Fittings & Manifolds

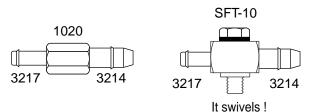


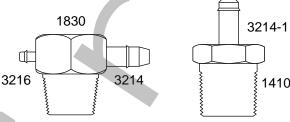
Features & Benefits

Create the exact fitting you need no matter how far from standard it may appear!

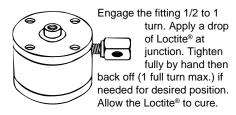
Fabco-Air's wide variety of barbed fittings, pipe fittings, and manifolds provide a tremendous number of combinations of tubing sizes and port sizes. You can assemble an almost unlimited number of combinations from the very basic coupler or elbow with barbed fitting to the 4 ways or manifolds with combinations of elbows and barbed fittings for various tubing sizes.

A few examples of the versatility of Fabco-Air Fittings.





Any "L", "T", or "X" fitting can be aimed in the needed direction, rather than chancing a broken gasket from over-tightening or leakage from under-tightening.



Thread Sealant-No Gasket Assembly

Recommended Loctite® anaerobic sealants

Number Color Approximate Cure time

RC/609 Green 1 – 6 hours

290 (wicking) Green 1 – 2 hours

Note: It is recommended that Loctite® Primer be used on the male thread before installing. This shortens handling and cure time. Low temperature heat, such as sunshine or heat from a light bulb can also be used to speed curing.

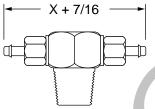
Loctite® is a registered trademark of Loctite Corp

Wire or similar object to apply a drop of Loctite®.



Engage the barbed fitting 1/2 to 1 turn. Apply a drop of Loctite® at junction. Finish threading the fitting into the hole. Allow the Loctite® to cure.

Benefits of #3200 Series Hexless™ Barb Fittings and Thread Sealant-No Gasket Assembly



Hex sizes for wrench make fittings longer than necessary for its functional purpose.

Wrench required to compress gasket to seal. Gasket sometimes breaks from over-tightening.

Air leaks cost money. Gaskets deteriorate, then leak; fittings loosen from vibration. Both cause circuitry problems and down time.

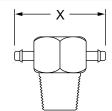
Necessarily large for wrenches.



Save Space

Save Time

Save Money



Less length involved to make connection.

Assembly is reduced to applying Loctite® and inserting with fingers, NO wrenches.

No gaskets, less assembly time, no leaks, 20% less package cost.

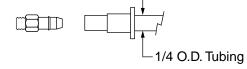
Appearance Less bulky, cleaner looking

S-14 Flanged Locking Sleeves



Sleeves quickly and firmly lock 1/4" O.D. tubing to barbed fittings.

Absolutely eliminates maintenance problems caused by tubing stretch and enlargement, when installed correctly as described below.

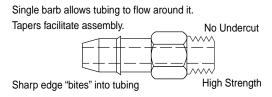


Place sleeve over tubing as shown. Install hose over fitting as usual. Slide sleeve over hose until it covers barbed area of fitting.

14.1



Fabco-Air's unique single barb design provides superior resistance to "Tubing Pull-Off".



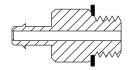


All of Fabco-Air's threaded fittings are produced without any undercut at the thread base. This results in a fitting with superior strength. They can be locked firmly in place by using a thread sealant, see opposite page. They can be removed, if necessary, without heating or breakage.

Fabco-Air's three series of barbed fittings offer a wide range of combinations to answer your system needs.

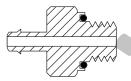
1000 Series

Hex body with gasket.

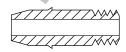




Hex body with O'Ring face seal.



3200 Series Hexless™ body for Thread Sealant - No Gasket Assembly, see page 14.1.



Tubing Size, Tubing Material	Part Number	Full Scale Drav	wings
1/16" I.D. Polyethylene 1/16" I.D. Polyurethane 5/32" O.D. x .025" Wall Nylon	1016-0 5 per package Buna-N O'Ring face seal, installed.		10-32 Thread 5/16" Hex
	1416 5 per package Use Thread Sealant - No Gasket Assembly.		1/4-28 Thread 9/32" Hex
	3216 5 per package Use Thread Sealant - No Gasket Assembly.	(1 ==	10-32 Thread
.125" I.D. Polyethylene .125" I.D. Polyurethane	1017-0 5 per package Buna-N O'Ring face seal, installed.		10-32 Thread 5/16" Hex
	3217 5 per package Use Thread Sealant - No Gasket Assembly.		10-32 Thread
.170" I.D. Polyethylene	1014 5 per package Includes GA-10 gasket.		10-32 Thread 1/4" Hex
	1814 5 per package.		1/8 NPT 7/16" Hex
	3214 5 per package Use Thread Sealant - No Gasket Assembly.		10-32 Thread
.170" I.D. Polyurethane	1014-1 5 per package Includes GA-10 gasket.		10-32 Thread 1/4" Hex
	3214-1 5 per package Use Thread Sealant - No Gasket Assembly.		10-32 Thread

Use Thread Sealant - No Gasket Assembly.

Fittings & Manifolds



10-32 & NPT Fittings

10-32 Female Fittings – Material: Brass – 5 per package See "Thread Sealant-No Gasket Assembly" on page 14.1





1020 Coupling 1/4" Hex



FL-10 "L" Elbow 3/8" Square



FT-10 "T" Tee 3/8" Square



FX-10 "X" Cross 3/8" Square

10-32 Male Fittings – Material: Brass – 5 per package See "Thread Sealant-No Gasket Assembly" on page 14.1





1010 Nipple 1/4" Hex



ML-10 "L" Elbow 3/8" Square



MT-10 "T" Tee 3/8" Square



MX-10 "X" Cross 3/8" Square

10-32 Swivel Fittings - Material: Brass - 1 per package with GA-10 Gaskets





SFL-10 "L" Elbow





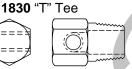
SFT-10

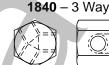
1/8 NPT to 10-32 Fittings - Material: 7/16" Hex Brass - 5 per package

1820 "L" Elbow



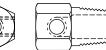








1850 - 4 Way

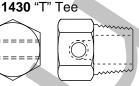


1/4 NPT to 10-32 Fittings - Material: 9/16" Hex Brass - 5 per package

1420 "L" Elbow



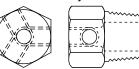








1450 - 4 Way



Reducer Bushing – Material: Hex Brass – 5 per package





1/16 NPT to 10-32 3/8" Hex





1/8 NPT to 10-32 7/16" Hex





1410 1/4 NPT to 10-32 9/16" Hex

Reducer Coupling - Material: Brass 5 per package





1860 1/8 NPT to 10-32 7/16" Hex

10-32 Plug - Material: Plated Steel 10 per package with GA-10 Gaskets



P-10

Gasket for 10-32 Fittings Material: 1/32" Thick Fiber 25 per package

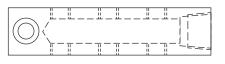


GA-10

10-32 Manifolds - 1/8 NPT Inlet - #8 Mounting Screw Material: .50" Square Aluminum, Black Anodized 1 per package with Mounting Screw





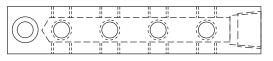






M-8





M-12



14.3

S

Breather Series MB

MB Series low profile breather vents have many applications. They are most often used on single acting cylinders or valves to prevent dirt and foreign particles from entering ports open to atmosphere.

Unit should be mounted in a protected position free from excessive vibration. Use wrench on hex to tighten the vent.

Materials:

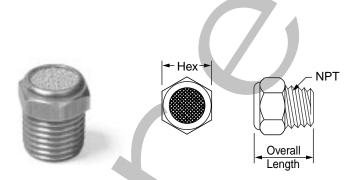
Body, Brass

Element, Sintered Bronze, 90 micron.

Operating Ranges:

Pressure: 300 psi max.

Temperature: 35° to 300° F (2° to 149° C)



	MB-18	MB-14	MB-38	MB-12
Connection NPT	1/8	1/4	3/8	1/2
Overall length In.	1/2	11/16	27/32	31/32
Hex In.	7/16	9/16	11/16	7/8

Exhaust Muffler Series MM

MM Series mufflers utilize porous sintered bronze filter elements secured to a brass base. They are used to diffuse air and muffle noise from the exhaust ports of air valves, air cylinders and air tools to an acceptable level.

Unit should be mounted in a protected position free from excessive vibration. Use wrench on hex to tighten the muffler.

Materials:

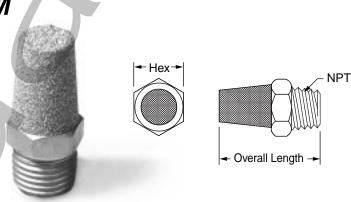
Body, Brass

Element, Sintered Bronze, 40 micron.

Operating Ranges:

Pressure: 300 psi max.

Temperature: 35° to 300° F (2° to 149° C)



	MM-18	MM-14	MM-38	MM-12
Connection NPT	1/8	1/4	3/8	1/2
Overall length In.	29/32	1-5/16	1-9/16	1-7/8
Hex In.	7/16	9/16	11/16	7/8

Breather / Muffler for 53 Style Solenoid Exhaust Port

Model SM-10

A breather / muffler specifically designed to replace the housing nut on any 53 Style solenoid operator (except explosion proof, Option -EP) in Section 11 of this catalog. It keeps dirt out and noise down.

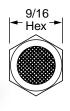
Materials:

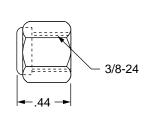
9-9-04

Body, Brass

Element, sintered bronze, 250 micron.







Adds 0.25 to height of solenoid

