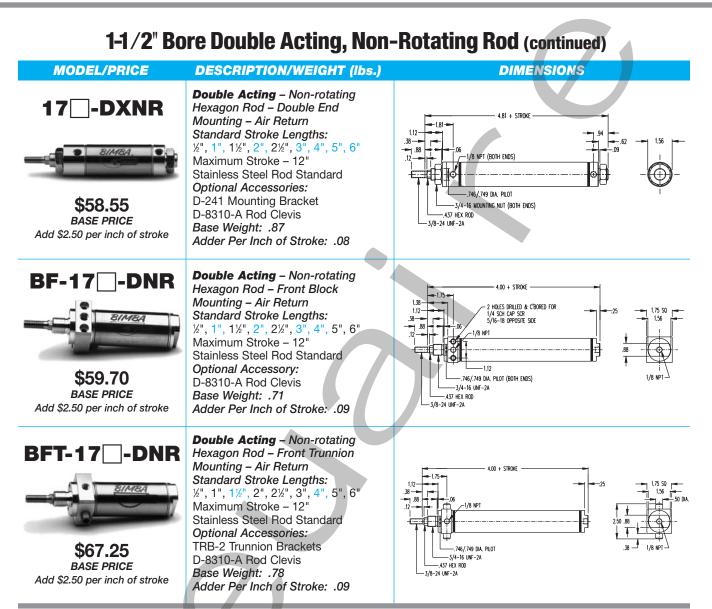
17 -DNR Birded \$52.75 BASE PRICE Add \$2.50 per inch of stroke **Double Acting** – Non-rotating Hexagon Rod – Front Nose Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: D-2669 Mounting Bracket Base Weight: .77 Adder Per Inch of Stroke: .09

ORDER



Switche

tole Punchers



1-1/2" Bore Adjustable Stroke

MODEL/PRICE

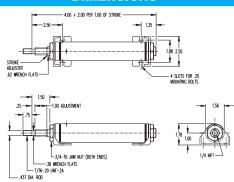


\$43.95 BASE PRICE Add \$3.45 per inch of stroke

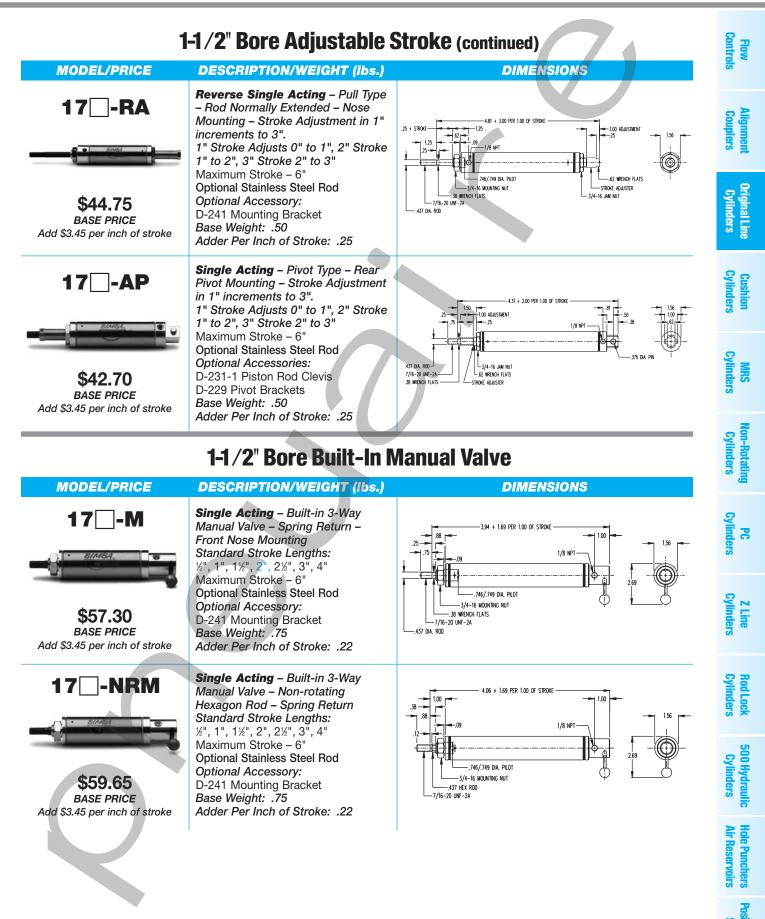
DESCRIPTION/WEIGHT (Ibs.)

Single Acting – Spring Return – Adjustable Stroke – Double End Mounting – Brass Piston Rod Bearing and Stroke Adjustment in 1" increments to 3". Mounting Brackets are included. 1" Stroke Adjusts 0" to 1", 2" Stroke 1" to 2", 3" Stroke 2" to 3" Maximum Stroke – 6" Optional Stainless Steel Rod Base Weight: .75 Adder Per Inch of Stroke: .25

DIMENSIONS

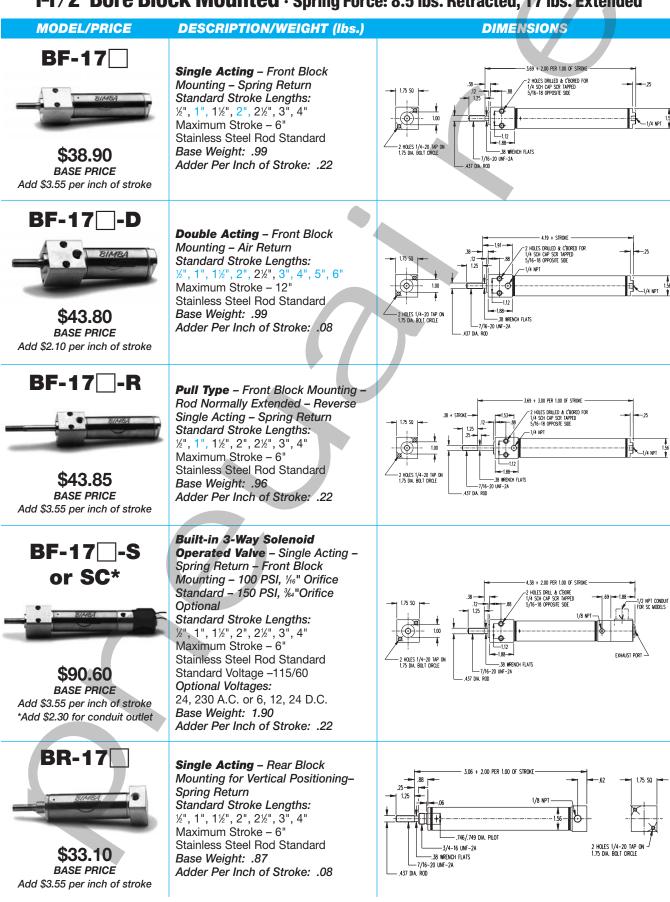




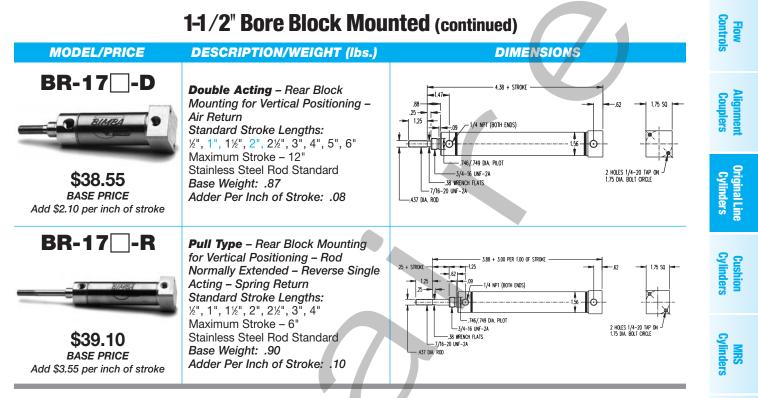


ORDER

1-1/2" Bore Block Mounted · Spring Force: 8.5 lbs. Retracted, 17 lbs. Extended







1-1/2" **Bore Trunnion Mounted** · Spring Force: 8.5 lbs. Retracted, 17 lbs. Extended

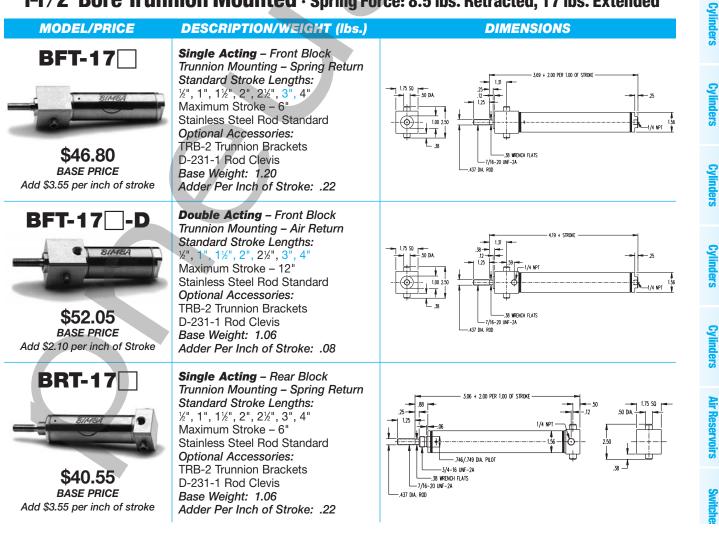
Ion-Rotating

В

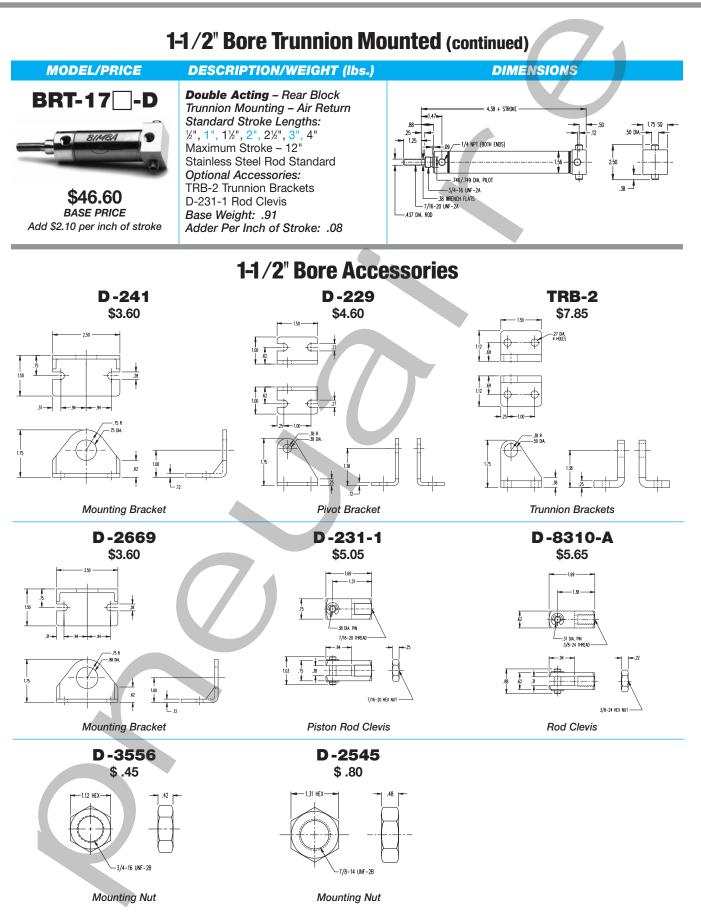
od Loc

500 Hydraul

Punc







Note: For stainless steel accessories see page 106 and 109-110. Mounting bracket not available in stainless steel.



- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Available as an Option – Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 2.4 of Air Line Pressure
- Enclosed Spring Force: 11 lbs. Relaxed 24 lbs. Compressed
- Cushion Quiet Bumpers Standard

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .56" to nose mount overall length.
- PIVOT BUSHING (Y) .375" ID

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.05 per inch of extension
- DXDE, add \$1.60 per inch of extension; extension added to each end
- DXDE hollow rod, add \$1.70 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend) Add \$15.00 to base price + \$2.00 to stroke adder

• See page 72 for overall length adders

Enter Stroke Length as 3rd Digit

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)



24

\$35.80 BASE PRICE Add \$4.35 per inch of stroke







Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: <mark>//</mark>, 1", 1½", **2**", 2½", 3", 4" Maximum Stroke - 6" **Optional Stainless Steel Rod Optional Accessory:** C-1337 Mounting Bracket Base Weight: .85 Adder Per Inch of Stroke: .36

Single Acting – Non-rotating Hexagon Rod – Spring Return – Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke – 6" **Optional Stainless Steel Rod** Optional Accessory: C-1337 Mounting Bracket Base Weight: .86 Adder Per Inch of Stroke: .36



MAGNET (prefix M) – Add \$12.55

- Single and reverse acting add .125" to overall length, Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position
- sensing (T2, T3, T4) add \$2.50 per track. See page 140 for details.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.05
- Reverse acting add \$1.35 • Double acting add \$2.10
- DXDE add \$2.65

HIGH TEMPERATURE "U" CUPS (V) Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$6.60
- Double acting add \$16.10
- DXDE add \$21.30
- Reverse acting add \$12.00
- MOLYCOATED BODY (F)
- Add \$2.30 per inch of stroke

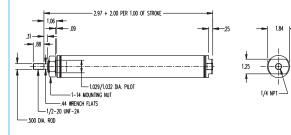
NON-LUBE SERVICE (E)

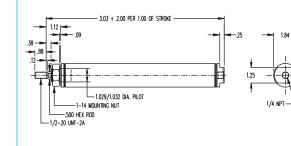
- Single acting add \$3.95
- Double acting add \$8.90 • DXDE add \$12.30

ROD WIPER (W)

- (not available in standard single acting)
- Add \$2.50
- STAINLESS STEEL ROD (prefix SR)
- Add \$3.40
- Standard on DXDE, DXDEH

DIMENSIONS



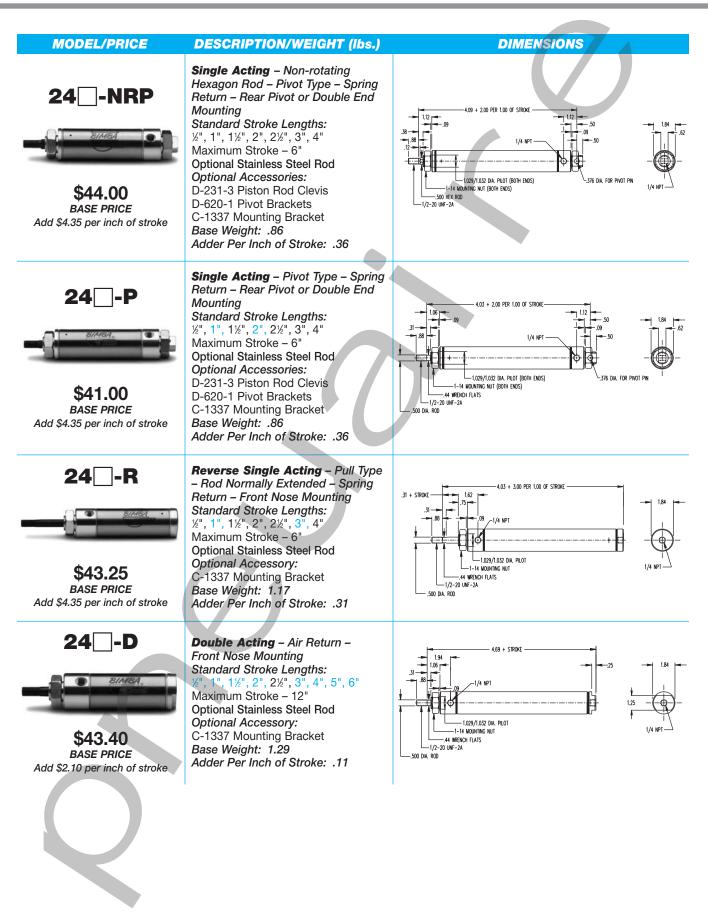




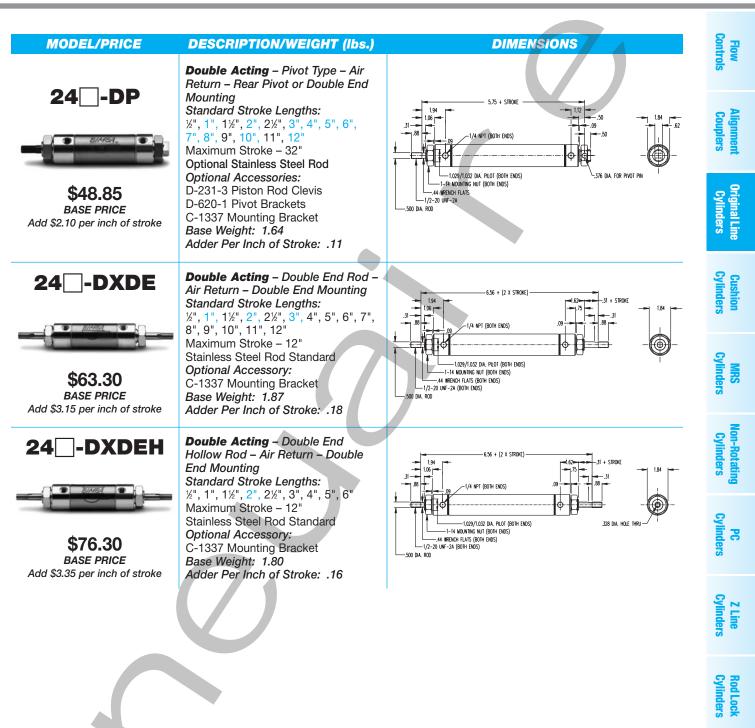
В

See page 9 for length calculation of fractional stroke for single acting cylinders







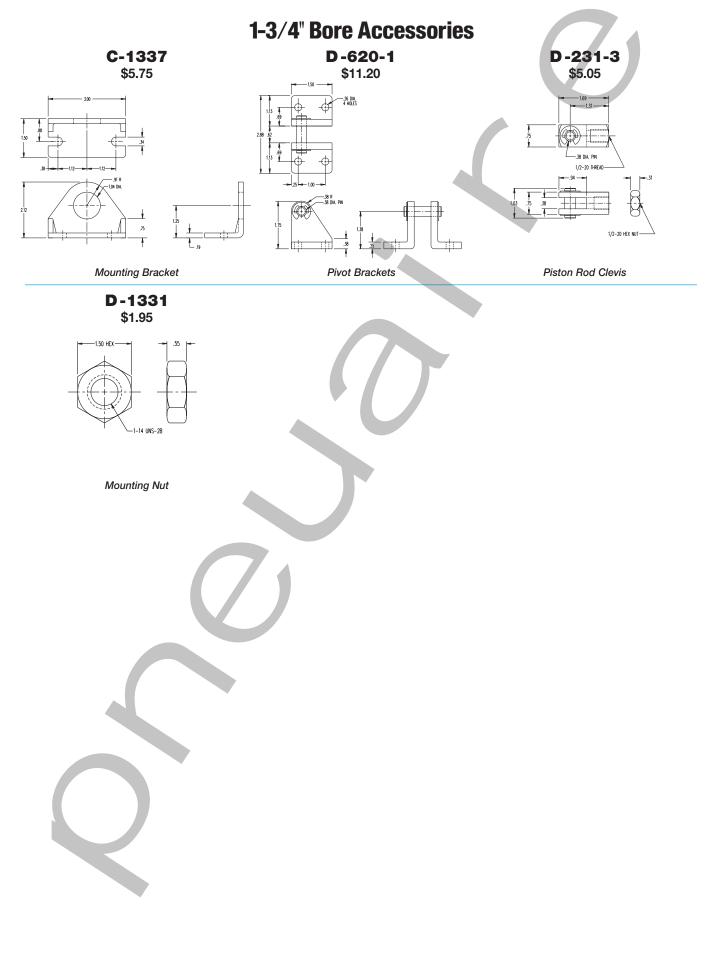


ORDER

500 Hydraulic 1 Cylinders 4

Hole Punchers Air Reservoirs

tion Sei





- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Available as an Option – Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 3.1 of Air Line Pressure
- Enclosed Spring Force: 15 lbs. Relaxed 30 lbs. Compressed
- Mounting Nuts Not Included

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q)
- Add .38" to nose mount overall length.

SINGLE AND REVERSE ACTING BUMPERS (B)

- \$3.35 additional
- Add .125" to overall length

DOUBLE ACTING BUMPERS (B)

- \$5.65 additional
- Add .250 to overall length

EXTRA EXTENSION (EE)

 Single, reverse and double acting, add \$1.15 per inch of extension

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$20.00 to base price + \$2.40 to stroke adder
- See page 72 for overall length adders

Enter Stroke Length as 3rd Digit

OPTIONS continued...

• DXDE, add \$1.75 per inch of extension; extension added to each end

MAGNET (prefix M) – Add \$14.65

- Single and reverse acting add .125" to overall length,
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$2.50 per track. See page 140 for details.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.35
- Reverse acting add \$1.60
- Double acting add \$2.65
- DXDE add \$2.90

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$6.60
- Double acting add \$16.10
- DXDE add \$21.30
- Reverse acting add \$12.00
- MOLYCOATED BODY (F)

• Add \$2.30 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$5.25
- Double acting add \$13.20

DXDE add \$15.90 ROD WIPER (W)

- (not available in standard single acting)
- Add \$5.00
- STAINLESS STEEL ROD (prefix SR)
- Add \$3.45
- Standard on DXP, DXDE, XP, M option

1.00 STROKE=6.34 2.00 STROKE=8.34

3.00 STROKE=9.59 4.00 STROKE=12.53

-1.372/1.375 DIA, PILOT (BOTH ENDS) -1 1/4-12 UNF-2A (BOTH ENDS))

-.50 WRENCH FLATS

-1/2-20 UNF-2A (.625 DIA, ROD)

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

Front Nose Mounting

Standard Stroke Lengths: 12", 1", 112", 2", 212", 3", 4" Maximum Stroke – 4" Optional Stainless Steel Rod Optional Accessories:







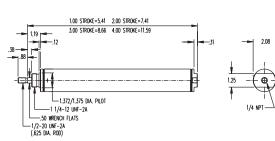


D-615 Mounting Bracket D-508 Mounting Nut Base Weight: 1.04 Adder Per Inch of Stroke: .43 Single Acting – Universal Mour

Single Acting - Spring Return -

Single Acting – Universal Mounting Type – Nose, Pivot or Double End – Spring Return – Bronze Rod Bushing and Bronze Pivot Bushing Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 4"
Stainless Steel Rod Standard
Optional Accessories:
D-231-3 Piston Rod Clevis
D-615 Mounting Bracket
D-620 Pivot Brackets
D-508 Mounting Nut
Base Weight: 1.26
Adder Per Inch of Stroke: .43



1/4 NP1

1.03

375 I.D. BUSHING

DIMENSIONS



Rod Lock

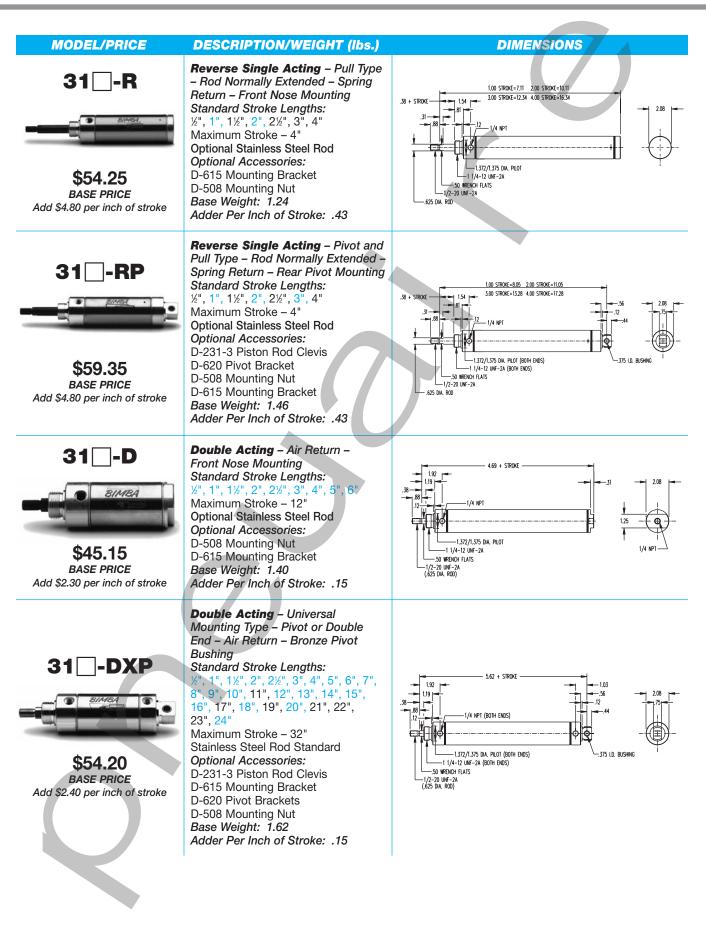




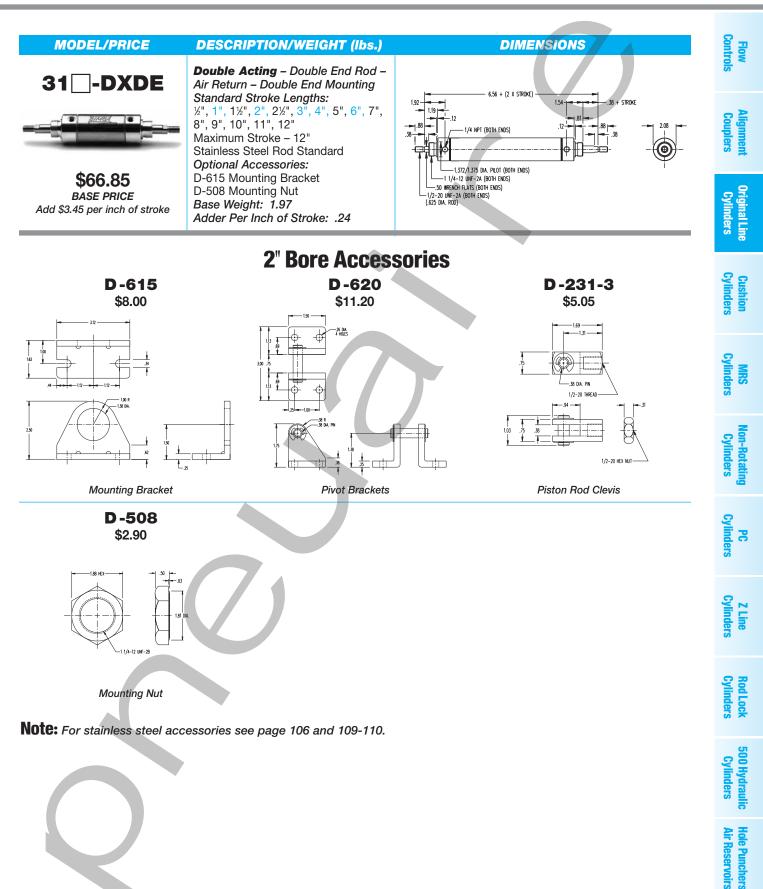
Position Sen Switche



PC Cylinders









tion Se

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Available as an Option – Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 5.0 of Air Line Pressure
- Double Acting Only
- Mounting Nuts Not Included

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .38" to nose mount overall length.

DOUBLE ACTING BUMPERS (B)

- \$5.65 additional
- Add .250 to overall length

Enter Stroke Length as 3rd Digit

MODEL/PRICE



\$64.70

BASE PRICE Add \$2.50 per inch of stroke





DESCRIPTION/WEIGHT (lbs.)

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Stainless Steel Rod Optional Accessories: D-615-1 Mounting Bracket D-2540 Mounting Nut

Base Weight: 1.98 Adder Per Inch of Stroke: .17

Double Acting – Universal Mounting Type – Pivot or Double End – Air Return – Bronze Rod Bushing and Bronze Pivot Bushing Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3⁻⁻, 4", 5", 6", 7", 8", 9", 10", 11", 12", 13", 14", 15", 16", 17", 18", 19", 20", 21", 22", 23". 24" Maximum Stroke - 32" Stainless Steel Rod Standard **Optional Accessories:** D-231-3 Piston Rod Clevis D-615-1 Mounting Bracket D-620 Pivot Brackets D-2540 Mounting Nut Base Weight: 2.27 Adder Per Inch of Stroke: .17

OPTIONS continued...

EXTRA EXTENSION (EE)

- Double acting, add \$1.25 per inch of extension
- DXDE, add \$2.05 per inch of extension; extension added to each end

MAGNET (prefix M) – Add \$14.65

- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$2.50 per track. See page 140 for details.

LOW TEMPERATURE (N)

- Temperature Range: -40° to 200°F
- Double acting add \$3.15
- DXDE add \$4.20

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

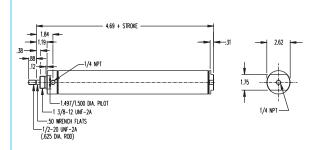
- Double acting add \$16.10
- DXDE add \$21.30

MOLYCOATED BODY (F)

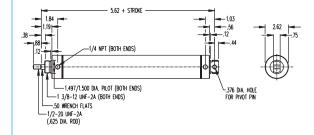
- Add \$2.30 per inch of stroke
- NON-LUBE SERVICE (E)
- Double acting add \$15.30
- DXDE add \$18.00

ROD WIPER (W)

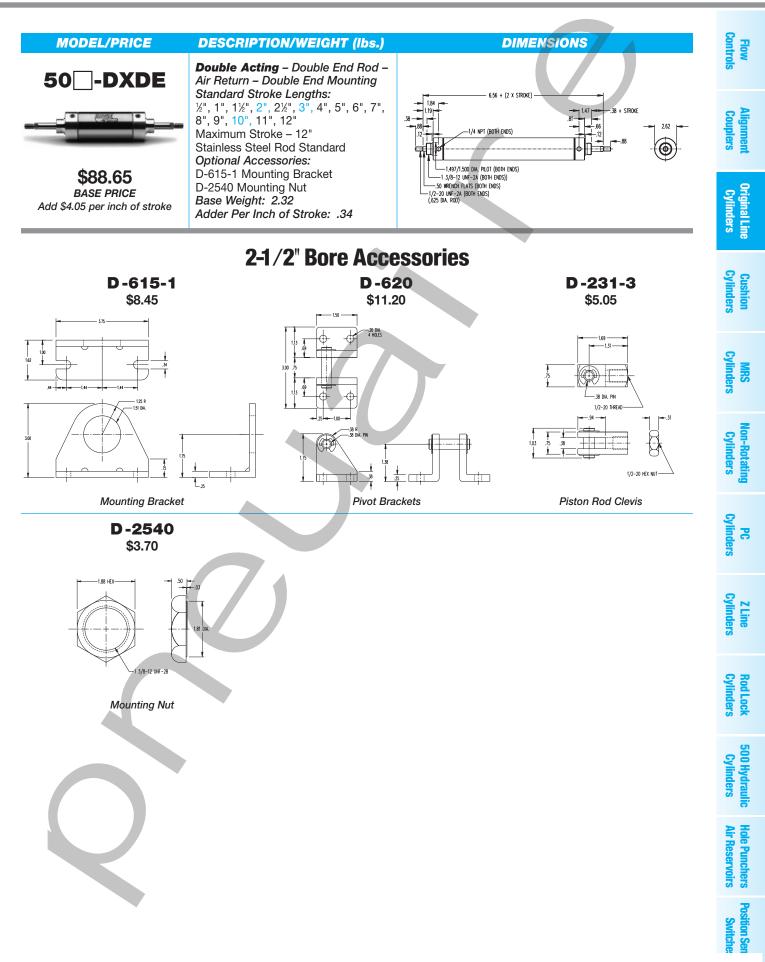
- (not available in standard single acting)
- Add \$5.00
- STAINLESS STEEL ROD (prefix SR)
- Add \$3.45
- Standard on M option, DXP, DXDE



DIMENSIONS









- Ground and Polished, High Strength Carbon Steel Piston Rod Standard – 303 Stainless Steel Rod Available as an Option – Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 7.0 of Air Line Pressure
- Double Acting Only
- Mounting Nuts Not Included

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .44" to nose mount overall length.

DOUBLE ACTING BUMPERS (B)

- \$7.35 additional
- Add .250 to the length

Enter Stroke Length as 3rd Digit

OPTIONS continued...

EXTRA EXTENSION (EE)

- Double acting, add \$1.50 per inch of extension
- DXDE, add \$2.15 per inch of extension; extension added to each end

MAGNET (prefix M) – Add \$26.15

- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$2.50 per track. See page 140 for details.

LOW TEMPERATURE (N)

- Temperature Range: -40° to 200°F
- Double acting add \$3.15
- DXDE add \$4.20

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C) • Double acting add \$16.95

- DXDE add \$22.45
- **MOLYCOATED BODY (F)**

Add \$2.30 per inch of stroke

NON-LUBE SERVICE (E)

- Double acting add \$18.10
- DXDE add \$20.80

ROD WIPER (W)

- (not available in standard single acting)
- Add \$5.00
- STAINLESS STEEL ROD (prefix SR)
- Add \$4.20
- Standard on DXP, DXDE, and M option

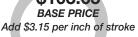
MODEL/PRICE



70 |-D

\$92.05 **BASE PRICE** Add \$3.00 per inch of stroke

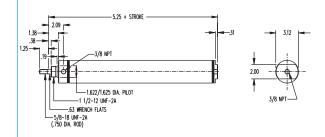




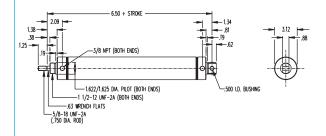
Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6 Maximum Stroke - 12" Carbon Steel Piston Rod Standard **Optional Stainless Steel Rod Optional Accessories:** D-19127 Mounting Bracket D-5379 Mounting Nut Base Weight: 3.34 Adder Per Inch of Stroke: .26

Double Acting – Universal Mount Pivot or Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7" 8", 9", 10", 11", 12", 13", 14", 15",

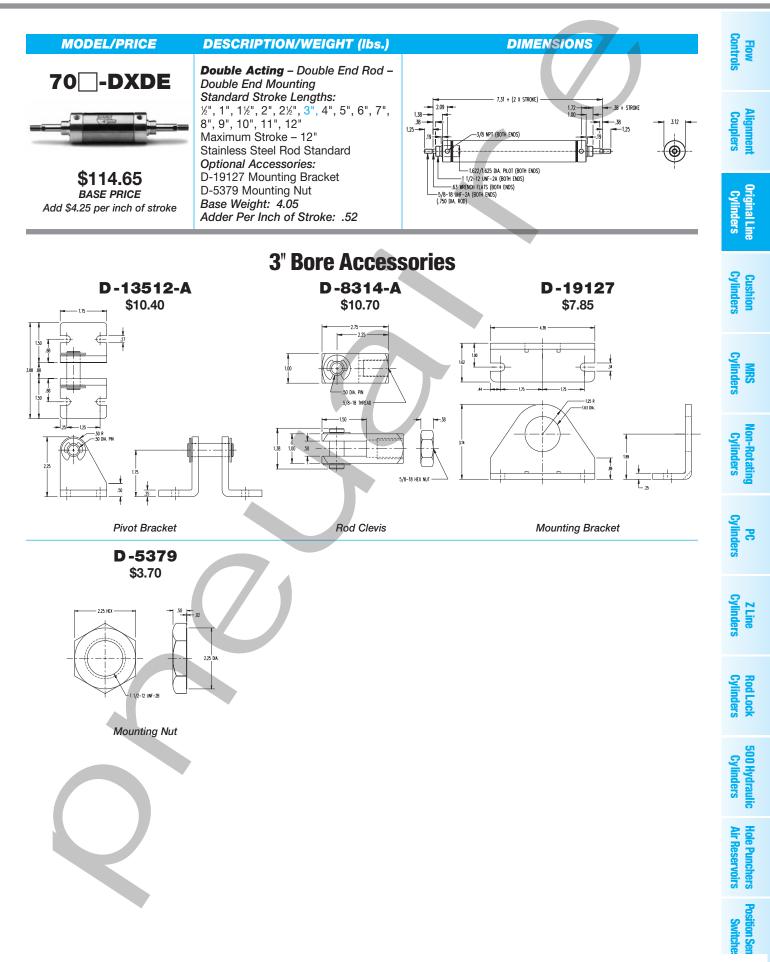
16", 17", 18", 19", 20", 21", 22", 23", 24' Maximum Stroke - 32" Stainless Steel Rod Standard **Optional Accessories:** D-13512-A Pivot Bracket D-19127 Mounting Bracket D-8314-A Rod Clevis D-5379 Mounting Nut Base Weight: 3.87 Adder Per Inch of Stroke: .26



DIMENSIONS











S	pring Extend Length Adde	r
Bore	Туре	Overall Length Adder for -JR Option
	0070-D	1.65 + 1.25 per 0.50" of stroke
5/16"	0070-DXP	2.19 + 1.25 per 0.50" of stroke
	BF-0070-D	1.71 + 1.25 per 0.50" of stroke
7/16"	010-D, BF-010-D & BFT-010-D 010-DP & 010-DX	2.17 + 1.44 per 0.50" of stroke
//10	BR-010-D & BRT-010-D	2.86 + 1.44 per 0.50" of stroke 3.36 + 1.44 per 0.50" of stroke
	020-D	2.34 + 2.63 per 1" of stroke
9/16"	020-DXP	2.81 + 2.63 per 1" of stroke
	040-D	3.03 + 2.69 per 1" of stroke
3/4"	040-DP, 040-DXP, BR-040-D & BRT-040-D	
0, 1	BF-040-D & BFT-040-D	3.28 + 2.69 per 1" of stroke
7/01	060-D	3.19 (3.60 High Temp.) + 2.56 per 1" of stroke
7/8"	060-DXP	4.10 (4.50 High Temp.) + 2.56 per 1" of stroke
	090-D	3.38 (3.5) + 2.56 per 1" of stroke
1-1/16"	090-DP, 090-DX	4.38 + 2.56 per 1" of stroke
1-1/10	BF-090-D, BFT-090-D	4.25 + 2.56 per 1" of stroke
	BR-090-D, BRT-090-D	4.50 + 2.56 per 1" of stroke
1-1/4"	120-D	4.38 (4.25) + 2.81 per 1" of stroke
1-1/4	120-DP	5.50 (5.44) + 2.81 per 1" of stroke
	170-D	3.75 + 2.69 per 1" of stroke
	170-DP	4.81 + 2.69 per 1" of stroke
1-1/2"	170-DX	4.56 + 2.69 per 1" of stroke
	BF-170-D, BFT-170-D	4.25 + 2.69 per 1" of stroke
	BR-170-D, BRT-170-D	4.44 + 2.69 per 1" of stroke
1-3/4"	240-D	5.12 (4.99 High Temp.) = 3" per 1" of stroke
, .	240-DP	6.68 (6.56 High Temp.) = 3" per 1" of stroke
S	pring Return Length Adder	
Bore	Туре	Overall Length Adder for -JS Option
2010	0070-D	1.65 + 0.75 per 0.50" of stroke
5/16"	0070-DXP	2.19 + 0.75 per 0.50" of stroke
	BF-0070-D	1.71 + 0.75 per 0.50" of stroke
	010-D, BF-010-D & BFT-010-D	2.17 + 0.94 per 0.50" of stroke
7/16"	010-DP & 010-DX	2.86 + 0.94 per 0.50" of stroke
7/10	BR-010-D & BRT-010-D	3.36 + 1.44 per 0.50" of stroke
	010-DXDE	2.86 + 1.44 per 0.50" of stroke
	020-D	2.34 + 1.63 per 1" of stroke
9/16"	020-DXP	2.84 + 1.63 per 1" of stroke
	020-DXDE 040-D	3.00 + 2.63 per 1" of stroke 3.03 + 1.69 per 1" of stroke
	040-DP, 040-DXP, BR-040-D & BRT-040-D	
3/4"	BF-040-D & BFT-040-D	3.28 + 1.69 per 1" of stroke
	040-DXDE	4.06 + 2.69 per 1" of stroke
	060-D	3.19 (3.60 High Temp.) + 1.56 per 1" of stroke
7/8"	060-DXP	4.10 (4.50 High Temp.) + 1.56 per 1" of stroke
	060-DXDE	
		4.16 (5.03 High Temp.) + 2.56 per 1" of stroke
	090-D	4.16 (5.03 High Temp.) + 2.56 per 1" of stroke 3.38 (3.50) + 1.56 per 1" of stroke
	090-DP, 090-DX	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke
1-1/16"	090-DP, 090-DX BF-090-D, BFT-090-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke
1-1/16"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke
1-1/16"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke
	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke
1-1/16"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke
	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-D 120-DP 120-DXDE	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke
	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DP 120-DXDE 170-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 3.75 + 1.69 per 1" of stroke
1-1/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DXDE 170-D 170-D 170-DP	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 3.75 + 1.69 per 1" of stroke 4.81 + 1.69 per 1" of stroke
	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-D 120-DXDE 170-D 170-D 170-DP 170-DX	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 2.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 3.75 + 1.69 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke
1-1/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-D 120-DP 120-DXDE 170-D 170-DP 170-DX BF-170-D, BFT-170-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke
1-1/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-D 120-DXDE 170-D 170-D 170-DP 170-DX	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.26 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke
1-1/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DXDE 170-DP 170-DP 170-DX BF-170-D, BFT-170-D BR-170-D, BRT-170-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.26 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke
1-1/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DXDE 170-D 170-DX BF-170-D, BFT-170-D BR-170-D, BRT-170-D J70-DXDE 240-D 240-D 240-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 2" per 1" of stroke
1-1/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DP 120-DXDE 170-D 170-DP 170-DX BF-170-D, BFT-170-D BR-170-D, BRT-170-D 170-DXDE 240-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.26 + 1.69 per 1" of stroke 4.27 + 1.69 per 1" of stroke 4.28 + 1.69 per 1" of stroke 4.29 per 1" of stroke 4.20 per 1" of stroke 5.51 (4.49 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke
1-1/4" 1-1/2" 1-3/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DXDE 170-D 170-DP 170-DX BF-170-D, BFT-170-D BR-170-D, BRT-170-D 170-DXDE 240-D 240-DP 240-DXDE	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.55 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke
1-1/4" 1-1/2" 1-3/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DXDE 170-D 170-DX BF-170-D, BFT-170-D BR-170-D, BRT-170-D J70-DXDE 240-D 240-D 240-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke
1-1/4" 1-1/2" 1-3/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DXDE 170-D 170-D 170-D BR-170-D, BFT-170-D BR-170-D, BFT-170-D BR-170-D, BFT-170-D 170-DXDE 240-D 240-D 240-D 240-D 240-D 240-D 240-D 240-D D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke
1-1/4" 1-1/2" 1-3/4" S Bore	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-D 120-DXDE 170-D 170-D 170-D BF-170-D, BFT-170-D BR-170-D, BFT-170-D BR-170-D, BBT-170-D 170-DXDE 240-D	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.55 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 4.25 + 1.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 2" 3"
1-1/4" 1-1/2" 1-3/4"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-D 120-DXDE 170-D 170-DP 170-DX BF-170-D, BFT-170-D BR-170-D, BRT-170-D 170-DXDE 240-D 240-DP 250-4 + stroke 6.	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.55 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke Stroke 2" 3" 4" 2" 3" 4" 24 + stroke 7.19 + stroke 9.13 + stroke
1-1/4" 1-1/2" 1-3/4" S Bore	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DXDE 170-D 170-D BF-170-D, BFT-170-D BR-170-D, BFT-170-D BR-170-D, BR-T-170-D Pring Return Length Adder for Type 1" 310-D, 310-DP 5.94 + stroke 310-DXP 7.32 + stroke	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.55 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke Stroke 2" 3" 4+ stroke 7.19 + stroke 9.13 + stroke 32 + stroke 8.57 + stroke 10.51 + stroke
1-1/4" 1-1/2" 1-3/4" S Bore 2"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DXDE 120-DXDE 170-D 170-DX BF-170-D, BFT-170-D BR-170-D, BRT-170-D BR-170-D, BRT-170-D 170-DXDE 240-D 25.94 + stroke 8. 310-DXDE 7.81 + 2 x stroke 8.81	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.85 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 8.62 + stroke 7.19 + stroke 9.13 + stroke 3.2 + stroke 9.06 + 2 x stroke 11.00 + 2 x stroke
1-1/4" 1-1/2" 1-3/4" S Bore 2" S	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DXDE 170-D 170-D BF-170-D, BFT-170-D BR-170-D, BFT-170-D BR-170-D, BR-T-170-D Pring Return Length Adder for Type 1" 310-D, 310-DP 5.94 + stroke 310-DXP 7.32 + stroke	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.55 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 8.57 + stroke 9.13 + stroke 32 + stroke 8.57 + stroke 10.51 + stroke + 2 x stroke 9.06 + 2 x stroke 11.00 + 2 x stroke
1-1/4" 1-1/2" 1-3/4" S Bore 2"	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DP 120-DXDE 170-D 170-D BR-170-D, BFT-170-D BR-170-D, BFT-170-D BR-170-D, BRT-170-D 170-DXDE 240-D 25.94 + stroke 8.81 310-DXDE 7.81 + 2 x stroke 8.81 Type	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.52 + 2.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.52 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 8.2 + stroke 7.19 + stroke 9.13 + stroke 32 + stroke 8.57 + stroke 10.51 + stroke 42 + stroke 9.06 + 2 x stroke 11.00 + 2 x strok
1-1/4" 1-1/2" 1-3/4" S Bore 2" S	090-DP, 090-DX BF-090-D, BFT-090-D BR-090-D, BRT-090-D 090-DXDE 120-D 120-DP 120-DXDE 170-D 170-D BR-170-D, BFT-170-D BR-170-D, BFT-170-D BR-170-D, BFT-170-D 240-D 240-D 240-D 240-D 310-DXDE 310-DXP 7.32 + stroke 310-DXDE 7.81 + 2 x stroke 8.81 Coring Extend Length Adder for Type 1"	3.38 (3.50) + 1.56 per 1" of stroke 4.38 + 1.56 per 1" of stroke 4.25 + 1.56 per 1" of stroke 4.50 + 1.56 per 1" of stroke 4.25 + 2.56 per 1" of stroke 4.38 (4.25 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.50 (5.44 High Temp.) + 1.81 per 1" of stroke 5.94 (5.81 High Temp.) + 2.81 per 1" of stroke 4.81 + 1.69 per 1" of stroke 4.55 + 1.69 per 1" of stroke 4.56 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.44 + 1.69 per 1" of stroke 4.19 + 2.69 per 1" of stroke 5.12 (4.99 High Temp.) = 2" per 1" of stroke 6.68 (6.56 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 7.25 (6.86 High Temp.) = 3" per 1" of stroke 8.57 + stroke 9.13 + stroke 32 + stroke 8.57 + stroke 10.51 + stroke + 2 x stroke 9.06 + 2 x stroke 11.00 + 2 x stroke

