

# Pin Clamp Cylinders

## C(L)KQG32/C(L)KU32 Series

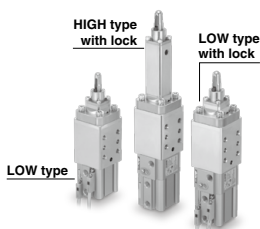
ø32

### Compact Cylinder Type C(L)KQG32

Magnetic field resistant  
auto switch mounting type

LOW type (-X2081)

HIGH type (-X2082)

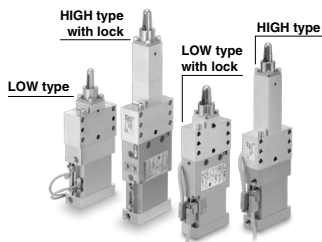


### Plate Cylinder Type C(L)KU32

Magnetic field resistant auto switch mountable  
Small auto switch mounting type

LOW type (-X2321)

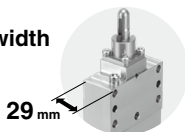
HIGH type (-X2322)



#### ■ ø32 pin clamp cylinder available

- Compact design makes it applicable to a broad range of workpieces.
- Contributes to a lightweight jig.

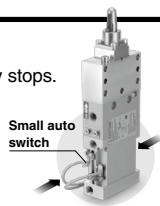
#### ■ 29 mm width



#### ■ All types with lock

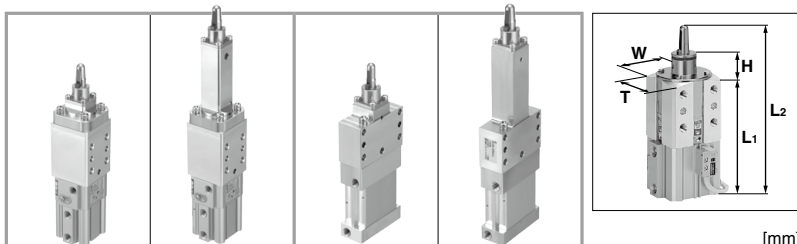
- Holds a workpiece during emergency stops.

#### ■ Plate cylinder type with small auto switch



- Guide pins and a diamond shape option (available for ø10 or more) for workpieces with ø9, ø11 and ø13 hole diameters

#### ■ 2 types of clamping heights can be selected. Height: 30 mm (LOW type), 100 mm (HIGH type)



Model	C(L)KQG32 Compact cylinder type (Guide pin diameter: ø12)		C(L)KU32 Plate cylinder type (Guide pin diameter: ø12)		C(L)KQG50 (Guide pin diameter: ø13)	
	LOW type	HIGH type	LOW type	HIGH type	LOW type	HIGH type
Clamping height	30	100	30	100	24	54
Clamping height H						
Body thickness T	50		29		66	
Body width W	50		70		66	
Body length L1	127 (159)		132.5 (160)		147.5 (182.5)	
Overall length L2	183 (215)	253 (295)	118.5 (216)	258.5 (286)	204.5 (239.5)	234.5 (269.5)
Weight [g]	900 (1140)	1110 (1350)	740 (950)	910 (1120)	1670 (2190)	1840 (2350)

\* Values in ( ) for specification with lock

MK

MK2T

CK□1

CLK2

CLKG

CKO

CLKQ

CK□

CK□

CK□

D-□

-X□

# Pin Clamp Cylinders

## C(L)KQG32/C(L)KU32 Series

### ■ Added diamond type to guide pin shapes.

- Applicable hole diameter of workpiece for  $\phi 10$  to  $\phi 20$

### ■ Fine adjustment of the clamping height is possible with shims.

(Order shim separately. Refer to page 543.)

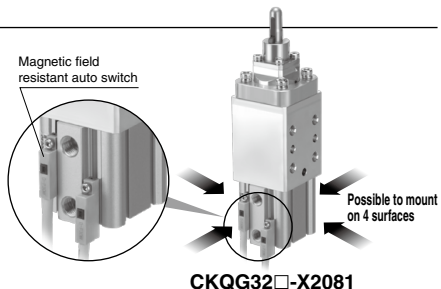
### ■ Lock mechanism to prevent dropping of workpiece during emergency stops

### ■ Magnetic field resistant auto switch and small auto switch available

Corresponding model/C(L)KQG32 type  
(-X2081, -X2082)

- Magnetic field resistant auto switch: D-P3DWA□

\* D-P4DW also available. (Order separately)  
Refer to page 545.

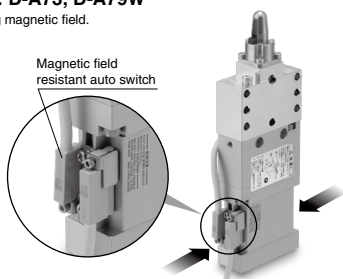


Corresponding model/C(L)KU32 type (-X2321, -X2322 only)

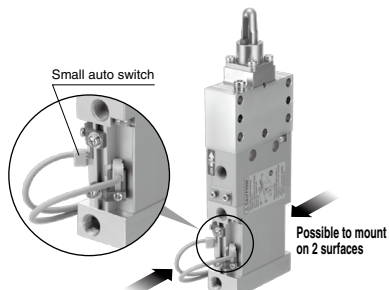
- Magnetic field resistant auto switch: D-P3DWA□
- Solid state auto switch\*: D-M9□V, D-M9□WV
- Reed auto switch\*: D-A73, D-A79W

\* Cannot be used under strong magnetic field.

**Magnetic field resistant auto switch available**  
Mounting workability improved by changing the auto switch structure



CKU32□-X2321

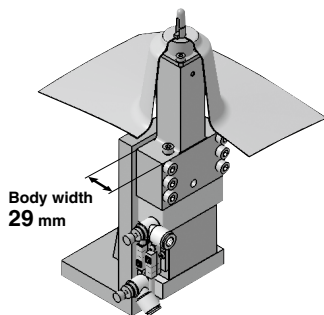


CLKU32□-X2321

## Application Examples

### CKU32 (Plate cylinder type)

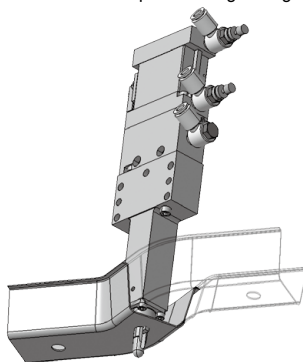
- Compatible with installing in narrow spaces
- For clamping small and lightweight workpiece and material handling, etc.



Body width  
29 mm

### CLKU32 (Plate cylinder type with lock)

- Unclamp direction locking
- Drop prevention for workpiece during emergency stops



# Pin Clamp Cylinder Compact Cylinder Type

# C(L)KQG32 Series

ø32

## How to Order

Clamping height  
LOW type

**C L K Q G B 32 - 075 R A L - C** -X2081

Clamping height  
HIGH type

**C L K Q G B 32 - 075 R A H - C** -X2082

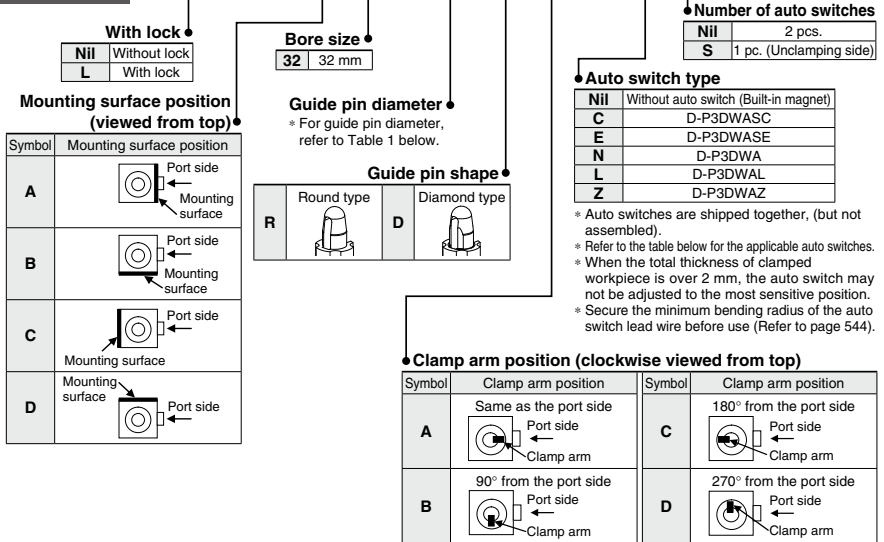


Table 1. Guide Pin Diameter

Symbol	075	076	077	078	079	080	085	086	087	088	089	090	095	096	097	098	099	100	105	106	107	108	109	110
Guide pin diameter [mm]	7.5	7.6	7.7	7.8	7.9	8.0	8.5	8.6	8.7	8.8	8.9	9.0	9.5	9.6	9.7	9.8	9.9	10.0	10.5	10.6	10.7	10.8	10.9	11.0
Applicable hole diameter of workpiece [mm]	For ø8						For ø9						For ø10						For ø11					
Guide pin shape	Round type												Round type/Diamond type											
Symbol	115	116	117	118	119	120	125	126	127	128	129	130	135	136	137	138	139	140	145	146	147	148	149	150
Guide pin diameter [mm]	11.5	11.6	11.7	11.8	11.9	12.0	12.5	12.6	12.7	12.8	12.9	13.0	13.5	13.6	13.7	13.8	13.9	14.0	14.5	14.6	14.7	14.8	14.9	15.0
Applicable hole diameter of workpiece [mm]	For ø12						For ø13						For ø14						For ø15					
Guide pin shape	Round type/Diamond type																							
Symbol	155	156	157	158	159	160	175	176	177	178	179	180	195	196	197	198	199	200						
Guide pin diameter [mm]	15.5	15.6	15.7	15.8	15.9	16.0	17.5	17.6	17.7	17.8	17.9	18.0	19.5	19.6	19.7	19.8	19.9	20.0						
Applicable hole diameter of workpiece [mm]	For ø16						For ø18						For ø20											
Guide pin shape	Round type/Diamond type																							

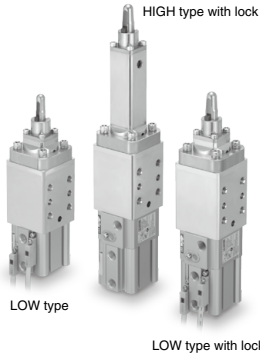
Applicable Auto Switches/Refer to pages 941 to 1067 for further information on auto switches.

Type	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
Solid state auto switch	D-P3DWASC	AC magnetic field (Single-phase AC welding magnetic field)	Pre-wired connector	2-color indicator	2-wire (3-4)	24 VDC	0.3 m	Relay, PLC (Note 1)
	D-P3DWASE							
	D-P3DWA		2-wire					
	D-P3DWAL				3 m			
	D-P3DWAZ							

Note 1) PLC: Programmable Logic Controller

Note 2) There are applicable auto switches other than the listed above. For details, refer to page 545.

# C(L)KQG32 Series



## Basic Specifications

Model			C(L)KQG32	
Action			Double acting	
Bore size [mm]			32	
Cylinder stroke/Clamp stroke [mm]			12.5 (Without workpiece)/10	
Fluid			Air	
Minimum operating pressure			CKQ□: 0.1 MPa	CLKQ□: 0.15 MPa*
Maximum operating pressure	Guide pin diameter [mm]	ø7.5 to ø13.0	0.7 MPa	
		ø13.5 to ø20.0	1.0 MPa	
Ambient and fluid temperature			-10 to 60°C (No freezing)	
Cushion			None	
Lubrication			Non-lube	
Piston speed (Clamp speed)			50 to 150 mm/sec	
Port size (Cylinder port)			Rc1/8	

\* Minimum operating pressure is 0.2 MPa when cylinder part and locking part use the same piping.

## Lock Specifications

Locking action	Spring locking (Exhaust locking)
Unlocking pressure	0.2 MPa
Lock starting pressure	0.05 MPa
Locking direction	Unclamp direction locking
Port size (Lock release port)	Rc1/8
Holding force (Maximum static load)	402 N

## Clamping Force

Model	Guide pin diameter [mm]	Operating pressure [MPa]								
		0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
C(L)KQG32	ø7.5 to ø13.0	121	181	241	302	362	422	—	—	—
	ø13.5 to ø20.0	121	181	241	302	362	422	483	543	603

Note 1) It takes approximately 0.3 seconds for the cylinder to operate to generate clamping force from an unclamping state (when no speed controller is installed). Design circuit taking into consideration the time before the clamping force is generated.

Note 2) Determine the clamping force according to the strength of the workpiece. It can be damaged if the clamping force is too large.

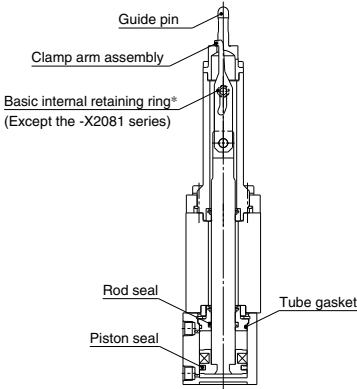
Note 3) Guide pins and clamp arms are consumable items. Please prepare spare parts in case they are damaged. It is recommended to prepare spare parts for guide pins and clamp arms, especially for products used in workpieces with ø12 or less hole diameters.

## Weight

Model		CKQG32		CLKQG32	
		-X2081	-X2082	-X2081	-X2082
Guide pin diameter [mm]	ø7.5 to ø8.0	900	1110	1140	1350
	ø8.5 to ø9.0				
	ø9.5 to ø10.0				
	ø10.5 to ø11.0				
	ø11.5 to ø12.0				
	ø12.5 to ø13.0	940	1150	1180	1390
	ø13.5 to ø14.0				
	ø14.5 to ø15.0				
	ø15.5 to ø16.0				
	ø17.5 to ø18.0				
ø19.5 to ø20.0					

Unit: g

## Replacement Parts



CKQG□32-100R□H-X2082

### ■Guide Pin Order No.

**CKQG32X - 075 R**

Guide pin diameter ●

\* Refer to Table 1 (Symbol 2) below.

Guide pin shape ●

Symbol	Round type	Diamond type
R		

### ■Clamp Arm Assembly Order No.

**CKQG32X - 08 B**

Applicable hole diameter of workpiece ●

\* Refer to Table 1 (Symbol 1) below.

Clamp arm assembly ●

\* The clamp arm includes a basic internal retaining ring.

### ■Seal Kit (For type without lock only)

Kit no.	Contents
CQ2B32-PS	① Piston seal ② Rod seal ③ Tube gasket

\* Seal kit includes ①, ②, ③. Since the seal kit does not include a grease pack, order the "Grease Pack" below separately.

\* CLKQ cannot be disassembled and therefore no seal kit is available.

### ■Grease Pack

Kit no.	Contents
GR-S-010	Grease 10 g

\* Please consult with SMC when replacing the actuating cylinders.

### ■Shim (Option)

Refer to page 543 for details about part numbers and dimensions.

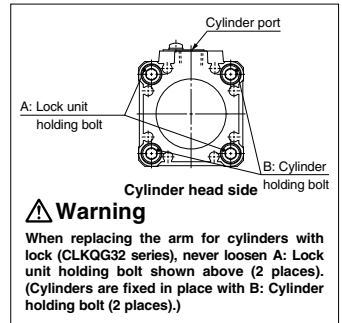


Table 1. Guide Pin Diameter/Applicable Hole Diameter of Workpiece

Symbol 1	Applicable hole diameter of workpiece	Symbol 2	Guide pin diameter	Shape	Symbol 1	Applicable hole diameter of workpiece	Symbol 2	Guide pin diameter	Shape	Symbol 1	Applicable hole diameter of workpiece	Symbol 2	Guide pin diameter	Shape
08	8	R	075	7.5	12	12	B	115	11.5	16	16	B	155	15.5
			076	7.6				116	11.6				156	15.6
			077	7.7				117	11.7				157	15.7
			078	7.8				118	11.8				158	15.8
			079	7.9				119	11.9				159	15.9
			080	8.0				120	12.0				160	16.0
09	9	R	085	8.5	13	13	B	125	12.5	18	18	B	175	17.5
			086	8.6				126	12.6				176	17.6
			087	8.7				127	12.7				177	17.7
			088	8.8				128	12.8				178	17.8
			089	8.9				129	12.9				179	17.9
			090	9.0				130	13.0				180	18.0
10	10	R	095	9.5	14	14	B	135	13.5	20	20	B	195	19.5
			096	9.6				136	13.6				196	19.6
			097	9.7				137	13.7				197	19.7
			098	9.8				138	13.8				198	19.8
			099	9.9				139	13.9				199	19.9
			100	10.0				140	14.0				200	20.0
11	11	D	105	10.5	15	15	B	145	14.5	-	-	-	-	
			106	10.6				146	14.6					
			107	10.7				147	14.7					
			108	10.8				148	14.8					
			109	10.9				149	14.9					
			110	11.0				150	15.0					

MK

MK2T

CK□1

CLK2

CLKG

CKO

CLKQ

CK□

CK□

D-□

-X□

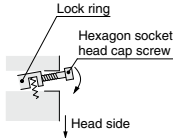
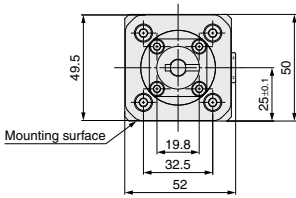




# C(L)KQG32 Series

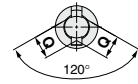
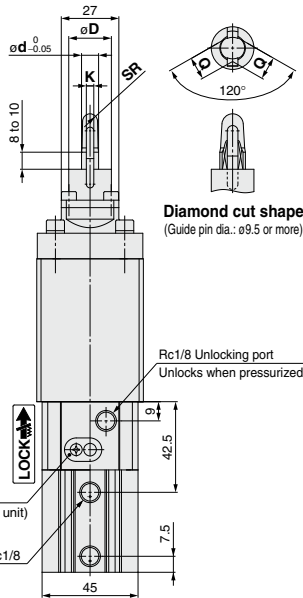
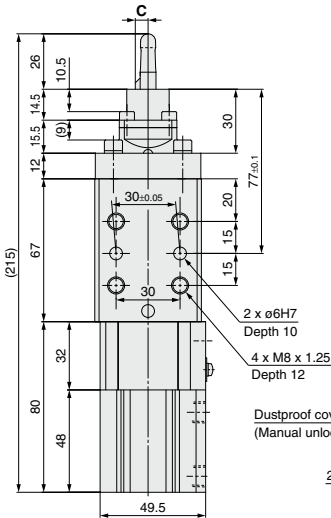
## Dimensions

**CLKQG□32 (Clamping height LOW type)** \* The figures below indicate the CLKQGB32-□RCL-X2081.



### Manually unlocking

- 1) Remove the dustproof cover.
- 2) Screw the hexagon socket head cap screw (M3 x 15 L or more) into the lock ring shown on the left and raise the lock ring toward the head side.
- 3) The lock ring and piston rod form a right angle, and the lock is released.



**Diamond cut shape**  
(Guide pin dia.: ø9.5 or more)

### Mounting surface position

<b>A</b>	
<b>B</b>	
<b>C</b>	
<b>D</b>	

### Clamp arm position

<b>A</b>	Same as the port side
<b>B</b>	90° from the port side
<b>C</b>	180° from the port side
<b>D</b>	270° from the port side

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø8	6	20	7.5	3.5	3.5	—	075
			7.6				076
			7.7				077
			7.8				078
			7.9				079
			8.0				080
ø9	6.5	20	8.5	4	4	—	085
			8.6				086
			8.7				087
			8.8				088
			8.9				089
			9.0				090
ø10	7.5	20	9.5	4	4.5	9.2	095
			9.6				096
			9.7				097
			9.8				098
			9.9				099
			10.0				100
ø11	7.5	20	10.5	4	4.5	9.8	105
			10.6				106
			10.7				107
			10.8				108
			10.9				109
			11.0				110

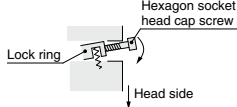
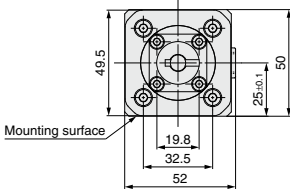
Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø12	8.5	20	11.5	5	5	10.9	115
			11.6				116
			11.7				117
			11.8				118
			11.9				119
			12.0				120
ø13	8.5	20	12.5	5	5.5	11.6	125
			12.6				126
			12.7				127
			12.8				128
			12.9				129
			13.0				130
ø14	10.5	25	13.5	6	5.5	12.6	135
			13.6				136
			13.7				137
			13.8				138
			13.9				139
			14.0				140
ø15	10.5	25	14.5	6	6	13.3	145
			14.6				146
			14.7				147
			14.8				148
			14.9				149
			15.0				150

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø16	11.5	25	15.5	6	6.5	14.3	155
			15.6				156
			15.7				157
			15.8				158
			15.9				159
			16.0				160
ø18	13	27	17.5	6	7.5	16.4	175
			17.6				176
			17.7				177
			17.8				178
			17.9				179
			18.0				180
ø20	13	27	19.5	6	8	17.2	195
			19.6				196
			19.7				197
			19.8				198
			19.9				199
			20.0				200



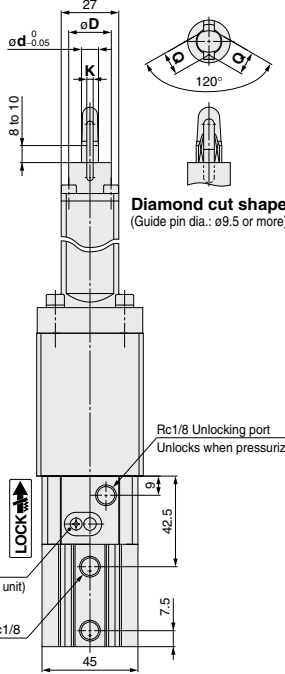
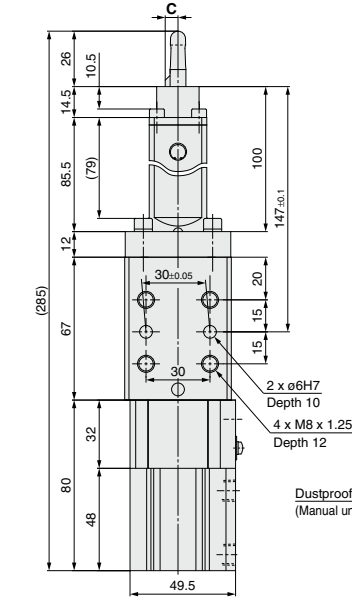
**Dimensions**

**CLKQG□32 (Clamping height HIGH type)** \* The figures below indicate the CLKQGB32-□RCH-X2082.



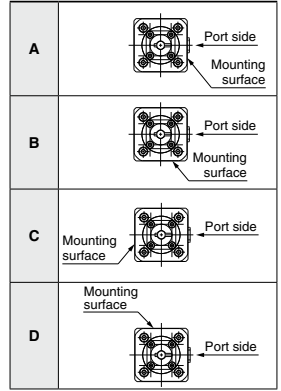
**Manually unlocking**

- 1) Remove the dustproof cover.
- 2) Screw the hexagon socket head cap screw (M3 x 15 L or more) into the lock ring shown on the left and raise the lock ring toward the head side.
- 3) The lock ring and piston rod form a right angle, and the lock is released.

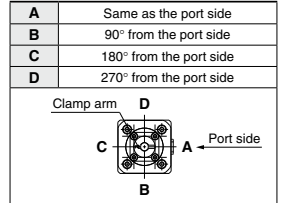


**Diamond cut shape**  
(Guide pin dia.: ø9.5 or more)

**Mounting surface position**



**Clamp arm position**



Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø8	6	20	7.5	3.5	3.5	—	075
			7.6				076
			7.7				077
			7.8				078
			7.9				079
			8.0				080
ø9	6.5	20	8.5	4	4	—	085
			8.6				086
			8.7				087
			8.8				088
			8.9				089
			9.0				090
ø10	7.5	20	9.5	4	4.5	9.2	095
			9.6				096
			9.7				097
			9.8				098
			9.9				099
			10.0				100
ø11	7.5	20	10.5	4	4.5	9.8	105
			10.6				106
			10.7				107
			10.8				108
			10.9				109
			11.0				110

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø12	8.5	20	11.5	5	5	10.9	115
			11.6				116
			11.7				117
			11.8				118
			11.9				119
			12.0				120
ø13	8.5	20	12.5	5	5.5	11.6	125
			12.6				126
			12.7				127
			12.8				128
			12.9				129
			13.0				130
ø14	10.5	25	13.5	6	5.5	12.6	135
			13.6				136
			13.7				137
			13.8				138
			13.9				139
			14.0				140
ø15	10.5	25	14.5	6	6	13.3	145
			14.6				146
			14.7				147
			14.8				148
			14.9				149
			15.0				150

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø16	11.5	25	15.5	6	6.5	14.3	155
			15.6				156
			15.7				157
			15.8				158
			15.9				159
			16.0				160
ø18	13	27	17.5	6	7.5	16.4	175
			17.6				176
			17.7				177
			17.8				178
			17.9				179
			18.0				180
ø20	13	27	19.5	6	8	17.2	195
			19.6				196
			19.7				197
			19.8				198
			19.9				199
			20.0				200

MK

MK2T

CK□1

CLK2

CLQG

CKO

CLKQ

CK□

CK□

CK□

D-□

-X□

# Pin Clamp Cylinder Plate Cylinder Type

## Magnetic Field Resistant Auto Switch/Small Auto Switch Mounting

# C(L)KU32 Series

ø32

### How to Order

**Clamping height LOW type**

**Clamping height HIGH type**

**C L KU 32 - 075 R A L - P3DWASC - X2321**

**C L KU 32 - 075 R A H - M9BWV - X2322**

**Number of auto switches**

Nil	2 pcs.
S	1 pc. (Unclamping side)

**With lock**

Nil	Without lock
L	With lock

**Bore size**

32 | Equiv. ø32 piston area

**Guide pin diameter**

\* For guide pin diameter, refer to Table 1 on the next page.

**Guide pin shape**

R Round type

D Diamond type

**Clamp arm position (viewed from top)**

Symbol	Clamp arm position	Symbol	Clamp arm position
A	Same direction as the port side	B	Opposite direction of the port side

**Auto switch**

Nil	Without auto switch
-----	---------------------

\* For applicable auto switches, refer to the table below.

\* Auto switches and mounting brackets are shipped together, (but not assembled).

\* For the M9□WV, A73 and A79W, when the total thickness of clamped workpiece is over 2 mm, the auto switch may not be adjusted to the most sensitive position.

△ Small auto switches (D-M9□/D-A7□) cannot be used under strong magnetic field.

**Applicable Auto Switches**/Refer to pages 941 to 1067 for further information on auto switches.

#### Magnetic Field Resistant Auto Switch

Type	Auto switch model	Applicable magnetic field	Electrical entry	Indicator light	Wiring (Pin no. in use)	Load voltage	Lead wire length	Applicable load
<b>Solid state auto switch</b>	D-P3DWASC	AC magnetic field (Single-phase AC welding magnetic field)	Pre-wired connector	2-color indicator	2-wire (3-4)	24 VDC	0.3 m 0.5 m 3 m 5 m	Relay, PLC (Note 1)
	D-P3DWASE				2-wire (1-4)			
	D-P3DWA		Grommet		2-wire			
	D-P3DWAL							
	D-P3DWAZ							

Note 1) PLC: Programmable Logic Controller

Note 2) There are applicable auto switches other than the listed above. For details, refer to the table below.

#### Small Auto Switch

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length [m]				Pre-wired connector	Applicable load
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)		
<b>Solid state auto switch</b>	Diagnostic indication (2-color indicator)	Grommet	Yes	3-wire (NPN)	24 V	—	M9NV	—	●	●	●	○	○	IC circuit
				3-wire (PNP)					●	●	●	○	○	
				2-wire					●	●	●	○	○	
				3-wire (NPN)					●	●	●	○	○	
				3-wire (PNP)					●	●	●	○	○	
				2-wire					●	●	●	○	○	
<b>Reed auto switch</b>	Diagnostic indication (2-color indicator)	Grommet	Yes	2-wire	24 V	—	A73	—	●	—	●	—	—	Relay, PLC
				—					—	—	—	—		
				—					—	—	—	—		

\* Solid state auto switches marked with "CO" are produced upon receipt of order.

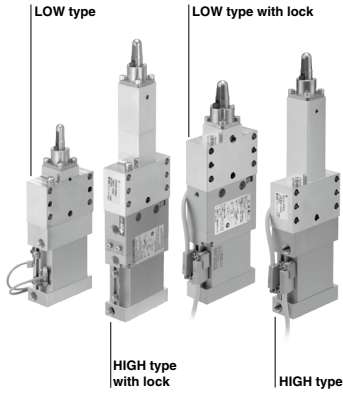
\* The D-A9□ and A9□ cannot be mounted.

\* For details about auto switches with pre-wired connector, refer to pages 1014 and 1015.

\* Auto switches and mounting brackets are shipped together, (but not assembled).

\* Lead wire length symbols: 0.5 m..... Nil (Example) M9NWV  
1 m..... M (Example) M9NWVM  
3 m..... L (Example) M9NWVL  
5 m..... L (Example) M9NWVZ

Magnetic Field Resistant Auto Switch/Small Auto Switch Mounting **Pin Clamp Cylinder** Plate Cylinder Type **C(L)KU32 Series**



### Basic Specifications

Model	C(L)KU32
<b>Action</b>	Double acting
<b>Bore size [mm]</b>	Equivalent to 32
<b>Cylinder stroke/Clamp stroke [mm]</b>	12.5 (Without workpiece)/10
<b>Fluid</b>	Air
<b>Minimum operating pressure</b>	CKU□: 0.1 MPa    CLKU□: 0.15 MPa*
<b>Maximum operating pressure</b>	0.7 MPa
<b>Ambient and fluid temperature</b>	-10 to 60°C (No freezing)
<b>Cushion</b>	None
<b>Lubrication</b>	Non-lube
<b>Piston speed (Clamp speed)</b>	50 to 150 mm/sec
<b>Port size (Cylinder port)</b>	Rc1/8

\* Minimum operating pressure is 0.2 MPa when cylinder part and locking part use the same piping.

### Lock Specifications

<b>Locking action</b>	Spring locking (Exhaust locking)
<b>Unlocking pressure</b>	0.2 MPa
<b>Locking pressure</b>	0.05 MPa
<b>Locking direction</b>	Unclamp direction locking
<b>Port size (Lock release port)</b>	Rc1/8
<b>Holding force (Maximum static load)</b>	402 N

### Clamping Force

Model	Guide pin diameter [mm]	Operating pressure [MPa]					
		0.2	0.3	0.4	0.5	0.6	0.7
<b>C(L)KU32</b>	ø7.5 to ø20.0	130	195	260	325	390	455

Note 1) It takes approximately 0.3 seconds for the cylinder to operate to generate clamping force from an unclamping state (when no speed controller is installed). Design circuit taking into consideration the time before the clamping force is generated.

Note 2) Determine the clamping force according to the strength of the workpiece. It can be damaged if the clamping force is too large.

Note 3) Guide pins and clamp arms are consumable items. Please prepare spare parts in case they are damaged. It is recommended to prepare spare parts for guide pins and clamp arms, especially for products used in workpieces with ø12 or less hole diameters.

Table 1. Guide Pin Diameter

Symbol	075	076	077	078	079	080	085	086	087	088	089	090	095	096	097	098	099	100	105	106	107	108	109	110
Guide pin diameter [mm]	7.5	7.6	7.7	7.8	7.9	8.0	8.5	8.6	8.7	8.8	8.9	9.0	9.5	9.6	9.7	9.8	9.9	10.0	10.5	10.6	10.7	10.8	10.9	11.0
Applicable hole diameter of workpiece [mm]	For ø8						For ø9						For ø10						For ø11					
Guide pin shape	Round type												Round type/Diamond type											

Symbol	115	116	117	118	119	120	125	126	127	128	129	130	135	136	137	138	139	140	145	146	147	148	149	150
Guide pin diameter [mm]	11.5	11.6	11.7	11.8	11.9	12.0	12.5	12.6	12.7	12.8	12.9	13.0	13.5	13.6	13.7	13.8	13.9	14.0	14.5	14.6	14.7	14.8	14.9	15.0
Applicable hole diameter of workpiece [mm]	For ø12						For ø13						For ø14						For ø15					
Guide pin shape	Round type/Diamond type																							

Symbol	155	156	157	158	159	160	175	176	177	178	179	180	195	196	197	198	199	200
Guide pin diameter [mm]	15.5	15.6	15.7	15.8	15.9	16.0	17.5	17.6	17.7	17.8	17.9	18.0	19.5	19.6	19.7	19.8	19.9	20.0
Applicable hole diameter of workpiece [mm]	For ø16						For ø18						For ø20					
Guide pin shape	Round type/Diamond type																	

### Weight

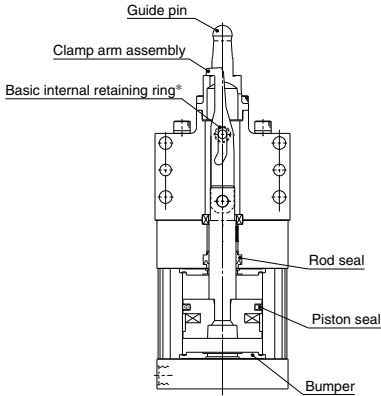
Model		CKU32		CLKU32	
		-X2321	-X2322	-X2321	-X2322
Guide pin diameter [mm]	ø7.5 to ø8.0	740	910	950	1120
	ø8.5 to ø9.0				
	ø9.5 to ø10.0				
	ø10.5 to ø11.0				
	ø11.5 to ø12.0				
	ø12.5 to ø13.0	780	950	990	1160
	ø13.5 to ø14.0				
	ø14.5 to ø15.0				
	ø15.5 to ø16.0				
	ø17.5 to ø18.0				
ø19.5 to ø20.0	790	960	1000	1170	

MK  
MK2T  
CK□1  
CLK2  
CLKG  
CKO  
CLKQ  
CK□  
CLK□  
CK□

D-□  
-X□

# C(L)KU32 Series

## Replacement Parts



CKU32-120R□L-X2321

### ■ Seal Kit (For type without lock only)

Kit no.	Contents
MUB32-PS	① Piston seal ② Rod seal ③ Bumper

\* Seal kit includes ①, ②, ③. Since the seal kit does not include a grease pack, order the "Grease Pack" below separately.

\* CLKU cannot be disassembled and therefore no seal kit is available.

### ■ Grease Pack

Kit no.	Contents
GR-S-010	Grease 10 g

\* Please consult with SMC when replacing the actuating cylinders.

### ■ Shim (Option)

Refer to page 543 for details about part numbers and dimensions.

### ■ Guide Pin Order No.

CKQG32X-**075** **R**

Guide pin diameter

\* Refer to Table 1 (Symbol 2) below.

Guide pin shape

	Round type	Diamond type
<b>R</b>		

### ■ Clamp Arm Assembly Order No.

CKQG32X-**08** **B**

Applicable hole diameter of workpiece

\* Refer to Table 1 (Symbol 1) below.

Clamp arm assembly

\* The clamp arm includes a basic internal retaining ring.

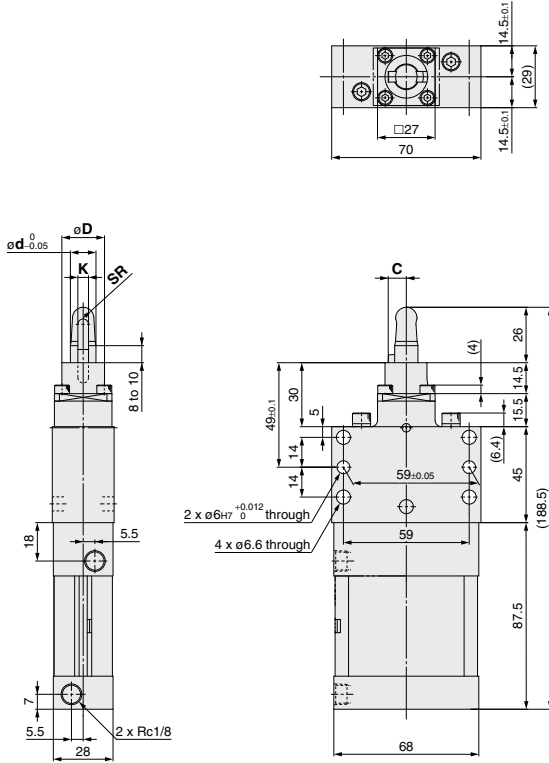
Table 1. Guide Pin Diameter/Applicable Hole Diameter of Workpiece

Symbol 1	Applicable hole diameter of workpiece	Symbol 2	Guide pin diameter	Shape	Symbol 1	Applicable hole diameter of workpiece	Symbol 2	Guide pin diameter	Shape	Symbol 1	Applicable hole diameter of workpiece	Symbol 2	Guide pin diameter	Shape
08	8	075	7.5	Round type	12	12	115	11.5	Round type	16	16	155	15.5	Round type
		076	7.6				116	11.6				156	15.6	
		077	7.7				117	11.7				157	15.7	
		078	7.8				118	11.8				158	15.8	
		079	7.9				119	11.9				159	15.9	
		080	8.0				120	12.0				160	16.0	
09	9	085	8.5	Round type	13	13	125	12.5	Round type	18	18	175	17.5	Diamond type
		086	8.6				126	12.6				176	17.6	
		087	8.7				127	12.7				177	17.7	
		088	8.8				128	12.8				178	17.8	
		089	8.9				129	12.9				179	17.9	
		090	9.0				130	13.0				180	18.0	
10	10	095	9.5	Round type	14	14	135	13.5	Diamond type	20	20	195	19.5	
		096	9.6				136	13.6				196	19.6	
		097	9.7				137	13.7				197	19.7	
		098	9.8				138	13.8				198	19.8	
		099	9.9				139	13.9				199	19.9	
		100	10.0				140	14.0				200	20.0	
11	11	105	10.5	Diamond type	15	15	145	14.5				195	19.5	
		106	10.6				146	14.6				196	19.6	
		107	10.7				147	14.7				197	19.7	
		108	10.8				148	14.8				198	19.8	
		109	10.9				149	14.9				199	19.9	
		110	11.0				150	15.0				200	20.0	

**Pin Clamp Cylinder Plate Cylinder Type**  
**Magnetic Field Resistant Auto Switch/Small Auto Switch Mounting C(L)KU32 Series**

**Dimensions**

**CKU32 (Clamping height LOW type)** \* Refer to "How to Order" for positional relationship of the mounting surface and port.  
 \* The figures below indicate the CKU32-□RAL-X2321.



**Diamond cut shape**  
 (Guide pin dia.: ø9.5 or more)

**Clamp arm position**

<b>A</b>	Same as the port side
<b>B</b>	Opposite side of the port

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø8	6	20	7.5	3.5	3.5	—	075
			7.6				076
			7.7				077
			7.8				078
			7.9				079
			8.0				080
			8.5				085
ø9	6.5	20	8.6	4	4	—	086
			8.7				087
			8.8				088
			8.9				089
			9.0				090
			9.5				095
			9.6				096
ø10	7.5	20	9.7	4	4.5	9.2	097
			9.8				098
			9.9				099
			10.0				100
			10.5				105
			10.6				106
			10.7				107
ø11	7.5	20	10.8	4	4.5	9.8	108
			10.9				109
			11.0				110

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø12	8.5	20	11.5	5	5	10.9	115
			11.6				116
			11.7				117
			11.8				118
			11.9				119
			12.0				120
			12.5				125
ø13	8.5	20	12.6	5	5.5	11.6	126
			12.7				127
			12.8				128
			12.9				129
			13.0				130
			13.5				135
			13.6				136
ø14	10.5	25	13.7	6	5.5	12.6	137
			13.8				138
			13.9				139
			14.0				140
			14.5				145
			14.6				146
			14.7				147
ø15	10.5	25	14.8	6	6	13.3	148
			14.9				149
			15.0				150

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø16	11.5	25	15.5	6	6.5	14.3	155
			15.6				156
			15.7				157
			15.8				158
			15.9				159
			16.0				160
			17.5				175
ø18	13	27	17.6	6	7.5	16.4	176
			17.7				177
			17.8				178
			17.9				179
			18.0				180
			19.5				195
			19.6				196
ø20	13	27	19.7	6	8	17.2	197
			19.8				198
			19.9				199
			20.0				200

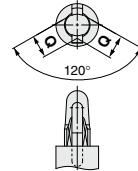
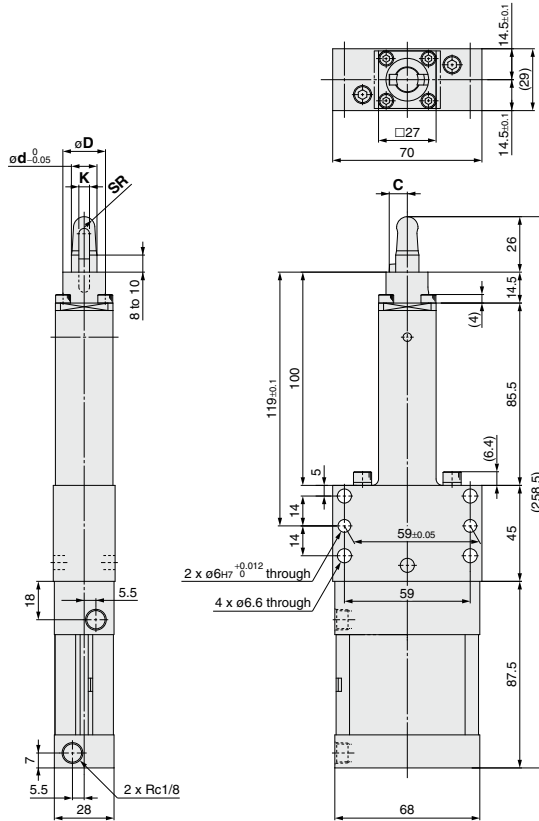
- MK
- MK2T
- CK□1
- CLK2
- CLQG
- CKQ
- CLKQ
- CKQ□

- D-□
- X□

# C(L)KU32 Series

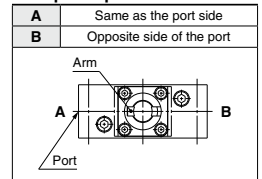
## Dimensions

**CKU32 (Clamping height HIGH type)** \* Refer to "How to Order" for positional relationship of the mounting surface and port.  
 \* The figures below indicate the CKU32-□RAH-X2322.



**Diamond cut shape**  
 (Guide pin dia.:  $\phi 9.5$  or more)

### Clamp arm position



Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
$\phi 8$	6	20	7.5	3.5	3.5	—	075
			7.6				076
			7.7				077
			7.8				078
			7.9				079
			8.0				080
$\phi 9$	6.5	20	8.5	4	4	—	085
			8.6				086
			8.7				087
			8.8				088
			8.9				089
			9.0				090
$\phi 10$	7.5	20	9.5	4	4.5	9.2	095
			9.6				096
			9.7				097
			9.8				098
			9.9				099
			10.0				100
$\phi 11$	7.5	20	10.5	4	4.5	9.8	105
			10.6				106
			10.7				107
			10.8				108
			10.9				109
			11.0				110

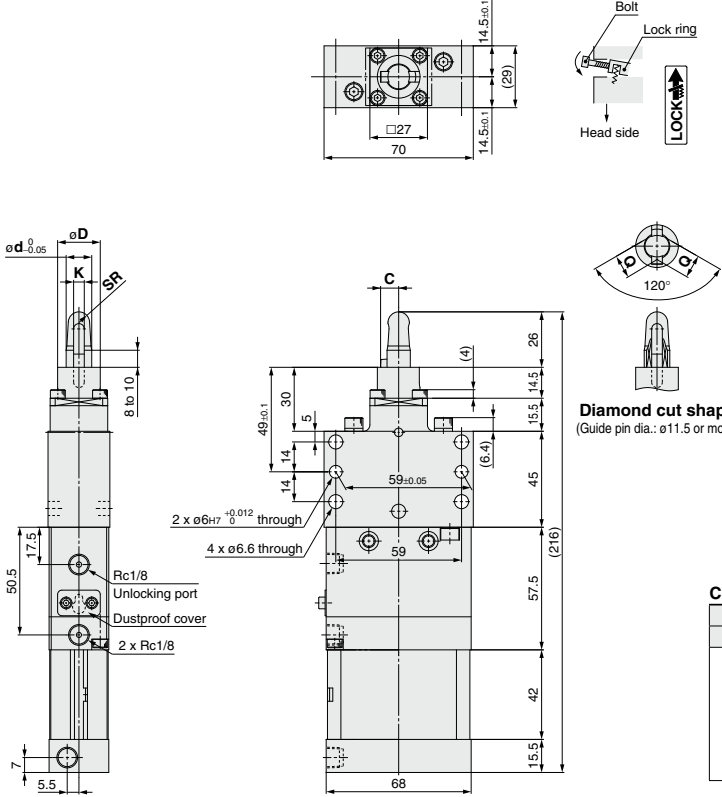
Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
$\phi 12$	8.5	20	11.5	5	5	10.9	115
			11.6				116
			11.7				117
			11.8				118
			11.9				119
			12.0				120
$\phi 13$	8.5	20	12.5	5	5.5	11.6	125
			12.6				126
			12.7				127
			12.8				128
			12.9				129
			13.0				130
$\phi 14$	10.5	25	13.5	6	5.5	12.6	135
			13.6				136
			13.7				137
			13.8				138
			13.9				139
			14.0				140
$\phi 15$	10.5	25	14.5	6	6	13.3	145
			14.6				146
			14.7				147
			14.8				148
			14.9				149
			15.0				150

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
$\phi 16$	11.5	25	15.5	6	6.5	14.3	155
			15.6				156
			15.7				157
			15.8				158
			15.9				159
			16.0				160
$\phi 18$	13	27	17.5	6	7.5	16.4	175
			17.6				176
			17.7				177
			17.8				178
			17.9				179
			18.0				180
$\phi 20$	13	27	19.5	6	8	17.2	195
			19.6				196
			19.7				197
			19.8				198
			19.9				199
			20.0				200

# Pin Clamp Cylinder Plate Cylinder Type Magnetic Field Resistant Auto Switch/Small Auto Switch Mounting **C(L)KU32 Series**

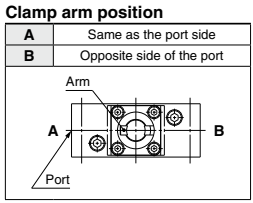
## Dimensions

**CLKU32 (Clamping height LOW type)** \* Refer to "How to Order" for positional relationship of the mounting surface and port.  
 \* The figures below indicate the CLKU32-□RAL-X2321.



- Manually unlocking**
- 1) Remove the dustproof cover.
  - 2) Screw the commercially available bolt (M3 x 25 L or more) into the lock ring shown on the left and raise the lock ring toward the head side.
  - 3) The lock ring and piston rod form a right angle, and the lock is released.

**Diamond cut shape**  
 (Guide pin dia.: ø11.5 or more)



Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø8	6	20	7.5	3.5	3.5	—	075
			7.6				076
			7.7				077
			7.8				078
			7.9				079
			8.0				080
			8.5				085
ø9	6.5	20	8.6	4	4	—	086
			8.7				087
			8.8				088
			8.9				089
			9.0				090
			9.5				095
			9.6				096
ø10	7.5	20	9.7	4	4.5	9.2	097
			9.8				098
			9.9				099
			10.0				100
			10.5				105
			10.6				106
			10.7				107
ø11	7.5	20	10.8	4	4.5	9.8	108
			10.9				109
			11.0				110

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø12	8.5	20	11.5	5	5	10.9	115
			11.6				116
			11.7				117
			11.8				118
			11.9				119
			12.0				120
			12.5				125
ø13	8.5	20	12.6	5	5.5	11.6	126
			12.7				127
			12.8				128
			12.9				129
			13.0				130
			13.5				135
			13.6				136
ø14	10.5	25	13.7	6	5.5	12.6	137
			13.8				138
			13.9				139
			14.0				140
			14.5				145
			14.6				146
			14.7				147
ø15	10.5	25	14.8	6	6	13.3	148
			14.9				149
			15.0				150

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø16	11.5	25	15.5	6	6.5	14.3	155
			15.6				156
			15.7				157
			15.8				158
			15.9				159
			16.0				160
			17.5				175
ø18	13	27	17.6	6	7.5	16.4	176
			17.7				177
			17.8				178
			17.9				179
			18.0				180
			19.5				195
			19.6				196
ø20	13	27	19.7	6	8	17.2	197
			19.8				198
			19.9				199
			20.0				200

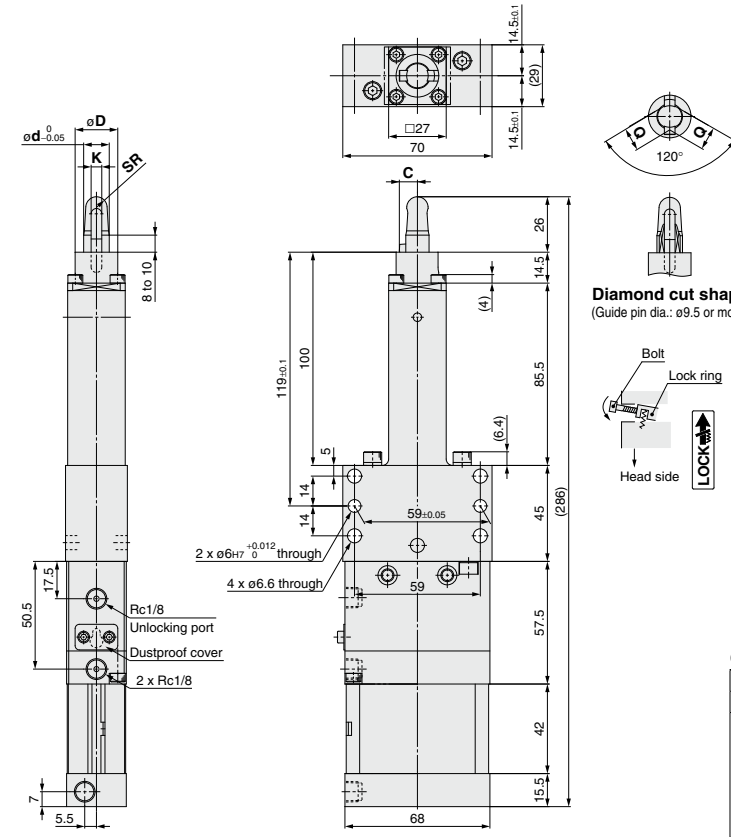
- MK
- MK2T
- CK□1
- CLK2
- CLQG
- CKQ
- CLKQ
- CK□
- CKQ□

- D-□
- X□

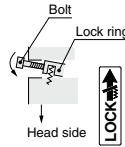
# C(L)KU32 Series

## Dimensions

**CLKU32 (Clamping height HIGH type)** \* Refer to "How to Order" for positional relationship of the mounting surface and port.  
 \* The figures below indicate the CLKU32-□RAH-X2322.



**Diamond cut shape**  
 (Guide pin dia.: ø9.5 or more)



### Manually unlocking

- 1) Remove the dustproof cover.
- 2) Screw the commercially available bolt (M3 x 25 L or more) into the lock ring shown on the left and raise the lock ring toward the head side.
- 3) The lock ring and piston rod form a right angle, and the lock is released.

### Clamp arm position

<b>A</b>	Same as the port side
<b>B</b>	Opposite side of the port

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø8	6	20	7.5	3.5	3.5	—	075
			7.6				076
			7.7				077
			7.8				078
			7.9				079
			8.0				080
			8.5				085
ø9	6.5	20	8.6	4	4	—	086
			8.7				087
			8.8				088
			8.9				089
			9.0				090
			9.5				095
			9.6				096
ø10	7.5	20	9.7	4	4.5	9.2	097
			9.8				098
			9.9				099
			10.0				100
			10.5				105
			10.6				106
			10.7				107
ø11	7.5	20	10.8	4	4.5	9.8	108
			10.9				109
			11.0				110

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø12	8.5	20	11.5	5	5	10.9	115
			11.6				116
			11.7				117
			11.8				118
			11.9				119
			12.0				120
			12.5				125
ø13	8.5	20	12.6	5	5.5	11.6	126
			12.7				127
			12.8				128
			12.9				129
			13.0				130
			13.5				135
			13.6				136
ø14	10.5	25	13.7	6	5.5	12.6	137
			13.8				138
			13.9				139
			14.0				140
			14.5				145
			14.6				146
			14.7				147
ø15	10.5	25	14.8	6	6	13.3	148
			14.9				149
			15.0				150

Hole diameter of workpiece	C	D	d	K	SR	Q	Model number
ø16	11.5	25	15.5	6	6.5	14.3	155
			15.6				156
			15.7				157
			15.8				158
			15.9				159
			16.0				160
			17.5				175
ø18	13	27	17.6	6	7.5	16.4	176
			17.7				177
			17.8				178
			17.9				179
			18.0				180
			19.5				195
			19.6				196
ø20	13	27	19.7	6	8	17.2	197
			19.8				198
			19.9				199
			20.0				200



# C(L)KQG32/C(L)KU32 Series Options

## Dimensions

### Shim

C(L)KQG32-X2081

LOW type

C(L)KQG32-X2082

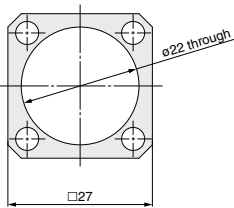
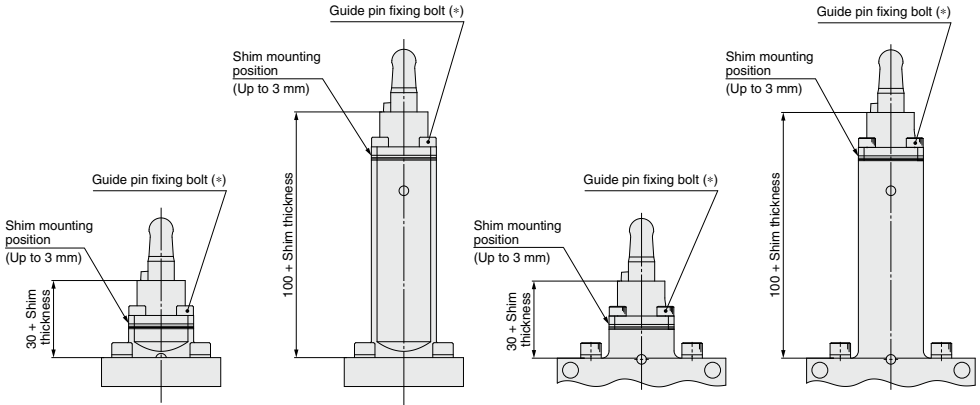
HIGH type

C(L)KU32-X2321

LOW type

C(L)KU32-X2322

HIGH type



Shim dimensions

- Shims can be mounted up to 3 mm.  
However, when mounting 2 mm or more shims, use the above guide pin fixing long bolt instead of a guide pin fixing bolt (marked with \*).
- For auto switches (except the M9□V), when the total thickness of shims and a workpiece is over 2 mm, the auto switch may not be adjusted to the most sensitive position.

MK

MK2T

CK□1

CLK2

CLKG

CKQ

CLKQ

CK□

CK□

CKQ□

Description	Part no.	Note
Shim A	<b>CKQ32-36A746MN</b>	Plate thickness 1 [mm]
Shim B	<b>CKQ32-36B746MN</b>	Plate thickness 0.5 [mm]
Guide pin fixing long bolt	<b>CA00644</b>	Bolt size M4 x 12 L

D-□

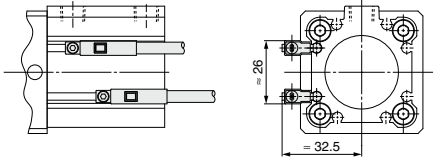
-X□

# C(L)KQG32 Series Auto Switch Mounting 1

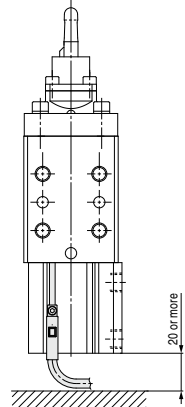
## Auto Switch Mounting Height

Applicable cylinder: C(L)KQG32-X2081  
C(L)KQG32-X2082

D-P3DWA□

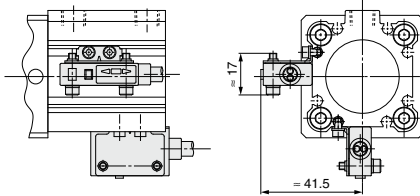


For D-P3DWA□

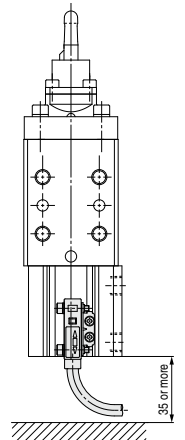


Note) Allow 20 mm or more space at the cylinder head side to secure the minimum bending radius of the auto switch lead wire.

D-P4DW□

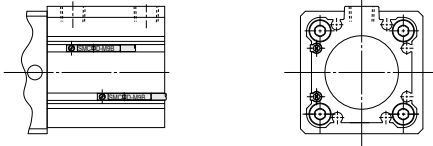


For D-P4DW□

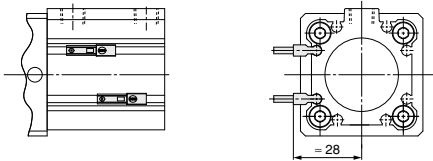


Note) Allow 35 mm or more space at the cylinder head side to secure the minimum bending radius of the auto switch lead wire.

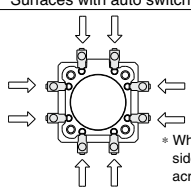
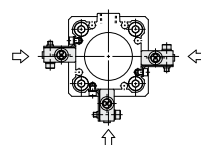
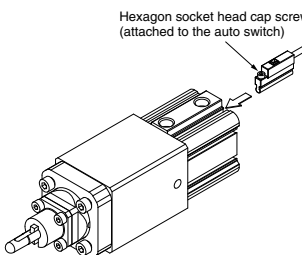
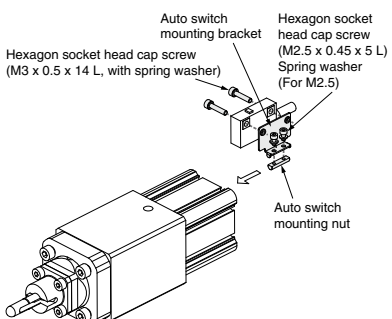
D-M9□  
D-M9□W  
D-A9□



D-M9□V  
D-M9□WV  
D-A9□V



## Auto Switch Mounting Bracket Part No./Mounting Method

Applicable cylinder	<b>C(L)KQG32-X2081/-X2082</b>	
Applicable auto switches	<b>D-P3DWA□</b>	<b>D-P4DW□</b>
Bore size [mm]	$\phi 32$	$\phi 32$
Auto switch mounting bracket part no.	—	BQ7-032
Auto switch mounting bracket fitting parts lineup/Weight	—	<ul style="list-style-type: none"> <li>• Auto switch mounting bracket</li> <li>• Hexagon socket head cap screw (M2.5 x 0.45 x 5 L)</li> <li>• Auto switch mounting nut</li> <li>• Hexagon socket head cap screw (M3 x 0.5 x 14 L, with spring washer)</li> <li>• Spring washer (For M2.5)</li> </ul> Weight: 8.5 g
Auto switch mounting surfaces	Surfaces with auto switch mounting slot  <p style="text-align: center;">* When mounting on the port side, select fittings with width across 12 mm or less.</p>	Surfaces with auto switch mounting slot 
Mounting of auto switch	<p>① Insert the auto switch into the mating groove of the cylinder tube.                      ② Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (attached to the auto switch).</p> <p>Note) The tightening torque for the hexagon socket head cap screw is 0.2 to 0.3 N·m.</p>  <p style="text-align: center;">Hexagon socket head cap screw (attached to the auto switch)</p>	<p>① Fix the auto switch and the auto switch mounting bracket temporarily with the hexagon socket head cap screws (M3 x 14 L).                      ② Insert the hexagon socket head cap screws (M2.5 x 5 L) into the spring washers (for M2.5), and tighten the auto switch mounting bracket and auto switch mounting nut temporarily.                      ③ Insert the temporarily fixed auto switch mounting nut into the mating groove of the cylinder tube.                      ④ Check the detecting position of the auto switch and fix the auto switch firmly with the hexagon socket head cap screw (M2.5 x 5 L, M3 x 14 L).</p> <p>Note 1) The tightening torque for the hexagon socket head cap screw (M3 x 14 L) is 0.5 to 0.6 N·m.                      Note 2) The tightening torque for the hexagon socket head cap screw (M2.5 x 5 L) is 0.25 to 0.35 N·m.</p>  <p style="text-align: center;">Auto switch mounting bracket    Hexagon socket head cap screw (M2.5 x 0.45 x 5 L)                      Spring washer (For M2.5)                      Hexagon socket head cap screw (M3 x 0.5 x 14 L, with spring washer)                      Auto switch mounting nut</p>

MK

MK2T

CK□1

CLK2

CLKG

CKO  
CLKQ

CK□  
CLK□

CKQ□

Other than the applicable auto switches listed in “How to Order”, the following auto switches are mountable.  
 Refer to pages 941 to 1067 for detailed specifications.

**Applicable Cylinder: C(L)KQG32-X2081, C(L)KQG32-X2082**

Type	Model	Electrical entry	Features	Type	Model	Electrical entry	Features
<b>Solid state auto switch</b>	D-M9□	Grommet (In-line)	—	<b>Reed auto switch</b>	D-A90	Grommet (In-line)	Without Indicator light
	D-M9□W		Diagnostic indication (2-color indicator)		D-A93/A96		—
	D-M9□V	Grommet (Perpendicular)	—		D-A90V	Grommet (Perpendicular)	Without Indicator light
	D-M9□VV		Diagnostic indication (2-color indicator)		D-A93V/A96V		—

\* With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1014 and 1015.

D-□

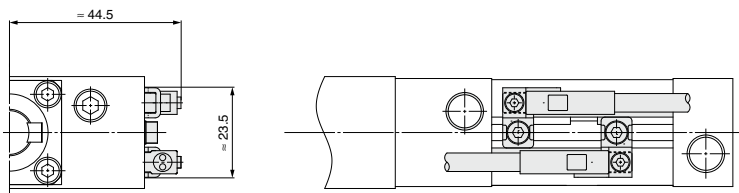
-X□

# C(L)KU32 Series Auto Switch Mounting 2

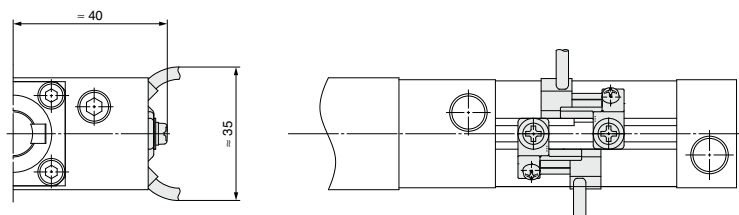
## Auto Switch Mounting Height

Applicable cylinder: C(L)KU32-X2321  
C(L)KU32-X2322

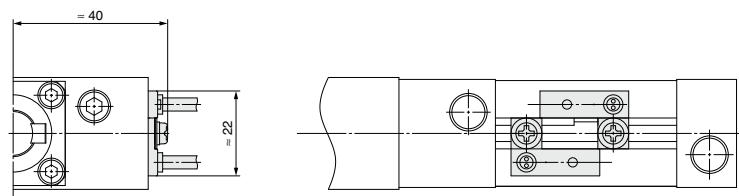
D-P3DWA□



D-M9□V  
D-M9□WV



D-A7□



## Auto Switch Mounting Bracket Part No./Mounting Method

Applicable cylinder	-X2321/-X2322	-X2321/-X2322	-X2321/-X2322
Applicable auto switches	D-P3DWA□	D-M9□V/M9□WV	D-A73/A79W
Bore size [mm]	φ32	φ32	φ32
Auto switch mounting bracket part no.	BMU4-040S	BMU1-025 (Below ①, ②) BQ2-012 (Below ③, ④)	BMU1-025
Auto switch mounting bracket fitting parts lineup/Weight	①Hexagon socket head cap screw (M3 x 4 L) ②Auto switch mounting nut ③Spring washer (M3) ④Auto switch mounting bracket Weight: 4 g	①Cross recessed round head screw (M3 x 6.5 L) ②Square nut ③Auto switch mounting bracket ④Round head combination screw (M2.5 x 6 L) Weight: 5 g	• Cross recessed round head screw (M3 x 6.5 L) • Square nut Weight: 2 g
Auto switch mounting surfaces	Surfaces with auto switch mounting slot	Surfaces with auto switch mounting slot	Surfaces with auto switch mounting slot
	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>Without lock</p> </div> <div style="text-align: center;"> <p>With lock</p> </div> </div>		
Mounting of auto switch	①Remove the screw (M2.5 x 11 L) attached to the auto switch temporarily. ②Insert the temporarily removed screw into the auto switch mounting bracket, and fix the bracket on the auto switch. ③Slide the auto switch mounting nut into the groove of the rail, and fix the auto switch mounting bracket on the cylinder with the hexagon socket head cap screw (M3 x 4 L) and spring washer (M3). (Note) The tightening torque for the hexagon socket head cap screw (M2.5 x 11 L) is 0.2 to 0.3 N·m. The tightening torque for the hexagon socket head cap screw (M3 x 4 L) is 0.5 to 0.7 N·m.	①Remove the set screw attached to the auto switch. (The set screw is not required.) ②Fix the auto switch to the auto switch mounting bracket with the round head combination screw (M2.5 x 6 L). ③Slide the square nut into the groove of the rail, and fix the auto switch mounting bracket on the cylinder with the cross recessed round head screw (M3 x 6.5 L). (Note) The tightening torque for the round head combination screw (M2.5 x 6 L) is 0.1 to 0.2 N·m and for the cross recessed round head screw (M3 x 6.5 L) is 0.5 to 0.7 N·m.	①Slide the square nut into the groove of the rail, and fix the auto switch on the cylinder with the cross recessed round head screw (M3 x 6.5 L). (Note) The tightening torque for the cross recessed round head screw (M3 x 6.5 L) is 0.5 to 0.7 N·m.

**MK**

**MK2T**

**CK□1**

**CLK2**

**CLKG**

**CKO**

**CLK□**

**CK□**

**CK□**

**D-□**

**-X□**