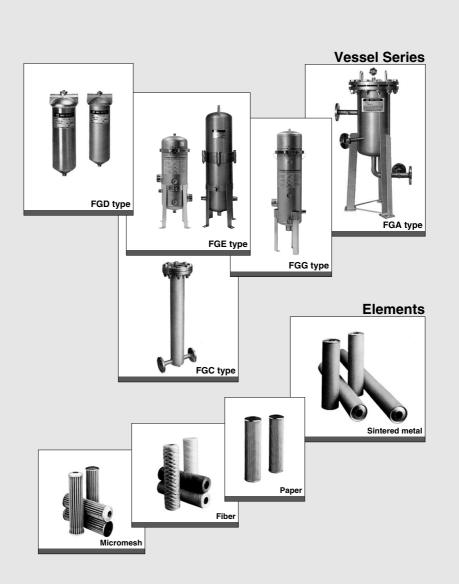
Industrial Filters FGD/FGE/FGG/FGA/FGC Series

Vessel/Elements



SMC

FGD FGE

FGG FGA FGC FGF FGH FQ1 FN

EB ES

SMC industrial filters are

SMC

Elements can be incorporated Please use by setting an element

Industrial Filter	rs (FG⊟ Series)
Series	Application/Specifications Page
 FGD Series Suitable for low flow rate, low pressure "filtration". Can be used with a wide range of fluids. Antistatic specifications (FGDE, FGDF) 	*Application: Low flow rate filtration (Max. 60 L/min) *Specifications: Maximum operating pressure: 0.7, 1 MPa Port size: RG3/8, 1/2, 3/4 Body materials: Cover: Aluminum, SCS14 Case: SPCD, Stainless steel 316
 FGE Series Suitable for medium flow rate, low pressure "filtration". Element replacement is easy with the V-band type. (with cover anti-scattering mechanism) Can be used with a wide range of fluids. 	*Application: Medium flow rate filtration (Max. 230 L/min) *Specifications: Maximum operating pressure: 0.7 MPa Port size: R1, 2 Body material: Stainless steel 304 P.29
 FCG Series Suitable for high flow rate, low pressure "filtration". Element replacement is easy with the V-band type. (with cover anti-scattering mechanism) 	Application: High flow rate filtration (Max. 350 L/min) Specifications: Maximum operating pressure: 0.7 MPa Port size: Rc2 (female) Body material: Stainless steel 304 P.32
 FGA Series (Made to Order) Various types of elements can be selected according to the "filtration conditions", and the unit can be used for a wide range of applications. This type has a vertical structure, so there is little loss of "filtrate". Maintenance and inspection—element replacement in particular is easy. When used for a gas, the product is handled as a class 2 pressure vessel compliant special order product. (Except for products with an internal capacity of less than 40 L) 	Application: High flow rate filtration (Max. 3200 L/min) Specifications: Maximum operating pressure: 1 MPa Port size: Flange JIS 10KFF 25 to 150 (1 ⁹ to 6 ⁸) Body materials: SS400, Stainless steel 304 (wetted parts)
 FGC Series (Made to Order) Various types of elements can be selected according to the "filtration conditions", and the unit can be used for a wide range of applications. This type has a vertical structure, so there is little loss of "filtrate". Maintenance and inspection—element replacement in particular is easy. 	Application: Low flow rate filtration (Max. 80 L/min) Filtration of high-pressure fluid Specifications: Maximum operating pressure: 1, 2, 4 MPa Port size: Flange JIS 10KFF (FGC1) 15 to 25 (1/2 ⁸ to 1 ⁸) JPI300 ^{LD} RF (FGC2) JPI600 ^{LD} RF (FGC4) Body materials: SS400, Stainless steel 304 (wetted parts)

active in all fields of industry.

Filters

into any type of vessel for SMC filters. suited to the application in the vessel.

Elements						
Element	Series	Material	Nominal filtration accuracy (µm)	Main applications	Page	FGD
Sintered metal	EB	Bronze	1, 2, 5, 10 20, 40, 70 100, 120	All types of gases/liquids,	D 41	FGE FGG FGA
	ES	Stainless steel 316	1, 2, 5, 10 20, 40, 70 100, 120	General solvents, High-temperature fluids	P.41	FGC FGF FGH
Fiber (Honeycomb)	EH	Cotton	0.5, 1, 5, 10 20, 50, 75, 100	General solvents, General neutral fluids		FQ1 FN EB ES
	ЕНМ	Polypropylene	0.5, 1, 5, 10 20, 50, 75, 100	Plating fluids, General acids, Alkali fluids, Industrial water, Cooling water	P.41	
	ЕНК	Glass fiber	1, 5, 10, 20	General acids, High-temperature fluids		
Paper	EP	Cotton, Phenol impregnated, (Epoxy adhesion)	5, 10, 20	Hydraulic oil, Lubricating oil, Fuel oil	P.42	
• Micromesh	EM100	Stainless steel 304 (Epoxy adhesion)	5, 10, 20, 40 74, 105	All types of gases/liquids,	P.42	
an an	EM500	Stainless steel 316	5, 10, 20, 40 74, 105	High-temperature fluids	Г. 4 2	
					0.1	-

Filter Selection by Main Application FGD/FGE/FGG type



Applications and Applicable Element

						Recomm Applica				<: Canno	t be used
Fluid name	Applicable element type, material	Nominal filtration accuracy (µm)	FGDC	F G D E	F G D T	F G D F	F G E S	F G E L	F G E T	F G G S	F G G L
Industrial water	Fiber element Polypropylene	10	×	×	•	0	•	0	0	•	0
Water for cleaning	Fiber element Polypropylene	20	×	×	•	0	•	0	0	•	0
Water	Fiber element Polypropylene	20	×	×	•	0	•	0	0	•	0
Fragrances	Fiber element Cotton	10	×	×	•	0	•	0	0	•	0
Hot water	Micromesh element Stainless steel 316	10	×	×	•	0	•	0	0	•	0
General solvents	Micromesh element Stainless steel 316	40	×	×	0	•	×	×	•	×	×
Grinding fluid (Grinding machines)	Fiber element Polypropylene	10	0	•	0	•	•	0	0	•	0
Grinding fluid (Oilstone)	Fiber element Polypropylene	10	0	•	0	•	•	0	0	•	0
Lubricating oil	Fiber element Polypropylene	10	0	•	0	•	•	0	0	•	0
Cooling water	Fiber element Polypropylene	50	×	×	•	0	•	0	0	•	0
Cleaning water	Fiber element Polypropylene	10	×	×	•	0	•	0	0	•	0
Developing fluid	Fiber element Polypropylene	10	×	×	•	0	•	0	0	•	0
Lacquer	Fiber element Cotton	50	×	×	0	•	×	×	•	×	×
Nitrogen gas	Fiber element Cotton	10	•	0	•	0	×	×	•	×	×
Carbon dioxide	Fiber element Cotton	10	•	0	•	0	×	×	•	×	×
Air (Dry)	Fiber element Cotton	0.5 to 10	•	0	•	0	×	×	•	×	×

SMC

Note) Please refer to "How to Order" for each series when a filter vessel is combined with an element.

How to read the chart

Example)

· Application: Scale removal in water for cleaning

- Treatment flow rate: 170 L/min
- · Nominal filtration accuracy: Left up to the manufacturer
- Port size: 2

For the above specifications, first see "Applications and Applicable Element". The applicable element for water for cleaning is polypropylene, with a nominal filtration accuracy of 20 µm, and the applicable filter model are all models except FGDC and DGDE.

Next, see "Applicable Filter and Treatment Flow Rate". Follow the item where the fluid name is water for cleaning to the bottom, and at the point where the specifications are 170 L/min or more, see the left. The filter models FGESA, FGELA and FGETA are the applicable filter models.

Therefore, the selected filter model and element are:

Filter model = FGESA-20

Element = Polypropylene 20 µm (EHM15R10A)

Applicable Filter and Treatment Flow Rate

*Indicates the flow rate (L/min) when the initial pressure drop (including vessel resistance) is 0.0015 MPa (for gas) or 0.015 MPa (for fluid).

Fluid Applicable Applicable Applicable filter model	name	Air (Dry)		Industrial water				Lubricating oil (20 mm²/s)	Fragrances (1 mm²/s)
Applicable	Hacy Line	Cot	ton		Polypro	pylene	-	Paper	Micromesh
filter model	<u> </u>	0.5 Note 1)	10 Note 1)	1	5	10	20	10	5
FGDCA	03	110	550	11	21	23	26	22	29
FGDEA FGDTA	04	110	750	12	27	30	36	28	42
FGDFA	06	110	1000	13	32	36	46	32	57
FGDCB	03	200	600	17	25	26	28	26	30
FGDEB FGDTB	04	200	840	21	35	37	41	38	44
FGDFB	06	210	1200	23	46	50	56	50	63
FGESA Note 2) FGELA Note 2)	10	410	3000	45	90	120	140	100	160
FGELA Note 2)	20	410	3600	50	120	140	170	110	210
FGESB Note 2) FGELB Note 2)	10	800	3300	70	140	150	160	120	170
FGELB	20	800	4200	90	170	180	210	140	230
FGESC Note 2) FGELC Note 2)	10	1100	3400	83	150	160	170	120	170
FGETC	20	1200	4400	120	190	200	220	150	230
FGGSE FGGLE		_	-	160	270	300	320	290	360
FGGSC FGGLC		_	—	200	300	320	340	320	370
FGGSD FGGLD		—	—	230	320	330	350	330	370

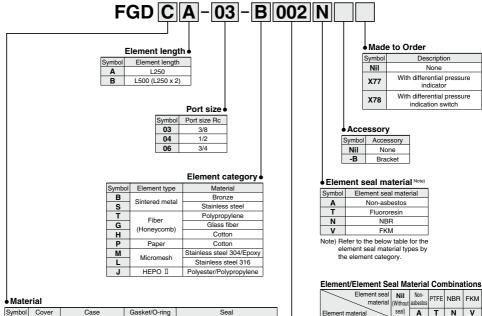
Note 1) Indicates flow rate in L/min under atmospheric pressure (ANR) (at 0.5 MPa).

Note 2) Gases cannot be used.

Note 3) Please consult SMC for high flow rates other than the above.

Industrial Filter FGD Series

How to Order



Symbol	Cover	Case	Gasket/O-ring	Seal			
С	Aluminum	SPCD	NBR	Nylon			
E	Aluminum	SPCD	NBR	Nylon/Fluororesin (Antistatic specifications)			
т	SCS14	Stainless steel 316	Fluororesin	Fluororesin			
F	SCS14	Stainless steel 316	Fluororesin	Fluororesin (Antistatic specifications)			
Note) If t	Note) If there is a static shares calent a product with an antistatic apacification						

Note) If there is a static charge, select a product with an antistatic specificatio

Nominal filtration accuracy (µm) Note)



- Suitable for low flow rate, low pressure "filtration."
- Can be used with a wide range of fluids.
- Antistatic specifications (FGDE, FGDF)

Symbol	Nominal filtration accuracy (µm)
X50	0.5
001	1
002	2
005	5
010	10
020	20
040	40
050	50
070	70
074	74
075	75
100	100
105	105
120	120

- Note) For a comparison with the nominal filtration accuracy according to the element category, refer to pages 41 and 42.
- Note 1) The industrial filter described in this catalog are

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Р

L

Bronze

Stainless steel

Polypropylene

Glass fiber

Cotton (Fiber)

Cotton (Paper)

Polyester/PP

M Stainless steel 304/Epoxy Stainless steel 316

- products in which an element is incorporated into a vessel.
- Note 2) To order only an element (replacement part), refer to "How to Order" on pages 41 and 42.
- Note 3) When ordering only a vessel (replacement part), delete each symbol for "Element category", "Nominal filtration accuracy (µm)" and "Element seal material" from the above "How to Order."
- Note 4) Please use industrial filters in combination with parts made by SMC (vessels, elements etc.)

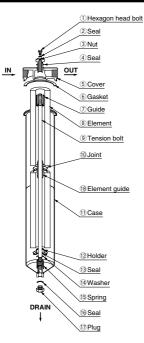


Specifications

	Model	FGDCA	FGDCB	FGDEA	FGDEB	FGDTA	FGDTB	FGDFA	FGDFB
Port size (Rc)					3/8, 1	/2, 3/4			
Max. operating	pressure (MPa) Note 1)		0	.7				1	
Operating temp	erature (°C)				0 to	80			
Number of elem	ents	1	2 Note 2)	1	2 Note 2)	1	2 Note 2)	1	2 Note 2)
Element size		ø65 x L250	ø65 x L500 (L250 x 2)	ø65 x L250	ø65 x L500 (L250 x 2)	ø65 x L250	ø65 x L500 (L250 x 2)	ø65 x L250	ø65 x L500 (L250 x 2)
	Cover		Alum	iinum	•	SCS14			
Main materials	Case		SP	CE		Stainless steel 316			
Main materials	Gasket/O-ring		N	3R	Fluororesin				
	Seal	Seal Nylon		Nylon/Fluororesin			Fluor	oresin	
Weight (kg)		1.3	2.2	1.3	2.2 2.3 3.8 2.3 3		3.8		
Internal capacit	v (L)	1.7	3.4	1.7	3.4	1.7 3.4 1.7 3.4			3.4

Note 1) For gases, 0.5 MPa. Note 2) 1 element (ø65 x L500) in the case of a sintered metal element or paper element.

Replacement Parts and Seal List



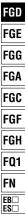
Parts descriptions and functions

(Figure shows the product with two FGDDB elements.)

Part	s Descriptions	and Functions	
No.	Description	Material	Function
1	Hexagon head bolt	Stainless steel or iron	Plug to release air in the housing
2	Seal	Resin	
3	Nut	Stainless steel or iron	Tightens the cover.
4	Seal	Resin	
5	Cover	Stainless steel or Aluminum	The lid of the filter body
6	Gasket	Resin or rubber	
7	Guide	Stainless steel	Seals the gap between the element and tension bolt.
8	Element	Depends on the element type.	The mounted element collects residue.
9	Tension bolt	Stainless steel or iron	Connects the case and cover.
10	Joint	Stainless steel	Seals the area between elements. (when two FGDDB elements are used)
11	Case	Stainless steel or iron	Filter body
12	Holder	Stainless steel	Seals the elements.
13	Seal	Resin or rubber	
14	Washer	Stainless steel	
15	Spring	Stainless steel	Stabilizes the element.
16	Seal	Resin	
17	Plug	Stainless steel or iron	Drainage discharging plug
18	Element guide	Stainless steel or iron	

Replacement Parts

Description	Part no.	Applicable model	Part no. (Kit contents)			
	FGD-KT001	FGDC				
Nut kit	FGD-KT002	FGDE	1, 2, 3, 4: 1 pc. each			
NUL KIL	FGD-KT003	FGDT	(1), (2), (3), (4): 1 pc. each			
	FGD-KT004	FGDF				
Replacement cover	FGD-CV005-04 06	FGDT/F	(5)			
	FGD-CV006-04	FGDC/E				
Joint	FGD-OP001	FGDI	10			
	KT-FGDC	FGDC				
Seal kit	KT-FGDE	FGDE	2, 4, 6, 13, 16: 1 pc. each			
Searkit	KT-FGDT	FGDT	2, 4, 0, 0, 0, 0. 1 pc. each			
	KT-FGDF	FGDF				
	FGD-CA002	FGDT/F(L250)	7, 9, 11, 12, 13, 14, 15, 16, 17			
Replacement case	FGD-CA003	FGDT/F(L500)	: 1 pc. each			
assembly	FGD-CA004	FGDC/E(L250)	Note) Only the FGD-CA003 and CA005 includes (8) element			
	FGD-CA005	FGDC/E(L500)	guide in the set.			

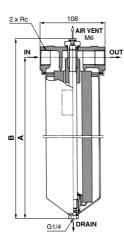


Note) There is no compatibility between the FGDT/F and FGDC/E as the seal structure on the gasket portion is different. Use the cover and case of the same model.

FGD Series

Dimensions

FGDDA (1 element)



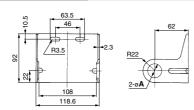
PGDT FGDT G1/4 DRAIN

FGDDB (2 elements)

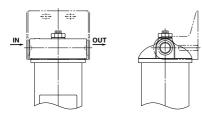
* Element removal dimension: 50 mm

				(mm)
Model	Element length	Α	В	Port size Rc
FGDC	A (L250)	314	346	
FGDE	B (L500)	574	606	3/8. 1/2. 3/4
FGDT	A (L250)	314	349	3/0, 1/2, 3/4
FGDF	B (L500)	574	608	

Accessory/Bracket



				(mm)
Part no.	øA	Port size Rc	Material	Surface treatment
BP-1S	17.5	3/8		
BP-2S	22	1/2	SPCC	Zinc
BP-3S	27.5	3/4		Ginomatou



Mounting position

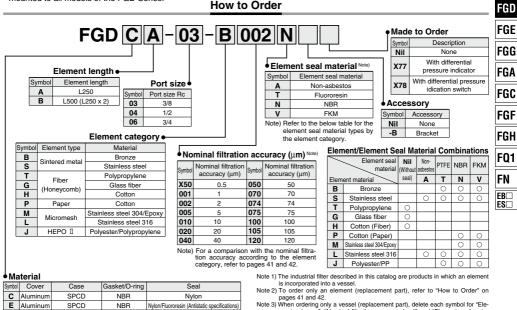




Symbol

1 With Differential Pressure Indicator (X77), With Differential Pressure Indication Switch (X78) -X77, -X78

There are two parts: the differential pressure indicator (X77) and differential pressure indication switch (X78). These can be
mounted to all models of the FGD Series.

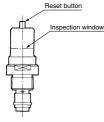


- C Aluminum SPCD NBR Nylon/Fuororesin (Antistatic specifications
 SCS14 Stainless steel 316 Fluororesin Fluororesin
 SCS14 Stainless steel 316 Fluororesin Fluororesin (Antistatic specifications
- Vote 3) When ordering only a vessel (replacement part), delete each symbol for "Element category", "Nominal filtration accuracy (μm)" and "Element seal material" from the above "How to Order."
- Note 4) Please use industrial filters in combination with parts made by SMC (vessels, elements etc.)

Differential Pressure Indication

Differential pressure indicator

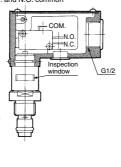
- Operation pressure—0.1 MPa
 Once a value is displayed, it will continue to be displayed until reset, even if the pump is
- be displayed until reset, even if the pump is stopped. (Reset type)
 Perform element replacement when the red
- ring floats up and covers the entire inspection window.



Differential Pressure Indicator/Switch Part No.

	Part no.			
Applicable model	Differential pressure indicator	Differential pressure indication switch		
FGDC, E	CB-62H	CB-63H		
FGDT, F	CB-60H	CB-61H		

- Differential pressure indication switch
- Operating pressure—0.1 MPa
- When a value has been displayed, it will be automatically reset when the pump is stopped. (Non-reset type)
- This is a visual dual-purpose. Perform element replacement when the switch has actuated (when the red ring floats up and covers the entire inspection window).
- N.C. and N.O. common



Microswitch Ratings

	Nonii	nducti	ve loa	ıd (A)	Inductive load (A)			
Rated voltage	Resistance load		Light Ioad		Inductive load		Motor load	
(V)	Normally closed	Normally open	Normally closed	Normally open	Normally closed	Normally open	Normally closed	Normally open
AC125	5		1.5	0.7	4		2.5	1.3
AC250	5		1	0.5	4		1.5	0.8
DC8	5		3		5	4	3	
DC14	5		3		4		3	
DC30	5	5			4		3	
DC125	0	.4	0.	1	0.4		0.1	
DC250	0	.3	0.	05	0	.3	0.05	

Precautions

- The figures in the above table indicate stationary current.
- An inductive load has a power factor (AC) of 0.75 or more, and a time constant (DC) of 7 msec or less.
- A light load has an inrush current 10 times greater.
 Lead wires are connected using a soldering ter-
- Lead wires are connected using a soldering terminal.
 The electrical entry is equipped with a conduct
- 5. The electrical entry is equipped with a conduit (G1/2) and grommet.
- Please wire freely to the microswitch indication symbol 1(COM.), 2(N.C.) and 3(N.O.).
- If a holding mechanism is necessary for the non-reset type, provide it using electric circuits.

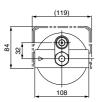
FGD Series

Specifications

Model			FGDCA/FGDEA	FGDCB/FGDEB	FGDTA/FGDFA	FGDTB/FGDFB		
Max. oper	rating press	sure (MPa)	0	.7	1.0			
Operating	g temperatu	re (°C)		0 to	80			
Differential Differential p	I pressure ind pressure indicat	licator operating pressure (MPa) tion switch operating pressure	MPa) 0.1					
Port size			Rc3/8, 1/2, 3/4					
	Body		Aluminur	n, SPCD	SCS14, Stainless steel 316			
Material Differential pressure indicato			Alum	inum	Stainless steel 303			
	Seal		NBR,	Nylon	PTFE			
Weight (k	(m)	X77	1.3	2.2	2.3	3.8		
weigin (K	.g)	X78	1.5	2.4	2.5	4.0		
Internal v	olume (L)		1.7	3.4	1.7	3.4		

Dimensions

With differential pressure indicator (X77)



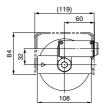
Replacement Cover Assembly (X77) One set each of cover and differential pressure indicator

amoronaan proce	are maleater
Part no.	Applicable model
FGD-CV002-04	FGDT/F
00	

FGD-CV003-04 FGDC/E Note 1) Same as standard product except for cover assembly Note 2) 03, 04, and 06 indicate the

relevant port sizes (Rc3/8, 1/2, 3/4).

With differential pressure indication switch (X78)



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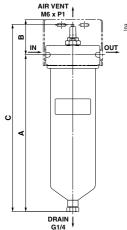
ОUT

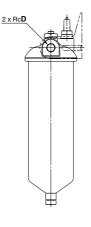
Replacement Cover Assembly (X78) One set each of cover and differential pressure indicator

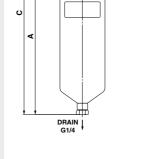
Part no.	Applicable model
FGD-CV004-04	FGDT/F
FGD-CV001-03 06	FGDC/E

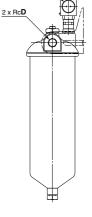
Note 1) Same as standard product except for cover assembly Note 2) 03, 04, and 06 indicate the

relevant port sizes (Rc3/8, 1/2, 3/4). G1/2









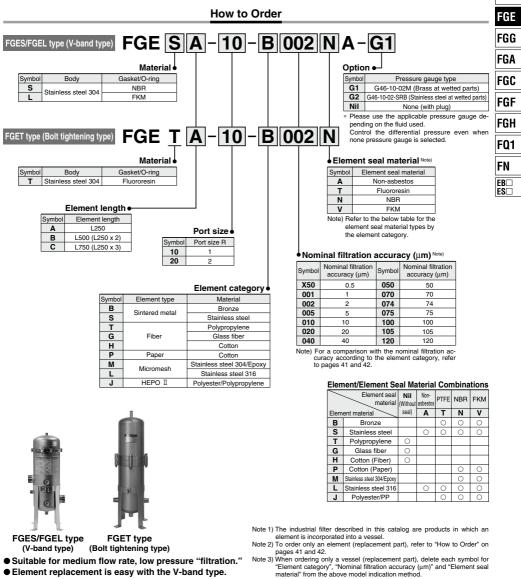
					(mm)
Model	Element length	Α	В	С	D
FGDC	A (L250)	314	70	374	
FGDE	B (L500)	574	70	634	3/8, 1/2, 3/4
FGDT	A (L250)	315	70	375	3/0, 1/2, 3/4
FGDF	B (L500)	574	70	636	

					(mm)
Model	Element length	Α	В	С	D
FGDC	A (L250)	314	70	407	
FGDE	B (L500)	574	70	665	3/8, 1/2, 3/4
FGDT	A (L250)	315	70	408	3/6, 1/2, 3/4
FGDF	B (L500)	574	70	665	





Industrial Filter



- (with cover anti-scattering mechanism)
- Can be used with a wide range of fluids
- Note 4) Please use industrial filters in combination with parts made by SMC (vessels, elements etc.)
- Note 5) Do not use the V-band type for gases.

FGD

FGE Series

Specifications

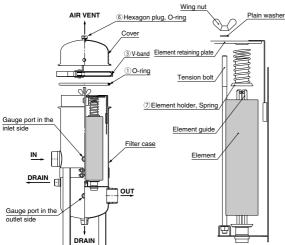
Mo	del	FGESANote 1)	FGES	BNote 1)	FGES	CNote 1)	FGELA ^{Note 1)}	FGEL	BNote 1)	FGEL	C Note 1)	FGETA	FGI	тв	FGE	тс
Port size (R)								, 2							
Max. operating	pressure (MPa)							().7							
Operating ter	nperature (°C)						0 to 80	(60 with	pressu	re gauge	e)					
Number of elements 4			4 ^{Note 2)}	8	4 ^{Note 2)}	12	4	4 ^{Note 2)}	8	4 ^{Note 2)}	12	4	4 ^{Note 2)}	8	4 ^{Note 2)}	12
Element siz	e	ø65 to 70 x L250	ø65 to 70 x L500	ø65 to 70 x L250	ø65 to 70 x L750	ø65 to 70 x L250	ø65 to 70 x L250	ø65 to 70 x L500	ø65 to 70 x L250	ø65 to 70 x L750	ø65 to 70 x L250	ø65 x L250	ø65 x L500	ø65 x L250	ø65 x L750	ø65 x L250
	Cover	Stainless steel 304														
	Case		Stainless steel 304													
Main materials	Gasket	_	-	-	-	-				-	Fluororesin	Fluor	oresin	Fluor	oresin	
materials	O-ring		N	IBR				F	КМ			_				
	Legs						SS4	100 (Chr	omatic p	lating)						
Weight (kg)		10	1	3	1	8	10	1	3	1	8	12	1	5	2	0
Internal cap	acity (L)	14	2	1	2	9	14	2	1	2	9	11.5	18	1.5	2	6

Note 1) Cannot be used with gases.

Note 2) In the case of a sintered metal element or paper element.

Replacement Parts and Seal List

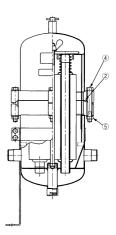
FGES/FGEL type (V-band type)



	O L.		Applicable model				
	Qty.	FGES	FGEL	FGET			
	1	FGE-KT001	FGE-KT002	—			
	1	—	-	AL-19S			
	1	CY-	24S	_			
oolt	4	—	-	CB00021			
:	4	_	_	DA00110			
g	1	ECE OB007	ECE OB009				
	1	FGE-OP007	FGE-OP008	—			

FGE-OP005

FGET type (Bolt tightening type)



No.

5

6

7

Description O-ring 1 2 Gasket V-band 3 4

Hexagon head b

Hexagon nut Hexagon plug

Element holder

1

4

4

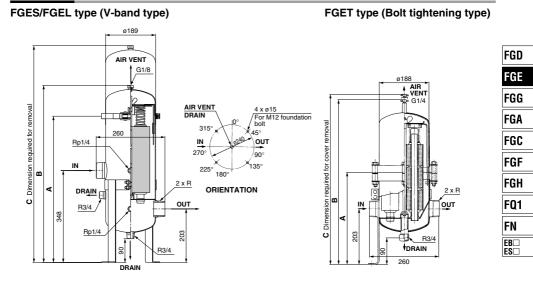
O-ring

Spring



_

Dimensions



Model	Α	В	С	Port size R
FOFOA				
FGESA		671	850	
FGESB	554	931	1350	1, 2
FGESC		1191	1860	

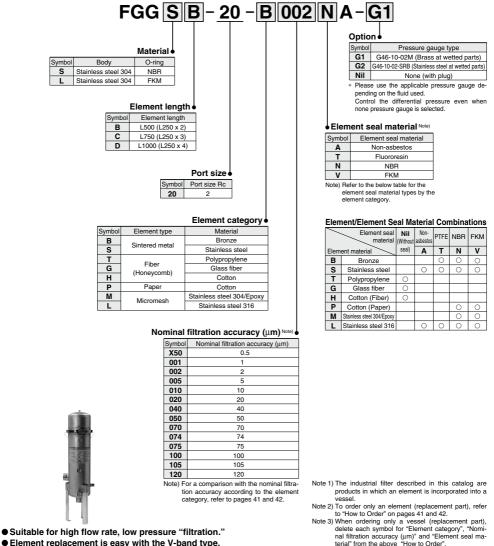
FGEL ty	(mm)			
Model	Α	В	С	Port size R
FGELA		671	850	
FGELB	554	931	1325	1, 2
FGELC		1191	1825	

FGET typ	FGET type (Bolt tightening type) (mm)								
Model	Α	В	С	Port size R					

Model	Α	В	С	Port size R
FGETA	366	612	910	
FGETB	516	871	1225	1, 2
FGETC	647	1133	1620	

Industrial Filter FGG Series

How to Order



• Element replacement is easy with the V-band type. (with cover anti-scattering mechanism)

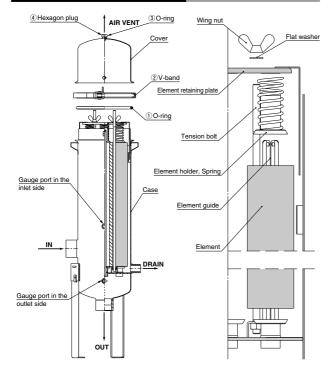
- Note 4) Please use industrial filters in combination with parts made by SMC (vessels, elements etc.) Note 5) Do not use this filter for gases.
- ∕ SMC

Specifications

Mo	del	FGGS	BNote 1)	FGGS	CNote 1)	FGGS	DNote 1)	FGGL	FGGLB Note 1)		FGGLC ^{Note 1)}		FGGLD ^{Note 1)}				
Port size (R	c)						:	2									
Max. operating pressure (MPa) 0.7																	
Operating temperature (°C) 0 to 80 (60 with pressure gauge)																	
Number of e	elements	7 Note 2)	14	7 Note 2)	21	7 Note 2)	28	7 Note 2)	14	7 Note 2)	21	7 Note 2)	28				
Element siz	e	ø65 x L500	ø65 x L250	ø65 x L750	ø65 x L250	ø65 x L1000	ø65 x L250	ø65 x L500	ø65 x L250	ø65 x L750	ø65 x L250	Ø65 X Ø65 X L1000 L250					
	Cover		Stainless steel 304														
Main	Case						Stainless	steel 304									
materials	O-ring	NBR FKM															
	Legs	SS400 (Chromatic plating)															
Weight (kg) 19.5 23				3	0	19.5		23		30							
Internal volume (L) 27					3	5	2	2	7	4	3	5	2				

Note 1) Cannot be used with gases. Note 2) In the case of a sintered metal element or paper element.

Replacement Parts and Seal List

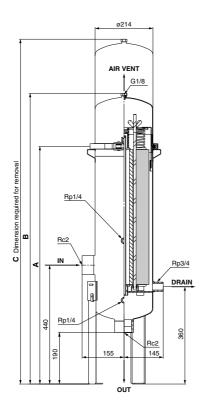


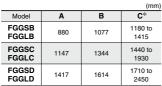
No.	Description	Qty.	Applicable model						
INO.	Description		FGGS	FGGL					
1	O-ring	1	FGF-KT01	FGF-KT02					
2	V-band	1	CY-	27S					
3	O-ring	1	505 00007	505 00000					
4	Hexagon plug	1	FGE-OP007	FGE-OP008					

FGD
FGE
FGG
FGA
FGC
FGF
FGH
FQ1
FN
EB Es

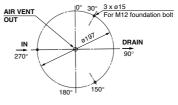
FGG Series

Dimensions



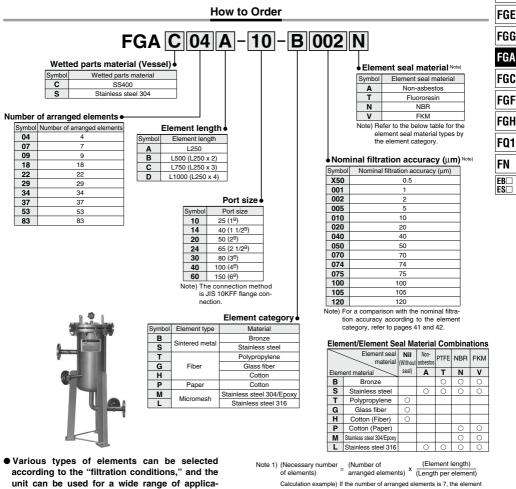


* The "C" dimension varies depending on the length of the incorporated element.



ORIENTATION

Industrial Filter **FGA** Series (Produced upon receipt of order)



- This type has a vertical structure, so there is little loss of "filtrate."
- Maintenance element replacement in particular is easy.
- •When used for a gas, the product is handled as a class 2 pressure vessel compliant special order product. (Except for products with an internal capacity of less than 40 L) Note 7)
- Confirm the lead time with each order.

tions.

length is L500, and length per element is L250, then:

(Necessary number of elements) = $7 \times \frac{500}{250} = 14$

- Note 2) The industrial filter/vessel series described in this catalog are products
- in which an element is incorporated into a vessel. Note 3) To order only an element (replacement part), refer to "How to Order" on pages 41 and 42.
- Note 4) When ordering only a vessel (replacement part), delete each symbol for "Element category", "Nominal filtration accuracy (µm)" and "Element seal material" from the above "How to Order".
- Note 5) Please use industrial filters in combination with parts made by SMC (vessels, elements etc.)
- Note 6) For the "FGAS" model, carbon steel is used and coated with silver in locations except for wetted parts material.
- Note 7) For details about the internal capacity, refer to the dimensions on page 37.

FGD

FGA Series

Specifications

Standard Specifications

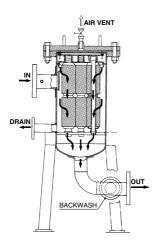
Model	FGA							
Max. operating pressure (MPa)	1							
Operating temperature (°C)	0 to 80							
Port size	25 to 150 (1 ^B to 6 ^B) Note)							
Wetted parts material (Vessel)	SS400/Stainless steel 304							
Gasket	Non-asbestos							

Note) JIS 10KFF is used for this flange.

Applicable Element Specifications

Description	Material	Nominal filtration accuracy (µm)	Size		
Sintered metal	Bronze	1, 2, 5, 10, 20, 40	ø65 x L250 ø65 x L500		
Sintered metal	Stainless steel 316	70, 100, 120	ø65 x L750 ø65 x L1000		
Paper	Cotton (Phenol)	5, 10, 20	ø65 x L250 ø65 x L500 ø65 x L750 ø65 x L1000		
	Cotton	0.5, 1, 5, 10, 20			
Fiber	Polypropylene	50, 75, 100	ø65 x L250		
	Glass fiber	5, 10, 20 a65 x L500 o65 x L750 o65 x L750 0.5, 1, 5, 10, 20 50, 75, 100 a65 x L250 1, 5, 10, 20 a65 x L250 5, 10, 20, 40 a65 x L250			
Micromesh	Stainless steel 304	5, 10, 20, 40	265 x 1 250		
WICIOIICSI	Stainless steel 316	74, 105	005 X L250		

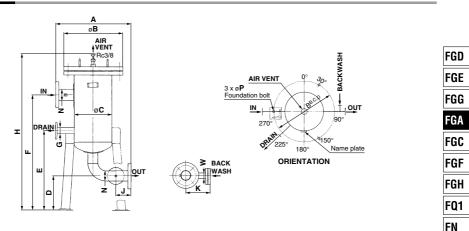
Construction





Element mounting figure

Dimensions



Standard Models

Model	Number of	Element		N (Port size	、 、	G	w			٥C	-	Е	F			ĸ	øР	Weight	Internal volume
Model	arranged elements	length (L)		N (Port size)	G	vv	A	øB	øC	D	E	F	н	J	к	ø۲	(kg)	(L)
	4	250	25 (1 ^B)	40 (1 1/2 ^B)	50 (2 ^B)	20 (3/4 ^B)	20 (3/4 ^B)	500	330	216.3	230	490	660	965	80	120	20	70	15
	4	500	25 (1 ^B)	40 (1 1/2 ^B)	50 (2 ^B)	20 (3/4 ^B)	20 (3/4 ^B)	500	330	216.3	230	490	905	1220	80	120	20	80	24
	4	750	25 (1 ^B)	40 (1 1/2 ^B)	50 (2 ^B)	20 (3/4 ^B)	20 (3/4 ^B)	500	330	216.3	230	490	1160	1485	80	120	20	90	32
	4	1000	25 (1 ^B)	40 (1 1/2 ^B)	50 (2 ^B)	20 (3/4 ^B)	20 (3/4 ^B)	500	330	216.3	230	490	1415	1750	80	120	20	105	41
	7	500	25 (1 ^B)	40 (1 1/2 ^B)	50 (2 ^B)	25 (1 ^B)	20 (3/4 ^B)	570	400	267.4	230	510	915	1250	100	150	20	115	37
	7	750	25 (1 ^B)	40 (1 1/2 ^B)	50 (2 ^B)	25 (1 ^B)	20 (3/4 ^B)	570	400	267.4	230	510	1175	1510	100	150	20	130	50
	7	1000	25 (1 ^B)	40 (1 1/2 ^B)	50 (2 ^B)	25 (1 ^B)	20 (3/4 ^B)	570	400	267.4	230	510	1440	1775	100	150	20	150	64
	9	500	40 (1 1/2 ^B)	50 (2 ^B)	65 (2 1/2 ^B)	40 (1 1/2 ^B)	25 (1 ^B)	620	445	318.5	240	560	935	1290	100	150	20	150	54
	9	750	40 (1 1/2 ^B)	50 (2 ^B)	65 (2 1/2 ^B)	40 (1 1/2 ^B)	25 (1 ^B)	620	445	318.5	240	560	1195	1550	100	150	20	175	73
	9	1000	40 (1 1/2 ^B)	50 (2 ^B)	65 (2 1/2 ^B)	40 (1 1/2 ^B)	25 (1 ^B)	620	445	318.5	240	560	1460	1815	100	150	20	200	92
	18	500	65 (2 1/2 ^B)	80 (3 ^B)	100 (4 ^B)	40 (1 1/2 ^B)	40 (1 1/2 ^B)	720	560	400	270	710	1045	1445	100	150	24	260	103
	18	750	65 (2 1/2 ^B)	80 (3 ^B)	100 (4 ^B)	40 (1 1/2 ^B)	40 (1 1/2 ^B)	720	560	400	270	710	1305	1705	100	150	24	295	137
FGAC	18	1000	65 (2 1/2 ^B)	80 (3 ^B)	100 (4 ^B)	40 (1 1/2 ^B)	40 (1 1/2 ^B)	720	560	400	270	710	1570	1970	100	150	24	340	171
FGAS	22	500	65 (2 1/2 ^B)	80 (3 ^B)	100 (4 ^B)	40 (1 1/2 ^B)	40 (1 1/2 ^B)	760	620	450	270	720	1055	1455	100	150	24	330	131
I GAO	22	750	65 (2 1/2 ^B)	80 (3 ^B)	100 (4 ^B)	40 (1 1/2 ^B)	40 (1 1/2 ^B)	760	620	450	270	720	1315	1715	100	150	24	380	173
	22	1000	65 (2 1/2 ^B)	80 (3 ^B)	100 (4 ^B)	40 (1 1/2 ^B)	40 (1 1/2 ^B)	760	620	450	270	720	1580	1980	100	150	24	430	217
	29	500	80 (3 ^B)	100 (4 ^B)	150 (6 ^B)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	820	675	500	300	850	1120	1575	120	250	24	375	163
	29	750	80 (3 ^B)	100 (4 ^B)	150 (6 ^B)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	820	675	500	300	850	1380	1835	120	250	24	435	216
	29	1000	80 (3 ^B)	100 (4 ^B)	150 (6 ⁸)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	820	675	500	300	850	1640	2095	120	250	24	495	269
	34	750	80 (3 ^B)	100 (4 ^B)	150 (6 ^B)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	870	745	550	300	860	1390	1845	120	250	24	560	262
	34	1000	80 (3 ^B)	100 (4 ^B)	150 (6 ⁸)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	870	745	550	300	860	1650	2105	120	250	24	635	326
	37	750	80 (3 ^B)	100 (4 ^B)	150 (6 ⁸)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	920	795	600	300	880	1410	1865	120	250	24	630	317
	37	1000	80 (3 ^B)	100 (4 ^B)	150 (6 ^B)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	970	795	600	300	880	1670	2125	120	250	24	710	394
	53	750	80 (3 ^B)	100 (4 ^B)	150 (6 ^B)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	970	845	650	300	890	1420	1880	120	250	24	735	373
	53	1000	80 (3 ^B)	100 (4 ^B)	150 (6 ^B)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	970	845	650	300	890	1680	2140	120	250	24	830	462
	83	750	80 (3 ^B)	100 (4 ^B)	150 (6 ^B)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	1120	1020	800	300	950	1485	1950	120	250	24	1180	597
	83	1000	80 (3 ^B)	100 (4 ^B)	150 (6 ^B)	65 (2 1/2 ^B)	65 (2 1/2 ^B)	1120	1020	800	300	950	1745	2210	120	250	24	1330	733

Note) For the filter body diameter (øC), values of ø400 or higher indicate the inner diameter.

Industrial Filter **FGC Series** (Produced upon receipt of order)

			How to	Order									
	FGC		A-0	4-[B 0	02	N						
Maximum operat Symbol Maximum 1	operating p 1 MPa						Eleme Symbol	Eleme	ent se	al mate	erial)	
2 4	2 MPa 4 MPa						A T N		on-as Fluoro NB FK	R		-	
Ċ	s materia etted parts n SGP stainless stee	naterial				Nom	Note) Refe elem	ient sea element	e belov al mat t cate	w table erial ty gory.	pes b	у	
	Symbol	Element leng				Symbol X50	Nominal fi		accu	_	<u> </u>		
	AB	L250 L500 (L250 x 2				001		1					
			Port size			005		5					
	Symbol 04		size			020		20 40					
	04	15 (1 20 (3 25 (1	/4 ^B)	-		050		50 70					
	Note) T	The connection met connection, as indic	hod is flange ated below.			074 075		74 75					
	F	GC1: JIS 10KFF fl GC2: JPI300 ^{Lb} RF GC4: JPI600 ^{Lb} RF	flange connectior			100 105		100 105					
			Element o	category			or a comparison n accuracy a						
And Design	Symbol B S	Element type Sintered metal	Mate Bron Stainless	ze			tegory, refer t						
A.B. 6.18.	T G	Fiber	Polyprop Glass	oylene fiber		Eler	Elemer	nt seal	al Ma Nil (Without	Alex	Con PTFE	nbina NBR	FKN
	H	Paper	Cott	-	-	Elen	nent material		seal)	Α	т	Ν	v
	M	Micromesh	Stainless stee Stainless s	316/Epox	/	BS	Bronze Stainless s	steel		0	0	0	0
						G H	Polypropyl Glass fib Cotton (Fi	er	0				
						P	Cotton (Pa Stainless steel 30	per)	~			0	0
										0	0	~	<u> </u>

- Various types of elements can be selected according to the "filtration conditions," and the unit can be used for a wide range of applications.
- This type has a vertical structure, so there is little loss of "filtrate."
- Maintenance element replacement in particular is easy.
- This product is not certified by Japan's High Pressure Gas Safety Act.
- Confirm the lead time with each order.

Note 1) The industrial filter/vessel series described in this catalog are products in which an element is incorporated into a vessel.

L Stainless steel 316

0

- Note 2) To order only an element (replacement part), refer to "How to Order" on pages 41 and 42.
- Note 3) When ordering only a vessel (replacement part), delete each symbol for "Element category", "Nominal filtration accuracy (µm)" and "Element seal material" from the above "How to Order".
- Note 4) Please use industrial filters in combination with parts made by SMC (vessels, elements etc.)
- Note 5) For the "FGCS" model, carbon steel is used and plated or coated with silver in locations except for wetted parts material.



Specifications

Standard Specifications

Model	FGC				
Max. operating pressure (MPa)	1, 2, 4				
Max. operating temperature (°C)	80				
Port size	15 (1/2 ^B), 20 (3/4 ^B), 25 (1 ^B) Note)				
Wetted parts material (Vessel)	SGP/Stainless steel 304				
Gasket	Non-asbestos				

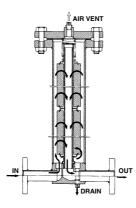
Note 1) JIS10KFF (FGC1), JPI300^{Lb}RF (FGC2) and JPI600^{Lb}RF (FGC4) are used for this flange. Note 2) The FGC1 can only be used with gas.

Applicable Element Specifications

Description	Material	Nominal filtration accuracy (µm)	Size		
Sintered metal	Bronze	1, 2, 5, 10, 20, 40	ø65 x L250		
Officieu metal	Stainless steel 316	70, 100, 120	ø65 x L500		
Paper	Cotton (Phenol)	5, 10, 20	ø65 x L250 ø65 x L500		
	Cotton	0.5, 1, 5, 10, 20			
Fiber	Polypropylene	50, 75, 100	ø65 x L250		
	Glass fiber	1, 5, 10, 20	1		
Micromesh	Stainless steel 304	5, 10, 20, 40	ø65 x L250		
wicromesn	Stainless steel 316	74, 105	000 X L200		

FGD
FGE
FGG
FGA
FGC
FGF
FGH
FQ1
FN
EB□ ES□

Construction

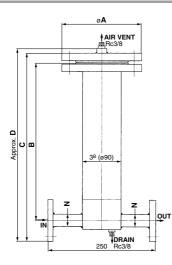




Element mounting figure

FGC Series

Dimensions





Standard Models

Standa	rd Models									(mm)	
Model	Maximum operating pressure	Element length (L)	N (Port size)	ø A	В	с	D	IN/OUT Flange standard	Weight (kg)	Internal volume (L)	
			15 (1/2 ^B)	185	380	447	467		15		
		250	20 (3/4 ^B)	185	380	450	470		15	2	
	1 MPa		25 (1 ^B)	185	385	467	487	JIS 10KFF	15	1	
FGC1	Тмга		15 (1/2 ^B)	185	645	712	732	JISTUKFF	19		
		500	20 (3/4 ^B)	185	645	715	735		19	3	
			25 (1 ^B)	185	650	732	752		19		
			15 (1/2 ^B)	210	380	458	479		23		
		250	20 (3/4 ^B)	210	380	474	490	JPI 300 ^{Lb} SO,RF	23	2	
5000	2 MPa		25 (1 ^B)	210	385	477	499		23		
FGC2	2 WF a		15 (1/2 ^B)	210	645	723	744		27	i —	
		500	20 (3/4 ^B)	210	645	734	755		27	3	
			25 (1 ^B)	210	650	742	764		27		
			15 (1/2 ^B)	210	375	465	488		26		
		250	20 (3/4 ^B)	210	375	476	499		26	2	
FGC4	4 MPa		25 (1 ^B)	210	380	485	507		26	ĺ	
FGC4	4 MFa		15 (1/2 ^B)	210	640	730	753	JPI 600LbSO,RF	30		
	1	500	20 (3/4 ^B)	210	640	741	764]	30	3	
			25 (1 ^B)	210	645	750	772		30		

Elements Sintered Metal/Fiber

Nonstandard elements of the FQ1 series can also be used commonly. (For details, refer to Nonstandard Elements on page 84. Also, refer to page 3 for selection.)

Sintered Metal Filter Elements

- Outstanding mechanical strength, heat resistance and chemical resistance.
- Formed by sintering finely powdered metal, so a high filtration accuracy can be obtained.
- Even if clogging progresses, the element can be reused by cleaning.

Main applications

Ideal as a check filter for keeping fluid clean. All types of gases, fluids, general solvents and high-temperature fluids

Specifications

			_		
	Bronze	Stainless steel 316			
re (C°) Note 2)	0 to 150	0 to 150	R		
cy (µ m) Note 3)	1, 2, 5, 10, 20, 40, 70, 100, 120				
e resistance	0.7	MPa			
ntial pressure	0.1	MPa	F		
Acid	Cannot be used.	Can be used. Note 1)	E		
Alkali	Cannot be used.	Can be used.			
ow to Order	В	S	F		
		e (C°) Nole 2 0 to 150 cy (µm) Nole 3 1, 2, 5, 10, 20, 4 e resistance 0.7 ntial pressure 0.1 Acid Cannot be used. Alkali Cannot be used.	e (C ^o) Note 2) 0 to 150 0 to 150 cy (µm) Note 3) 1, 2, 5, 10, 20, 40, 70, 100, 120 eresistance eresistance 0.7 MPa ntial pressure 0.1 MPa Acid Cannot be used. Can be used. Note 1) Alkali Cannot be used. Can be used.		

Note 1) Cannot be used with hydrochloric acid, hydrofluoric acid or phosphoric acid. Note 2) Varies depending on the seal material used.

E B 200 - 005

Note 3) The name is for distinguishing the raw material, and is different from the actual filtration rating. (Refer to 11. Nominal filtration accuracy on page 118.)

How to Order Elements

Element material

Bronze

Stainless steel 316

Symbol Element material

Element symbol

в

s



Caution

The bronze element may be discolored by the moisture included in the atmosphere, but this does not affect the characteristics

Fiber Elements Four types of materials with different characteristics are available so the filters are applicable to any application. • Elements are economical because particle capturing capacity is excellent,

• Elements are disposable so mainte-

Cleaning water, General neutral fluids General solvents, Dry air

Plating fluids, General acids, Alkali fluids.

Industrial water, Cooling water Acid fluids, High-temperature fluids

nance and replacement are easy.

and element life is long.

Main applications

Cotton

Polypropylene

Glass fiber

Element size		
Symbol	Element size	
100	ø65 x L250	
200	ø65 x L500	
300	ø65 x L750	
400	ø65 x L1000	

G

A

FGC

FGF

FGH

F01

FN

EB

ES

Symbol	Seal material	Operating temperature range (°C)
A Note) Non-asbestos		0 to 150
T Fluororesin		0 to 120
Ν	NBR	0 to 80
٧	FKM	0 to 120

Note) Not possible with bronze elements

•Nominal filtration accuracy (µm)				
Symbol	Nominal filtration accuracy (µm)			
001	1			
002	2			
005	5			
010	10			
020	20			
040	40			
070	70			
100	100			
120	120			

Specifications

Material	Core material	Operating temperature (°C)	Nominal filtration accuracy (µm)	Differential pressure resistance (Max.)	Element replacement differential pressure
Cotton	Stainless steel 304	-20 to 100	0.5, 1, 5, 10, 20, 50, 75, 100		
Polypropylene	Polypropylene	0 to 60	0.5, 1, 5, 10, 20, 50, 75, 100	0.2 MPa	0.1 MPa
Glass fiber	Stainless steel 316	0 to 400	1, 5, 10, 20		

Note) Size for all is ø65 x L250. Different lengths are available as a special order up to 750 mm, only for cotton and polypropylene.

Elements Part No. List

		Elot		
Element	material	Cotton	Polypropylene	Glass fiber
Core	material	Stainless steel 304	Polypropylene	Stainless steel 316
	0.5	EH10G	EHM10A	-
racy	1	EH39R10GV	EHM39R10AY	EHK27R10S
ion accuracy 1)	5	EH23R10GV	EHM23R10AY	EHK19R10S
	10	EH19R10GV	EHM19R10AY	EHK15R10S
lltratior (µm)	20	EH15R10G	EHM15R10A	EHK10R10S
Nominal filtration (μm)	50	EH11R10G	EHM11R10A	-
omi	75	EH10R10G	EHM10R10A	_
z	100	EH8R10G	EHM8R10A	-
Element category of How to Order		н	т	G

Note) Element seals are not used for fiber elements.



Standard Elements Paper / Micromesh

Paper Elements

 Cartridges are pleated for a large filtration area, and elements are economical due to their long service life.

Main applications

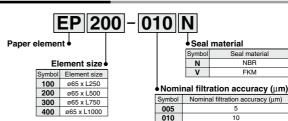
Ideal for filtration of hydraulic oil, lubricating oil, fuel oil, oils for the liquid gas industry, dry inert gases, and dry air.



Specifications

Material	Filter paper (Cotton, Phenol resin impregnated paper	
Operating temperature (C°)	0 to 80	
Nominal filtration accuracy (μ m)	5, 10, 20	
Max. differential pressure resistance	0.6 MPa	
Jointing material	Epoxy resin	
Element replacement differential pressure	0.1 MPa	
Element category of How to Order	Р	

How to Order Elements



020

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Micromesh Elements

- Stainless steel metal mesh has high filtration accuracy.
- Outstanding heat and chemical resistance. Applicable to a wide range of applications.
- Pleated type has 3 times the filtration area of a cylinder.
- Filters are economical because they can be cleaned and repeatedly used.

Main applications

Please use 40 microns or less as a highprecision filter, and 74 microns or higher as a high-grade strainer. All types of gases and fluids, high-temperature fluids.



Specifications

opecifications				
Model		EM100	EM500	
Materials		Stainless steel 304	Stainless steel 316	
Jointing material		Epoxy resin	-	
Operating temperature (C°) Note 2)		0 to 100 0 to 150		
Nominal filtration accuracy (µm)		5, 10, 20,	40, 74, 105	
Max. differential press	ure resistance	e 0.7 MPa		
Element replacement diffe	erential pressure	0.1	MPa	
Chemical resistance	Acid	Cannot be used.	Can be used. Note 1)	
	Alkali	Can be used.	Can be used.	
Element category of How to Order		М	L	

Note 1) Cannot be used with hydrochloric acid, hydrofluoric acid or phosphoric acid. Note 2) Varies depending on the seal material used.

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How to Order Elements

EM 500 - 074 A Micromesh element symbol					
Group symbol	ing temperature ange (°C)				
A Note Non-aspestos C	0 to 150				
Symbol Group symbol T Note) Fluororesin C	0 to 120				
100 Stainless steel 304 N NBB	0 to 80				
500 Stainless steel 316 V FKM 0	0 to 120				
Nominal filtration accuracy (µm)	Note) Not possible with EM100 (Stainless stee				
Symbol Nominal filtration accuracy (µm)					
005 5					
010 10					
020 20					
040 40					
074 74					

(Size ø65 x L250)

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