

Heavy Duty Stopper Cylinder Series RSH

ø20, ø32, ø50, ø63, ø80

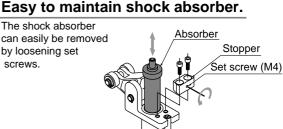
Capable of stopping pallets softly

Stopper cylinder with built-in shock absorber

Absorption energy can be adjusted depending on load speeds.

Transported object can be stopped softly due to built-in adjustable style shock absorber. (ø50 to ø80).

The shock absorber can easily be removed by loosening set screws.



MK/MK2

RSQ/RSG

RSH

CE₁

CE₂

ML2B

ML1C

REA

REC

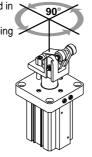
RHC

MTS

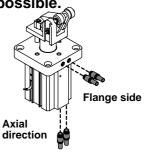
CC

Rotatable stopper lever

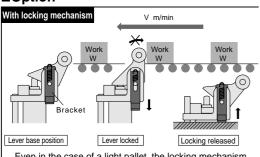
Stopper lever can be rotated in 360°(4 positions every 90°) depending on desired stopping (ø20 rotatable in 180°, 2 positions only.)



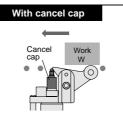
Piping from 2 directions is possible



■Option

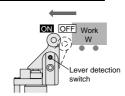


Even in the case of a light pallet, the locking mechanism prevents the pallet from rebounding due to spring force of the shock absorber.



The cancel cap holds the lever horizontally allowing a pallet to

With lever detection switch



When the lever is in an upright position (in absorbing energy), the switch will tum ON or OFF to indicate that the pallet has reached the stopping position. (Refer to p.4.3-12 for details.)

Oversized piston rod

Bore size(mm)	Rod dia(mm)
ø 20	ø14
ø 32	ø20
ø 50	ø32
ø 63	ø40
ø80	ø50

3 actuating methods

- 1. Single acting
- 2. Double acting
- 3. Double acting with spring

Auto switch attachment

Auto switches can be selected that do not protrude from cylinder

2 roller materials available to suit application requirements. (Resin or rolled steel)

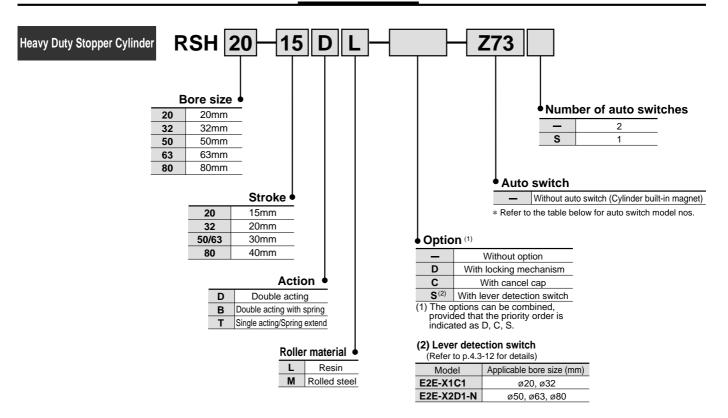
■Variation

- v ai	iatioi	•									
Series	Mounting	Action	Rod end configuration	Standard variation Built-in magnet	Locking	Option Cancel cap Proximity switch	Bore size (mm)	Stand 15	dard s 20	troke (30	mm) 40
RSH	Flange –	Double acting Double acting with spring Single acting	Lever style Very				Ø20 Ø32 Ø50 Ø63 Ø80	•	•	•	•

Heavy Duty Stopper Cylinder Series RSH

ø20, ø32, ø50, ø63, ø80

How to Order



Applicable Auto Switches/Refer to the p.5.3-2 for further information on auto switch.

	0			100	Lo	ad vol	tage	Auto swite	ch model	Lead	wire lengt	h(m)*																
Model	Special function	Electrical entry	Indicator light	Wiring (Output)	•		AC	Lead wire entry		0.5 3		5		icable														
	Turiction	entry	ligrit	(Output)			AC	Perpendicular	In-line	(—)	(L)	(Z)	10	load														
				3 wire	_	5V	_	_	Z 76	•	•	_	IC	_														
Reed switch	_	Grommet	Yes		0.01	12V	100V	-	Z73	•	•	•	_	Rel														
		No	2 wire 24V		24V	5V 12V	≤100V	_	Z80	•	•	_	IC	PL														
				3 wire (NPN)	12V	12V 5V	PN) 12V ire 5V P) 12V		Y69A	Y59A	•	•	0	IC														
	_			3 wire (PNP)				Y7PV	Y7P	•	•	0	2															
Solid				2 wire 3 wire (NPN) 24'	3 wire	3 wire		2 wire	12V		Y69B	Y59B	•	•	0	-												
state switch	Diamontic	Grommet	Yes														24V		5V	_	Y7NWV	Y7NW	•	•	0	IC	Re PL	
	Diagnostic indication (2 color)				12		I															12V		Y7PWV	Y7PW	•	•	0
				2 veiro			12V		Y7BWV	Y7BW	•	•	0															
	Water resistant (2 color)			2 wire						12V	120		_	Y7BAL	-	•	0	_										

^{*} Lead wire length symbol

0.5m (—) (Example) Y69B 3m L Y69BL 5m Z Y69BZ AvailableNot available

^{**}Solid state auto switches marked with a "O" are manufactured upon receipt of order.

^{***}D-A7\(\supers\), D-A8\(\supers\), D-F7\(\supers\) and D-J7\(\supers\) are available as option.

Heavy Duty Stopper Cylinder Series RSH



Models

Construction	n Mounting Action Bo		Bore size	Rod end configuration	Applicable auto switch		
Construction	iviouriting	Action	(mm)	Rod end configuration	Reed switch	Solid state switch	
Fixed mounting height	Flange	Double with spring Single/spring extend	ø20, ø32 ø50, ø63 ø80	Lever with built-in shock absorber	D-Z7 D-Z8	D-Y5 D-Y6 D-Y7	

Specifications

Bore size (mm)	ø 20	ø 32	ø 50	ø 63	ø 80
Action	Double acting	, Single acting	(spring extend	d), Double actir	ng with spring
Rod end configuration		Lever with	n built-in shock	absorber	
Fluid			Air		
Proof pressure			1.5MPa		
Max. operating pressure			1.0MPa		
Ambient and fluid temperature		–10 to	+60°C (No fre	ezing)	
Lubrication			Not required		
Cushion		ŀ	Rubber bumpe	r	
Stroke length tolerance			+1.4 0		
Mounting			Flange		
Port size	M5 X 0.8	Rc(PT) ¹ / ₈	Rc(PT) ¹ / ₈	Rc(PT) ¹ / ₄	Rc(PT) ¹ / ₄
Auto switch			Attachable		

Standard Stroke

(mm)

Bore size (mm)	Standard stroke
ø 20	15
ø 32	20
ø 50	30
ø 63	30
ø 80	40

Weight

(kg)

***Oigiit		(kg)		
Action	Rod end configuration	Bore size (mm)	Weight	
5 11		ø20	0.41	
Double acting	Lancaca codella la collection	ø32	0.75	
Single acting	Lever with built-in shock absorber	ø50	2.03	
Double acting with spring		ø63	3.56	
Double acting with spring		ø80	6.33	

Applicable Auto Switch Model

Auto Switch	Model	Electrical entry/Function	Page
Reed switch	D-Z7□/Z80	D-Z7□/Z80 Grommet (In-line)	
	D-Y59□/Y7P	Grommet (In-line)	5.3-40
	D-Y69□/Y7P	Grommet (Perpendicular)	5.3-40
Solid state switch	D-Y7□W	Grommet (2 color, In-line)	5.3-48
	D-Y7□WV	Grommet (2 color, Perpendicular)	5.3-48
	D-F7BAL	Grommet (2 color, Water resistant, In-line)	5.3-57

MK/MK2

RSQ/RSG

RSH

CE1

CE2

ML2B

ML1C

REA

REC

RHC

MTS

CC

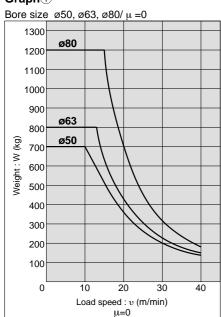
Operation Range

(Example) Load weight of 300kg, load speed of 20m/min, friction coefficient of μ =0.1

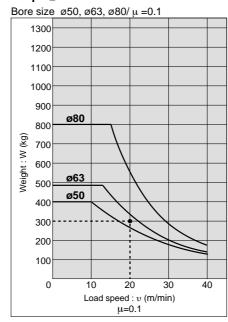
(How to read graph)

Find the intersection of the vertical axis representing the weight of 300kg and the horizontal axis representing the speed of 20m/min. in the graph shown below and select the bore size $\emptyset 63$ positioned within the operating range of the cylinder.

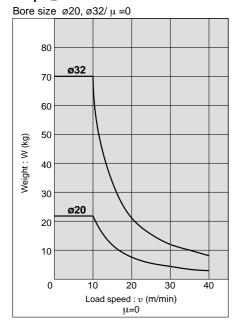
Graph(1)



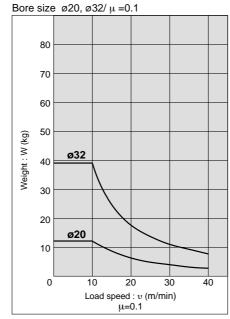
${\bf Graph @}$



Graph3



Graph4

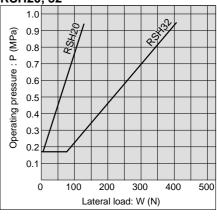


Lateral Load and Operating Pressure

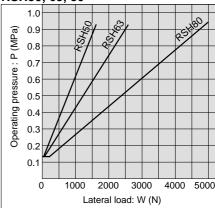
Greater lateral loads need higher cylinder operating pressures.

Set the operation pressure by using the graph as a guideline.

RSH20, 32



RSH50, 63, 80



Operation Guide

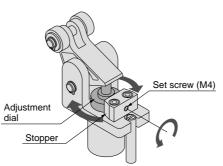
①Adjustment of shock absorber capacity (ø50 to ø80)

When a transported object is to stop softly loosen the set screw (M4) on the stopper section, turn the adjustment dial to set the energy absorption value for the transported object, and select a suitable absorbing position (drag). After adjustment, fasten the set screw tightly.

Note 1) during adjustment

Drag on shock absorber should be set at max. value. When energy of the transported object is greater than the drag of the absorber. Excessive load on the lever section may cause malfunction.

Note 2) On the Ø20 and Ø32 type, the drag of the shock absorber cannot be changed, but the stroke of the shock absorber is possible to change by adjusting height of the adjustment dail.



2 Change of stopping direction and piping position

Stopping direction and piping position can be changed in 90° increments. (ø20 : 180°)

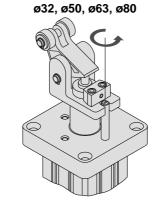
●ø20

Loosen the set screw (M3) located on the side of rod cover and pull out guide rod out of cover. Rotation of lever section is free and possible to reverse 180°.





Loosen guide rod (end notch) with screwdriver (–). Rotation of lever section is free and possible to change in 90° increments.



③Replacing the shock absorber during maintenance

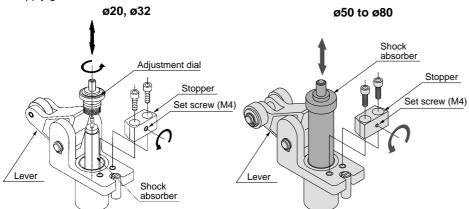
Guide rod

Set screw (M3)

Loosen the hexagon socket bolts in the stopper and the set screw (M4) that is used for securing the shock absorber, and remove the stopper from the lever holder. Tilt the lever 90° and pull the shock absorber out. (On the Ø20 or Ø32 type, after removing the stopper, loosen the adjustment dail; then, pull the shock absorber out.)

* Precautions during assembly

After replacing the shock absorber, properly tighten the bolts and the set screw; then, apply grease on the cross section of the rod of the shock absorber.



⚠Precautions

Be sure to read before handling. Refer to p.0-39 to 0-46 for Safety Instructions and common precautions on the products mentioned in this catalog.

Selection

Do not allow a pallet to collide with the cylinder when the lever is upright.

With a shock absorber integrated lever style, if the subsequent pallet collides with the cylinder when the lever is upright (after the shock absorber has absorbed the energy), all of the pallet's energy will be applied to the cylinder body. Therefore, do not allow the pallet to collide with the cylinder.

2Do not scratch or gouge the sliding portion of the piston.

The piston rod is not hardened. Do not operate the cylinder if there is the risk of scratching or gouging the piston rod, such as by contact with a sharp section on a pallet, as this could cause malfunction.

Susing a stopper cylinder to act as an intermediate stop for a load that is connected directly to a cylinder, etc.:

The operating range given in the catalog is applicable only for stopping the pallets on a conveyor. Contact SMC if a stopper cylinder is to be used for stopping a load that is connected directly to a cylinder, as this will cause the cylinder's thrust to act as a horizontal load.

Mounting

●Do not apply rotational torque to the cylinder rod.

Install so that the cylinder's contact surface will be parallel to the pallet's contact surface to prevent rotational torque from being applied on the cylinder rod.

Operation

⚠ Caution

In the case of the model with locking mechanism, do not apply an external force from the opposite side when the lever is locked.

During the adjustment of a conveyor, move the pallets with the cylinder lowered.

2Do not apply oil on the sliding portion of the piston rod.

This could cause a malfunction such as improper retraction of the cylinder.

3Do not get your hands caught during cylinder operation.

During cylinder operation, the lever holder moves vertically. Therefore, be careful to avoid getting your hands or fingers caught between the rod cover and the lever holder

MK/MK2

RSQ/RSG RSH

CE1

CE2

ML2B

ML1C

REA

REC

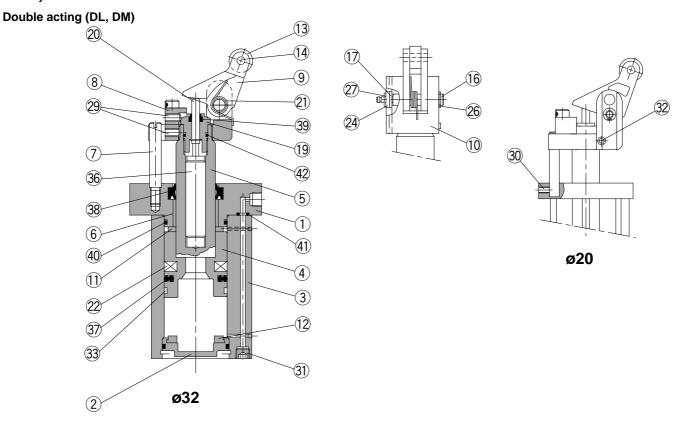
RHC

MTS

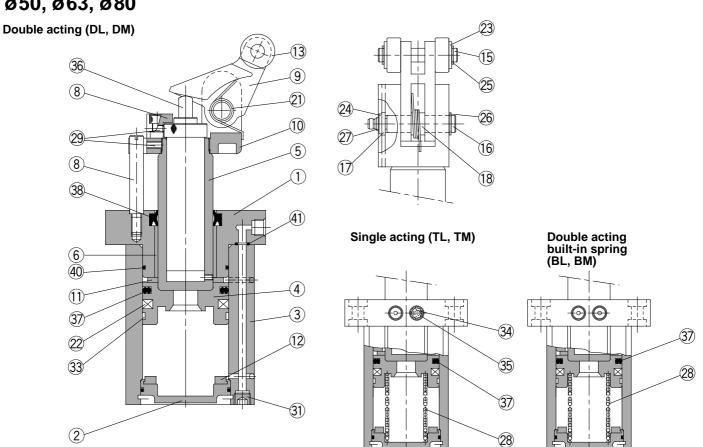
CC

Constuction

ø20, ø32



ø50, ø63, ø80



Heavy Duty Stopper Cylinder Series RSH

Component Parts (Single Acting)

Com	ponent Parts (Sing	le Acting)	
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Metallic silver
2	Head cover	Aluminum alloy	White anodized
3	Cylinder tube	Aluminum alloy	Hard anodized
4	Piston	Aluminum alloy	Chromated
(5)	Piston rod	ø20: Stainless steel	Hard abrama plated
	PISION IOU	ø32, ø50, ø63, ø80: Carbon steel	Hard chrome plated
6	Bush	Lead bronze casting	
	Guide rod	Carbon steel	Hard chrome plated
8	Stopper	Stainless steel	
9	Lever	Carbon steel	White nickel plated
	Lever holder	Carbon steel	White nickel plated
	Bumper A	Urethane	
	Bumper B	Urethane	-00L
13	Roller	Resin	-□□M
		Rolled steel	
	Spring pin	Carbon tool steel	
<u>15</u>	Roller pin	Carbon steel	
	Lever pin	Carbon steel	
	Ring A	Aluminum alloy	White anodized
	Ring B	Aluminum alloy	White anodized
	Adjustment dial	Aluminum alloy	
	End rod	Special steel	
	Lever spring	Stainless steel wire	
	Magnet	Synthetic rubber	
	Flat washer	Copper wire	Nickel plated
24	Flat washer	Copper wire	Nickel plated
	C retaining ring for rod	Carbon tool steel	
26	C retaining ring for rod	Carbon tool steel	
	C retaining ring for rod	Carbon tool steel	
	Return spring	Piano wire	
29	Hexagon socket set screw	Chrome molybdenum steel	
30	Hexagon socket set screw	Chrome molybdenum steel	Used for ø20 only
31	Hexagon socket plug	Chrome molybdenum steel	Nickel plated
32	Spring pin	Carbon tool steel	Used for ø20 only
33	Wear ring	Resin	=00. Diversible leads
<u>34</u> <u>35</u>	Element	Sinterted metal BC	ø20: Plug with hole
36	Snap ring	Copper wire	
- =	Shock absorber	- NDD	
37 38	Piston seal	NBR	
$\stackrel{\sim}{\sim}$	Rod seal	NBR	
<u>39</u> 40	Scraper Tube gooket	NBR NBR	
41)	Tube gasket		
42	O ring	NBR NBR	
44	O ring	INDK	I

Replacement Parts: Seal Kit

Bore size		Kit No.		Contents
(mm)	Double	Double with spring	Single	Contents
20	RSH20D-PS	RSH20T-PS		Set of above 37
32	RSH32D-PS	RSH3:	2T-PS	to 42.
50	RSH50D-PS	RSH5	0T-PS	Set of above 37
63	RSH63D-PS	RSH6	3T-PS	to 41).
80	RSH80D-PS	RSH8	0T-PS	(except 39)

^{*}Packing set includes piston seal ③, rod seal ③, scraper ③, tube gasket ④, O ring ④ and ⑥ (ø20 to ø32), or piston seal ③, rod seal ③, tube gasket ④, O ring ④ (ø50 to ø80).

Replacement Parts: Shock absorber

Bore size (mm)	Part No.
20	RSH-R20
32	RSH-R32
50	RSH-R50
63	RSH-R63
80	RSH-R80

MK/MK2

RSQ/RSG

RSH

CE1

CE2

ML2B

ML1C

REA

REC

RHC

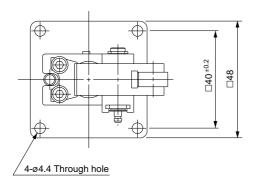
MTS

CC

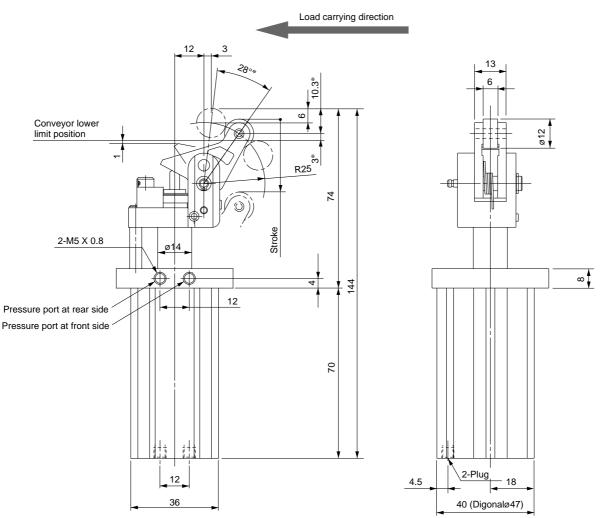
Dimensions/Bore Size: ø20, ø32



RSH20-15□□



The figure shows an extended piston rod.





Note 1) The figure shows the dimensions at the max. energy absorption. Note 2) Dimensions with auto switch are identical to the above.

Note 3) The figure shows an extended piston rod.

Note 4) The dimensions marked with vary according to adjustment of the dial.

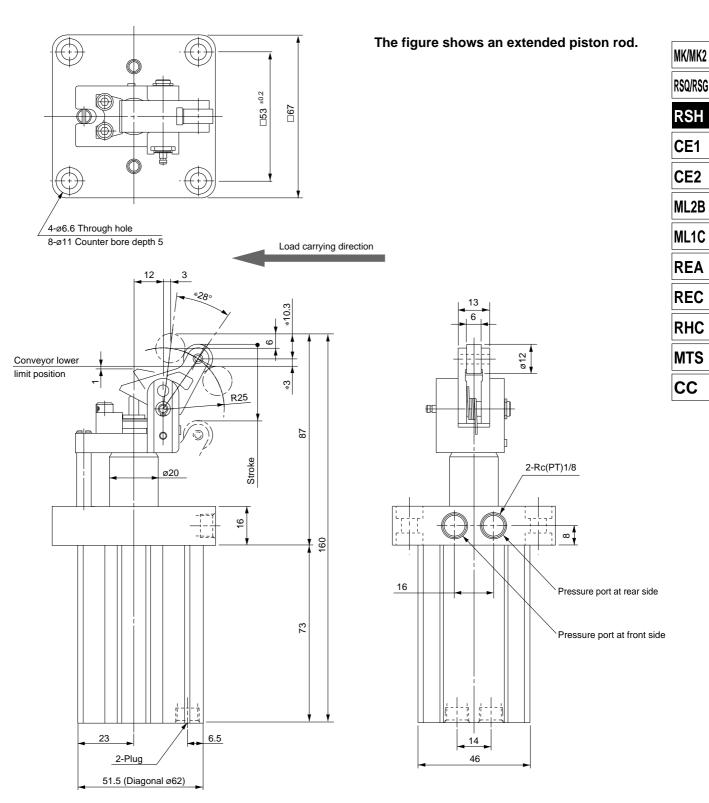


Basic type: RSH20-15□□ SRSH20A, #1 (#1+#5) With locking mechanism: RSH20-15□□-D ·· SRSH20A, #2 (#2+#5) With cancel cap: RSH20-15□□-C ···· With lever detection switch: RSH20-15□□-S ···· · SRSH20A, #3 (#3+#5) · SRSH20A, #4 (#4+#5) With locking mechanism + cancel cap: RSH20-15□□-DC SRSH20B, #1 (#1+#5)

With locking mechanism + lever detection switch: RSH20-15□□-DS ······· SRSH20B, #2 (#2+#5)
With cancel cap + lever detection switch: RSH20-15□□-CS ······ SRSH20B, #3 (#3+#5)
With locking mechanism + cancel cap + lever detection switch: RSH20-15□□-DCS······ SRSH20B, #4 (#4+#5)

Heavy Duty Stopper Cylinder Series RSH

RSH32-20□□



CAD

Note 1) The figure shows the dimensions at the max. energy absorption.

Note 2) Dimensions with auto switch are identical to the above.

Note 3) The figure shows an extended piston rod.

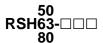
Note 4) The dimensions marked with* vary according to adjustment of the dial.

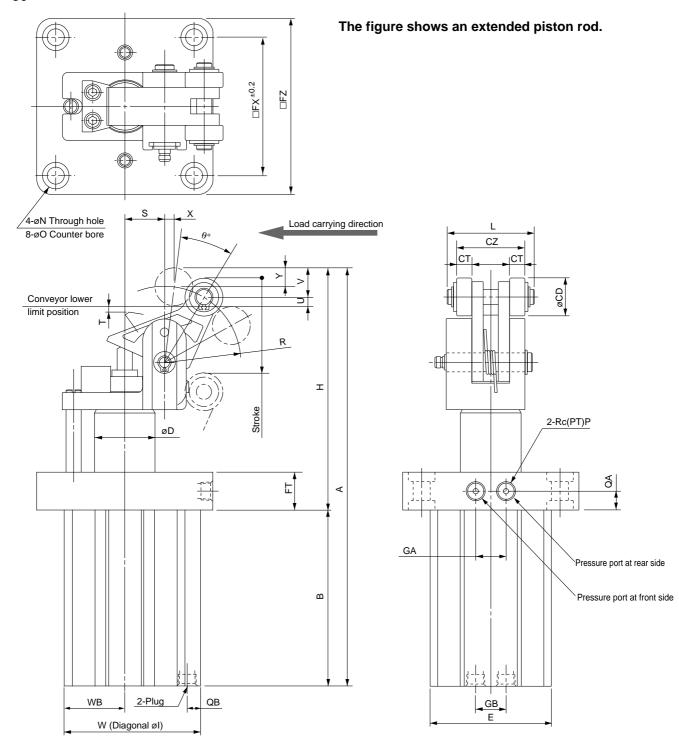
With locking mechanism + cancel cap + lever detection switch: RSH32-20□□-DCS-

-SRSH32B, #4 (#4+#5)

Dimensions/Bore Size: ø50, ø63, ø80







(mr

Bore (mm)	Stroke	Α	В	CD	СТ	CZ	D	Е	FT	FX	FZ	GA	GB	Н	1	L	N	0	Р	QA	QB
ø 50	30	221	93	20	8	36	32	64	20	73	93	16	16	128	85	45	9	14 depth 5	1/8	10	7
ø 63	30	251.5	107	20	10	45	40	77	25	90	114	24	24	144.5	103	54	11	18 depth 6	1/4	12.5	8.5
ø 80	40	299.5	128	25	10	45	50	98	25	110	138	24	35	171.5	132	56	13	20 depth 6	1/4	12.5	10

Bore (mm)	Stroke	R	S	Т	U	V	W	WB	Х	Υ	θ°
ø 50	30	40	21	2	5.5	15.5	72	32	5	10	24
ø 63	30	47	24.5	3.5	6.4	16	87.5	38.5	5	10	24
ø 80	40	54	31	3	6.7	19.4	109	49	6	12.5	23

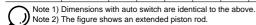
CAD

Basic: RSH Bore size - □□□□······· SRSH Bore size | A, #1 (#1+#5)

w/locking mechanism: RSH Bore size | □□□□□ ····· SRSH Bore size | A, #2 (#2+#5)

w/cancel cap: RSH Bore size | □□□□□····· SRSH Bore size | A, #3 (#3+#5)

w/lever detection switch: RSH Bore size | □□□□····· SRSH Bore size | A, #4 (#4+#5)



Proper Auto Switch Mounting Position

Auto switch

^Precautions

Be sure to read before handling. Refer to p.0-44 and 0-46 for common precautions of auto switches.

MK/MK2

RSQ/RSG

RSH

CE1

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ML2B

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RHC

MTS

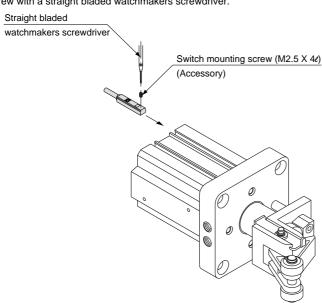
CC

Auto switch mounting position

Auto switch model Bore size	D-Z D-Z D-Y D-Y	′ 59		69□ 7PV		7□W 7BAL	D-Y7□WV		
(mm)	Α	В	Α	В	Α	В	Α	В	
ø20	18	8	18	9.5	18	2	18	4	
ø32	13.5	10	13.5	12	13.5	4.5	13.5	6.5	
ø50	21.5	12	21.5	14	21.5	6.5	21.5	8.5	
ø63	16.5	31	16.5	33	16.5	25.5	16.5	27.5	
ø80	26	33	26	35	26	27	26	29	

How to Install an Auto Switch

To set the auto switch, insert the auto switch into the switch groove from the direction indicated in the following drawing. After setting at the desired position, tighten the attached switch mounting screw with a straight bladed watchmakers screwdriver.



Note) Use a watchmakers screwdriver with a grip diameter of 5 or 6mm to tighten the auto switch mounting screw. Use a tightening torque of 0.05 to 0.1Nm.

As a rough guide, tighten the screw an additional 90°C after feeling a tight resistance.

Lever Detection Switch (Proximity Switch)

Proximity Switch Specifications/Manufacturer: OMRON Co. Ltd.

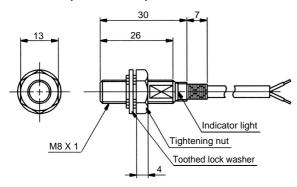
Model no.	E2E-X1C1	E2E-X2D1-N					
Applicable cylinder size	RSH20/32	RSH50/63/80					
Output	N. O.						
Supply voltage (Operating voltage range)	12 to 24V DC(10 to 30V DC), Ripple 10% or less (P-P)						
Current consumption (Leakage current)	17mA or less	0.8mA or less					
Response frequency	3kHz	1.5kHz					
Control output (Chest)	Open collector max. 100mA	3 to 100mA					
Indicator light	Detection indication (Red LED)	Working indication (Red LED) Set working indication (Green LED)					
Operating ambient temperature	-25 to 70°C (No freezing)						
Operating ambient humidity	35 to 95%RH						
Residual voltage (1)	2V or less	3V or less					
Withstand voltage (2)	500V AC	1000V AC					
Vibration	Endurance 10 to 55Hz, Duplex amplitude 1.5mm XYZ direction 2h						
Impact	Endurance 500m/s (About 50G) XYZ direction 10 times						
Enclosure	IEC standard IP67 (JEM standard IP67G Drip proof, Oil proof)						

Note 1) At load current 100mA and cord length 2m Note 2) Between case and whole charging part

Dimensions

E2E-X1C1 (RSH20/32) 17.5 15 Indicator light * Polyvinyl chloride round M5 X 0.5 Tightening nut cord (Oil and vibration proof) 0.14mm² X 3 wire

E2E-X2D1-N (RSH50/63/80)



*Polyvinyl chloride round cord ø3.5 (18/ø0.12) 2 wire Standard 2m Cord extension (Individual metal piping) Max. 200m

O. D. ø2.9 Standard 2m Cord extension (Individual

metal piping) Max. 100m

Output Circuit

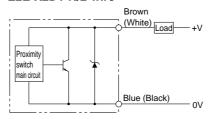
E2E-X1C1/3-wire

-₩ 100Ω Load Black * Proximit (White) switch Output Blue (Black)

* Max. 100mA (Load current)

E2E-X2D1-N/2-wire

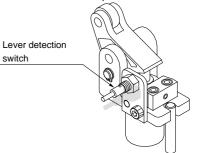
Toothed lock washer



Mounting Position

●E2E-X1C1(RSH20/32)

While holding the lever in the detection range of the switch, screw in the switch gradually until the indicator light (red) turns on. Then, screw the switch in further, halfway between the turn on point and the lever.



●E2E-X2D1-N(RSH50/63/80)

While holding the lever in the detection range of the switch, screw in the switch until the indicator light (green) turns on. Then, give an additional half rotation of screw. After that, incline the lever by 90° and confirm that the indicator light is not on and does not show either red or green.

