## Smooth Cylinder *CQSY/CQ2Y/CM2Y/CG1Y/CA2Y* ø12 to ø25 ø32 to ø100 ø20 to ø40 ø20 to ø100 ø40 to ø100



## Stable operation possible even at a low speed of 5 mm/s (Measurement based on JIS B 8377)

Smooth operation with less sticking and slipping



## Sliding resistance

Bi-directional low-friction operation possible. Pressure can be controlled regardless of its direction.



### **Application Example**

**SMC** 

Smooth cylinder combined with precision regulator (e.g. Series IR)



CEP1

CE1

CE2

ML2B

C<sub>G</sub><sup>J</sup>5-S

CV

MVGQ

CC

RB

J

D-

-X

20-

Data



#### Applicable Auto Switch/Refer to page 10-20-1 for further information on auto switches.

5 m ..... Z (Example) F9NWZ

Floct		Electrical	·light	Wiring		Load volta	age	Auto swite	ch model	Lead wir	e (m	ı)*			
Туре	Special function	entry	cator	(Output)	DC		AC			0.5	3	5	connector	Appli	cable load
		onay	Indi	(Calpai)		DC	AO	Perpendicular	In-line	(Nil)	(L)	(Z)	connector		
고드				3-wire		<b>F</b> 1/		A.0.C.V	4.00					10	
vitc	Gromme		les	(Equiv. NPN)	-	ъv	_	A96V	A96	•	•	-	-	IC	_
ст SS			ſ	2-wire	24 V	12 V	100 V	A93V	A93			—	—	_	Relay, PLC
				3-wire (NPN)		EV 10.V		—	M9N			—	—		
				3-wire (PNP)	1	5 V, 12 V		—	M9P			—	—	IC	
-S				2-wire		12 V 5 V, 12 V 12 V		—	M9B			—	—	_	
swit		1		3-wire (NPN)	1			M9NV	_			0	0	10	
te	—		SS	3-wire (PNP)	04.14			M9PV	_			0	0	IC	Relay,
stat		Grommet	∣⊁	2-wire	24 V		_	M9BV	_			Ο	0	—	PLC
lid	Dia emoctio indication			3-wire (NPN)	]	EV 10.V		F9NWV	F9NW			0	0	10	
So	Diagnostic Indication			3-wire (PNP)	]	5 V, 12 V		F9PWV	F9PW			0	0	IC	
	(2-0001)			2 wire		12.1/		F9BWV	F9BW			0	0		
	Water resistant (2-color)			2-wire		12 V		—	F9BA	—		0	0	—	
* Lead wi	re length symbols: 0.5	m m	Nil I (F	(Example) A9 Example) A93	3		* (): Ma	nufactured u	ipon receip	t of order.					

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, refer to page of Best Pneumatics Vol. 7.



RE<sup>A</sup>B

REC

C

C□Y

MQM

RHC

MK(2)

RSGQ

RS<sup>H</sup>

RZQ

MI s

CEP1

CE1

CE2

ML2B

C<sub>G</sub><sup>J</sup>5-S

CV

MVGQ

CC

RB

J

D-

-Х

20-

Data

## Smooth Cylinder Series CQSY



Туре Pneumatic (Non-lube) Action Double acting, Single rod Fluid Air Proof pressure 1.05 MPa Maximum operating pressure 0.7 MPa Ambient and Without auto switch -10 to 70°C (with no freezing) With auto switch -10 to 60°C (with no freezing) fluid temperature Cushion Rubber bumper Rod end thread Female thread Rod end thread tolerance JIS class 2 +1.0 Stroke length tolerance Mounting Through-hole/Both ends tapped common Operating piston speed 5 to 500 mm/s Allowable leakage rate 0.5 ℓ/min (ANR) or less

### **Minimum Operating Pressure**

				Unit: MPa
Bore size (mm)	12	16	20	25
Minimum operating pressure	0.	03	0.	02

#### **Standard Stroke**

\_\_\_\_

Specifications

Bore size (mm)	Standard stroke (mm)
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30, 35, 40, 45, 50

### **Theoretical Output**

				→OUT ←	IN	Unit: N
Bore size	Rod size	Operating	Piston area	Operat	ing pressure	e (MPa)
(mm)	(mm)	direction	(mm²)	0.3	0.5	0.7
10	6	IN	84.8	25	42	59
12	0	OUT	113	34	57	79
16	0	IN	151	45	75	106
10	0	OUT	201	60	101	141
20	10	IN	236	71	118	165
20	10	OUT	314	94	157	220
25	10	IN	378	113	189	264
25	12	OUT	491	147	245	344

## Intermediate Stroke

	Installation of spacer on standard stroke body.						
	Refer to page 10-4-2 for s	standard model no.					
Mathad	Intermediate strokes at 1	mm intervals are available					
Method	by using spacers with standard stroke cylinders.						
	Bore size (mm)	Stroke range (mm)					
Stroke range	12, 16	1 to 29					
	20, 25	1 to 49					
	Part no.: CQSYB25-47DC						
	CQSYB25-50DC with 3 m	nm width spacer inside.					
	B dimension is 77.5 mm.						
	Calculation:ø25, B dimensi 27.5 (B dimensi	on 27.5 mm (without switch) on) + 50 (st) = 77.5 (mm)					
	Method Stroke range	Installation of spacer on s Refer to page 10-4-2 for s Intermediate strokes at 1 by using spacers with stat Bore size (mm) Stroke range 12, 16 20, 25 Part no.: CQSYB25-47DC CQSYB25-50DC with 3 m B dimension is 77.5 mm. Calculation:ø25, B dimensi 27.5 (B dimensi					

#### JIS Symbol



## **Replacement Parts: Seal Kit**

Bore size (mm)	Kit no.	Contents
12	CQSY12-PS	Piston seal 1 pc.
16	CQSY16-PS	Rod seal 1 pc.
20	CQSY20-PS	Tube gasket 1 pc.
25	CQSY25-PS	Grease pack (10 g) 1 pc.

When only grease for maintenance is necessary, please order by the following part numbers.

Grease pack GR-L-005 (5 g) GR-L-010 (10 g)

## Series CQSY

#### Dimensions/ø12 to ø25

Basic style (Through-hole/Both ends tapped): CQSYB/CDQSYB

Specifications and auto switch information not provided below are the same as those of the **anti-lateral load type of Series CQS** $\square$ S. Please refer to page of Best Pneumatics Vol. 7.

ø12





ø20, ø25



Rod end male thread



Rod End Male Thread (mm)							
Bore size (mm)	<b>C</b> 1	H1	L	Х			
12	9	M5 x 0.8	14	10.5			
16	10	M6 x 1.0	15.5	12			
20	12	M8 x 1.25	18.5	14			
25	15	M10 x 1.25	22.5	17.5			

(mm)

#### **Basic Style**

Bara aiza	Stroke range	Without o	uto owitob	With our	to owitch																
Bore size	Stroke range	williout a	IUIO SWIICH	willi au	IO SWIICH	C	р	F	F	н	1	ĸ		м	N	04	OB	0	RΔ	BB	Т
(mm)	(mm)	Α	B	Α	В	U		-	•	••	•		-	101				<u>u</u>			•
12	5 to 30	25.5	22	30.5	27	6	6	25	5	M3 x 0.5	32	5	3.5	15.5	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
16	5 to 30	25.5	22	30.5	27	8	8	29	5	M4 x 0.7	38	6	3.5	20	3.5	M4 x 0.7	6.5	7.5	7	4	0.5
20	5 to 50	29	24.5	39	34.5	7	10	36	5.5	M5 x 0.8	47	8	4.5	25.5	5.4	M6 x 1.0	9	9	10	7	1
25	5 to 50	32.5	27.5	42.5	37.5	12	12	40	5.5	M6 x 1.0	52	10	5	28	5.4	M6 x 1.0	9	11	10	7	1

Note 1) Threaded through hole is used for the standard of ø20 with 5 to 10 mm strokes and ø25 with a 5 mm stroke. Note 2) For more information about the rod end nut and accessories, please refer to page of Best Pneumatics Vol. 7.

4



# Smooth Cylinder *Series CQ2Y* ø32, ø40, ø50, ø63, ø80, ø100

Specifications and auto switch information not provided below are the same as those of the **anti-lateral load type of Series CQ2**. Please refer to page of Best Pneumatics Vol. 7.



#### Applicable Auto Switch/Refer to page 10-20-1 for further information on auto switches.

5 m ········· Z (Example) A73CZ None ······· N (Example) A73CN

			light		L	oad volta	age	Rail mo	ounting	Direct n	nounting	Lead	l wir	e (n	n)*				CE2											
Туре	Special function	entry	cator	(Output)	DC		10	ø12 to	ø100	ø32 to ø100		0.5	3	5	None	Pre-wire	Appl	ad												
		onary	<u>ip</u>	(Output)	U		70		In-line	Perp.	In-line	(Nil)	(L)	(Z)	(N)	connector	10		ML2B											
Ч					3-wire (Equiv. NPN)	-	5 V	-	-	A76H	A96V	A96	•	•	-	-	_	IC	-	C <sub>g</sub> <sup>J</sup> 5-S										
wit	_	Grommet	S		-	_	200 V	A72	A72H	-	-			-	-	-			-											
spe			Ř	Quality		12 V	100 V	A73	A73H		-		•	•	-	-		Relay.	CV											
Jec.		0		2-wire	24 V	101/		-	-	A93V	A93			-	-	-	-	PLC												
_	Disgnactic indication (2 color)	Connector				12 V	-	A73C	-	-	-			•	•	_			MVGQ											
	Diagnostic Indication (2-color)	Gronnet		3-wiro (NDNI)		_	-	EZNIV	- E70	_	-			-	_	-														
-	_	Grommet		3-wire (PNP)		5 V, 12 V		F7PV	F7P	-	-	•	ŏ	0	_	0	IC	_	CC											
				2-wire		12 V		F7BV	J79	-	-		•	0	-	0	_													
ے		Connector	-	2 1110				J79C	-	-	-		•		•	-		-	RB											
/itc		Grommet		3-wire (NPN)		5 V, 12 V	2 V / 2 V /	, - - -	-	-	M9NV	M9N	•	•	$\overline{O}$	_	0	IC												
S S	-			3-wire (PNP)		1014				_	-	M9NV	M9P			$\frac{0}{0}$	-	0		<b>_</b> .	J									
tate	Diamantia		/es	2-wire	24 V	12 V					-	- E7NIM/1/	- E70W		M9B EONW				-	Relay,	-									
g	Diagnostic		1	3-wire (NPN)		5 V, 12 V									-		F79W	FODWV	FODW			$\frac{1}{2}$	_	0	IC	1 20	D-			
Soli	(2-color)			3-wile (1 N1 )												-	-	-	F7BWV	.179W	F9RWV	FORW			$\frac{1}{2}$	_	0		-	
	Water resistant	Grommet		2-wire		12 V														-		-	F7BA	-	F9BA	_	ŏ	ŏ	_	0
	(2-color)							F7BAV	_	_	_	_	ŏ	ŏ	_	_			Λ											
	With diagnostic output (2-color)			4-wire (NPN)		5 V, 12 V		-	F79F	-	-		Ŏ	Õ	_	0	IC		20-											
	Magnetic field resistant (2-color)			2-wire		_		-	P5DW	-	-	-			-	0	-		20-											
* Lea	d wire length symb	ools: 0.5 m		······ Nil (Exar	nple) A7	73C		* (): Man	nufacture	d upon re	eceipt of c	order.							Data											

D-P5DWL is available for ø40 to ø100.

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, please consult with SMC.



## Series CQ2Y



## Specifications

Туре	Pneumatic (Non-lube)
Fluid	Air
Proof pressure	1.05 MPa
Maximum operating pressure	0.7 MPa
Ambient and	Without auto switch –10 to 70°C (with no freezing)
fluid temperature	With auto switch -10 to 60°C (with no freezing)
Cushion	Rubber bumper (Standard)
Rod end thread	Female thread
Rod end thread tolerance	JIS class 2
Stroke length tolerance	+1.0 0
Mounting	Through-hole
Operating piston speed range	5 to 500 mm/s
Allowable leakage rate	0.5 ℓ/min (ANR) or less

## **Minimum Operating Pressure**

						Unit: MPa			
Bore size (mm)	32	40	50	63	80	100			
Minimum operating pressure	0.	02	0.01						

### **Standard Stroke**

Bore size (mm)	Standard stroke (mm)
32, 40	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100
50, 63, 80, 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 75, 100

## **Theoretical Output**

			→OUT	IN Unit: N							
Bore size	Operating	Operating pressure (MPa)									
(mm)	direction	0.3	0.5	0.7							
22	IN	181	302	422							
52	OUT	241	402	563							
40	IN	317	528	739							
-0-	OUT	377	628	880							
50	IN	495	825	1155							
50	OUT	589	982	1374							
63	IN	841	1402	1962							
00	OUT	935	1559	2182							
80	IN	1361	2268	3175							
00	OUT	1508	2513	3519							
100	IN	2144	5003								
100	OUT	2356	3927	5498							

#### **Intermediate Stroke**

Method		Installation of spacer on standard stroke body.						
Model no.		Refer to page 10-4-5 for standard model no.						
Standard	Method	Intermediate strokes at 1 mm intervals are available by using spacers with standard stroke cylinders.						
stroke	Stroke renge	Bore size (mm)	Stroke range (mm)					
	Stroke lange	32 to 100	1 to 99					
Example		Part no.: CQ2YB50-57DC CQ2YB50-75DC with 18 mm width spacer inside. B dimension is 125.5 mm. Calculation:ø50. B dimension 50.5 mm (without switch)						
		50.5 (B dimension) + 75 (st) = 125.5 (mm)						

#### JIS Symbol



## **Replacement Parts: Seal Kit**

Bore size (mm)	Kit n no.	Contents	
32	CQ2Y32-PS		
40	CQ2Y40-PS	Piston seal	1 pc.
50	CQ2Y50-PS	Rod seal	1 pc.
63	CQ2Y63-PS	Gasket	1 pc.
80	CQ2Y80-PS	Grease pack (10 g)	1 pc.
100	CQ2Y100-PS		

When only grease for maintenance is necessary, please order by the following part numbers.

Grease pack GR-L-005 (5 g) GR-L-010 (10 g)

## Smooth Cylinder Series CQ2Y

Dimensions/Ø32 to Ø50 (Types with auto switch and without auto switch only differ in the A and B dimensions. Please refer to the table below.)



Specifications and auto switch information not provided below are the same as those of the **anti-lateral load type of Series CQ2** S. Please refer to page of Best Pneumatics Vol. 7.

#### Through-hole: CQ2YB/CDQ2YB

#### Both ends tapped style: CQ2YA/CDQ2YA

										С	DQ2	2YA					E	Both	Ends	а Тарр	bed	(mm)	RE≜
										<b>O</b> ₁ thr	ead	R				R		Bore (mi	size m)	0	1	R	BEC
																		3:	2	M6 x	1.0	10	
												Þ						5	0	M8 x	1.25	14	C⊔X
											ſ	┢			~		1						C□Y
											_11												MQM
								H thre	ad eff	ective depth	<u>C</u>	-		_		_	_						RHC
			-	_= <b>U</b>	-			4-ø <b>r</b> / 8-ø <b>C</b>	coun	gh terbore		Q	1 /	2- <b>P</b> (Port s	size)	,	1						MK(2)
			91	6	Ĩ		5			Ť					iF 1, G	,							
		٤	<u>_</u>	K	K				- <b>-</b>														
	5	Ξε	᠆ᠿ ᡔᡀ			劉	تبه لل		₁≥ ╙ ┸		Ŕ		)			$\Theta$	) 						RSA
Lead bend	wire min. ing radius 10	<u> </u>		$\overline{\bigcirc}$		$\mathbb{Z}$	$\bigcirc$	×															RZQ
	Auto sv D-A7,	A8				2 (				1													MI s
				╞╺─	N	/		J			L		B	- Strok	ke		•						CEP1
			-	_	3	>		-			-		<b>A</b> +	Stroke	9		-						CE1
										R	od e	nd m	ale ti	hread	ł								CE2
			Æ	~	e la	Æ				ш.					10		_						ML2B
			₩ (	)		$\overline{\bigcirc}$	) <del>]</del> DE-				7												C.5-S
			-=[		$\overline{\mathbb{O}}$	·))))'		Auto s	witch		$\prod$	§					+						
							F	D-A9	,гэ		╧╋	Ч											
			Q	サー	52	-\$	グ	R	od end														MVGQ
											L1	-											CC
															Ē	Rod E	End N	/lale	Threa	nd		(mm)	RB
																Bore : (mr	size n)	<b>C</b> 1	x	H	1	L1	J
																32	2 D	20.5 20.5	23.5 23.5	M14 >	< 1.5	28.5 28.5	D-
															_	50	D	26	28.5	M18>	(1.5	33.5	
																						(mm)	-X
Bore size (mm)	Stroke range (mm)	Without a	auto switch B	With aut A	B B	С	D	Е	F	Н	I	J	к	L	М	N	0	Р	Q	S	U	z	20-
32	5 to 50	40 50	33 43	50	43	13	16	45	7.5	M8 x 1.25	60	4.5	14	7	34	5.5	9 depth 7	, 1/8	10.5	58.5	31.5	14	Data
40	5 to 50	46.5	39.5	56.5	49.5	13	16	52	8	M8 x 1.25	69	5	14	7	40	5.5	9 dorth 7	, 1/8	11	66	35	14	
E0	75, 100 10 to 50	56.5 48.5	49.5 40.5	50 5	50 5	45		64	10.5	M10 - 1 5	00	7	17	6	50	6.0	11	1/4	10.5	00	41	10	
50	75, 100	58.5	50.5	JQ.2	50.5	15	20	<b>0</b> 4	10.5	IVI I U X 1.5	90	'	17	B	50	0.0	depth 8	1/4	10.5	80	41	19	



## Series CQ2Y

Dimensions/Ø63 to Ø100 (Types with auto switch and without auto switch only differ in the A and B dimensions. Please refer to the table below.)



Specifications and auto switch information not provided below are the same as those of the **anti-lateral load type of Series CQ2** $\Box$ **S**. Please refer to page of Best Pneumatics Vol. 7.

#### Through-hole: CQ2YB/CDQ2YB

#### Both ends tapped style: CQ2YA/CDQ2YA



Both Ends	(mm)		
Bore size (mm)	<b>O</b> 1	R	
63	M10 x 1.5	18	
80	M12 x 1.75	22	
100	M12 x 1.75	22	





Rod End Male Thread (mm										
Bore size (mm)	<b>C</b> 1	х	H1	L1						
63	26	28.5	M18 x 1.5	33.5						
80	32.5	35.5	M22 x 1.5	43.5						
100	32.5	35.5	M26 x 1.5	43.5						

																						(mm)
Bore size	Stroke range	Without a	uto switch	With aut	to switch	C	п	F	F	н	-	.1	к		м	N	0	P	0	S	п	7
(mm)	(mm)	Α	В	Α	В	•		-	•	••	•	Ŭ	I.		141		U	•	a a		0	-
62	10 to 50	54	46	C4	50	45			105	MIOVIE	100	-	17		~~~		14	4/4	15	00	47 5	10
03	75, 100	64	56	64	90	15	20	11	11 10.5	5 10110 X 1.5	105	/	17	8	00	9	depth 10.5	1/4	15	93	47.5	19
80	10 to 50	63.5	53.5	70 5	60 F	0.1	05	00	10.5	MIGYDO	100	6	00	10	77	44	17.5	2/0	16	110 5	57 F	06
00	75, 100	73.5	63.5	73.5	63.5	21	25	90	12.5	IVI 10 X 2.0	132	0	22	10	11	11	depth 13.5	3/0	10	112.5	57.5	20
100	10 to 50	75	63	05	70	07	20	117	10	MOOVOE	150	6 F	07	10	04	44	17.5	2/0	00	100 5	67.5	26
100	75, 100	85	73	85	73	27	30		13	IVI20 X 2.5	150	6.5	27	12	94	11	depth 13.5	3/8	23	132.5	67.5	20

10-4-8



# **Smooth Cylinder** Series CM2Y ø20, ø25, ø32, ø40

Specifications and auto switch information not provided below are the same as those of the standard, double acting, single rod type of Series CM2. Please refer to page of Best Pneumatics Vol. 6.



#### Applicable Auto Switch/Refer to page 10-20-1 for further information on auto switches.

UΖ

Boss-cut front trunnion style

			벌			Load v	oltage		Lea	d wire	e (m)	*				ML2E		
Туре	Special function	Electrical entry	Indicator lig	Wiring (Output)		DC	AC	Auto switch model	0.5 (Nil)	3 (L)	5 (Z)	None (N)	Pre-wire connector	Applical	ble load	C <sub>G</sub> <sup>J</sup> 5-S		
		<b>a</b> .		3-wire (Equiv. NPN)		5 V		C76	•	•	-	-	-	IC		CV		
ے		Grommet					100 V	C73				-	_		I			
litc							100 V, 200 V	B54				-	_		Relay,	MVCO		
ŝ		Connector	es,			10.1	—	C73C					—		PLC	WIVGG		
eed		Terminal		2-wire	24 V	12 V	—	A33A	-	-	-		-	—	PLC	00		
ď		conduit					100 1/ 200 1/	A34A	-	-	-		—		<b>D</b> 1	CC		
		DIN terminal					100 V, 200 V	A44A	-	-	-		_		Relay,			
	Diagnostic indication (2-color)	Grommet	1				—	B59W			-	-	_	1	FLO	RB		
				3-wire (NPN)		5 V 40 V		H7A1			0	-	0	2				
		Grommet		3-wire (PNP)		5 V, 12 V		H7A2			0	-	0	IC				
_						1011		H7B		۲	0	-	0			J		
litch		Connector		2-wire		12 V		H7C					_		]	<b>D</b>		
SV		Terminal	1	3-wire (NPN)		5 V, 12 V		G39A	-	_	_		_	IC		D-		
ate		conduit	Yes	2-wire	24 V	12 V		K39A	-	-	-		_		Relay,			
lst			1	3-wire (NPN)		5 V 40 V		H7NW			0	-	0	2		-X		
olic	Diagnostic indication (2-color)			3-wire (PNP)		5 V, 12 V		V	V	H7PW			0	-	0	IC		
Ś		Grommet				1011				-	H7BW		۲	0	-	0		
	Water resistant (2-color)			2-wire		12 V		H7BA	_		0	-	0			20		
	With diagnostic output (2-color)			3-wire (NPN)		5 V, 12 V		H7NF		۲	Ō	-	Ō	IC	1 [	Data		

\* Do not add the suffix (N) indicating "no lead wire" to the part numbers of models D-A3 A, A44A. G39A and K39A.

3 m ..... L (Example) C73CL 5 m ······· Z (Example) C73CZ None ..... N (Example) C73CN

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, please consult with SMC.

REA

REC

C

C

MQM

RHC

MK(2)

RSG

RS<sup>H</sup>

RZQ

MIs

CEP1

CE1

CE2

## Series CM2Y



Integral clevis

#### Specifications

Bore size (mm)	20	25	32	40					
Action	Double acting, Single rod								
Piston speed	5 to 500 mm/s								
Fluid	Air								
Proof pressure		1.05	MPa						
Maximum operating pressure	laximum operating pressure 0.7 MPa								
Ambient and fluid	Without auto switch -10 to 70°C (with no freezing)								
temperature	With au	to switch –10 to	60°C (with no	freezing)					
Lubrication	Non-lube								
Thread tolerance	JIS class 2								
Stroke length tolerance	+1.4 0 mm								
Cushion		Rubber	bumper						
Allowable leakage rate		0.5 ℓ/min (A	NR) or less						

#### **Minimum Operating Pressure**

				Unit: MPa		
Bore size (mm)	20	25	32	40		
Minimum operating pressure	0.02					

### **Mounting Bracket and Accessory**

A	St	andard			Option	
Mounting	Mounting nut	Rod end nut	Clevis pin	Single knuckle joint	Note 3) Double knuckle joint	Note 4) Clevis bracket
Basic style	• (1 pc.)		-			—
Axial foot style	• (2)		-			-
Front flange style	• (1)		-			-
Rear flange style	• (1)	$\bullet$	-			-
Integral clevis style	_ Note1)	•	-			
Single clevis style	_ Note1)		-			-
Double clevis style Note 3)	_ Note1)		$\bullet$			-
Front trunnion style	(1) <sup>Note2</sup>	•	-			-
Rear trunnion style	(1) <sup>Note2</sup>		-			_
Boss-cut basic style	• (1)		-			-
Boss-cut flange style	• (1)	•	-			-
Boss-cut trunnion style	• (1)		-			_
Single clevis style Double clevis style Note 3) Front trunnion style Rear trunnion style Boss-cut basic style Boss-cut flange style Boss-cut trunnion style	Note2) Note2 (1) <sup>Note2</sup> (1) (1) (1) (1) (1) (1)		- - - - - -	• • • • • •	• • • • • •	- - - - - - -



Note 1) Mounting nuts are not attached to the integral clevis, single clevis and double clevis types.
 Note 2) Trunnion nuts are mounted on the front trunnion style and rear trunnion style.
 Note 3) Pins and snap rings (cotter pins in case of ø40) are packed with the double clevis and double knuckle joint styles.

Note 4) Pins and snap rings are packed with clevis brackets.

#### **Standard Stroke**

Bore size (mm)	Standard stroke (mm)					
20, 25, 32, 40	25, 50, 75, 100, 125, 150, 200, 250, 300					



Note 2) As the stroke increases, more sliding resistance may result due to the deflection of the piston rod and other factors. Take measures such as the installation of a guide.

#### **JIS Symbol**



#### **Grease Pack for Maintenance**

When only grease for maintenance is necessary, please order by the following part numbers.

Grease pack GR-L-005 (5 g) GR-L-010 (10 g) GR-L-150 (150 g)



RE<sup>A</sup>B

REC

C□X

C□Y

MQM

RHC

MK(2)

## Dimensions/ø20 to ø40





Mounting bracket dimensions are the same as those of the **standards, double acting, single rod type of Series CM2.** Please refer to page of Best Pneumatics Vol. 6.



#### Boss-cut



																				(11111)
Bore size (mm)	Α	AL	<b>B</b> 1	B <sub>2</sub>	D	E	F	G	Н	H1	<b>H</b> ₂	I	κ	MM	Ν	NA	NN	Ρ	S	ZZ
20	18	15.5	13	26	8	20_0.033	13	8	41	5	8	28	5	M8 x 1.25	15	24	M20 x 1.5	1/8	62	116
25	22	19.5	17	32	10	26_0.033	13	8	45	6	8	33.5	5.5	M10 x 1.25	15	30	M26 x 1.5	1/8	62	120
32	22	19.5	17	32	12	26_0.033	13	8	45	6	8	37.5	5.5	M10 x 1.25	15	34.5	M26 x 1.5	1/8	64	122
40	24	21	22	41	14	32_0_039	16	11	50	8	10	46.5	7	M14 x 1.5	21.5	42.5	M32 x 2	1/4	88	154

Boss-cut	(mm)
Bore size (mm)	ZZ
20	103
25	107
32	109
40	138

. ,
RSGQ
RS <sup>H</sup> ▲
RZQ
MI s
CEP1
CE1
CE2
ML2B
C <sub>G</sub> <sup>J</sup> 5-S
CV
MVGQ
CC
RB
J
D-
-X
20-

Data



Not available at ø80 and ø100. Note) Mounting brackets are not mounted and are supplied loose at the time of shipment.

Refer to "Standard Stroke" on page 10-4-13. Thread type Nil Rc NPT TN G TF

#### Applicable Auto Switch/Refer to page 10-20-1 for further information on auto switches.

80

100

80 mm

100 mm

			ight			Load v	voltage	Auto swit	ch model	Lea	ad wi	re (m	ו)*	<b>_</b>		
Туре	Special function	Electrical	ator	(Output)	DC			Applicable	e bore size	0.5	3	5	None	Pre-wire	Appi	cable
		entry	Indic	(Output)			AC	ø20 to ø63 ø20 to ø100		(Nil)	(L)	(Z)	(N)	CONTRECTO	10	au
tch		Grommet		3-wire (Equiv. NPN)	-	5 V	_	C76	-	•	•	_	_	_	IC	-
swi	_	aronninet	ŝ				100 V, 200 V	В	54				-	-		
eq			۶	Quuiro	04.14	12 V	100 V	C73	-		$\bullet$		-	-		Relay,
Ъ		Connector		2-wire	24 V			C73C	-					-	] –	PLC
	Diagnostic indication (2-color)	Grommet				_	_	B5		$\bullet$	—	-	_			
				3-wire (NPN)	3-wire (NPN)			H7A1	G59			Ο	-	0	10	
Ę		Grommet		3-wire (PNP)	5	10.1	_	H7A2	G5P			0	-	0	IC	
vitc	-			O unime				H7B	K59			$\bigcirc$	-	0		
S		Connector		2-wire		12 V		H7C	-					-	_	Polov
tate	Dia en actia indiaction		ş	3-wire (NPN)	24 V	EV 10V	-	H7NW	H7NW G59W				-	0		PI C
o Q				3-wire (PNP)		5 V, 12 V		H7PW G5PW				0	-	0	10	
olic	(2-0001)	Grommet		2 wiro		10.1/		H7BW	H7BW K59W			$\bigcirc$	-	0		
0	Water resistant (2-color)			2-wire		12 V		H7BA	G5BA	-	$\bullet$	0	-	0	_	
	With diagnostic output (2-color)			4-wire(NPN)		5 V, 12 V		H7NF	G59F			Ó	-	0	IC	
* Lea	d wire length symbo	ols: 0.5 m -		Nil (Exa	mple) (	73C	* •	Manufactured	unon receint o	f order						

3 m ······· L (Example) C73CL

5 m ······· Z (Example) C73CZ

None ..... N (Example) C73CN

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, refer to page of Best Pneumatics Vol. 7.



REB

REC

C 🗆 X

C□Y

MQM

RHC

MK(2)

RSG

RS<sup>H</sup>

RZQ

MI<sub>s</sub>

CEP1

CE1

CE2

ML2B

C<sub>G</sub><sup>J</sup>5-S

CV

MVGQ

CC

RB

J

D-

-X

20-

Data

## Smooth Cylinder Series CG1Y



### Specifications

Bore size (mm)	20	25	32	40	50	63	80	100			
Action	Double acting, Single rod										
Туре				Non	lube						
Fluid				A	ir						
Proof pressure	1.05 MPa										
Maximum operating pressure 0.7 MPa											
Ambient and	N	/ithout a	uto swit	ch –10 t	o 70°C	(with no	o freezir	ng)			
fluid temperature		With au	to switcl	n −10 to	60°C (v	with no f	ireezing	)			
Operating piston speed	perating piston speed 5 to 500 mm/s										
Stroke length tolerance			U	p to 300	<sup>st + 1.4</sup> m	ım					
Cushion				Rubber	bumpe	r					
Mounting		Basic Rear Rear (in ca	c, Axial f flange, trunnior ise of 90	oot, Fror Front tru n, Clevis )° chang	nt flange innion, je in po	e, rt locatio	on)				
Allowable leakage rate	0.5 ℓ/min (ANR) or less										
* Front trunnion and rear trun	nnion st	yles are	e not ava	ilable at	ø80 ar	nd ø100					

## Minimum Operating Pressure

							U	nit: MPa
Bore size (mm)	20	25	32	40	50	63	80	100
Minimum operating pressure		0.	02			0.0	01	

### **Standard Stroke**

Bore size (mm)	Standard stroke (mm) Note 1)
20	25, 50, 75, 100, 125, 150, 200
25, 32, 40, 50, 63, 80, 100	25, 50, 75, 100, 125, 150, 200, 250, 300

Note 1) Intermediate strokes not listed above are also available.

Note 2) Please consult with SMC for strokes outside the above ranges.

Note 3) As the stroke increases, more sliding resistance may result due to the deflection of the piston rod and other factors. Take measures such as the installation of a





## **Replacement Parts: Seal Kit**

Bore size (mm)	Kit no.	Contents
20	CG1Y20-PS	
25	CG1Y25-PS	
32	CG1Y32-PS	Piston seal 1 pc.
40	CG1Y40-PS	Rod seal 1 pc.
50	CG1Y50-PS	Tube gasket 2 pcs.
63	CG1Y63-PS	Grease pack (10 g) 1 pc.
80	CG1Y80-PS	
100	CG1Y100-PS	

When only grease for maintenance is necessary, please order by the following part numbers.

Grease pack GR-L-005 (5 g) GR-L-010 (10 g)

GR-L-150	(150	g)

## Series CG1Y

### Dimensions: ø20 to ø100

#### **Basic style: CG1YB**





Section TA/TB

Section TA/	ТВ				(mm)
Bore size (mm)	TC*	TDH9	TE	TF	TG
20	M5 x 0.8	8 +0.08	4	0.5	5.5
25	M6 x 0.75	10 +0.08	5	1	6.5
32	M8 x 1.0	12 <sup>+0.08</sup>	5.5	1	7.5
40	M10 x 1.25	14 <sup>+0.08</sup>	6	1.25	8.5
50	M12 x 1.25	16 <sup>+0.08</sup>	7.5	2	10
63	M14 x 1.5	18 <sup>+0.08</sup>	11.5	3	14.5

Mounting bracket dimensions are the same as those of the **low** friction, double acting, single rod type of Series CG1□Q. Please refer to page of Best Pneumatics Vol. 6.

\* Trunnion mounting taps for the width across flats NA are not attached to ø80 and ø100 types.

																	(mm)
Bore size (mm)	Stroke range (mm)	Α	AL	B1	С	D	Е	F	GA	GB	н	H1	I	J	к	KA	ММ
20	Up to 200	18	15.5	13	14	8	12	2	12	12	35	5	26	M4 x 0.7 depth 7	5	6	M8 x 1.25
25	Up to 300	22	19.5	17	16.5	10	14	2	12	12	40	6	31	M5 x 0.8 depth 7.5	5.5	8	M10 x 1.25
32	Up to 300	22	19.5	17	20	12	18	2	12	12	40	6	38	M5 x 0.8 depth 8	5.5	10	M10 x 1.25
40	Up to 300	30	27	19	26	16	25	2	13	13	50	8	47	M6 x 1 depth 12	6	14	M14 x 1.5
50	Up to 300	35	32	27	32	20	30	2	14	14	58	11	58	M8 x 1.25 depth 16	7	18	M18 x 1.5
63	Up to 300	35	32	27	38	20	32	2	14	14	58	11	72	M10 x 1.5 depth 16	7	18	M18 x 1.5
80	Up to 300	40	37	32	50	25	40	3	20	20	71	13	89	M10 x 1.5 depth 22	10	22	M22 x 1.5
100	Up to 300	40	37	41	60	30	50	3	20	20	71	16	110	M12 x 1.75 depth 22	10	26	M26 x 1.5

							(mm)
Bore size (mm)	Stroke range (mm)	NA	Ρ	S	ТА	тв	ZZ
20	Up to 200	24	1/8	77	11	11	114
25	Up to 300	29	1/8	77	11	11	119
32	Up to 300	35.5	1/8	79	11	11	121
40	Up to 300	44	1/8	87	12	12	139
50	Up to 300	55	1/4	102	13	13	162
63	Up to 300	69	1/4	102	13	13	162
80	Up to 300	80	3/8	122	_	-	196
100	Up to 300	100	1/2	122	_	_	196

14



#### Applicable Auto Switch/Refer to page 10-20-1 for further information on auto switches.

Turne	Creation	Electrical	or light	Wiring		Load	voltage	Auto switch model	Lead	wire (	m)*	Pre-wire	Applicable load		MVGQ
Type	Special function	entry	Indicate	(Output)	DC		AC	mounting	0.5 (Nil)	(L)	5 (Z)	connector	Аррі		
itch				3-wire (Equiv NPN)	_	5 V	_	Z76	•	•	_	-	IC –		CC
d swi	_	Grommet	Yes			12 V	100 V	Z73	•			_		Bolay	RB
ee				2-wire	24 V	12 V	100 V, 200 V	A54				_	-		
Ē	Diagnostic indication (2-color)	Grommet				_	_	A59W			-	_		1 20	
	_			3-wire (NPN)	04.14	5 V, 12 V		Y59A			0	0			U
		Crammat		3-wire (PNP)	24 V		. v _	Y7P			0	0	IC IC		n
5 C		Grommet			_	_	100 V, 200 V	J51			0	_			U-
swit				2-wire		12 V	/	Y59B			Ō	0	-		
te			S S	3-wire (NPN)	vire (NPN) vire (PNP)	EV 10V		Y7NW			0	0		Relay,	-X
sta	Diagnostic indication		∣⊁	3-wire (PNP)		5 V, 12 V		Y7PW			0	0	IC IC	PLC	
liq	(2-color)	Grommot		,	24 V		_	Y7BW		۲	Ō	Ō			20-
So	Water resistant (2-color)	Cionnet		2-wire		12 V		Y7BA	_		0	0	-		
	With diagnostic output (2-color)			4-wire(NPN)		5 V, 12 V		F59F		۲	Õ	Õ	IC		Data
	Magnetic field resistant (2-color)			2-wire		_		P5DW	-			0	-		Dala
* Lead	wire length symbols	: 0.5 m		Nil (Example)	) A54	*	: Manufacture	ed upon receipt of	of order						

5 m ..... Z (Example) A54Z

In addition to the models in the above table, there are some other auto switches that are applicable. For more information, refer to page of Best Pneumatics Vol. 6.



CV

## Series CA2Y



## Specifications

Action	Double acting
Operating piston speed	5 to 500 mm/s
Fluid	Air
Proof pressure	1.05 MPa
Maximum operating pressure	0.7 MPa
Ambient and	Without auto switch -10 to 70°C (with no freezing)
fluid temperature	With auto switch –10 to 60°C (with no freezing)
Cushion	None
Thread tolerance	JIS class 2
Lubrication	Not required (Non-lube)
Mounting	Basic, Axial foot, Front flange, Rear flange, Single clevis, Double clevis Center trunnion
Allowable leakage rate	0.5 ℓ/min (ANR)





## **Replacement Parts: Seal Kit**

Bore size (mm)	Kit no.	Contents							
40	CA2Y40-PS	Rod seal 1 nc							
50	CA2Y50-PS	Piston seal 1 nc							
63	CA2Y63-PS	Cylinder tube gasket 2 pcs.							
80	CA2Y80-PS								
100	CA2Y100-PS	Grease pack (10 g) 1 pc.							

When only grease for maintenance is necessary, please order by the following part numbers.

Grease pack GR-L-005 (5 g) GR-L-010 (10 g)

## Minimum Operating Pressure

					Unit: MPa			
Bore size (mm)	40	50	63	80	100			
Minimum operating pressure	0.02	0.01						

### **Standard Stroke**

Bore size (mm)	Standard stroke (mm)
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500
50, 63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600
80, 100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700

Note 1) Intermediate strokes not listed above are also available.

Please consult with SMC for strokes outside the above ranges.

Note 2) As the stroke increases, more sliding resistance may result due to the deflection of the piston rod and other factors. Take measures such as the installation of a guide.

#### Accessory

I	Vounting	Basic	Foot	Front flange	Rear flange	Single clevis	Double clevis	Center trunnion
Standard	Jam nut							
	Clevis pin	-	-	-	-	-		-
	Single knuckle joint							
Option	Double knuckle joint (with pin)	•	•	•	•	•	•	•

**RE**<sup>A</sup><sub>B</sub>

REC

C□X

C□Y

MQM

RHC

MK(2)

### Dimensions: ø40 to ø100

**Basic style: CA2YB** 

Mounting bracket dimensions are the same as those of the low friction, double acting, single rod type of Series CA2. Please refer to page of Best Pneumatics Vol. 6.





																					(mm)	RSGQ
Bore size (mm)	Stroke range	Α	AL	⊡в	B1	□c	D	Е	F	G	н	H1	J	к	КА	м	ММ	N	Ρ	S	zz	RS <sup>H</sup>
40	Up to 500	30	27	60	22	44	16	32	10	15	51	8	M8 x 1.25	6	14	11	M14 x 1.5	27	1/4	84	146	
50	Up to 600	35	32	70	27	52	20	40	10	17	58	11	M8 x 1.25	7	18	11	M18 x 1.5	30	3/8	90	159	RZQ
63	Up to 600	35	32	85	27	64	20	40	10	17	58	11	M10 x 1.25	7	18	14	M18 x 1.5	31	3/8	98	170	
80	Up to 700	40	37	102	32	78	25	52	14	21	71	13	M12 x 1.75	10	22	17	M22 x 1.5	37	1/2	116	204	MIW
100	Up to 700	40	37	116	41	92	30	52	14	21	72	16	M12 x 1.75	10	26	17	M26 x 1.5	40	1/2	126	215	····· S

 RZQ

 MI %

 CEP1

 CE1

 CE2

 ML2B

 C<sup>1</sup>/<sub>6</sub>5-S

 CV

 MVGQ

 CC

 RB

- RB J D--X
- 20-Data