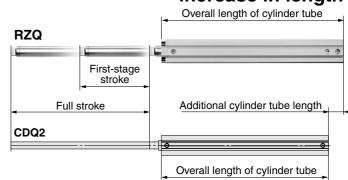
3 Position Cylinder Series RZQ ø32, ø40, ø50, ø63



• 2-stage stroke enabled with a small increase in length



Comparison of cylinder tube overall length (mm)



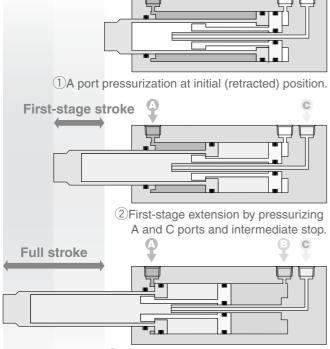
	CG1BND- 150+150-XC11 Dual stroke cylinder	RZQ-CDQ2 Additional cylinder tube length	CDQ2A⊟- 300D	RZQA⊡- 300-150	Bore size (mm)	
] (591	37	345.5	382.5	32	
17	606	37	355	392	40	
7 Ľ	631	41	355.5	396.5	50	
] [631	44.5	357.5	402	63	

- First-stage stroke can be specified without changing the overall length.
- ±0.02 or less repeatability in intermediate stop positioning

High accuracy is achieved by an intermediate stop method of pressing metallic components against each other

- First-stage stroke can be freely specified. Standard: Available in 5 mm increments Optional: Available in 1 mm increments
- Large bore tube rod to withstand lateral load Use of a tube rod with a large bore which is 70% the piston diameter
- Wide variations in mounting
 Direct mounting: Mounting taps of the same dimensions
 as those of Series CQ2.
 Through holes are also available for full
 strokes of 75 mm or less.

Static mounting: Foot style, Front flange style Rotation bracket: Double clevis



③Entire stroke extension by pressurizing A, B and C ports.

RHC MK(2) RSG **RS**^H RZQ MI_s^w CEP1 CE1 CE2 ML2B C^J_G5-S CV MVGQ CC RB J D--Х 20-Data

RE^A_B

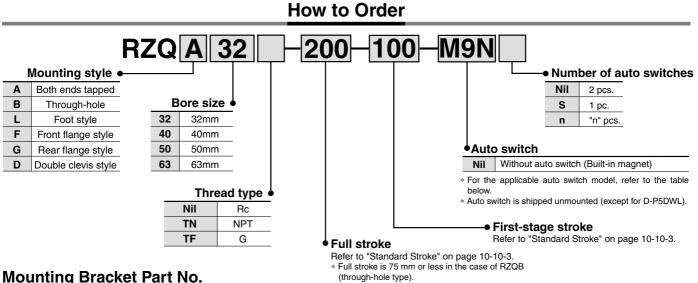
REC

C

C

MQM

3 Position Cylinder Series RZQ ø32, ø40, ø50, ø63



Mounting Bracket Part No.

Bore size (mm)	Foot Note 1)	Flange	Double clevis Note 2)
32	RZQ-L032	RZQ-F032	RZQ-D032
40	RZQ-L040	RZQ-F040	RZQ-D040
50	RZQ-L050	RZQ-F050	RZQ-D050
63	RZQ-L063	RZQ-F063	RZQ-D063

Note 1) When ordering foot brackets, order two pieces per cylinder.

Note 2) The following parts are included with each mounting bracket.

Foot, Flange/Body mounting bolts

Double clevis/Clevis pins, type C snap ring for axis, Body mounting bolts

Applicable Auto Switch/Refer to page 10-20-1 for further information on auto switches.

	Oracial		la dia stan	Million an	L	oad volta.	ige	Rail mo	ounting	Direct m	ounting	Lead w	vire l	ength	* (m)		A	h l -
Туре	Special function	Electrical entry	light	Wiring (output)	C	C	AC Perpendicular		In-line	Perpendicular	In-line	0.5 (Nil)	3 (L)	5 (Z)	None (N)	Pre-wire connector		cable ad
h				3-wire (NPN)	_	5V	_	_	A76H	A96V	A96	•	•	-	_	_	IC circuit	_
Reed switch		Grommet	Yes		_	—	200V	A72	A72H	_	_			—	_	_		
q			res			100V	A73	A73H	—	—				_	—		Dalau	
lee				2-wire	24V	12V	1000	—	_	A93V	A93			—	—			Relay, PLC
_		Connector			240		_	A73C	_		_		\bullet					1 20
	Diagnostic indication (2-color indication)	Grommet				_	—	A79W	—	—	—			—	—			
				3-wire (NPN)		5V,12V		F7NV	F79	M9NV	M9N			$ \bigcirc$	—	0	IC circuit	
	_	Grommet		3-wire (PNP)		50,120		F7PV	F7P	M9PV	M9P			$ \bigcirc$	_	0		
_				0		101/		F7BV	J79	M9BV	M9B			$ \circ $	_	0		
switch		Connector		2-wire		12V		J79C	—	—	—				•	_	_	
SN	Diagnostic			3-wire (NPN)		514014		F7NWV	F79W	F9NWV	F9NW			$\left \right\rangle$	_	0	IC circuit	Delay
state	indication		Yes	3-wire (PNP)	24V	5V,12V	_	—	F7PW	F9PWV	F9PW			$\left \circ \right $	_	0		Relay, PLC
lst	(2-color indication)							F7BWV	J79W	F9BWV	F9BW			$\left \right\rangle$	_	0		1 20
Solid	Water resistant	Grommet		2-wire		12V		_	F7BA	_	F9BA	—		$\left \right\rangle$	_	0	_	
	(2-color indication)							F7BAV	_	_	_	—		$\left \right\rangle$	_			
	With diagnostic output (2-color indication)			4-wire (NPN)		5V,12V		_	F79F	_	_			$\left \right\rangle$	_	0	IC circuit]
	Magnetic field resistant (2-color indication)			2-wire		—		_	P5DW	_	_	—			—	0	—	1

symp iengi

3 m L (Example) A73CL 5 m Z (Example) A73CZ

None N (Example) A73CN

es marked with a "O" symbol are produced upon rec

D-P5DWL is available in sizes ø40 to ø63

• In addition to the models in the above table, there are some other auto switches that are applicable. For more information, refer to page 10-10-14.



MQM

RHC

RZQ

MIs

CEP1

CE1

CE2

ML2B

C_G^J5-S

CV

MVGQ

CC

RB

J

D-

-Х

20-

Data

3 Position Cylinder Series RZQ

Specifications

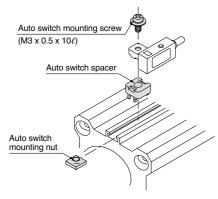


Auto Switch Mounting Bracket Part No. (Rail mounting)

Bore size (mm)	Mounting Bracket Part no.	Note			
32, 40 50, 63	BQ-2	 Switch mounting screws (M3 x 0.5 x 10ℓ) Switch spacer Switch mounting nut 			
	Applicable	auto switch			
Reed s	switch	Solid state switch			
		D-F7[], J79			
		D-F7□V			
D-A7⊡, A8	80	D-J79C			
D-A73C, A	BOC	D-F7□W, J79W			
D-A7⊡H, A	480H	D-F7□WV			
D-A79W		D-F7BAL			
		D-F79F			
		D-F7NTL			
Ctainlaga ataal					

[Stainless steel mounting screw kit] Use the following stainless steel mounting screw kit (including nuts) if the operating environment requires. (Auto switch spacer must be ordered separately.) BBA2: D-A7/A8/F7/J7

The above stainless steel screw kit is used for water resistant auto switch type D-F7BAL when they are shipped mounted on a cylinder. Also, BBA2 is included when an auto switch alone is shipped.



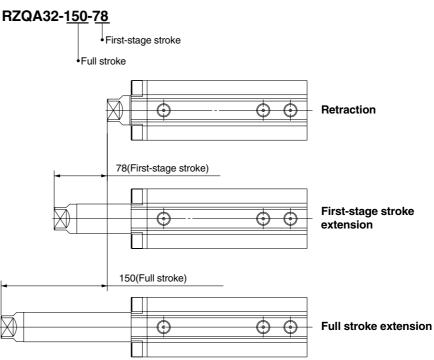
Bore size (mm)	32	40	50	63
Action		Double actin	g, Single rod	
Fluid		А	ir	
Proof pressure		1.5	ИРа	
Aaximum operating pressure		1.0	MPa	
/inimum operating pressure		0.1	MPa	
mbient and fluid temperature		–10 to 60°C (w	ith no freezing)	
ubrication		Non-	-lube	
Dperating piston speed		50 to 30	00mm/s	
trake length talaranga		+1	.0	
Stroke length tolerance		()	
Cushion		Rubber	bumper	
Thread tolerance		JIS cl	ass 2	
Port size (Rc, NPT, G)	1	/8	1/4	

Standard Stroke

Full stroke Note 1)	25, 50, 75, 100, 125, 150, 175, 200, 250, 300	MK(2)
First-stage stroke Note 2)		
Note 1) RZQB (through hole type) is a Note 2) Available in 1 mm increments	only available for full strokes 25, 50 and 75.	RSG
Manufacture of Intern	nediate Stroke	RS ^H

Method Spacers installed in standard stroke body. Ordering Refer to standard part number and ordering on page 10-10-2. Strokes are available in 5 mm increments by installing spacers Description in standard stroke cylinders. Stroke range Only available for full strokes of 5 to 295 mm Part no.: RZQA50-135-50 Example A 15 mm spacer is installed in a standard cylinder RZQA50-150-50. The B dimension is 246.5 mm.

How to Order Strokes



* Please consult with SMC for intermediate strokes of a full stroke.



Series RZQ

Theoretical Output

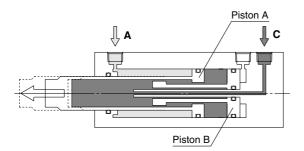
Theoretical Output Table 1

Theo	retical	Outpu	ut Tab	le 1												[N]
						Air pressure [MPa] (with same air pressure applied to each port)										
Bore	Piston area [mm ²]					First stage							Secon	d stage		
size				I	Extension	1		Retractior	۱		Extensior	l	I	Retractior	ı	
(mm)	Front side	Rear side ②*	Front side	Rear side ④*	0.3	0.5	0.7	0.3	0.5	0.7	0.3	0.5	0.7	0.3	0.5	0.7
32	410	804	792	792	118	197	276	123	205	287	118	197	276	119	199	279
40	641	1257	1244	1244	185	308	431	192	321	449	185	308	431	188	314	440
50	1001	1963	1935	1935	289	481	673	300	501	701	289	481	673	292	487	681
63	1527	3117	3067	3067	477	795	1113	458	764	1069	477	795	1113	443	739	1034

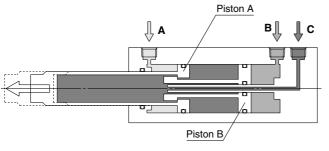
Theoretical Output

Action		First	stage	Second stage					
Action	Extension		Retraction		Extension	1	Retra	action	
Pressure port	А	С	A	А	В	С	А	С	
Air pressure [MPa]	Pa	Pc	Pa	Pa	PB*	Pc*	Pa	Pc	
Formula for theoretical output F[N]	F=-(1) x PA+(2) x Pc		F=① x Pa	F=-① х Ра+④ х Рв+(②-③) х Рс			F=① x PA+(③-①) x Pc		

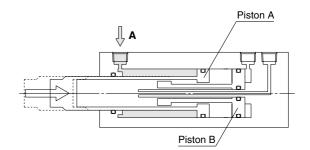
* (1), (2) and (3) are piston areas. (Refer to Table 1) .) * Assume PB \leq Pc.



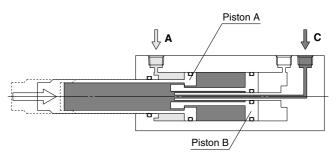
First-stage extension



Second-stage extension



First-stage retraction



Second-stage retraction

Unit: kg

Weight

w	eio	ht'	Tab	le
	Cig		IUN	i C

Weight Ta	ble									Unit: kg
Bore size					Cylinde	er stroke				
(mm)	25-5	50-5	75-5	100-5	125-5	150-5	175-5	200-5	250-5	300-5
32	0.81	0.88	0.94	1.01	1.07	1.13	1.20	1.26	1.39	1.52
40	1.19	1.27	1.35	1.43	1.50	1.58	1.66	1.73	1.89	2.04
50	1.80	1.92	2.04	2.16	2.28	2.40	2.52	2.64	2.89	3.13
63	2.53	2.71	2.87	3.04	3.20	3.36	3.53	3.69	4.02	4.35

Note) Calculate the first-stage stroke referring to the values for "10 mm increase" in the Additional Weight Table 2 below.

Additional Weight Table 2

				- 3	
ltem	Model		Bore siz	ze (mm)	
item	woder	32	40	50	63
10 mm increase of first-stage stroke	RZQ□	3	3	6	15
Foot style (including bolts)	RZQL	143	155	243	324
Flange style (including bolts)	RZQG,RZQF	165	198	348	534
Double clevis style (including bolts, pins and snap ring)	RZQD	151	196	393	554

Note) Add the weight in Table 2 to those in Weight Table.

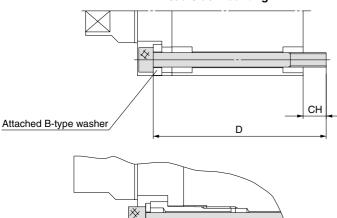
RZQ Mounting Bolt

Mounting / Mounting bolts for the through hole type RZQB are available. How to order: Add "Bolt" in front of the bolts to be used.

(Example) Bolt M5 x 110ℓ

(Two bolts are necessary per cylinder)

Head side mounting



Č CR D

Rod side mounting



ø50, ø63

RZQ Mounting Bolt

С

Model	СН	CR	С	D	Mounting bolt								
RZQB32-25-						110	M5 x 110ℓ						
RZQB32-50-	8	9.5		135	M5 x 135ℓ								
RZQB32-75-			-	160	M5 x 160ℓ								
RZQB40-25-				120	M5 x 120ℓ								
RZQB40-50-	8.5	10	10	10	10	10	10	10	10	10		145	M5 x 145ℓ
RZQB40-75-				170	M5 x 170ℓ								
RZQB50-25-				130	M6 x 130ℓ								
RZQB50-50-	11.5		16.5	16.5	16.5	16.5	3	155	M6 x 155ℓ				
RZQB50-75-				180	M6 x 180ℓ								
RZQB63-25-				135	M8 x 135ℓ								
RZQB63-50-	12.5	17.5	3.5	160	M8 x 160ℓ								
RZQB63-75-				185	M8 x 185ℓ								

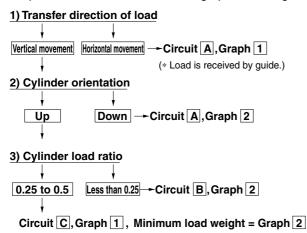
-	RE ^A _B
	REC
	C□X
	C□Y
	MQM
	RHC
•	MK(2)
	RSg
	RS ^H ∧
	RZQ
	MI s
	CEP1
	CE1
	CE2
	ML2B
	C _G ^J 5-S
	CV
	MVGQ
	CC
	RB
	J
	D-
	-X
	20-
	Data

Series **RZQ**

Model Selection

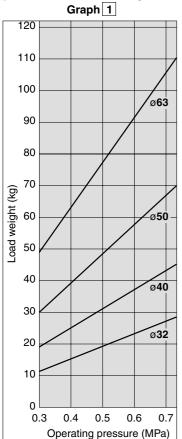
Selection chart for pneumatic circuit and selection graph

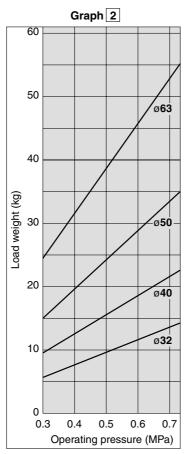
Select the pneumatic circuit and selection graph according to the following chart.



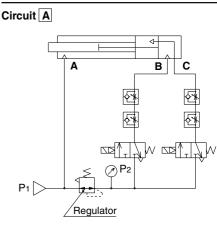
Selection graph

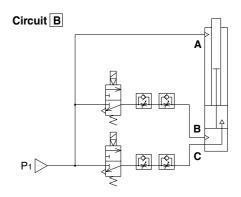
The optimum size is determined from the intersection of the operating pressure and load weight.

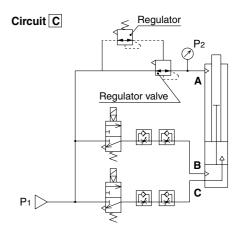




Pneumatic circuit







Selection example

Selection conditions: Transfer direction: Vertical movement Cylinder orientation: Down Load weight: 15 kg Operating pressure: 0.4 MPa

 \rightarrow Circuit **A** and Graph **2** are selected according to the chart. Find the intersection of an operation pressure of 0.4 MPa and load weight of 15 kg in Graph **2**. \rightarrow ø50 is selected.

Confirmation of allowable kinetic energy

Confirm the internal stopper strength at extension and retraction ends in the graph on page 10-10-8.

6



Pneumatic Circuit Adjustment

Regulator set pressure

Set the pressures of circuit \underline{A} and circuit \underline{C} regulators at values found by the formula in the following table.

Circuit	Orientation	Bore size (mm)	P2 [MPa]
A	Horizontal	-	0.75P1
		32	0.75P1-0.012m
A	Down	40	0.75P1-0.0078m
A	DOWI	50	0.75P1-0.0050m
		63	0.75P1-0.0031m
		32	1.5P1-0.024m
С	l la	40	1.5P1-0.016m
	Up	50	1.5P1-0.010m
		63	1.5P1-0.0063m

P1: Operating pressure [MPa], m: Load weight [kg]

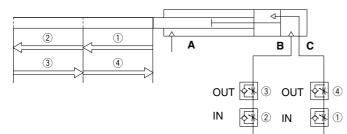
* In cases with load fluctuations, substitute the median value of the weight.

Example) Assume circuit 🖸 with an operating pressure of 0.5 MPa, load weight of 10 kg, fluctuation to 20 kg and a cylinder bore of 32 mm.

 \rightarrow P₂ = 1.5 x 0.5-0.024 x 15 = 0.39 MPa

Speed adjustment

The data below illustrates the strokes controlled by the respective speed controllers. Gradually increase from a low speed to the desired speed setting.



OUT: Meter-out IN: Meter-in

Overrun at intermediate stop

When stopping at an intermediate point, the cylinder first moves the piston past the intermediate point and then returns it. To confirm this distance of an extra travel (overrun) in Graph (3), Lines (1) to (4) can be selected from the following table.

Graph 3

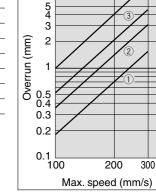
10

Circuit	Orientation	Movement	Line
	Horizontal	Extension	3
A	Honzoniai	Retraction	4
A	Down	Extension	3
A	DOWI	Retraction	3
В	Llp	Extension	1
D	Up	Retraction	3
С	Up	Extension	2
C	Op	Retraction	(4)

* The above values are for cases where the

method is loaded.

maximum payload found by the selection



Change of the return point at the time of power failure

At the time of power failure, circuits \overline{A} to \overline{C} return the piston to the retraction end.

To return the piston to the intermediate point at the time of power failure, add changes to the 3 port valve on the cylinder rear side so that it will be normally open. To return the piston to the extension end at the time of power failure, add changes to both 3 port valves so that they will be normally open.

Change to motion holding circuit

To hold the present motion at the time of power failure instead of performing a return to the specified stop point, change both 3 port valves to 5 port double valves and plug A or B port, whichever is open. C

C

MQM

RHC

MK(2)

RS

RS^H

RZQ

MIs

CEP1

CE1

CE2

ML2B

C_G^J5-S

CV

MVGQ

CC

RB

J

D-

-X

20-

Data

Series RZQ Specific Product Precautions

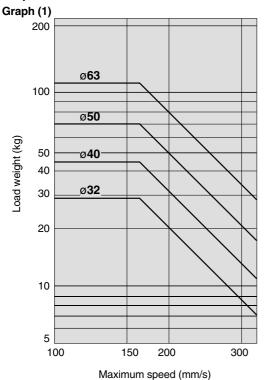
Be sure to read before handling.

Selection

ACaution

1. Keep the relation between the load weight and the maximum speed below the limit lines in Graph (1). If it exceeds the limit line, receive the load with an external stopper.

Operation beyond the limiting lines will cause damage to machinery.



2. Use the cylinder in applications in which the overrun will not cause any problem.

When stopping at an intermediate point, this cylinder first moves the piston past the intermediate point and then returns it. Confirm this distance of an extra travel (overrun) in Graph 3 on page 10-10-7 and use the cylinder in applications in which the overrun will not cause any problem.

3. In cases where a positioning repeatability of 0.1 mm or less is required at the retraction and extension ends, use an external stopper for stops.

Use of an internal stopper will result in approximately 0.1 mm of displacement due to changes in the operating pressure and external forces.

4. Use an external guide to receive a moment or torque which can generate a load.

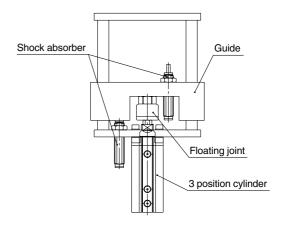
If a moment or torque directly acts on the cylinder, it will lead to reduced service life or damage to machinery.

Selection

5. To connect a direct acting guide, use floating joints in the following table.

If the direct acting guide is directly connected in operation, it may lead to malfunction or reduced service life.

Model	Applicable floating joint
RZQ ³²	JB40-8-125
RZQ□40/50	JB63-10-150
RZQ ⁶³	JB80-16-200



Maintenance

A Caution

1. If reapplication of grease is needed, apply grease specifically provided for this purpose:

Grease: Product name: Grease pack Part no.: 10 g GR-L-010 150 g GR-L-150

2. When dynamic seals are replaced, use a seal kit provided for each bore size.

Dedicated seal kit: Refer to "Construction" on page 10-10-9.



RE^AB

REC

C□X

C□Y

MQM

RHC

MK(2)

RSGQ

RS^H

RZQ

МIs

CC

RB

J

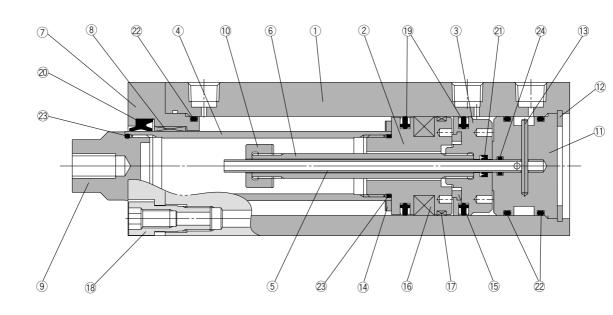
D-

-X

20-

Data

Construction



Component Parts

	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Piston A	Aluminum alloy	Chromated
3	Piston B	Aluminum alloy	Chromated
(4)	Tube rod	Carbon steel	Hard chrome plated
5	Inner pipe	Stainless steel	
6	Outer pipe	Carbon steel	Zinc chromated
\overline{O}	Rod cover	Aluminum alloy	White hard anodized
8	Bushing	Special friction lining	
9	Tube rod cover	Carbon steel	Electroless nickel plated
10	Nut	Carbon steel	Zinc chromated
11	Head cover	Aluminum alloy	Colorless chromated
12	Snap ring	Carbon tool steel	Phosphate coated

	Description	Material	Note	CEP1
(13)	Parallel pin	Carbon steel		
14)	Bumper A	Polyurethane		CE1
(15)	Bumper B	Polyurethane		
(16)	Magnet	Synthetic rubber		CE2
17	Wear ring	Resin		
(18)	Fitting bolt	Carbon steel	Nickel plated	ML2B
(19)	Piston seal	NBR		
20	Rod seal A	NBR		C _g 5-S
@1)	Rod seal B	NBR		-
22	Gasket A	NBR		CV
23	Gasket B	NBR		
24)	Gasket C	NBR		MVGQ

Replacement Parts: Seal Kit

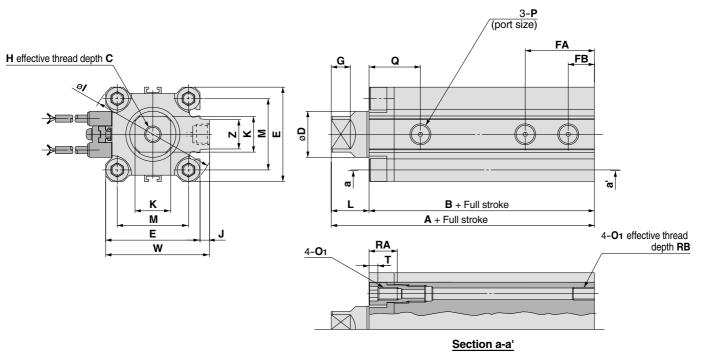
Bore size (mm)	Kit no.	Contents
32	RZQ32-PS	
40	RZQ40-PS	A set of Nos. (9, 20, 2), 22 and 24 from the table above
50	RZQ50-PS	
63	RZQ63-PS	

* Seal kits are sets consisting of items 19, 20, 21, 22 and 24 and can be ordered using the seal kit number for each cylinder bore size.

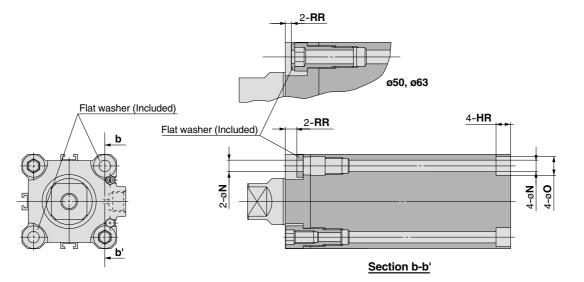


Dimensions

Basic style (Double end tapped): RZQA



Basic style (Through-hole): RZQB



																									((mm)
Bore size (mm)	A	в	с	D	Е	FA	FB	G	н	I	J	к	L	М	N	O 1	0	Ρ	Q	RA	RB	RR	RH	т	w	z
32	100.5	82.5	14	22.4	45	33	12.5	9	M8 x 1.25	60	4.5	17	18	34	5.5	M6 x 1.0	9	Rc1/8	24.5	14	10	5.5	7	4.5	49.5	14
40	110	92	16	28	52	35	14	9	M10 x 1.5	69	5	24	18	40	5.5	M6 x 1.0	9	Rc1/8	26	14	10	5.5	7	4.5	57	14
50	118.5	96.5	16	35	64	37	14	12	M10 x 1.5	86	7	30	22	50	6.6	M8 x 1.25	11	Rc1/4	30	17	14	3	8	5.5	71	19
63	130	102	21	45	77	39.5	16.5	15	M16 x 2.0	103	7	36	28	60	9	M10 x 1.5	14	Rc1/4	36.5	21.5	18	4.5	10.5	6.5	84	19

RE^AB

REC

C□X

C□Y

MQM

RHC

MK(2)

RSGQ

RS^H

RZQ

MI s

CEP1

CE1

CE2

ML2B

C_G^J5-S

CV

MVGQ

CC

RB

J

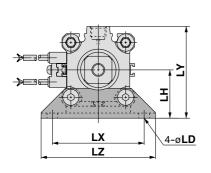
D-

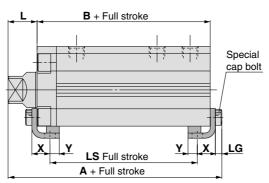
-X

20-

Data

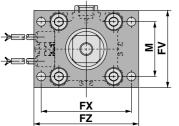
Foot style: RZQL

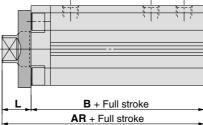




Foot Style	е						(mm)
Bore size (mm)	A	в	L	LD	LG	LH	LS
32	107.7	82.5	18	6.6	4	30	66.5
40	117.2	92	18	6.6	4	33	76
50	126.7	96.5	22	9	5	39	73.5
63	138.2	102	28	11	5	46	76
Bore size (mm)	LX	LY	LZ	x	Y		
32	57	57	71	11.2	5.8		
40	64	64	78	11.2	7		
50	79	78	95	14.7	8		
63	95	91.5	113	16.2	9		
63	95	91.5	113	16.2	9		

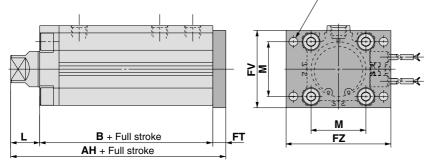
Front flange style: RZQF



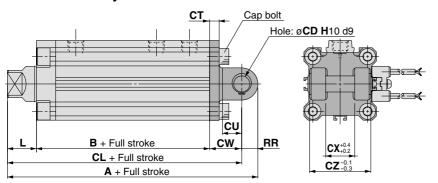


4-ø**FD**

Rear flange style: RZQG



Double clevis style: RZQD



Flange St	yle						(mm)
Bore size (mm)	AR	АН	в	FD	FT	FV	FX
32	100.5	108.5	82.5	5.5	8	50	56
40	110	118	92	5.5	8	56	62
50	118.5	127.5	96.5	6.6	9	67	76
63	130	139	102	9	9	90	92
Bore size (mm)	FZ	L	М				
32	65	18	34				
40	72	18	40				
50	90	22	50				
63	108	28	60				

	_						
Double St	tyle						(mm)
Bore size (mm)	A	в	CD	CL	ст	CU	cw
32	112.5	82.5	10	102.5	5	14	20
40	124	92	10	114	6	14	22
50	134.5	96.5	14	124.5	7	20	28
63	146	102	14	132	8	20	30
Bore size (mm)	сх	cz	RR				
32	18	36	10				
40	18	36	10				
50	22	44	14				
63	22	44	14				

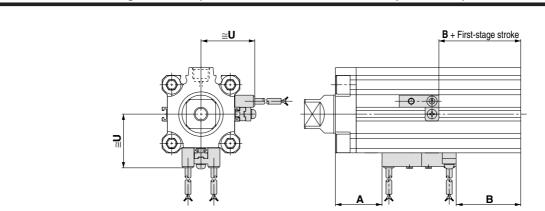
10-10-11

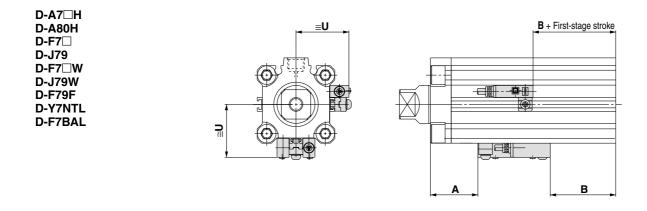
SMC

Series RZQ

D-A7⊡ D-A80

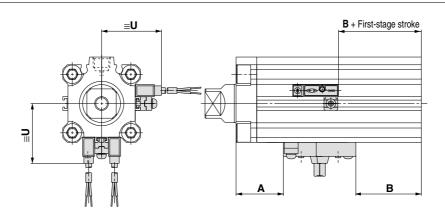
Proper Auto Switch Mounting Position (For Detection of Piston A Stop Position) and Its Mounting Height

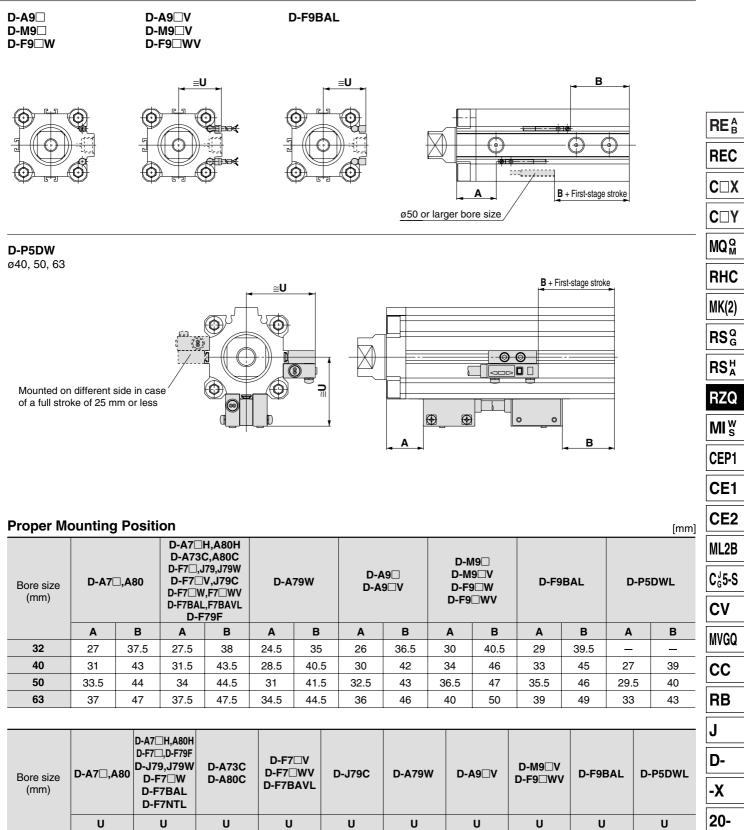




D-A73C D-A80C D-J79C

D-A79W D-F7□WV D-F7□V D-F7BAVL





Data

38

41.5

47.5

54

34

37.5

43.5

50

27

30.5

36.5

40

29

32.5

38.5

42

26.5

30

36

39.5

32

40

50

63

31.5

35

41

47.5

32.5

36

42

48.5

38.5

42

48

54.5

35

38.5

44.5

51

44

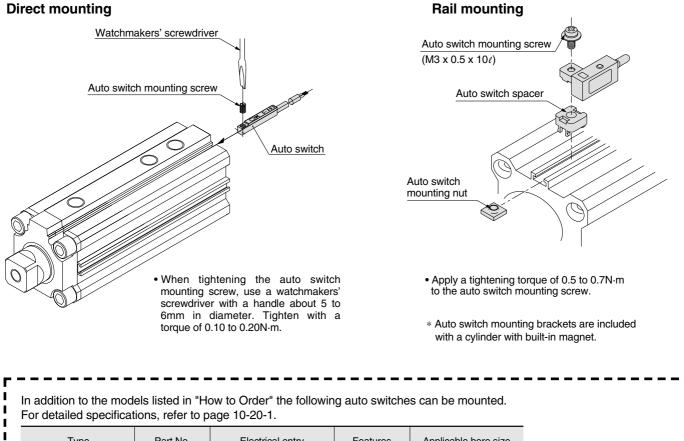
50

56.5

Mounting of Auto Switch

Follow the procedures below to mount auto switches.

Direct mounting



Туре	Part No.	Electrical entry	Features	Applicable bore size	
	D-A80	Grommet (perpendicular)			
	D-A80H	Grommet (in-line)		ø12 to ø160	
Reed switch	D-A80C	Connector (perpendicular)	Without		
neeu switch	D-Z80	Grommet (in-line)	indicator light	ø125 to ø200	
	D-A90	Grommet (in-line)		001 100	
	D-A90V	Grommet (perpendicular)		ø32 to ø100	
Solid state switch	D-F7NTL	Grommet (in-line)	With timer	ø12 to ø160	
D-F7NTL is also availa	ble with pre-wired	connector.			
		olid state auto switches are a	so available (D-F	9G, F9H, Y7G, Y7H)	

L