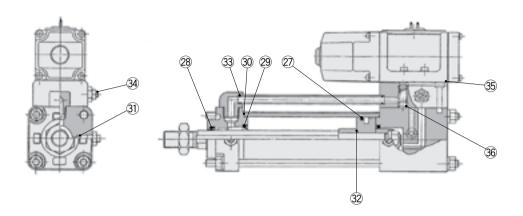
# Series CVS1K Non-lube Type: 940, 950, 963

## Construction



\* The numbers are the same as the "Construction" of the Best Pneumatics No.3 Series CVS1K.

#### **Seal Kit List**

| No. | Description                 | Material | Note                      |  |  |
|-----|-----------------------------|----------|---------------------------|--|--|
| 27) | Piston seal                 |          |                           |  |  |
| 28  | Rod seal                    |          |                           |  |  |
| 29  | Cushion seal                |          |                           |  |  |
| 30  | Cylinder tube gasket        |          | 29, 32, 34 and 35 are     |  |  |
| 31) | Cushion valve seal          | NBR      | non-replaceable parts, so |  |  |
| 32  | Piston gasket               | INDR     | they are not included in  |  |  |
| 33  | Pipe gasket                 |          | the seal kit.             |  |  |
| 34  | Speed adjustment valve seal |          |                           |  |  |
| 35  | Gasket                      |          |                           |  |  |
| 36  | Valve port gasket           | ]        |                           |  |  |

## **Disassembly/Replacement**

1. Please consult with SMC when the rod seal is to be replaced.

When the rod seal is to be replaced, make sure that the seal's width across flats matches that of the non-rotating guide.

A rod seal may allow air leakage depending on the position where it is installed. Therefore, please consult with SMC when a rod seal is

2. Do not replace the non-rotating guide.

Since the non-rotating guide is press fitted, the entire cover assembly needs be replaced instead of a single part.

### \*BLUE links will lead to purchase pages.

#### Replacement Parts: Seal Kit

| Bore size (mm) | Kit no.    | Contents               |  |
|----------------|------------|------------------------|--|
| 40             | CVS1K40-PS | Set of left nos.       |  |
| 50             | CVS1K50-PS | 27, 28, 30, 31, 33, 36 |  |
| 63             | CVS1K63-PS | 20, 20, 30, 30, 33, 30 |  |

- \* Seal kit includes ②, ②, ③, ③, ③, ③. Order the seal kit, based on each bore size.
- \* Seal kit includes a grease pack (ø40, ø50: 10 g, ø63 or more: 20 g). Order with the following part number when only the grease pack is

Grease pack part no.: GR-S-010 (10 g), GR-S-020 (20 g)