



F-Series Air Cylinders

*Your Exact Interchange
for Stainless Steel Body,
Non-repairable Cylinders*



F Series Direct Interchange Air Cylinders

All the Models Bore-for-Bore!



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F Series Max Operating Pressure Ratings

F Series Basic Cylinders	250 psi
Adjustable Cushion Cylinders	250 psi
Custom Cylinders 1" Diameter Rod, 2" Bore	250 psi
Volume Chambers	250 psi
Delrin® Series	100 psi
Magnetic Interchange Cylinders	250 psi
Hole Punch Cylinders	250 psi
3-Position Cylinders	250 psi
Position Feedback Cylinders	150 psi



Direct Interchange Air Cylinders

Pre-Lubrication

Factory lube is a special petroleum based oil formulated for long maintenance-free performance.

Rod Bushing

Oil impregnated sintered bronze for excellent wear and long life.

Piston Rod

303 stainless steel, ground, polished, and roller burnished for corrosion-free long life.

Rod Thread

Roll-formed rod threads at both ends provide strength for customer connections as well as the internal piston connection.

Rod Seal

Low friction Buna N "U"-cup seal is inherently wear compensating for long, trouble-free cycle life. Optional low and high temperature seals are available.

Piston

High strength aluminum in all units. Double acting units include air passage to the entire piston and seal area for quick response and full force performance.

Magnet

Piston position indication with reed or electronic sensors. See individual cylinder drawings for length adjustments. See page 62 for sensors.

Ports

Full-flow ports and cross-slots on the end caps allow air passage to the entire piston and seal area for quick response and full force performance.

Crimp

Cylinder body tube and end caps are attached with double rolled-in crimp.

End Caps

Anodized high strength aluminum.

Piston Seals

Low friction Buna N "U"-cups are inherently wear compensating for long, trouble-free cycle life.

Tube

Thin wall 304 stainless steel, drawn and polished for low friction and long life.

Temperature Ranges

Standard Seals -10° to +165°F (-23° to + 74°C)
 Low Temperature Seals -40° to +225°F (-40° to + 107°C)
 Viton® Seals -15° to +350°F (-26° to + 177°C)

Stroke Tolerance = +/- .032

Overall Length Calculations for F Series Cylinders

Single acting F-Series cylinders have stop tubes added for every 1/2" or 1" depending on the bore size. Strokes with no fractional inch simplify the calculation of having a base length plus adder per inch of stroke. However, strokes with fractional inch require more in-depth calculation. The following equations help to calculate the OAL for fractional inch strokes.

Variables:

- OAL = Overall Length of Cylinder
- S = Actual Stroke
- B = Base Length
- STA = Stop Tube Adder per increment of stroke
- S1 = Stroke rounded up to the next increment (5/16" and 7/16" bores have 1/2" increments)

Note: for 2" bores - use lengths shown on page 34 for whole inch strokes and subtract the difference between desired stroke and next longer standard increment. (Subtract twice for spring extend models.)

Single Acting Spring Return Cylinders

Calculate the length of next whole standard increment of stroke. Then subtract the difference between desired stroke and next longer standard increment of stroke.

OAL = B + (STA x S1) - (S1 - S)

Example: F-1062S01-02M (2-3/4" stroke)

F-1062S01 base length =	1.938
Plus 1.562 per inch of stroke =	+4.686
1.562 x 3.0 (next longer stroke increment)	
F-1062S01-03A length =	6.624
Standard stroke increment =	3.000"
minus desired stroke =	-2.750
Stroke difference =	.250
F-1062S01-02M length =	<u>6.374</u>

Double Acting Cylinders

Add desired stroke length to base length of cylinder. **OAL = B + S**

Example: F-0750D01-01E (1-1/4" stroke)

F-0750D01 base length =	2.969
Plus 1.250 stroke =	+1.250
F-0750D01-01E =	4.219

Single Acting Spring Extend Cylinders

Calculate the length of next whole standard increment of stroke. Then subtract twice the difference between desired stroke and next longer standard increment of stroke.

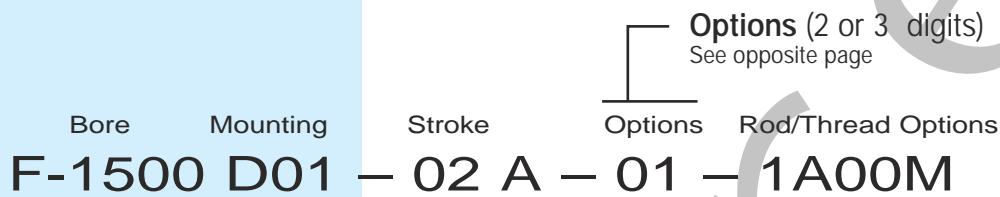
OAL = B + (STA x S1) - 2(S1 - S)

Example: F-0438R02-01K (1-5/8" stroke)

F-0438R02 base length =	2.375
Plus 1.438 per each 0.5" stroke =	+5.752
1.438 x 4.0 (number of standard increments required for the next longer increment)	
F-0438R02-02A length =	8.127
Standard stroke increment =	2.000"
minus desired stroke =	-1.625
Stroke difference =	.375
Twice stroke difference =	.750
F-0438R02-01K length =	<u>7.377</u>

F Series

How to Order



Bore Size (4 digits)

- 0313 = 5/16"
- 0438 = 7/16"
- 0563 = 9/16"
- 0750 = 3/4"
- 0875 = 7/8"
- 1062 = 1-1/16"
- 1250 = 1-1/4"
- 1500 = 1-1/2"
- 1750 = 1-3/4"
- 2000 = 2"
- 2500 = 2-1/2"
- 3000 = 3"

Mounting Style (3 digits)

- S01 = Single Acting Spring Return Nose Mount
- S02 = Single Acting Spring Return Rear Pivot
- R01 = Single Acting Spring Extend Nose Mount
- R02 = Single Acting Spring Extend Rear Pivot
- N01 = Single Acting Spring Return Non-Rotating Nose Mount
- N02 = Single Acting Spring Return Non-Rotating Rear Pivot
- D01 = Double Acting Nose Mount
- D02 = Double Acting Rear Pivot
- D03 = Double Acting Double Rod
- D04 = Double Acting Double nose
- D05 = Double Acting Front Block
- D13 = Interchange Option for 1-1/16" Bore
- DH3 = Double Acting Double Rod Hollow Rod
- D06 = Double Acting Trunnion Mount
- DG1 = Double Acting Adjustable Cushion Nose Mount
- DG2 = Double Acting Adjustable Cushion Rear Pivot
- DL1 = Double Acting Nose Mount 2" Bore 1" Rod
- DL2 = Double Acting Rear Pivot 2" Bore 1" Rod
- DC1 = Double Acting Delrin® Nose Mount
- DC2 = Double Acting Delrin® Rear Pivot
- DC3 = Double Acting Delrin® Double Rod
- DM1 = Magnetic Interchange, Nose Mount
- DM2 = Mag. Interchange, Nose/Rear Pivot Mt.
- DM3 = Magnetic Interchange, Double Rod

Fractional Inch Stroke

- (1 digit)
- A = 0"
 - B = 1/16"
 - C = 1/8"
 - D = 3/16"
 - E = 1/4"
 - F = 5/16"
 - G = 3/8"
 - H = 7/16"
 - I = 1/2"
 - J = 9/16"
 - K = 5/8"
 - L = 11/16"
 - M = 3/4"
 - N = 13/16"
 - O = 7/8"
 - P = 15/16"

Note: See page 3 for information regarding cylinder length calculations.

Full Inch Stroke (2 digits)

- 00 = 0"
- 01 = 1"
- 02 = 2"
- 03 = 3"
- ...
- ...
- 32 = 32"

See specific cylinder drawings for maximum strokes.

Rod and/or Thread Extension

- 1A ___ = **Rod Extension** (Additional length)
(Code is 1A plus 3 digits)
Example: 1A01A = 1" and no fractional inch extension.
- 2A ___ = **Thread Extension** (Additional length)
(Code is 2A plus 3 digits)
Example: 2A01E = 1-1/4" extension.
- RT _____ = **Rod and Thread Extension** (Additional length)
(Code is RT plus 6 digits; specify rod extension first)
Example: RT02A01M = 2" rod extension and 1-3/4" thread extension

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How to Order Standard F Series Options

Standard F Series Options

- 01 = Bumpers
- 02 = Viton Seals
- 03 = Magnet
- 04 = Bumpers, and Magnet
- 05 = Pivot bushing
- 06 = Bumpers, and Pivot Bushing
- 07 = Viton Seals, and Pivot Bushing
- 08 = Magnet, and Pivot Bushing
- 09 = Bumpers, Magnet, and Pivot Bushing
- 20 = Port Rotated w/ No Options
- 30 = Rod Wiper w/ No Options
- 31 = Rod Wiper w/ Bumpers
- 32 = Rod Wiper w/ Viton Seals
- 33 = Rod Wiper w/ Magnet
- 34 = Rod Wiper w/ Bumpers, and Magnet
- 35 = Rod Wiper w/ Pivot bushing
- 36 = Rod Wiper w/ Bumpers, and Pivot Bushing
- 37 = Rod Wiper w/ Viton Seals, and Pivot Bushing
- 38 = Rod Wiper w/ Magnet, and Pivot Bushing
- 39 = Rod Wiper w/ Bumpers, Magnet, and Pivot Bushing
- 50 = Side Port w/No Options
- 100 = Low Temp Seals
- 101 = Low Temp Seals and Bumpers
- 103 = Low Temp Seals and Magnet
- 104 = Low Temp Seals, Bumpers and Magnet
- 105 = Low Temp Seals and Pivot Bushing
- 106 = Low Temp Seals, Bumpers and Pivot Bushing
- 108 = Low Temp Seals, Magnet and Pivot Bushing
- 109 = Low Temp Seals, Bumpers, Magnet and Pivot Bushing
- 200 = Polypak rod seal
- 300 = Polypak piston seal
- 400 = Both Polypak rod and piston seal



How to Order – Examples

F-0438S01-01A

- 0438 = 7/16" Bore
- S01 = Single Acting, Spring Return, Nose Mount
- 01 = 1" Stroke
- A = .00" Fractional Stroke

F-1062D02-03E-04

- 1062 = 1-1/16" Bore
- D02 = Double Acting, Rear Pivot Mount
- 03 = 3" Stroke
- E = .25" Fractional Stroke
- 04 = Bumpers and Magnet

F-1500D04-10I-01-1A02A

- 1500 = 1-1/2" Bore
- D04 = Double Acting, Double Nose
- 10 = 10" Stroke
- I = .50" Fractional Stroke
- 01 = Bumpers
- 1A02A = 2" Rod Extension

F-2000DG2-20H-03-RT02A01I

- 2000 = 2" Bore
- DG2 = Double Acting, Adjustable Cushion, Rear Pivot Mount
- 20 = 20" Stroke
- H = .4375 Fractional Stroke
- 03 = Magnet
- RT02A01I = 2" Rod Extension and 1-1/2" Thread Extension



F Series

5/16" Bore Cylinders

Single Acting Spring Return Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

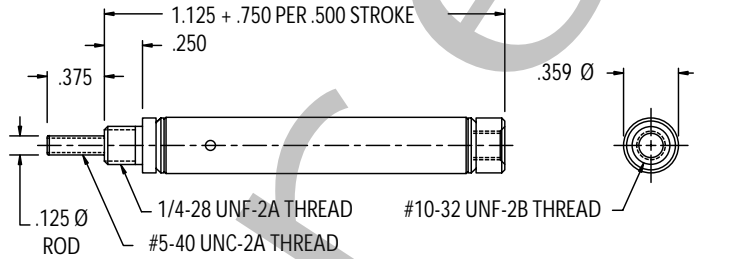
Optional Accessories:

- F-M117001 Mounting Bracket
- F-M127001 Rod Clevis

Base Weight: .03 lbs.

Plus .02 lbs. per inch of stroke

F-0313S01-00A



MOUNTING NUT INCLUDED

Single Acting Spring Return Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

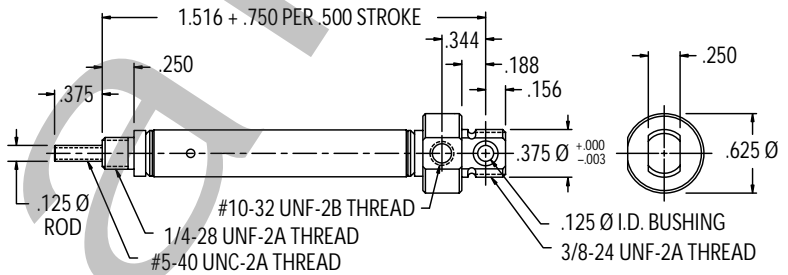
Optional Accessories:

- F-M117001 Mounting Bracket (with front nose mount)
- F-M117002 Mounting Bracket (with rear nose mount)
- F-M129001 Pivot Bracket
- F-M127001 Rod Clevis

Base Weight: .04 lbs.

Plus .02 lbs. per inch of stroke

F-0313S02-00A



MOUNTING NUT NOT INCLUDED

Single Acting Spring Extend Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

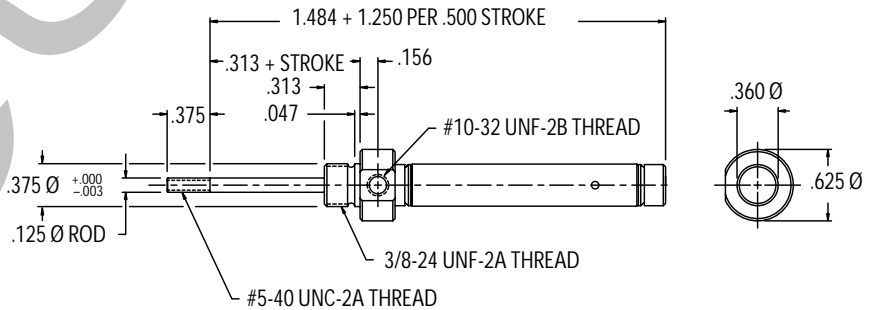
Optional Accessories:

- F-M117002 Mounting Bracket
- F-M127001 Rod Clevis

Base Weight: .05 lbs.

Plus .03 lbs. per inch of stroke

F-0313R01-00A



MOUNTING NUT INCLUDED

Single Acting Spring Extend Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

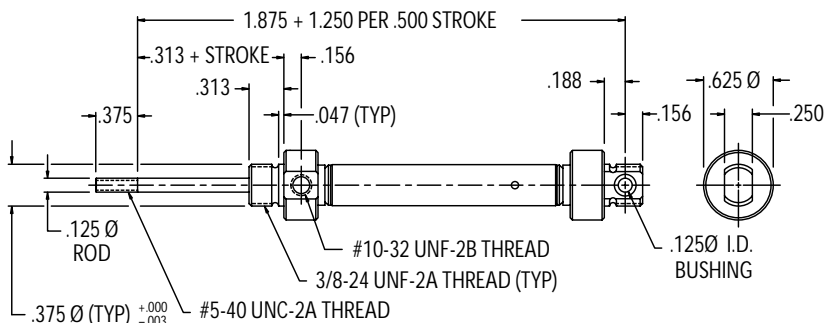
Optional Accessories:

- F-M117002 Mounting Bracket
- F-M129001 Pivot Bracket
- F-M127001 Rod Clevis

Base Weight: .05 lbs.

Plus .03 lbs. per inch of stroke

F-0313R02-00A

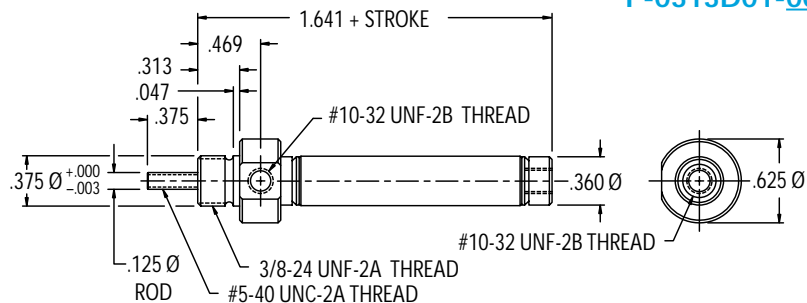


MOUNTING NUT NOT INCLUDED



F Series 5/16" Bore Cylinders

MOUNTING NUT INCLUDED

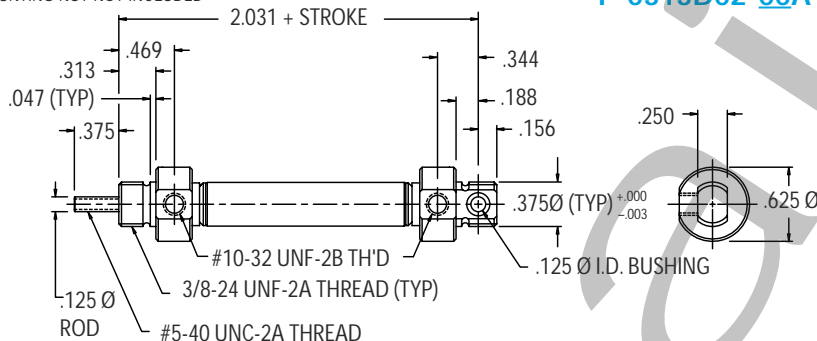


F-0313D01-00A

Double Acting
Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2" 2", 2-1/2", 3", 4"
Maximum Stroke: 4"
Optional Accessories:
• F-M117002 Mounting Bracket
• F-M127001 Rod Clevis
Base Weight: .05 lbs.
Plus .01 lbs. per inch of stroke

MOUNTING NUT NOT INCLUDED



F-0313D02-00A

Double Acting
Double Nose or Rear Pivot Mount

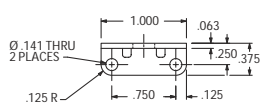
Standard Stroke Lengths:
1/2", 1", 1-1/2" 2", 2-1/2", 3", 4"
Maximum Stroke: 4"
Optional Accessories:
• F-M117002 Mounting Bracket
• F-M129001 Pivot Bracket
• F-M127001 Rod Clevis
Base Weight: .06 lbs.
Plus .01 lbs. per inch of stroke

5/16" Bore Cylinder Features – Options & Accessories

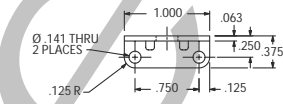
- -10° to +165°F
- Piston Rod: Ground and Polished 303 Stainless Steel
- Mounting nuts are standard on all nose mount cylinders
- Approximate Force Exerted: (0.07) x (Air Line Pressure)
- Spring Force: 0.5 lb. Relaxed – 1 lb. Compressed

OPTION

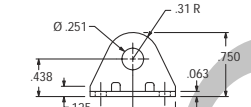
- Bumpers
- Viton® Seals –
Spring Return (-15° F to 300° F)
Double Acting (-15° F to 350° F)
Spring Extend (-15° F to 300° F)
- Magnetic Piston
- Pivot Bushing – Bronze sleeve standard
- Ports Rotated – 90° on S02, R02, or D02 (both)
- Rod Wipers – Not available
- Side Port – Not available
- Low Temperature Seals – Not available
- Rod Extension
- Rod Thread Extension



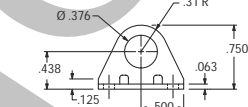
Mounting Bracket
F-M117001



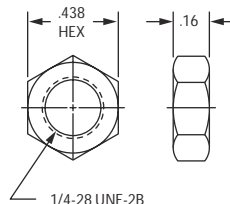
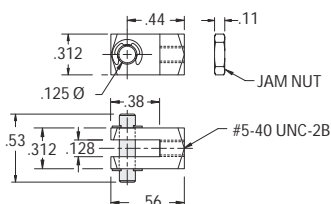
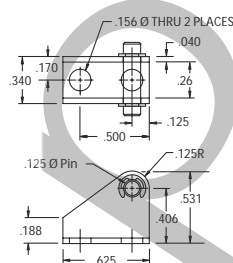
Mounting Bracket
F-M117002



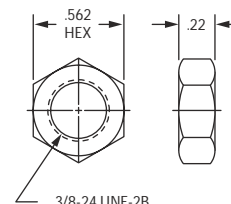
Pivot Bracket
F-M129001



Rod Clevis
F-M127001



Mounting Nut
F-M190001



Mounting Nut
F-M190002

F Series

7/16" Bore Cylinders

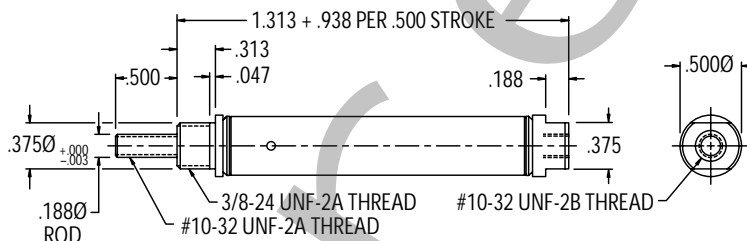
Single Acting **Spring Return**
Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"

Optional Accessories:
• F-M117004 Mounting Bracket
• F-M127002 Rod Clevis
Base Weight: .04 lbs.
Plus .04 lbs. per inch of stroke

F-0438S01-00A

MOUNTING NUT INCLUDED



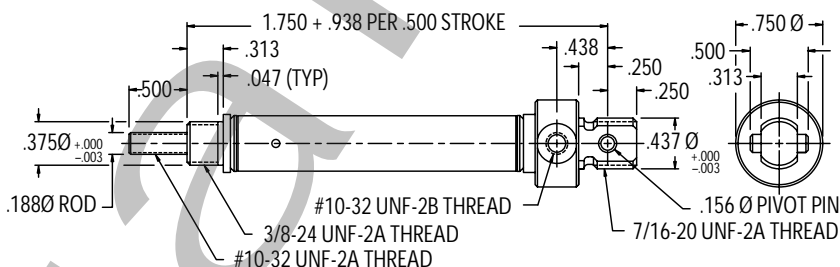
Single Acting **Spring Return**
Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"

Optional Accessories:
• F-M117004 Front Mounting Bracket
• F-M117003 Rear Mounting Bracket
• F-M029002 Pivot Bracket
• F-M127002 Rod Clevis
Base Weight: .04 lbs.
Plus .04 lbs. per inch of stroke

F-0438S02-00A

MOUNTING NUT NOT INCLUDED



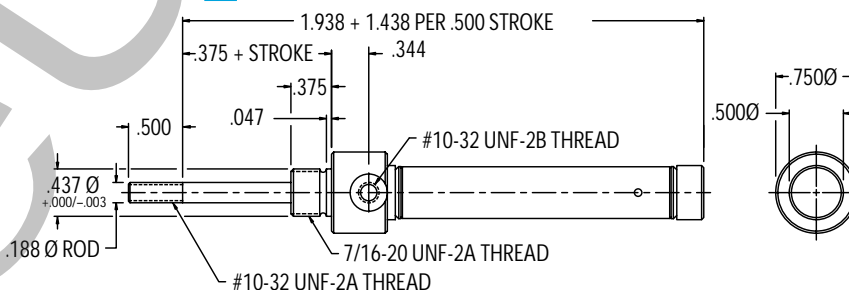
Single Acting **Spring Extend**
Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3"
Maximum Stroke: 6"

Optional Accessories:
• F-M117003 Mounting Bracket
• F-M127002 Rod Clevis
Base Weight: .08 lbs.
Plus .03 lbs. per inch of stroke

F-0438R01-00A

MOUNTING NUT INCLUDED



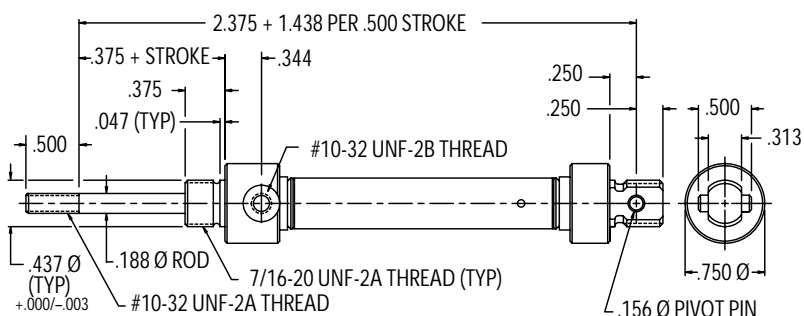
Single Acting **Spring Extend**
Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3"
Maximum Stroke: 6"

Optional Accessories:
• F-M117003 Mounting Bracket
• F-M029002 Pivot Bracket
• F-M127002 Rod Clevis
Base Weight: .08 lbs.
Plus .03 lbs. per inch of stroke

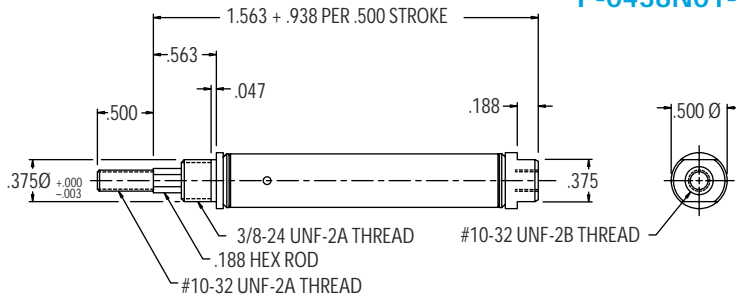
F-0438R02-00A

MOUNTING NUT NOT INCLUDED



MOUNTING NUT INCLUDED

F-0438N01-00A



Single Acting **Spring Return**
Front Nose Mount

Non-Rotating

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

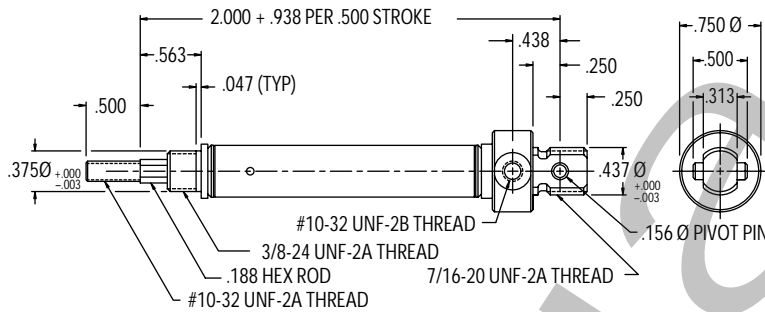
- F-M117004 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .04 lbs.

Plus .04 lbs. per inch of stroke

MOUNTING NUT NOT INCLUDED

F-0438N02-00A



Single Acting **Spring Return**
Rear Pivot Mount

Non-Rotating

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

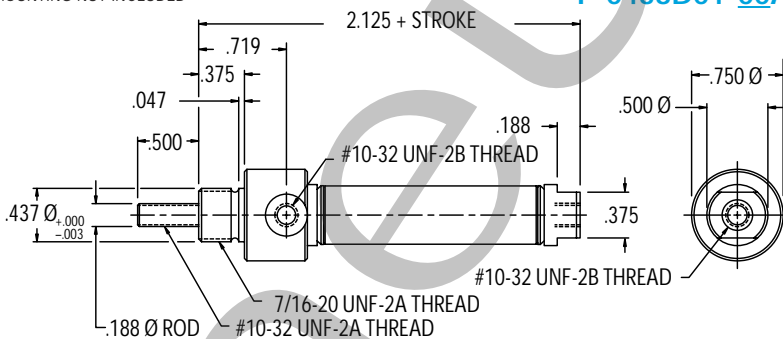
- F-M117004 Front Mounting Bracket
- F-M117003 Rear Mounting Bracket
- F-M029002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .04 lbs.

Plus .04 lbs. per inch of stroke

MOUNTING NUT INCLUDED

F-0438D01-00A



Double Acting

Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 12"

Optional Accessories:

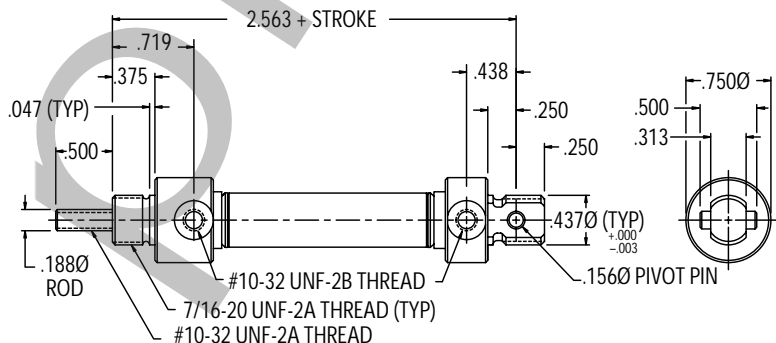
- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .07 lbs.

Plus .02 lbs. per inch of stroke

MOUNTING NUT NOT INCLUDED

F-0438D02-00A



Double Acting

Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5"

Maximum Stroke: 12"

Optional Accessories:

- F-M117003 Mounting Bracket
- F-M029002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .08 lbs.

Plus .02 lbs. per inch of stroke

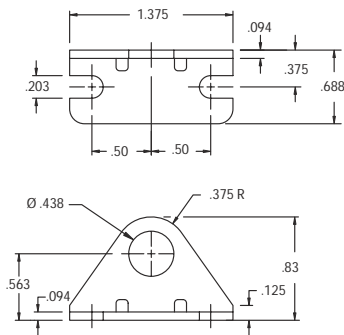
F Series

7/16" Bore Cylinders

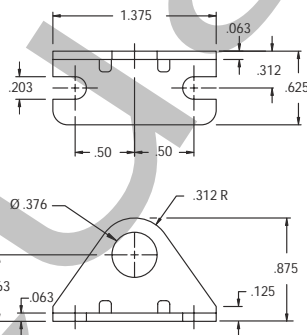
Cylinder Features – Options & Accessories

- -10° to +165°F
- Piston Rod:
Round – Ground and Polished 303 Stainless Steel
Hex – Ground 303 Stainless Steel
- Mounting nuts standard on all nose mount cylinders
- Approximate Force Exerted: (0.15) x (Air Line PSI)
- Spring Force: 1 lb. Relaxed – 2 lb. Compressed

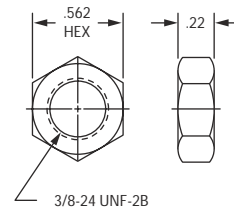
OPTION
• Bumpers
• Viton® Seals – Spring Return (-15° F to 300° F) Double Acting (-15° F to 350° F) Spring Extend (-15° F to 300° F)
• Magnetic Piston
• Pivot Bushing – Bronze sleeve substitution
• Ports Rotated – 90° on S02, R02, N02, or D02 (both)
• Rod Wiper – Not available
• Side Port – Not available
• Low Temperature Seals – Applications to -40° F Spring Return Double Acting Spring Extend
• Rod Extension
• Rod Thread Extension



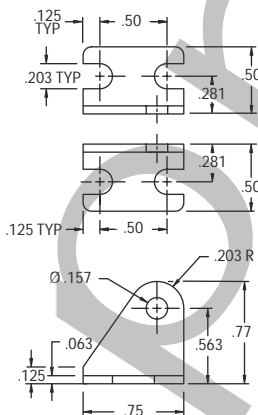
Mounting Bracket
F-M117003



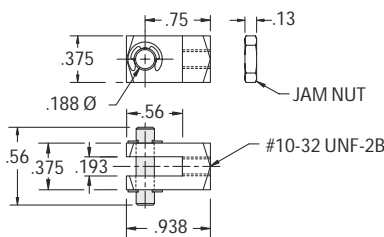
Mounting Bracket
F-M117004



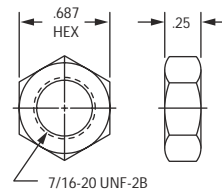
Mounting Nut
F-M190002



Pivot Bracket
F-M029002



Rod Clevis
F-M127002



Mounting Nut
F-M190003

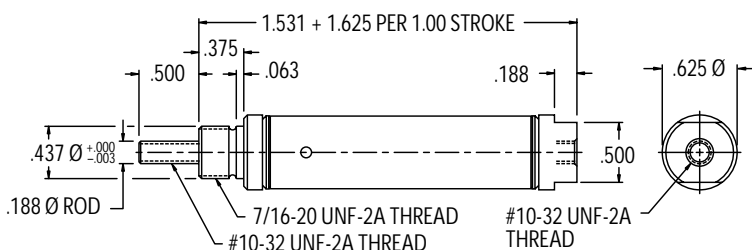


F Series

9/16" Bore Cylinders

MOUNTING NUT INCLUDED

F-0563S01-00A



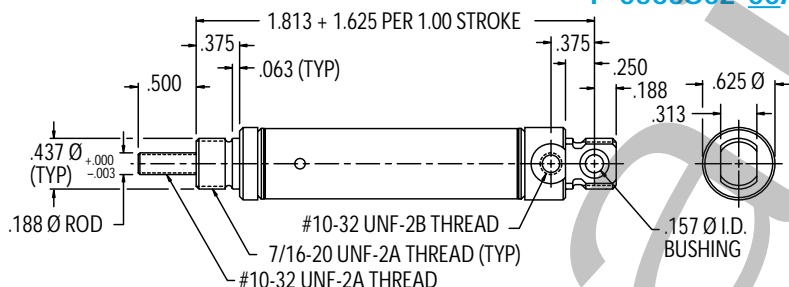
BUMPER OPTION (AVAILABLE AT CAP END ONLY) - ADD .062 TO OAL
 MAGNETIC PISTON - ADD .531 TO OAL
 BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

Single Acting **Spring Return**
 Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
 Maximum Stroke: 6"
 Optional Accessories:
 • F-M117003 Mounting Bracket
 • F-M127002 Rod Clevis
 Base Weight: .06 lbs.
 Plus .05 lbs. per inch of stroke

MOUNTING NUT NOT INCLUDED

F-0563S02-00A



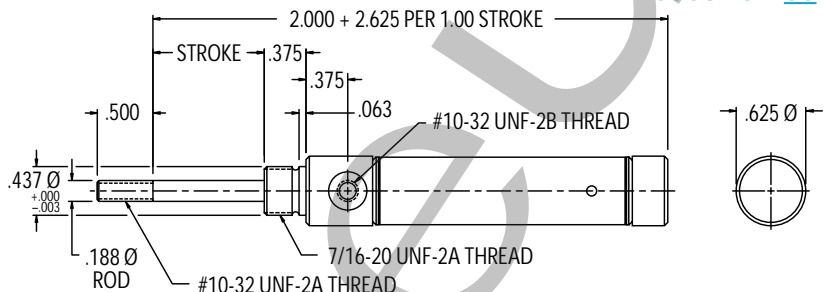
BUMPER OPTION (AVAILABLE AT CAP END ONLY) - ADD .062 TO OAL
 MAGNETIC PISTON - ADD .531 TO OAL
 BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

Single Acting **Spring Return**
 Double Nose or Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
 Maximum Stroke: 6"
 Optional Accessories:
 • F-M117003 Mounting Bracket
 • F-M129002 Pivot Bracket
 • F-M127002 Rod Clevis
 Base Weight: .06 lbs.
 Plus .05 lbs. per inch of stroke

MOUNTING NUT INCLUDED

F-0563R01-00A



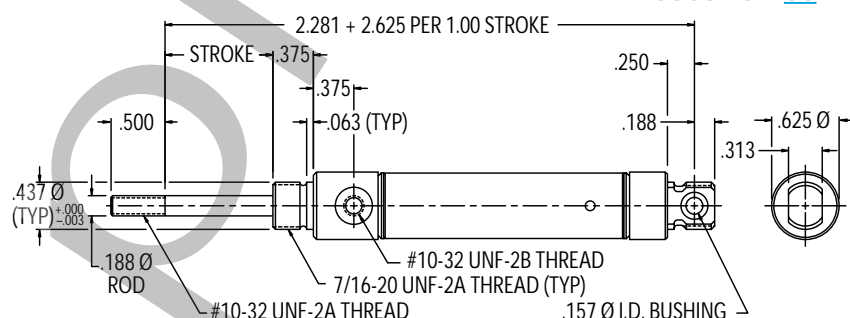
BUMPER OPTION (AVAILABLE AT ROD END ONLY) - ADD .062 TO OAL
 MAGNETIC PISTON - ADD .531 TO OAL
 BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

Single Acting **Spring Extend**
 Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3"
 Maximum Stroke: 6"
 Optional Accessories:
 • F-M117003 Mounting Bracket
 • F-M127002 Rod Clevis
 Base Weight: .08 lbs.
 Plus .04 lbs. per inch of stroke

MOUNTING NUT NOT INCLUDED

F-0563R02-00A



BUMPER OPTION (AVAILABLE AT ROD END ONLY) - ADD .062 TO OAL
 MAGNETIC PISTON - ADD .531 TO OAL
 BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

Single Acting **Spring Extend**
 Double Nose or Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3"
 Maximum Stroke: 6"
 Optional Accessories:
 • F-M117003 Mounting Bracket
 • F-M129002 Pivot Bracket
 • F-M127002 Rod Clevis
 Base Weight: .08 lbs.
 Plus .04 lbs. per inch of stroke

F Series

9/16" Bore Cylinders

Single Acting **Spring Return**
Front Nose Mount
Non-Rotating

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

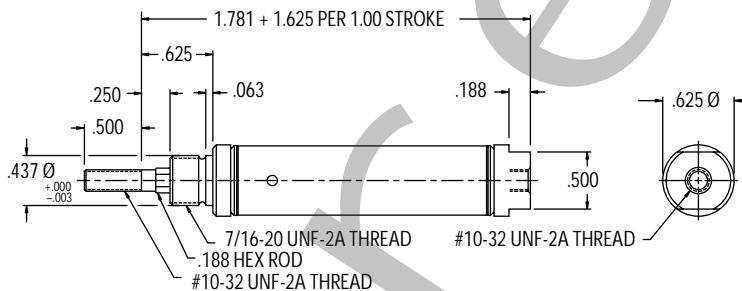
- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .06 lbs.

Plus .05 lbs. per inch of stroke

F-0563N01-00A

MOUNTING NUT INCLUDED



BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .062 TO OAL
MAGNETIC PISTON - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

Single Acting **Spring Return**
Rear Pivot Mount
Non-Rotating

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

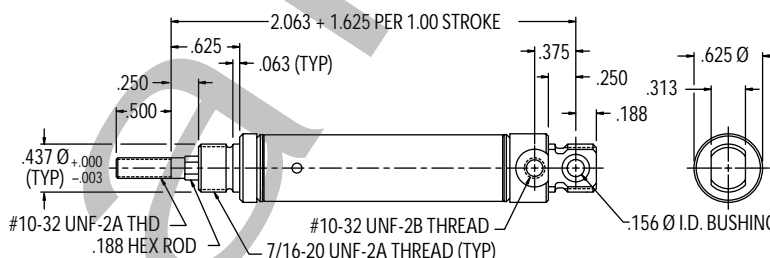
- F-M117003 Mounting Bracket
- F-M129002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .06 lbs.

Plus .05 lbs. per inch of stroke

F-0563N02-00A

MOUNTING NUT NOT INCLUDED



BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .062 TO OAL
MAGNETIC PISTON - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON - ADD .713 TO OAL

Double Acting
Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 12"

Optional Accessories:

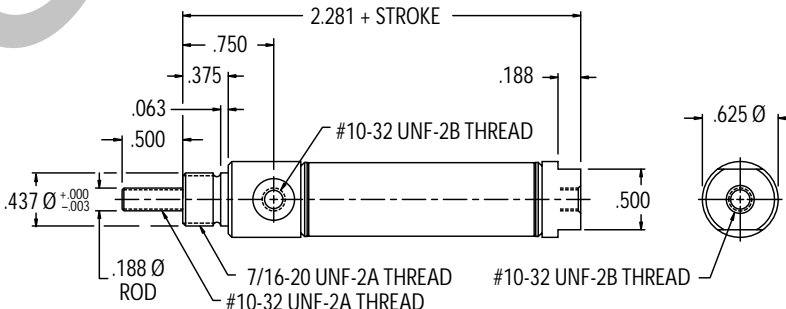
- F-M117003 Mounting Bracket
- F-M127002 Rod Clevis

Base Weight: .09 lbs.

Plus .02 lbs. per inch of stroke

F-0563D01-00A

MOUNTING NUT INCLUDED



BUMPER OPTION - ADD .125 TO OAL
MAGNETIC PISTON - ADD .250 TO OAL
BOTH BUMPER & MAGNETIC PISTON - ADD .375 TO OAL

Double Acting
Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 12"

Optional Accessories:

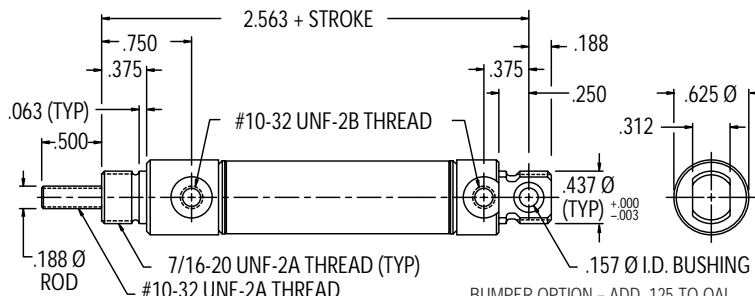
- F-M117003 Mounting Bracket
- F-M129002 Pivot Bracket
- F-M127002 Rod Clevis

Base Weight: .09 lbs.

Plus .02 lbs. per inch of stroke

F-0563D02-00A or F-0563D04-00A

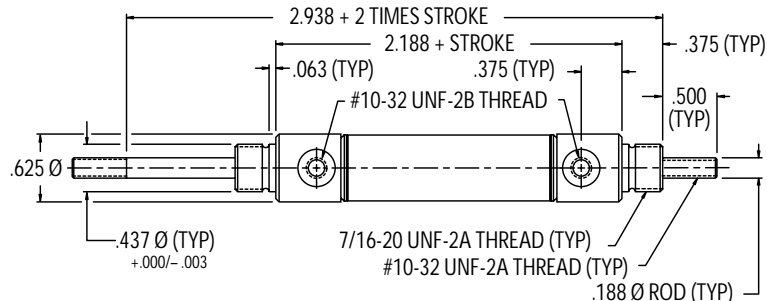
MOUNTING NUT NOT INCLUDED - D02



BUMPER OPTION - ADD .125 TO OAL
MAGNETIC PISTON - ADD .250 TO OAL
BOTH BUMPER & MAGNETIC PISTON - ADD .375 TO OAL

MOUNTING NUT INCLUDED

F-0563D03-00A



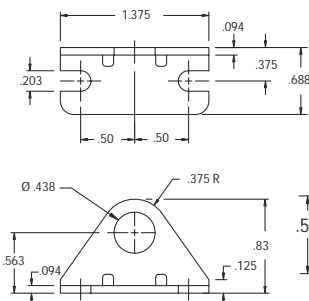
Double Acting
Double Rod

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117003 Mounting Bracket
• F-M127002 Rod Clevis
Base Weight: .16 lbs.
Plus .03 lbs. per inch of stroke

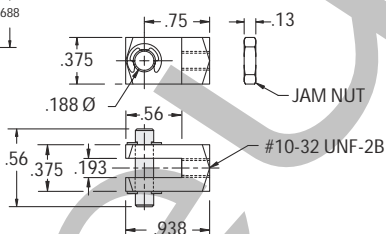
BUMPER OPTION - ADD .125 TO OAL
MAGNETIC PISTON - ADD .250 TO OAL
BOTH BUMPER & MAGNETIC PISTON - ADD .375 TO OAL

9/16" Bore Cylinder Specifications – Options & Accessories

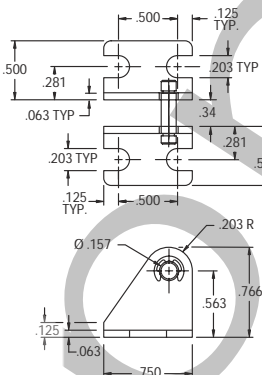
- -10° to +165°F
- Piston Rod: Hex - Ground 303 Stainless Steel
Round - Ground and Polished 303 Stainless Steel
- Mounting nuts are standard on all nose mount cylinders
- Bumpers are optional on all 9/16" bore cylinders (except in combination with Viton® option)
- Approximate Force Exerted: (0.25) x (Air Line Pressure)
- Spring Force: 2 lb. Relaxed – 4 lb. Compressed
- Magnetic piston optional on all 9/16" bore cylinders (except in combination with Viton® option).



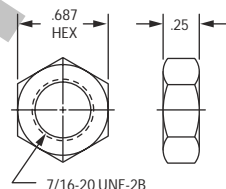
Mounting Bracket
F-M117003



Rod Clevis
F-M127002



Pivot Bracket
F-M129002



Mounting Nut
F-M190003

OPTION

- Bumpers – Single Acting
Double Acting⁵
- Viton® Seals – Not available with bumpers or magnetic piston
Spring Return (-15° F to 300° F)
Double Acting (-15° F to 350° F)
Spring Extend (-15° F to 300° F)
Double Rod (-15° F to 350° F)
- Magnetic Piston
- Pivot Bushing – Bronze sleeve standard
- Ports Rotated – 90° on S02, R02, N02, or D02 (both)
- Rod Wiper – Not available
- Side Port – Cap end port on S01, N01, or D01
Add .03 to OAL
- Low Temperature Seals – Applications to -40° F
Spring Return
Double Acting
Spring Extend
Double Rod
- Rod Extension
- Rod Thread Extension

F Series

3/4" Bore Cylinders

Single Acting **Spring Return**
Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

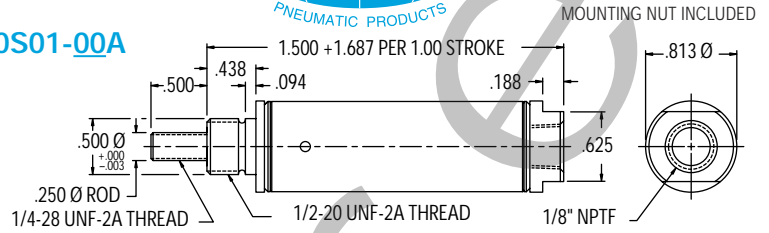
Optional Accessories:

- F-M117006 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .10 lbs.

Plus .08 lbs. per inch of stroke

F-0750S01-00A



BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .688 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

Single Acting **Spring Return**
Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

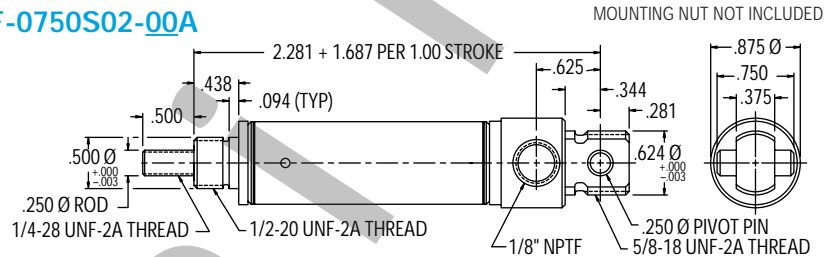
Optional Accessories:

- F-M117006 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .13 lbs.

Plus .08 lbs. per inch of stroke

F-0750S02-00A



BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .688 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

Single Acting **Spring Extend**
Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

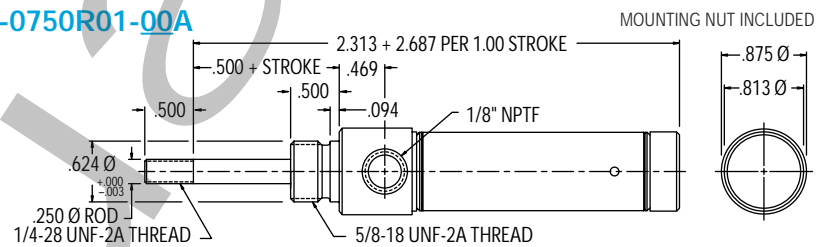
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .18 lbs.

Plus .07 lbs. per inch of stroke

F-0750R01-00A



BUMPER OPTION (AVAILABLE ROD END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .688 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

Single Acting **Spring Extend**
Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

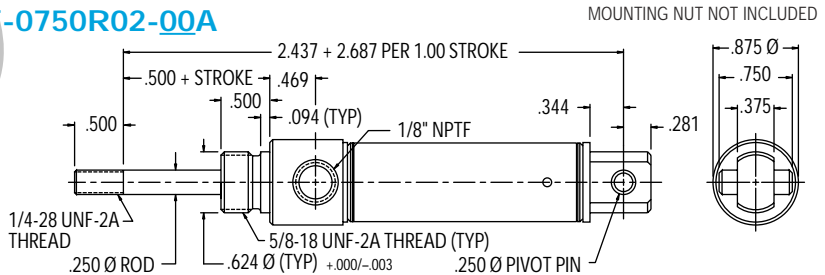
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .18 lbs.

Plus .07 lbs. per inch of stroke

F-0750R02-00A



BUMPER OPTION (AVAILABLE ROD END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .688 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

Single Acting **Spring Return**
Front Nose Mount

Non-Rotating

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

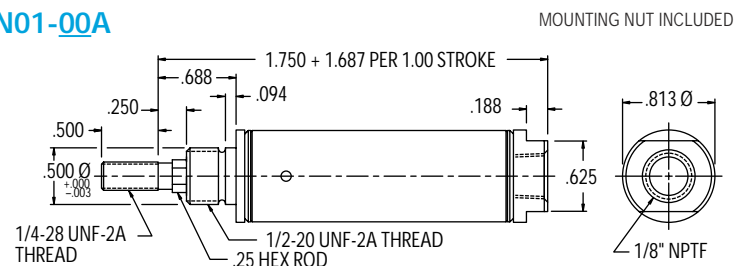
Optional Accessories:

- F-M117006 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .10 lbs.

Plus .08 lbs. per inch of stroke

F-0750N01-00A



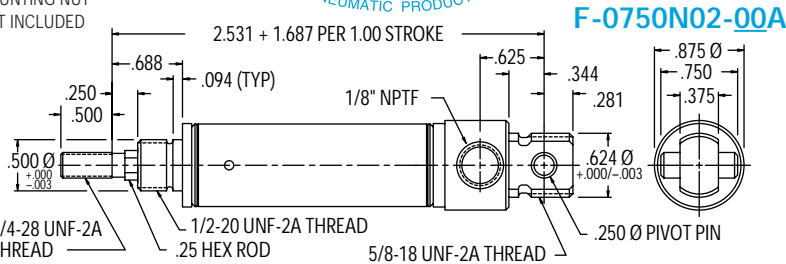
BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .688 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL



F Series

3/4" Bore Cylinders

MOUNTING NUT
NOT INCLUDED



F-0750N02-00A

BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .688 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .890 TO OAL

Single Acting **Spring Return**
Rear Pivot Mount **Non-Rotating**

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

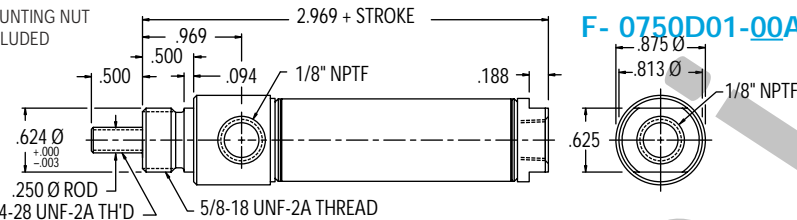
Optional Accessories:

- F-M117006 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .12 lbs.

Plus .08 lbs. per inch of stroke

MOUNTING NUT
INCLUDED



F-0750D01-00A

BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

Double Acting - Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

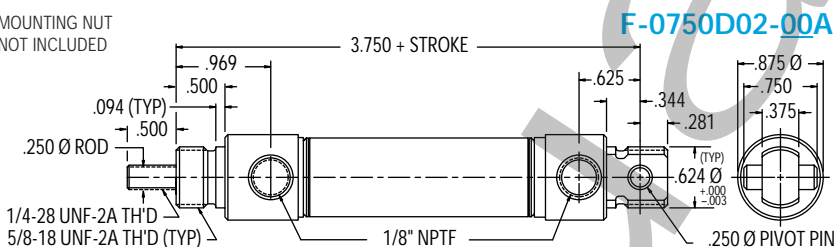
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .21 lbs.

Plus .03 lbs. per inch of stroke

MOUNTING NUT
NOT INCLUDED



F-0750D02-00A

BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

Double Acting - Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

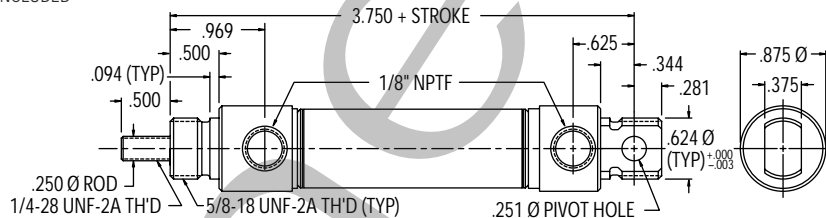
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .21 lbs.

Plus .03 lbs. per inch of stroke

MOUNTING NUTS
INCLUDED



F-0750D04-00A

BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

Double Acting

Double Nose or Rear Pivot Mount

Standard Stroke Lengths
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

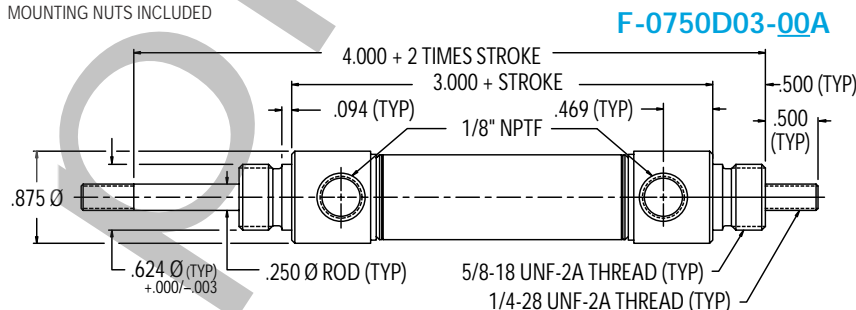
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M129003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .29 lbs.

Plus .03 lbs. per inch of stroke

MOUNTING NUTS INCLUDED



F-0750D03-00A

BUMPER OPTION - ADD .250 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

Double Acting

Double Rod

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .37 lbs.

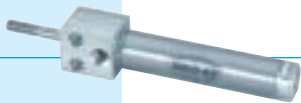
Plus .04 lbs. per inch of stroke

F Series

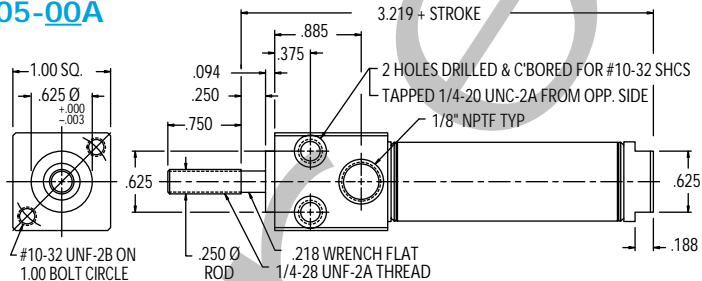
3/4" Bore Cylinders

Double Acting
Front Block Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M127003 Rod Clevis
Base Weight: .22 lbs.
Plus .03 lbs. per inch of stroke



F-0750D05-00A

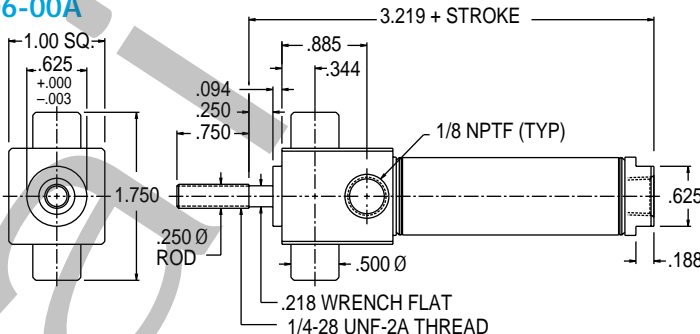


BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

Double Acting
Trunnion Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M029006 Trunnion Bracket
• F-M127003 Rod Clevis
Base Weight: .29 lbs.
Plus .03 lbs. per inch of stroke

F-0750D06-00A

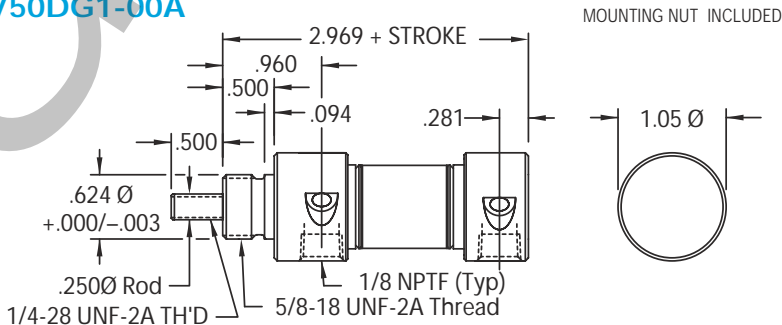


BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

Double Acting
Front Nose Mount
with Adjustable Cushions

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117005 Mounting Bracket
• F-M127003 Rod Clevis
Base Weight: .24 lbs.
Plus .03 lbs. per inch of stroke

F-0750DG1-00A



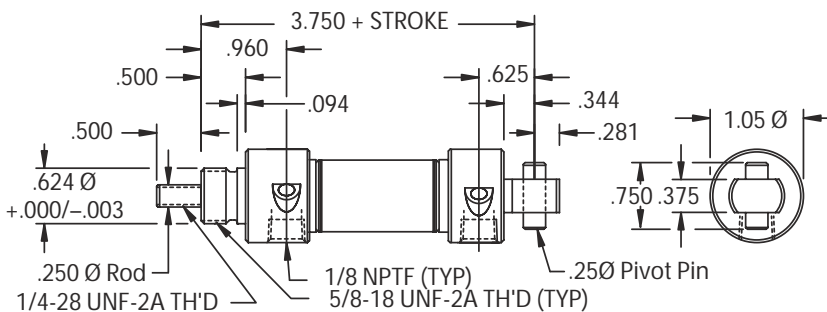
MAGNETIC PISTON OPTION - NO CHANGE IN OAL

Double Acting
Rear Pivot Mount
with Adjustable Cushions

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117005 Mounting Bracket
• F-M029003 Pivot Bracket
• F-M127003 Rod Clevis
Base Weight: .29 lbs.
Plus .03 lbs. per inch of stroke

F-0750DG2-00A or F-0750DG4-00A

MOUNTING NUT NOT INCLUDED DG2

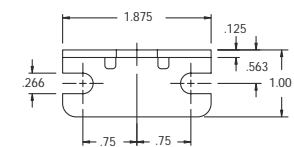


MAGNETIC PISTON OPTION - NO CHANGE IN OAL

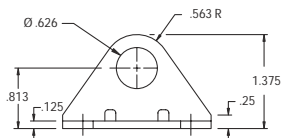
Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod:
Round - Ground, Polished, 303 Stainless Steel
Hex - Ground 303 Stainless Steel
- Mounting nuts are standard on all nose mount cylinders
- Bronze Rod Guide Bushing is Standard
- Approximate Force Exerted: (0.4) x (Air Line Pressure)
- Spring Force: 3 lb. Relaxed – 6 lb. Compressed
- Magnetic piston optional on all 3/4" bore cylinders (except in combination with Viton® option).

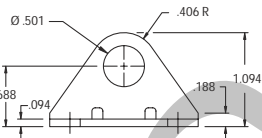
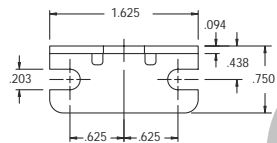
OPTION
• Bumpers – Single Acting Double Acting
• Viton® Seals – Not available with bumpers or magnetic piston Spring Return (-15° F to 300° F) Double Acting (-15° F to 350° F) Spring Extend (-15° F to 300° F) Double Rod (-15° F to 350° F)
• Magnetic Piston –
• Pivot Bushing – Bronze sleeve substitution
• Ports Rotated – 90° on S02, R02, N02, D02 (both), or D04 (both)
• Rod Wiper – Not available in spring return models
• Side Port – Cap end port on S01, N01, D01, D05, or D06 (Add .44 to OAL)
• Low Temperature Seals – Applications to -40° F Spring Return Double Acting Spring Extend Double Rod
• Rod Extension
• Rod Thread Extension



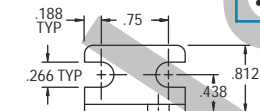
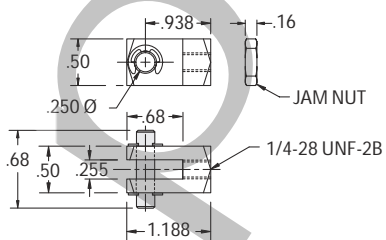
Mounting Bracket
F-M117005



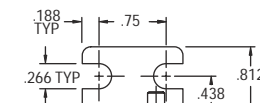
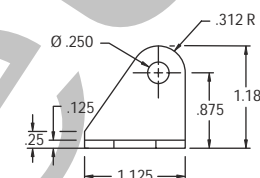
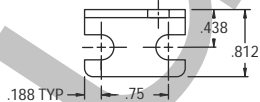
Mounting Bracket
F-M117006



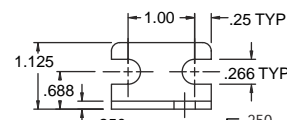
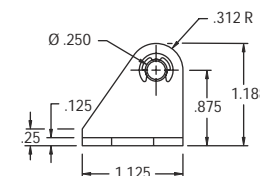
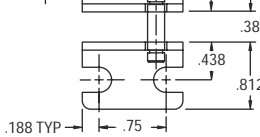
Rod Clevis
F-M127003



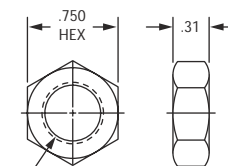
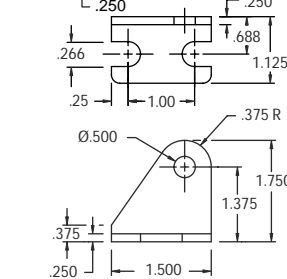
Pivot Bracket
F-M029003



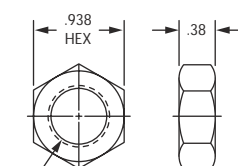
Pivot Bracket
F-M129003



Trunnion Bracket
F-M029006



Mounting Nut
F-M190004



Mounting Nut
F-M190005

F Series

7/8" Bore Cylinders

Single Acting Spring Return Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

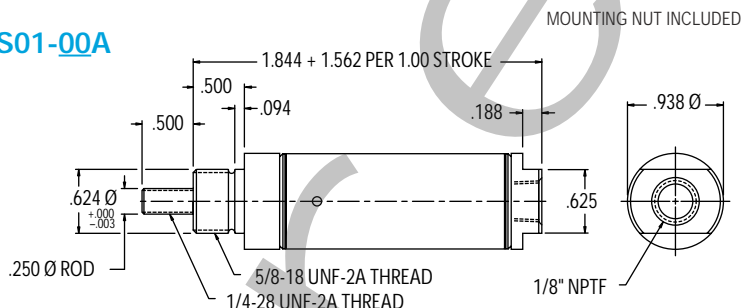
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .17 lbs.

Plus .09 lbs. per inch of stroke

F-0875S01-00A



BUMPER OPTION (AVAILABLE CAP END ONLY) - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

Single Acting Spring Return Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

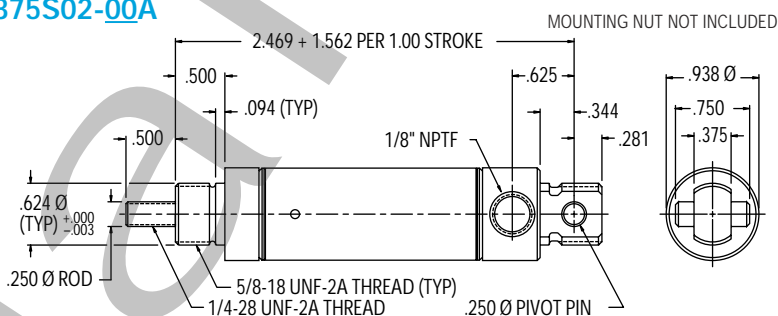
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .17 lbs.

Plus .09 lbs. per inch of stroke

F-0875S02-00A



BUMPER OPTION (AVAILABLE CAP END ONLY) - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

Single Acting Spring Extend Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

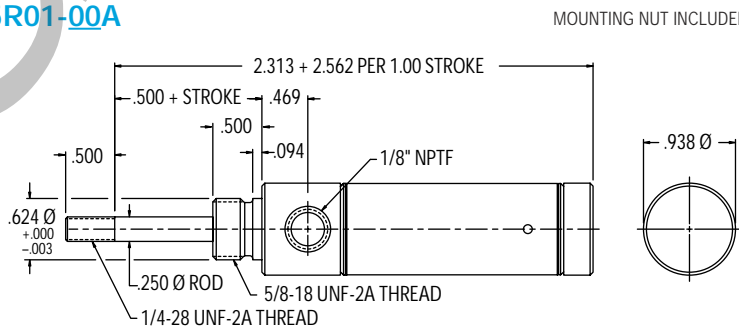
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127003 Rod Clevis

Base Weight: .20 lbs.

Plus .09 lbs. per inch of stroke

F-0875R01-00A



BUMPER OPTION (AVAILABLE ROD END ONLY) - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

Single Acting Spring Extend Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

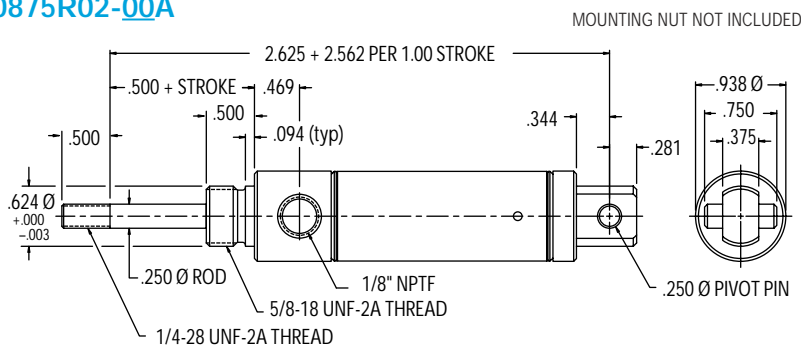
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .20 lbs.

Plus .09 lbs. per inch of stroke

F-0875R02-00A



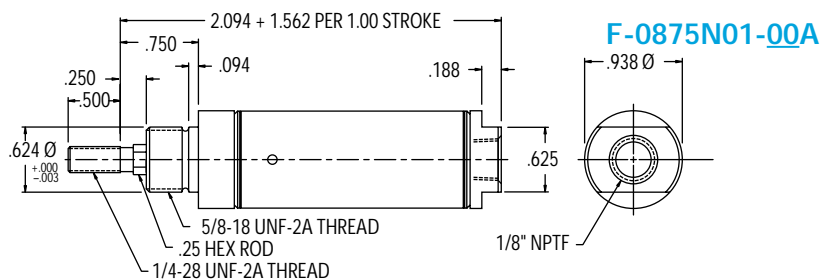
BUMPER OPTION (AVAILABLE ROD END ONLY) - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL



F Series

7/8" Bore Cylinders

MOUNTING NUT INCLUDED



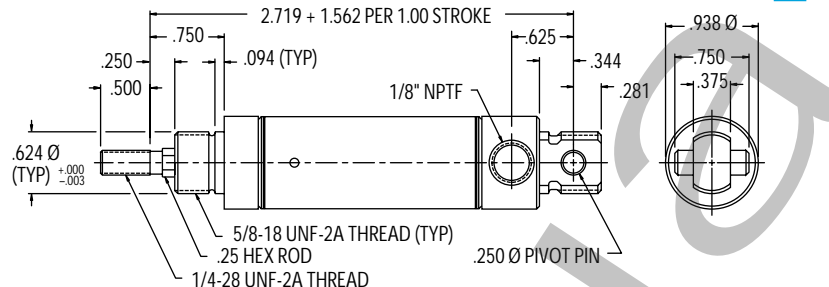
F-0875N01-00A

Single Acting **Spring Return**
Front Nose Mount **Non-Rotating**

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"
Optional Accessories:
• F-M117005 Mounting Bracket
• F-M127003 Rod Clevis
Base Weight: .17 lbs.
Plus .09 lbs. per inch of stroke

BUMPER OPTION (AVAILABLE CAP END ONLY) - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

MOUNTING NUT NOT INCLUDED



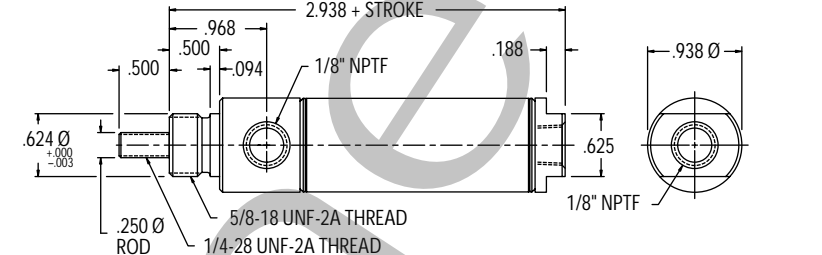
F-0875N02-00A

Single Acting **Spring Return**
Rear Pivot Mount **Non-Rotating**

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"
Optional Accessories:
• F-M117005 Mounting Bracket
• F-M029003 Pivot Bracket
• F-M127003 Rod Clevis
Base Weight: .17 lbs.
Plus .09 lbs. per inch of stroke

BUMPER OPTION (AVAILABLE CAP END ONLY) - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .733 TO OAL

MOUNTING NUT INCLUDED



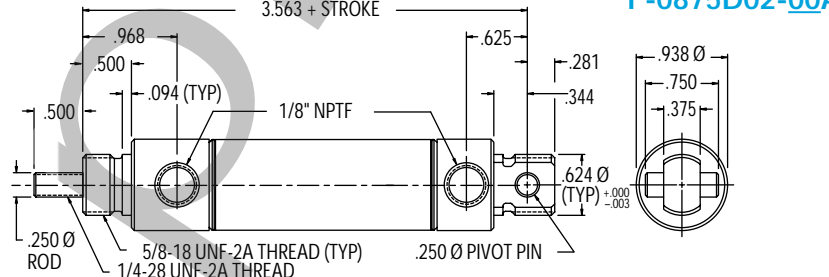
F-0875D01-00A

Double Acting – Front Nose Mount

Standard Stroke Lengths
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117005 Mounting Bracket
• F-M127003 Rod Clevis
Base Weight: .25 lbs.
Plus .03 lbs. per inch of stroke

BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

MOUNTING NUT NOT INCLUDED



F-0875D02-00A

Double Acting – Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 32"
Optional Accessories:
• F-M117005 Mounting Bracket
• F-M029003 Pivot Bracket
• F-M127003 Rod Clevis
Base Weight: .32 lbs.
Plus .03 lbs. per inch of stroke

BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

F Series

7/8" Bore Cylinders

Double Acting

Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 32"

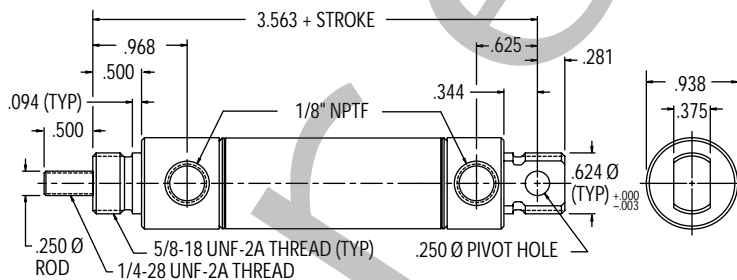
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M129003 Pivot Bracket
- F-M127003 Rod Clevis

Base Weight: .32 lbs.

Plus .03 lbs. per inch of stroke

F-0875D04-00A

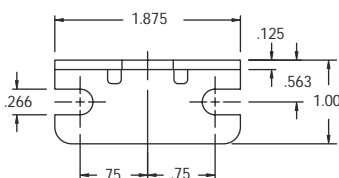


BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

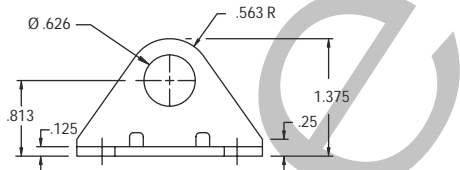
7/8" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod:
Round - Ground and Polished, 303 Stainless Steel
Hex - Ground 303 Stainless Steel
- Mounting nuts are standard on all nose mount cylinders
- Bronze Rod Guide Bushing is Standard
- Approximate Force Exerted: (0.6) x (Air Line Pressure)
- Spring Force: 3 lb. Relaxed – 6 lb. Compressed
- Magnetic piston optional on all 7/8" bore cylinders (except in combination with Viton® option).

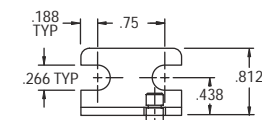
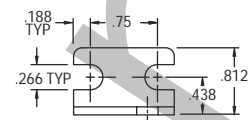
OPTION
• Bumpers – Single Acting Double Acting
• Viton® Seals – Not available with bumpers or magnetic piston Spring Return (-15° F to 300° F) Double Acting (-15° F to 350° F) Spring Extend (-15° F to 300° F)
• Magnetic Piston
• Pivot Bushing – Bronze sleeve substitution
• Ports Rotated – 90° on S02, R02, N02, D02 (both), or D04 (both)
• Rod Wiper – Not available in spring return models
• Side Port – Cap end port on S01, N01, or D01 Add .28 to OAL
• Low Temperature Seals – Applications to -40° F Spring Return Double Acting Spring Extend
• Rod Extension
• Rod Thread Extension



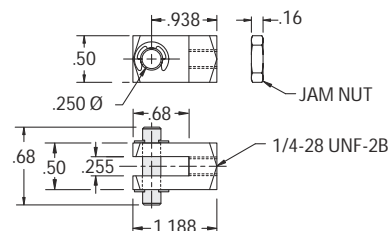
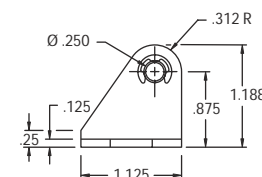
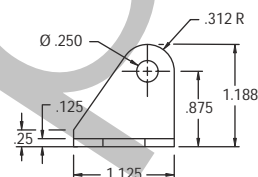
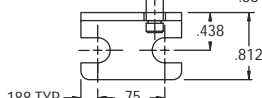
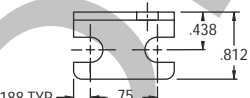
Nose Mounting Bracket
F-M117005



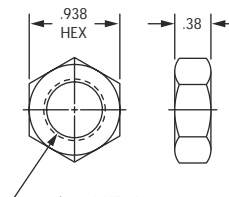
Pivot Mounting Bracket
F-M029003



Pivot Bracket
F-M129003



Rod Clevis
F-M127003



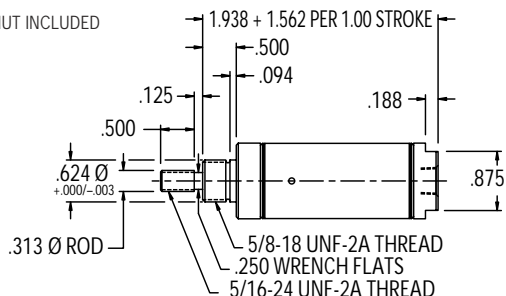
Mounting Nut
F-M190005



F Series

1-1/16" Bore Cylinders

MOUNTING NUT INCLUDED



F-1062S01-00A

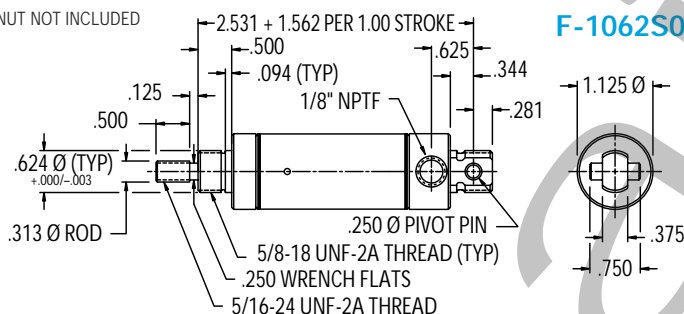
Single Acting **Spring Return**
Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 6"

Optional Accessories:
• F-M117005 Mounting Bracket
• F-M127004 Rod Clevis
Base Weight: .23 lbs.
Plus .11 lbs. per inch of stroke

BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .562 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

MOUNTING NUT NOT INCLUDED



F-1062S02-00A

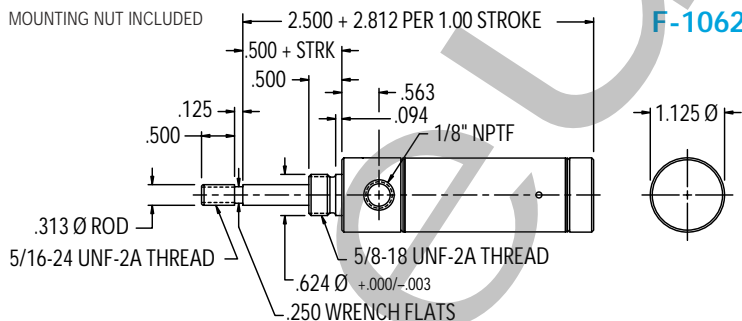
Single Acting **Spring Return**
Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"

Optional Accessories:
• F-M117005 Mounting Bracket
• F-M029003 Pivot Bracket
• F-M127004 Rod Clevis
Base Weight: .24 lbs.
Plus .11 lbs. per inch of stroke

BUMPER OPTION (AVAILABLE CAP END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .562 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

MOUNTING NUT INCLUDED



F-1062R01-00A

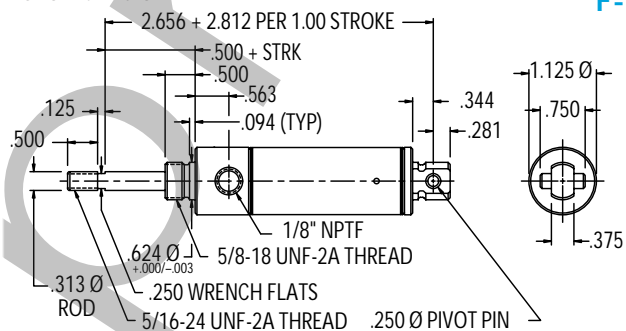
Single Acting **Spring Extend**
Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"

Optional Accessories:
• F-M117005 Mounting Bracket
• F-M127004 Rod Clevis
Base Weight: .24 lbs.
Plus .16 lbs. per inch of stroke

BUMPER OPTION (AVAILABLE ROD END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .562 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .687 TO OAL

MOUNTING NUT NOT INCLUDED



F-1062R02-00A

Single Acting **Spring Extend**
Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"

Optional Accessories:
• F-M117005 Mounting Bracket
• F-M029003 Pivot Bracket
• F-M127004 Rod Clevis
Base Weight: .22 lbs.
Plus .16 lbs. per inch of stroke

BUMPER OPTION (AVAILABLE ROD END ONLY) - ADD .125 TO OAL
MAGNETIC PISTON OPTION - ADD .562 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

F Series

1-1/16" Bore Cylinders

Single Acting **Spring Return**
Front Nose Mount **Non-Rotating**

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

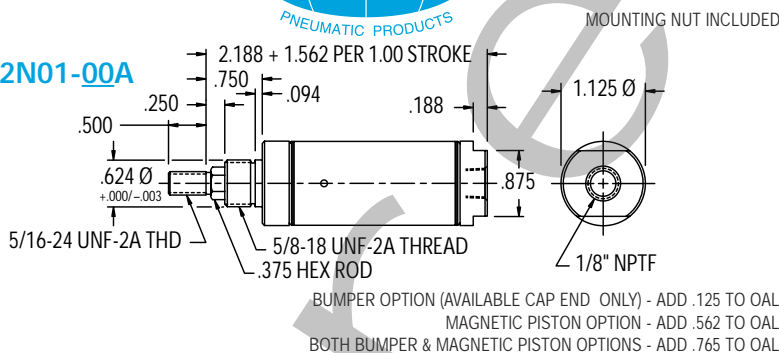
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127004 Rod Clevis

Base Weight: .25 lbs.

Plus .12 lbs. per inch of stroke

F-1062N01-00A



Single Acting **Spring Return**
Rear Pivot Mount **Non-Rotating**

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

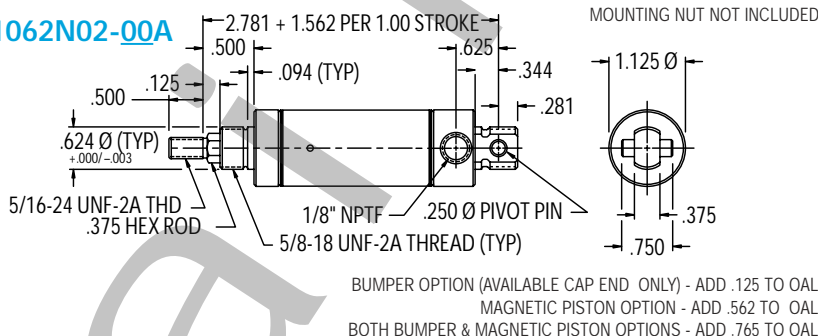
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127004 Rod Clevis

Base Weight: .25 lbs.

Plus .12 lbs. per inch of stroke

F-1062N02-00A



Double Acting

Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

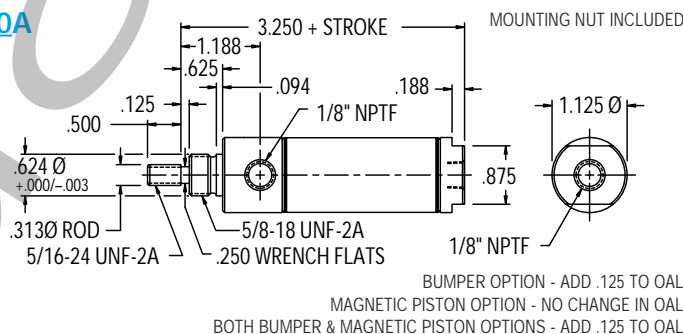
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M127004 Rod Clevis

Base Weight: .33 lbs.

Plus .05 lbs. per inch of stroke

F-1062D01-00A



Double Acting

Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

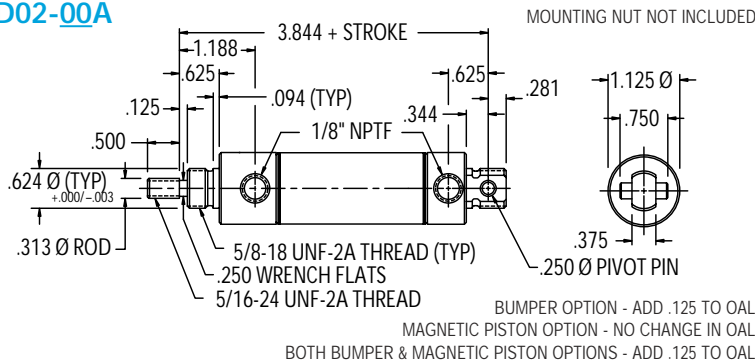
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M029003 Pivot Bracket
- F-M127004 Rod Clevis

Base Weight: .33 lbs.

Plus .05 lbs. per inch of stroke

F-1062D02-00A



Double Acting

Double Nose or Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

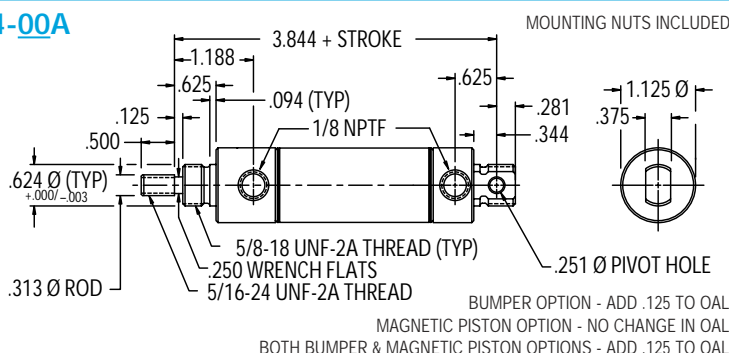
Optional Accessories:

- F-M117005 Mounting Bracket
- F-M129003 Pivot Bracket
- F-M127004 Rod Clevis

Base Weight: .33 lbs.

Plus .05 lbs. per inch of stroke

F-1062D04-00A



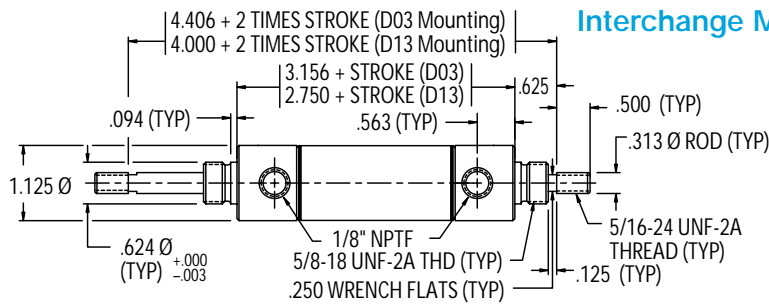


F Series

1-1/16" Bore Cylinders

MOUNTING NUTS INCLUDED

F-1062D03-00A and F-1062D13-00A Interchange Model



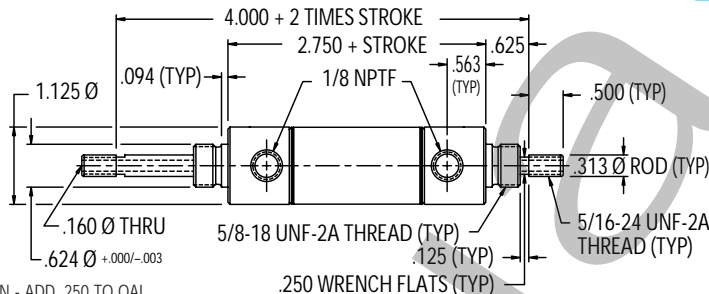
	D03	D13
BUMPER OPTION - - - - -	ADD .250 TO OAL	ADD .250 TO OAL
MAGNETIC PISTON OPTION - - - - -	ADD .000 TO OAL	ADD .406 TO OAL
BOTH BUMPER & MAG. PISTON OPTIONS -	ADD .250 TO OAL	ADD .656 TO OAL

Double Acting
Double Rod

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117005 Mounting Bracket
• F-M127004 Rod Clevis
Base Weight: .48 lbs.
Plus .07 lbs. per inch of stroke

MOUNTING NUTS INCLUDED

F-1062DH3-00A

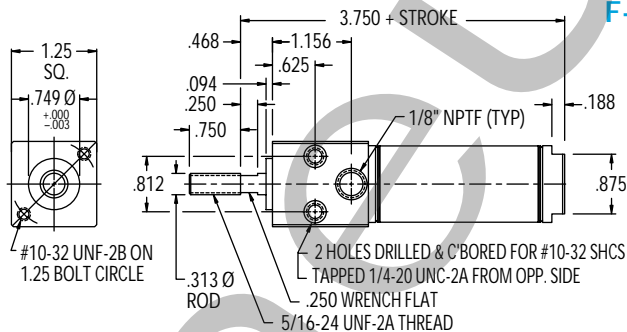


BUMPER OPTION -	ADD .250 TO OAL
MAGNETIC PISTON OPTION -	ADD .406 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS -	ADD .656 TO OAL

Double Acting
Hollow Double Rod

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117005 Mounting Bracket
Base Weight: .47 lbs.
Plus .07 lbs. per inch of stroke

F-1062D05-00A

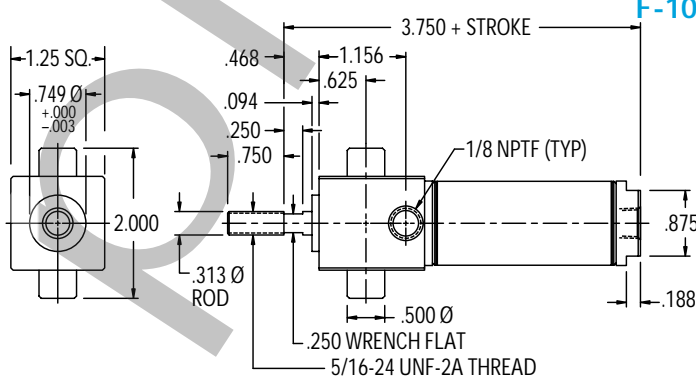


BUMPER OPTION -	ADD .125 TO OAL
MAGNETIC PISTON OPTION -	NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS -	ADD .125 TO OAL

Double Acting
Front Block Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M127004 Rod Clevis
Base Weight: .49 lbs.
Plus .05 lbs. per inch of stroke

F-1062D06-00A



BUMPER OPTION -	ADD .125 TO OAL
MAGNETIC PISTON OPTION -	NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS -	ADD .125 TO OAL

Double Acting
Trunnion Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M029006 Trunnion Bracket
• F-M127004 Rod Clevis
Base Weight: .49 lbs.
Plus .05 lbs. per inch of stroke

F Series

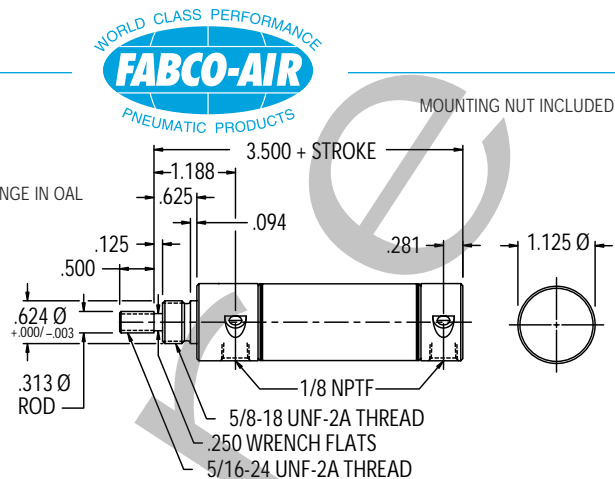
1-1/16" Bore Cylinders

Double Acting Front Nose Mount with Adjustable Cushions

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"
 Optional Accessories:
 • F-M117005 Mounting Bracket
 • F-M127004 Rod Clevis
 Base Weight: .38 lbs.
 Plus .04 lbs. per inch of stroke

F-1062DG1-00A

MAGNETIC PISTON - NO CHANGE IN OAL

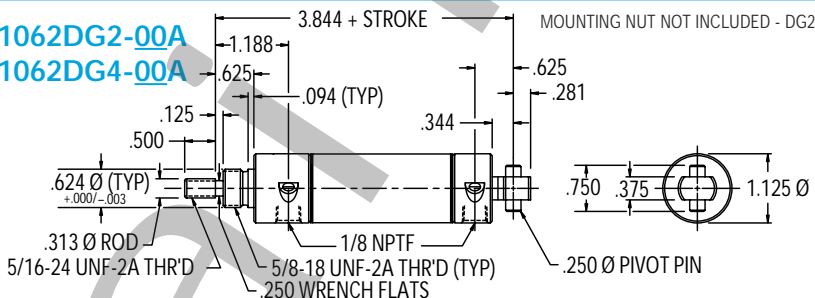


Double Acting Rear Pivot Mount with Adjustable Cushions

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"
 Maximum Stroke: 32"
 Optional Accessories:
 • F-M117005 Mounting Bracket
 • F-M029003 Pivot Bracket
 • F-M127004 Rod Clevis
 Base Weight: .44 lbs.
 Plus .04 lbs. per inch of stroke

F-1062DG2-00A

F-1062DG4-00A



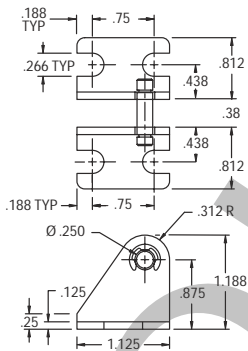
MAGNETIC PISTON OPTION - NO CHANGE IN OAL

1-1/16" Bore Cylinder Specifications – Options & Accessories

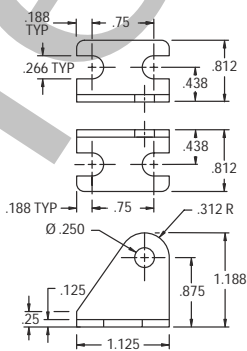
- -10° to +165°F
- Piston Rod: Hex - Ground 303 Stainless Steel
- Round - Ground and Polished, 303 Stainless Steel
- Bronze rod guide bushing is standard.
- Approximate force exerted = (0.9) x (air line pressure).
- Spring force: 3 lbs. relaxed, 6 lbs. compressed.
- Mounting nuts are standard on all nose mount cylinders.
- Bumpers are optional on all 1-1/16" bore cylinders (except in combination with Viton® option).
- Magnetic piston optional on all 1-1/16" bore cylinders (except in combination with Viton® option).

OPTION

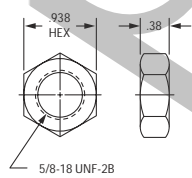
- Bumpers – Single Acting Double Acting
- Viton® Seals: Not available with bumpers or magnetic piston
 - Spring Return (-15° F to 300° F)
 - Double Acting (-15° F to 350° F)
 - Spring Extend (-15° F to 300° F)
 - Double Rod (-15° F to 350° F)
- Magnetic Piston
- Pivot Bushing – Bronze sleeve substitution
- Ports Rotated – 90°
 - on S02, R02, N02, D02 (both), or D04 (both)
- Rod Wiper – Not available in spring return
- Side Port – Cap end port on S01, N01, D01, D05, or D06
 - Add .25 to OAL
- Low Temperature Seals (Applications to -40° F)
 - Spring Return
 - Double Acting
 - Spring Extend
 - Double Rod
- Rod Extension
- Rod Thread Extension



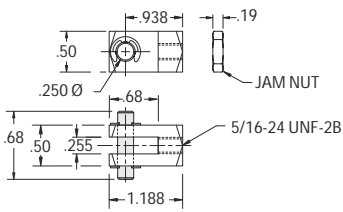
Pivot Bracket
F-M129003



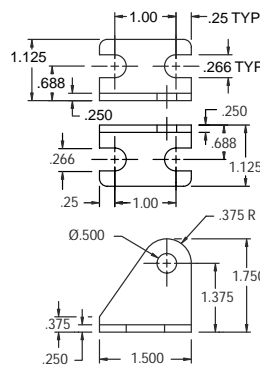
Pivot Bracket
F-M029003



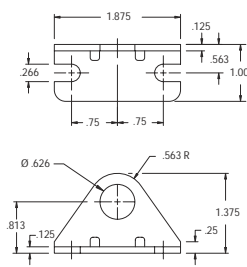
Mounting Nut
F-M190005



Rod Clevis
F-M127004



Trunnion Bracket
F-M029006



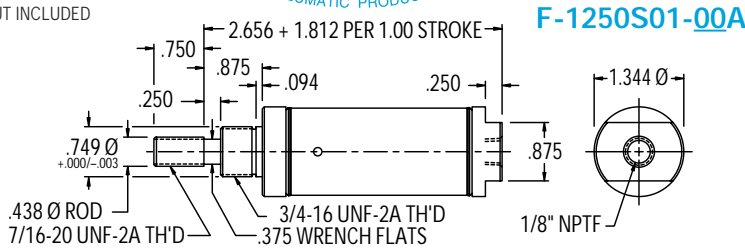
Mounting Bracket
F-M117005



F Series

1-1/4" Bore Cylinders

MOUNTING NUT INCLUDED



F-125S01-00A

Single Acting **Spring Return**
Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

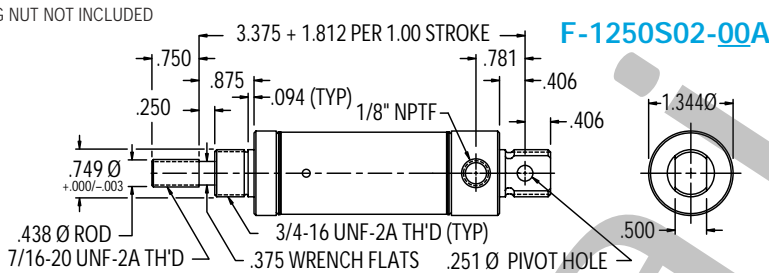
- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .39 lbs.

Plus .21 lbs. per inch of stroke

BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

MOUNTING NUT NOT INCLUDED



F-125S02-00A

Single Acting **Spring Return**

Double Nose or Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

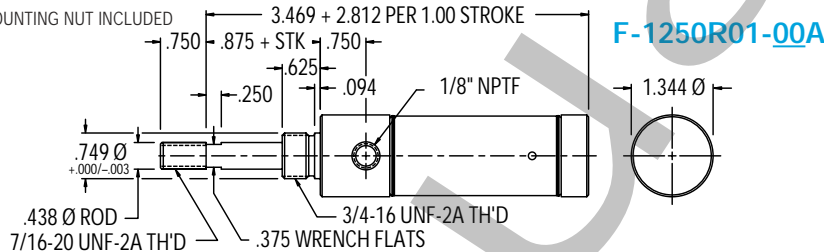
- F-M117007 Mounting Bracket
- F-M229003 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .53 lbs.

Plus .21 lbs. per inch of stroke

BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

MOUNTING NUT INCLUDED



F-125R01-00A

Single Acting **Spring Extend**

Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

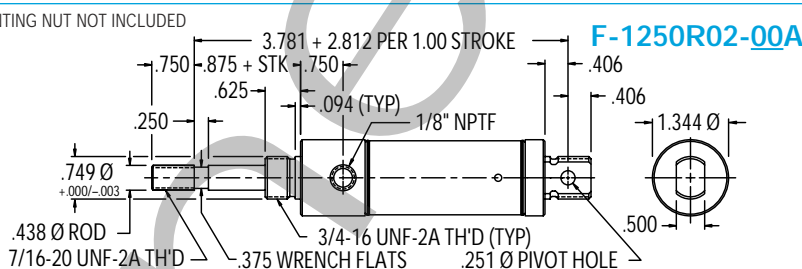
- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .50 lbs.

Plus .21 lbs. per inch of stroke

BUMPER AVAILABLE ROD END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

MOUNTING NUT NOT INCLUDED



F-125R02-00A

Single Acting **Spring Extend**

Double Nose or Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

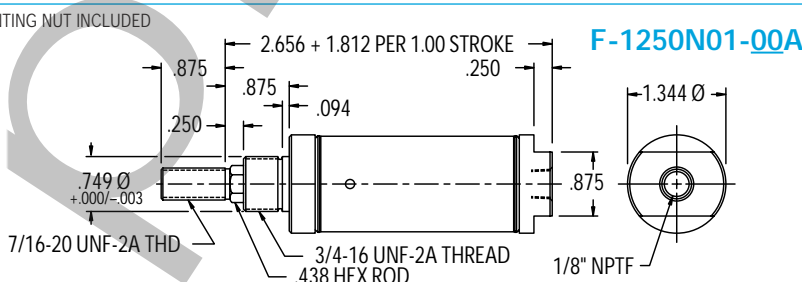
- F-M117007 Mounting Bracket
- F-M229003 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .57 lbs.

Plus .21 lbs. per inch of stroke

BUMPER AVAILABLE ROD END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

MOUNTING NUT INCLUDED



F-125N01-00A

Single Acting **Spring Return**

Front Nose Mount **Non-Rotating**

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .41 lbs.

Plus .20 lbs. per inch of stroke

BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

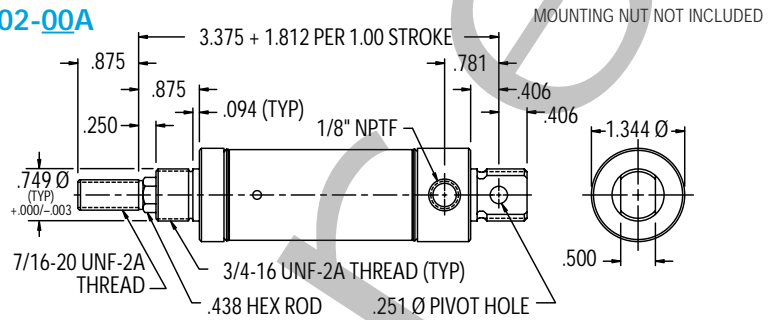
F Series

1-1/4" Bore Cylinders

Single Acting Spring Return Rear Pivot Mount Non-Rotating

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"
Maximum Stroke: 6"
Optional Accessories:
• F-M117007 Mounting Bracket
• F-M229003 Pivot Bracket
• F-M127005 Rod Clevis
Base Weight: .41 lbs.
Plus .20 lbs. per inch of stroke

F-1250N02-00A

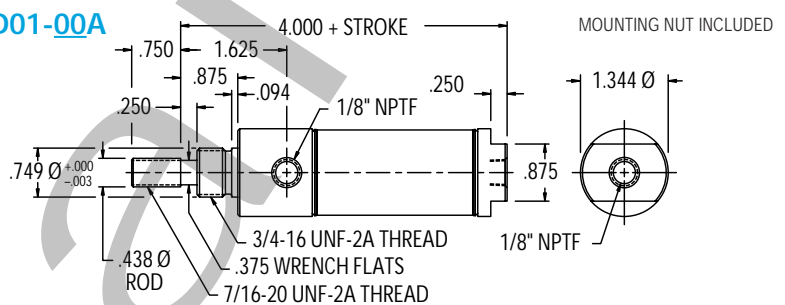


MOUNTING NUT NOT INCLUDED
BUMPER OPTION (AVAILABLE CAP END ONLY) - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .531 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .734 TO OAL

Double Acting Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 12"
Optional Accessories:
• F-M117007 Mounting Bracket
• F-M127005 Rod Clevis
Base Weight: .58 lbs.
Plus .08 lbs. per inch of stroke

F-1250D01-00A



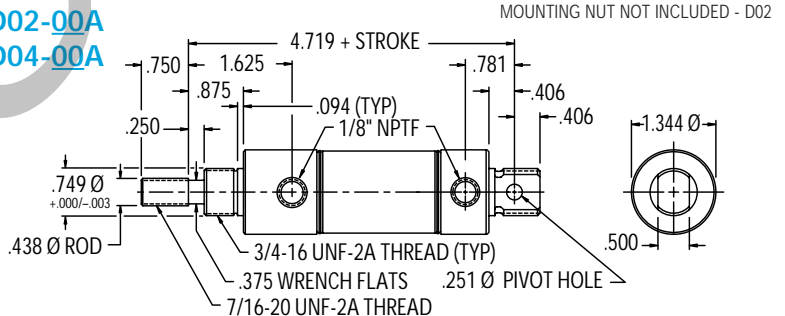
MOUNTING NUT INCLUDED
BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

Double Acting Double Nose or Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 32"
Optional Accessories:
• F-M117007 Mounting Bracket
• F-M229003 Pivot Bracket
• F-M127005 Rod Clevis
Base Weight: .71 lbs.
Plus .08 lbs. per inch of stroke

F-1250D02-00A

F-1250D04-00A

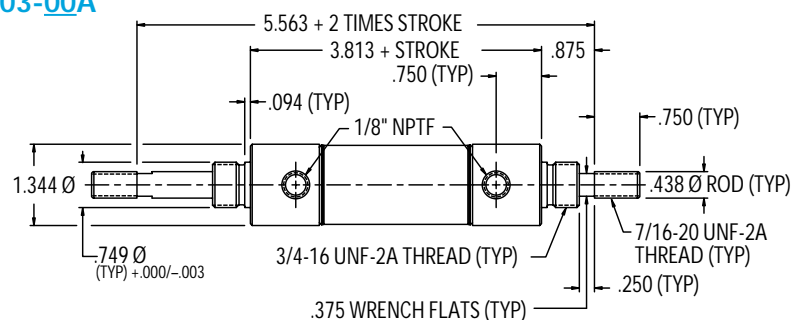


MOUNTING NUT NOT INCLUDED - D02
BUMPER OPTION - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .125 TO OAL

Double Acting Double Rod

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117007 Mounting Bracket
• F-M127005 Rod Clevis
Base Weight: .98 lbs.
Plus .12 lbs. per inch of stroke

F-1250D03-00A

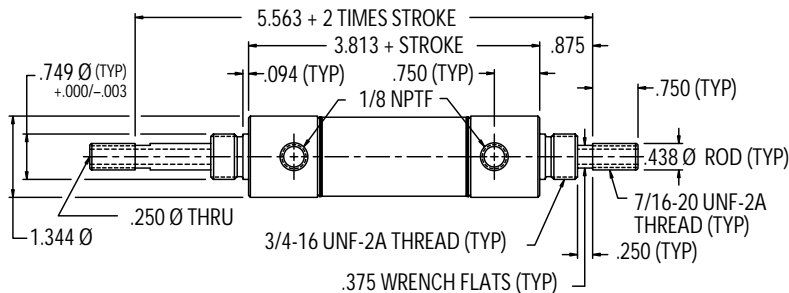


BUMPER OPTION - ADD .250 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

MOUNTING NUT INCLUDED

F-1250DH3-00A

Double Acting
Hollow Double Rod



Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"
 Optional Accessories:
 • F-M117007 Mounting Bracket
 Base Weight: .97 lbs.
 Plus .12 lbs. per inch of stroke

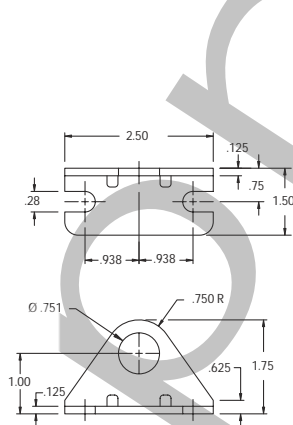
BUMPER OPTION - ADD .250 TO OAL
 MAGNETIC PISTON OPTION - NO CHANGE IN OAL
 BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

1-1/4" Bore Cylinder Specifications – Options & Accessories

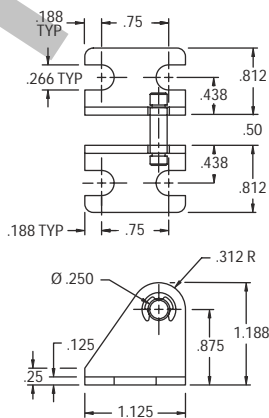
- 10° to +165°F
- Piston Rod:
Round – Ground and Polished, 303 Stainless Steel.
Hex – Ground 303 Stainless Steel.
- Bronze rod guide bushing is standard.
- Approximate force exerted = (1.2) x (air line pressure).
- Spring force: 7.5 lbs. relaxed, 15 lbs. compressed.
- Mounting nuts are standard on all nose mount cylinders.
- Bumpers are optional on all 1-1/4" bore cylinders (except in combination with Viton® option).
- Magnetic piston optional on all 1-1/4" bore cylinders (except in combination with Viton® option).

OPTION

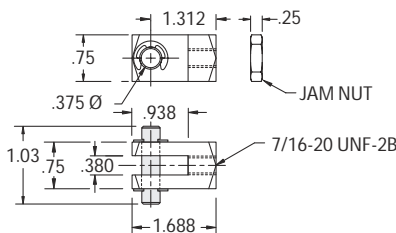
- Bumpers –
Single Acting
Double Acting
- Viton® Seals – Not available with Bumpers or Magnetic Piston
Spring Return (-15°F to 300°F)
Double Acting (-15°F to 350°F)
Spring Extend (-15°F to 300°F)
Double Rod (-15°F to 350°F)
- Magnetic Piston –
- Pivot Bushing – Bronze sleeve substitution
- Ports Rotated – 90°
on S02, R02, N02, or D02 (both)
- Rod Wiper – Not available in spring return models
- Side Port - Cap end port on S01, N01, or D01
Add .31 to OAL
- Low Temperature Seals – Applications to -40° F
Spring Return
Double Acting
Spring Extend
Double Rod (-15°F to 400°F)
- Rod Extension -
- Rod Thread Extension



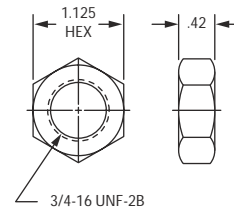
Mounting Bracket
F-M117007



Pivot Bracket
F-M229003



Rod Clevis
F-M127005



Mounting Nut
F-M190006

F Series

1-1/2" Bore Cylinders

Single Acting **Spring Return**
Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

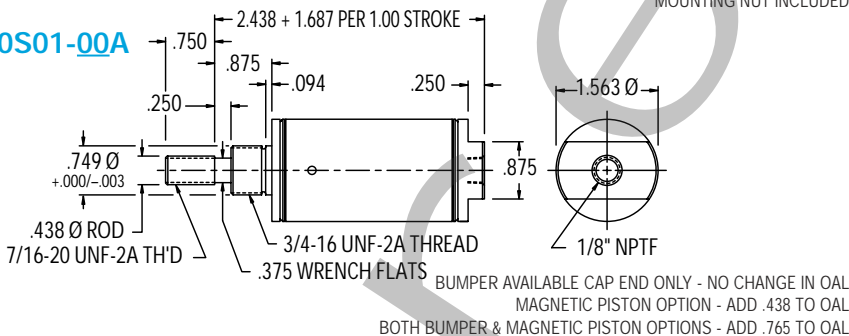
Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .44 lbs.

Plus .22 lbs. per inch of stroke

F-1500S01-00A



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .438 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

Single Acting **Spring Return**
Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

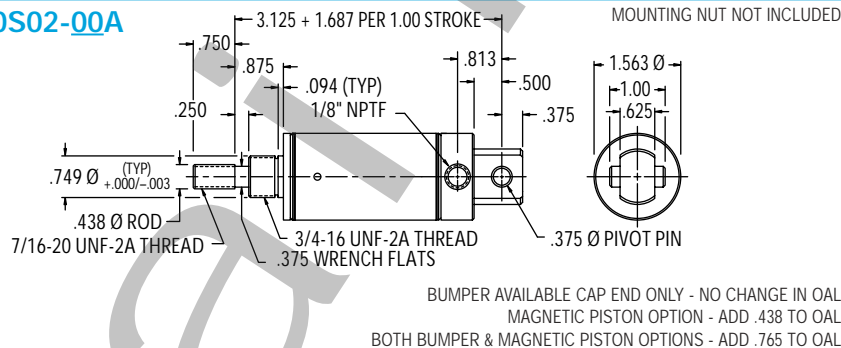
Optional Accessories:

- F-M117007 Mounting Bracket
- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .45 lbs.

Plus .22 lbs. per inch of stroke

F-1500S02-00A



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .438 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

Single Acting **Spring Extend**
Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

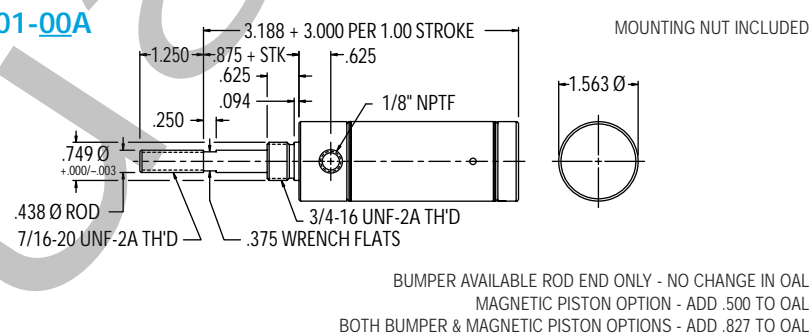
Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .44 lbs.

Plus .22 lbs. per inch of stroke

F-1500R01-00A



BUMPER AVAILABLE ROD END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .500 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .827 TO OAL

Single Acting **Spring Extend**
Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

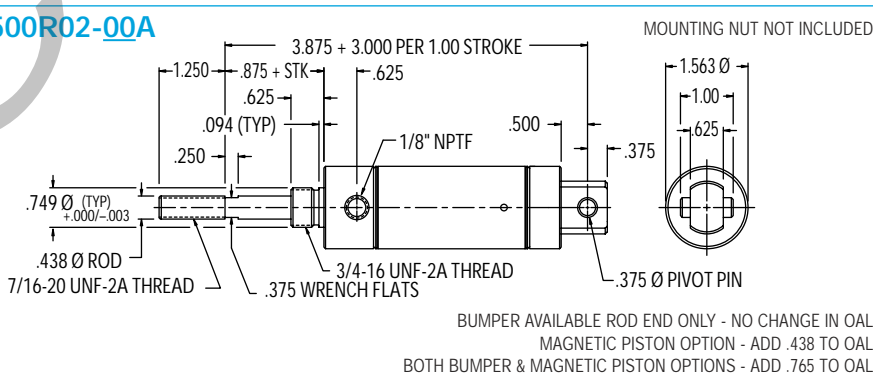
Optional Accessories:

- F-M117007 Mounting Bracket
- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .45 lbs.

Plus .22 lbs. per inch of stroke

F-1500R02-00A



BUMPER AVAILABLE ROD END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .438 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

Single Acting **Spring Return**
Front Nose Mount
Non-Rotating

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

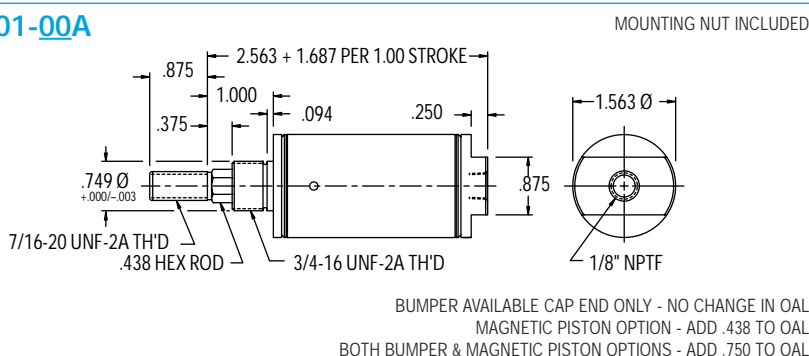
Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .45 lbs.

Plus .22 lbs. per inch of stroke

F-1500N01-00A



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .438 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .750 TO OAL

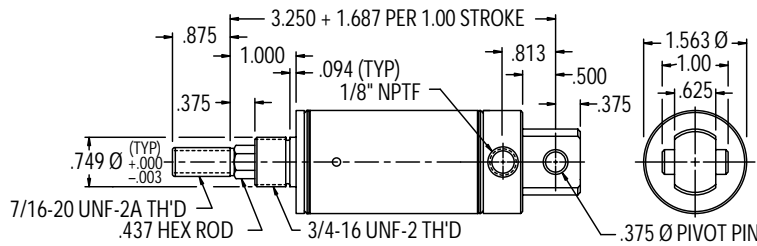


F Series

1-1/2" Bore Cylinders

MOUNTING NUT NOT INCLUDED

F-1500N02-00A



BUMPER AVAILABLE CAP END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .438 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .765 TO OAL

Single Acting **Spring Return**
Rear Pivot Mount **Non-Rotating**

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

Optional Accessories:

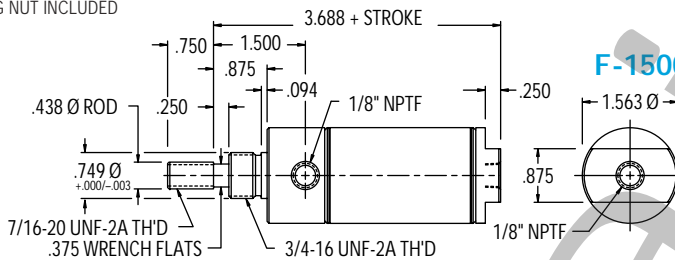
- F-M117007 Mounting Bracket
- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .46 lbs.

Plus .22 lbs. per inch of stroke

MOUNTING NUT INCLUDED

F-1500D01-00A



BUMPER OPTION - ADD .125 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

Double Acting

Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 12"

Optional Accessories:

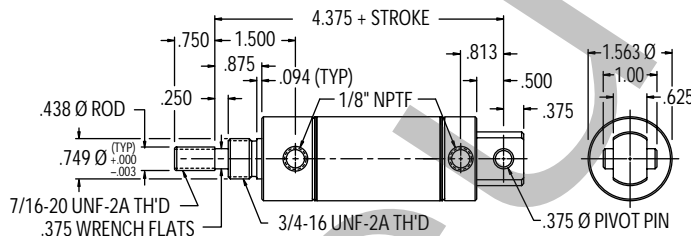
- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .69 lbs.

Plus .08 lbs. per inch of stroke

MOUNTING NUT NOT INCLUDED

F-1500D02-00A



BUMPER OPTION - ADD .125 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

Double Acting

Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

Optional Accessories:

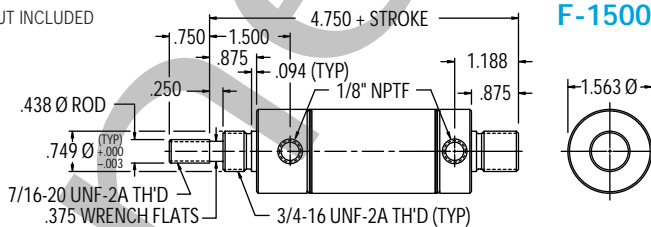
- F-M117007 Mounting Bracket
- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .73 lbs.

Plus .08 lbs. per inch of stroke

MOUNTING NUT INCLUDED

F-1500D04-00A



BUMPER OPTION - ADD .125 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

Double Acting

Double Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

Optional Accessories:

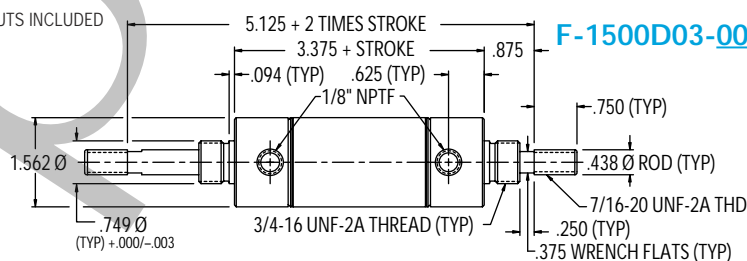
- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: .82 lbs.

Plus .08 lbs. per inch of stroke

MOUNTING NUTS INCLUDED

F-1500D03-00A



BUMPER OPTION - ADD .250 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

Double Acting

Double Rod

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M127005 Rod Clevis

Base Weight: 1.17 lbs.

Plus .13 lbs. per inch of stroke

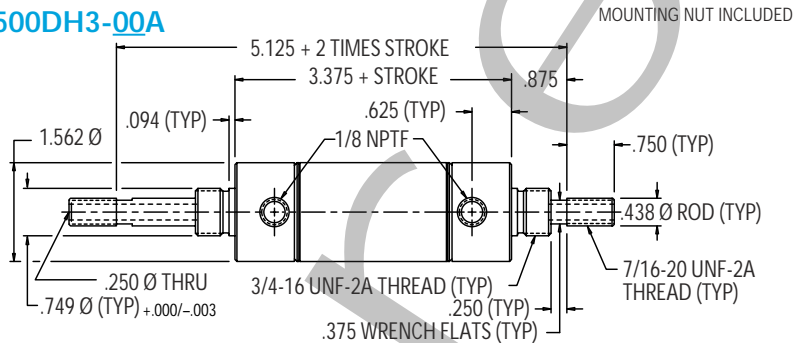
F Series

1-1/2" Bore Cylinders

Double Acting Hollow Double Rod

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117007 Mounting Bracket
• F-M127005 Rod Clevis
Base Weight: 1.16 lbs.
Plus .13 lbs. per inch of stroke

F-1500DH3-00A

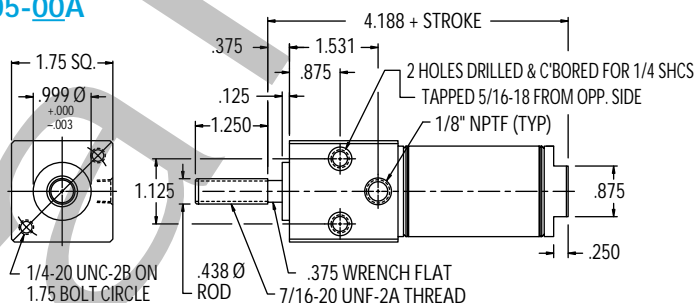


BUMPER OPTION - ADD .250 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

Double Acting Front Block Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M127005 Rod Clevis
Base Weight: .99 lbs.
Plus .08 lbs. per inch of stroke

F-1500D05-00A

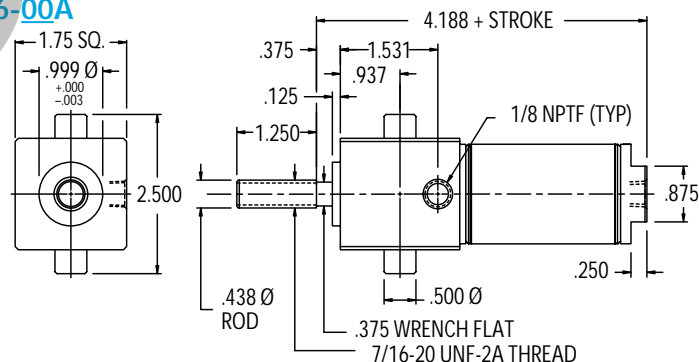


BUMPER OPTION - ADD .125 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

Double Acting Trunnion Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M029006 Trunnion Bracket
• F-M127005 Rod Clevis
Base Weight: 1.06 lbs.
Plus .08 lbs. per inch of stroke

F-1500D06-00A

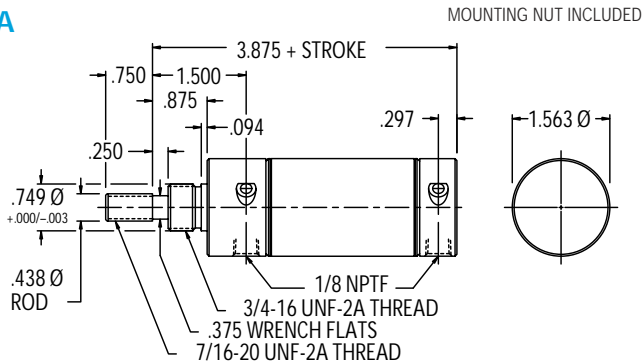


BUMPER OPTION - ADD .125 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

Double Acting Front Nose Mount with Adjustable Cushions

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 12"
Optional Accessories:
• F-M117007 Mounting Bracket
• F-M127005 Rod Clevis
Base Weight: .76 lbs.
Plus .09 lbs. per inch of stroke

F-1500DG1-00A



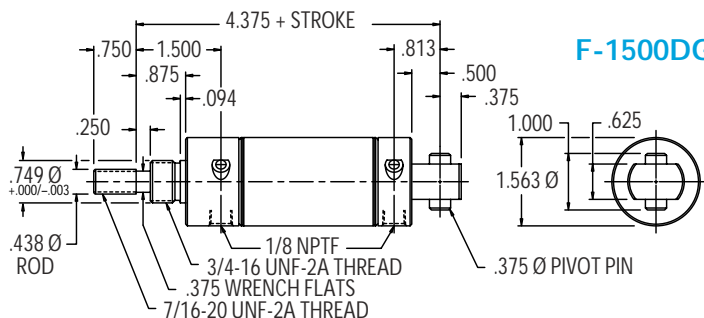
MAGNETIC PISTON OPTION - NO CHANGE IN OAL



F Series

1-1/2" Bore Cylinders

MOUNTING NUT NOT INCLUDED



Double Acting
 Rear Pivot Mount with
 Adjustable Cushions

Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

Optional Accessories:

- F-M117007 Mounting Bracket
- F-M029004 Pivot Bracket
- F-M127005 Rod Clevis

Base Weight: .77 lbs.

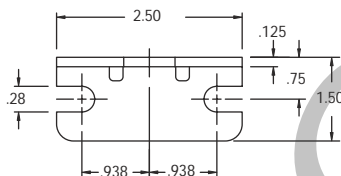
Plus .09 lbs. per inch of stroke

MAGNETIC PISTON OPTION - NO CHANGE IN OAL

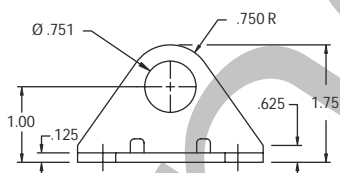
1-1/2" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod: Hex – Ground 303 Stainless Steel.
 Round – Ground and Polished, 303 Stainless Steel.
- Bronze rod guide bushing is standard.
- Approximate force exerted = (1.7) x (air line pressure).
- Spring force: 7 lbs. relaxed, 14 lbs. compressed.
- Mounting nuts are standard on all nose mount cylinders.
- Bumpers are optional on all 1-1/2" bore cylinders (except in combination with Viton® option).
- Magnetic piston optional on all 1-1/2" bore cylinders (except in combination with Viton® option).

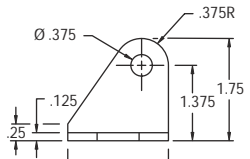
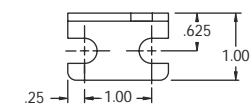
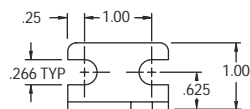
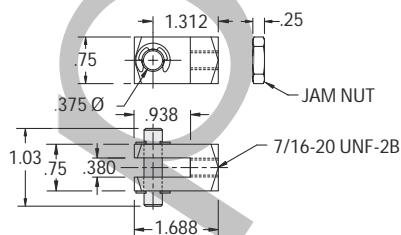
OPTION
• Bumpers – Single Acting Double Acting
• Viton® Seals – Not available with bumpers or magnetic piston Spring Return (-15° F to 300° F) Double Acting (-15° F to 350° F) Spring Extend (-15° F to 300° F) Double Rod (-15° F to 350° F)
• Magnetic Piston –
• Pivot Bushing – Bronze sleeve substitution
• Ports Rotated – 90° on S02, R02, N02, or D02 (both)
• Rod Wiper – Not available in spring return models
• Side Port – Cap end port on S01, N01, D01, D05, or D06 (Add .19 to OAL)
• Low Temperature Seals – Applications to -40° F Spring Return Double Acting Spring Extend Double Rod
• Rod Extension
• Rod Thread Extension



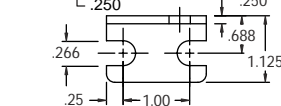
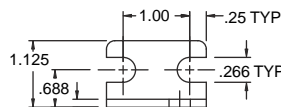
Mounting Bracket
 F-M117007



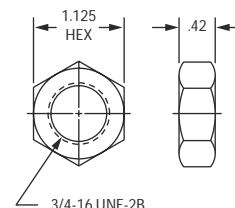
Rod Clevis
 F-M127005



Pivot Bracket
 F-M029004



Trunnion Bracket
 F-M029006



Mounting Nut
 F-M190006



F Series

1-3/4" Bore Cylinders

Single Acting **Spring Return**
Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

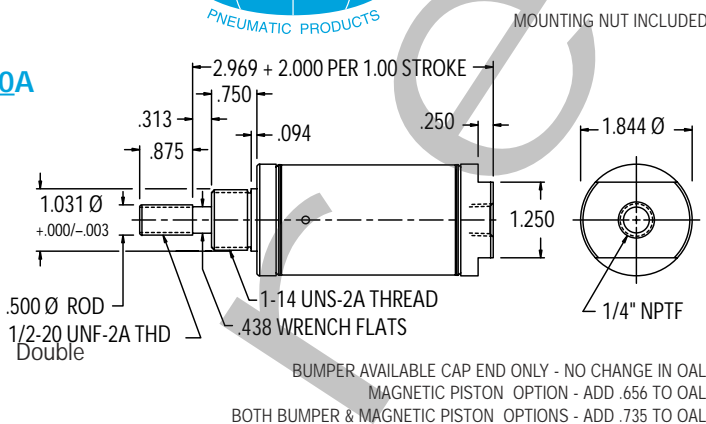
Optional Accessories:

- F-M117008 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: .85 lbs.

Plus .36 lbs. per inch of stroke

F-1750S01-00A



Single Acting **Spring Return**
Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

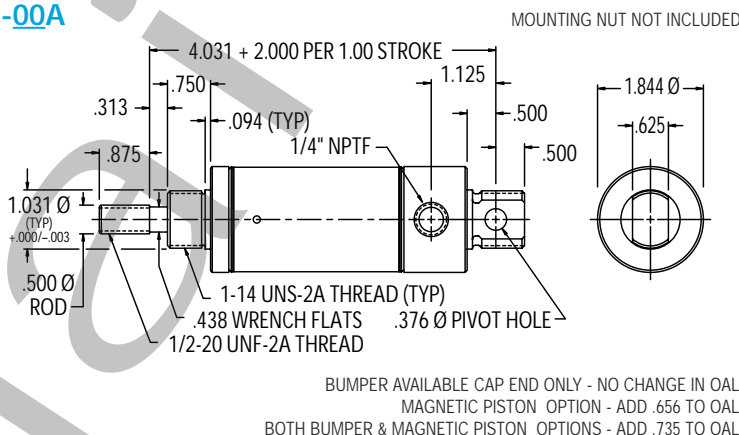
Optional Accessories:

- F-M117008 Mounting Bracket
- F-M129005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: .86 lbs.

Plus .36 lbs. per inch of stroke

F-1750S02-00A



Single Acting **Spring Extend**
Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 6"

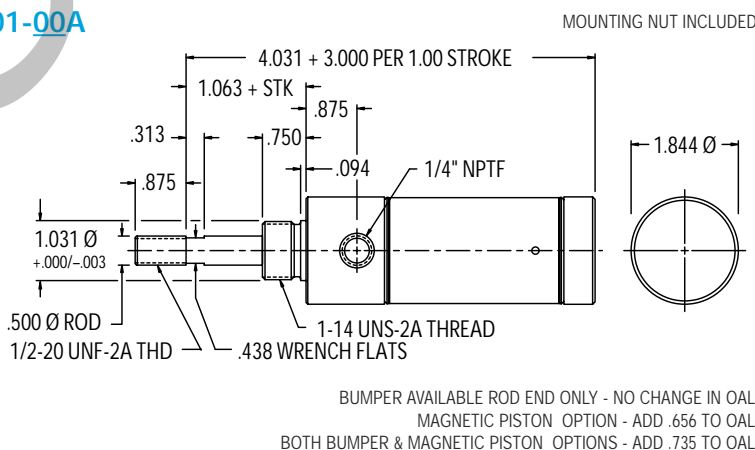
Optional Accessories:

- F-M117008 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.17 lbs.

Plus .31 lbs. per inch of stroke

F-1750R01-00A



Double Acting
Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 12"

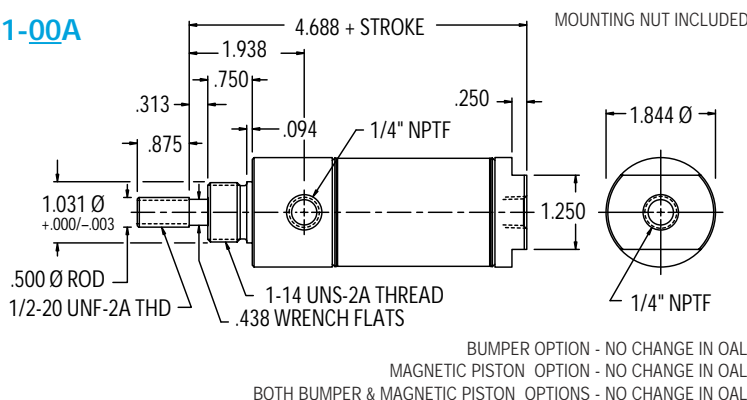
Optional Accessories:

- F-M117008 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.29 lbs.

Plus .11 lbs. per inch of stroke

F-1750D01-00A





MOUNTING NUT NOT INCLUDED

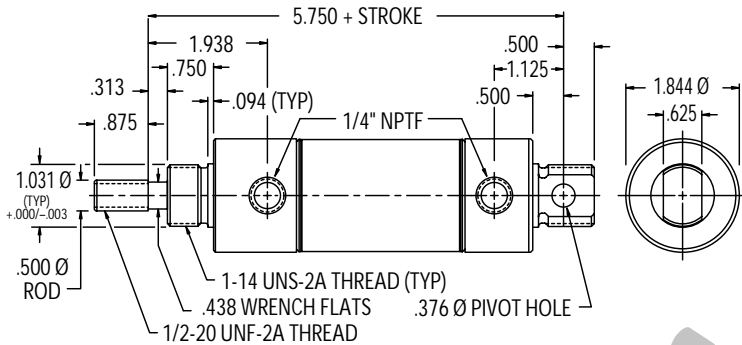
F Series

1-3/4" Bore Cylinders

F-1750D02-00A

Double Acting

Double Nose or Rear Pivot Mount



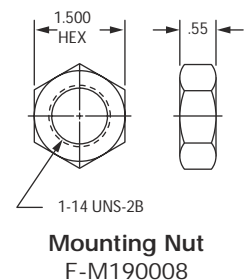
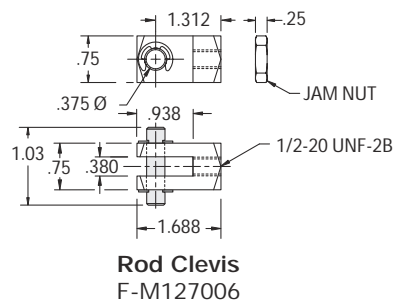
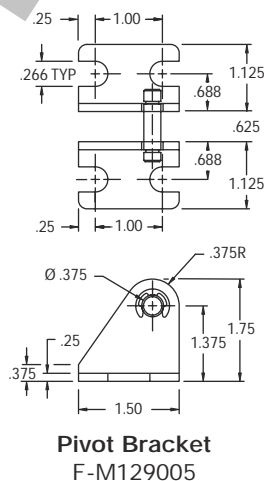
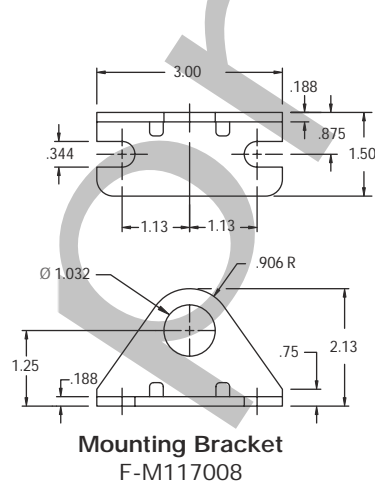
Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
 5", 6", 7", 8", 9", 10", 11", 12"
 Maximum Stroke: 32"
 Optional Accessories:
 • F-M117008 Mounting Bracket
 • F-M129005 Pivot Bracket
 • F-M127006 Rod Clevis
 Base Weight: 1.64 lbs.
 Plus .11 lbs. per inch of stroke

BUMPER OPTION - NO CHANGE IN OAL
 MAGNETIC PISTON OPTION - NO CHANGE IN OAL
 BOTH BUMPER & MAGNETIC PISTON OPTIONS - NO CHANGE IN OAL

1-3/4" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod: Ground and Polished, 303 Stainless Steel.
- Bronze rod guide bushing is standard.
- Approximate force exerted = (2.4) x (air line pressure).
- Spring force: 11 lbs. relaxed, 24 lbs. compressed.
- Mounting nuts are standard on all nose mount cylinders.
- Bumpers are optional on all 1-3/4" bore cylinders (except in combination with Viton® option).
- Magnetic piston optional on all 1-3/4" bore cylinders (except in combination with Viton® option).

OPTION
• Bumpers – Single Acting Double Acting
• Viton® Seals – Not available with bumpers or magnetic piston Spring Return (-15° F to 300° F) Double Acting (-15° F to 350° F) Spring Extend (-15° F to 300° F)
• Magnetic Piston
• Pivot Bushing – Bronze sleeve substitution
• Ports Rotated – 90° on S02 or D02 models (both)
• Rod Wiper – Not available in spring return models
• Side Port - Cap end ports on S01 or D01 models Add .56 to OAL
• Low Temperature Seals – Applications to -40° F Spring Return Double Acting Spring Extend
• Rod Extension
• Rod Thread Extension



F Series

2" Bore Cylinders

Single Acting Spring Return Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

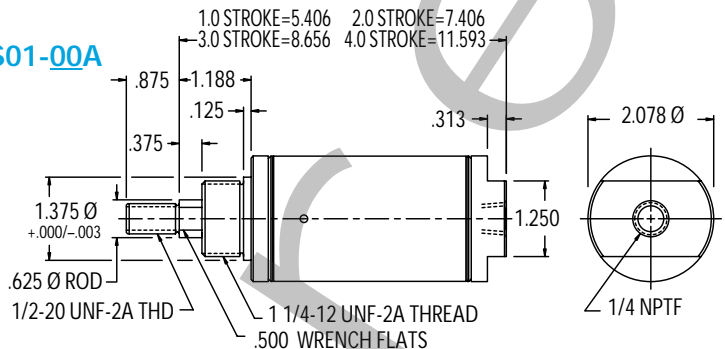
Optional Accessories:

- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.04 lbs.

Plus .43 lbs. per inch of stroke

F-2000S01-00A



BUMPER AT CAP END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .461 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .789 TO OAL

Single Acting Spring Return Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

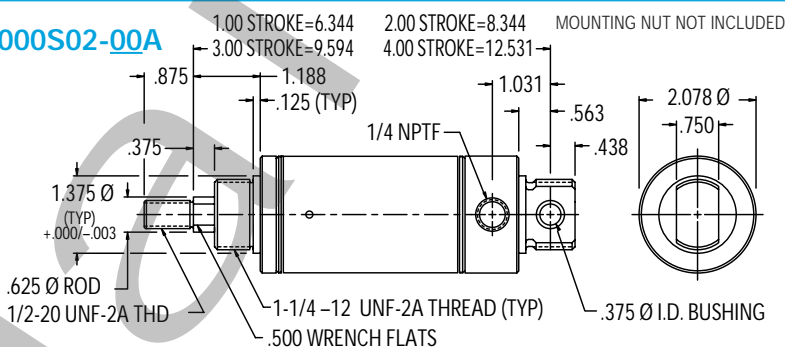
Optional Accessories:

- F-M117009 Mounting Bracket
- F-M229005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: 1.26 lbs.

Plus .43 lbs. per inch of stroke

F-2000S02-00A



BUMPER AT CAP END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .461 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .789 TO OAL

Single Acting Spring Extend Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

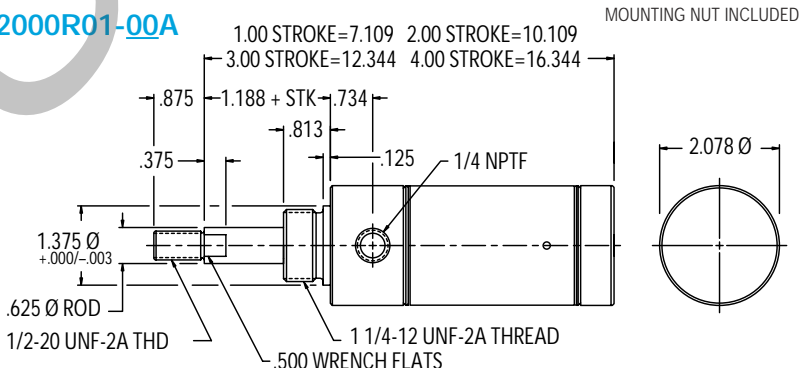
Optional Accessories:

- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.24 lbs.

Plus .43 lbs. per inch of stroke

F-2000R01-00A



BUMPER AT ROD END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .714 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .789 TO OAL

Single Acting Spring Extend Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4"

Maximum Stroke: 4"

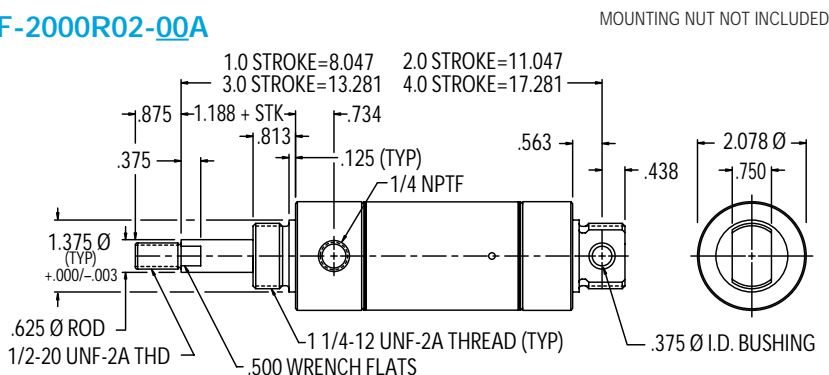
Optional Accessories:

- F-M117009 Mounting Bracket
- F-M229005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: 1.46 lbs.

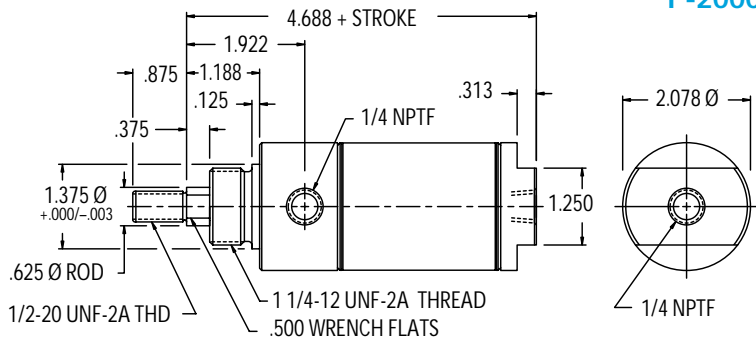
Plus .43 lbs. per inch of stroke

F-2000R02-00A



BUMPER AT ROD END ONLY - NO CHANGE IN OAL
MAGNETIC PISTON OPTION - ADD .714 TO OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .789 TO OAL

MOUNTING NUT INCLUDED



F-2000D01-00A

Double Acting

Front Nose Mount

Standard Stroke Lengths:

$1/2"$, $1"$, $1-1/2"$, $2"$, $2-1/2"$, $3"$, $4"$, $5"$, $6"$, $7"$, $8"$

Maximum Stroke: 12"

Optional Accessories:

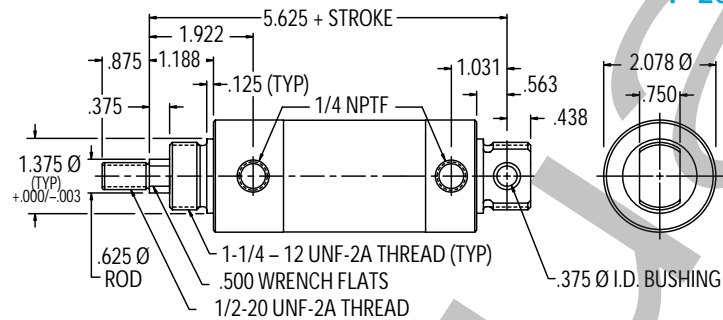
- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.40 lbs.

Plus .15 lbs. per inch of stroke

BUMPER OPTION - ADD .250 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

MOUNTING NUT NOT INCLUDED



F-2000D02-00A

Double Acting

Double Nose or Rear Pivot Mount

Standard Stroke Lengths:

$1/2"$, $1"$, $1-1/2"$, $2"$, $2-1/2"$, $3"$, $4"$, $5"$, $6"$, $7"$, $8"$, $9"$, $10"$, $11"$, $12"$

Maximum Stroke: 32"

Optional Accessories:

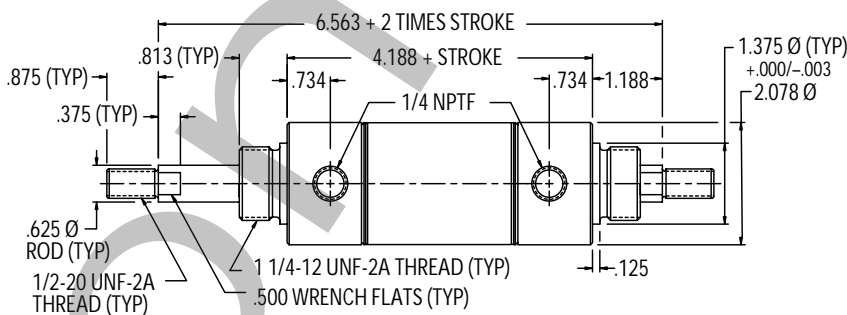
- F-M117009 Mounting Bracket
- F-M229005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: 1.62 lbs.

Plus .15 lbs. per inch of stroke

BUMPER OPTION - ADD .250 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

MOUNTING NUT INCLUDED



F-2000D03-00A

Double Acting

Double Rod

Standard Stroke Lengths:

$1/2"$, $1"$, $1-1/2"$, $2"$, $2-1/2"$, $3"$, $4"$, $5"$, $6"$

Maximum Stroke: 12"

*Optional Accessories:

- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.97 lbs.

Plus .24 lbs. per inch of stroke

BUMPER OPTION - ADD .250 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .250 TO OAL

F Series

2" Bore Cylinders

Double Acting

Front Nose Mount
with **Adjustable Cushions**

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

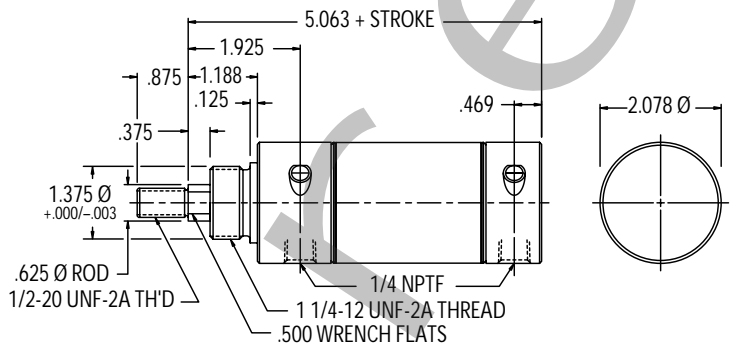
Optional Accessories:

- F-M117009 Mounting Bracket
- F-M127006 Rod Clevis

Base Weight: 1.64 lbs.

Plus .15 lbs. per inch of stroke

F-2000DG1-00A



MAGNETIC PISTON OPTION - NO CHANGE IN OAL

Double Acting

Rear Pivot Mount
with **Adjustable Cushions**

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 32"

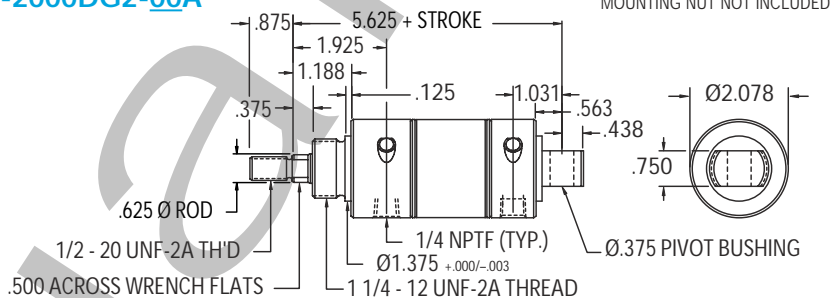
Optional Accessories:

- F-M117009 Mounting Bracket
- F-M229005 Pivot Bracket
- F-M127006 Rod Clevis

Base Weight: 1.68 lbs.

Plus .15 lbs. per inch of stroke

F-2000DG2-00A



MAGNETIC PISTON OPTION - NO CHANGE IN OAL

Double Acting

Front Nose Mount
1" Diameter Rod
with Wear Band Piston

Standard Stroke Lengths:

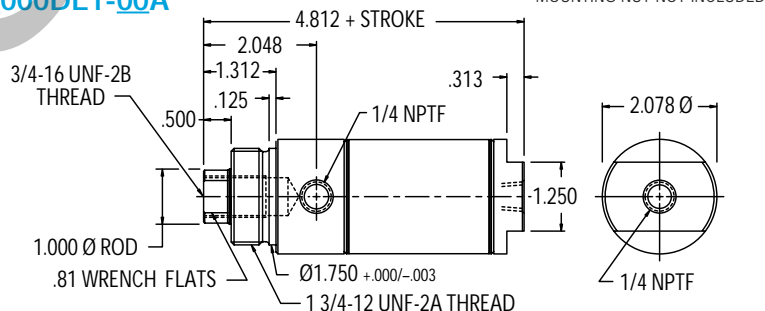
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

Base Weight: approximately 1.79 lbs.

Plus .28 lbs. per inch of stroke

F-2000DL1-00A



BUMPERS NOT AVAILABLE
MAGNETIC PISTON OPTION - ADD .299 TO OAL

Double Acting

Rear Pivot Mount
1" Diameter Rod
with Wear Band Piston

Standard Stroke Lengths:

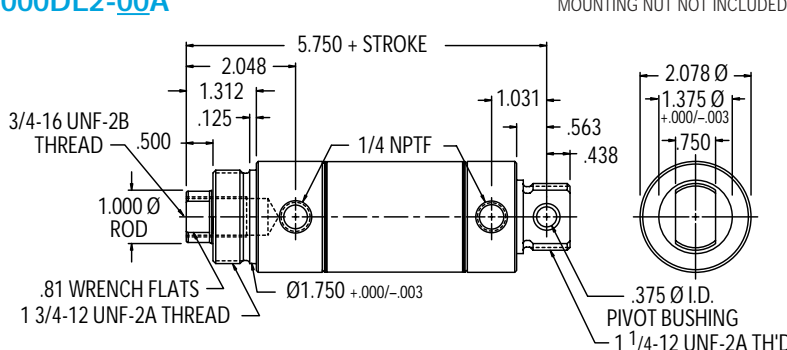
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 32"

Base Weight: approximately 2.01 lbs.

Plus .28 lbs. per inch of stroke

F-2000DL2-00A



BUMPERS NOT AVAILABLE
MAGNETIC PISTON OPTION - ADD .299 TO OAL

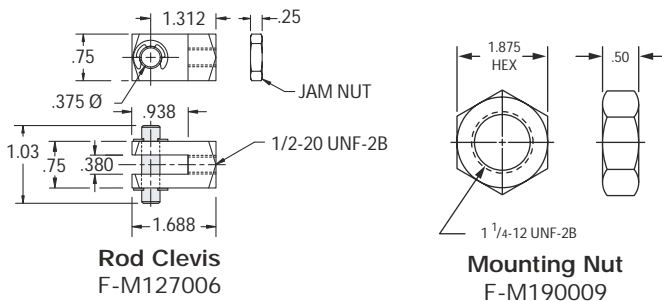
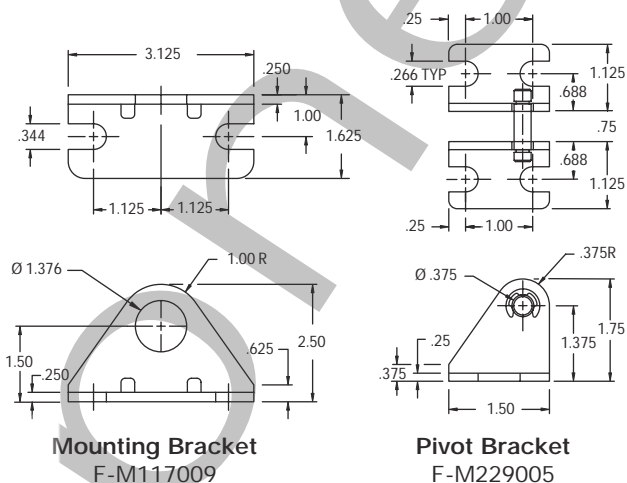
Standard Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod: Ground and Polished, 303 Stainless Steel (Except for 1" Rod Models. See below).
- Bronze rod guide bushing is standard.
- Approximate force exerted = (3.1) x (air line pressure).
- Spring force: 15 lbs. relaxed, 30 lbs. compressed.
- Mounting nuts are standard on all nose mount cylinders except 1" rod models.
- Bumpers are optional on all 2" bore cylinders (except in combination with Viton® option).
- Magnetic piston optional on all 2" bore cylinders (except in combination with Viton® option).

1" Rod Cylinder Specifications

- 1" chrome rod is standard.
- Magnetic piston optional.
- Viton® seals optional.

OPTION
• Bumpers – Single Acting Double Acting
• Viton® Seals – Not available with bumpers or magnetic piston Spring Return (-15° F to 300° F) Double Acting (-15° F to 350° F) Spring Extend (-15° F to 300° F) Double Rod (-15° F to 350° F)
• Magnetic Piston
• Pivot Bushing – Bronze sleeve standard
• Ports Rotated – 90° on S02, R02, or D02 models (both)
• Rod Wiper – Not available in spring return models
• Side Port - Cap end port on S01 or D01 models Add .38 to OAL
• Low Temperature Seals – Applications to -40° F Spring Return Double Acting Spring Extend Double Rod
• Rod Extension - Single, reverse and double acting
• Rod Thread Extension



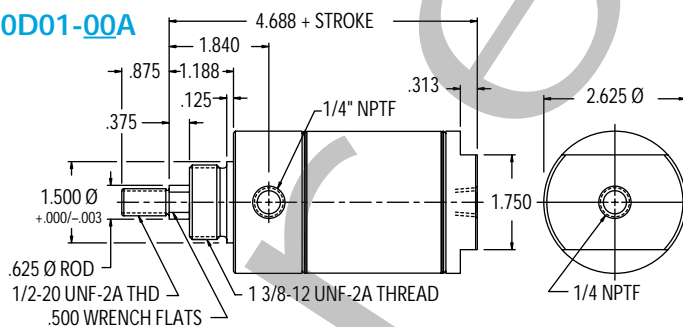
F Series

2-1/2" Bore Cylinders

Double Acting Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 12"
Optional Accessories:
• F-M117010 Mounting Bracket
• F-M127006 Rod Clevis
• F-M190012 Mounting Nut
Base Weight 1.98 lbs.
Plus .17 lbs. per inch of stroke

F-2500D01-00A

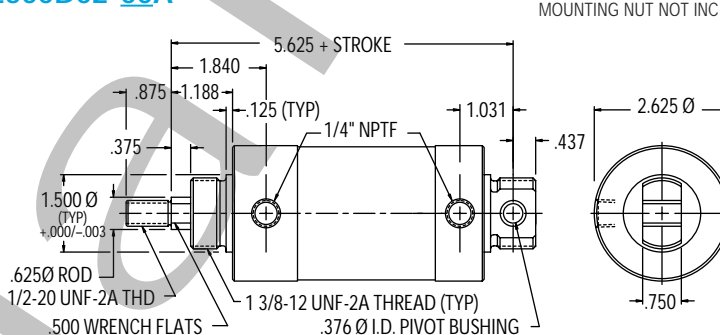


MOUNTING NUT NOT INCLUDED
BUMPER OPTION - ADD .062 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .062 TO OAL

Double Acting Rear Pivot Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 32"
Optional Accessories:
• F-M117010 Mounting Bracket
• F-M229005 Pivot Bracket
• F-M127006 Rod Clevis
• F-M190012 Mounting Nut
Base Weight: 2.27 lbs.
Plus .17 lbs. per inch of stroke

F-2500D02-00A



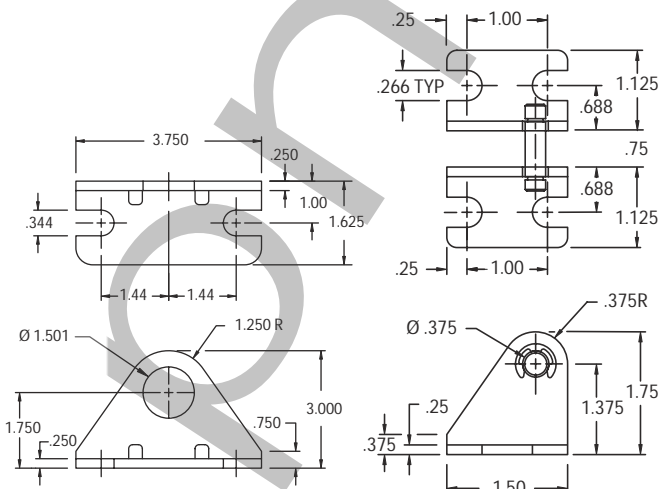
MOUNTING NUT NOT INCLUDED
BUMPER OPTION - ADD .062 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .062 TO OAL

2-1/2" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod: Ground and Polished, 303 Stainless Steel.
- Bronze rod guide bushing is standard.
- Approximate force exerted = (5.0) x (air line pressure).
- Magnetic piston optional on all 2-1/2" bore cylinders (except in combination with Viton option).

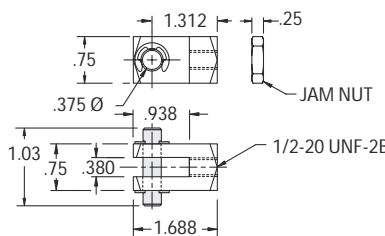
OPTION

- Bumpers
- Viton® Seals - Not available with bumpers or magnetic piston
Double Acting (-15° F to 350° F)
- Magnetic Piston
- Pivot Bushing - Bronze sleeve
- Ports Rotated - 90° on D02 (both)
- Rod Wiper
- Side Port - Cap end on D01. Add .38 to overall length
- Low Temperature Seals - Applications to -40° F
- Rod Extension
- Rod Thread Extension

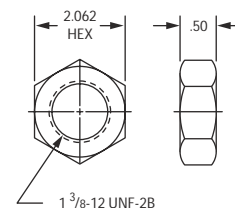


Mounting Bracket
F-M117010

Pivot Bracket
F-M229005



Rod Clevis
F-M127006



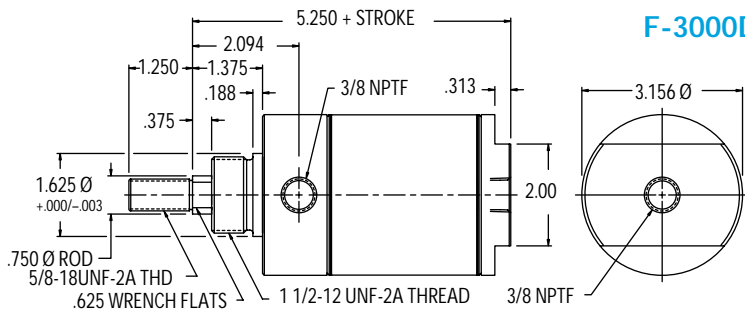
Mounting Nut
F-M190012



F Series

3" Bore Cylinders

MOUNTING NUT NOT INCLUDED



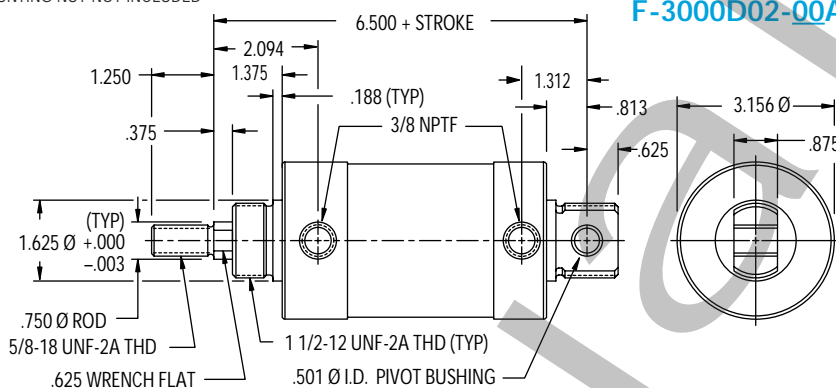
F-3000D01-00A

Double Acting – Front Nose Mount

Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
*Optional Accessories:
• F-M117011 Mounting Bracket
• F-M127007 Rod Clevis
• F-M190013 Mounting Nut
Base Weight: 3.34 lbs.
Plus .26 lbs. per inch of stroke

BUMPER OPTION - ADD .062 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .062 TO OAL

MOUNTING NUT NOT INCLUDED



F-3000D02-00A

Double Acting
Double Nose or Rear Pivot Mount

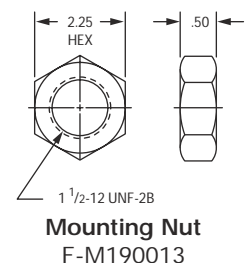
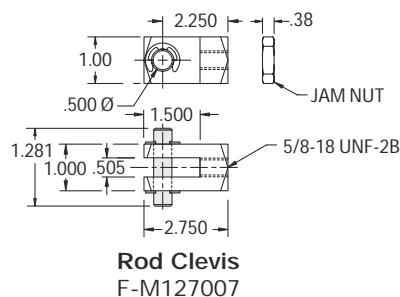
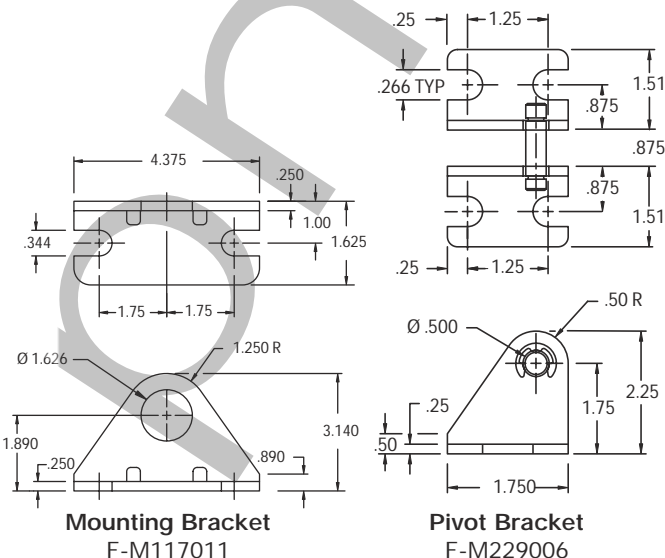
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 32"
*Optional Accessories:
• F-M117011 Mounting Bracket
• F-M229006 Pivot Bracket
• F-M127007 Rod Clevis
• F-M190013 Mounting Nut
Base Weight: 3.87 lbs.
Plus .26 lbs. per inch of stroke

BUMPER OPTION - ADD .062 TO OAL
MAGNETIC PISTON OPTION - NO CHANGE IN OAL
BOTH BUMPER & MAGNETIC PISTON OPTIONS - ADD .062 TO OAL

3" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod
Ground and Polished, 303 Stainless Steel is standard.
- Bronze rod guide bushing is standard.
- Approximate force exerted = (7.0) x (air line pressure).
- Magnetic piston optional on all 3" bore cylinders (except in combination with Viton option).

OPTION
• Bumpers
• Viton® Seals – Not available with bumpers or magnetic piston Double Acting (-15° F to 350° F)
• Magnetic Piston
• Pivot Bushing – Bronze sleeve standard
• Ports Rotated – 90° on D02 model (both)
• Rod Wiper
• Side Port – Cap end on D01. Add .44 to OAL
• Low Temperature Seals – Applications to -40° F
• Rod Extension
• Rod Thread Extension



F Series

Volume Chambers

How to Order

F-1500 V 01 - 01 A

Series ————

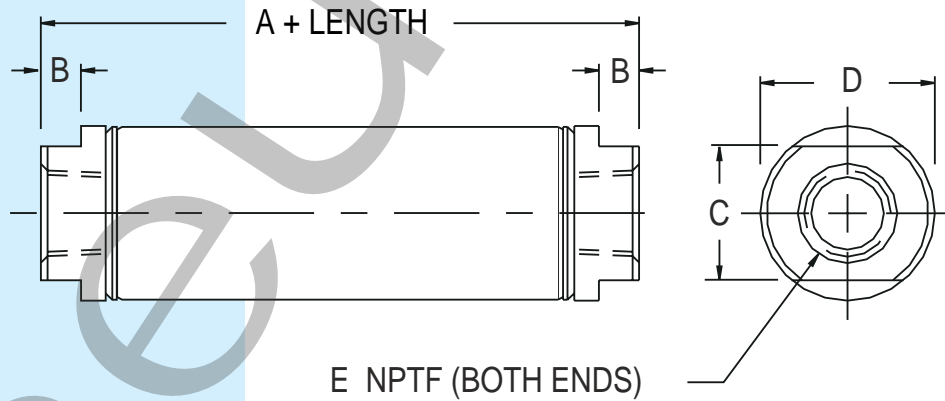
Bore Size (4 digits)
 0750 = 3/4"
 1062 = 1-1/16"
 1500 = 1-1/2"
 2000 = 2"
 2500 = 2-1/2"
 3000 = 3"

Style ————
 V = Volume chamber

Version ————
 01 = In-line mount

Fractional Inch Length
 (1 digit)
 A = 0"

Full Inch Length (2 digits)
 00 = 0"
 01 = 1"
 02 = 2"
 03 = 3"
 .
 .
 .
 32 = 32"



Bore	A	B	C	D	E	INCHES ³ PER INCH	STANDARD LENGTH	MAX. LENGTH		
3/4"	1.062	0.19	0.625	0.813	1/8	0.44	1" Increments to 4"	32"		
1-1/16"	1.188	0.19	0.875	1.125	1/8	0.88	1" Increments to 8"	32"		
1-1/2"	1.375	0.25	0.875	1.563	1/8	1.76	1" Increments to 16"	32"		
2"	1.767	0.31	1.250	2.087	1/4	3.14	1" Increments to 16"	32"		
2-1/2"	1.767	0.31	1.750	2.625	1/4	4.9	1" Increments to 24"	32"		
3"	2.000	0.31	2.000	3.156	3/8	7.0	1" Increments to 24"	32"		

Volume Chamber Specifications

- -40° to +350°F
- 303 stainless steel body.
- Aluminum alloy end caps.
- Pressure rating: 250 psi.



Delrin® Corrosion Resistant Cylinders

Features

- Delrin® head, Delrin® cap and aluminum piston provide excellent corrosion resistance in wash down environments where cylinders are exposed to moisture and certain solvents.*
- Stainless steel rod and tube complete the corrosion resistance package and provide long life.
- Corrosion resistant cylinders are offered in three standard bore sizes: 3/4", 1-1/16" and 1-1/2" with both nose and rear pivot mounts.
- Stroke tolerance +/- .032

Delrin® is a registered trademark of DuPont.
★ Call DuPont (800) 441-0575 for information regarding properties of this material.

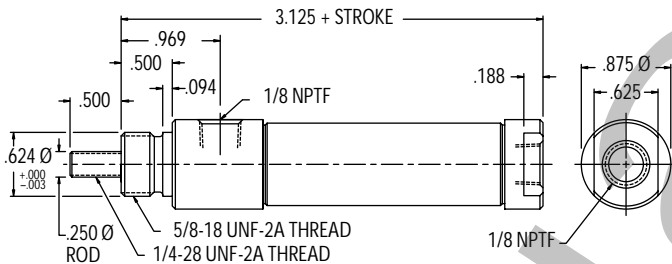


- Max Operating Pressure: 100 psi Air
- Temperature Range: 32°F to 160°F (0°C to 72°C)

MOUNTING NUT NOT INCLUDED

F-0750DC1-00A

3/4" Bore Delrin® Series
Double Acting Front Nose Mount



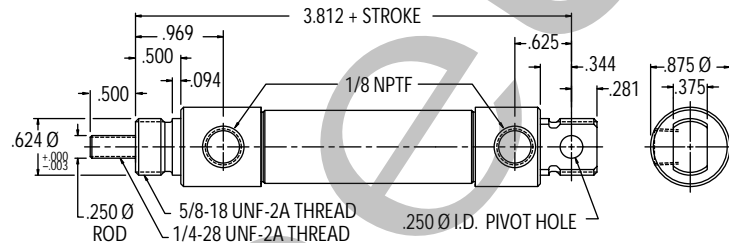
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
*Optional Accessories:
• F-M19S005 Stainless Steel Mounting Nut
Base Weight: .13 lbs.
Plus .03 lbs. per inch of stroke

- BUMPERS OPTION
- MAGNETIC PISTON OPTION
- BUMPERS WITH MAGNETIC PISTON OPTION

MOUNTING NUT NOT INCLUDED

F-0750DC2-00A

3/4" Bore Delrin® Series
Double Acting Rear Pivot Mount



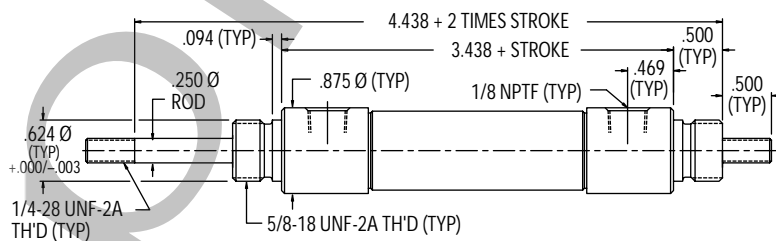
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 32"
*Optional Accessories:
• F-M19S005 Stainless Steel Mounting Nut
Base Weight: .15 lbs.
Plus .03 lbs. per inch of stroke

- BUMPERS OPTION
- MAGNETIC PISTON OPTION
- BUMPERS WITH MAGNETIC PISTON OPTION

MOUNTING NUT NOT INCLUDED

F-0750DC3-00A

3/4" Bore Delrin® Series
Double Acting Double Rod



Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
*Optional Accessories:
• F-M19S005 Stainless Steel Mounting Nut
Base Weight: .18 lbs.
Plus .05 lbs. per inch of stroke

- BUMPERS OPTION
- MAGNETIC PISTON OPTION
- BUMPERS WITH MAGNETIC PISTON OPTION



F Series

Delrin® Corrosion Resistant Cylinders

1-1/16" Bore Delrin® Series

Double Acting Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

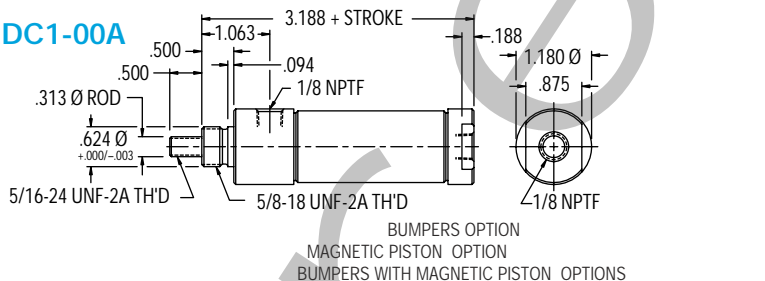
Optional Accessories:

- F- M19S005 Stainless Steel Mounting Nut

Base Weight: .21 lbs.

Plus .05 lbs. per inch of stroke

F-1062DC1-00A



1-1/16" Bore Delrin® Series

Double Acting Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

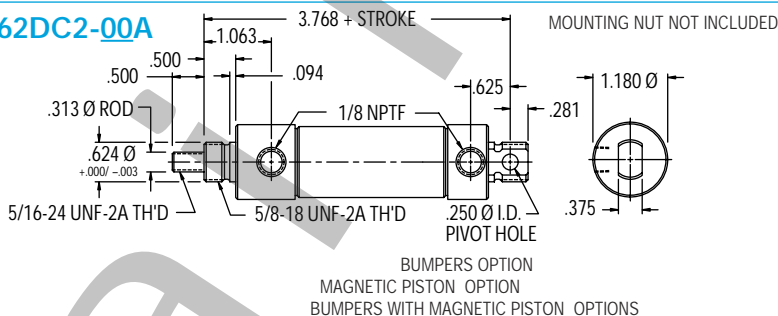
Optional Accessories:

- F-M19S005 Stainless Steel Mounting Nut

Base Weight: .25 lbs.

Plus .05 lbs. per inch of stroke

F-1062DC2-00A



1-1/16" Bore Delrin® Series

Double Acting Double Rod

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

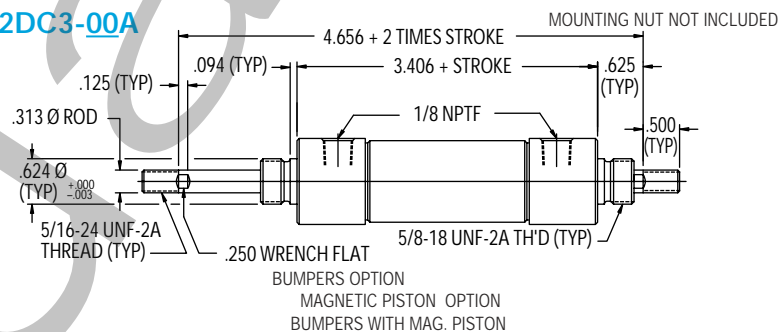
Optional Accessories:

- F-M19S005 Stainless Steel Mounting Nut

Base Weight: .30 lbs.

Plus .07 lbs. per inch of stroke

F-1062DC3-00A



1-1/2" Bore Delrin® Series

Double Acting

Front Nose Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

Maximum Stroke: 12"

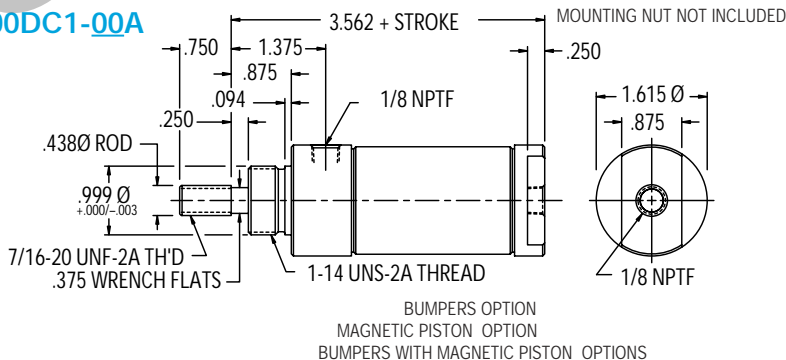
Optional Accessories:

- F-M19S006 Stainless Steel Mounting Nut

Base Weight: .46 lbs.

Plus .08 lbs. per inch of stroke

F-1500DC1-00A



1-1/2" Bore Delrin® Series

Double Acting Rear Pivot Mount

Standard Stroke Lengths:

1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke: 32"

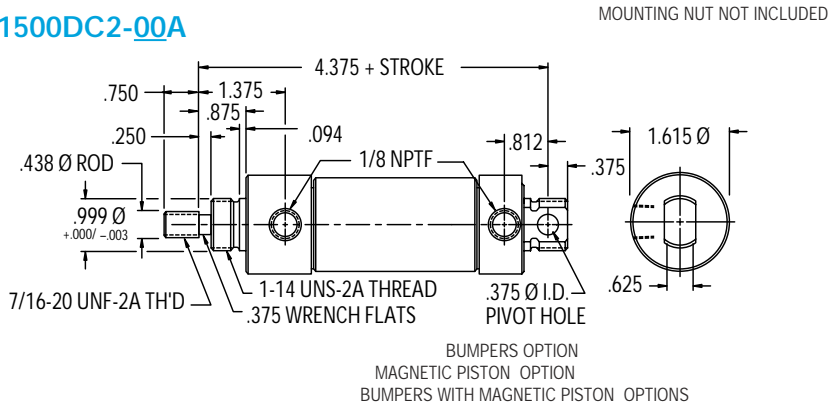
Optional Accessories:

- F-M19S006 Stainless Steel Mounting Nut

Base Weight: .48 lbs.

Plus .08 lbs. per inch of stroke

F-1500DC2-00A



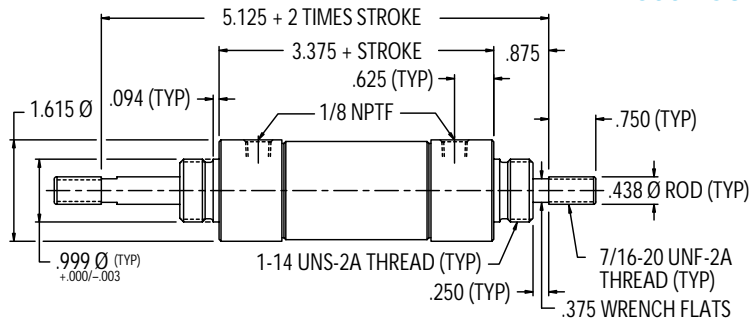


Delrin® Corrosion Resistant Cylinders

MOUNTING NUT NOT INCLUDED

F-1500DC3-00A

1-1/2" Bore Delrin® Series
Double Acting Double Rod



Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M19S006 Stainless Steel Mounting Nut
Base Weight: .60 lbs.
Plus .13 lbs. per inch of stroke

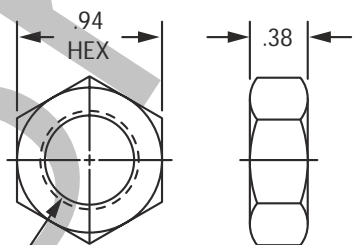
BUMPERS OPTION
MAGNETIC PISTON OPTION
BUMPERS WITH MAGNETIC PISTON

Delrin® Cylinder Specifications – Options & Accessories

- Maximum operating pressure 100psi Air.
- Temperature range +32° to +160°F.
- Piston Rod
Ground and polished, 303 stainless steel is standard.
- Magnetic piston optional on all bore cylinders (except in combination with Viton option).

OPTION

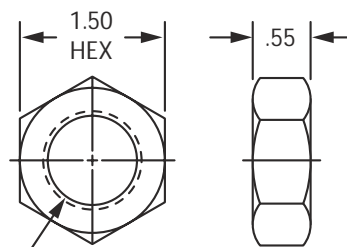
- Viton® Seals – Not available with bumpers or magnetic piston (for media or environment compatibility only)
- 3/4 Bore ; 1-1/16 Bore 1-1/2 Bore
- Pivot Bushing –Not Available
- Ports Rotated –Not Available
- Rod Wiper –Not Available
- Side Port –Not Available
- Low Temp. Seals –Not Available
- Rod Extension –
- 3/4 Bore ; 1-1/16 Bore 1-1/2 Bore
- Rod Thread Extension –



5/8-18 UNF-2B

Mounting Nut
F-M19S005

Max. Recommended Torque 12 in-lbs



1-14 UNS-2B

Mounting Nut
F-M19S006

Max. Recommended Torque 30 in-lbs

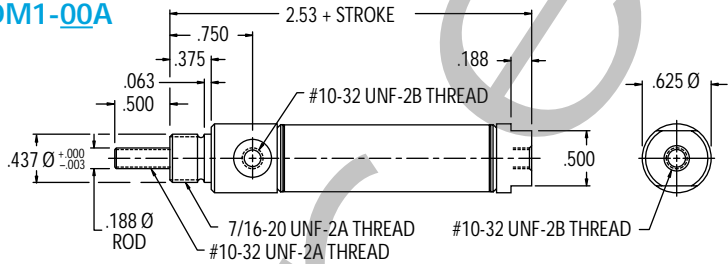
F Series Magnetic Interchange

9/16" Bore Cylinders

Double Acting
 Front Nose Mount
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"
 Optional Accessories:
 • F-M117003 Mounting Bracket
 • F-M127002 Rod Clevis
 Base Weight: .10 lbs.
 Plus .01 lbs. per inch of stroke



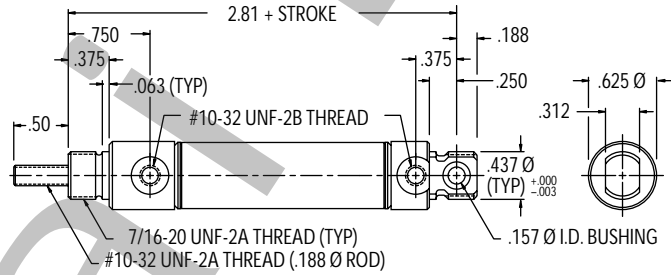
F-0563DM1-00A



BUMPER OPTION - ADD .125 TO OAL

Double Acting
 Double Nose or Rear Pivot Mount
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"
 Maximum Stroke: 12"
 Optional Accessories:
 • F-M117003 Mounting Bracket
 • F-M129002 Pivot Bracket
 • F-M127002 Rod Clevis
 Base Weight: .10 lbs.
 Plus .01 lbs. per inch of stroke

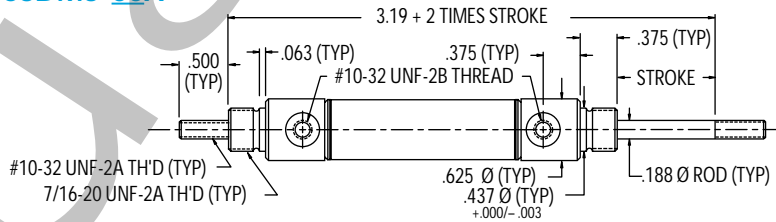
F-0563DM2-00A



BUMPER OPTION - ADD .125 TO OAL

Double Acting
 Double Rod
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"
 Optional Accessories:
 • F-M117003 Mounting Bracket
 • F-M127002 Rod Clevis
 Base Weight: .14 lbs.
 Plus .02 lbs. per inch of stroke

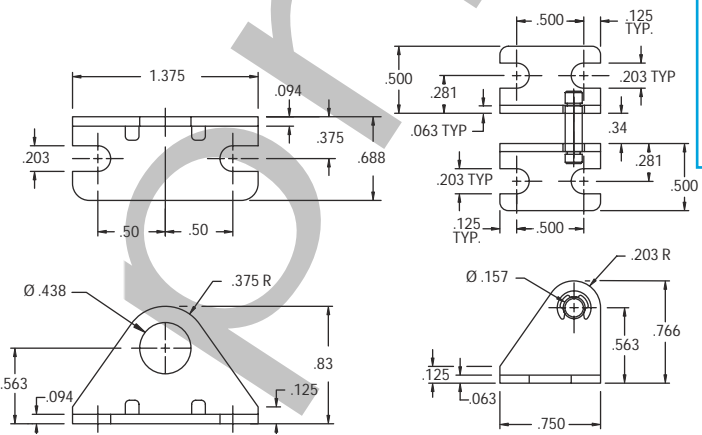
F-0563DM3-00A



9/16" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- **Mounting nuts are not included**
- Bumpers are optional on all 9/16" bore cylinders
- Approximate Force Exerted: (0.25) x (Supply psi)
- Stroke tolerance ±.032

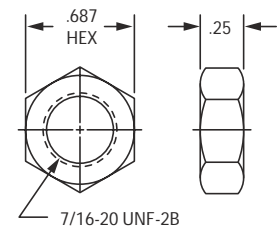
OPTION
• Bumpers -
• Pivot Bushing - Bronze sleeve standard
• Ports Rotated - 90° on DM2 (both)
• Rod Wiper
• Side Port - DM1 (Add .03 to OAL)
• Rod Extension DM1, DM2 DM3 (added to both ends)
• Rod Thread Extension



Mounting Bracket
F-M117003

Pivot Bracket
F-M129002

Rod Clevis
F-M127002

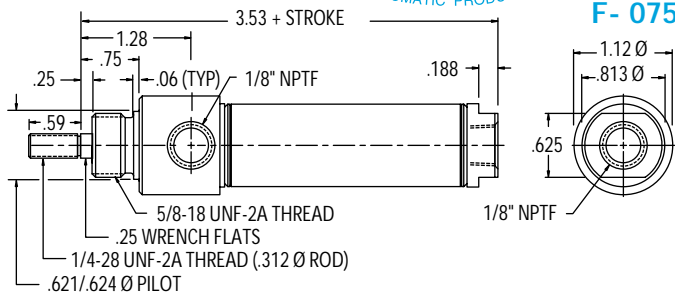


Mounting Nut
F-M190003



F Series Magnetic Interchange 3/4" Bore Cylinders

BUMPER OPTION - ADD .250 TO OAL

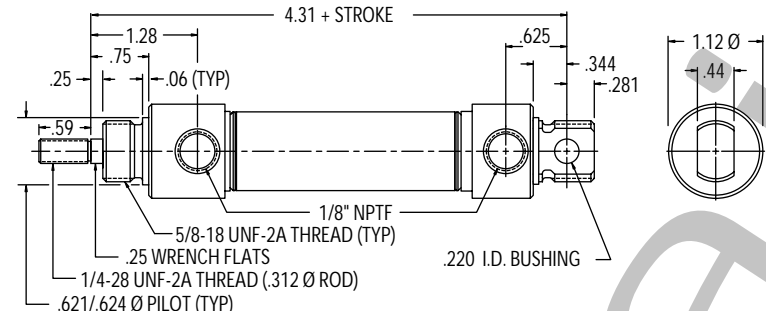


F-0750DM1-00A

Double Acting - Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"

Optional Accessories:
• F-M117005 Mounting Bracket
Base Weight: .24 lbs.
Plus .04 lbs. per inch of stroke

BUMPER OPTION - ADD .250 TO OAL

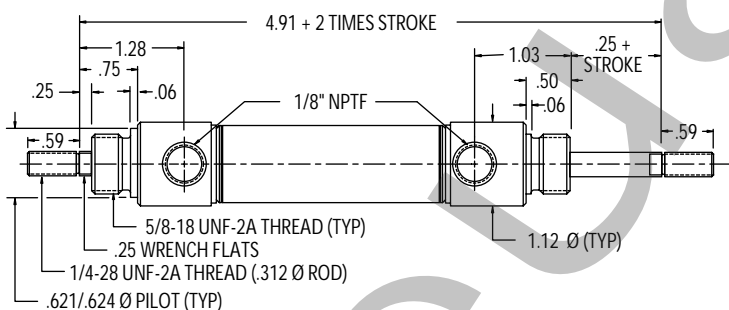


F-0750DM2-00A

Double Acting
Double Nose or Rear Pivot Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 32"

Optional Accessories:
• F-M117005 Mounting Bracket
Base Weight: .30 lbs.
Plus .04 lbs. per inch of stroke

BUMPER OPTION - ADD .250 TO OAL



F-0750DM3-00A

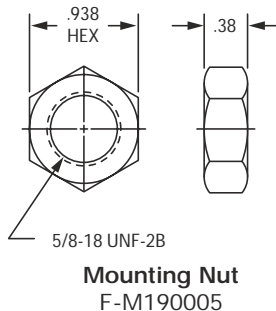
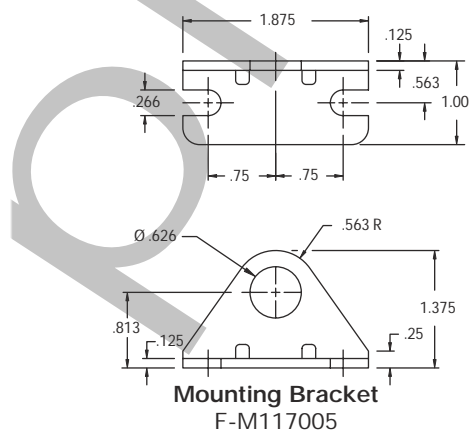
Double Acting Double Rod
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"

Optional Accessories:
• F-M117005 Mounting Bracket
Base Weight: .41 lbs.
Plus .06 lbs. per inch of stroke

3/4" Bore Cylinder Specifications - Options & Accessories

- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- **Mounting nuts are not included**
- Bumpers are optional on all 3/4" bore cylinders
- Approximate Force Exerted: (0.4) x (Supply psi)
- Stroke tolerance ±.032

OPTION
• Bumpers -
• Pivot Bushing - Bronze sleeve standard
• Ports Rotated - 90° on DM2 (both)
• Rod Wiper
• Side Port - DM1 (Add .44 to OAL)
• Rod Extension DM1, DM2 DM3 (added to both ends)
• Rod Thread Extension

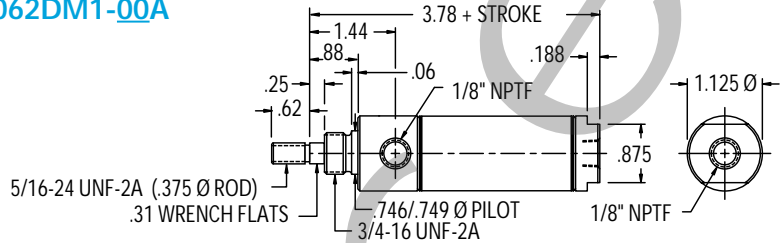


F Series Magnetic Interchange

1-1/16" Bore Cylinders

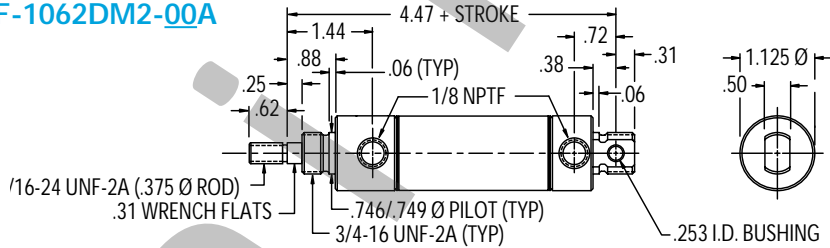
Double Acting
 Front Nose Mount
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"
 Optional Accessories:
 • F-M127004 Rod Clevis
 Base Weight .37 lbs.
 Plus .05 lbs. per inch of stroke

F-1062DM1-00A



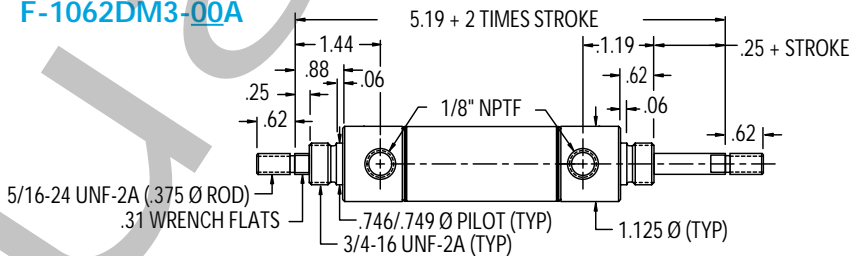
Double Acting
 Double Nose or Rear Pivot Mount
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
 5", 6", 7", 8", 9", 10", 11", 12"
 Maximum Stroke: 32"
 Optional Accessories:
 • F-M127004 Rod Clevis
 Base Weight .42 lbs.
 Plus .05 lbs. per inch of stroke

F-1062DM2-00A



Double Acting
 Double Rod
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"
 Optional Accessories:
 • F-M127004 Rod Clevis
 Base Weight: .60 lbs.
 Plus .08 lbs. per inch of stroke

F-1062DM3-00A

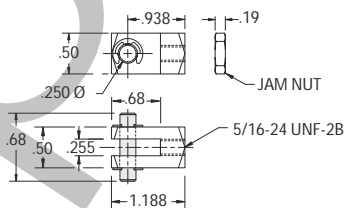


1-1/16" Bore Cylinder Specifications – Options & Accessories

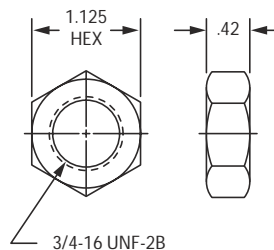
- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- **Mounting nuts are not included**
- Bumpers are optional on all 1-1/16" bore cylinders
- Approximate Force Exerted: (0.9) x (Supply psi)
- Stroke tolerance ±.032

OPTION

- Bumpers –
- Pivot Bushing – Bronze sleeve standard
- Ports Rotated – 90° on DM2 (both)
- Rod Wiper
- Side Port – DM1 (Add .25 to OAL)
- Rod Extension DM1, DM2
DM3 (added to both ends)
- Rod Thread Extension



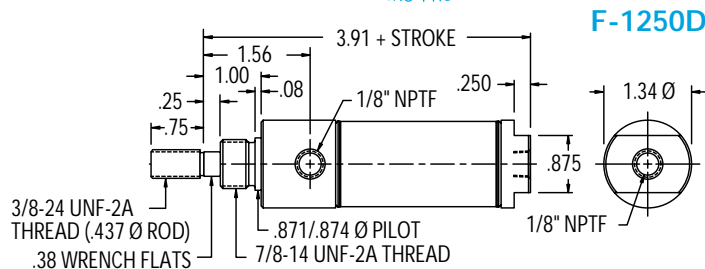
Rod Clevis
 F-M127004



Mounting Nut
 F-M190006



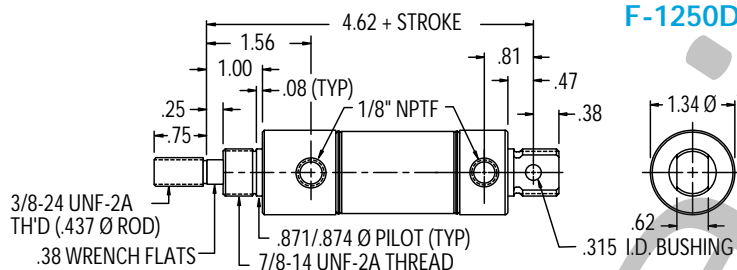
F Series Magnetic Interchange 1-1/4" Bore Cylinders



F-1250DM1-00A

Double Acting
Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"

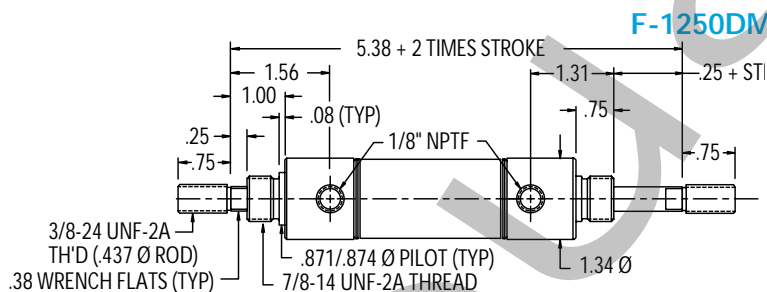
Optional Accessories:
• F-M117013 Mounting Bracket
Base Weight: .51 lbs.
Plus .07 lbs. per inch of stroke



F-1250DM2-00A

Double Acting
Double Nose or Rear Pivot Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 32"

Optional Accessories:
• F-M117013 Mounting Bracket
Base Weight: .61 lbs.
Plus .07 lbs. per inch of stroke



F-1250DM3-00A

Double Acting
Double Rod
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"

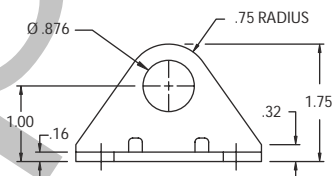
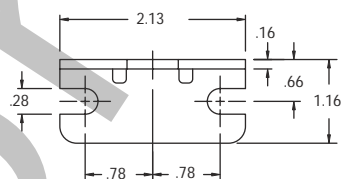
Optional Accessories:
• F-M117013 Mounting Bracket
Base Weight: .70 lbs.
Plus .14 lbs. per inch of stroke

B

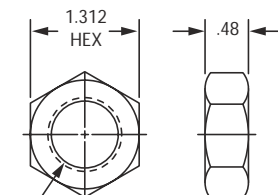
1-1/4" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- **Mounting nuts are not included**
- Bumpers are optional on all 1-1/4" bore cylinders
- Approximate Force Exerted: (1.2) x (Supply psi)
- Stroke tolerance ±.032

OPTION
• Bumpers
• Pivot Bushing – Bronze sleeve standard
• Ports Rotated – 90° on DM2 (both)
• Rod Wiper –
• Side Port – DM1 (Add .25 to OAL)
• Rod Extension DM1, DM2 DM3 (added to both ends)
• Rod Thread Extension



Mounting Bracket
F-M117013



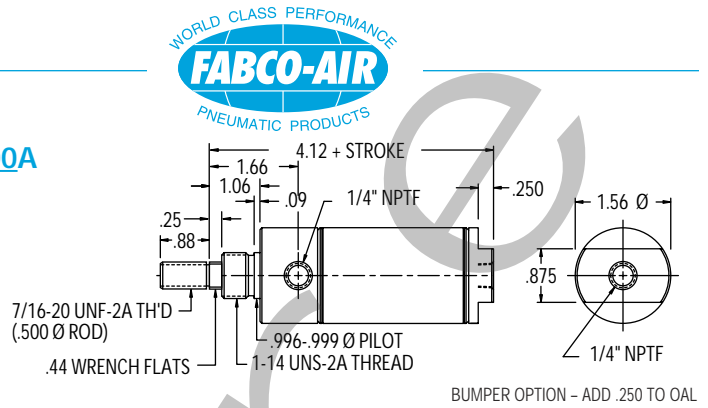
7/8-14 UNF-2B
Mounting Nut
F-M190007

F Series Magnetic Interchange

1-1/2" Bore Cylinders

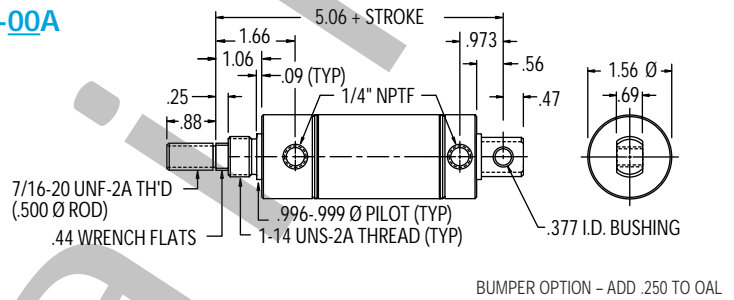
Double Acting
 Front Nose Mount
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"
 Optional Accessories:
 • F-M127005 Rod Clevis
 Base Weight: .74 lbs.
 Plus .10 lbs. per inch of stroke

F-1500DM1-00A



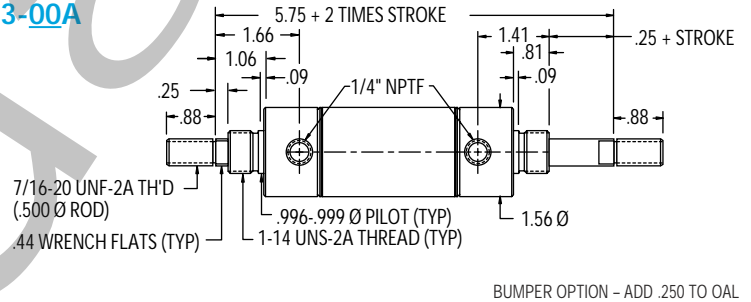
Double Acting
 Double Nose or
 Rear Pivot Mount
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
 5", 6", 7", 8", 9", 10", 11", 12"
 Maximum Stroke: 32"
 Optional Accessories:
 • F-M127005 Rod Clevis
 Base Weight: .87 lbs.
 Plus .10 lbs. per inch of stroke

F-1500DM2-00A



Double Acting Double Rod
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"
 Optional Accessories:
 • F-M127005 Rod Clevis
 Base Weight: .94 lbs.
 Plus .20 lbs. per inch of stroke

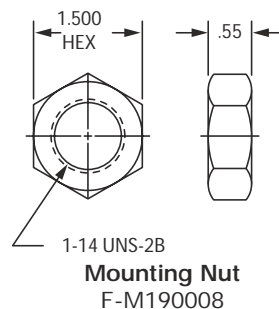
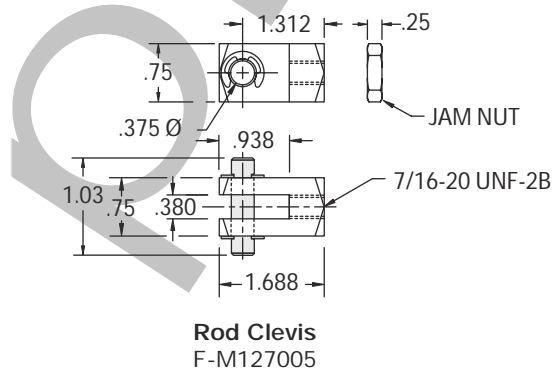
F-1500DM3-00A



1-1/2" Bore Cylinder Specifications – Options & Accessories

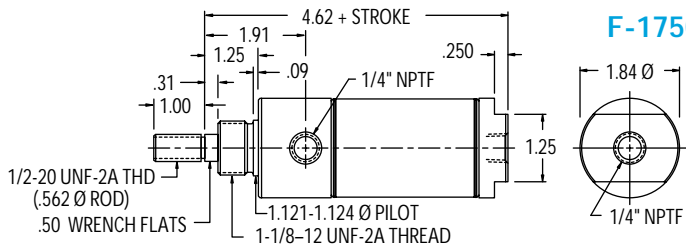
- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- **Mounting nuts are not included**
- Bumpers are optional on all 1-1/2" bore cylinders
- Approximate Force Exerted: (1.7) x (Supply psi)
- Stroke tolerance ±.032

OPTION
• Bumpers –
• Pivot Bushing – Bronze sleeve standard
• Ports Rotated – 90° on DM2 (both)
• Rod Wiper –
• Side Port – DM1 (Add .25 to OAL)
• Rod Extension DM1, DM2 DM3 (added to both ends)
• Rod Thread Extension





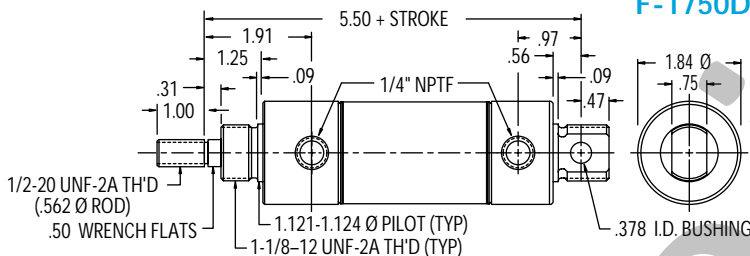
F Series Magnetic Interchange 1-3/4" Bore Cylinders



F-1750DM1-00A

Double Acting Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117012 Mounting Bracket
• F-M127006 Rod Clevis
Base Weight: 1.14 lbs.
Plus .13 lbs. per inch of stroke

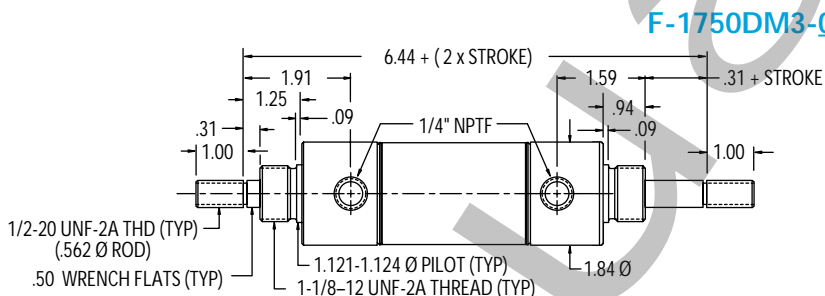
BUMPER OPTION - ADD .250 TO OAL



F-1750DM2-00A

Double Acting
Double Nose or Rear Pivot Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 32"
Optional Accessories:
• F-M117012 Mounting Bracket
• F-M127006 Rod Clevis
Base Weight: 1.30 lbs.
Plus .13 lbs. per inch of stroke

BUMPER OPTION - ADD .250 TO OAL



F-1750DM3-00A

Double Acting Double Rod
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"
Optional Accessories:
• F-M117012 Mounting Bracket
• F-M127006 Rod Clevis
Base Weight: 1.40 lbs.
Plus .26 lbs. per inch of stroke

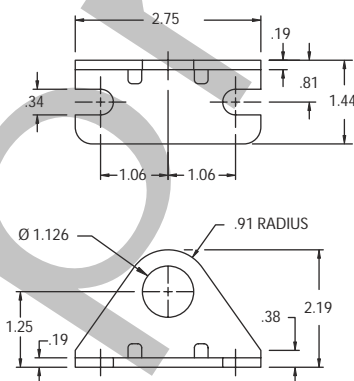
BUMPER OPTION - ADD .250 TO OAL

1-3/4" Bore Cylinder Specifications – Options & Accessories

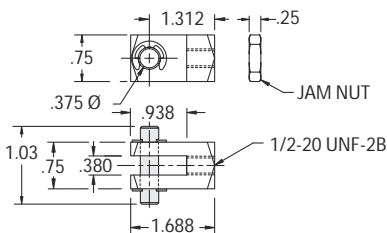
- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- **Mounting nuts are not included**
- Bumpers are optional on all 1-3/4" bore cylinders
- Approximate Force Exerted: (2.4) x (Supply psi)
- Stroke tolerance ± .032

OPTION

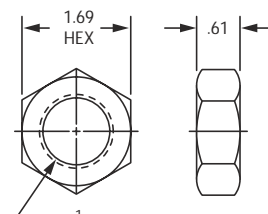
- Bumpers – Double Acting (add .250 to OAL)
- Pivot Bushing – Bronze sleeve standard
- Ports Rotated – 90° on DM2 (both)
- Rod Wiper –
- Side Port – DM1 (Add .56 to OAL)
- Rod Extension DM1, DM2
DM3 (added to both ends)
- Rod Thread Extension



Mounting Bracket
F-M117012



Rod Clevis
F-M127006



Mounting Nut
F-M190015

F Series Magnetic Interchange

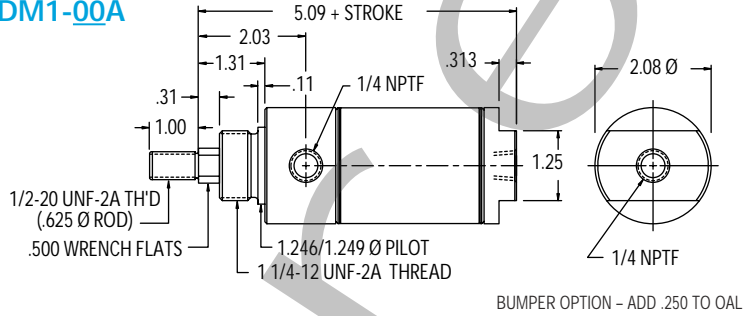
2" Bore Cylinders

Double Acting
 Front Nose Mount
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"

Optional Accessories:
 • F-M127006 Rod Clevis
 Base Weight: 1.55 lbs.
 Plus .15 lbs. per inch of stroke



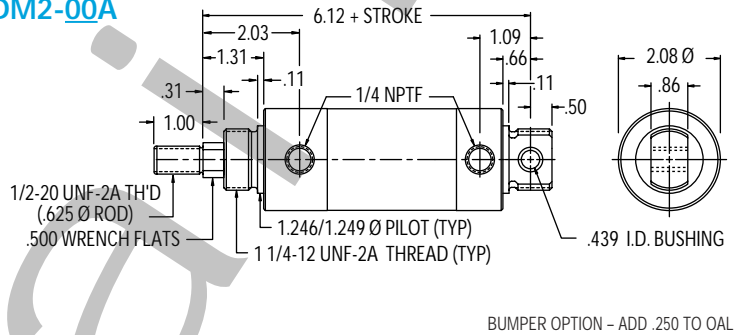
F-2000DM1-00A



Double Acting
 Double Nose or Rear Pivot Mount
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"
 Maximum Stroke: 32"

Optional Accessories:
 • F-M127006 Rod Clevis
 Base Weight: 1.80 lbs.
 Plus .15 lbs. per inch of stroke

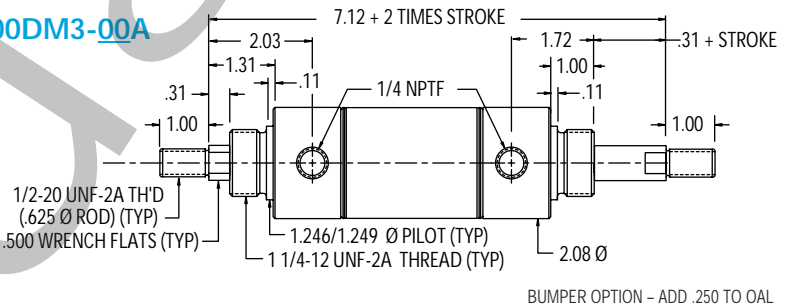
F-2000DM2-00A



Double Acting Double Rod
 Standard Stroke Lengths:
 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
 Maximum Stroke: 12"

Optional Accessories:
 • F-M127006 Rod Clevis
 Base Weight: 1.90 lbs.
 Plus .30 lbs. per inch of stroke

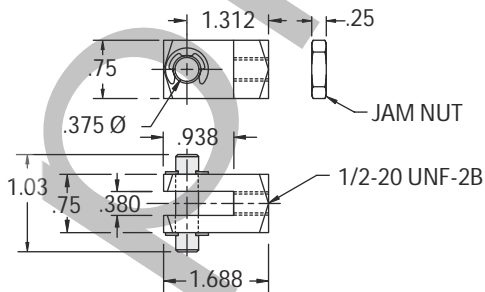
F-2000DM3-00A



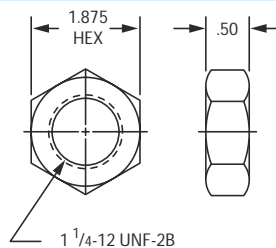
2" Bore Cylinder Specifications – Options & Accessories

- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- **Mounting nuts are not included**
- Bumpers are optional on all 2" bore cylinders
- Approximate Force Exerted: (3.1) x (Supply psi)
- Stroke tolerance ±.032

OPTION
• Bumpers –
• Pivot Bushing – Bronze sleeve standard
• Ports Rotated – 90° on DM2 (both)
• Rod Wiper –
• Side Port – DM1 (Add .56 to OAL)
• Rod Extension DM1, DM2 DM3 (added to both ends)
• Rod Thread Extension



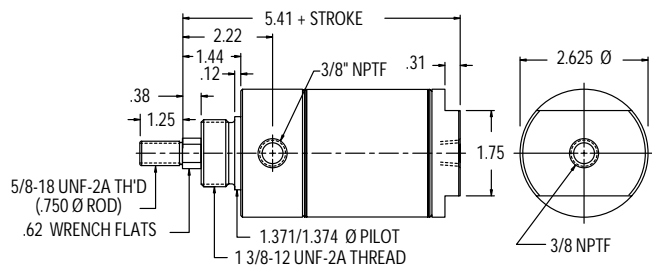
Rod Clevis
 F-M127006



Mounting Nut
 F-M190009



F Series Magnetic Interchange 2-1/2" Bore Cylinders

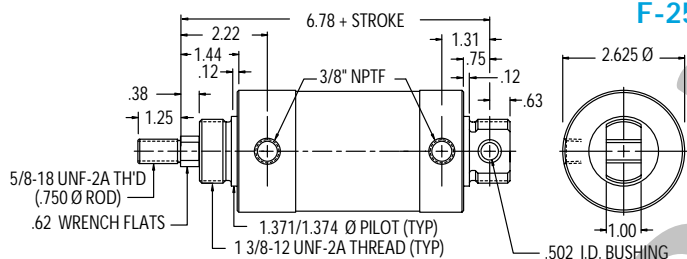


F-2500DM1-00A

Double Acting Front Nose Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"

Optional Accessories:
• F-M127007 Rod Clevis
Base Weight: 2.48 lbs.
Plus .20 lbs. per inch of stroke

BUMPER OPTION - ADD .250 TO OAL

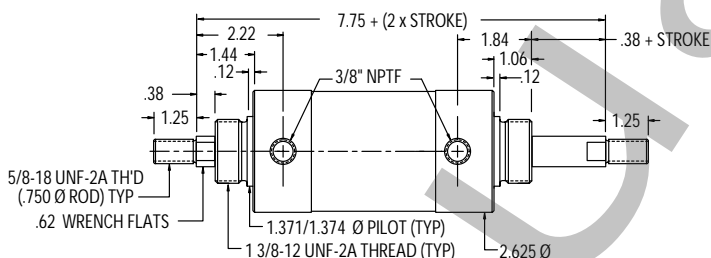


F-2500DM2-00A

Double Acting Double Nose or
Rear Pivot Mount
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4",
5", 6", 7", 8", 9", 10", 11", 12"
Maximum Stroke: 32"

Optional Accessories:
• F-M127007 Rod Clevis
Base Weight: 2.90 lbs.
Plus .20 lbs. per inch of stroke

BUMPER OPTION - ADD .250 TO OAL



F-2500DM3-00A

Double Acting Double Rod
Standard Stroke Lengths:
1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"
Maximum Stroke: 12"

Optional Accessories:
• F-M127007 Rod Clevis
Base Weight: 3.15 lbs.
Plus .40 lbs. per inch of stroke

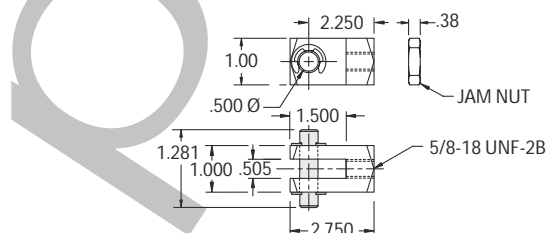
BUMPER OPTION - ADD .250 TO OAL

2-1/2" Bore Cylinder Specifications – Options & Accessories

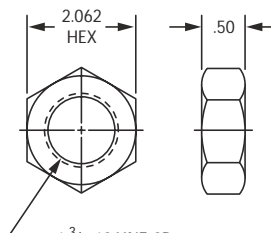
- -10° to +165°F
- Piston Rod: Ground/Polished 303 Stainless Steel
- **Mounting nuts are not included**
- Bumpers are optional on all 2-1/2" bore cylinders
- Approximate Force Exerted: (5.0) x (Supply psi)
- Stroke tolerance ± .032

OPTION

- Bumpers -
- Pivot Bushing - Bronze sleeve standard
- Ports Rotated - 90° on DM2 (both)
- Rod Wiper -
- Side Port - Cap end DM1. Add .38 to OAL
- Rod Extension DM1, DM2
DM3 (added to both ends)
- Rod Thread Extension



Rod Clevis
F-M127007



Mounting Nut
F-M190012

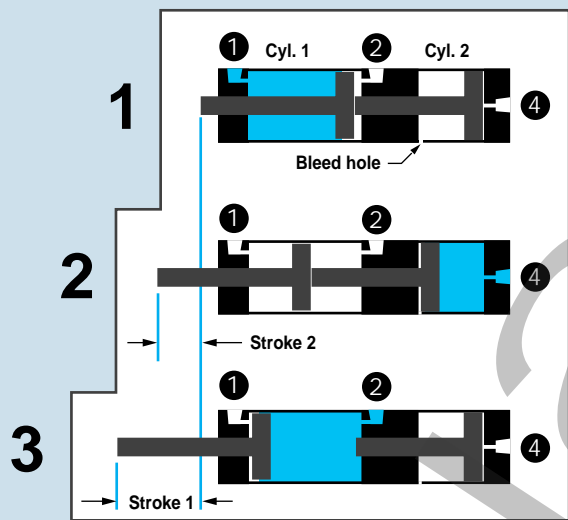


F Series

3-Position (Tandem) Cylinders

Tandem cylinders are generally used when three distinct rod positions are required from a single cylinder body. Two cylinders are assembled tip-to-tail with a common center head. Using cylinders with two different lengths (the shorter located on the rear cylinder), enables the front rod to be extended from "home" to a positive mid-position or to full extension.

How they work



Exposed rod is in retracted "home" position when port 1 is pressurized and ports 2 & 4 are open to atmosphere.

Rod is extended to mid position when port 4 is pressurized and ports 1 & 2 are open to atmosphere.

Rod is fully extended when port 2 is pressurized and ports 1 & 4 are open to atmosphere.

■ Pressure applied to piston □ Open to Atmosphere

How to Order

Bore Mounting Stroke 1 Stroke 2 Options
F-1500 D1 - 06A - 04A - 12

Bore Size (4 digits)

- 0750 = 3/4"
- 1062 = 1-1/16"
- 1500 = 1-1/2"
- 2000 = 2"

Mounting Style (2 digits)

- D1 = Double Acting Nose Mount

Options (2 digits)

- 12 = Magnetic Piston both ends
- Leave blank if magnetic piston is not required

Cyl. 2 Stroke
Cyl. 1 Stroke

In the order example above, when port 4 is pressurized, the cylinder will stroke 4". When port 2 is pressurized, the cylinder will stroke an additional 2" for a total of 6".

For cylinder 2 strokes over 8" and/or combined strokes over 24", consult factory.

Stroke Tolerance	
3/4" thru 1-1/2" bore	+0.075 / -0.040
2" bore	+0.095 / -0.060

Full Inch Stroke (2 digits)

- 00 = 0"
- 01 = 1"
- 02 = 2"
- 03 = 3"
- ...
- 08 = 8" (max. cyl. 2 stroke)

Note:

Total Stroke 1 + Stroke 2 not to exceed 24"

Fractional Inch Stroke

- (1 digit)
- A = 0"
- I = 1/2"

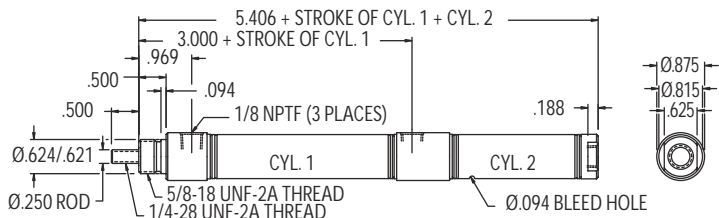


F Series

3-Position Cylinders

F-0750D1-00A-00A-00

3/4" Bore
Front Nose Mount

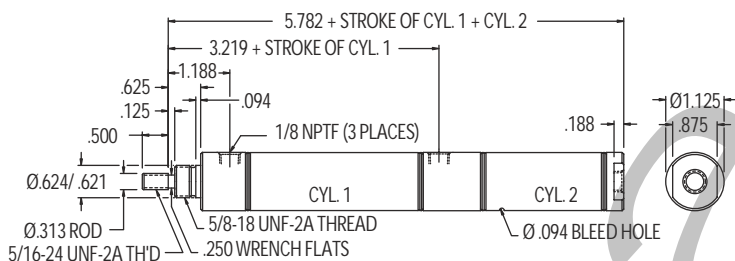


Available Stroke Lengths:
Cyl. 2 – 1/2" increments to 8"
Cyl. 1 – 1/2" increments
Total stroke 1 + stroke 2 not to exceed 24"

Optional Accessories:
• M117005 Mounting Bracket
See details page 63

F-1062D1-00A-00A-00

1-1/16" Bore
Front Nose Mount

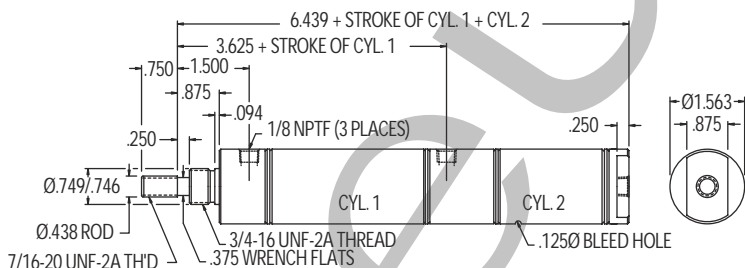


Available Stroke Lengths:
Cyl. 2 – 1/2" increments to 8"
Cyl. 1 – 1/2" increments
Total stroke 1 + stroke 2 not to exceed 24"

Optional Accessories:
• M117005 Mounting Bracket
See details page 63

F-1500D1-00A-00A-00

1-1/2" Bore
Front Nose Mount

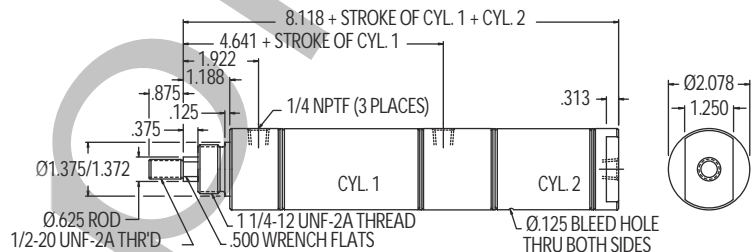


Available Stroke Lengths:
Cyl. 2 – 1/2" increments to 8"
Cyl. 1 – 1/2" increments
Total stroke 1 + stroke 2 not to exceed 24"

Optional Accessories:
• M117007 Mounting Bracket
See details page 63

F-2000D1-00A-00A-00

2" Bore Standard
Front Nose Mount



Available Stroke Lengths:
Cyl. 2 – 1/2" increments to 8"
Cyl. 1 – 1/2" increments
Total stroke 1 + stroke 2 not to exceed 24"

Optional Accessories:
• M117009 Mounting Bracket
See details page 63

F Series

Hole Punch Cylinders

Fabco-Air's rugged Hole Punch Cylinder enables trouble-free punching of millions of holes in plastic film; ideally suited for LLDPE (linear low density polyethylene). A major feature allows punch replacement without having to replace the cylinder. Available in eight different hole punch sizes from 1/8" to 3/4," razor sharp plastic punches are self-sharpening and significantly outlast conventional steel punches in most applications.

An air ejector, foam ejector, and auto ejector are offered as options. These ejectors discharge material slugs from the center of the punch and prevent debris build-up.

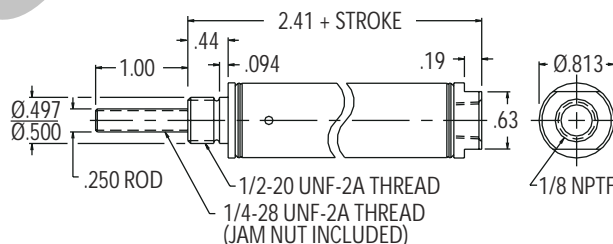
Punches may be used with any F Series cylinder that has 1/4-28 UNF-2A male threads. For your convenience, Fabco-Air has configured three standard cylinders designed specifically for hole punch applications. A thread extension of 1/2" aids punch position adjustment. Elastomer bumpers are included to ensure quiet operation. The cylinders are rated for 250 psi. A mounting nut is included.



Stroke Tolerance $\pm .032$

3/4" Bore Single Acting Spring Return **FM12263-00I** 1/2" Stroke

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included

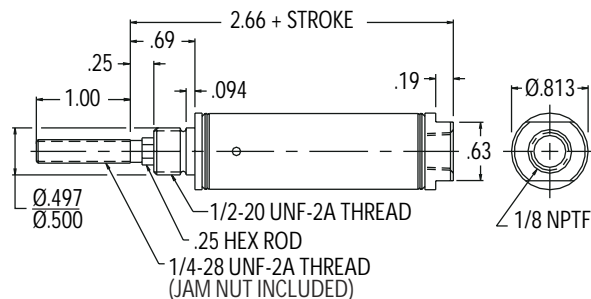


3/4" Bore Single Acting Spring Return **FM12263-01A** 1" Stroke

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included

3/4" Bore Single Acting Spring Return **FM12264-00I** 1/2" Stroke - Non-Rotating Rod

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included

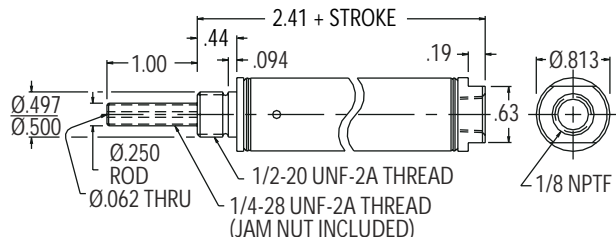


3/4" Bore Single Acting Spring Return **FM12264-01A** 1" Stroke - Non-Rotating Rod

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included

3/4" Bore Single Acting Spring Return **FM12265-00I** 1/2" Stroke - Hollow Rod for air ejector applications

- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included



3/4" Bore Single Acting Spring Return **FM12265-01A** 1" Stroke - Hollow Rod for air ejector applications

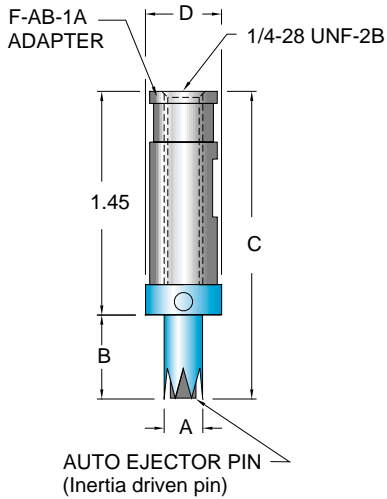
- Bumpers
- 1/2" Thread Extension
- Mounting Nut Included



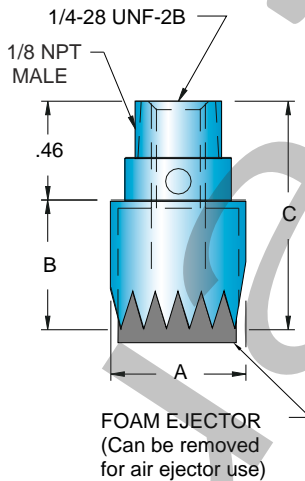
F Series

Replaceable Hole Punches

Punch for Hole Diameters 1/8" and 1/4" shown below with #F-AB-1A Adapter



Punch for Hole Diameters 3/8" - 3/4"



Benefits

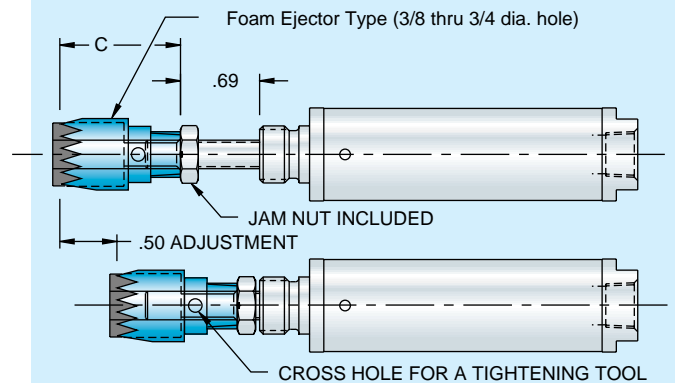
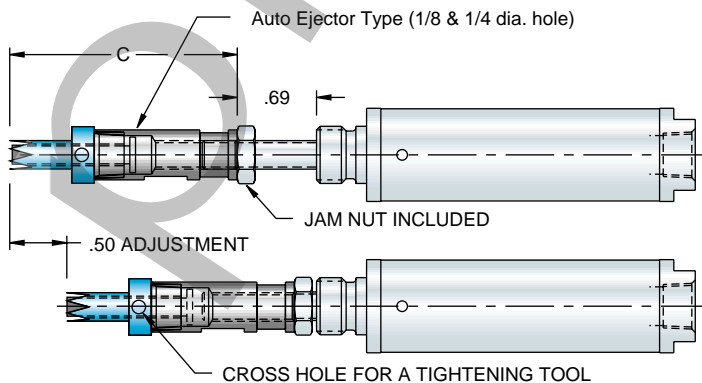
- Punches are replaceable without replacing cylinder.
- Punches are self sharpening, light weight plastic. Made from specially formulated material, these punches regularly outlast steel punches in most applications.
- Auto-Ejector is standard on 1/8" and 1/4" diameters.
- Foam ejector is standard on 3/8" to 3/4" diameters.
- Punch locations are adjustable along cylinder rod.
- Excellent for use in:
 - Linear Low Density Polyethylene Film (LLDPE)
 - Polyethylene film up to 3 mil thickness
 - Polypropylene film up to 1 mil thickness

Part #	Hole Dia.	A	B	C	D	Ejector Type	Adapter Required
F-PCN-18	1/8"	.125	.54	1.99	.44	Auto Ejector Pin	F-AB-1A
F-PCN-14	1/4"	.250	.54	1.99	.44	Auto Ejector Pin	F-AB-1A
F-PCN-38	3/8"	.375	.54	1.00	NA	Foam Ejector	None
F-PCN-716	7/16"	.437	.54	1.00	NA	Foam Ejector	None
F-PCN-12	1/2"	.500	.54	1.00	NA	Foam Ejector	None
F-PCN-916	9/16"	.562	.60	1.06	NA	Foam Ejector	None
F-PCN-58	5/8"	.625	.60	1.06	NA	Foam Ejector	None
F-PCN-34	3/4"	.750	.60	1.06	NA	Foam Ejector	None

Note:

1. †Punch standard package quantity is 5 pieces.
2. Adapters are available individually, and are not supplied with the punch.
3. For air ejection applications, use hollow rod cylinders type FM12265.
4. Jam nuts are included with all "Hole Punch" cylinders.

Cylinder and Punch Assemblies



PFA Series

Position Feedback Cylinders

General Technical Data

The **PFA Series** is an economical pneumatic linear actuator that contains an internal Linear Resistive Transducer (LRT). It is ideal for applications where traditional magnetic position sensing is not acceptable. Additionally, the **PFA Series** is conducive where variations in cylinder stroke and speed are required or where an application calls for continuous position monitoring.

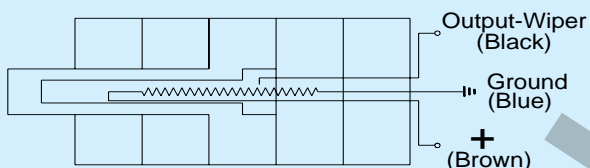
- Operating pressure: 150 psi max.
- Recommended Media: Filtered, clean, dry "non-condensing" compressed air. Do not apply any fluids that may be electrically conductive. Water-based fluids should not be used.

Electrical Specifications

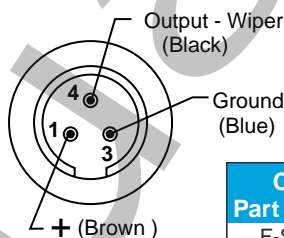
Electrical Resistance	1000 ohms (± 20%) per inch of stroke
Resolution	Infinite (limited by interfacing electronics)
Temperature Range	0° F to 160° F
Life Rating	500 million inches of travel on transducer
Linearity	±1% of stroke (or better)
Interface	6" cable with M8x1 Quick Connect
Signal Input	Typically 10 VDC
Maximum Speed	50 in/sec
Maximum Standard Stroke	18 inches (longer strokes available upon request)
Maximum Current	1 microamp required from the transducer

Note: Control Module Units sold separately can have scalable output of 4-20 mA or 0-10 VDC and input of 120 VAC or 12-24 VDC. See pages 58 and 59.

LRT Circuit Diagram



Connector Pin Assignments



Cable Part Number	Description
F-SC6-001	3m (10') Non shielded
F-N99-1109	5m (16.4') Shielded

How to Order Cylinder

Basic Series

Cylinder Bore

- 10 = 1-1/16"
- 15 = 1-1/2"
- 20 = 2"
- 25 = 2-1/2"
- 30 = 3"

Cylinder Type

AM = PFA Series

Cylinder Mounting

- 1 = Front Nose
- 2 = Rear Pivot

"Standard" Full Inches of Stroke

- 01 = 1" Stroke
- 02 = 2" Stroke
- 03 = 3" Stroke
- 04 = 4" Stroke
- 06 = 6" Stroke
- 08 = 8" Stroke
- 12 = 12" Stroke
- 18 = 18" Stroke (Max. Standard)

Note: Non-standard stroke lengths will increase lead time. Stroke tolerance ± .032

Rod and/or Thread Extension

1A ___ = Rod Extension (Additional length)
(Code is 1A plus 3 digits)

Example: 1A01A = 1" + no fractional inch ext'n.

2A ___ = Thread Extension (Additional length)
(Code is 2A plus 3 digits)

Example: 2A01E = 1-1/4" extension.

RT ___ = Rod & Thread Extension (Additional length)
(Code is RT plus 6 digits; specify rod extension first)

Example: RT02A01M = 2" rod & 1-3/4" thread ext'n.

Options

- 00 = No Options (or leave blank)
- 01 = Bumpers

Fractional Inches of Stroke

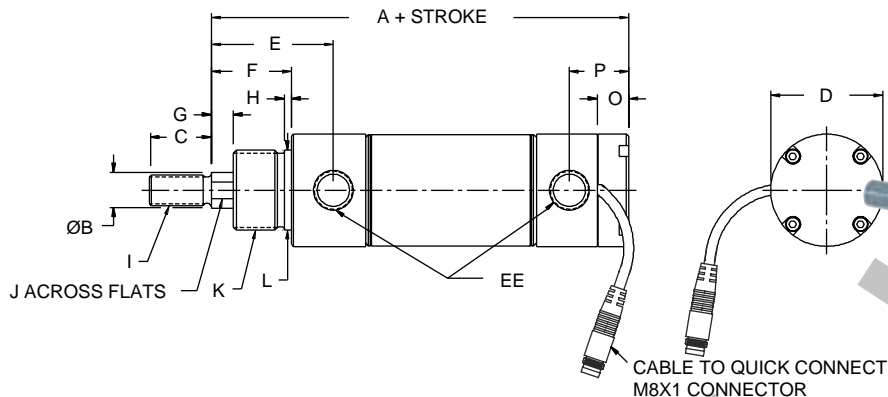
- A = 0"
- I = 1/2"

Note that the **PFA Series** can integrate with some Fabco-Air slide products. Contact your local distributor or Fabco-Air engineering for details.



PFA Series

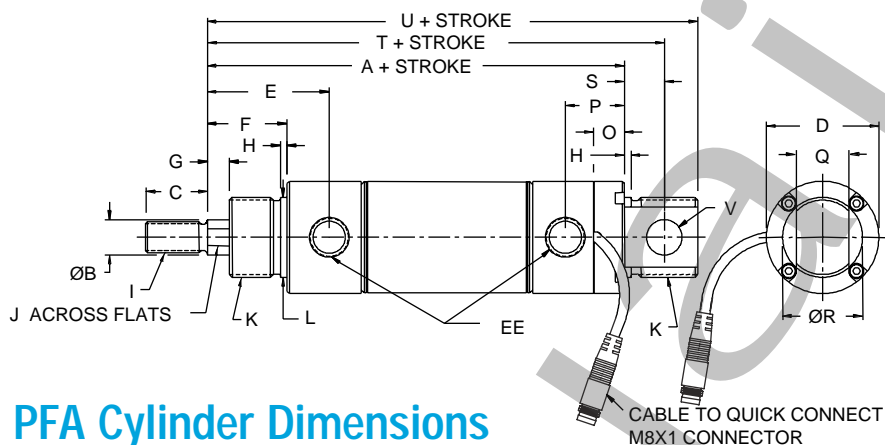
Position Feedback Cylinders



Front Nose Mount - 150 psi Max.
Cylinder Type AM1
Rod wiper is standard.
Mounting nut is not included.



See page 63 for accessory details.



Rear Pivot Mount - 150 psi Max.
Cylinder Type AM2
Rod wiper is standard.
Mounting nut is not included.
Pivot bushing NOT available.

Note:
Remove pivot mount attachment and rotate 90° to align pivot eye to ports.

See page 63 for accessory details.

PFA Cylinder Dimensions

	1-1/16" Bore Bore Code 10	1-1/2" Bore Bore Code 15	2" Bore Bore Code 20	2-1/2" Bore Bore Code 25	3" Bore Bore Code 30
A	4.59	4.88	5.46	6.41	6.78
B	0.375	0.500	0.625	0.750	0.750
C	0.63	0.88	1.00	1.25	1.25
D	1.312	1.58	2.08	2.63	3.16
E	1.75	1.72	1.92	2.25	2.16
F	1.06	1.13	1.188	1.50	1.138
G	0.31	0.31	0.38	0.44	0.44
H	0.09	0.09	0.13	0.13	0.19
I	5/16-24 UNF	7/16-20 UNF	1/2-20 UNF	5/8-18 UNF	5/8-18 UNF
J	0.31	0.44	0.50	0.63	0.63
K	7/8-14 UNF	1 1/8-12 UNF	1 1/4-12 UNF	1 3/8-12 UNF	1 1/2-12 UNF
L	0.875	1.125	1.375	1.500	1.625
O	0.44	0.41	0.50	0.56	0.63
P	0.84	0.83	0.93	1.13	1.47
Q	0.38	0.63	0.75	0.88	0.88
R	0.875	1.125	1.375	1.500	1.625
S	0.47	0.56	0.56	0.75	0.81
T	5.06	5.44	6.02	7.16	7.59
U	5.34	5.91	6.46	7.78	8.22
V	0.313	0.375	0.375	0.500	0.500
EE	1/8 NPTF	1/4 NPTF	1/4 NPTF	3/8 NPTF	3/8 NPTF

PFA Series – Position Feedback Digital Displays



F-TDRO-40 Panel Meter 4 Digit 0.56" in a 1/8 DIN Case

An economical smart programmable meter with optional relay with isolated 4 to 20 mA and 0-10 VDC retransmission or control loop output capability for measurement and control applications.

Specifications

Input Specs:	IR03 Input Module
A/D Converter:	14 bit single slope
Accuracy:	±(0.05% of reading + 2 counts)
Temp. Coeff.:	100 ppm/°C (Typical)
Warm Up Time:	2 minutes
Conversion Rate:	10 conversions per second (Typical)
Display:	4 digit 0.56" Red LED display (Range – 1999 to 9999 counts)
Polarity:	Assumed positive. Displays – negative
Decimal Selection:	Front panel button selectable, X•X•X•X•
Positive Overrange:	Top segments of digital display flash
Negative Overrange:	Bottom segments of digital display flash
Relay Output: (optional)	Available combinations shown in "How to Order" page 59: 5Amp Form A is solid state; 10Amp Form C is mechanical.
Analog Output:	Isolated 16 bit user scalable mA or V
AIC (mA out) (opt)	4-20 mA @ 0 to 500 Ω max loop resistance
AIV (volts out) (opt)	0-10 DC @ 500 Ω or higher resistance
Power Supply:	AC/DC Auto sensing wide range supply
1–PS1 (std)	85-265 VAC/95-370 VDC @ 2.5W max 3.5W
2–PS2 (opt)	15-48 VAC/10-72 VDC @ 2.5W max 3.5W
Operating Temp.:	0 to 60°C
Storage Temp.:	-20 to 70°C
Relative Humidity:	95% (non-condensing)
Case Dimensions:	1/8 DIN, Bezel: 96x48mm (3.78"x1.89") Depth behind bezel: 117mm (4.61") Plus 11.8mm (0.47") for Right-angled connectors, or plus 20 mm (0.79") for straight-thru connector.
Weight:	6.5 oz., 8.5 oz. when packed

Software Features

F-TDRO-40

- Three-button programming from the front panel (UP, DOWN and PROGRAM buttons).
- Three front panel selectable ranges.
- Front panel selectable four-level brightness control of digital display, and setpoint LEDs.
- Up to four programmable setpoints.
- Relay activation can be selected to occur above (HI) or below (LO) each setpoint.
- Hysteresis setting for all four setpoints. Delay on make and delay on break for SP1 and SP2.
- Peak and Valley. View and Reset.



F-TDBRO-40 101 Segment Bargraph 4 Digit 0.31" in a 9/64 DIN Case

Smart Tricolor digital bargraph with four fully programmable setpoints and optional relay with isolated 4 to 20 mA and 0-10 VDC retransmission or control loop output for monitoring measurement and control applications.

Specifications

Input Specs:	IR03 Input Module
A/D Converter:	14 bit single slope
Accuracy:	±(0.05% of reading + 2 counts)
Temp. Coeff.:	100 ppm/°C (Typical)
Warm Up Time:	2 minutes
Conversion Rate:	10 conversions per second (Typical)
Digital Display:	4 digit 0.31" LED red (Range – 1999 to 9999 counts)
Bargraph Display:	101 segment 4" tri-color vertical
Polarity:	Assumed positive. Displays – negative
Decimal Selection:	Front panel button selectable, X•X•X•X•
Positive Overrange:	Bargraph and Top segments of digital display flash
Negative Overrange:	First segment of Bargraph and Bottom segments of digital display flash
Relay Output: (optional)	Available combinations shown in "How to Order" page 59: 5Amp Form A is solid state; 10Amp Form C is mechanical.
Analog Output:	Isolated 16 bit user scalable mA or V
AIC (mA out)(opt)	4-20 mA @ 0 to 500 Ω max loop resistance
AIV (volts out)(opt)	0-10 DC @ 500 Ω or higher resistance
Power Supply:	AC/DC Auto sensing wide range supply
1–PS1 (std)	85-265 VAC/95-370 VDC @ 2.5W max 4.2W
2–PS2 (opt)	15-48 VAC/10-72 VDC @ 2.5W max 4.2W
Operating Temp.:	0 to 60°C
Storage Temp.:	-20 to 70°C
Relative Humidity:	95% (non-condensing)
Case Dimensions:	9/64 DIN, Bezel: 36Wx144Hmm Depth behind bezel: 148mm (5.83") Plus 18mm (0.7") connectors.
Weight:	9.5 oz., 12 oz. when packed

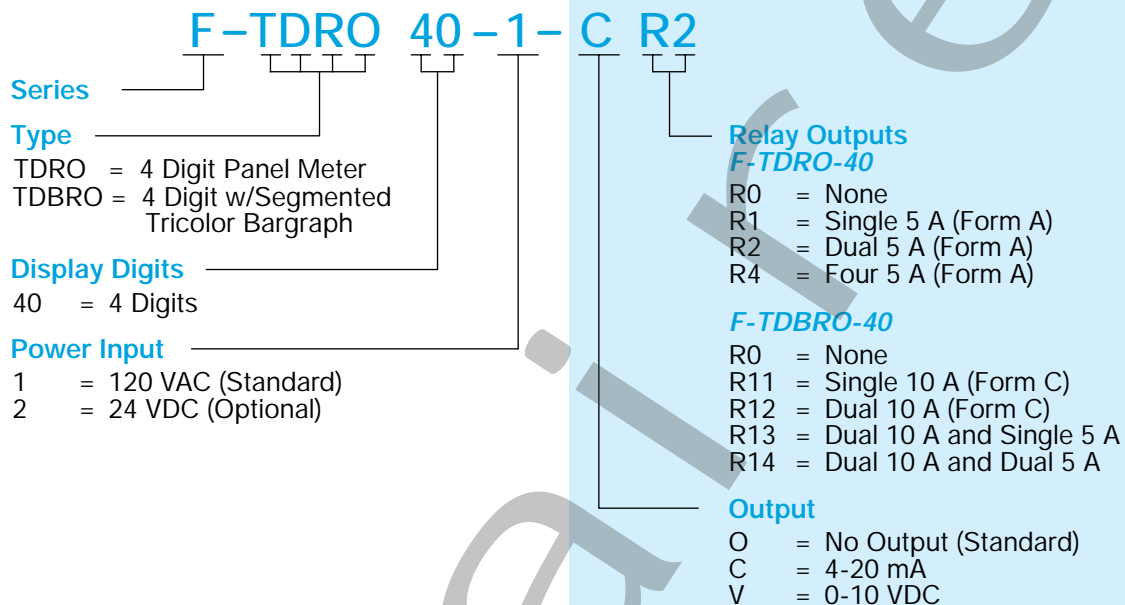
F-TDBRO-40

- Digital display and the 101 segment bargraph can be independently scaled.
- Bargraph center zero function.
- Four programmable setpoints. (optional)
- Adjustable delay-on-make and delay-on-break time for setpoints 1 and 2.
- Relay activation can be selected to occur above (HI) or below (LO) each setpoint.
- Digital display blanking.
- Decimal point setting.
- Four-level brightness control of bargraph, digital display, and setpoint LEDs.



PFA Series – Position Feedback Digital Displays

How to Order Display





Port Mounted Flow Controls

Swivel, Brass Body Flow Controls

- Full 360° Swivel • Compact Size • Pre-applied thread sealant

SPECIFICATIONS

- Male sizes:
 - #10-32, 1/8 NPT, 1/4 NPT
- Female NPT or instant tube connections:
 - 10-32, 1/8 NPT, 1/4 NPT,
 - 5/32" T, 1/4" T, 3/8" T
- Choice of controlled flow direction
 - Valve mount – Meter in
 - Cylinder mount – Meter out
- Operating pressure to 150 PSI (10 bar)
- Operating temperature: -25° to 250°F



PC1-K

PC2-A

PC4-K

See Dimensions on next page

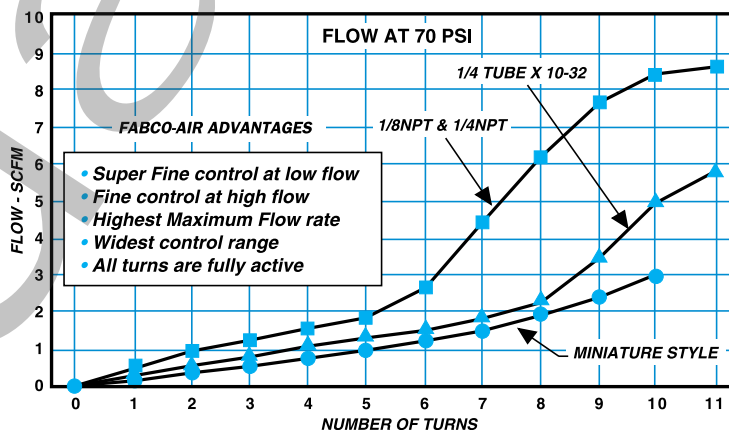
Swivel, Molded Body Flow Controls

- Full 360° Swivel • Compact Size • Pre-applied thread sealant

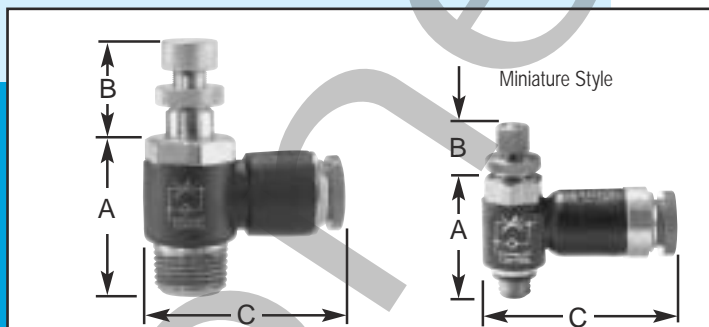
SPECIFICATIONS

- Male sizes:
 - #10-32, 1/8 NPT, 1/4 NPT, 3/8 NPT
- Female instant tube connections:
 - 5/32" T, 1/4" T, 3/8" T
- Operating pressure to 150 PSI (10 bar)
- Operating temperature:
 - 0 to 160°F (-18°C to 70°C)
- High flow rates (see chart at right)
- Use with air or other inert gas only
- Not recommended for use with liquids
- Meter out only

FLOW CHARACTERISTICS OF FABCO-AIR VALVES

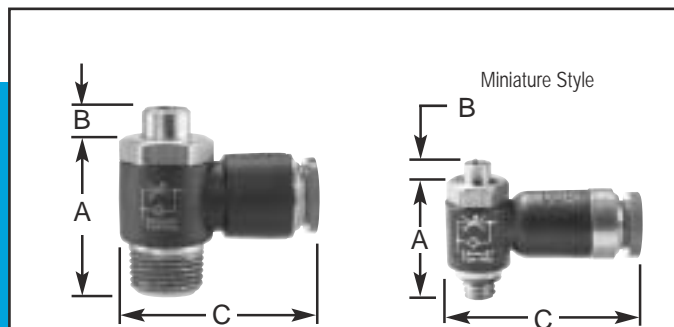


How to Order Model Numbers & Dimensions



KNOB ADJUSTABLE VALVES

Model No.	Description	A	B max	C	Flow (Cv)
PK-82010	5/32 tubing x 10-32	0.68	0.45	1.08	0.05
PK-82012	5/32 tubing x 1/8 NPT	1.05	0.75	1.25	0.13
PK-82014	5/32 tubing x 1/4 NPT	1.17	0.75	1.37	0.13
PK-82040	1/4 tubing x 10-32	0.95	0.75	1.30	0.08
PK-82042	1/4 tubing x 1/8 NPT	1.05	0.75	1.30	0.13
PK-82044	1/4 tubing x 1/4 NPT	1.17	0.75	1.40	0.13
PK-82046	1/4 tubing x 3/8 NPT	1.38	0.92	1.75	0.27
PK-82064	3/8 tubing x 1/4 NPT	1.34	0.92	1.70	0.27
PK-82066	3/8 tubing x 3/8 NPT	1.38	0.92	1.75	0.27

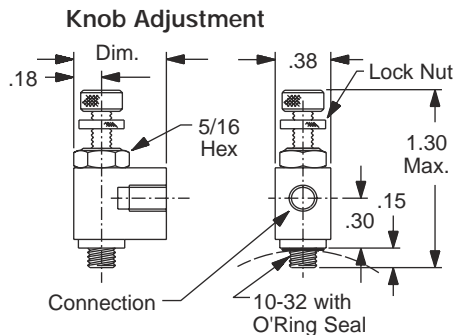


RECESSED SCREW ADJUSTABLE VALVES

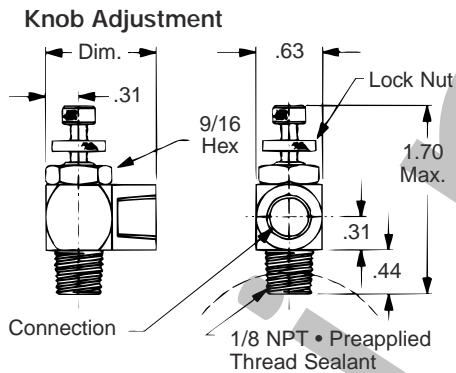
Model No.	Description	A	B max	C	Flow (Cv)
PR-82110	5/32 tubing x 10-32	0.68	0.11	1.08	0.05
PR-82112	5/32 tubing x 1/8 NPT	1.05	0.20	1.25	0.13
PR-82114	5/32 tubing x 1/4 NPT	1.17	0.20	1.37	0.13
PR-82140	1/4 tubing x 10-32	0.95	0.20	1.30	0.08
PR-82142	1/4 tubing x 1/8 NPT	1.05	0.20	1.30	0.13
PR-82144	1/4 tubing x 1/4 NPT	1.17	0.20	1.40	0.13
PR-82146	1/4 tubing x 3/8 NPT	1.38	0.28	1.75	0.27
PR-82164	3/8 tubing x 1/4 NPT	1.34	0.28	1.70	0.27
PR-82166	3/8 tubing x 3/8 NPT	1.38	0.28	1.75	0.27

Port Mounted Flow Controls

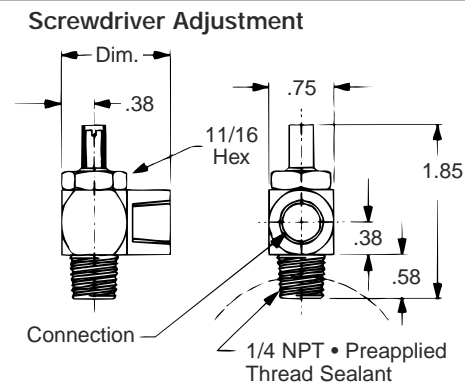
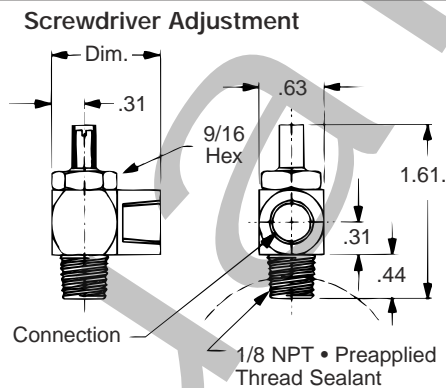
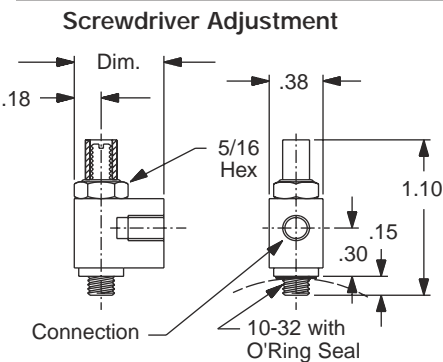
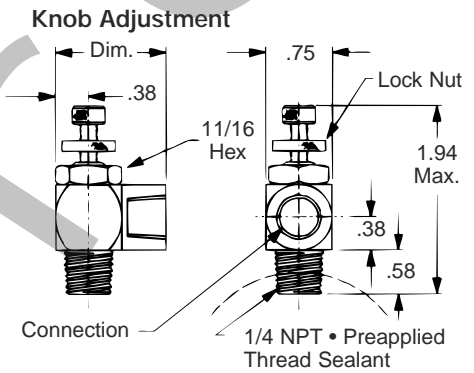
Size 1
10-32 Male Thread



Size 2
1/8 NPT Male Thread



Size 4
1/4 NPT Male Thread



Flow Characteristics

Typical Free Flow Maximum

Supply Pressure	Flow Rate
60 psi	1.1 SCFM
100 psi	1.8 SCFM

Flow Characteristics

Typical Free Flow Maximum

Supply Pressure	Flow Rate
60 psi	10.4 SCFM
100 psi	16.0 SCFM

Flow Characteristics

Typical Free Flow Maximum

Supply Pressure	Flow Rate
60 psi	15.9 SCFM
100 psi	24.8 SCFM

Male Thread	Adjustment	Connection	Model Number				Dim.
			Valve Mount Meter In		Cylinder Mount Meter Out		
Size #1 #10-32	Knob	10-32 Tap	PV1-A	\$11.15	PC1-A	\$10.15	.63
		5/32" Tube	PV1-C	12.65	PC1-C	16.40	1.16
	Screwdriver	10-32 Tap	PV1-K	10.25	PC1-K	9.25	.63
		5/32" Tube	PV1-M	11.10	PC1-M	10.10	1.16
Size #2 1/8 NPT	Knob	1/8 NPT Tap	PV2-A	12.95	PC2-A	11.95	1.00
		5/32" Tube	PV2-C	14.80	PC2-C	13.80	1.65
		1/4" Tube	PV2-D	14.80	PC2-D	13.80	1.63
	Screwdriver	1/8 NPT Tap	PV2-K	11.90	PC2-K	10.90	1.00
		5/32" Tube	PV2-M	13.00	PC2-M	12.00	1.65
		1/4" Tube	PV2-N	13.00	PC2-N	12.00	1.63
Size #4 1/4 NPT	Knob	1/4 NPT Tap	PV4-A	16.60	PC4-A	15.60	1.25
		1/4" Tube	PV4-B	18.65	PC4-B	17.65	1.75
		3/8" Tube	PV4-C	18.65	PC4-C	17.65	2.00
	Screwdriver	1/4 NPT Tap	PV4-K	14.95	PC4-K	13.95	1.25
		1/4" Tube	PV4-L	16.40	PC4-L	15.40	1.75
		3/8" Tube	PV4-M	16.40	PC4-M	15.40	2.00

Cylinder Accessories

Magnetic Position Sensors

Temperature range: -4° to +176°F (-20° to +80C)

Magnetically operated reed switches and electronic sensors can be mounted anywhere along the length and circumference of the cylinder. A magnetic piston is required and is standard on Magnetic Interchange cylinders. Specify Magnetic Piston Option “-03” for other F-Series models or “-12” for 3-position models

Dovetail Style Sensors		Prewired 9 ft. Leadwire Part No.	Quick Disconnect* Part No.
Reed (No LED)	0-120 VDC/VAC, 0.5 Amp Max current, 10 Watt Max, 0 Voltage Drop	949-000-001	949-000-301
Reed (LED)	5-120 VDC/VAC, 0.03 Amp Max current, 4 Watt Max, 2.0 Voltage Drop	949-000-002	949-000-302
Electronic (LED)	Sourcing PNP 6-24 VDC, 0.20 Amp Max current, 0.5 Voltage Drop	949-000-031	949-000-331
Electronic (LED)	Sinking NPN 6-24 VDC, 0.20 Amp Max current, 0.5 Voltage Drop	949-000-032	949-000-332

*Note: Quick disconnect styles are supplied with 6 inch pigtail with male connector. Order female cordsets separately from chart below.

- Encased in a plastic housing, dovetail style sensors are corrosion resistant. 45° wire outlet allows close mounting.
- Two methods of mounting are available: one is fastened to the cylinder barrel with a **band clamp** (not included with sensor – must be ordered separately); the second is an adhesive-backed **mounting rail** with twin dovetail slots.



F-Series cylinder with rail mounted dovetail sensors shown on one of Fabco-Air's linear slide products.

Mounting Options

Band Clamp Adapter for Dovetail Sensors
(Must be ordered separately)
Part No. 900-300-000

Dovetail Rail as shown above (must be ordered separately). Order by **Part No. “ER – length”** where the length is known, or by **“ER – cylinder model no.”** Example: “ER-F-1062D02-04A-03” Model no. of cylinder allows factory to determine the length needed. (Estimated length for pricing purposes is “stroke + 1”)

- Do not apply the rail over the crimped body edge.
- Double check positioning of the rail.
- High performance double sided tape offers convenient “peel and stick” but is very aggressive, giving you only one chance. Be careful!
- Remove protective film from tape and place rail in desired position.
- Firmly press the rail to cylinder body.

Application recommendations:

- Clean cylinder body O.D. with acetone. Remove all oil from surface.

Alternatively, the extruded aluminum rail can be fastened using Loctite® U-05FL urethane adhesive or similar. Follow product manufacturer's recommendations for application.

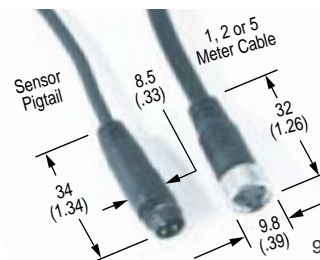
Clamp on Style Sensors		Prewired 9 ft. Leadwire Part No.	Quick Disconnect* Part No.
Reed (LED)	5-120 VAC/VDC, 0.5 AMP Max, 10 Watt Max, SPST N.O. 3.5 voltage drop	9-2A197-100	9-2A197-1303
Electronic (LED)	Sourcing, PNP, 6-24 VDC, 0.5 Amp Max, 1.0 voltage drop	9-2A197-1031	9-2A197-1331
Electronic (LED)	Sinking, NPN, 6-24 VDC, 0.5 Amp Max, 1.0 voltage drop	9-2A197-1032	9-2A197-1332

Band Clamp for Clamp On Sensors
(must be ordered separately)
Part No. 800-A00-000



Prewired style sensors are supplied with a 9 foot leadwire.

*Quick disconnect style sensors are supplied with male connector as shown in this photo. Order female cordsets separately from the chart below.



Female Cordsets for Quick Disconnect Sensors	
Cordset Length	Part No.
1 Meter	CFC-1M
2 Meters	CFC-2M
5 Meters	CFC-5M

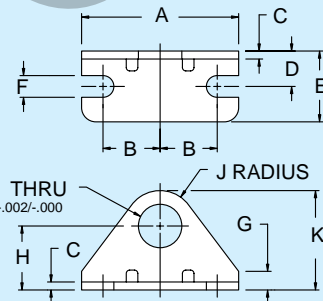
Specifications and prices subject to change without notice or incurring obligation



F Series Mounting Accessories

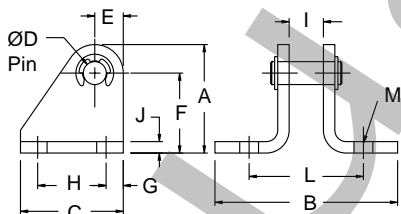
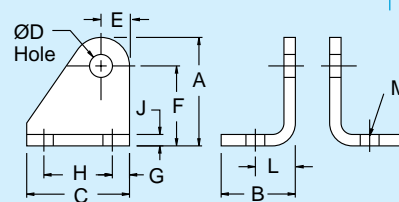
Nose Mounting Brackets

A	B	C	D	E	F	G	H	I	J	K	Part #
1.00	.38	.063	.25	.38	.14	.13	.438	.251	.31	.75	F-M117001
1.00	.38	.063	.25	.38	.14	.13	.438	.376	.31	.75	F-M117002
1.38	.50	.094	.38	.69	.20	.13	.563	.438	.38	.83	F-M117003
1.38	.50	.063	.31	.63	.20	.13	.563	.376	.31	.88	F-M117004
1.88	.75	.125	.56	1.00	.26	.25	.813	.626	.56	1.38	F-M117005
1.63	.63	.094	.44	.75	.20	.19	.688	.501	.41	1.09	F-M117006
2.50	.94	.125	.75	1.50	.28	.63	1.000	.751	.75	1.75	F-M117007
3.00	1.13	.188	.88	1.50	.34	.75	1.250	1.032	.91	2.13	F-M117008
3.13	1.13	.250	1.00	1.63	.34	.63	1.500	1.376	1.00	2.50	F-M117009
3.75	1.44	.250	1.00	1.63	.34	.75	1.750	1.501	1.25	3.00	F-M117010
4.38	1.75	.250	1.00	1.63	.34	.89	1.890	1.626	1.25	3.14	F-M117011
2.75	1.06	.188	.81	1.44	.34	.38	1.250	1.126	.91	2.19	F-M117012
2.13	.78	.157	.66	1.16	.28	.32	1.000	.876	.75	1.75	F-M117013

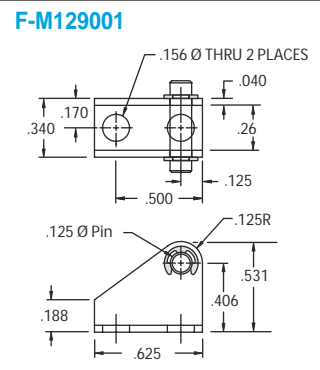


Pivot Mounting Brackets

A	B	C	D	E	F	G	H	J	L	M	Part #
.77	.50	.75	.157	.20	.56	.13	.50	.063	.28	.20	F-M029002
1.19	.81	1.13	.250	.31	.88	.19	.75	.125	.44	.26	F-M029003
1.75	1.00	1.50	.375	.38	1.38	.25	1.00	.125	.63	.26	F-M029004
1.75	1.13	1.50	.500	.38	1.38	.25	1.00	.250	.69	.26	F-M029006

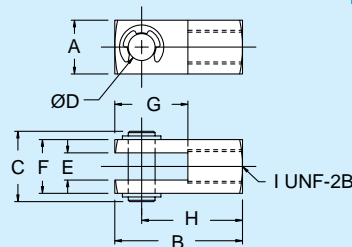


A	B	C	D	E	F	G	H	I	J	L	M	Part #
.77	1.34	.75	.157	.20	.56	.13	.50	.34	.063	.90	.20	F-M129002
1.19	2.00	1.13	.250	.31	.88	.19	.75	.38	.125	1.25	.26	F-M129003
1.75	2.88	1.50	.375	.38	1.38	.25	1.00	.63	.250	2.00	.26	F-M129005
1.19	2.12	1.13	.250	.31	.88	.19	.75	.50	.125	1.38	.26	F-M229003
1.75	3.00	1.50	.375	.38	1.38	.25	1.00	.75	.250	2.13	.26	F-M229005
2.25	3.88	1.75	.500	.50	1.75	.25	1.25	.88	.250	2.63	.26	F-M229006



Rod Clevises

A	B	C	D	E	F	G	H	I	Part #
.31	.56	.53	.125	.13	.31	.38	.44	#5-40	F-M127001
.38	.94	.56	.188	.19	.38	.56	.75	#10-32	F-M127002
.50	1.19	.68	.250	.25	.50	.68	.94	1/4-28	F-M127003
.50	1.19	.68	.250	.25	.50	.68	.94	5/16-24	F-M127004
.75	1.69	1.03	.375	.38	.75	.94	1.31	7/16-20	F-M127005
.75	1.69	1.03	.375	.38	.75	.94	1.31	1/2-20	F-M127006
1.00	2.75	1.28	.500	.50	1.00	1.50	2.25	5/8-18	F-M127007



Mounting Nuts & Rod Thread Nuts

Part #	A	B	C
F-M18-004	.500	5/16-24	.19
F-M190001	.438	1/4-28	.16
F-M190002	.562	3/8-24	.22
F-M190003	.687	7/16-20	.25
F-M190004	.750	1/2-20	.31
F-M190005	.938	5/8-18	.38
F-M190006	1.125	3/4-16	.42
F-M190007	1.312	7/8-14	.48

Part #	A	B	C
F-M190008	1.500	1-14	.55
F-M190009	1.875	1 1/4-12	.50
F-M190012	2.062	1 3/8-12	.50
F-M190013	2.250	1 1/2-12	.50
F-M190015	1.688	1 1/8-12	.61
F-M19S005	.938	5/8-18	.38
F-M19S006	1.500	1-14	.55

