

Single Stage Regulator

Low flow

Series KT10



- Inlet pressure : Max. 10000 psig (69 MPa)
- Delivery pressure : Max. 10000 psig (69 MPa)
- Body material: Stainless steel or brass
- Self relieving or non-relieving available*
- Piston sensing element

* Self relieving model vents pressure above set point to atmosphere automatically for ease of pressure adjustment and for added safety. Non-relieving model does not vent.

How to Order

Port Number
 ③ ④

KT10 R 1 C 4P 4 0 0

Delivery pressure

Code	Delivery pressure
F	5 to 500 psig (0.034 to 3.4 MPa)
H	5 to 800 psig (0.034 to 5.5 MPa)
J	10 to 1500 psig (0.07 to 10.3 MPa)
L	15 to 2500 psig (0.1 to 17.2 MPa)
N	25 to 4000 psig (0.17 to 27.6 MPa)
P	50 to 6000 psig (0.34 to 41.4 MPa)
R	100 to 10000 psig (0.7 to 69 MPa) *1)

*1) Not available for material code B.

Relieving

Code	Relieving
1	Self Relieving (Standard)
0	Non relieving

Material

Code	Body material
B	Brass
C	300 SS series
S	316 SS

Ports

Code	Ports	Material		
		B	C	S
4P	4 ports	●	●	
4PN	4 ports			●

Installation option

Code	Installation
No code	—
P	Panel installation

Option

Code	Specification
No code	Standard (Cv: 0.06)
HF	High flow (Cv: 0.12)

O-ring material

Code	Material
No code	Viton® (Standard)
UE	Polyurethane
BN	Buna-N
EP	Ethylene propylene

Main valve seat material

Code	Material
No code	Vespe® (Standard)
PK	PEEK

Pressure gauge unit *4)

Code	Unit
No code	psig/bar
MPA	MPa

*4) Pressure gauge unit MPa or psig/bar selectable. However under Japanese regulation, only MPa is available in Japan.

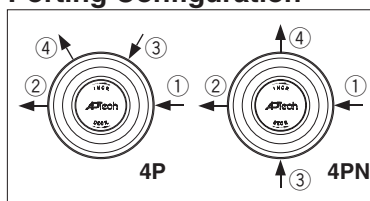
Gauge port *2) (Inlet③, Outlet④)

Code	Pressure gauge	
	psig/bar unit	MPa unit
0	No pressure gauge	
6	600 psig/bar *3)	4.1 MPa
10	1000 psig/bar *3)	7 MPa
20	2000 psig/bar *3)	14 MPa
40	4000 psig/bar *3)	28 MPa
60	6000 psig/bar *3)	41 MPa
Q	10000 psig/bar *3)	70 MPa

*2) Pressure gauges are not available with 4B connections.

*3) Under Japan's Measurement Law, this gauge should not be used in Japan.

Porting Configuration



- ① IN ② OUT ③ Gauge port (Inlet)
- ④ Gauge port (Outlet)

Connections (Inlet①, Outlet②)

Code	Connections	Ports	
		4P	4PN
4	NPT 1/4 inch	●	
4B	MS33649		●

Specifications

Operating Parameters	KT10F	KT10H	KT10J	KT10L	KT10N	KT10P	KT10R *1)
Delivery pressure	5 to 500 psig (0.034 to 3.4 MPa)	5 to 800 psig (0.034 to 5.5 MPa)	10 to 1500 psig (0.07 to 10.3 MPa)	15 to 2500 psig (0.1 to 17.2 MPa)	25 to 4000 psig (0.17 to 27.6 MPa)	50 to 6000 psig (0.34 to 41.4 MPa)	100 to 10000 psig (0.7 to 69 MPa)
Gas	Select compatible materials of construction for the gas						
Source pressure	SS body (Material code C or S): 69 MPa (10000 psig) *2), Brass body (Material code B): 41.4 MPa (6000 psig)						
Proof pressure	750 psig (5.1 MPa)	1200 psig (8.2 MPa)	2250 psig (15.5 MPa)	3750 psig (25.8 MPa)	6000 psig (41.4 MPa)	9000 psig (62.1 MPa)	15000 psig (103 MPa)
Burst pressure	2000 psig (13.8 MPa)	3200 psig (22 MPa)	6000 psig (41.4 MPa)	10000 psig (69 MPa)	16000 psig (110 MPa)	24000 psig (165 MPa)	40000 psig (276 MPa)
Ambient and operating temperature	-40 to 160°F (-40 to 71°C) (No freezing) *3)						
Cv	0.06						
Leak rate	Bubble tight						
Connections	NPT 1/4 inch, MS33649						
Installation	Option: Panel mount						
Mass	5.07 lbs (2.3 kg) *4)						

*1) Not available for material code B

*2) Source pressure 6000 psig (41.4 MPa) for PEEK seat.

*3) 14 to 194°F (-10 to 90°C) for Vespe® seat.

*4) Mass, including individual boxed weight, may vary depending on connections or options.

Option

High flow

Higher flow capacity with internal chages only, no change in external dimensions. Changes from the standard type are:

Option	Other Parameters	KT10F	KT10H	KT10J	KT10L	KT10N	KT10P	KT10R
HF	Source pressure	6000 psig (41.4 MPa)						
	Cv	0.12						

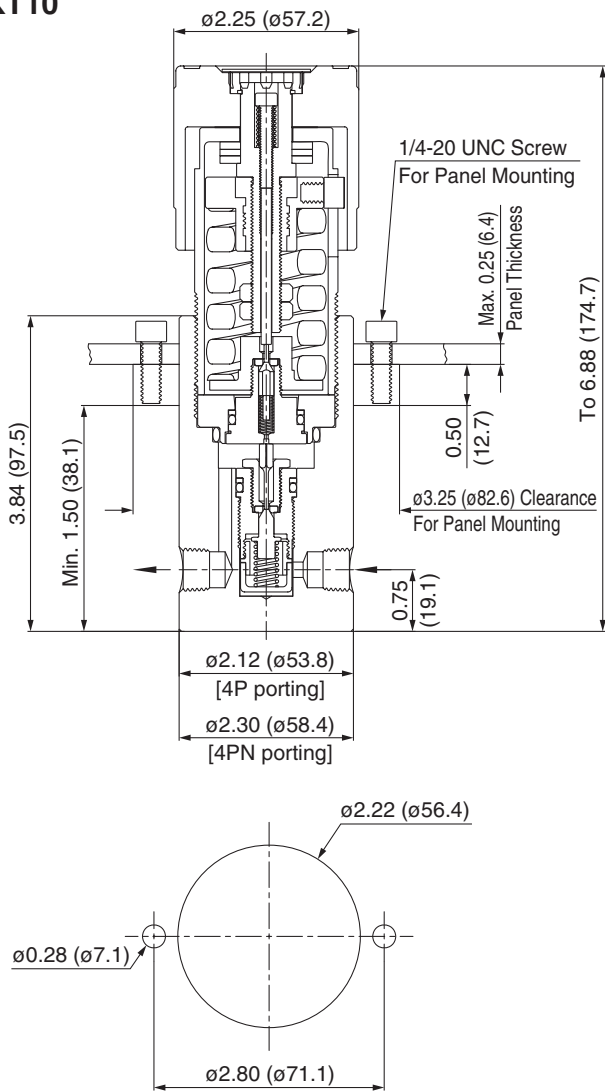
Wetted Parts Material

Wetted Parts	C	B	S
Body	300 SS series	Brass	316 SS
Inlet filter	316 SS	Bronze	316 SS
Piston and trim	300 SS series		
Seat, main valve	Vespel® (Option: PEEK)		
Seat, vent valve	PTFE		
O ring	Viton® (Option: Polyurethane, Buna-N, Ethylene propylene)		
Rings, back up	PTFE		

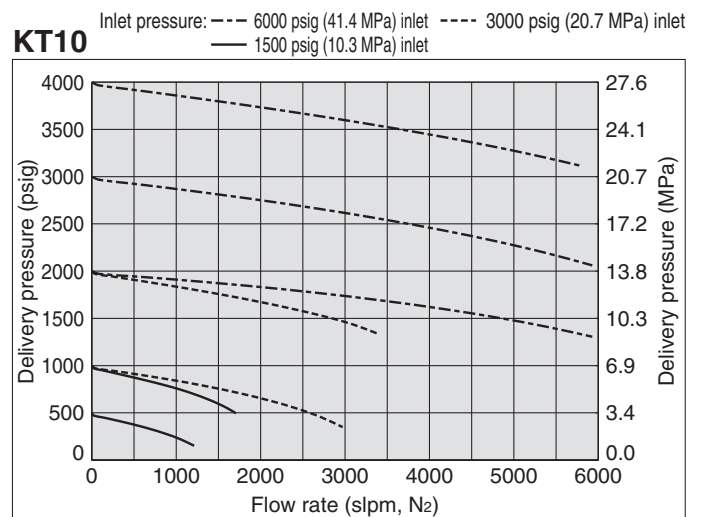
Dimensions

inch (mm)

KT10



Flow Characteristics



Single Stage Regulator

Low flow
(Welded connection)

Series **KT10** Welded connection

- Inlet pressure : Max. 4000 psig (27.6 MPa)
- Delivery pressure : Max. 4000 psig (27.6 MPa)
- Body material: 316L SS
- Welded connection (Face seal fitting)
- Self relieving or non-relieving available*
- Piston sensing element

* Self relieving model vents pressure above set point to atmosphere automatically for ease of pressure adjustment and for added safety. Non-relieving model does not vent.



How to Order

Port Number
① ② ③ ④

KT10 L 1 S 4PW FV4 FV4 0 0

Delivery Pressure

Code	Delivery pressure
F	5 to 500 psig (0.034 to 3.4 MPa)
H	5 to 800 psig (0.034 to 5.5 MPa)
J	10 to 1500 psig (0.07 to 10.3 MPa)
L	15 to 2500 psig (0.1 to 17.2 MPa)
N	25 to 4000 psig (0.17 to 27.6 MPa)

Relieving

Code	Relieving
1	Self Relieving (Standard)
0	Non relieving

Material

Code	Body
S	316L SS

Ports

Code	Ports
4PW	4 ports

Porting configuration

① IN ② OUT
③ Gauge port (Inlet)
④ Gauge port (Outlet)

Connections (Inlet①, Outlet②)

Code	Connections
FV4	1/4 inch face seal (female)
MV4	1/4 inch face seal (male)

Gauge port (Inlet③, Outlet④)

Code	Pressure gauge	
	psig/bar unit	MPa unit
0	No pressure gauge (Connections: 1/4 inch face seal male)	
6	600 psig/bar *1)	4.1 MPa
10	1000 psig/bar *1)	7 MPa
20	2000 psig/bar *1)	14 MPa
40	4000 psig/bar *1)	28 MPa

*1) Under Japanese Measurement Law, this gauge should not be used in Japan.

Installation option

Code	Installation
No code	Bottom mount (Standard)
P	Panel Installation

Option

Code	Specification
No code	Standard (Cv: 0.06)
HF	High flow (Cv: 0.12)

O-ring Material

Code	Material
No code	Viton® (Standard)
UE	Polyurethane
BN	Buna-N
EP	Ethylene propylene

Main valve seat material

Code	Material
No code	VespeI® (Standard)
PK	PEEK

Pressure gauge unit *2)

Code	Unit
No code	psig/bar
MPA	MPa

*2) Pressure gauge unit MPa or psig/bar selectable. However under Japanese regulation, only MPa is available in Japan.

Specifications

Operating Parameter	KT10F	KT10H	KT10J	KT10L	KT10N
Delivery pressure	5 to 500 psig (0.034 to 3.4 MPa)	5 to 800 psig (0.034 to 5.5 MPa)	10 to 1500 psig (0.07 to 10.3 MPa)	15 to 2500 psig (0.1 to 17.2 MPa)	25 to 4000 psig (0.17 to 27.6 MPa)
Gas	Select compatible materials of construction for the gas				
Source pressure	27.6 MPa (4000 psig)				
Proof pressure	750 psig (5.1 MPa)	1200 psig (8.2 MPa)	2250 psig (15.5 MPa)	3750 psig (25.8 MPa)	6000 psig (41.4 MPa)
Burst pressure	2000 psig (13.8 MPa)	3200 psig (22 MPa)	6000 psig (41.4 MPa)	10000 psig (69 MPa)	16000 psig (110 MPa)
Ambient and operating temperature	-40 to 160°F (-40 to 71°C) (No freezing) *1)				
Cv	0.06				
Leak rate	Bubble tight				
Connections	1/4 inch face seal				
Installation	Bottom mount (Option: panel mount)				
Mass	5.07 lbs (2.3kg) *2)				

*1) 14 to 194°F (-10 to 90°C) for VespeI® and PEEK seat. Optional ambient and operating temperature range available. Please contact SMC.

*2) Mass, including individual boxed weight, may vary depending on connections or options.

Option

High flow

Higher flow capacity with internal changes only, no change in external dimensions.

Option	Other Parameters	KT10F	KT10H	KT10J	KT10L	KT10N
HF	Cv			0.12		

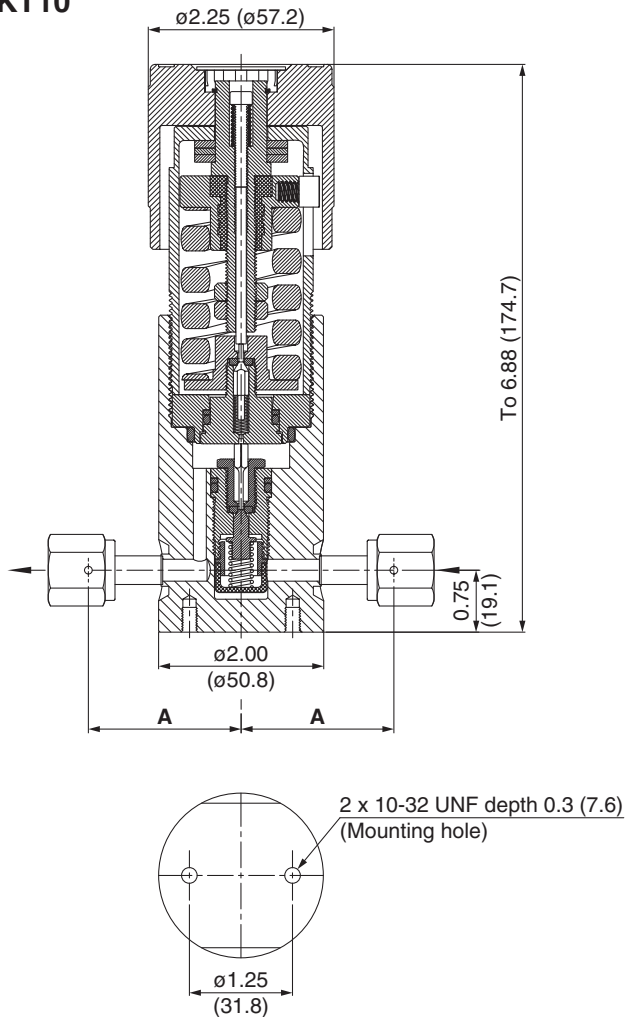
Wetted Parts Material

Wetted Parts	S
Body	316L SS
Surface finish	Electropolish + Passivation
Inlet filter	316 SS
Piston and trim	300 SS series
Seat, main valve	Vespe [®] (Option: PEEK)
Seat, vent valve	PTFE
O-ring	Viton [®] (Option: Polyurethan, Buna-N, Ethylene propylene)
Rings, back up	PTFE

Dimensions

inch (mm)

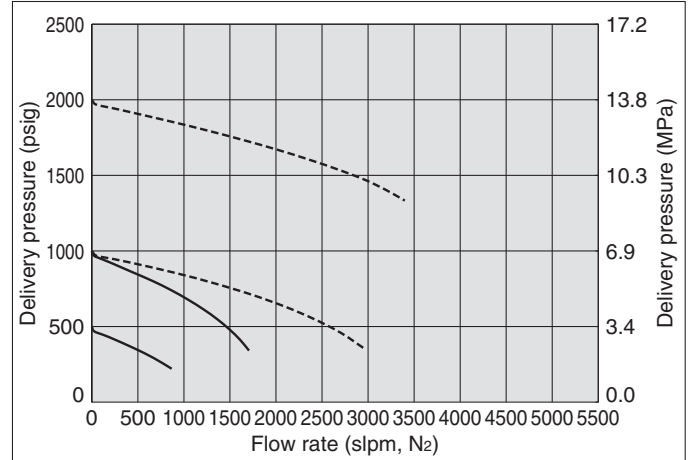
KT10



Flow Characteristics

KT10 (Welded Connections)

Inlet pressure: ---- 1500 psig (10.3 MPa) — 3000 psig (20.7 MPa)



Single Stage Regulator

High flow

Series KT12



- Inlet pressure : Max. 6000 psig (41.4 MPa)
- Delivery pressure : Max. 2500 psig (17.2 MPa)
- Body material: Stainless steel or brass
- Self relieving or non-relieving available*
- Piston sensing element

* Self relieving model vents pressure above set point to atmosphere automatically for ease of pressure adjustment and for added safety. Non-relieving model does not vent.

How to Order

Port Number
 ③ ④
KT12 L 1 C 4P 8

Delivery pressure

Code	Delivery pressure
B	5 to 120 psig (0.034 to 0.83 MPa)
E	5 to 300 psig (0.034 to 2.1 MPa)
G	5 to 600 psig (0.034 to 4.1 MPa)
I	10 to 1000 psig (0.07 to 6.9 MPa)
J	15 to 1500 psig (0.1 to 10.3 MPa)
L	25 to 2500 psig (0.17 to 17.2 MPa)

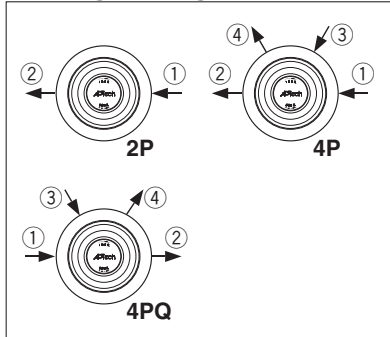
Relieving

Code	Relieving
1	Self Relieving (Standard)
0	Non relieving

Material

Code	Body material
B	Brass
C	300 SS series

Porting Configuration



- ① IN ② OUT ③ Gauge port (Inlet)
- ④ Gauge port (Outlet)

Ports

Code	Ports
2P	2 ports
4P	4 ports
4PQ	4 ports (Reverse port)

Connections

Code	Connections
8	NPT 1/2 inch
12	NPT 3/4 inch

Installation option

Code	Installation
No code	Bottom mount (Standard)
P	Panel Installation

Option

Code	Specification
No code	Standard (Cv: 0.8)
HF	High flow (Cv:2.0)

Pressure gauge unit *2)

Code	Unit
No code	psig/bar
MPA	MPa

*2) Pressure gauge unit MPa or psig/bar selectable. However under Japanese regulation, only MPa is available in Japan.

Gauge port (Inlet③, Outlet④)

Code	Pressure gauge	
	psig/bar unit	MPa unit
No code	No gauge port	
0	No pressure gauge (Connections: 1/4 inch NPT)	
4	400 psig/bar*1)	2.7 MPa
6	600 psig/bar*1)	4.1 MPa
10	1000 psig/bar*1)	7 MPa
20	2000 psig/bar*1)	14 MPa
40	4000 psig/bar*1)	28 MPa
60	6000 psig/bar*1)	41 MPa

*1) Under Japanese Measurement Law, this gauge should not be used in Japan.

Specifications

Operating Parameters	KT12B	KT12E	KT12G	KT12I	KT12J	KT12L
Delivery pressure	5 to 120 psig (0.034 to 0.83 MPa)	5 to 300 psig (0.034 to 2.1 MPa)	5 to 600 psig (0.034 to 4.1 MPa)	10 to 1000 psig (0.07 to 6.9 MPa)	15 to 1500 psig (0.1 to 10.3 MPa)	25 to 2500 psig (0.17 to 17.2 MPa)
Gas	Select compatible materials of construction for the gas					
Source pressure	SS body (Material code C): 41.4 MPa (6000 psig), Brass body (Material code B): 34.5 MPa (5000 psig)					
Proof pressure	180 psig (1.2 MPa)	450 psig (3.1 MPa)	900 psig (6.2 MPa)	1500 psig (10.3 MPa)	2250 psig (15.5 MPa)	3750 psig (25.8 MPa)
Burst pressure	480 psig (3.3 MPa)	1200 psig (8.2 MPa)	2400 psig (16.5 MPa)	4000 psig (27.6 MPa)	6000 psig (41.4 MPa)	10000 psig (69 MPa)
Ambient and operating temperature	-40 to 160°F (-40 to 71°C) (No freezing)					
Cv	0.8					
Leak rate	Bubble tight					
Connections	NPT female					
Installation	Bottom mount (Option: panel mount)					
Mass	7.94 lbs (3.6kg) *1)					

*1) Mass, including individual boxed weight, may vary depending on connections or options.

Option

High flow

Higher flow capacity with internal changes only, no change in external dimensions. Changes from the standard type are:

Option	Other Parameters	KT12B	KT12E	KT12G	KT12I	KT12J	KT12L
HF	Cv				2.0		

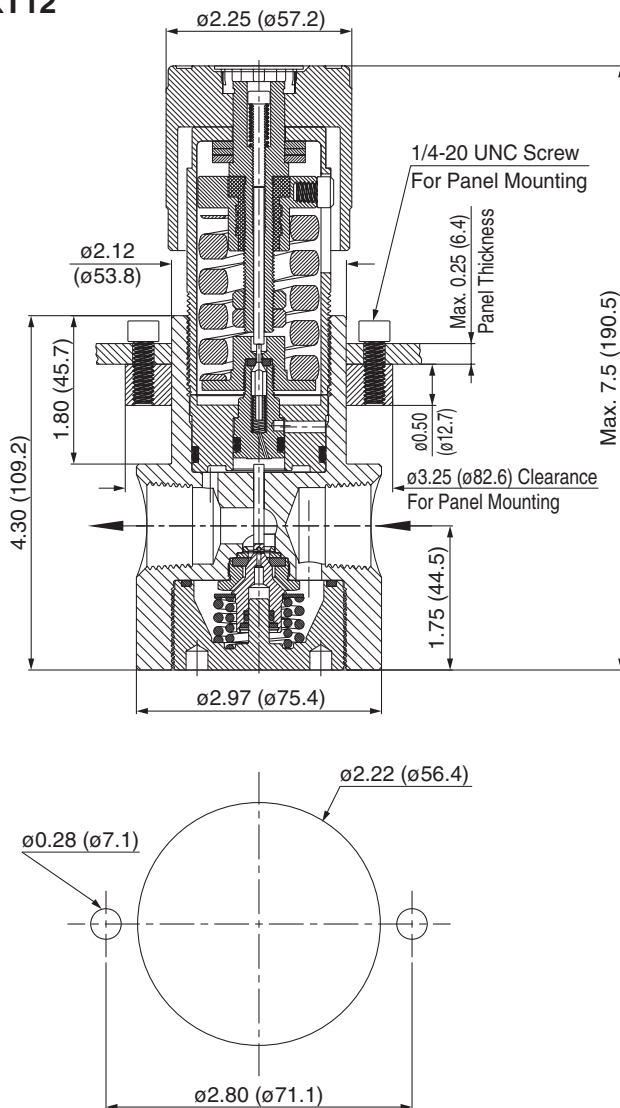
Wetted Parts Material

Wetted Parts	C	B
Body	300 SS series	Brass
Piston and trim	300 SS series	
Seat, main valve	PCTFE	
Seat, vent valve	PCTFE	
O-ring	Viton®	
Rings, back up	PTFE	

Dimensions

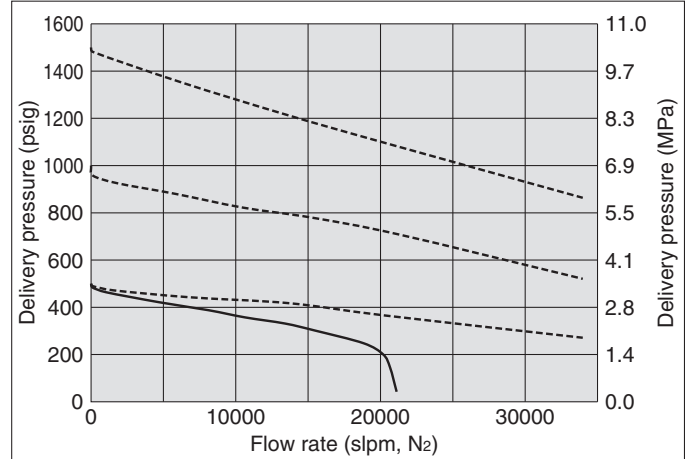
inch (mm)

KT12

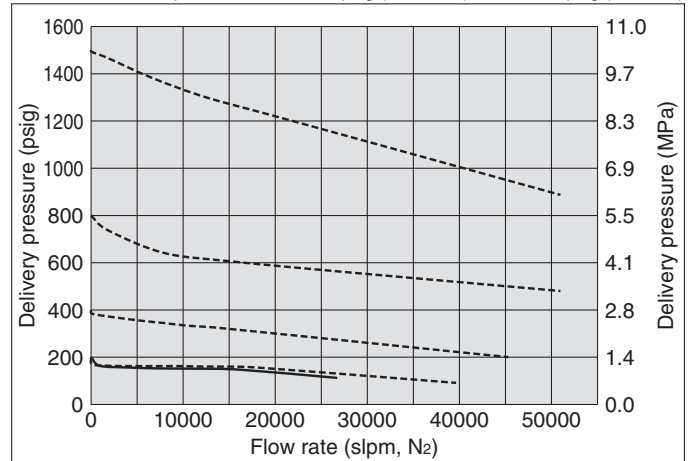


Flow Characteristics

KT12 Inlet pressure: ---- 2000 psig (13.8 MPa) — 1000 psig (6.9 MPa)



KT12HF Inlet pressure: ---- 2000 psig (13.8 MPa) — 1000 psig (6.9 MPa)





Process Gas Equipment / Regulator Specific Product Precautions

Be sure to read before handling. Refer to back cover for Safety Instructions and P. 145 and 146 and the "Operation Manual" for common precautions. Operation manual is available from the SMC web site. <http://www.smcworld.com>

Selection

Warning

1. Confirm the specifications.

When selecting the product, confirm the operating conditions, such as type of gas, operating pressure (inlet and outlet), flow rate, operating temperature etc., and use within the operating range specified in the catalog. The product may not be suitable for use with specific gases and applications/ environments. Check the compatibility of the product materials with the process gas.

Design the equipment and select the product by understanding the characteristics of gas.

2. Confirm allowable pressure of any pressure gauges.

When installing a pressure gauge to the product, operating pressure should not exceed the maximum allowable pressure of the pressure gauge.

Mounting

Warning

1. Confirm the mounting direction of the product.

The high pressure (inlet) port is labeled with an "HP" mark and the low pressure (outlet) port is labeled with an "LP" mark. In the case of two stage regulator, the monitor port of first stage outlet pressure is labeled with "MP" mark.

Make sure to connect the port labeled with "HP" mark, to the high pressure. If any of the ports, other than "HP", are connected to the high pressure, it may cause damage or gas leakage.

2. After installation, check internal leakage (leakage across seat) of the product.

Check internal leakage (leakage across seat) with inert gases such as nitrogen, etc., and select the most appropriate test method depending on the application. The following procedures are an example of how a test may be performed. It is intended as an overview and not as an all inclusive description.

- 1) Rotate the adjustment wheel counterclockwise (DECR) completely to relieve spring force. Then gradually open the valve at inlet side to supply gas to the regulator.
- 2) Close the valves on the inlet and outlet side and hold for at least 10 minutes. Then confirm the outlet pressure.
- 3) Rotate the adjustment wheel clockwise (INCR) until the outlet pressure reaches the outlet pressure setting. Then hold for at least 10 minutes and confirm the outlet pressure.

If outlet pressure continues increasing in steps 2) and 3) above, the regulator may have internal leakage (leakage across seat) and you should stop using the regulator immediately and contact SMC or sales representative.

3. Purge hazardous gases from system before removing regulator from system.

Before removing regulators from system, fully open regulator by turning adjustment wheel clockwise (INCR), and follow proper procedures to flush system with inert gas such as nitrogen to remove any residual hazardous gases.

Maintenance

Warning

1. If a regulator requires repair, contact SMC.

Operation

Warning

1. Do not use the regulator as shutoff valve or safety valve.

2. Do not rotate the adjustment wheel counterclockwise (DECR) under no flow conditions.

If the adjustment wheel is rotated counterclockwise (DECR) under no flow conditions but there is residual pressure remaining in outlet side, it may cause damage to the regulator. Decreasing of the setting pressure should be done under flow conditions.

3. Do not pressurize the regulator from outlet side. If high pressure, which exceeds the setting pressure, is supplied from outlet side, it may cause damage to the regulator.

4. Supply gas to the regulator.

Rotate the adjustment wheel counterclockwise (DECR) completely to relieve spring force. Then, gradually open the valve at inlet side to supply gas to the regulator. When operating the valve, do not stand in front of the regulator and pressure gauge. If the valve at inlet side is opened rapidly, high pressure gas might be supplied into outlet side of the regulator and it may cause severe damage or burst the device.

5. Adjust pressure.

When rotating the adjustment wheel clockwise (INCR), outlet pressure will increase.

In order to adjust precisely, the wheel should be adjusted at the desired flow conditions.

6. Decreasing the setting pressure under flow conditions.

When decreasing the setting pressure, make sure to open the valve at outlet side to keep flow conditions. When rotating the adjustment wheel counterclockwise (DECR) under flow conditions, setting pressure will decrease.

7. Stop using the regulator immediately if resonance occurs.

Loud audible noise as well as vibration of device or fluctuation of outlet pressure (resonance) may occur depending on operating conditions etc. If this situation occurs, stop using the regulator immediately and contact SMC or sales representative.



Process Gas Equipment / Back Pressure Regulator Specific Product Precautions

Be sure to read before handling. Refer to back cover for Safety Instructions and P. 145 and 146 and the “Operation Manual” for common precautions. Operation manual is available from the SMC web site. <http://www.smcworld.com>

Selection

Warning

1. Confirm the specifications.

When selecting the product, confirm the operating conditions, such as type of gas, operating pressure (inlet and outlet), flow rate, operating temperature etc., and use within the operating range specified in the catalog. Verify flow capacity of regulator and vent or return line, are large enough to vent off gas source without creating excessive backpressure. The product may not be suitable for use with specific gases and applications/environments. Check the compatibility of the product materials with the process gas. Design the equipment and select the product by understanding the characteristics of gas.

2. Confirm allowable pressure of any pressure gauges.

When installing pressure gauges to the product, operating pressure should not exceed the maximum allowable pressure of the pressure gauge.

Mounting

Warning

1. Confirm the mounting direction of the product.

The high pressure (inlet) port is labeled with an “IN” mark and the low pressure (outlet) port is labeled with an “OUT” mark. Make sure to connect the port labeled with “IN” mark, to the high pressure. If any of the ports, other than “IN”, is connected to the high pressure, it may cause damage or gas leakage.

Maintenance

Warning

1. If a back pressure regulator requires repair, contact SMC.

Operation

Warning

1. Do not use the back pressure regulator as shutoff valve or safety valve.

2. Pressure control

- 1) Rotate the adjustment wheel counterclockwise completely to relieve spring force.
- 2) Partially open the valve at inlet side to supply gas to the back pressure regulator.
- 3) Increase the inlet pressure to the setting pressure by rotating the adjustment wheel clockwise.
- 4) Continue opening the valve at inlet side monitoring the inlet pressure. When the inlet pressure increases above the setting pressure, rotate the adjustment wheel counterclockwise to relieve the inlet pressure to the setting pressure.
- 5) Open the valve at inlet side completely and confirm that the inlet pressure reaches the setting pressure.

3. Decreasing the setting pressure.

When decreasing the setting pressure, make sure to gradually rotate the adjustment wheel counterclockwise until the inlet pressure reaches the setting pressure.

4. Stop using the regulator immediately if resonance occurs.

Loud audible noise as well as vibration of device or fluctuation of outlet pressure (resonance) may occur depending on operating conditions, etc. If this situation occurs, stop using the regulator immediately and contact SMC or sales representative.

Technical Data/Glossary of Terms

1. Applications

[Process Gas]

A generic term describing gases used in manufacturing which contact the product being manufactured (processed).

[Specialty Gas]

A generic term describing gases stored in cylinders (bottles). These gases range from non-hazardous inert to hazardous - corrosive, poisonous, flammable, oxidizer and pyrophoric.

[Bulk Gas]

A generic term used to describe gases stored in large vessels. The most common bulk gases are stored in liquid phase, such as nitrogen and oxygen.

[CDA]

Clean dry air, generally supplied by a compressor rather than a cylinder (bottle).

[Ultra High Purity (UHP)]

A term common to the semiconductor industry and other clean industries such as solar, LED and flat panel display, used to describe extremely high purity and very low contamination requirements. Gases are of the highest level of purity attainable and gas handling systems and components are designed to maintain such purity without contributing contamination to the gas stream.

[General Applications]

This term indicates all industries other than semiconductor and clean industries such as solar, LED and flat panel display, and applications that are not UHP.

[Source (Cylinder) Applications]

Defines products used at gas storage vessel, such as a cylinder (bottle) pressure regulator used to decrease source pressure to a lower line pressure. For the purposes of this catalog, components are defined as 'source' if they are the cylinder pressure regulator or upstream of the cylinder regulator.

[Distribution Applications]

Defines products used downstream of source regulator which includes point of use, distribution panels such as valve manifold boxes (VMB) and within the process tool. For the purposes of this catalog, components downstream of the source regulator are defined as 'distribution'.

[Bulk Gas Applications]

Defines products used for source and distribution applications of bulk gases, including BSGS (bulk specialty gas systems).

[Sub-atmospheric Applications]

Source and distribution applications where pressure delivery is less than atmospheric pressure. This is common for low vapor pressure specialty gas delivery.

2. Products

[Regulator]

A control valve that works by reducing the valve inlet pressure and delivering a lower outlet pressure. Most AP Tech regulators are non-relieving type, which means pressure above set point is not vented automatically.

[Single stage]

Single stage pressure regulators drop pressure only once in a single step.

[Two stage]

Two stage regulation drops pressure twice, in two steps. A two stage regulator is simply two regulators in series with a common body. Two stage regulations are two separate regulators in series.

[Tied-diaphragm]

This is a regulator design in which the diaphragm and poppet are linked together. The tied diaphragm feature pulls the poppet closed as the pressure rises above set point and stops leak due to contamination or some other failures.

[Springless Regulator]

These are pressure regulators which do not have wetted springs below the poppet. The diaphragm and poppet are linked, as with the tied diaphragm, but it also does not have a poppet spring.

[Back pressure regulator]

This is a control valve that if the pressure on the inlet side exceeds a set level, the over pressure is vented to outlet side to keep the inlet pressure stable.

[Diaphragm valve]

This is a shut off valve which uses a diaphragm for a moving element to open and close the valve. Springless diaphragm valves do not have a wetted spring. Diaphragm valves from AP Tech are two way valves, available with multiple ports.

[LOTO]

Stands for Lock-out/Tag-out and is used to ensure worker's safety. Lock-out refers to physically locking the device to shutoff gas supply to equipment. Tag-out refers to the practice of attaching a warning tag to the device to prevent potential accidents caused by erroneous operations.

[Purge port]

Purge ports can be located on the inlet and/or outlet side of the valve. It can be used in applications, such as applying purge gas when welding on the line or maintenance service while valve is closed.

[Check valve]

A check valve is a safety device intended to prevent reverse flow. The AP 64 is a unique design with only one moving part in the gas stream, an O-ring. It is a springless design, free of springs and poppets.

[Vacuum generator]

A venturi device that creates vacuum by flowing gas through a nozzle. The AP 71 and 72 are module devices which combine a supply valve and check valve with the venturi.

[Constant bleed]

A feature that provides a continuous flow of gas through the valve via an orifice when it is closed. This feature is used with the AP 71 and AP 72 series to keep exhaust lines inert. It is also available as an option to certain standard shut off valves to provide a bleed to keep the cylinder connection inert while disconnected from a cylinder.

[Flow switch]

A sensor that detects excess flow above a given flow rate, caused by pipe breakage etc.

Note that the AP 4 and AP 74B series are simple switches and do not have a flow rate display function.

3. Materials

[316 SS]

An austenitic stainless steel with a higher nickel content to improve its corrosion resistance.

[316L SS]

A low-carbon form of 316 SS which has better intergranular corrosion resistance than 316 SS.

Technical Data/Glossary of Terms

[316L SS secondary remelt]

A high-grade form of 316L SS to reduce impurities to the utmost limit.

AP Tech 316L SS secondary remelt steel conforms to the SEMI standard F20 UHP grade.

[Hastelloy®] Trademark of Haynes International

A nickel-chromium-molybdenum alloy with excellent corrosion resistance.

[Elgiloy®] Trademark of Elgiloy Specialty Metals

A cobalt-chromium-nickel alloy with excellent corrosion resistance and superelasticity. This material is used as diaphragm of the diaphragm valves.

[PCTFE]

Poly Chloro Tri Furuoro Ethylene. This is high transparency fluoroplastic material with mechanically superior in rigidity and excellent low temperature. This material is used as standard seat material of the regulators and diaphragm valves.

[PTFE]

Fully fluorinated material. This is virtually chemically inert. PTFE should have equivalent or superior chemical compatibility compared to PCTFE in every application.

PTFE (TF) option available for the AP 500, AP, AZ & AK 1000 & 1100 and AZ & AK 1300. The primary application for this material is for pressure regulators inside process tools.

[Vespel®] Trademark of DuPont

Plastic with excellent heat resistance (polyimide resin). This material has excellent heat and wear resistance. This seat is available as an option for high temperature applications or specific gas applications, such as N₂O or CO₂.

[PEEK]

Polyetheretherketone. This material has excellent heat, fatigue and chemical resistances as thermoplastic resin. This seat is available as an option for the regulators.

[Viton®] Trademark of DuPont

Fluoro-rubber (FKM). This material has excellent heat and chemical resistances.

[Kalrez®] Trademark of DuPont

Perfluoroelastomer (FFKM). This material has excellent heat and chemical resistances compared to fluoro-rubber (FKM).

4. Surface treatment

[Electropolish]

Commonly referred to as EP, is an electrolytic process for metals to enhance a surface chemistry and smooth the surface finish.

[Passivation]

A process for metals to form a passivation layer on the surface, typically by removing surface Fe in a nitric acid bath.

5. Connections

[Face seal fitting]

A fitting type in which a metal gasket effects a seal with mating fittings, forming high leak integrity, metal to metal seal. The most common face seal fitting is VCR® compatible type.

[Tube weld]

Components with tube stubs are installed by welding into the piping system directly without using fittings.

[Compression fitting]

A self aligning tube fitting that uses a ferrule to compress on the tubing effecting a seal when the nut is tightened. A common compression fitting is that of Swagelok®.

[NPT]

A tapered pipe thread which is a U.S.A standard (ANSI).

6. Specifications

[Surface finish Ra]

Surface finish of the inner surface (wetted parts). A standard for measuring surface roughness which averages the peak to valley of the surface profile over a given distance (stroke). Multiple readings on a part are also averaged for Ra, but for Ra max, the worst reading is the value for that part.

[Cv factor]

The flow coefficient, Cv, is defined as the volume of 15.6°C water passing through a valve with specific differential inlet to outlet pressures. Cv is calculated in accordance with the SEMI standard F32. Cv measurements of regulators are taken with the orifice of the regulators wide open.

[Cracking pressure]

This is the pressure at which a check valve first opens and achieves a given flow rate as pressure increase.

[Ultimate vacuum]

The maximum vacuum generated by a vacuum generator.

[slpm]

Abbreviation for standard liter per minute.

Indicates the volumetric flow in liters per minute of time at standard conditions of a temperature of 0°C and a pressure of 1 atmosphere.

[Supply pressure effect]

The change in a pressure regulator's outlet pressure resulting from a change in source (supply) pressure. The most typical is an increase in outlet pressure as the inlet pressure decays – often stated as a given rise per a given drop in pressure.

[Inboard leakage]

Leakage rate from outside to inside of the products occurring when an internal pressure is less than the external pressure. This can be detected by spraying helium on outside of the products and detecting helium entering into the products from any leak path while internal cavities are evacuated. This detection method conforms to the SEMI standard F1.

[Outboard leakage]

Leakage rate from inside to outside of the products occurring when an internal pressure is more than the external pressure. This can be detected by pressurizing helium inside the products and detecting helium leaking outside from the products. This detection method conforms to the SEMI standard F1.

[Across the seat leak]

Leak rate from inlet to outlet of a device in the closed position. Often also referred to as 'internal leakage' meaning leak is only internal from inlet to outlet side.

[SEMI standards]

Voluntary standards issued by Semiconductor Equipment and Materials International (SEMI) an international industry association made up of companies that supply manufacturing equipment, materials and related services to the semiconductor, flat panel display, nanotechnology, MEMS, solar power generation and other related industries.



Process Gas Equipment Common Precautions 1

Be sure to read before handling.

Design

⚠ Warning

1. Confirm the specifications.

The compatibility of the product with specific equipment must be decided by the person who designs the equipment or decided its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product.

Selection

⚠ Warning

1. Confirm the specifications.

When selecting the product, confirm the operating conditions, such as type of gas, operating pressure (inlet and outlet), flow rate, operating temperature etc., and use within the operating range specified in the catalog. The product may not be suitable for use with specific gases and applications/ environments. Check the compatibility of the product materials with the process gas.

Design the equipment and select the product by understanding the characteristics of gas.

2. Follow the regulations and laws, defined by the country or local government, or organization standards.

Reference: High Pressure Gas Safety Act, Labor Safety and Sanitation Law etc.

Mounting

⚠ Warning

1. Operation Manual

Mount and operate the product after reading the manual carefully and understanding its contents. Also keep the manual where it can be referred to as necessary.

⚠ Caution

1. Flush the piping thoroughly with inert gas before installing the products.

Remove any dust or scales thoroughly as they could cause malfunction or failure of the product. Do not flush with gas other than inert gas, as this could cause dangerous situations.

2. Do not touch the fitting or the wetted parts of the products by hand. Do not apply grease or oil to the products.

3. Unpack the hermetically-sealed package under clean environment (other than AK series).

The products intended for high purity processes are double packed inside the clean room. Make sure to unpack the sealed inner bag inside the clean room or clean environment.

4. Ensure sufficient space for maintenance activities.

Ensure sufficient space for maintenance activities.

Mounting

⚠ Caution

5. Connect face seal fittings.

Follow the procedures, recommended from the fitting manufacturer, to connect properly. Typically 1/8 turn past finger tight of the nut.

6. Connect tube welds.

Follow the industry standards (refer to SEMI F78) to weld the piping.

7. Connect compression fittings.

Follow the procedures, recommended from the fitting manufacturer, to connect properly.

Typically 1-1/4 turn past finger tight of the nut after inserting the tube into the fitting.

8. Connect NPT thread fittings.

Thread fitting or piping into body and tighten it at recommended torque. When holding the product, hold its body section.

Apply PTFE tape or sealant on the thread of the piping, fitting, etc. When using the sealant, other than the PTFE, it will be difficult to fully remove the sealant and this could cause malfunction or failure of the product.

9. After installation, perform a leak test.

Perform a leak test, such as helium leak test, pressure decay test, bubble leak test, etc., depending on the application. It is recommended to perform a helium leak test on all face seal connections and tube welds per the industry standards (refer to SEMI F1).

Storage and Operating Environment

⚠ Warning

1. Do not use in an area having chemicals, sea water or water, or where there is direct contact with any of these.

2. Do not use in a place subject to heavy vibration and/or shock.

3. Keep ambient temperature and use gas within the specified operating temperature. Remove any sources of excessive heat.

4. Do not keep the products in stock in an area, where any dust or water coming in, and keep in dry conditions, where there is no contact with humidity.



Process Gas Equipment Common Precautions 2

Be sure to read before handling.

Maintenance

Warning

1. Perform a routine maintenance.

Perform a routine maintenance at customer's responsibility by taking into consideration the operating conditions of the equipment. It is recommended to perform a routine maintenance for the following:
External leakage, Internal leakage (Across the seat leak), Performance etc.

2. Shut down system before removing the product from system for repair or replacement.

Follow the proper procedures to shut off the process gas supply and vent the system.

3. Purge hazardous gases from system before removing the product from system.

4. Do not disassemble products under warranty.

The warranty may be voided if product is disassembled.

Operation

Warning

1. Do not put the heavy objects on the products. Do not use the products as scaffold.

2. Do not use the products in conditions that do not meet the product specifications.

Product Returns

When returning the product to SMC, make sure to properly purge to remove all hazardous materials and return the product complying with SMC specified procedures.
For details, please contact SMC.

Export

Warning

The products fall within the United States Export Administration Regulations (EAR) regarding sale, export and re-exports. It is the exporter's responsibility to assure that these regulations are followed when the products are exported. Export Control Classification Number (ECCN) related to the products is as follows.

Regulations (including ECCN) are subject to change with amendment of law.

Latest information regarding these regulations should be checked by customer.

Reference: Bureau of Industry and Security (USA)
<http://www.bis.doc.gov/>

1) **2B350.g.2** <Applicable conditions>

- (1) Product name : Regulator, Diaphragm valve
- (2) Body material : Hastelloy®
- (3) Connection size : 1/2 inch or more

2) **2B999.g** <Applicable conditions>

- (1) Product name : Regulator, Back pressure regulator, Diaphragm valve, Check valve, Vacuum generator module (integrated with valve and check valve)
- (2) Body material : 316 SS, 316L SS, 316L SS secondary remelt, Hastelloy* regardless of connection size.




* 2B350.g.2 supersedes for regulator and diaphragm valve of Hastelloy body with 1/2 or more connection size.

3) **EAR99** <Applicable conditions>

- (1) Regulator and Back pressure regulator with brass bodies
- (2) Vacuum generator, Flow switch, Other options (Pressure gauge, LOTO)

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**”, “**Warning**” or “**Danger**”. They are all important notes for safety and must be followed in addition to International Standards (ISO)*¹, Japan Industrial Standards (JIS)*² and other safety regulations*³.

-  **Caution:** Operator error could result in injury or equipment damage.
-  **Warning:** Operator error could result in serious injury or loss of life.
-  **Danger :** In extreme conditions, there is a possibility of serious injury or loss of life.

- *1) ISO 4414: Pneumatic fluid power -- General rules relating to systems.
- *2) JIS B 8370: General rules for pneumatic equipment.
- *3) High Pressure Gas Safety Act, Labor Safety and Sanitation Law etc.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with fluid and specific equipment must be decided by the person who designs the equipment or decided its specifications based on necessary analysis and test results.

The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also thoroughly review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should install and operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, installation operation maintenance of the given equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or outdoors (use in a place protected from adverse environmental).
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion, or recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.

Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited Warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited Warranty and Disclaimer” and “Compliance Requirements”.


Read and accept them before using the product.

Limited Warranty and Disclaimer

1. The warranty period of the product is 1 year after the product is delivered to customer from SMC.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using the products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

Compliance Requirements







1. When the product is exported, strictly follow the laws required by the Ministry of Economy, Trade and Industry (Foreign Exchange and Foreign Trade Control Law).
2. The products printed in the catalog are USA manufactured products of AP Tech. As such, they fall within the United States Export Administration Regulations (EAR) regarding re-exports.
It is the exporter’s responsibility to assure that these regulations are followed when the products are exported.

 Safety Instructions Be sure to read “Operation Manual” before using.

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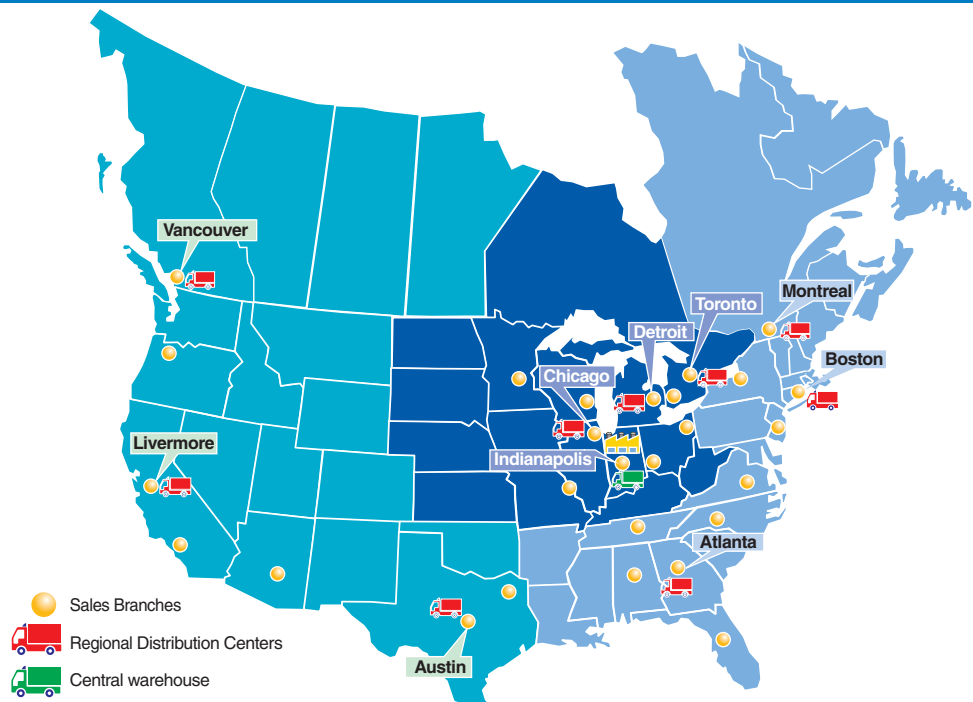
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