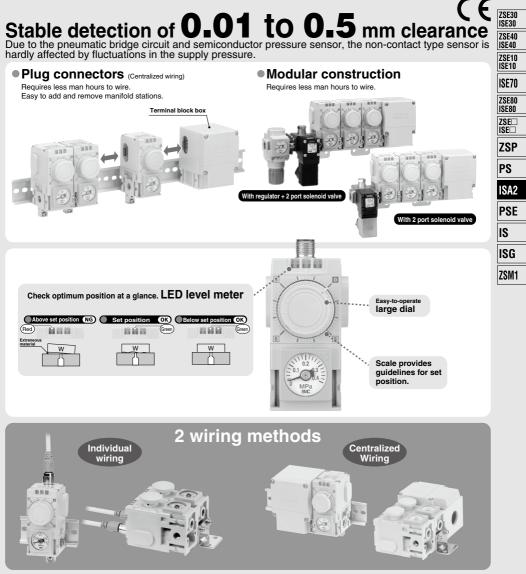
Air Catch Sensor

Series ISA2

Non-Contact Sensor for Workpiece Placement Verification



Minimum operating pressure **30** kPa (ISA2-G)

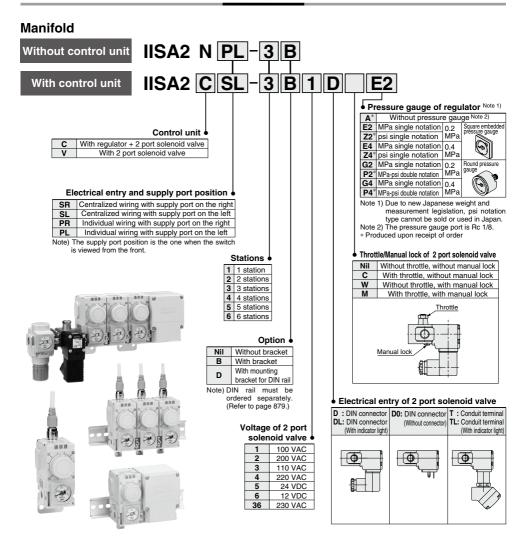
Energy consumption can be reduced compared with the conventional models (Conventional models: 50 kPa)

Position of supply port: Either right side or left side is available.

Air Catch Sensor Series ISA2

(6

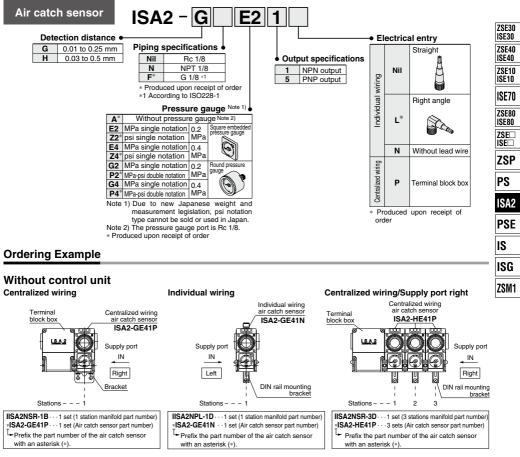
How to Order



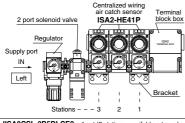
How to Order

RoHS

For single and double notation type and additional stations

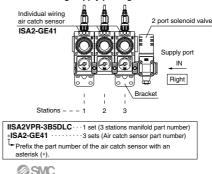


With control unit Centralized wiring/Supply port left





Individual wiring/Supply port right



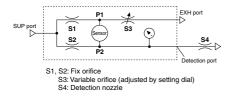
Specifications

For details about the Pressure Switch Precautions, refer to pages 763 and 764. For details about the Specific Product Precautions, refer to the Operation Manual at SMC website.

Model				ISA2-G	ISA2-G	ISA2-Hono1o	ISA2-H		
Detection distance				0.01 to 0		0.03 to 0.50 mm			
Fluid				Dry air (filtered to 5 µm)					
Operating pressure range				30 to 200 kPa 50 to 200 kPa			00 kPa		
Recommended detection nozzle				ø1.5		ø2.0			
Cons	umptior	1 > ^e	50 kPa	5 or less		10 or less			
	w rate	Supply	100 kPa	8 or less		15 or less			
L/mii	n (ANR)	Pre Su	200 kPa	12 oi	less	22 or less			
Power sup			9	12 to 24 VDC ±	10%, Ripple (p-p) 10% or l	ess (With power supply polarity protection)			
Curre	ent cons	sumption	า	15 mA or less					
Switch output				NPN open collector: 1 output	PNP open collector: 1 output	NPN open collector: 1 output	PNP open collector: 1 output		
		lovimum	load current	open collector. I output					
				80 mA					
	-		load voltage	30 VDC (at NPN output)					
	Residual voltage			1.5 V or less (at 80 mA) Yes					
Output protection Repeatability (Including temperature characteristics)				0.01 mm or less (Detection distance range 0.01 to 0.15 mm, 0.01 mm or less (Detection distance range 0.03 to 0.15 mm,					
Hvste	eresis N	ote 1)		0.01 mm or less (Detection distance range 0.01 to 0.15 mm) 0.01 mm or less (Detection distance range 0.03 to 0.15 mm)					
Indicator light				LED level meter ^{Note 2}) with 1 red, 2 green (Set value < detection distance: red, Set value = detection distance: green 1, Set value > detection distance: green 1 + green 2)					
Ħ	⊭ Enclosure			IP66: without pressure gauge IP40: with pressure gauge					
Je l	Opera	ting temp	erature range	Operating: 0 to 60°C, Stored: -20 to 70°C (No condensation or freezing)					
- E	Enclosure Operating temperature range Operating humidity range Withstand voltage			Operating/stored: 35 to 85%RH (No condensation)					
, j				1000 VAC (in 50/60 Hz) for 1 minute between terminals and housing					
Insulation resistance			stance	2 $\text{M}\Omega$ or more (500 VDC measured via megohmmeter) between terminals and housing					
Port size				Nil: Rc 1/8, N type: NPT 1/8, F type: G 1/8					
	Lead wire with connector (Individual wiring type)								
Terminal block box (Centralized wiring type)			lized wiring type)	Front wiring (Electrical entry ø21)					
Weight				Individual wiring type (body only): 253 g, common wiring type (body only): 250 g, Terminal block box: 205 g, lead wire: 278 g, connecting bracket with sealing for additional station: 4 g					
Stand	Standards			CE, RoHS					
				le Diameter and Detection Distance" (page 970) for hystorecia					

Note 1) Refer to "Relation between Nozzle Diameter and Detection Distance" (page 870) for hysteresis. Note 2) Refer to "Setting Procedure" (page 872) for LED level meter.

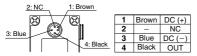
Working Principle



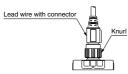
In a bridge circuit as in the left figure, a detection gap is applied to the detection nozzle (S4) while the setting dial S3 is adjusted to balance the pressure applied to the pressure sensor (P1 = P2). The pressure sensor detects the differential pressure generated when the detection nozzle (S4) is released. When the work piece comes close to the detection nozzle, the back pressure P2 increases until it is larger than P1 (P2 \geq P1). Then the switch output turns on to notify that the pressure is below the detection gap.

Wiring

Individual wiring



- Insert the connector of the lead wire with its key groove at the proper position.
- Hold the knurl with 2 fingers and rotate it clockwise. Do not use tools.



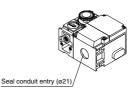
 Connect the colored wires coming from the cable terminal. Refer to the circuit diagram and table above to avoid mistakes.

Centralized wiring

Terminal block

7											
1911		01	JT	OL	JT	OL	JT 3	OL	JT L	OL 5	JT 5
ſ	(8	3	D (-	C -)	D (+	C F)	N	5	OL E	JT S	(2

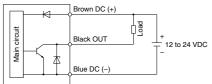
- Mount the seal conduit on the terminal block box. For mounting procedure, refer to the catalog and operation manual provided by the manufacturer of the seal conduit.
- Thread the cable through the seal conduit and arrange wiring according to the polarity of the terminal block illustrated above.
- 3. Fasten the seal conduit with a tightening torque not greater than 5 N·m. Do not hold the terminal block box or the switch.



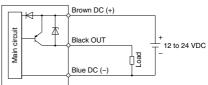
⊠

Internal Circuits and Wiring Examples

NPN (1 output)



PNP (1 output)



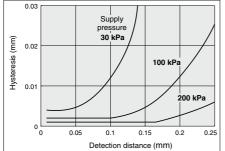
Relation between Detection Distance and Hysteresis (Typical example)

The data in the following charts are characteristics of hysteresis at the detection distance.

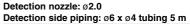
The smaller the hysteresis, the better the sensitivity. In cases where the hysteresis exceeds 0.01 mm, the air catch sensor should be used to check the presence of the workpiece.

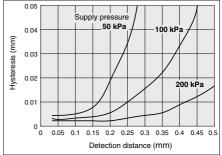
ISA2-G

Detection nozzle: Ø1.5 Detection side piping: Ø6 x Ø4 tubing 5 m



ISA2-H





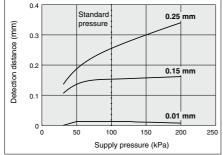
Supply Pressure Dependence (Typical example)

The charts illustrate changes in the detection distance with fluctuations in the supply pressure.

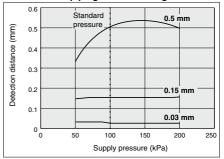
ISA2-GOODOO



Standard pressure: 100 kPa Detection nozzle: Ø1.5 Detection side piping: Ø6 x Ø4 tubing 5 m



Standard pressure: 100 kPa Detection nozzle: Ø2.0 Detection side piping: Ø6 x Ø4 tubing 5 m



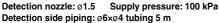
Response Time (Typical example)

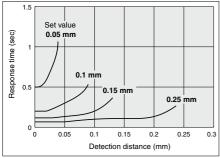
Response time changes with detection distance and piping length.

While all graphs assume a fixed set distance with changes in the detection distance, the upper charts show responses at various set values and the lower charts show responses at various piping lengths. The response time becomes quicker as the set value becomes larger. Additionally, the response time becomes quicker as the piping length becomes shorter.

ISA2-H

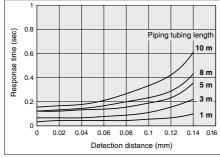
ISA2-GODDDD

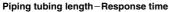




Detection distance-Response time characteristics



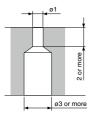


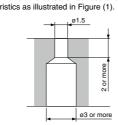


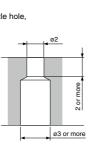
Nozzle Shape

Please keep the nozzle shape as illustrated below.

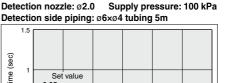
Take every caution against chamfer on the detection surface and/or nozzle hole. which could affect the characteristics as illustrated in Figure (1).

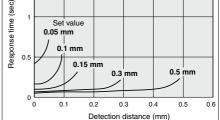






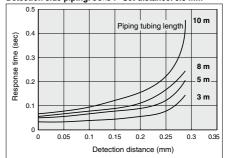
@SMC



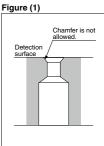


Detection distance-Response time characteristics

Supply pressure: 100 kPa Detection nozzle: ø2.0 Detection side piping: ø6×ø4 Set distance: 0.3 mm



Piping tubing length-Response time

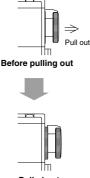


ZSE30 ISE30 ZSE40 ISE40 ZSE10 ISE10 ISE70 ZSE80 **ISE80** ZSE ISE ZSP PS ISA2 PSE IS ISG ZSM1

Setting Procedure

The detection distance is set with the LED level meter and setting dial.

Keep the setting dial pulled out while in use. If released, it will return to its original position and become unable to rotate.



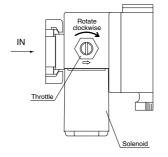
Pulled out

Handling and setting of 2 port solenoid valve

Throttle setting for blowing to prevent water and cutting oil from entering the nozzle.

(Clockwise: Close throttle; Counterclockwise: Open throttle)

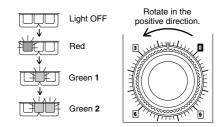
- * The setting is not applicable to valves without throttle.
- 1. Power off the valve.
- 2. Rotate the throttle clockwise for adjustment so that the detection nozzle will not suck up water or cutting oil.



 Power on the valve, then off again. Confirm that the detection nozzle does not suck up water or cutting oil.

Note) Do not rotate the throttle more than 5 turns or it will fall out.

- For accuracy in setting, apply a clearance gauge to the detection nozzle to replicate the set condition in advance.
- Confirm that the set pressure is applied. If the setting dial is fully open, the LED level meter appears as ULU (Light OFF).
- Pull the setting dial and rotate it in the positive direction. The lights will turn on in the order shown below.



- The sensor output comes on when the lights on the LED level meter turn on as [____] Complete the setting when this condition is observed.

Handling and setting of limit gauge indicator

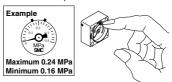
1. Removal of cover

Hook the finger on the front cover ridge and rotate it in the direction of the OPEN arrow until it stops (15°). Then pull out and remove the cover.



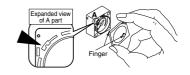
2. Setting the installation needle

The installation needle should be moved by the fingertip. Set the 2 green installation needles at the maximum and minimum limits of pressure.



3. Installation of cover

After setting the installation needles, locate the OPEN arrow at the top right position and insert the claws on the cover into the grooves on the case (indicated by \P in the expanded view of A part). Rotate the cover clockwise until it stops. Confirm that the cover is firmly secured.



Relation between Dial Scale and Detection Distance (Typical example)

Test procedure and conditions

Dial scales when the detection nozzle is under the following conditions;

Supplied pressure: 100 kPa Piping: ø6 x ø4 tubing, 5 m in length. Detection nozzle: ISA2-G□...ø1.5 ISA2-H□...ø2.0

Results of measurement Note 1)

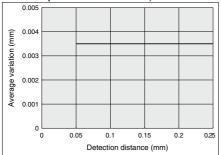
Relation between the detection distance and set dial scales Note 2) (Scale numbers) ISA2-G ISA2-H

Detection distance	Set dial scales				
0.05 mm	1.2 to 1.6				
0.10 mm	2.6 to 3.0				
0.15 mm	3.9 to 4.5				
0.20 mm	5.0 to 6.0				
0.25 mm	6.1 to 7.7				

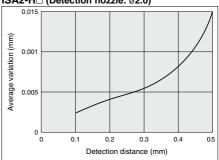
ISA2-H□					
Detection distance	Set dial scales				
0.1 mm	2.9 to 3.7				
0.2 mm	5.9 to 6.9				
0.3 mm	7.8 to 9.0				
0.4 mm	9.0 to 10.6				
0.5 mm	9.3 to 11.3				

• Average variation per scale (Detection distance [mm])

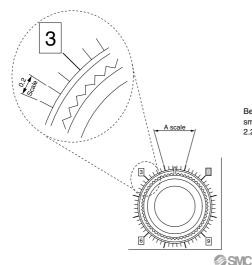
ISA2-G (Detection nozzle: Ø1.5)







Note 1) This data provides reference values as a guide only, this should not be viewed as a guarantee of our products performance. Note 2) Set dial scales are as follows;



Between each major scales, it is sub divided into ten smaller settings (for example, between 2.0 to 3.0—2.1, 2.2, 2.3, etc.), settings are possible at 0.1 scale.



ZSE30

ISE30

ZSE40 ISE40

ZSE10 ISE10

ISE70

ZSE80 ISE80 ZSE ISE ZSP PS

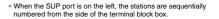
ISA2

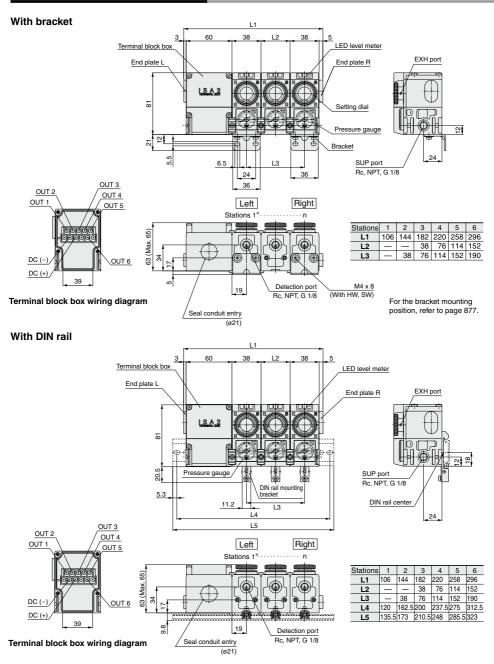
PSE IS

ISG

ZSM1

Dimensions: Centralized Wiring Type

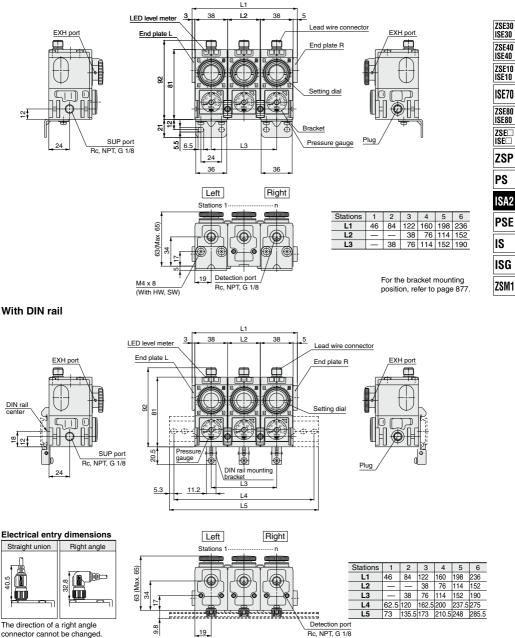






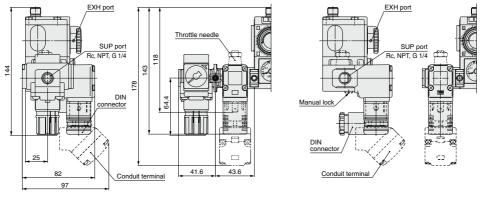
Dimensions: Individual Wiring Type

With bracket



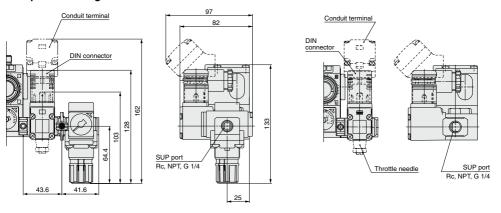
Dimensions: With Control Unit

SUP port on the left

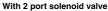


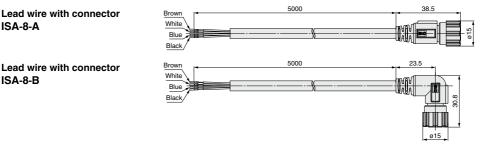
With regulator + 2 port solenoid valve

With 2 port solenoid valve



With regulator + 2 port solenoid valve





SUP port on the right

ISA-8-A

ISA-8-B

ZSE30 ISE30 ZSE40 ISE40 ZSE10 ISE10 ISE70

ZSE80 ISE80 ZSE ISE

ZSP PS

ISA2 PSE

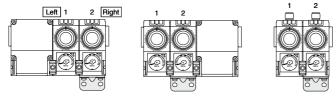
IS

ISG

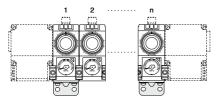
ZSM1

Bracket Mounting Position

With 2 stations, the bracket is mounted on the second sensor from the left.

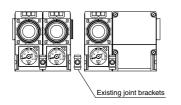


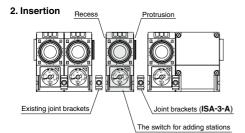
With n stations, the bracket is mounted on the first and "n" th sensor from the left.



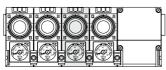
Addition of Manifold Stations

1. Disassembly



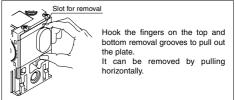


3. Assembly



- 1. Loosen the screws and remove the 2 mounting brackets on the front and back side.
- 2. Disassemble the switch carefully so that the O-ring on the SUP port will not be detached.

End plate removal

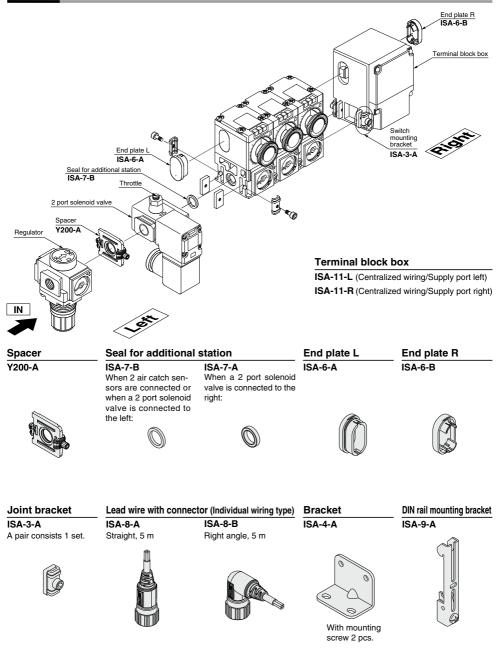


- 1. Fit seal for additional station $(\mbox{ISA-7-B})$ to the recess of the SUP port of the additional switch.
- 2. Fit the protrusion of the additional switch into the existing switch.
- 3. Mount joint brackets (ISA-3-A) at 2 positions.
- Note) Perform temporary tightening of screws.
- Confirm that the recess of the SUP port of the existing switch has seal for additional station attached.
- 5. Fit the protrusion of the existing switch into the recess of the additional switch.
- Mount the existing joint bracket. Note) Perform temporary tightening of screws.

@SMC

- 1. Tighten the joint brackets with the prescribed tightening torque of 1.2 $\ensuremath{\text{N-m}}$.
- 2. Arrange pneumatic piping and confirm that there is no air leakage from new joints.

Parts List



SMC

DIN Rail ISA-5-Applicable models 1.3 8 7.5 Part no. 4.5 L Individual wiring type Centralized wiring type ISA-5-1 IISA2DPD-1 73.0 ZSE30 ISA-5-2 IISA2DPD-2 IISA2DSD-1 135.5 IISA2 S -2 ISE30 ISA-5-3 IISA2DPD-3 173.0 ISA-5-4 210.5 IISA2DPD-4 IISA2DSD-3 ♠-෯-෯-෯ ZSE40 ഗ്ല ISA-5-5 IISA2DPD-5 IISA2DSD-4 248.0 ISE40 ISA-5-6 285.5 IISA2□P□-6 IISA2DSD-5 ZSE10 IISA2□S□-6 ISA-5-7 323.0 ISE10 Pressure Gauge for Air Catch Sensor ISE70 Square embedded pressure gauge Round pressure gauge Connection ZSE80 101 thread ISE80 GC3-4AS G36 - 4 Nil R 1/8 Maximum Notation ZSE Maximum Ρ NPT 1/8 pressure **ISE** specifications Notation pressure indication specifications NII MPa single notation indication ZSP 2 0.2 MPa MPa-psi Nil MPa single notation 2 0.2 MPa DN 4 0.4 MPa double notation P psi single notation 4 0.4 MPa PS Note) For double notation of MPa and psi, add "-X30" at the end of part number. Example) G36-P4-01-X30 ISA2 2 Port Solenoid Valve Regulator PSE VCA27A-5 S -4-02 DL Q AR 20 -02 B IS Port size Voltage CE 02 Rc 1/4 Thread type compliant ISG 1 100 VAC 02N NPT 1/4 Nil Ro 2 200 VAC 02F G 1/4 Ν NPT ZSM1 3 110 VAC Throttle E G 4 220 VAC Nil Without throttle and manual lock 24 VDC 5 With throttle S 6 12 VDC Semi-standard specification With manual lock в 36 230 VAC Nil к With manual lock and throttle None R Flow direction: Right to left Electrical entry D DIN connector Max. display pressure of the pressure gauge DIN connector (With light) DL Nil 0.4 MPa D0 DIN connector (Without connector) -X2105 0.2 MPa т Conduit terminal Conduit terminal (With light) TL Option (The shape of pressure gauge) Standard Specifications Nil Without pressure gauge Valve type Direct operation poppet E Square embedded pressure gauge (With limit indicator, MPa single notation) Fluid Air, Inert gas GNote) Round pressure gauge (With limit indicator, MPa single notation) Withstand pressure MPa 2.0 PNote) Round pressure gauge (With limit indicator, MPa-psi double notation) Body material ΔΙ Note) The pressure gauge port is 1/8. The pressure gauge is included in the package icati HNBR (not assembled). Seal material * When a regulator with square embedded pressure gauge (psi single notation) is specifi -20 to 60 Ambient temperature °C required, change the part number suffix to "-X2175" -10 to 60 (No freezing) Fluid temperature °C Example) AR20-02E-1-B-X2175 Enclosure Dustproof and jetproof (Equivalent to IP65) Valve * Under the New Measurement Law, this type is only sold outside Japan. (The SI unit Atmosphere Environment with no corrosive or explosive gas is used inside Japan.)

Standard Specifications

Model	AR20-B (-X2105)		
Port size	1/4		
Gauge port sizeNote)	1/8		
Fluid	Air		
Ambient and fluid temperature	-5 to 60°C (No freezing)		
Proof pressure	1.5 MPa		
Maximum operating pressure	1.0 MPa		
Set pressure range	0.02 to 0.2 MPa		
Construction	Relieving type		
Weight (kg)	0.16		

Note) The type with square embedded pressure gauge does not have connection.

300 Hz range in the axial and right angle directions of the main valve and armature, for both energized and de-energized states. Shock resistance: No malfunction resulted in an impact test using a drop impact tester. The test was performed in the axial and right angle directions of the main valve and armature for both energized and de-pencirged states.

Note 1) Since the AC specifications include a rectifying device, there is no difference between the apparent power required for starting and holding. Note 2V libration resistance: Nor maffunction resulted in a one-sween test in a 10 to

0.2 or less Free

30/150 or less 24/12 VDC, 100/110/200/220 VAC (50/60 Hz)

±10% rated voltage

B type

VCA2: 6.5 W

VCA2: 7.5 VA

Valve leakage cm3/min (ANR)

Allowable voltage fluctuation Type of coil insulation

AC 60 Hz

Mounting orientation Vibration resistance/Impact resistance m/s

Power consumption DC

Rated voltage

Apparent

fications

specif

S power