## Compact yet provides a large flow capacity

Body width 18 mm

## | Available in vacuum | applications | (–101.2 kPa)

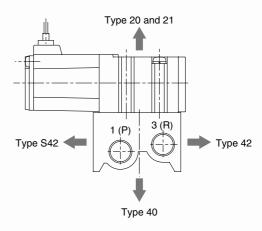
(Valve leakage: 0.03 cm<sub>3</sub>/s He or less) Can be used in vacuum/release circuits

## Universal porting

N.C./N.O. type can be switched by supplying air to port 1 (P) or 3 (R). 2 way valves and selector valves can also be freely used.

## ■ Various manifold piping directions

Output port: Manifold set-up allowing  $360^{\circ}$  rotation of 2 (A) entry direction (in  $90^{\circ}$  increments)

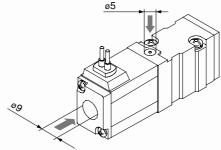


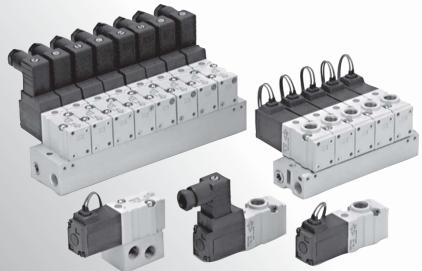
## Easy manual operation

Since manual overrides are located in 2 directions, on the top and on the side of the valve, manual override operation is possible and is unaffected by mounting space and piping direction, etc.

## Ozone resistant (Series 80-)

FKM (Fluoro rubber) is used for the fluid-contact rubber materials, allowing for use even in ozone environments.





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### **A** Precautions

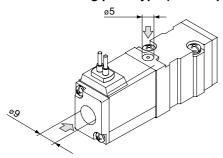
Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 4-18-2.

#### **Manual Override Operation**

#### **⚠** Warning

Connected actuator is started by manual operation. Use the manual override after confirming that there is no danger.

■ Non-locking push type (Tool required)

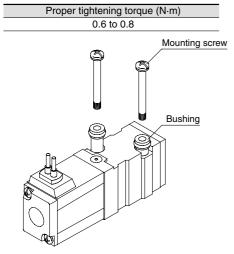


There are manual overrides in 2 directions, on the top and on the side (solenoid side). By pressing either of the manual overrides in the direction of the arrow  $(\rightarrow)$  until it stops (approx. 1 mm), it will turn ON, and it turns OFF when released.

#### **Mounting of Valves**

#### **⚠** Cautions

After confirming the gasket is correctly placed under the valve, securely tighten the bolts with the proper torque shown in the table below.



The bushing may be damaged if the tightening torque of  $0.8~\text{N}\cdot\text{m}$  is exceeded. In the event that damage does occur, be sure to replace the bushing.

SUP Block bushing assembly no.	VKF300-6A-1
• 2 sets per unit are	required.

#### **Light/Surge Voltage Suppressor**

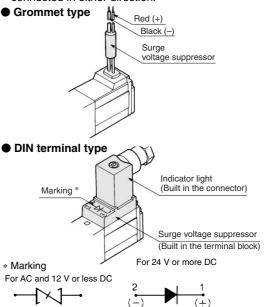
#### **⚠** Cautions

		Grommet type (G)	DIN terminal type (D)	Symbol
AC	Without indicator light	Varistor	No.1® July No.2®	S
AC	Without indicator light With indicator light Without indicator light	None	Neon bulb by Neon bulb size No.2 ®	Z
12 VDC	Without indicator light	Varistor	No.1® Vo.2®	S
or less	With indicator light	None	No.1 OLED TO STATE OF THE PROPERTY OF THE PROP	Z
24 VDC	With indicator light Without indicator light	(+)° Red ® Black (-)°	No.1 ®	S
or more	With indicator light	None	No.1 @	Z

Precautions on connection of 24 V or more DC

For the grommet type, connect the positive (+) side to the red lead wire and connect the negative (-) side to the black lead wire. For the DIN terminal, connect the positive (+) side to the connector's no.1 terminal and connect the negative (-) side to the no.2 terminal. (See the markings on the terminal block.)

\* For 12 V or less DC, positive (+) and negative (-) can be connected in either direction.



## **⚠** Precautions

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 4-18-2.

#### **How to Wire DIN Terminal**

#### 

#### Connection

- Loosen the set screw and pull out the connector from the terminal block of the solenoid.
- 2. After removing the holding screw, insert a flat head screwdriver, etc. into the notch on the bottom of the terminal block and pry it up, separating the terminal block and the housing.
- Loosen the terminal screws (slotted screws) on the terminal block, insert the core of the lead wire into the terminal in accordance with the prescribed connection method, and attach securely with the terminal screws.
- 4. Tighten the ground nut to secure the wire.
- Change of electrical entry (Orientation)

After separating terminal block and housing, the cord entry direction can be changed by attaching the housing in the desired direction (4 directions in 90 increments).

\* In the case of indicator light, avoid damaging the light with lead wire.

#### Precautions

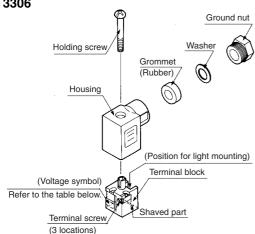
The connector should be inserted and pulled out in a straight line without tilting diagonally.

• Applicable cable

O.D.: ø4 to ø6.5

(Reference)

0.5 mm<sup>2</sup> 2 core and 3 core wires equivalent to JIS C 3306

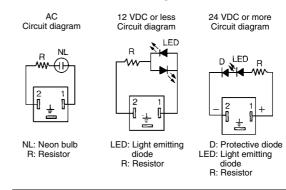


#### Connector part no. VK300-37-1

#### Part no. for connector with indicator light

Rated voltage	Voltage symbol	Part no.
100 VAC	A1	VK300-37-2-01
200 VAC	A2	VK300-37-2-02
240 VAC	A3	VK300-37-2-07
6 VDC	LW06	VK300-37-4-51
12 VDC	LW2	VK300-37-4-06
24 VDC	LD4	VK300-37-3-05
48 VDC	LD8	VK300-37-3-53

#### Circuit with indicator light



#### **How to Calculate the Flow Rate**

For obtaining the flow rate, refer to page 4-1-6.

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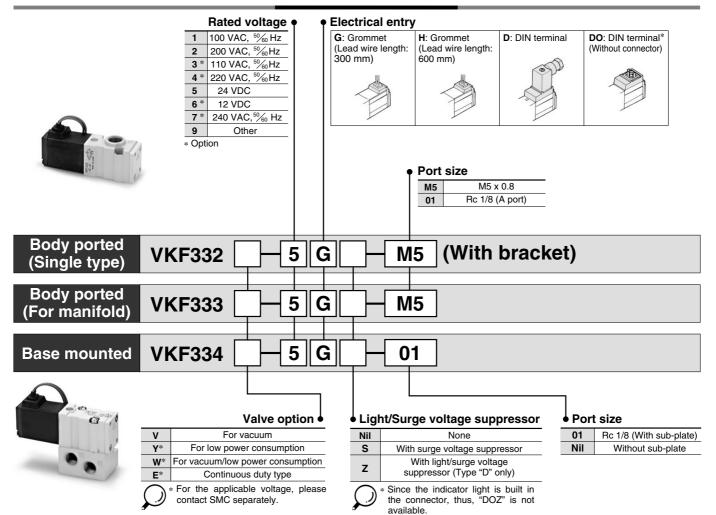
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#### **How to Order Valves**



#### Flow Characteristics/Weight

		Operating				Weigl	nt (g)				
Valve model		pressure range	Port size	1	$\rightarrow$ 2 (P $\rightarrow$ A)		2	$1 \rightarrow 3 (A \rightarrow R)$	)	Grommet	DIN
		(MPa)		C [dm <sup>3</sup> /(s·bar)]	b	Cv	C [dm <sup>3</sup> /(s·bar)]	b	Cv	Grommet	terminal
	VKF33 <sup>2</sup> <sub>3</sub>			0.67	0.10	0.15	0.41	0.39	0.11		
Dodu	VKF33 <sup>2</sup> Y	0 to 0.7		0.56	0.13	0.13	0.32	0.25	0.09		90(1)
Body ported	VKF33 <sup>2</sup> E	104 0 KD- +- 0.4	M5 x 0.8	0.56	0.13	0.13	0.32	0.25	0.09	80 <sup>(1)</sup>	
portod	VKF33 <sup>2</sup> <sub>3</sub> V			0.67	0.10	0.15	0.41	0.39	0.11		
	VKF33 <sup>2</sup> <sub>3</sub> W	-101.2 KPa to 0.1		0.56	0.13	0.13	0.32	0.25	0.09		
_	VKF334		Rc 1/8	0.68	0.13	0.15	0.59	0.31	0.14		130
Base	VKF334Y	0 to 0.7		0.56	0.13	0.13	0.32	0.25	0.09		
mounted (With sub-	VKF334E	-101.2 kPa to 0.1		0.56	0.13	0.13	0.32	0.25	0.09	120	
plate)	VKF334V			0.68	0.13	0.15	0.59	0.31	0.14		
. ,	VKF334W			0.56	0.13	0.13	0.32	0.25	0.09		

Note) VKF33□: Add 10 g to each when equipped with bracket.



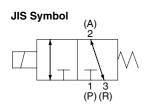
#### **Standard Specifications**



**Body ported** 



Base mounted



	Type of actuatio	n		Direct operated type 2 position single solenoid					
S	Fluid			Air					
rtio	Ambient and flu	id temperatu	ıre	Max. 50°C					
<u>[2</u>	Response time	(at 0.5 MPa)	)	10 ms or less (Standard), 15 ms or less (Low power consumption type)					
eci	Manual override	<b>)</b> (1)		Non-locking push type					
g	Lubrication			Not required (Use turbine oil Class 1 ISO VG32, If lubricated.)					
Valve specifications	Mounting orient	ation		Unrestricted					
Š	Impact/Vibration	n resistance		300/50 m/s <sup>2</sup>					
	Enclosure <sup>(2)</sup>			Dustproof					
	Electrical entry			Grommet (G), DIN terminal (D)					
	Data danda a		AC	100, 110, 200, 220, 240 V					
	Rated voltage		DC	6, 12, 24, 48 V					
Electricity specifications	Allowable voltag	ge fluctuation	า	±10% of rated voltage					
äţį		Standard	Inrush	9.5 VA/50 Hz, 8 VA/60 Hz					
誤	Apparent power	type	Holding	7 VA/50 Hz, 5 VA/60 Hz					
рес	(AC)	Continuous	Inrush	3.5 VA/50 Hz, 3.3 VA/60 Hz					
S		duty type	Holding	3 VA/50 Hz, 2.8 VA/60 Hz					
<u>i</u>	Power consump	tion (DC)	W/o indicator light	4 W (Standard), 2 W (Low power consumption type)					
Sct	Power consump	olion (DC)	W/ indicator light	4.3 W (Standard), 2.3 W (Low power consumption type)					
Ĕ	Curao voltogo o	. Innroccer	AC	Varistor					
	Surge voltage s	uppressor	DC	Diode (Varistor for 12 VDC or less)					
	Indicator light		AC	Neon bulb					
	Indicator light		DC	LED					

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Note 1) Based on dynamic performance test, JIS B 8374-1981. (Coil temperature: 20°C, at rated voltage, without surge voltage suppressor)

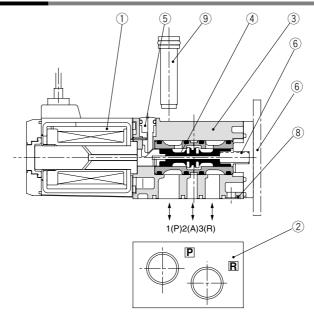
\* When equipped with DC solenoid/surge voltage suppressor, a delay of about 20 to 30 m/sec. occurs in the OFF response time.

Note 2) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

#### Construction



#### **Component Parts**

No.	Description	Material	Note
1	Solenoid coil assembly	_	
2	Sub-plate	Aluminum die-casted	For VKF334: VKF300-S-01
3	Body	Aluminum die-casted	
4	Spool/Sleeve	Aluminum	
(5)	Manual override	Resin	
6	Return spring	Stainless steel	
7	Bracket assembly	Steel	For VKF332: VKF300-13A-2
8	Gasket assembly (With mounting screw)	_	For VKF333: VKF300-11A-2 For VKF334: VKF300-11A-1
9	Bushing assembly	Resin	For VKF33 3: VKF300-6A-1 2 sets per unit required



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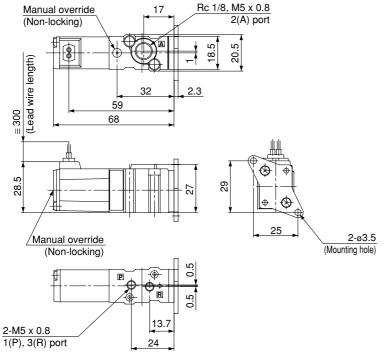
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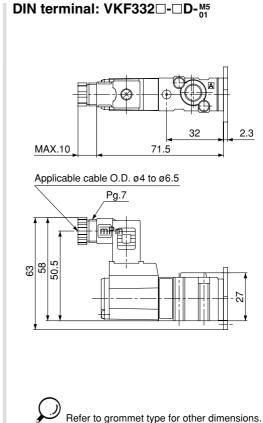
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#### **Dimensions: Single Type**

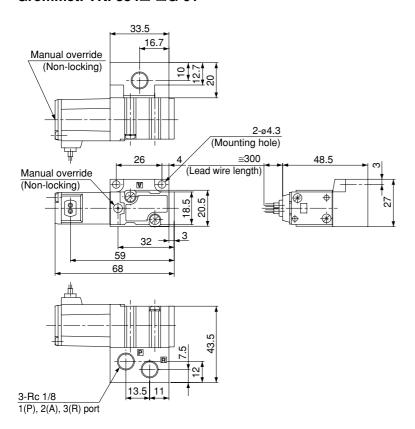
**Body ported** 

Grommet: VKF332□-□G-M5

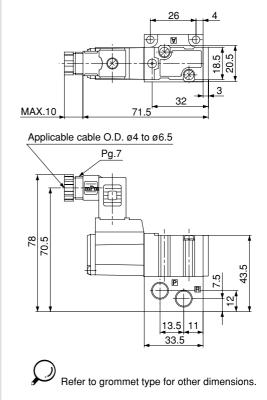




Base mounted Grommet: VKF334□-□G-01



DIN terminal: VKF334□-□D-01



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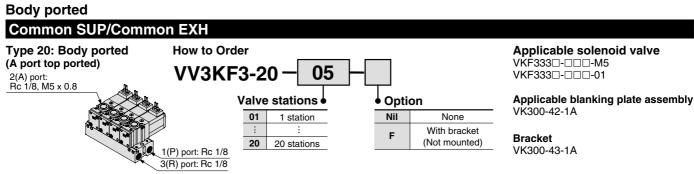
VS

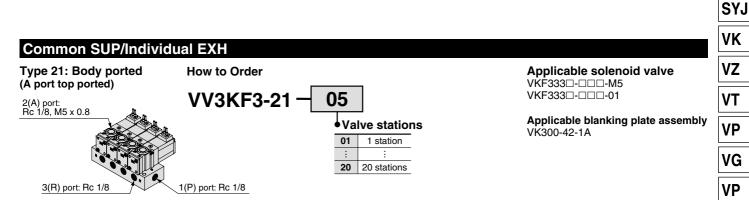
**VFN** 

## 3 Port Direct Operated Poppet Solenoid Valve Series VKF300

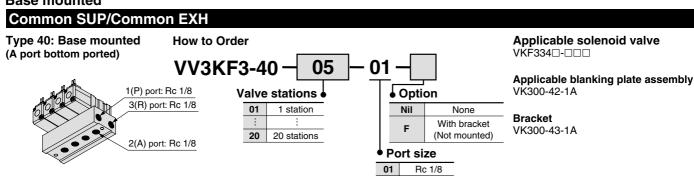
#### **How to Order Manifold**

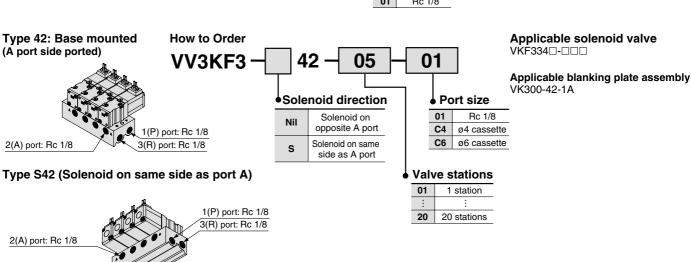








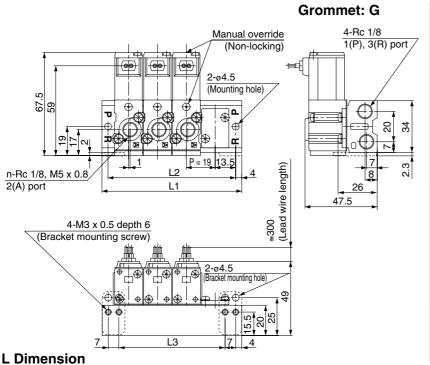


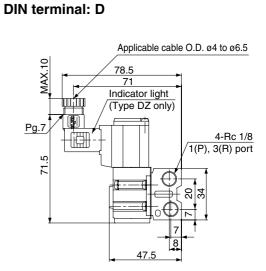


#### **Dimensions: Manifold**

#### **Body ported**

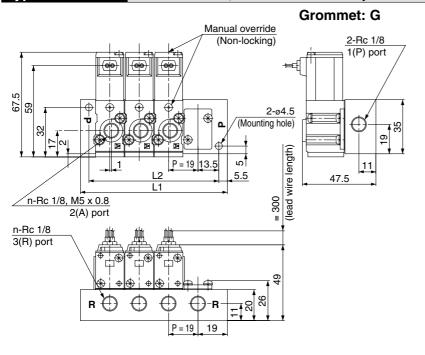
#### Type 20 Manifold Common SUP, Common EXH/Top Ported



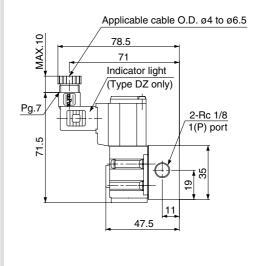


n: Stations L1 L2 L3 

#### Type 21 Manifold Common SUP, Individual EXH/Top Ported



#### **DIN terminal: D**



n: Stations

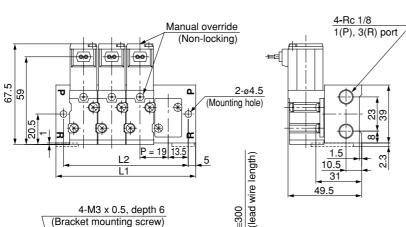
**L** Dimension

L1 L2 

#### **Base mounted**

## Type 40 Manifold Common SUP, Common EXH/Bottom Ported

#### **Grommet: G**

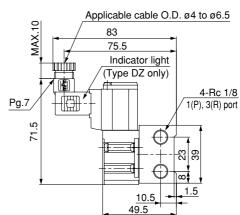


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n-Rc 1/8 2(A) port

(Bracket mounting screw)

L3

	Differsion																		n:	Stations
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	37	56	75	94	113	132	151	170	189	208	227	246	265	284	303	322	341	360	379	398
L2	27	46	65	84	103	122	141	160	179	198	217	236	255	274	293	312	331	350	369	388
L3	13	32	51	70	89	108	127	146	165	184	203	222	241	260	279	298	317	336	355	374

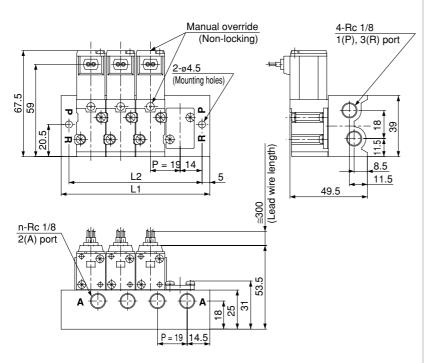
#### **Dimensions: Manifold**

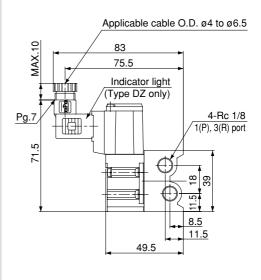
**Base mounted** 

#### Type 42 Manifold Common SUP, Common EXH/Side Ported

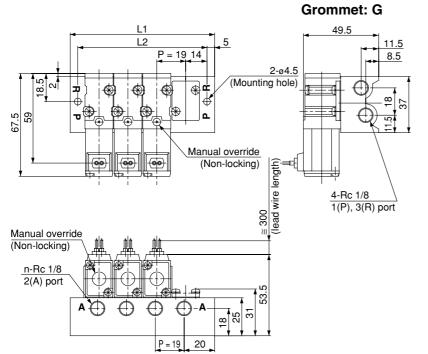
#### **Grommet: G**

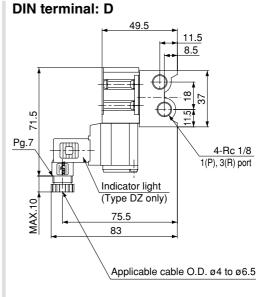
## **DIN terminal: D**





#### Type S42 Manifold Common SUP, Common EXH/Side Ported: Same direction as solenoid





#### Dimension

	- Difficusion																			Stations
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	38	57	76	95	114	133	152	171	190	209	228	247	266	285	304	323	342	361	380	399
L2	28	47	66	85	104	123	142	161	180	199	218	237	256	275	294	313	332	351	370	389

