

5 Port Pilot Operated Solenoid Valve Metal Seal

Series VFS

Sorios Variations

| | Series | Sonic cor | nductance |) P | Voltage | Electri | cal entry | With light/surge | Manual | | | | | | | |
|----|--------|---|---------------|--|--|--------------|-------------------------|---|---------------------------------|-----|---|-----------------------------|-----|--|--|----------------|
| | 4, | C [dm ³ /s·bar)] $4/2 \rightarrow 5/3(A/B \rightarrow R1/R2)$ | | actuation 2) | | | | voltage suppressor (Option) | override | | | | | | | |
| | | Single Double | 3 position | | | | | | | | | | | | | |
| | | | | 2 position single | (Standard) | Grommet (G) | Grommet terminal (E) | □With light/surge voltage suppressor | Non-locking push type | | | | | | | |
| VF | FS1000 | 1.8 | 1.8 | 2 position double | 100 VAC, 50/60 Hz 200 VAC, 50/60 Hz 24 VDC | | | Grommet terminal (EZ) Conduit terminal (TZ) | (Flush) | | | | | | | |
| | | | | ZE | 24 VDC | | | • DIN terminal (DZ) □With surge voltage | Non-locking push type | | | | | | | |
| VF | S2000 | 3.4 | 3.4 | 3 position closed center | (Option) | Conduit | DIN | suppressor • Grommet (GS) | (Extended) | | | | | | | |
| | | | | 3 position exhaust center | 110 to 120 VAC, 50/60 Hz 220 VAC, 50/60 Hz | terminal (T) | terminal (D) | Note) · Indicator light is not available for grommet type. Only surge voltage | Locking type (Tool required) | | | | | | | |
| | -S3000 | 6.8 | 6.5 | 6.5 | 6.5 | 6.5 | 6.5 | 6.5 | 6.5 | 6.5 | بِهُ الْمُعَالَّمُ الْمُعَالَّمُ الْمُعَالَّمُ الْمُعَالَّمُ الْمُعَالَّمُ الْمُعَالَّمُ الْمُعَالَّمُ الْمُعَالَمُ الْمُعَالِمُ الْمُعَالِّمُ الْمُعَالِمُ الْمُعَلِمُ الْمُعَلِمُ الْمُعَلِمُ الْمُعَلِمُ الْمُعَلِمُ الْمُعَلِمُ الْمُعَلِمُ الْمُعَلِمُ الْمُعَلِمُ الْمُعِلِمُ الْمُعِلَّمِ الْمُعِلَّمِ الْمُعِلَّمِ الْمُعِلِمُ الْمُعِلَّمِ الْمُعِلَّمِ الْمُعِلَّمِ الْمُعِلَّمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلِمُ الْمُعِلِمِ الْمُعِلِمُ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلِمُ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلِمِ الْمُعِلِمِ الْمُعِلَمِ الْمُعِلِمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمِعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمِعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلِمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ الْمُعِلَمِ ال | 240 VAC, 50/60 Hz 12 VDC | 603 | | suppressor can be equipped on the middle of lead wire. | Locking type * |
| V | 33000 | 0.0 | 0.5 | 2 1 3 (5 th 3 th 5 th 5 th 5 th 5 th 5 th 5 th | 100 VDC | | | | (Lever) | | | | | | | |
| | | | | | | * Locking | type (lever) is not | available for body ported Series VF | S2000/3000. | | | | | | | |
| | | | | 2 position single | | S. S. S. | Plug-in Conduit | □With light/surge voltage suppressor | | | | | | | | |

| | 77 00000 | | | 2 ¹ 2 | 100 VDC | | | | (Lever) | |
|--------------|---|-----|-----|--|--|--|--|--|---|-------------------------|
| | | | | 1 303003 | | * Locking | type (lever) is not | available for body ported Series VF | S2000/3000. | |
| ted | VFS2000 Plug-in type Non plug-in type | 2.8 | 2.7 | 2 position single 2 position double 2 position double 3 position closed center (A) (F) 3 position exhaust center | (Standard) 100 VAC, 50/60 Hz | Grommet (G) Conduit terminal (T) | Plug-in Conduit terminal (F) Non plug-in Grommet terminal (E) DIN terminal (D) | □With light/surge voltage suppressor • Plug-in type Conduit terminal (FZ) • Non plug-in type Grommet terminal (EZ) Conduit terminal (TZ) DIN terminal (DZ) □With surge voltage suppressor • Non plug-in type Grommet (GS) Note) · Indicator light is not available for grommet type. Only surge voltage suppressor can be equipped on the middle of lead wire. | Non-locking push type (Flush) Non-locking push type (Extended) | |
| Base Mounted | VFS3000 Plug-in type Non plug-in type | 5.8 | 5.4 | 3 position | 200 VAC, 50/60 Hz 24 VDC (Option) 110 to 120 VAC, 50/60 Hz 220 VAC, 50/60 Hz 240 VAC, 50/60 Hz 12 VDC 100 VDC | Plug-in Conduit terminal (F) | | □With light/surge voltage suppressor • Plug-in type | Locking type (Tool required) | |
| Base | VFS4000 Plug-in type Non plug-in type | 12 | 11 | 3 position | | 110 to 120 VAC, 50/60 Hz 220 VAC, 50/60 Hz | Non plug-in Grommet terminal (E) | DIN terminal (D) | Conduit terminal (FZ) • Non plug-in type Grommet terminal (EZ) DIN terminal (DZ) | Locking type (Lever) |
| | VFS5000 Plug-in type Non plug-in type | 20 | 17 | double check | | P. S. | 1000 | | | |
| | VFS6000 Plug-in type Non plug-in type | 38 | _ | 2 position single 2 position single 2 position double 42 2 position double 42 31 31 31 32 32 33 34 35 35 35 35 35 35 35 35 | | Plug-in Conduit terminal (F) Non plug-in Grommet terminal (E) | DIN terminal (D) | | Non-locking push type (Flush) | |

VFN

Manifold Variations —

| | | | | N | lanifold | | | | | |
|-------------------------------|---------|---|---------------|---|---------------------------|-----------------------------|---|--|--|--|
| | | Bar base | Stacking base | With attachment plug lead wire | With terminal block | With multi- connector | With D-sub connector | Non plug-in (Connection to each valve) | | |
| rted | VFS1000 | • | | | | | | | | |
| Body Ported | VFS2000 | • | | | | | | | | |
| B | VFS3000 | | • | | | | | | | |
| 7 | VFS2000 | | | • | • | • | • | | | |
| ounte n Type | VFS3000 | | | | • | • | • | | | |
| Base Mounted Plug-in Type | VFS4000 | | | | • | • | • | | | |
| Δ | VFS5000 | | | | • | • | • | | | |
| D 0 | VFS2000 | | | | | | | • | | |
| ounte -in Typ | VFS3000 | | | | | | | • | | |
| Base Mounted Non Plug-in Type | VFS4000 | | | | | | | • | | |
| S S | VFS5000 | | | | | | | • | | |
| | | Bar Base (Series VFS1000/2000) Pilot individual EXH Pilot common EXH | | Plug-i With attachmen plug lead wire With multi-con | | | With terminal block With D-sub connector | | | |
| | | Stacking base (Series VFS3000) Pilot common EXH | | Non Plug | | O* Botto | DIN terminal | able as an option. | | |

٧Z

۷F

VFR

VP4

VZS

VFS

VS4

VQ7

EVS

VFN

Series VFS1000/2000/3000/4000/5000/6000

| Mai | Manifold Option Parts | | | | | | | | | | | | |
|--|-----------------------|-------------------------------|-----------------------------|--|----------------------|----------------------|-----------------------------|---|-------|--------------------------------|-------|------------------|--|
| With exhaust cleaner | With control unit | With serial transmission unit | Individual SUP spacer | Individual EXH spacer | SUP block disk | EXH block disk | Throttle valve spacer | Interface regulator | valve | Air release valve spacer | check | Blankin plate | |
| * | · · | · | | · · | | ¥ | , v | , in the second | | Y | | • | |
| | | | | | | | | | | | | • | |
| | • | Note) | • | • | • | • | • | • | • | • | • | • | |
| • | • | Note) | • | • | • | • | • | • | | • | • | • | |
| • | • | Note) | • | • | • | • | • | • | | • | • | • | |
| | | | • | | | | | | | | | | |
| | • | | • | • | • | • | • | • | • | • | • | • | |
| • | • | | • | • | • | • | • | • | | • | • | • | |
| • | | | • | • | • | • | • | • | | | • | • | |
| With exhaust cleaner With control unit With serial transmission unit | | | | Individual SUP spacer Individual EXH spacer SUP/EXH block disk | | | | Air shutoff valve spacer Air release valve spacer | | | | | |
| | | | | Throttle valve spacer | | | | Double check spacer | | | | | |
| | \circ | Note) Available | | | | | | | | | | | |

⚠ Precautions

Be sure to read before handling. For Safety Instructions and Solenoid Valve Precautions, refer to page 3-13-2.

⚠ Caution

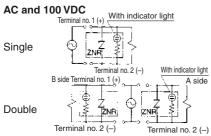
Light/Surge Voltage Suppressor, Electrical Entry

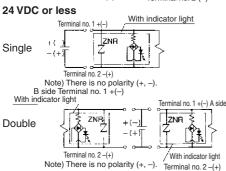
Single unit

Body Ported

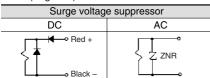
Series VFS1000/2000/3000

Light/Surge Voltage Suppressor



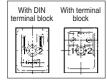


• Type G: Lead wire comes directly from the solenoid part. Connect it with the power source. Grommet with DC voltage surge voltage suppressor has polarity. Connect red lead wire to + (positive) side and black to - (negative) side



Wiring

In the case of DIN terminal and terminal block (with indicator light/surge voltage suppressor), the interior wiring is shown below



Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N 1.25Y-3N. 1.25Y-3S, but in the case of with DIN terminal block, is not a terminal structure.

Note) There is no polarity

Changing Direction of DIN Terminal/Cable Entry

To change direction of DIN terminal retaining screw, pull off outer cover, rotate (connector board through 180°. Replace cover and tighten screw.



Manual position

Changing Direction of Electrical Entry and Manual Override

Loosen the set screw (M3-2 pcs.), take out pilot operator, turn solenoid valve 180° degrees to change the direction of lead wire and manual override. (Possible on Series VFS1000 only.)

Base Mounted

Single

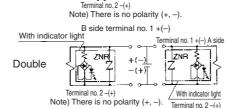
+(-)

Series VFS2000

Light/Surge Voltage Suppressor

• In the case of surge voltage suppressor, surge voltage absorption device ZNR is attached to AC power.

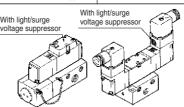
AC and 100 VDC With indicator light Lead wire, red Single Black With indicator light B side lead wire, b A side Double Black White 24 VDC or less With indicator light



• Type G: Use lead wire from solenoid to connect with power side.

Grommet with DC voltage surge voltage suppressor has polarity. Connect red lead wire to + (positive) side and black to -(negative) side.

Surge voltage suppressor DC AC Red + ZNR With light/surge With light/surge voltage suppresso



Plug-in type

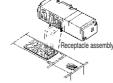
Non plug-in type

How to Exchange

Solenoid valve

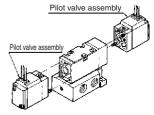
 Loosen 3 set screws (hexagonal socket head cap screw M3 x 31) and pull solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove a valve at an angle.

 When mounting solenoid valve onto the base, plug pin assembly (base side) into receptaclé assembly (body-side)



Exchange of pilot valve (Voltage exchange)

 When changing rated voltage and electrical entry etc., pilot valve assembly can be changed since this is a plug-in type.



Electrical Connection

Single unit/Plug-in type sub-plate: T Conduit terminal (With terminal block)

• If the junction cover (1) of the sub-plate is removed, you can see the plug-in type terminal block (2) (part no. NVF2000-27A-1) mounted inside the sub-plate.

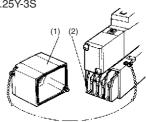
The following markings are on the terminal block board. Connect with corresponding power side.

| Description | Solenoid A side | Solenoid B side |
|------------------------|-----------------|-----------------|
| Terminal block marking | Α | В |

· There is no polarity.

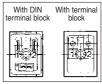
· When ground wiring and COM wiring are required, please specify separately

 Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S



Single unit/Non plug-in type sub-plate: G, E, T, D

- Type G: Use lead wire from solenoid to connect with power side.
- Type E, T, D: In the case of a DIN terminal and terminal block (with light/surge voltage suppressor), the interior wiring is shown below. Connect with corresponding power side.



Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S, but in the case of with DIN connector board, is not a terminal structure.
Tightening torq
terminal: 0.6 N·m torque

Note) There is no polarity

Changing Direction of DIN Terminal/Cable Entry

Change of the electrical entry of DIN type connector cable

Unscrew retaining screw, pull off outer cover, rotate connector board through 180°. Replace cover and tighten screw. Applicable cable: O.D. ø6 to ø8



VZ

VF

VFR

VP4

VZS

VFS

VS4

VQ7

EVS

VFN

Series VFS1000/2000/3000/4000/5000/6000

Light/Surge Voltage Suppressor, Electrical Entry

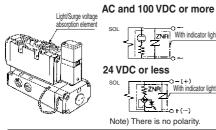
Single unit

Base Mounted

Series VFS3000/4000/5000/6000

Light/Surge Voltage Suppressor

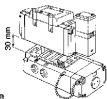
In the case of surge voltage suppressor, surge voltage absorption element is attached to terminal block on body area.



How to Exchange

Solenoid valve

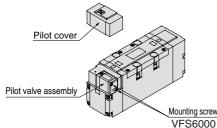
- · Loosen set screw and take solenoid valve out vertically, otherwise it may cause damage to the solenoid valve. Never remove a valve at an angle.
- · When mounting solenoid valve onto the base, plug pin assembly (base side) into receptacle assembly (body side) vertically.



Pilot valve

• When changing the rated voltage, electrical entry, etc., pilot valve assembly can be exchanged easily since this is plug-in type. Then, when changing the rated voltage indicator light/surge voltage suppressor, change of indicator light/surge voltage suppressor substrate is also needed. So, order together with pilot valve assembly

VFS3000/4000/5000



Light/Surge Voltage Suppressor Substrate Part No.

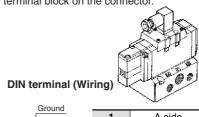
| VFS3000 | VFS3000-10A-□ |
|---------|---------------|
| VFS4000 | VF4000-9A-□ |
| VFS5000 | AXT627-7A-□ |
| VFS6000 | VF4000-9A-□ |

-□: Coil rated voltage

Lead Wire Connection

DIN terminal block type

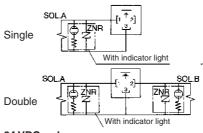
· Male pin terminal of DIN terminal block board of solenoid valve and wires as shown below. Connect to corresponding terminal block on the connector.



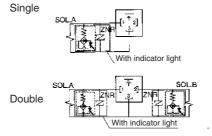
| 1 | A side |
|----------|--------|
| 2 | B side |
| 3 | СОМ |
| + | Ground |

· There is no polarity.

AC and 100 VDC or more



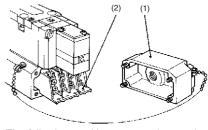
24 VDC or less



- · Heavy-duty cord Applicable cable O. D.: ø8 to ø10
- Applicable terminal Applicable terminal on block board: 3 (kinds)
- 1.25Y-3L, 1.25-3.5S, 1.25-4M Connector/Clamping torque
- Set screw 0.6 N·m Terminal screw 0.6 N·m
- Incorrect common (DIN terminal no. 3) causes damage on power side circuit.

Plug-in type (With terminal)

• If the junction cover (1) of the sub-plate is removed, you can see the plug-in type terminal block (2) mounted inside the sub-plate.



• The following markings are on the terminal block. Connect with corresponding power side.

| | Solenoid A side | Solenoid B side |
|----------------|-----------------|-----------------|
| Terminal block | Α | В |
| marking | +- | + - |

· Applicable terminal:

VFS3000: 1.25-3, 1.25-3S, 1.25Y-3N,

1.25Y-3S

VFS4000: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M

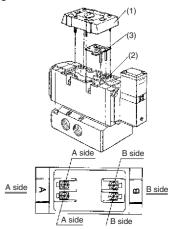
VFS5000: 1.25-4, 1.25-4M VFS6000: 1.25-3.5M, 1.25Y-3L, 1.25-3M

· There is no polarity.

• Tightening torque for terminal: 0.6 N·m

Non plug-in type (With terminal)

• Remove cover (1), over terminal block (2) attached to the inside of body. Connect with corresponding power side. For a type with indicator light and surge voltage suppressor, pull out the light and surge voltage suppressor substrate (3) in a straight direction and then connect them.



 Applicable terminal: VFS3000: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S VFS4000/5000/6000: 1.25-3.5M,

> 1.25Y-3L. 1.25Y-3M

• There is no polarity.

• Tightening torque for terminal: 0.6 N·m

⚠ Caution

Maintenance

1. A lot of carbon powder and oil waste air sources (mostly compressor) entering into the valve sometimes can lead to increased sliding resistance at the switching spool and cause valve malfunction.

In the worst case, spool can adhere to the valve. Therefore, supply air should be kept clean.

Also, if it is left for a long time exposed to an inferior quality of air under SUP pressure applied, carbon powders and oil wastes in the compressed air will be accumulated in the clearance of the spool and sleeve and can cause the spool to adhere to the valve.

The remedy for this case is to check the compressor lubrication oil and find out the least oxidizing compressor lubrication oil.

Meanwhile, a high filtration Mist Separator (Series AM) installed on the back of regular filter (Series AF) can prevent foreign particles from entering into the valve.

Besides, as lubricant for compressors, Faircoal A-80 (Nippon Mitsubishi Oil Corp.), Dafney CS55, CS49 (Idemitsu Kosan Co., Ltd), etc. are commercially available on the market.

- 2. When the foreign matters from air source adhere to the spool and sleeve, disassemble the adapter plate section and end plate section (return spring insert section). Then, take out the spool and sleeve from a valve and clean them with trichlene or freon solutions. When cleaning, prevent O-rings from touching cleaning solutions.
- 3. When disassembling and assembling, please ensure that all components are in proper positions. Prevent gaskets from slipping, and clamp bolts down equally.

Use torques listed below when mounting pilot valve assemblies and solenoid valve bodies.

Pilot Valve Assembly: SF4-□-□

| Holding screw | Proper tightening torque (N·m) | | | | | | |
|---------------------|--------------------------------|--|--|--|--|--|--|
| МЗ | 0.45 to 0.6 | | | | | | |
| Coloneid Value Body | | | | | | | |

Solenoid Valve Body

| | Holding screw | Proper tightening torque (N·m) |
|----|---------------|--------------------------------|
| МЗ | | 0.8 to 1.2 |
| | M4 | 1.4 to 2.5 |
| | M5 | 2.8 to 5 |

How to Calculate the Flow Rate

For obtaining the flow rate, refer to page 3-1-10.

Interface Regulator Specifications

| Interface regulator (3) | | ARBF2000 | AR | ARBF3050 | | ARBF4050 | | AR | ARBF5050 | | |
|--|---|--------------------------|---------|----------------|----|----------|----|----|----------|----|----|
| Applicable solenoid valve seri | es | VFS2000 | VFS3000 | | | VFS4000 | | | VFS5000 | | 00 |
| Regulating port | | Р | Α | В | Р | Α | В | Р | Α | В | Р |
| Proof pressure | | 1.5 MPa | | | | | | | | | |
| Maximum operating pressure | | 1.0 MPa | | | | | | | | | |
| Set pressure range (1) | 0.05 to 0.83 MPa | | | | | | | | | | |
| Ambient and fluid temperature | | -5 to 60°C (No freezing) | | | | | | | | | |
| Port size for connection of pressure | ort size for connection of pressure gauge | | | Rc 1/8 | | | | | | | |
| Weight (kg) | | 0.16 | | 0.46 0.72 0.83 | | | | | | | |
| Effective area at supply side (mm²) (2) | $P \rightarrow A$ | 5.5 | 21 | 18.5 | 11 | 35 | 31 | 26 | 44 | 38 | 32 |
| S at $P_1 = 0.7$ MPa, $P_2 = 0.5$ MPa | $P \rightarrow B$ | 5.1 | 18.5 | 22 | 12 | 31 | 31 | 24 | 38 | 40 | 31 |
| Effective area at exhaust side (mm²) (2) | $A \rightarrow EA$ | 12 | | 40 | | 55 | | 90 | | | |
| S at $P_2 = 0.5$ MPa | $B \rightarrow EB$ | 11 | 36 | | 45 | | | 77 | | | |

Note 1) Set within the operating pressure range of solenoid valve.

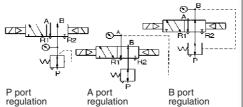
Note 2) Synthesized effective area with solenoid valve 2 position single type.

- Note 3) Operate an interface regulator only by applying pressure from the "P" port of the base, except when using it as a reverse pressure valve.
 - To combine a pressure center valve and the A and B port pressure reduction of an interface regulator, use the ARBF3000, 4000, or 5000 model.
 - To combine a reverse pressure valve and an interface regulator, use the ARBF3000, 4000, or 5000 model. The P port pressure reduction cannot be used.
 - When combining a double check valve and an interface regulator, use a manifold or sub-plate as a
 basis, and stack them in the following order; the perfect spacer → the interface regulator → the
 - When a closed center valve is combined with the interface regulator's A, B port regulation, note that it cannot be used for intermediate stops of a cylinder because there is leakage from relief port on the regulator

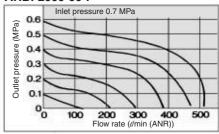
Flow Characteristics (P \rightarrow A)

(Conditions: Inlet pressure 0.7 MPa. when 2 position solenoid valve is mounted.)

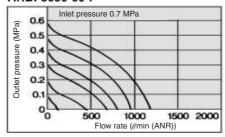
JIS Symbol



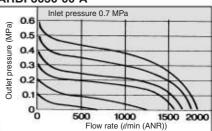
ARBF2000-00-P



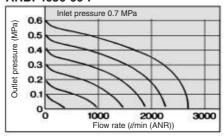
ARBF3050-00-P



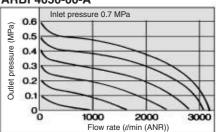
ARBF3050-00-A



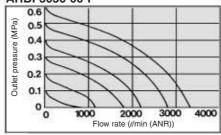
ARBF4050-00-P



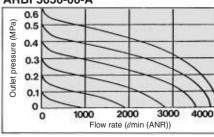
ARBF4050-00-A



ARBF5050-00-P



ARBF5050-00-A



▲ Caution

Lead Wire Connection

Manifold/Plug-in

Type 01 Insert Plug with Lead Wire

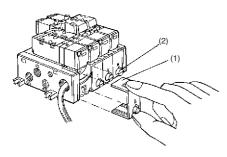
Series VFS2000

(Insert plug with lead wire is not available for Series VF3000, 4000, and 5000.)

How to remove junction cover (Type 01)

Turn the knob (2) of junction cover (1) on the manifold block side by hand or slotted screwdriver to the $C \rightarrow O$ direction (counterclockwise) 90°. While holding the knob and upper part of junction cover, pull outward to remove junction cover.

When reassembling, do the opposite



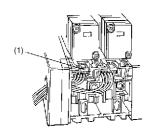
Wiring

The insert plug (1) is attached to the manifold block and lead wire is plugged in with valve side as shown in the following list.

Single solenoid: AXT624-52A-S-1 Double solenoid: AXT624-52A-D-1 Connect with corresponding power side.

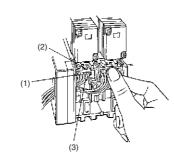
| Power supply | Valve model | Solenoid A | Solenoid B |
|--------------|-----------------|------------|--------------|
| AC | Single solenoid | Red, Black | _ |
| DC | Double solenoid | Red, Black | Brown, White |

- * There is no polarity.
- * Lead wire length is 1 m.



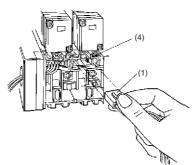
How to Use Insert Plug

When removing insert plug (1) from manifold base, push the lever area (2) of inset plug downward with thumb and pull it together with the lead wire (3) outward.



When placing the inset plug (1) into the manifold base, push the lever area of inset plug with thumb and plug it in its place in the receptacle housing (4) horizontally.

After plugging, pull lead wire out a little bit to ensure that insert plug is secure.



Type 01T with Terminal Block

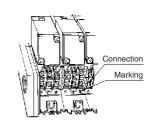
Series VFS2000

junction cover of manifold, exposing terminal block attached to the manifold block. Lead wires from solenoid valve are connected with the terminals on upper side of terminal block. (On the terminal block, lead wire is connected with both A and B sides of solenoid valve in accordance with the corresponding markings A and B on the block.) Connect each lead wire of power side corresponding to respective solenoid valve on the lower terminal block.

VFS2000 has the marking + COM on the block board, but - COM specification is also available.

| Model Terminal block marking | Α | COM | В |
|-----------------------------------|--------|-----|--------|
| VFS2100 | A side | COM | |
| VFS2200 | A side | COM | B side |
| VFS2 ³ ₄ 00 | A side | COM | B side |

- Applicable terminal: 1.25-3, 1.25-3S, 1.25Y-3N, 1.25Y-3S
- Plugging COM bridge (part no. AXT625-73: 5 stations) in between each + COM on the block board will make the specifications of all the stations + COM and enables you to understand the wiring process.
- There is no polarity.
- Tightening torque for terminal: 0.6 N·m

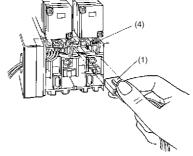


| Series VFS3000 | | | | | | | | |
|------------------------------|--------|-----|--------|--|--|--|--|--|
| Model Terminal block marking | Α | COM | В | | | | | |
| VFS3100 | A side | COM | | | | | | |
| VFS3200 | A side | COM | B side | | | | | |
| VFS3400 | A side | COM | B side | | | | | |

- Applicable terminal: 1.25-3.5M, 1.25Y-3L, 1.25-3M
- There is no polarity.
- VFS 3000 has the marking + COM on the block board, but - COM specification is also available.
- Tightening torque for terminal: 0.6 N·m

| Series VFS4000/5000 | | | | | | | | |
|--|--------|--------|--------|--------|--|--|--|--|
| Model Terminal block marking | A + | A- | B + | B- | | | | |
| VFS 5 100 | A side | A side | | | | | | |
| VFS 5 200 | A side | A side | B side | B side | | | | |
| VFS4 ³ 00 VFS5 ³ 00 | A side | A side | B side | B side | | | | |

- · Applicable terminal: 1.25-3.5M, 1.25Y-3L, 1.25Y-3M
- There is no polarity.
- Tightening torque for terminal: 0.6 N·m



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▲ Caution

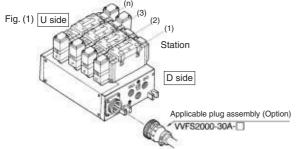
Lead Wire Connection

Manifold/Plug-in

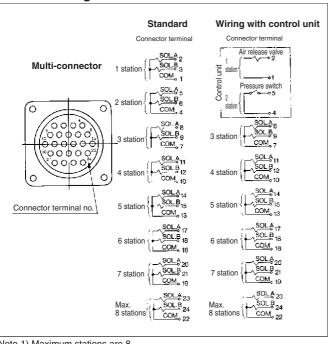
Type 01C Circular Connector

Series VFR2000/3000/4000/5000

• Wire connection specifications Lead wire for both solenoid A and B sides in manifold are connected to connector terminal as COM specifications.



Internal Wiring of Manifold



Note 1) Maximum stations are 8.

Note 2) There is no polarity.

Note 3) Indication of stations are one station from D side regardless of the connector mounting side, D or U.

Applicable Plug Assembly (Option)

| Assembly part no. | Cable length | Component parts |
|-------------------|--------------|--|
| VVFS2000-30A-1 | 1.5 m | |
| VVFS2000-30A-2 | 3 m | Plug 206837-1 1 pc. |
| VVFS2000-30A-3 | 5 m | Cable clamp 206138-1 1 pc. |
| VVFS2000-30A-4 * | 7 m | Socket 66101-2 24 pcs. |
| VVFS2000-30A-5 * | 10 m | Cable VCTF 24 cores x 0.75 mm ² |
| VVFS2000-30A-6 * | 15 m | made by Tyco Electronics AMP K.K. |
| VVFS2000-30A-7 * | 20 m | |

* Option

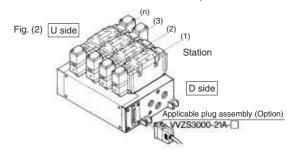
Cable Color List of Each Terminal No.

| Terminal no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
|-----------------|--------|--------|-------|-------|-------|-------|------|------|--------|--------|-------------|-------------|
| Lead wire color | Orange | Orange | Black | Black | Green | Green | Red | Red | Blue | Blue | Yellow | Yellow |
| Dot marking | — | Yes | _ | Yes | _ | Yes | _ | Yes | _ | Yes | _ | Yes |
| Terminal no. | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
| Lead wire color | Brown | Brown | White | White | Pink | Pink | Gray | Gray | Unused | Unused | Light green | Light green |
| Dot marking | | Yes | | Yes | | Yes | | Yes | | Yes | | Yes |

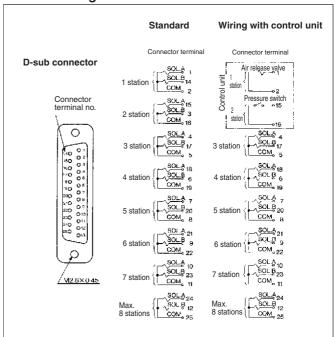
Type 01F D-sub Connector

Series VFR2000/3000/4000/5000

· Wire connection specifications Lead wire for both solenoid A and B sides in manifold are connected to connector terminal as COM specifications.



Internal Wiring of Manifold



Note 1) Maximum stations are 8.

Note 2) There is no polarity.

Note 3) Indication of stations are one station from D side regardless of the connector mounting side, D or U.

Applicable Plug Assembly (Option)

| 11 | , | (-1) |
|-------------------|--------------|--|
| Assembly part no. | Cable length | Component parts |
| VVZS3000-21A-1 | 1.5 m | |
| VVZS3000-21A-2 | 3 m | |
| VVZS3000-21A-3 | 5 m | Plug: ML standard D type |
| VVZS3000-21A-4 * | 8 m | connector |
| VVZS3000-21A-5 * | 10 m | 25 terminals |
| VVZS3000-21A-6 * | 15 m | Cable: 25 core wire, 0.3 mm ² |
| VVZS3000-21A-7 * | 30 m | |
| VVZS3000-21A-8 * | 20 m | |

Cable Color List of Each Terminal No.

| Terminal no. | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 |
|-----------------|--------|-------|------|--------|--------|--------|------|--------|-------|-------|-------|--------|--------|
| Lead wire color | Black | Brown | Red | Orange | Yellow | Pink | Blue | Purple | Gray | White | White | Yellow | Orange |
| Dot marking | _ | _ | _ | _ | _ | _ | _ | White | Black | Black | Red | Red | Red |
| | | | | | | | | | | | | | |
| Terminal no. | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | |
| Lead wire color | Yellow | Pink | Blue | Purple | Gray | Orange | Red | Brown | Pink | Gray | Black | White | |
| | | | | | | | | | | | | | |

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5 Port Pilot Operated Solenoid Valve **Metal Seal, Body Ported**

Series VFS1000

Model

| | | Mo | odel | | Flow characteristics | | | | | | | (0) | |
|------------|----------------|---------|-------------|-----------|----------------------|--------------|------|--------------------|--------------|--------|--------------------|---------------|------------|
| Tv | Type of | | | D | 1 – | → 4/2 (P → A | /B) | 4/2 → | 5/3 (A/B → F | R1/R2) | Max." operating | Response time | Weight (3) |
| actuation | | Plug-in | Non plug-in | Port size | C [dm³/(s·bar)] | b | Cv | C [dm³/(s·bar)] | b | Cv | cycle (cpm) | time (ms) | (kg) |
| sition | Single | VFS1120 | VFS1130 | 1/8 | 1.7 | 0.22 | 0.38 | 1.8 | 0.19 | 0.40 | 1200 | 15 or less | 0.18 |
| 2 position | Double | VFS1220 | VFS1230 | 1/8 | 1.7 | 0.22 | 0.39 | 1.8 | 0.19 | 0.40 | 1200 | 13 or less | 0.26 |
| 3 position | Closed center | VFS1320 | VFS1330 | 1/8 | 1.6 | 0.20 | 0.37 | 1.8 | 0.20 | 0.41 | 600 | 20 or less | 0.27 |
| | Exhaust center | VFS1420 | VFS1430 | 1/8 | 1.7 | 0.18 | 0.38 | 1.9 | 0.19 | 0.44 | 600 | 20 or less | 0.27 |
| | Pressure | VFS1520 | VFS1530 | 1/8 | 1.7 | 0.24 | 0.40 | 1.6 | 0.18 | 0.37 | 600 | 20 or less | 0.27 |

Note 1) Based on JIS B 8375 (once per 30 days) for the minimum operating frequency.

Note 2) According to JIS B 8375-1981. (The value at supply pressure 0.5 MPa.)

Note 3) In the case of grommet type

Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Compact yet provides a large flow capacity C: 1.8 dm³/(s·bar)

Low power consumption: 1.8 W DC



| JIS Symbol | |
|--|--|
| 2 position | 3 position |
| Single | Closed center |
| (A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B | (P) (P) (P) (F) (F) (F) (F) (F) (F) (F) (F) (F) (F |
| Double | Exhaust center |
| (R1)(P)(R2) | (A) (B) (A) (B) (A) (A) (A) (A) (A) (A) (A) (A) (A) (A |
| | Pressure center |
| | (51)(9)(12) |

Standard Specifications

| O tail | aara opoomoanome | <u> </u> | | | | | |
|----------------------------|-------------------------------|------------|---|--|--|--|--|
| | Fluid | | Air/Inert gas | | | | |
| " | Maximum operating pressu | ıre | 1.0 MPa | | | | |
| ö | Min. operating pressure | 2 position | 0.1 MPa | | | | |
| cati | wiiii. Operating pressure | 3 position | 0.15 MPa | | | | |
| ciţi | Proof pressure | | 1.5 MPa | | | | |
| e d | Ambient and fluid tempera | ture | -10 to 60°C (1) | | | | |
| ê S | Lubrication | | Non-lube (2) | | | | |
| Valve specifications | Pilot valve manual override |) | Non-locking push type (Flush) | | | | |
| | Shock/Vibration resistance | | 150/50 m/s ² (3) | | | | |
| | Enclosure | | Dustproof (Degrees of protection 0) (4) | | | | |
| ns | Coil rated voltage | | 100, 200 VAC, 50/60 Hz; 24 VDC | | | | |
| atic | Allowable voltage fluctuation | on | -15 to +10% of rated voltage | | | | |
| ij | Coil insulation type | | Class B or equivalent (130°C) (5) | | | | |
| Sec | Apparent power | Inrush | 5.6 VA (50 Hz), 5.0 VA (60 Hz) | | | | |
| ж / | (Power consumption) AC | Holding | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz | | | | |
| ioi. | Power consumption (DC) | | 1.8 W (2.04 W: With light/surge voltage suppressor) | | | | |
| Electricity specifications | Electrical entry | | Grommet, Grommet terminal, | | | | |
| <u> </u> | Electrical entry | | Conduit terminal, DIN terminal | | | | |

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

(Values at the initial period)
Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

Option Specifications

lead wire)

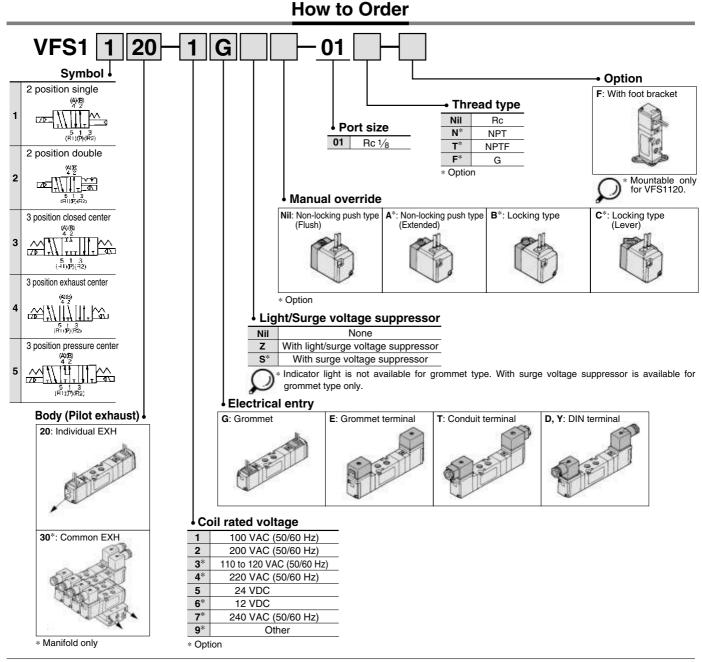
| <u> </u> | | | | |
|--|--|--|--|--|
| Pilot valve manual override | Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever) | | | |
| On it was to all walks are | 110 to 120, 220, 240 VAC (50/60 Hz) | | | |
| Coil rated voltage | 12, 100 VDC | | | |
| Option | With light/surge voltage suppressor Note) | | | |
| Foot bracket (With screw) | Part No.: AXT626-10A, VFS1120 (single) only | | | |
| Note) Grommet type is available only w/ surge voltage suppressor (which is directly connected with | | | | |

Manifold

| Body type | Applicable manifold base (Pilot EXH) |
|-----------|--------------------------------------|
| VFS1□20 | Bar manifold (Individual EXH) |
| VFS1□30 | Bar manifold (Common EXH base side) |
| | |

Note) VFS1□30: Manifold only. Cannot be used as a single unit.





How to Order Pilot Valve Assembly

SF4-1 DZ Applicable model Coil rated voltage Individual pilot Electrical entry, Light/Surge voltage suppressor 100 VAC, 50/60 Hz For VFS1□20 1 exhaust 200 VAC, 50/60 Hz G Grommet Common pilot 3* 110 to 120 VAC (50/60 Hz) Grommet with surge voltage suppressor For VFS1□30 22 GS exhaust 4* 220 VAC, 50/60 Hz D DIN terminal DIN terminal with light/surge voltage suppressor 5 24 VDC DZ Manual override DIN terminal ** 6* 12 VDC DO Nil Non-locking push type (Flush) 7* 240 VAC, 50/60 Hz DIN terminal with light/surge voltage suppressor ** DOZ A* Non-locking push type (Extended) 9* DIN terminal Other В* Locking type (Tool required) DIN terminal with light/surge voltage suppressor * Option YZ* C* Locking type (Lever) YO* DIN terminal ** * Option YOZ DIN terminal with light/surge voltage suppressor ** Т Conduit terminal Conduit terminal with light/surge voltage suppressor ΤZ Grommet terminal Ε Grommet terminal with light/surge voltage suppressor ΕZ Y: Conforming to DIN43650B standard



DIN connector is not attached.

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5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS1000

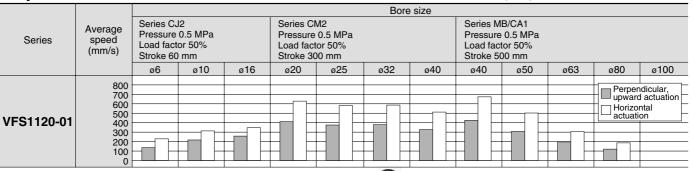
Cylinder Speed Chart

Body Ported

Use as a guide for selection.

Please confirm the actual conditions with SMC

Sizing Program.



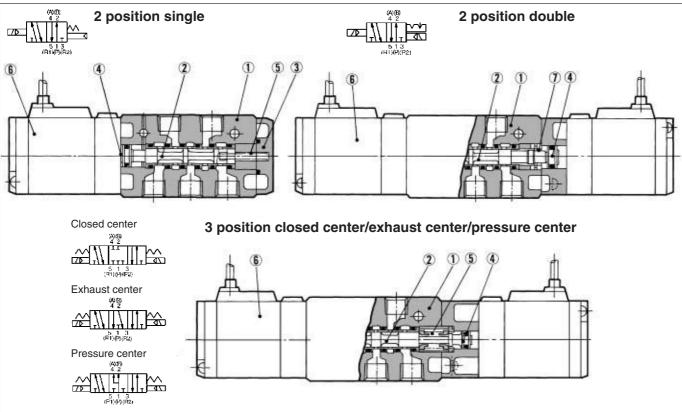
Conditions

| Body | Series CJ2 | Series CM2 | Series MB/CA1 | |
|------------|--------------------|-------------|---------------|-------|
| | Tube bore x Length | T0604 x 1 m | T0806 x 1 m | |
| VFS1120-01 | Speed controller | AS3001F-06 | AS300 | 1F-08 |
| | Silencer | | AN101-01 | |

* It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open

- The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- * Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

Construction

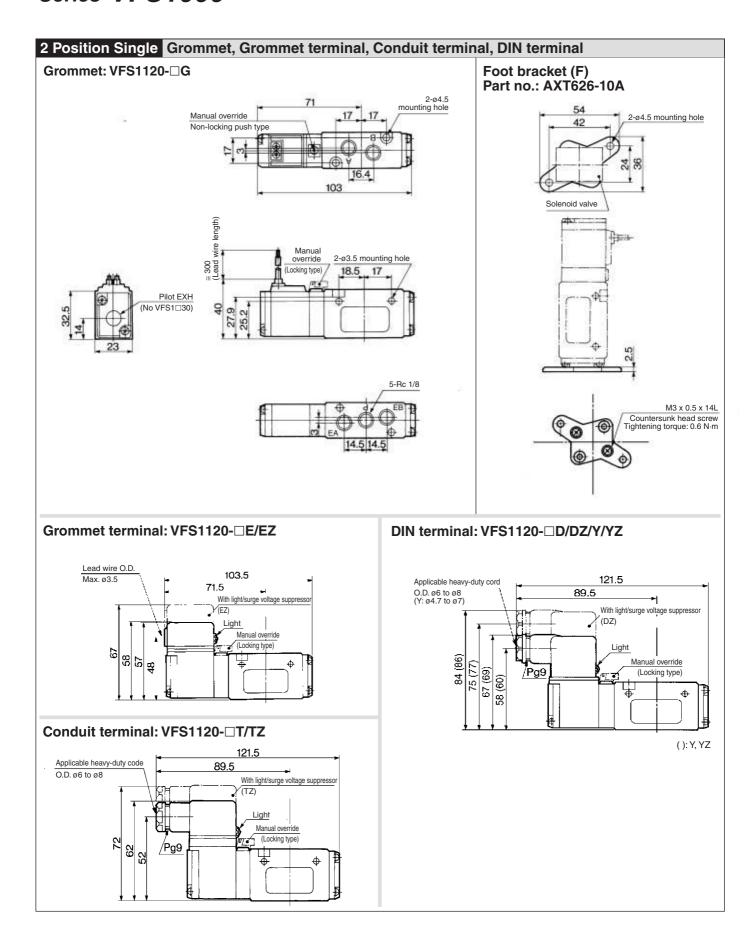


Component Parts

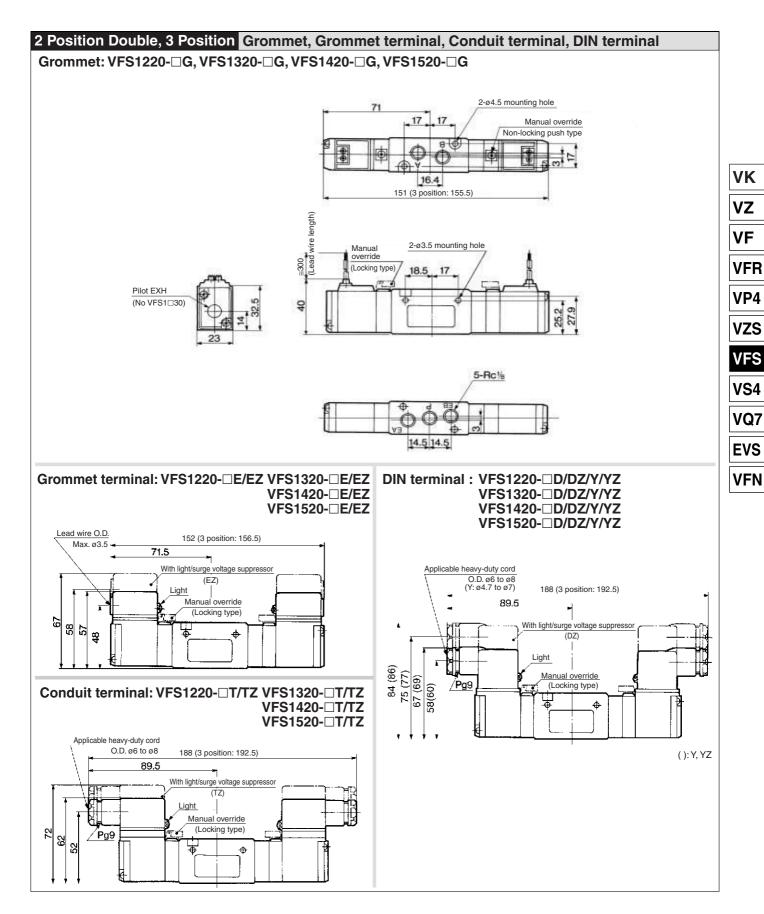
| No. | Description | Material | Note |
|-----|--------------|---------------------|-----------------|
| 1 | Body | Aluminum die-casted | Platinum silver |
| 2 | Spool/Sleeve | Stainless steel | _ |
| 3 | End plate | Resin | _ |
| 4 | Piston | Resin | _ |

Replacement Parts

| Nia | Description | Motorial | | Part no. | |
|-----|----------------------|-----------------|-----------------|-----------------------------------|-------------------|
| No. | Description | Material | VFS1120 | VFS1220 | VFS1320/1420/1520 |
| (5) | Return spring | Stainless steel | AXT626-6 | _ | AXT626-19 |
| 6 | Pilot valve assembly | _ | Refer to "How t | to Order Pilot Valve Assembly" of | on page 3-8-10. |
| 7 | Detent assembly | _ | _ | AXT624-11A | _ |



5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS1000





Series VFS1000 Manifold Specifications Single Base Type

Compact and lightweight

Compact due to manifolding on a single base for mounting in small spaces.

Keeps environmental air clean from pilot exhaust

Use of the VV5FS1-30 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.



VV5FS1-20



VV5FS1-30

Part no. for mounting bolt and gasket BG-VFS1030

Specifications

| Manifold base type | Bar manifold, Body ported |
|--------------------|---------------------------|
| Stations | Max. 15 stations |

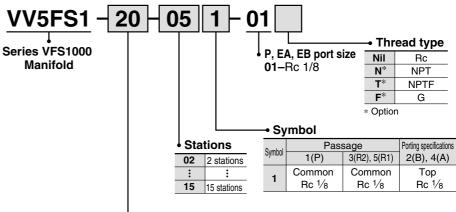
Port Specifications

| | Door | 2000 | Porting specifications: Rc (Connecting port size) | | | |
|--------|--------|--------------|---|------------|--------------|--|
| Symbol | ras | sage | Base | Valve | Base | |
| , | 1(P) | 5(R1), 3(R2) | 1(P) | 4(A), 2(B) | 5(R1), 3(R2) | |
| 1 | Common | Common | Side/Rc 1/8 | Top/Rc 1/8 | Side/Rc 1/8 | |

Option

| Blanking plate | VVFS1000-10A-1 | With gasket, screw |
|----------------|----------------|--------------------|

How to Order Manifold Base



Base model

| Model | Pilot exhaust | Applicable valve model |
|-------|----------------------|--|
| 20 | Pilot individual EXH | VFS1□20-□□-01 |
| 30 | Pilot common EXH | VFS1□30-□□-01 ∗VFS1□20-□□-01 mountable |

How to Order Manifold Assembly

Instruct by specifying the valves and blanking plate to be mounted on the manifold along with the manifold base model no.

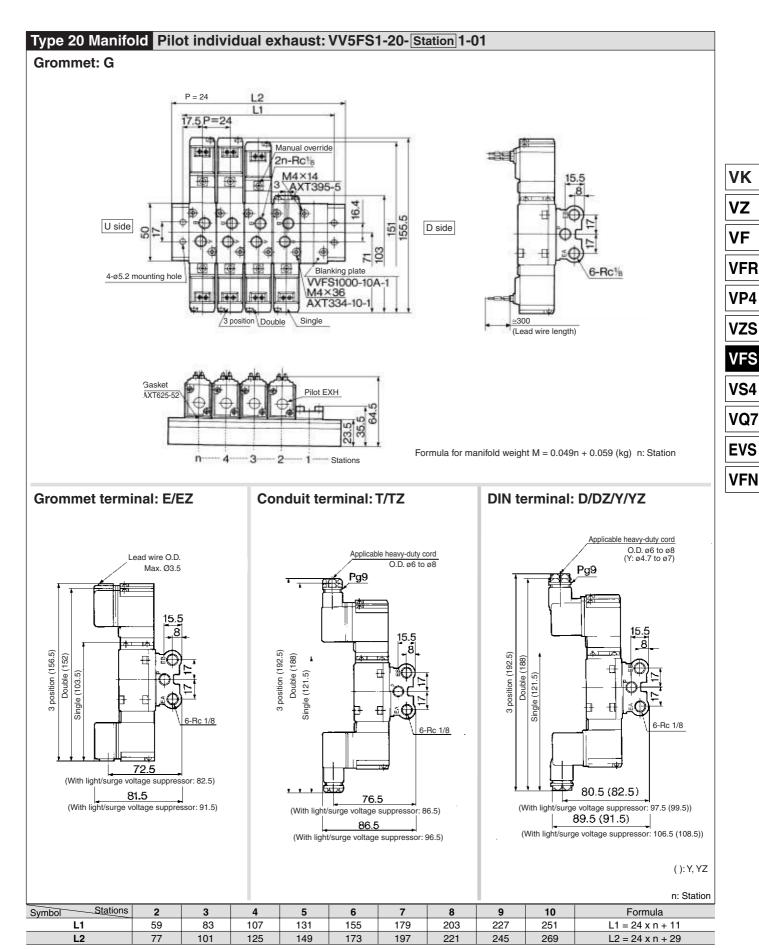
<Examble>

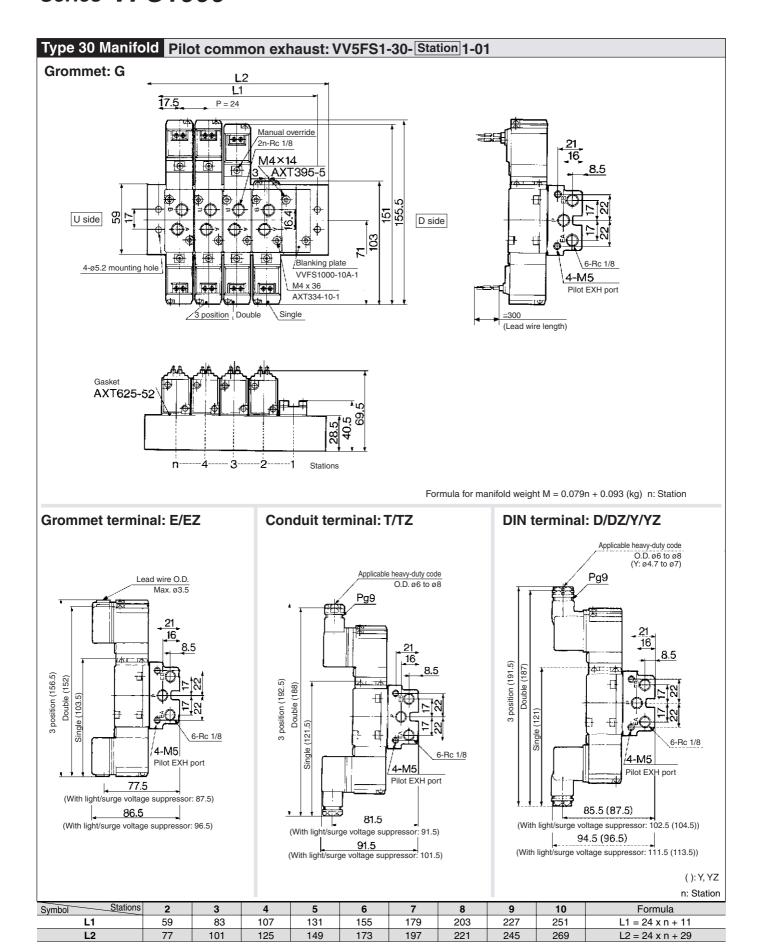
| (Manifold base) | VV5FS1-20-061-01 ······ 1 |
|---------------------|---------------------------|
| (2 position single) | VFS1120-1D-01 · · · · · 3 |
| (2 position double) | VFS1220-1D-012 |
| (Blanking plate) | VVFS1000-10A-1 ······ 1 |





5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS1000





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5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS2000

Model

| Model | | | | Flow characteristics | | | | | Max. (1) | (2) | (3) | | | | |
|------------|----------------------------|---------|----------------|----------------------|-----------------|------|------|-----------------|----------|------------|----------------|--------------|-----------|----------|--------|
| Type of | | | | | | Port | 1 — | → 4/2 (P → A | /B) | 4/2 → | 5/3 (A/B → F | R1/R2) | operating | Response | Weight |
| ac | tuation | Plug-in | Non plug-in | size Rc | C [dm³/(s·bar)] | b | Cv | C [dm³/(s·bar)] | b | Cv | cycle (cpm) | time (ms) | (kg) | | |
| E | Single | VEC0100 | FS2120 VFS2130 | 1/8 | 3.2 | 0.24 | 0.78 | 3.4 | 0.28 | 0.82 | 1200 | 22 or less | 0.26 | | |
| 2 position | Sirigie | VF52120 | | 1/4 | 4.0 | 0.20 | 0.90 | 3.5 | 0.32 | 0.85 | 1200 | 22 01 1688 | 0.20 | | |
| ő | Double | VE0000 | \/F00000 | 1/8 | 3.2 | 0.24 | 0.78 | 3.4 | 0.28 | 0.82 | 1200 | 13 or less | 0.05 | | |
| 2 | Double | VFS2220 | VFS2230 | 1/4 | 4.0 | 0.20 | 0.90 | 3.5 | 0.32 | 0.85 | 1200 | 13 01 1688 | 0.35 | | |
| | Closed | VECOSO | VECCOOO | 1/8 | 3.2 | 0.24 | 0.78 | 3.2 | 0.27 | 0.80 | 600 | 40 or less | 0.42 | | |
| 5 | center | VFS2320 | 0 VFS2330 | 1/4 | 4.0 | 0.20 | 0.90 | 3.4 | 0.29 | 0.83 | 000 | 40 01 1688 | 0.42 | | |
| ij | Exhaust | | 1/8 | 3.2 | 0.25 | 0.79 | 3.4 | 0.26 | 0.82 | 000 | 10 01 1000 | 0.40 | | | |
| ő | Exhaust center VFS2420 VFS | VFS2430 | 1/4 | 4.0 | 0.20 | 0.90 | 3.4 | 0.32 | 0.84 | 600 | 40 or less | 0.42 | | | |
| | | | 1/8 | 3.1 | 0.23 | 0.75 | 3.3 | 0.27 | 0.80 | 000 | 40 | 0.40 | | | |
| | | 1/4 | 4.0 | 0.24 | 0.92 | 3.3 | 0.30 | 0.82 | 600 | 40 or less | 0.42 | | | | |

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Note 1) Based on JIS B 8375 (once per 30 days) for the minimum operating frequency.

Note 2) According to JIS B 8375-1981. (The value at supply pressure 0.5 MPa.)

Note 3) In the case of grommet type Note 4) Factors of "Note 1)" and "Note 2)" are achieved in controlled clean air.

Compact yet provides a high flow capacity 1/4: C: 3.4 dm³/(s·bar)

Low power consumption: 1.8 W DC



Standard Specifications

| | Fluid | | Air/Inert gas |
|--|-------------------------------|---------|--|
| SL | Maximum operating pressu | ure | 1.0 MPa |
| igi | Minimum operating pressu | re | 0.1 MPa |
| Ę | Proof pressure | | 1.5 MPa |
| eci | Ambient and fluid tempera | ture | -10 to 60°C (1) |
| Valve specifications | Lubrication | | Non-lube (2) |
| <u>K</u> | Pilot valve manual override | 9 | Non-locking push type (Flush) |
| S S | Shock/Vibration resistance | • | 150/50 m/s ^{2 (3)} |
| | Enclosure | | Dustproof (Degrees of protection 0) (4) |
| SL | Coil rated voltage | | 100, 200 VAC, 50/60 Hz; 24 VDC |
| ţi | Allowable voltage fluctuation | on | -15 to +10% of rated voltage |
| iji | Coil insulation type | | Class B or equivalent (130°C) (5) |
| 960 | Apparent power | Inrush | 5.6 VA (50 Hz), 5.0 VA (60 Hz) |
| S S | (Power consumption) AC | Holding | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz |
| icit | Power consumption | | 1.8 W (2.04 W: With light/surge voltage suppressor) |
| Allowable voltage fluctuation Coil insulation type Apparent power (Power consumption) Power consumption Electrical entry | | | Grommet, Grommet terminal, Conduit terminal, DIN terminal |
| | | | |

Q

Note 1) Use dry air at low temperatures

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

(Values at the initial period) Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

JIS Symbol

| JIS SYMBOI | |
|--|--|
| 2 position | 3 position |
| Single | Closed center |
| (A) (B) (A) (B) (A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B | (A)(B) (A)(B) (B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(B)(|
| Double | Exhaust center |
| (A)(B) 4 2 5 1 3 (R1)(P)(R2) | \$\partial \text{\text{\$\frac{\partial \text{\$\frac{\partial |
| | Pressure center |
| | 20(U) 4 2 |

Option Specifications

| option operation | | | | | |
|---|---|--|--|--|--|
| Pilot type | External pilot (1) | | | | |
| Pilot valve manual override Non-locking push type (Extended), Locking type (Tool re | | | | | |
| Coil rated voltage | 110 to 120, 220, 240 VAC (50/60 Hz) | | | | |
| | 12, 100 VDC | | | | |
| Option | With light/surge voltage suppressor (2) | | | | |
| Foot bracket (With screw) | Part no.: VFN200-17A, VFS2120 (single) only | | | | |
| | | | | | |

Note 1) Operating pressure: 0 to 1.0 MPa. Pilot pressure: 0.1 to 1.0 MPa.

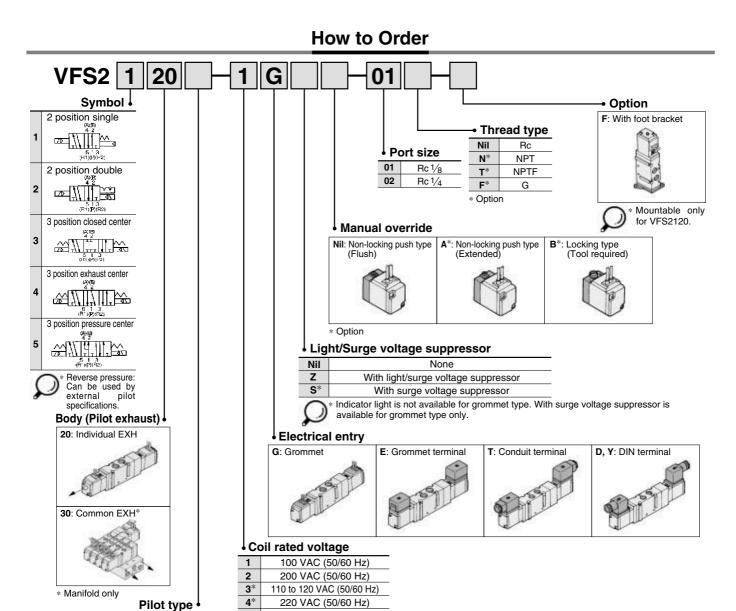
Note 2) No light grommet but surge voltage suppressor (direct connecting lead wire) is installed.

Manifold

| Body type | Applicable manifold base (Pilot EXH) |
|-----------|--------------------------------------|
| VFS2□20 | Bar manifold (Individual EXH) |
| VFS2□30 | Bar manifold (Common EXH base side) |

Note) VFS2□30: Manifold only. Cannot be used as a single unit.





How to Order Pilot Valve Assembly

Nil Internal pilot

R* External pilot

Option: Individual

external pilot (External pilot port: Body side) 5

6*

7*

9*

* Option

24 VDC

12 VDC

240 VAC (50/60 Hz)

Other

Applicable model Coil rated voltage Individual pilot 100 VAC, 50/60 Hz 12 For VFS2□20 exhaust Lectrical entry, Light/Surge voltage suppressor 200 VAC, 50/60 Hz 2 Common pilot 110 to 120 VAC (50/60 Hz) 13 For VFS2□30 3, G Grommet exhaust 220 VAC, 50/60 Hz 4* GS Grommet with surge voltage suppressor Manual override 5 **24 VDC** D DIN terminal 6* 12 VDC DΖ DIN terminal with light/surge voltage suppressor Non-locking push type (Flush) 240 VAC, 50/60 Hz DO DIN terminal ** 7 Non-locking push type (Extended) 9* Other DOZ DIN terminal with light/surge voltage suppressor * Locking type (Tool required) B^* **Y*** * Option DIN terminal * Option YZ* DIN terminal with light/surge voltage suppressor YO DIN terminal ** YOZ DIN terminal with light/surge voltage suppressor * Conduit terminal TZ Conduit terminal with light/surge voltage suppressor Ε Grommet terminal ΕZ Grommet terminal with light/surge voltage suppressor Y: Conforming to DIN43650B standard DIN connector is not attached.

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VFS

VS4

VQ7

EVS

VFN

5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS2000

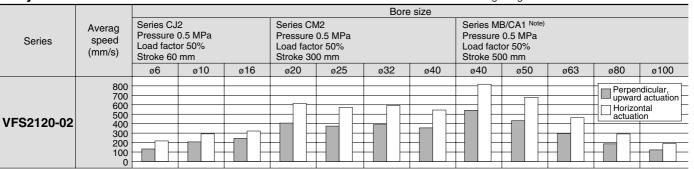
Cylinder Speed Chart

Body Ported

Use as a guide for selection.

Please confirm the actual conditions with SMC

Sizing Program.



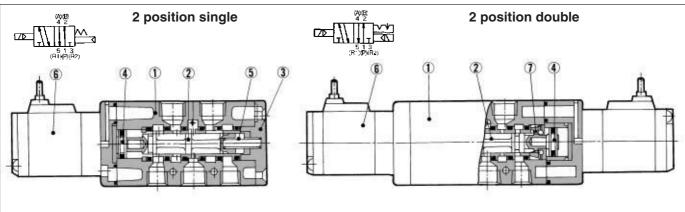
Conditions

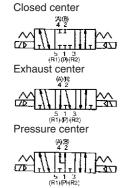
| Body | ported | Series CJ2 | Series CM2 Series MB/CA1 | | | | |
|------------|--------------------|-------------|--------------------------|---------|--|--|--|
| | Tube bore x Length | T0604 x 1 m | T1075 | 5 x 1 m | | | |
| VFS2120-02 | Speed controller | AS3001F-06 | AS400 | 01F-10 | | | |
| | Silencer | | AN110-01 | | | | |

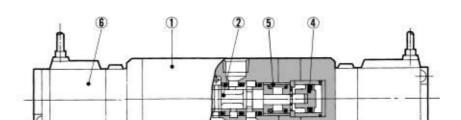
- * It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- The average velocity of the cylinder is what the stroke is divided by the total stroke time. * Load factor: ((Load weight x 9.8)/Theoretical force) x

Note) The Series CA1 has been changed to the Series CA2.

Construction







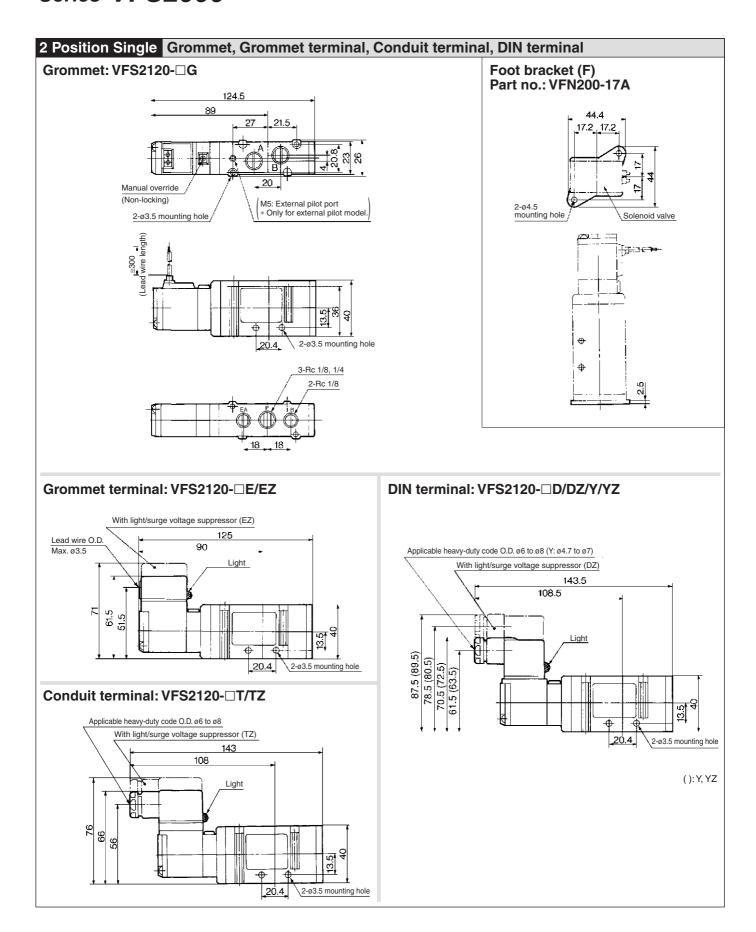
3 position closed center/exhaust center/pressure center

Component Parts

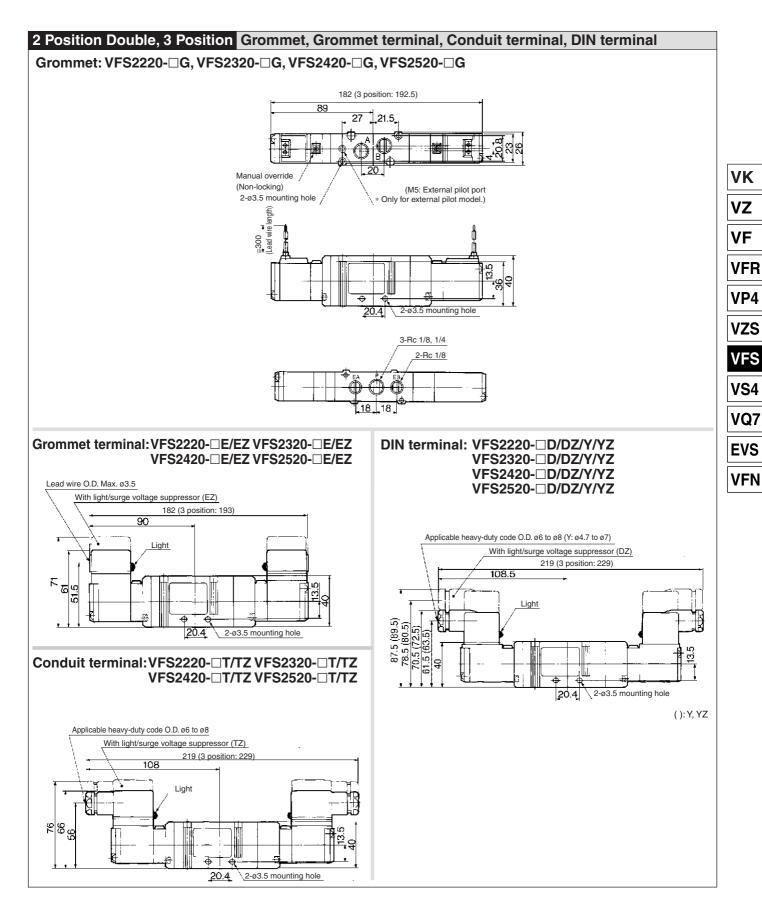
| No. | Description | Material | Note |
|-----|--------------|---------------------|-----------------|
| 1 | Body | Aluminum die-casted | Platinum silver |
| 2 | Spool/Sleeve | Stainless steel | _ |
| 3 | End plate | Resin | _ |
| (4) | Piston | Resin | _ |

Replacement Parts

| No. Description | | Matarial | Part no. | | | | | |
|-----------------|----------------------|-----------------|-----------------|---------------------------------|-------------------|--|--|--|
| | | Material | VFS2120 | VFS2220 | VFS2320/2420/2520 | | | |
| (5) | Return spring | Stainless steel | VFS2000-17-1 | _ | VFS2000-17-2 | | | |
| 6 | Pilot valve assembly | _ | Refer to "How t | o Order Pilot Valve Assembly" o | on page 3-8-18. | | | |
| 7 | Detent assembly | _ | _ | VFN2000-8A | _ | | | |



5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS2000



Series VFS2000 Manifold Specifications Single Base Type

Keeps environmental air clean from pilot exhaust

Use of the VV5FS2-30 manifold can exhaust side, and can prevent environmental aggravation due to noise and oil mist.



VV5FS2-20



VV5FS2-30

Part no. for mounting bolt and gasket BG-VFS2030

Specifications

| • | |
|--------------------|---------------------------|
| Manifold base type | Bar manifold, Body ported |
| Stations | Max. 15 stations |

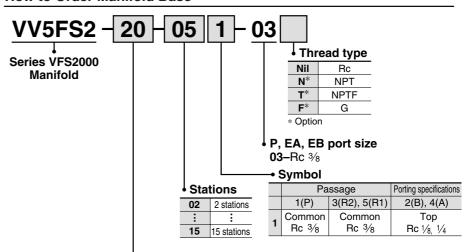
Port Specifications

| | Page | 2000 | Porting specifications: Rc | | | | |
|--------|--------------|--------------|----------------------------|---------------|--------------|--|--|
| Symbol | Symbol Passa | | Base | Valve | Base | | |
| | 1(P) | 5(R1), 3(R2) | 1(P) | 2(B), 4(A) | 3(R2), 5(R1) | | |
| 1 | Common | Common | Side: 3/8 | Top: 1/8, 1/4 | Side: 3/8 | | |

Option

| -p | | | | | | | |
|----------------|----------------|--------------------|--|--|--|--|--|
| Blanking plate | VVFS2000-10A-1 | With gasket, screw | | | | | |

How to Order Manifold Base



Base model

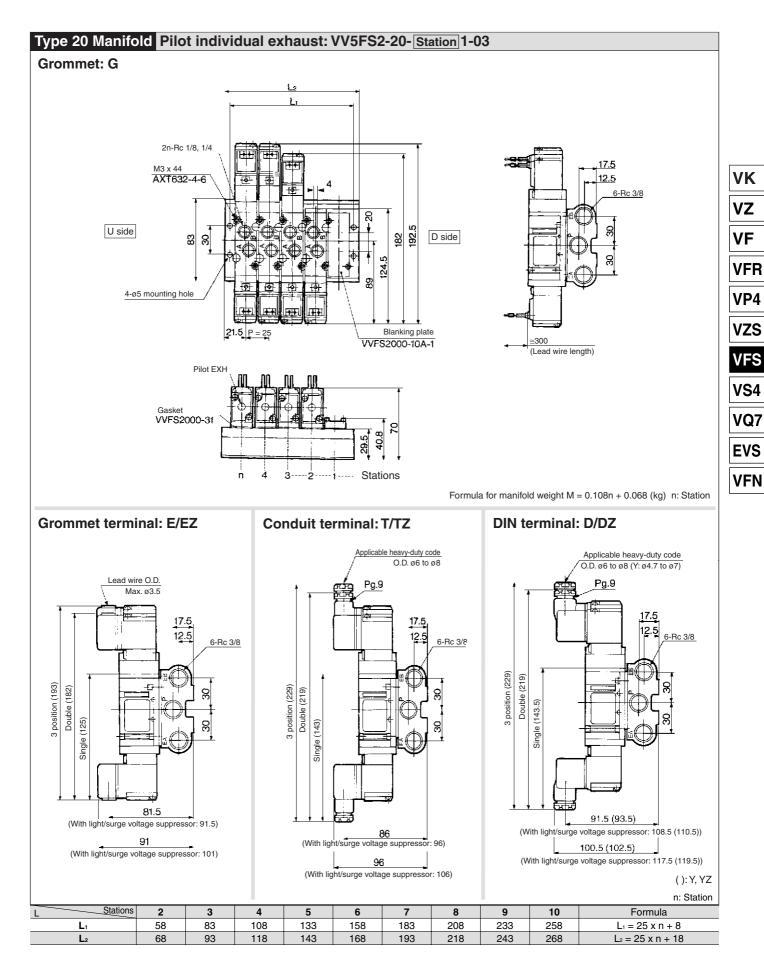
| Model | Pilot exhaust | Applicable valve model | | | | | | | |
|-------|----------------------|--|--|--|--|--|--|--|--|
| 20 | Pilot individual EXH | VFS2□20-□□- ⁰¹ ₀₂ | | | | | | | |
| 30 | Pilot common EXH | VFS2□30-□□- ⁰¹ ₀₂ *VFS2□20-□□- ⁰¹ ₀₂ mountable | | | | | | | |

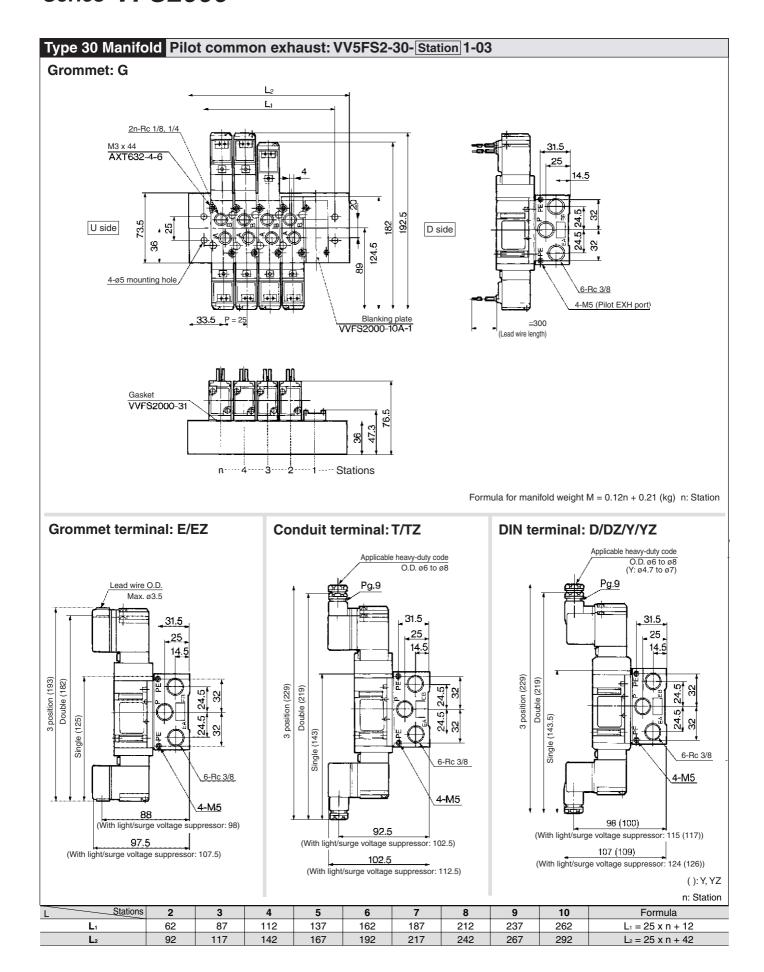
How to Order Manifold Assembly

Instruct by specifying the valves and blanking plate to be mounted on the manifold along with the manifold base model no.

| <examble></examble> | |
|---------------------|------------------------------|
| (Manifold base) | VV5FS2-20-061-03 ······ 1 |
| (2 position single) | VFS2120-1D-02······ 3 |
| (2 position double) | VFS2220-1D-022 |
| (Blanking plate) | VVFS2000-10A-1 · · · · · · 1 |

5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS2000





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VFS

VS4

VQ7

EVS

 VFN

5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS3000

Model

| 11100 | C1 | | | | | | | | | | | | |
|-------|--------------------------------------|-----------------|--------------|----------------------|-----------------|-------------------|-----|--------------------|--|------|-------------|---------------|--------|
| Model | | | | Flow characteristics | | | | | Max. (2) | | | | |
| T | ype of | | | Port | 1 – | 1 → 4/2 (P → A/B) | | 4/2 → | $4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{R1/R2)}$ | | | Response time | Weight |
| ac | tuation | Plug-in | Non plug-in | size Rc | C [dm³/(s·bar)] | b | Cv | C [dm³/(s·bar)] | b | Cv | cycle (cpm) | time (ms) | (kg) |
| _ | Cinalo | VE00400 | VE00400 | 1/4 | 5.0 | 0.20 | 1.1 | 6.8 | 0.30 | 1.7 | 1200 | 20 or less | 0.22 |
| iţio | Single VFS3120 VF | VFS3130 | 3/8 | 6.1 | 0.14 | 1.4 | 7.3 | 0.23 | 1.8 | 1200 | 20 or less | 0.33 | |
| od | Single VFS3120 VF Double VFS3220 VF | -00000 \/=00000 | 1/4 | 5.0 | 0.20 | 1.1 | 6.8 | 0.3 | 1.7 | 1500 | 45 | 0.42 | |
| Ø | | VFS3230 | 3/8 | 6.1 | 0.14 | 1.4 | 7.3 | 0.23 | 1.8 | 1500 | 15 or less | 0.43 | |
| | Closed | \/F00000 | 320 VFS3330 | 1/4 | 5.0 | 0.20 | 1.1 | 6.3 | 0.27 | 1.6 | 000 | 10 au lasa | 0.45 |
| _ | center | VFS3320 | | 3/8 | 5.7 | 0.20 | 1.4 | 6.8 | 0.21 | 1.7 | 600 | 40 or less | 0.45 |
| iţi | Exhaust | | | 1/4 | 4.9 | 0.24 | 1.1 | 6.5 | 0.28 | 1.6 | 200 | 40 | 0.45 |
| sod | Exhaust center VFS3420 | VFS3430 | 3/8 | 5.8 | 0.15 | 1.4 | 7.0 | 0.22 | 1.7 | 600 | 40 or less | 0.45 | |
| က | Pressure | essure | \/F00500 | 1/4 | 4.9 | 0.23 | 1.1 | 6.6 | 0.28 | 1.6 | | | |
| | center | VFS3520 | 3520 VFS3530 | 3/6 | 6.5 | 0.15 | 1.6 | 7.0 | 0.23 | 17 | 600 | 40 or less | 0.45 |

Note 1) Based on JIS B 8375 (once per 30 days) for the minimum operating frequency. Note 3) In the case of grommet type. Note 2) Based on JIS B 8375-1981. (The value at supply pressure 0.5 MPa.)

Note 4) Factors of "Note1)" and "Note 2)" are achieved in controlled clean air.

Compact yet provides a large flow capacity 3/8: C: 6.8 dm³/(s·bar)

Low power consumption: 1.8 W DC



JIS Symbol

| JIS SYIIIDOI | |
|---------------------------------------|--|
| 2 position | 3 position |
| Single | Closed center |
| (F)(F)(F)(F) | (A) (B) (A) (B) (A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B |
| Double | Exhaust center |
| A)E) 1 2 1 3 1 3 (31)(5)(E2) | |
| | Pressure center |
| | (A) (3) (A) (A) (A) (A) (A) (A) (A) (A) (A) (A |

| Stand | aard Specifications | i | | | |
|----------------------------|-------------------------------|----------|---|--|--|
| | Fluid | | Air/Inert gas | | |
| Valve specifications | Maximum operating pressu | ure | 1.0 MPa | | |
| | Minimun operating pressur | re e | 0.1 MPa | | |
| | Proof pressure | | 1.5 MPa | | |
| | Ambient and fluid tempera | ture | -10 to 60°C (1) | | |
| | Lubrication | | Non-lube (2) | | |
| | Pilot valve manual override | e | Non-locking push type (Flush) | | |
| | Shock/Vibration resistance | | 150/50 m/s ² (3) | | |
| | Enclosure | | Dustproof (Degrees of protection 0) (4) | | |
| SL | Coil rated voltage | | 100, 200 VAC, 50/60 Hz; 24 VDC | | |
| tio | Allowable voltage fluctuation | on | -15 to +10% of rated voltage | | |
| iji | Coil insulation type | | Class B or equivalent (130°C) (5) | | |
| Sec | Apparent power | Inrush | 5.6 VA/50 Hz, 5.0 VA/60 Hz | | |
| Electricity specifications | (Power consumption) AC | Holding | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz | | |
| | Power consumption | | 1.8 W (2.04 W: With light/surge voltage suppressor) | | |
| ecti | Floatrical ontry | | Grommet, Grommet terminal, | | |
| 苗 | Electrical entry | | Conduit terminal DIN terminal | | |

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

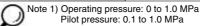
Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

Option Specifications

| Option Specification | Option Specifications | | | | |
|---|--|--|--|--|--|
| Pilot type External pilot (1) | | | | | |
| Pilot valve manual override Non-locking push type (Extended), Locking type (Tool reguired | | | | | |
| Coil rated voltage | 110 to 120, 220, 240 VAC (50/60 Hz) | | | | |
| Con rated voltage | 12, 100 VDC | | | | |
| Option | With light/surge voltage suppressor (2) | | | | |
| Foot bracket (With screw) | Part no.: VFS3000-52A, VFS3120 (single) only | | | | |

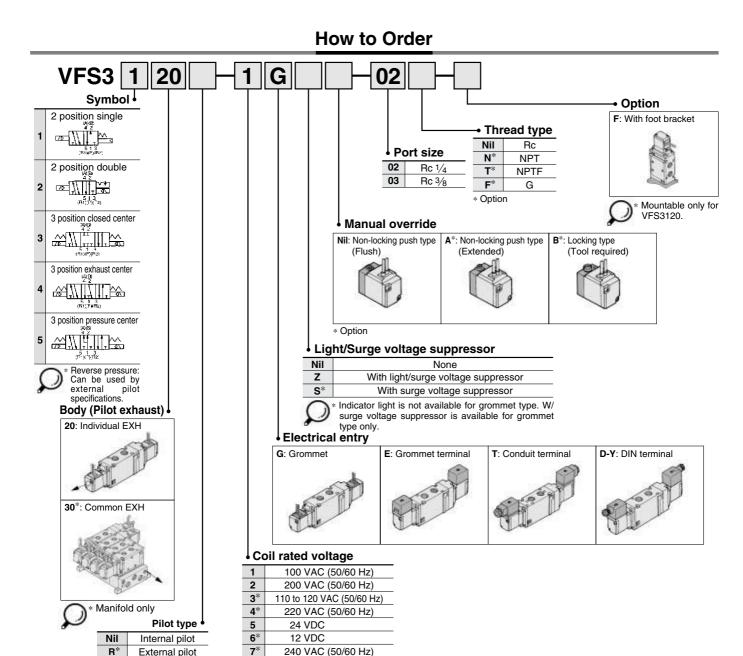


Note 2) Grommet type is available only w/ surge voltage suppressor (which is directly connected with lead wire), not w/ indicator light.

Manifold

| Body type | Applicable manifold base | Pilot EXH | | | | |
|-----------|--------------------------|---------------------------------|--|--|--|--|
| VFS3□20 | Stacking manifold | Individual EXH (Valve side) | | | | |
| VFS3□30 | Stacking manifold | Common EXH (Manifold base side) | | | | |





External pilot port: Body side. For 30 type, common external pilot (on manifold side).

Other

9*

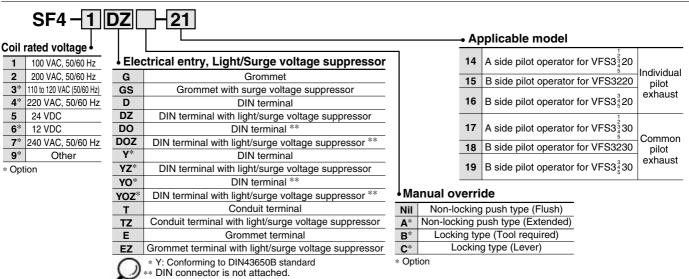
* Option

How to Order Pilot Valve Assembly

Option. It will be

an individual ex-

ternal pilot.



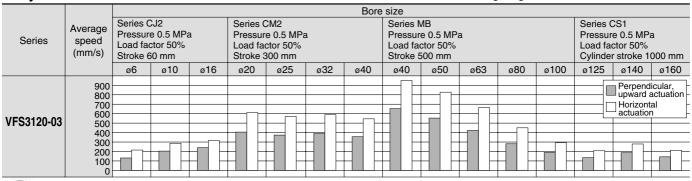


5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS3000

Cylinder Speed Chart

Body Ported

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.



It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being

* The average velocity of the cylinder is what the stroke is divided by the total stroke time. * Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

Conditions

| Body | Series CJ2 | Series CM2 | Series MB | Series CS1 | |
|------------|--------------------|-------------|-------------|---------------|----------|
| | Tube bore x Length | T0604 x 1 m | T1075 x 1 m | T1209 x 1 m | |
| VFS3120-03 | Speed controller | AS3001F-06 | AS4001F-10 | 10 AS4001F-12 | |
| | Silencer | | AN200-02 | - | AN202-02 |

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VFR

VP4

VZS

VFS

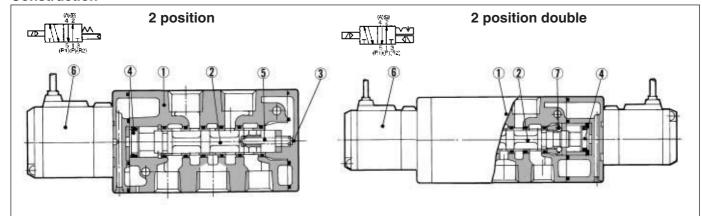
VS4

VQ7

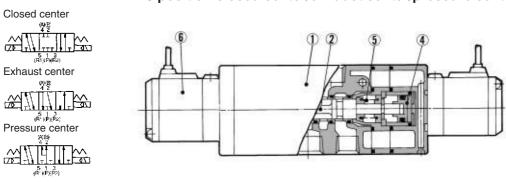
EVS

VFN

Construction



3 position closed center/exhaust center/pressure center



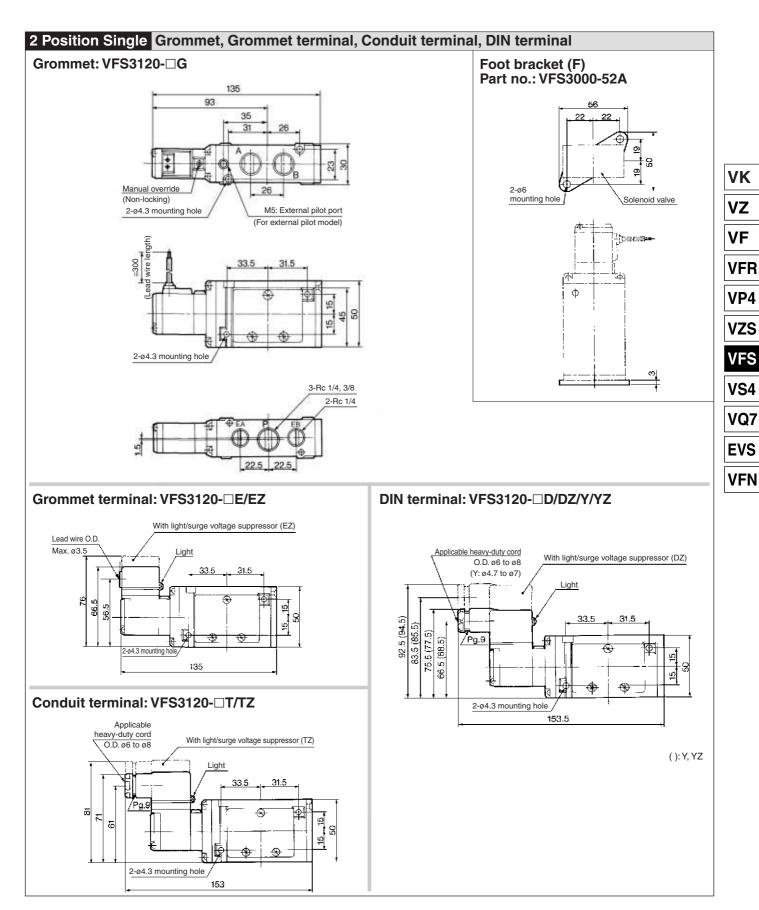
Component Parts

| No. | Description | Material | Note |
|-----|--------------|---------------------|-----------------|
| 1 | Body | Aluminum die-casted | Platinum silver |
| 2 | Spool/Sleeve | Stainless steel | _ |
| 3 | End plate | Resin | Black |
| 4 | Piston | Resin | _ |

Replacement Parts

| NIa | Danadatian | Matarial | Part no. | | | | | |
|-----|----------------------|-----------------|-----------------|---------------------------------|-------------------|--|--|--|
| No. | Description | Material | VFS3120 | VFS3220 | VFS3320/3420/3520 | | | |
| (5) | Return spring | Stainless steel | VFS3000-17-1 | _ | VFS3000-17-2 | | | |
| 6 | Pilot valve assembly | _ | Refer to "How t | o Order Pilot Valve Assembly" o | on page 3-8-26. | | | |
| 7 | Detent assembly | _ | _ | VFS3000-9A | _ | | | |

5 Port Pilot Operated Solenoid Valve Metal Seal, Body Ported Series VFS3000



2 Position Double, 3 Position Grommet, Grommet terminal, Conduit terminal, DIN terminal Grommet: VFS3220-□G, VFS3320-□G, VFS3420-□G, VFS3520-□G 194 (3 position: 204) 91.5 35 8 Manual override (Non-locking) M5: External pilot port 2-ø4.3 mounting hole (For external pilot model) 31.5 1 1 2-ø4.3 mounting hole 3-Rc 1/4, 3/8 2-Rc 1/4 DIN terminal: VFS3220-□D/DZ/Y/YZ Grommet terminal: VFS3220-□E/EZ VFS3320-□E/EZ VFS3420-□E/EZ VFS3520-□E/EZ VFS3320-□D/DZ/Y/YZ VFS3420-□D/DZ/Y/YZ Lead wire O.D. Max. ø3.5 VFS3520-□D/DZ/Y/YZ 194 (3 position: 204) With light/surge voltage suppressor (EZ) Applicable heavy-duty cord O.D. ø6 to ø8 (Y: ø4.7 to ø7) Light 231 (3 position: 241) 31.5 With light/surge voltage suppressor (DZ) 76 Ф 56.5 S 92.5 (94.5) 83.5 (85.5) 75.5 (77.5) 66.5 (68.5) 33.5 2-ø4.3 mounting hole Conduit terminal: VFS3220-□T/TZ VFS3320-□T/TZ \$ 4 VFS3420-□T/TZ VFS3520-□T/TZ 2-ø4.3 mounting hole Applicable heavy-duty cord (): Y, YZ O.D. ø6 to ø8 231 (3 position: 241) With light/surge voltage suppressor (TZ) 15 1 2-ø4.3 mounting hole

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VF

VFR

VP4

VZS

VFS

VS4

VQ7

EVS

VFN

Series VFS3000 Manifold Specifications Stacking Type

Keeps environmental air clean from pilot exhaust

Use of the VV5FS3-31 manifold can exhaust intensively the pilot exhaust gas to the base side, and can prevent environmental aggravation due to noise and oil mist.



Part no. for mounting bolt and gasket BG-VFS3030

Specifications

| Manifold base type | Stacking type |
|--------------------|------------------|
| Stations | Max. 15 stations |

Port Specifications

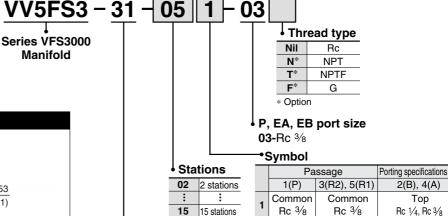
| | Page | 222 | Porting specifications: Rc | | | |
|--------|--------|--------------|----------------------------|---------------|--------------|--|
| Symbol | ras | sage | Base | Valve | Base | |
| | 1(P) | 3(R2), 5(R1) | 1(P) | 2(B), 4(A) | 3(R2), 5(R1) | |
| 1 | Common | Common | Side: 3/8 | Top: 1/4, 3/8 | Side: 3/8 | |

Option

| Blanking plate | VVFS3000-10A-1 | With gasket, screw |
|----------------|----------------|--------------------|
| SUP block disk | AXT636-10A | _ |
| EXH block disk | AXT636-11A | _ |

Note) Individual SUP or EXH is possible with bottom porting of SUP or EXH. For your order, please indicate it in the manifold specification sheet.

How to Order Manifold Base



Base model

| Model | Pilot exhaust | Applicable valve model |
|-------|------------------|---|
| | Pilot common EXH | |
| 31 | Type 20 Type 30 | VFS3□20-□□- ⁰² VFS3□30-□□- ⁰² |

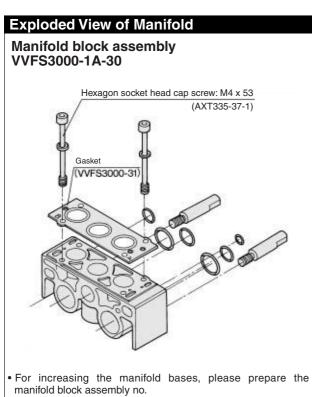
Note) Also VFS3□20 is possible to manifold. In this case, it uses an individual pilot exhaust.

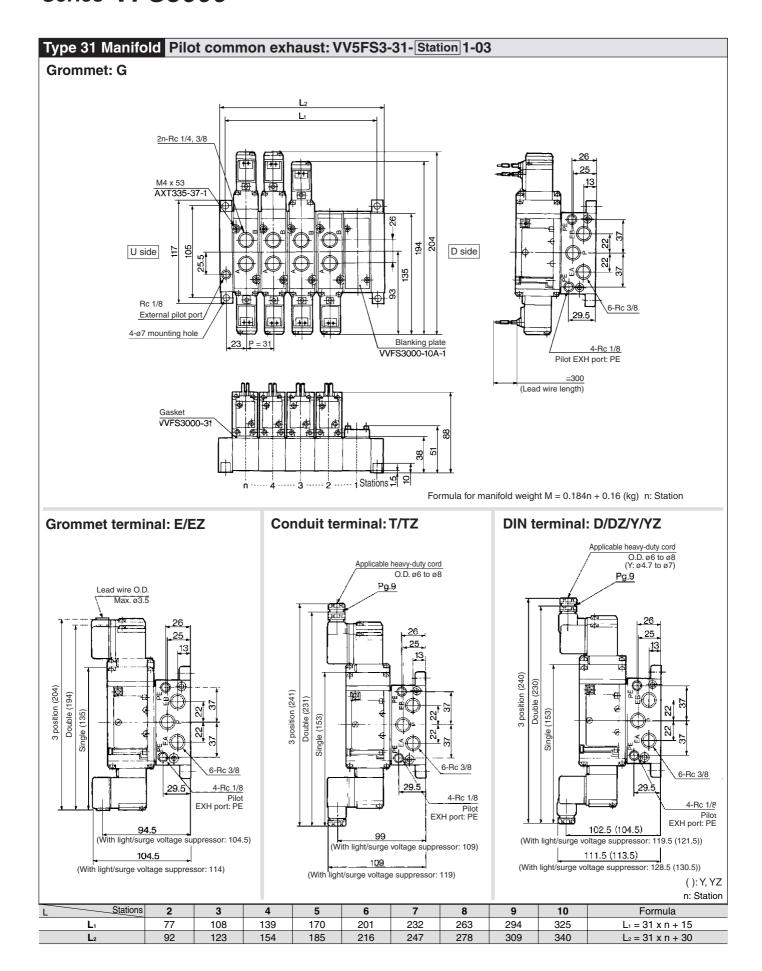
How to Order Manifold Assembly

Instruct by specifying the valves and blanking plate to be mounted on the manifold along with the manifold base model no.

<Example>

| (Manifold base) | VV5FS3-31-061-03 ······ 1 |
|---------------------|------------------------------------|
| (2 position single) | VFS3130-1D-02······ 3 |
| (2 position double) | VFS3230-1D-022 |
| (Blanking plate) | VVFS3000-10A-1 · · · · · · · · · 1 |





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5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS2000

Model

| | | Mo | odel | | Flow characteristics | | | | | Max. | _ (2) | (2) | |
|-------------------|--------------------------|----------------------|----------------|------------|----------------------|--------------|------|-------------------------|------|------|----------------|----------------|--------|
| Type of actuation | | | | Port | 1 | → 4/2 (P → A | /B) | 4/2 → 5/3 (A/B → R1/R2) | | | operating | Response time | Weight |
| | | Plug-in | Non plug-in | size Rc | C [dm³/(s·bar)] | b | Cv | C [dm³/(s·bar)] | b | Cv | cycle (cpm) | (ms) | (kg) |
| Ĕ | Cinala | VE00400 | VE00440 | 1/8 | 2.4 | 0.16 | 0.55 | 2.8 | 0.20 | 0.65 | 1000 | 15 04 1000 | 0.04 |
| 2 position | Single VFS2100 VFS2110 | VF52110 | 1/4 | 2.5 | 0.18 | 0.58 | 2.8 | 0.21 | 0.65 | 1200 | 15 or less | 0.34 | |
| ŏ | Double | uble VFS2200 VFS2210 | VE00040 | 1/8 | 2.4 | 0.16 | 0.55 | 2.8 | 0.20 | 0.65 | 1200 | 13 or less 0.4 | 0.40 |
| N | Double | | F52200 VF52210 | 1/4 | 2.5 | 0.18 | 0.58 | 2.8 | 0.21 | 0.65 | | | 0.42 |
| | Closed | VFS2310 | 1/8 | 2.3 | 0.14 | 0.53 | 2.6 | 0.20 | 0.61 | 000 | 20 or less | 0.43 | |
| | center | VFS2300 | VF52310 | 1/4 | 2.5 | 0.18 | 0.58 | 2.6 | 0.23 | 0.62 | 600 | 20 01 1688 | 0.43 |
| Ē | Exhaust center VFS2400 V | VE00440 | 1/8 | 2.4 | 0.15 | 0.54 | 2.7 | 0.25 | 0.63 | | 00 | 0.40 | |
| sitic | | VFS2410 | 1/4 | 2.5 | 0.20 | 0.60 | 2.7 | 0.24 | 0.63 | 600 | 20 or less | 0.43 | |
| 3 position | Pressure | | VE00540 | 1/8 | 2.5 | 0.11 | 0.55 | 2.7 | 0.20 | 0.62 | 600 | 00 | 0.40 |
| | center | | VFS2510 | 1/4 | 2.8 | 0.17 | 0.63 | 2.7 | 0.22 | 0.63 | | 20 or less | 0.43 |
| | Double | \/ = 00000 | VE00040 | 1/8 | 1.2 | _ | _ | 1.3 | _ | _ | | 05 | 0.0 |
| | check | VFS2600 | VFS2610 | 1/4 | 1.2 | _ | _ | 1.3 | _ | _ | 600 | 25 or less | 0.6 |

Note 1) Based on JIS B 8375 (Once per 30 days) for the minimum operating frequency. Note 2) Based on JIS B 8375-1981 (The value at supply press. 0.5 MPa). Note 3) Values for VFS2 00 - FZ-01. Note 4) Factors of "Note 1)" and "Note 2)" are ones achieved in controlled clean air.

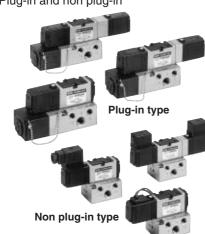
Compact yet provides a large flow capacity

1/4: C: 2.8 dm3/(s.bar)

Low power consumption: 1.8 W DC

Easy maintenance

2 types of sub-plates: Plug-in and non plug-in



| JIS Symbol | |
|-------------------------------------|--|
| 2 position | 3 position |
| Single | Closed center |
| (31)(0)(0) | 72 - 1 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - |
| Double | Exhaust center |
| (A)(B) (A)(B) (B)(B)(B)(B)(B) | (P1)P1(R2) |
| | Pressure center |
| | (B) 10 (B |
| | Double check |
| | William Willia |

| Sta | Standard Specifications | | | | | | |
|----------------------------|---------------------------------------|------------|---|--------------------------------|--|--|--|
| Su | Fluid | | Air/Inert gas | | | | |
| | Maximum operating pressure | | 1.0 MPa | | | | |
| | Min. operating pressure | 2 position | 0.1 MPa | | | | |
| tio | wiiii. operating pressure | 3 position | | 0.15 MPa | | | |
| specifications | Proof pressure | | | 1.5 MPa | | | |
| eci | Ambient and fluid tempe | rature | | -10 to 60°C (1) | | | |
| g | Lubrication | | | Non-lube (2) | | | |
| Valve | Pilot valve manual override | | Non-locking push type (Flush) | | | | |
| \ \ \ | Shock/Vibration resistance | | 150/50 m/s ^{2 (3)} | | | | |
| | Enclosure | | Type G, E: Dustproof (Class 0), | | | | |
| | | | Type F, T, D: Splashproof (Class 4) (4) | | | | |
| ns | Coil rated voltage | | 100, 200 VAC, 50/60 Hz; 24 VDC | | | | |
| atio | Allowable voltage fluctuation | | -15 to +10% of rated voltage | | | | |
| ij | Coil insulation type | | Class B or equivalent (130°C) (5) | | | | |
| Sec | Apparent power (Power consumption) AC | Inrush | 5.6 VA/50 Hz, 5.0 VA /60 Hz | | | | |
| γς / Σ | (Power consumption) AC | Holding | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz | | | | |
| Electricity specifications | Power consumption DC | | 1.8 W (2.04 W: With light/surge voltage suppressor) | | | | |
| ectr | Floatwicel costs. | | Plug-in type | Conduit terminal | | | |
| 出 | Electrical entry | | Non plug-in type | Grommet terminal, DIN terminal | | | |

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

Option Specifications

| | Pilot type | External pilot Note) | | | |
|------------------------|--------------------|--|--|--|--|
| | Manual override | Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever) | | | |
| | Coil rated voltage | 110 to 120, 220, 240 VAC, 50/60 Hz | | | |
| | | 12, 100 VDC | | | |
| Porting specifications | | Bottom ported | | | |
| | Option | With light/surge voltage suppressor | | | |

Note) Operating pressure: 0 to 1.0 MPa Pilot pressure 2 position: 0.1 to 1.0 MPa 3 position: 0.15 to 1.0 MPa

Compact, lightweight type sub-plate

Compared with the standard type, this is the subplate having the reduced external dimensions and lighter weight. But, use caution that Cv factor or piping port position is different from the standards. For details, refer to page 5-8-52.

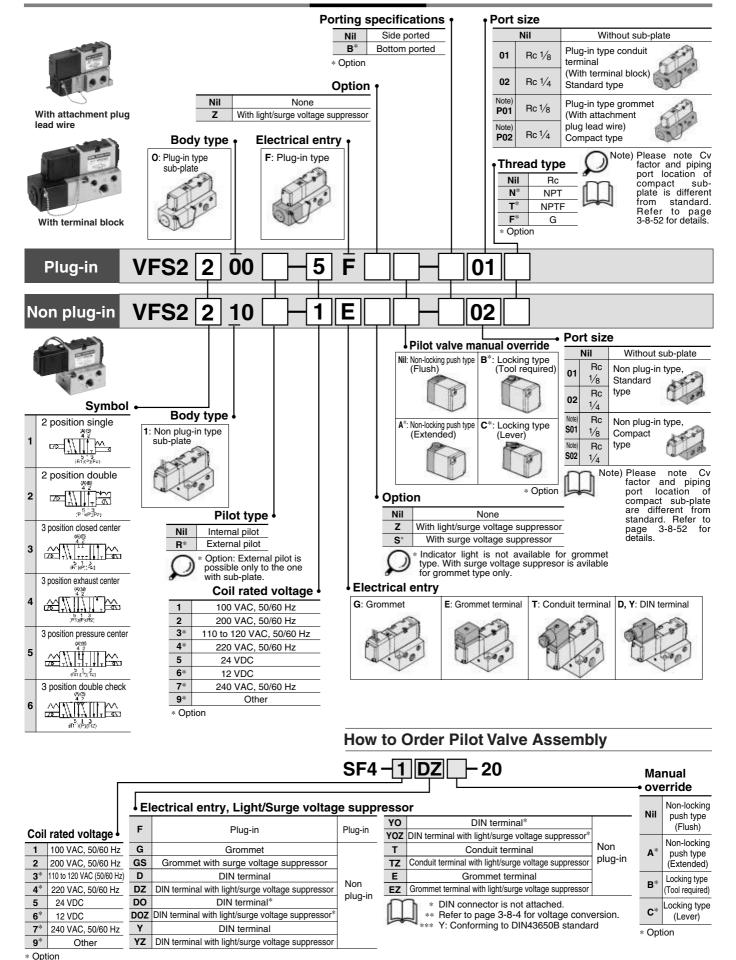
| Sub-plate | L (mm) | Weight (kg) | Sonic conductance * C [dm³/(s·bar)] |
|---------------|-----------|-------------|-------------------------------------|
| Standard type | 31.0 | 0.2 | 2.2 |
| Compact type | 25.5 | 0.13 | 2.8 |



2 position single Rc 1/4



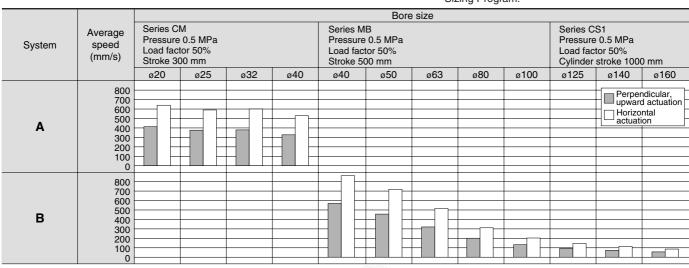
How to Order



5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS2000

Cylinder Speed Chart

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.



System Components

| System | System Solenoid valve Speed controller | | Silencer | Tube bore x Length |
|--------|---|--|---------------------------------------|--------------------|
| Α | Series VFS2000 Rc ½ | VFS2000 AS3000-02 (S = 12 mm ²) | | T0604 x 1 m |
| В | Series VFS2000 Rc ¹ / ₄ | AS4000-02 (S = 21 mm ²) | AN110-01 (S = 35 mm ²) | T1075 x 1 m |



- * It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- * The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- * Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

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VFS

VS4

VQ7

EVS

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Double Check Spacer/Specifications

Can hold an intermediate cylinder position for an extended time

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.



Specifications

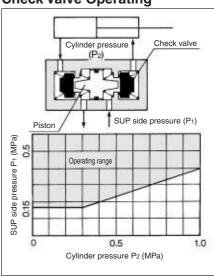
| Double check | Plug-in type | | Non plug-in type | | |
|------------------------|------------------------|---|------------------|----------------------------|---------|
| spacer part no. | VVFS2000-22A-1 | | VVFS2000-22A-2 | | |
| Applicable valve model | VFS2400-□F | | ١ | G VFS2410-□ E T D | |
| | Solenoid one | Р | , | R1 | 210 |
| | side energized | ' | | R2 | or less |
| Leakage* | | Р | | R1 | 210 |
| (cm²/min) | Solenoid both sides | ' | | R2 | or less |
| | de-energized | Α | | R1 | 0 |
| | | В | , | R2 | |

*Supply pressure: 0.5 MPa

⚠ Caution

- In the case of 3 position double check valve (VFS26□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at intermediate position.
- Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

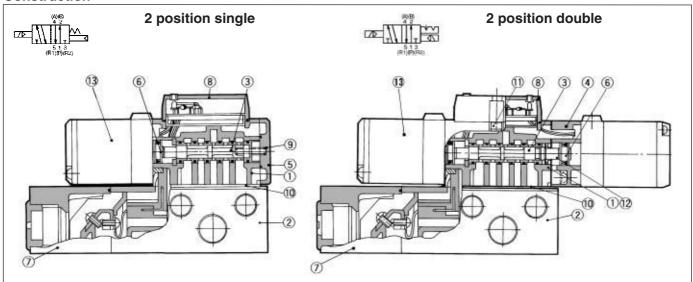
Check Valve Operating



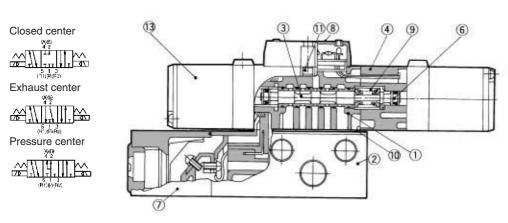
 The combination of VFS21⁰₁0, VFS22⁰₁0 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.



Construction



3 position closed center/exhaust center/pressure center



Component Parts

| No. | Description | Material | Note | |
|-----|----------------|---------------------|-----------------|--|
| 1 | Body | Aluminum die-casted | Platinum silver | |
| 2 | Sub-plate | Aluminum die-casted | Platinum silver | |
| 3 | Spool/Sleeve | Stainless steel | _ | |
| 4 | Adapter plate | Aluminum die-casted | Platinum silver | |
| (5) | End plate | Resin | Black | |
| 6 | Piston | Resin | _ | |
| 7 | Junction cover | Resin | _ | |
| (8) | Cover | Resin | _ | |

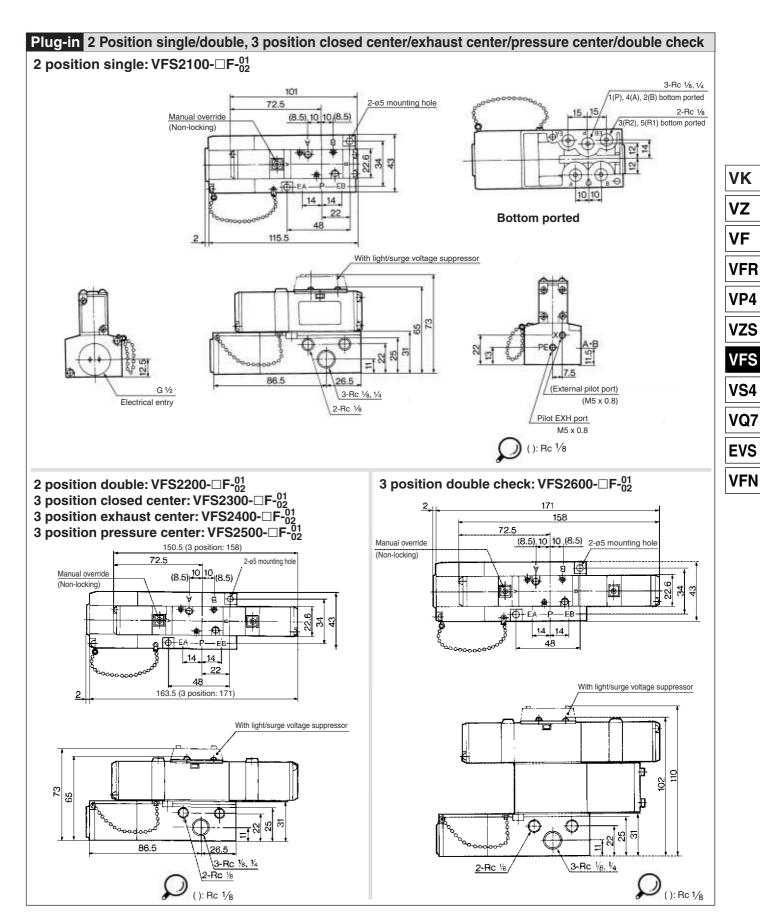
Sub-plate Assembly (Standard) Part No.

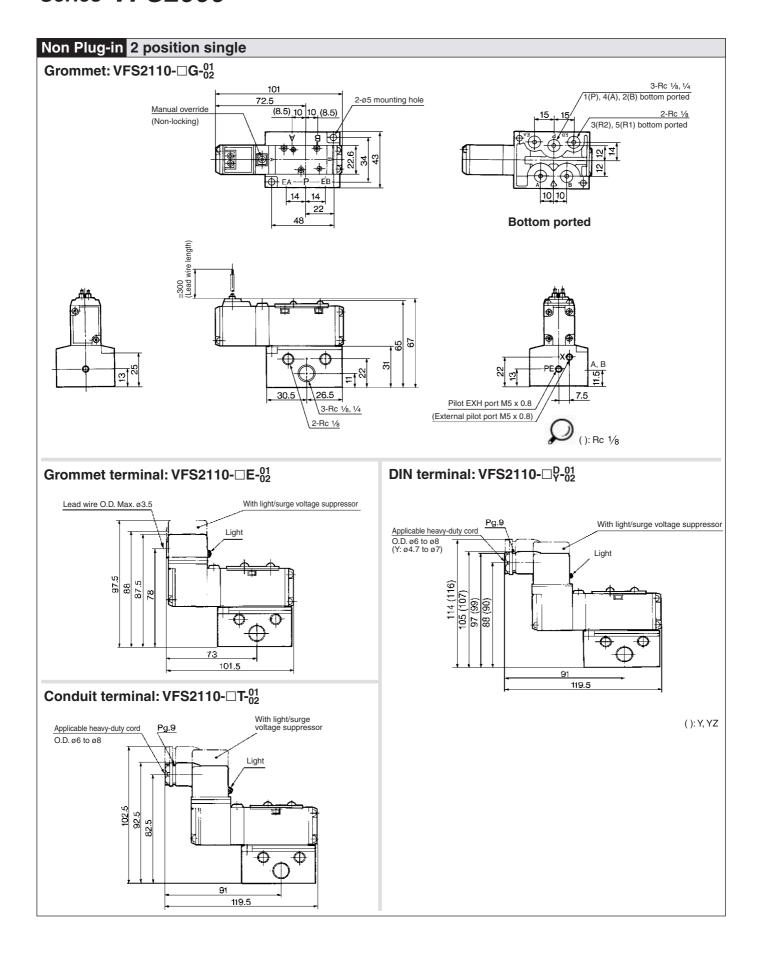
| Plug-in | VFS2000-LP- 01 02 | | | |
|--|-------------------|--|--|--|
| Non plug-in VFS2000-LS- 01 02 | | | | |
| * Mounting bolt and gasket are not included. | | | | |

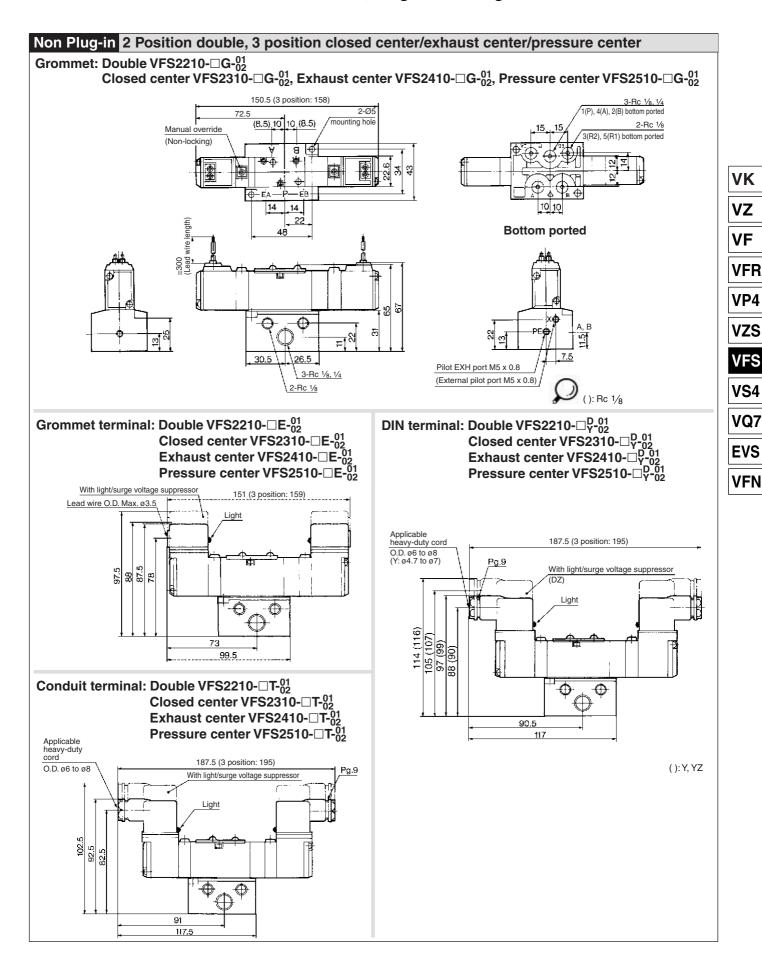
Part no. for mounting bolt and gasket BG-VFS2000

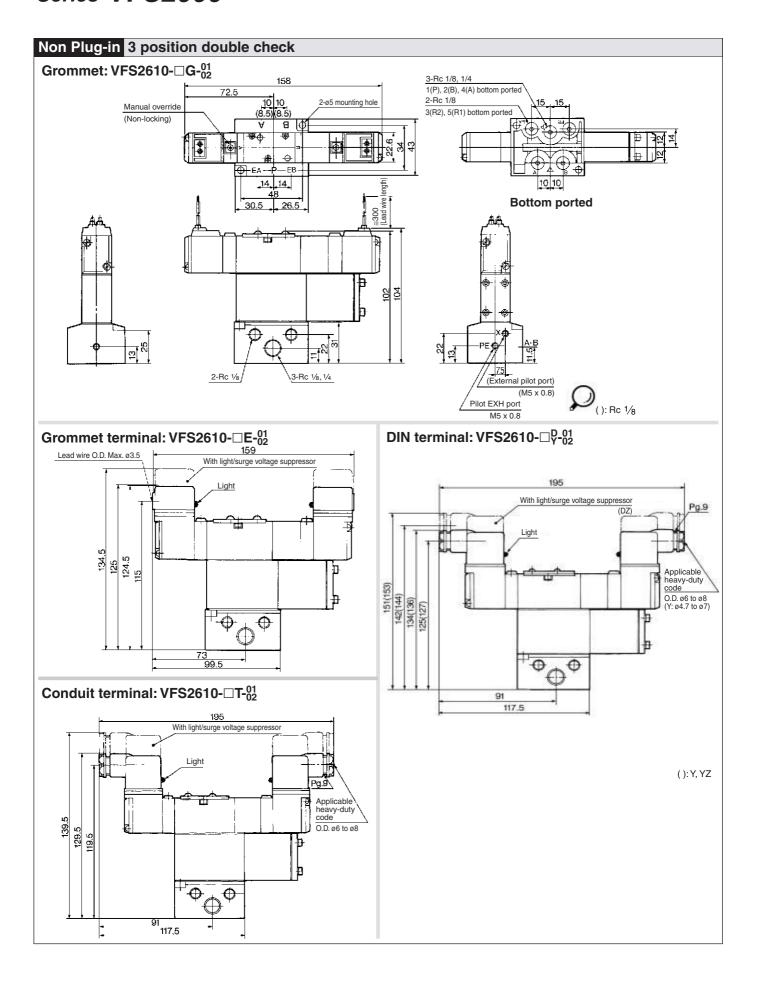
Replacement Parts

| NIa | Description | Material | Part no. | | | |
|-----|---------------------------|-----------------|--|-------------|-------------------|--|
| No. | | | VFS21□□ | VFS22□□ | VFS23□□/24□□/25□□ | |
| 9 | Return spring | Stainless steel | NVF2000-48 | _ | AXT624-19-1 | |
| 10 | Gasket | NBR | AXT624-20-2 | AXT624-20-2 | AXT624-20-2 | |
| 11) | Hexagon socket head screw | Steel | AXT624-26 AXT624-26 | | AXT624-26 | |
| 12 | Detent assembly | _ | _ | AXT624-11A | _ | |
| 13 | Pilot valve assembly | _ | Refer to "How to Order Pilot Valve Assembly" on page 3-8-34. | | | |









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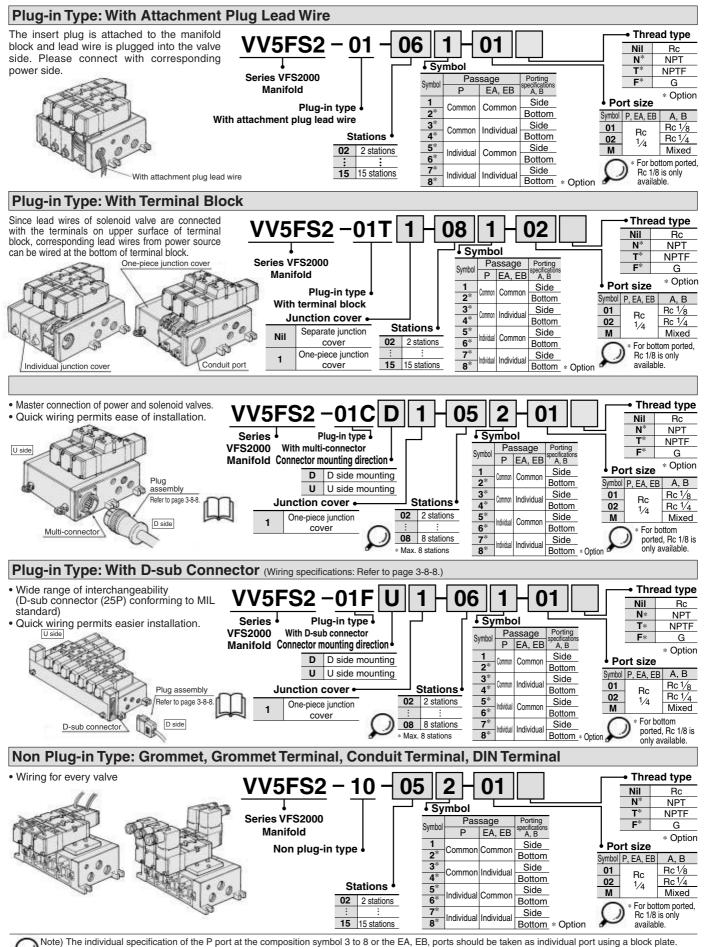
VS4

VQ7

EVS

VFN

Series VFS2000 Manifold Specifications



How to Order Manifold Assembly

Please indicate manifold base type corresponding valve, and option parts.

- <Example>
- Plug-in type with terminal block
 (6 stations, one-piece style junction cover)
 (Manifold base) VV5FS2-01T1-061-02---- 1
 (2 position single) VFS2100-5FZ-------- 3
 (2 position double) VFS2200-5FZ-------- 2
 (Blanking plate) VVFS2000-10A-------- 1

Manifold Specifications

| Base model | Wiring | Porting specifications A, B port | Port siz P, EA, EB | | Stations | Applicable valve model |
|-------------------------------|--|----------------------------------|-----------------------|--------|----------|--|
| Plug-in type VV5FS2-01□ | With attachment plug lead wire With terminal block With multi-connector With D-sub connector | | 1/. | 14 14 | 2 to 15* | VFS2□00-□F |
| Non plug-in type VV5FS2-10 | Grommet Grommet terminal Conduit terminal DIN terminal | Side/Bottom | 1/4 | 178,74 | stations | VFS2□10-□G VFS2□10-□E VFS2□10-□T VFS2□10-□D |

* With circular connector, with D-sub connector: 8 stations at the maximum.

Flow Characteristics at the Number of Manifold Stations (Operated individually)

| Model | Passage | /Stations | Station 1 | Station 5 | Station 10 |
|----------|---------------------------|------------------------------|-----------|-----------|------------|
| | 1 → 4/2 | C [dm³/(s·bar)] | 2.4 | 2.4 | 2.4 |
| | $(P \rightarrow A/B)$ | b | 0.14 | 0.14 | 0.14 |
| VVFS2 | (P → A/D) | Cv | 0.50 | 0.50 | 0.50 |
| V V F 32 | 4/2 → 5/3 | C [dm ³ /(s·bar)] | 2.5 | 2.5 | 2.5 |
| | $(A/B \rightarrow R1/R2)$ | b | 0.18 | 0.18 | 0.18 |
| | (A/B → N I/N2) | Cv | 0.60 | 0.60 | 0.60 |



Manifold Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

| Во | dy type | Plug-in type | Non plug-in type |
|------|---------|-----------------|------------------|
| no. | Rc 1/8 | VVFS2000-P-01-1 | VVFS2000-P-01-2 |
| Part | Rc 1/4 | VVFS2000-P-02-1 | VVFS2000-P-02-2 |





Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve. (Common EXH type)

| Во | dy type | Plug-in type | Non plug-in type |
|------|---------|-----------------|------------------|
| no. | Rc 1/8 | VVFS2000-R-01-1 | VVFS2000-R-01-2 |
| Part | Rc 1/4 | VVFS2000-R-02-1 | VVFS2000-R-02-2 |





SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to different pressures.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | AXT625-12A | |

EXH block disk

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block disk in between stations to separate valve exhaust.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | AXT62 | 25-12A |



Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

| Body type | Plug-in type | Non plug-in type |
|-----------|----------------|------------------|
| Part no. | VVFS2000-20A-1 | VVFS2000-20A-2 |



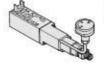


Interface regulator (P port regulation)



Interface regulator set on manifold block can regulate the pressure to each valve. Refer to "Flow Characteristics" on page 3-8-6.

| Body type | Plug-in type | Non plug-in type |
|-------------------|-----------------|------------------|
| P port regulation | ARBF2000-00-P-1 | ARBF2000-00-P-2 |





Air shutoff valve spacer

When stopping supply air and releasing residual pressure after completion of work, actuators may move from original position. Air shut off valve spacer makes it possible to stop actuators in original position for extended periods.

| Body type | Plug-in type | Non plug-in type |
|-----------|----------------|------------------|
| Part no. | VVFS2000-21A-1 | VVFS2000-21A-2 |
| 6.0 | (m) | |





* Not mountable for standard type sub-plate

Air release valve spacer

The concurrent use of air release valve spacer with VFS21 \(\subseteq 0 \) can release air.

| Body type | Plug-in type | Non plug-in type |
|-----------|--|--|
| Part no. | VVFS2000-24A-1 ^L _R | VVFS2000-24A-2 ^L _R |
| Note |) L: U side mount | R: D side mount |

Double check spacer

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.

| Body type | Plug-in type | Non plug-in type |
|-----------|----------------|------------------|
| Part no. | VVFS2000-22A-1 | VVFS2000-22A-2 |



Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | VVFS2000-10A | |

Accessory

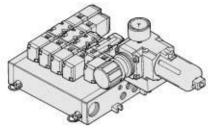
One pair of gasket and mounting thread is attached to every option parts assembly.

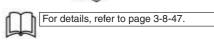
Manifold Option

With control unit

Plug-in type/Non plug-in type

- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- · Piping processes are eliminated.

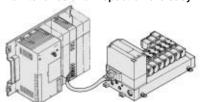




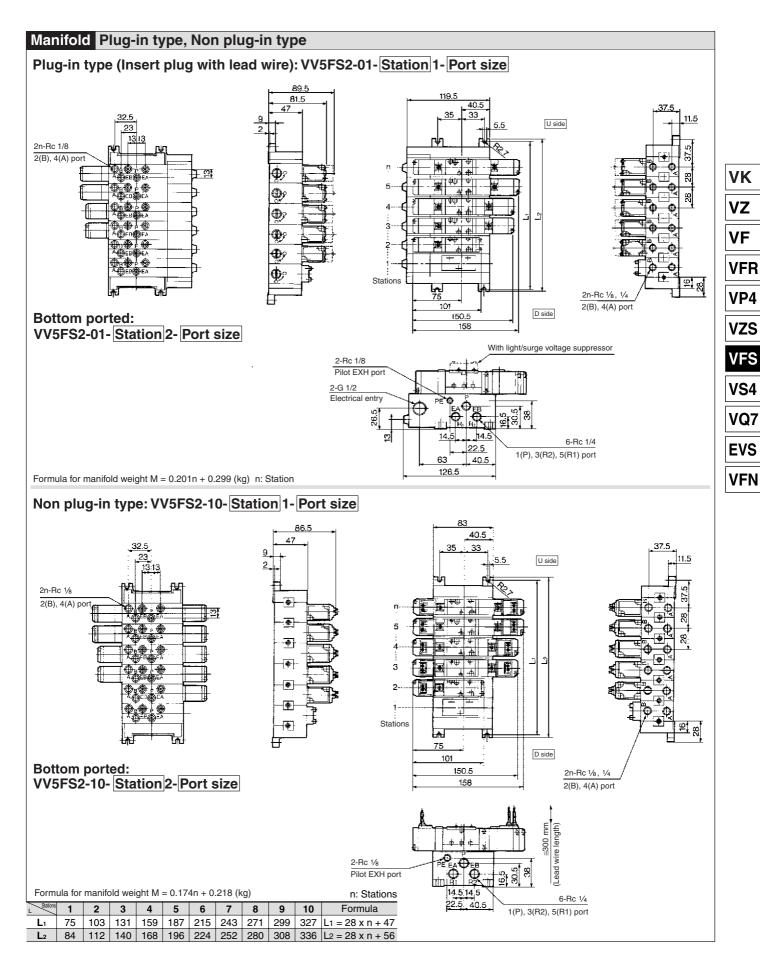
With serial interface unit for serial transmission

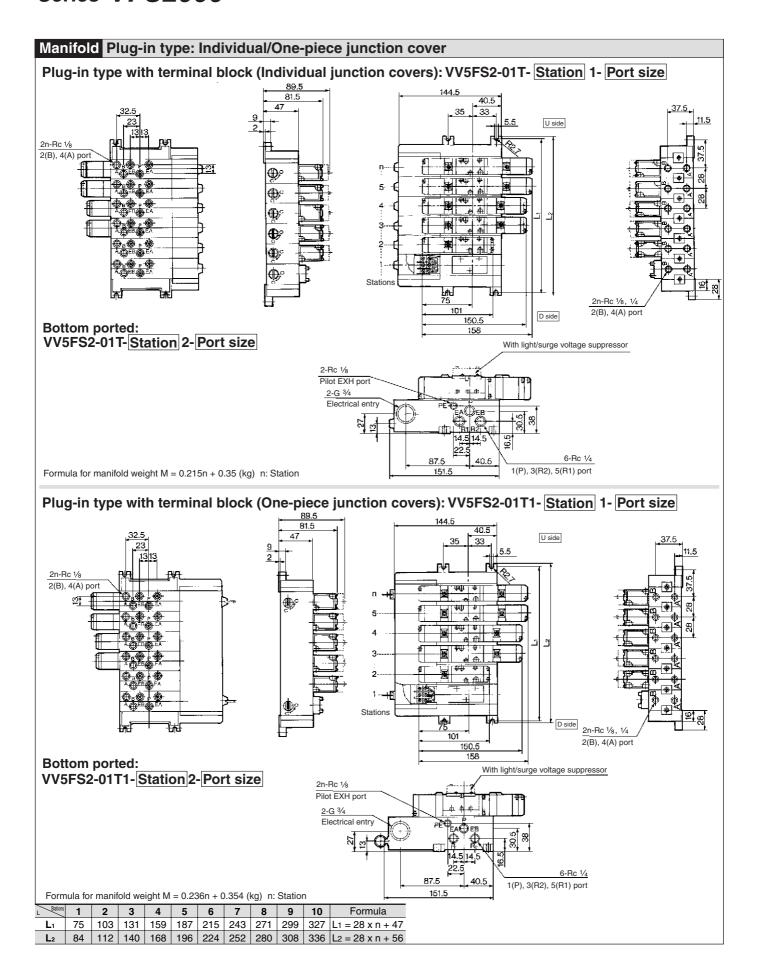
Plug-in type

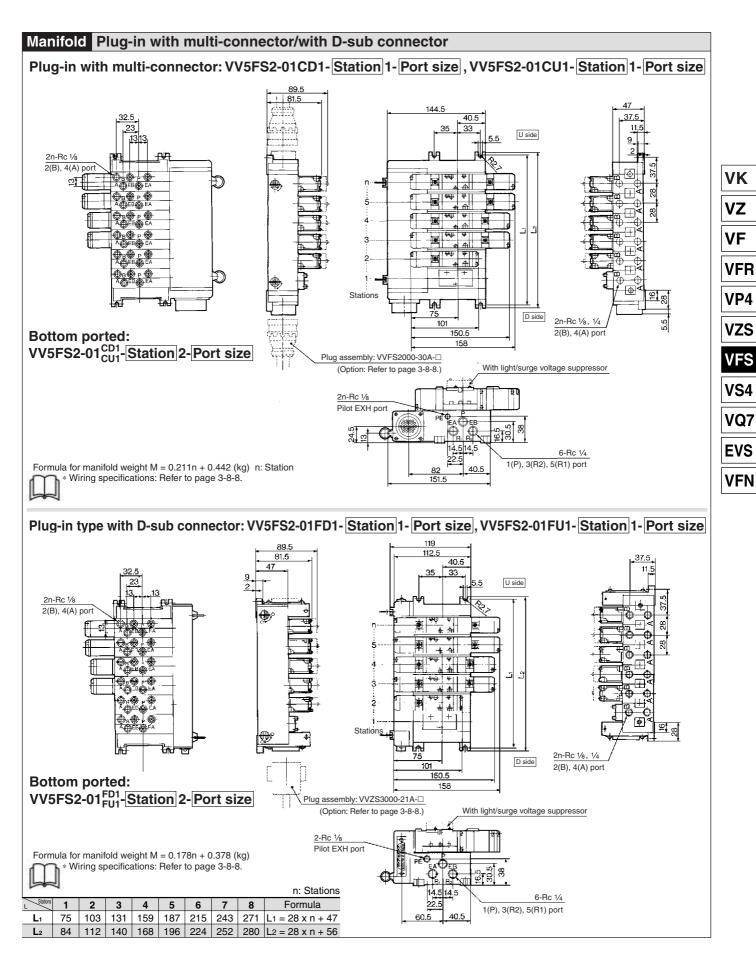
- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max.
 32 positions (512 solenoids).
- Maintenance and inspection are easy.

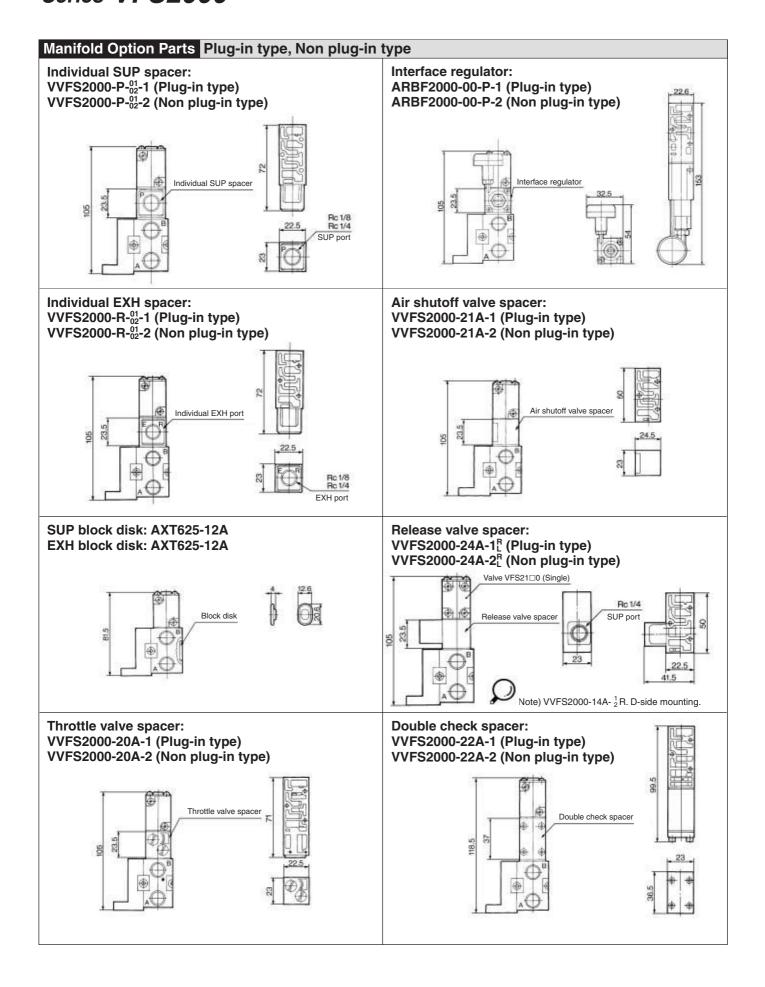


For details, refer to "Serial Transmission" catalog separately.









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5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS2000

Manifold with Control Unit

- · Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- · Piping processes are eliminated.



Plug-in type



Non plug-in type

When using an air filter with auto-drain or manual drain, mount the filter vertically.

Manifold Specifications

| Manifold | Plug-in type: VV5FS2-01□ | | Non plug-in type: VV5FS2-10 | |
|-------------------------------|--|----------|-------------------------------------|--|
| | Plug-in with attachment plug lead wire | | Grommet | |
| Wiring | With termin | al block | Grommet terminal | |
| vviiing | With multi-c | onnector | Conduit terminal | |
| | With D-sub connector | | DIN terminal | |
| Annilla della contra considet | \/=00==0 | | VFS2□10-□G, VFS2□10-□E | |
| Applicable valve model | VFS2□0 | IU-⊔F | VFS2□10-□T, VFS2□10-□D | |
| 5 | | Common S | UP, Common EXH | |
| Porting specifications | 2(B), 4(A) port | Side: Ro | c 1/8, 1/4, Bottom: Rc 1/8 (Option) | |
| Rc | 1 (P), 3(R2), 5(R1) port Side: Rc 1/4, 1/8, Bottom: Rc 1/8 | | 1/4, 1/8, Bottom: Rc 1/8 (Option) | |
| Stations | 2 to 15 stations* | | | |

^{*} With multi-connector, or D-sub connector: 8 stations max.

Control Unit Specifications

| Air filter (With auto-drain/With manual drain) | | | | | |
|---|------------------------|--|--|--|--|
| Filtration degree | Filtration degree 5 μm | | | | |
| Regulator | | | | | |
| Set pressure (Outlet pressure) | 0.05 to 0.85 MPa | | | | |
| Pressure switch (1 |) | | | | |
| Set pressure range: OFF | 0.1 to 0.6 MPa | | | | |
| Differential | 0.08 MPa or less | | | | |
| Contact | 1a | | | | |
| Indicator light | LED (RED) | | | | |
| Max. switch capacity | 2 VA AC, 2 W DC | | | | |
| Max. operating current 24 VAC/DC or less: 50 mA 100 VAC/DC: 20 mA | | | | | |
| Air release valve | (Single only) | | | | |
| Operating pressure range 0.1 to 1.0 MPa | | | | | |

Control Unit/Option

| Air release | <plug-in type=""> VVFS2000-24A-1R (D side mounting) VVFS2000-24A-1L (U side mounting)</plug-in> | | |
|---------------------|---|----------------|--|
| spacer | <non plug-in="" type=""></non> | | |
| • | VVFS2000-24A-2R (D s | side mounting) | |
| | VVFS2000-24A-2L (U side mounting) | | |
| Pressure switch (3) | IS1000P-2-1 | | |
| Dlambina | With control unit/Filter regulator | MP2-2 | |
| Blanking plate | Pressure switch | MP3-2 | |
| plate | Release valve | AXT625-18A | |
| Filter element | 111511-5B | | |
| | | | |

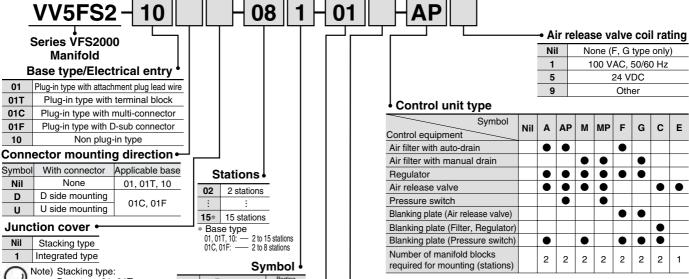
Note 1) Voltage: 24 VDC to 100 VAC Inner voltage drop: 4 V Note 2) Refer to manifold option parts on page 3-8-42.

Note 3) The non plug-in type cannot be mounted afterwards.

How to Order



Note) The manifold of plug-in type with attachment plug lead wire is applied to individual type only. Non plug-in type has no junction



Base type 01, 01T Integrated type: Base type 01T, 01C, 01F

| Symbol | Pa | ssage | Porting specifications |
|----------|-------------------|------------|---------------------------|
| Syllibol | Р | EA, EB | B, A |
| 1 | | Common | Side |
| 2* | Common | Common | Bottom |
| 3* | 3 * Common | Individual | Side |
| 4* | | maividuai | Bottom |
| 5* | Individual | Common | Side |
| 6* | individual | Common | Bottom |
| 7* | Individual | Individual | Side |
| 8* | individual | | Bottom |

The individual specification of the P port in the composition symbol marks 3 to 8 or EA, EB ports should be taken as individual port using a block plate. Therefore, if an individual port is taken using a single SUP spacer of option or a single EXH spacer, the composition symbol mark is "1"

Thread type

| Nil | Rc |
|---------|------|
| N* | NPT |
| T* | NPTF |
| F* | G |
| * Optio | n |

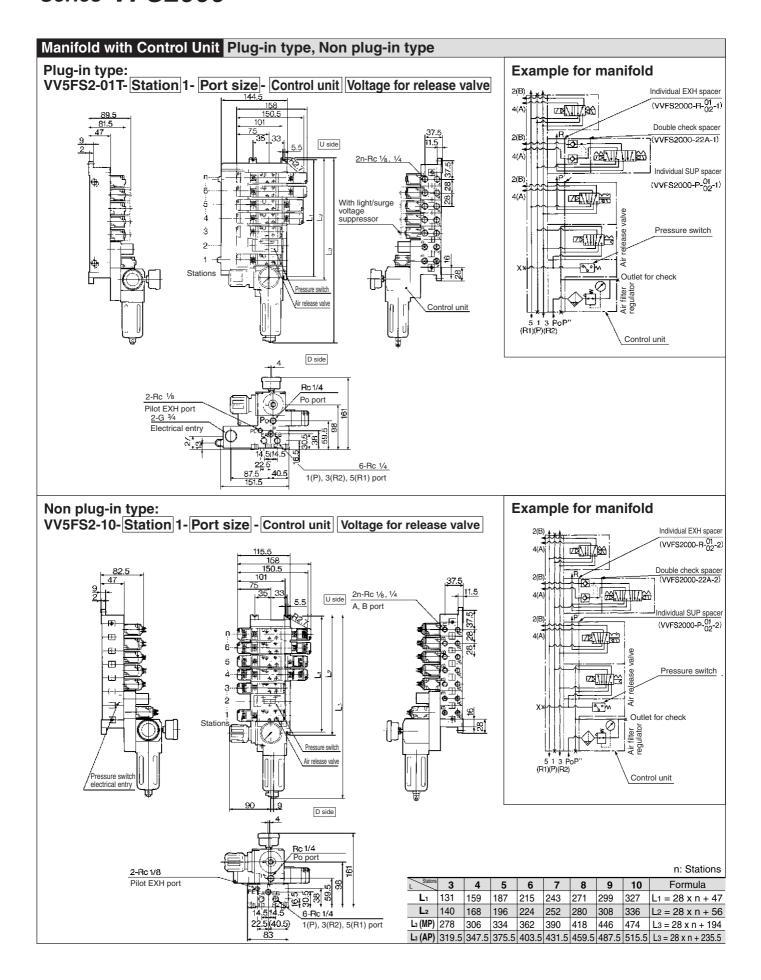
Port size

| • • • | · I OIT SIZE | | | | | | |
|--------|--------------|--------|--|--|--|--|--|
| Symbol | P, EA, EB | B, A | | | | | |
| 01 | Rc | Rc 1/8 | | | | | |
| 02 | 1/4 | Rc 1/4 | | | | | |
| M | /4 | Mixed | | | | | |

Please indicate manifold base type, corresponding valve, and option parts.

- <Example>
- Plug-in type with terminal block VV5FS2-01T1-091-02-MP5 · · · · 1 (Manifold base) (2 position single) VFS2100-5FZ5 (2 position double) VFS2200-5FZ2
- * 2 stations are needed to mount control unit.
- Non plug-in type
- VV5FS2-10-071-01-M····· 1 (Manifold base) (2 position single) VFS2110-5D 5

* 2 stations are needed to mount control unit.



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VFS

VS4

VQ7

EVS

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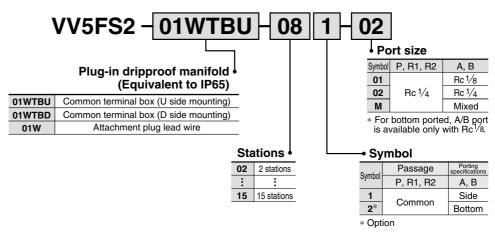
Dripproof Manifold (Equivalent to IP65)

Manifold Specifications

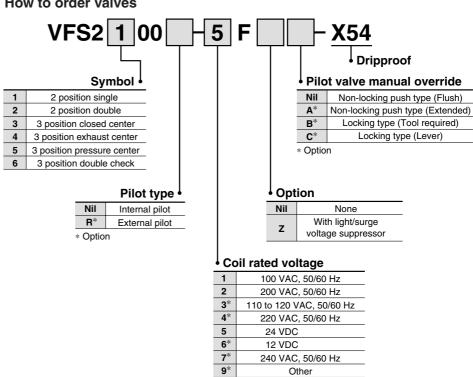
| Manifold | VV5FS2-01WTBD | | VV5FS2-01W |
|------------------------------|--|--|-----------------------------------|
| Wiring | Common terminal box | | Attachment plug lead wire |
| Applicable value model | VFS2□00-□F-X54 | | |
| Porting specifications Rc | Common SUP, Common EXH | | |
| | 2(B), 4(A) port Side: Rc 1/8, 1/4, Bottom: Rc 1/8 (O | | 1/8, 1/4, Bottom: Rc 1/8 (Option) |
| | 1(P), 3(R2), 5(R1) port | | Side: Rc 1/4 |
| Stations | 2 to 10 stations | | 2 to 15 stations |

How to Order

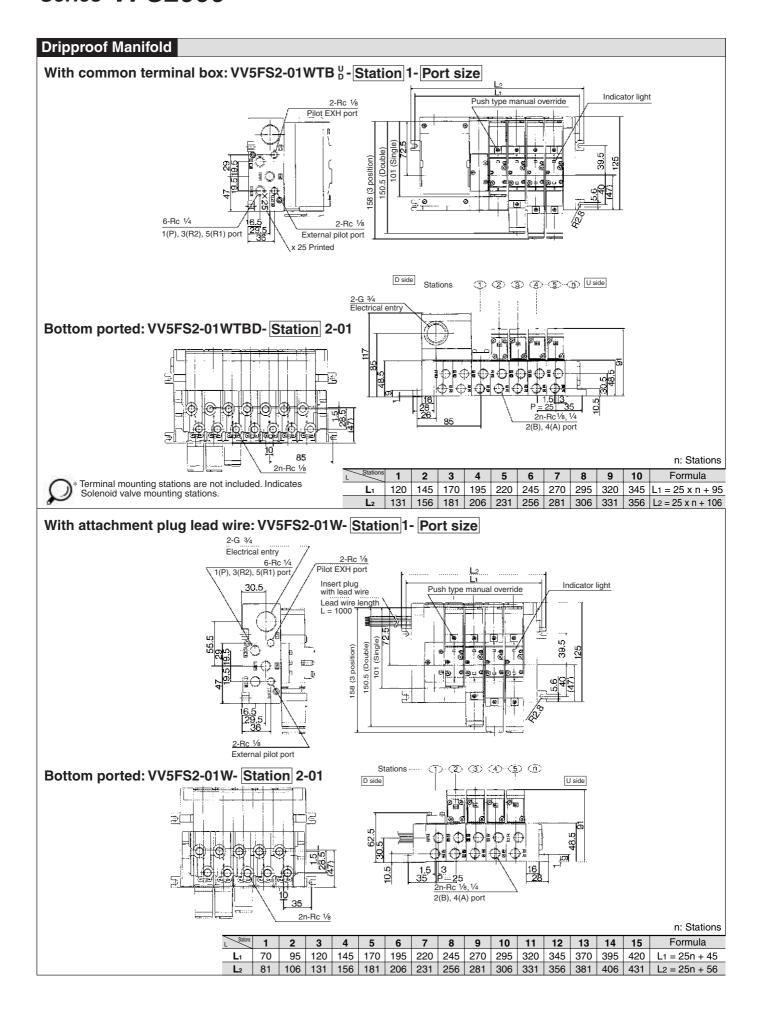
How to order manifold



How to order valves



* Option



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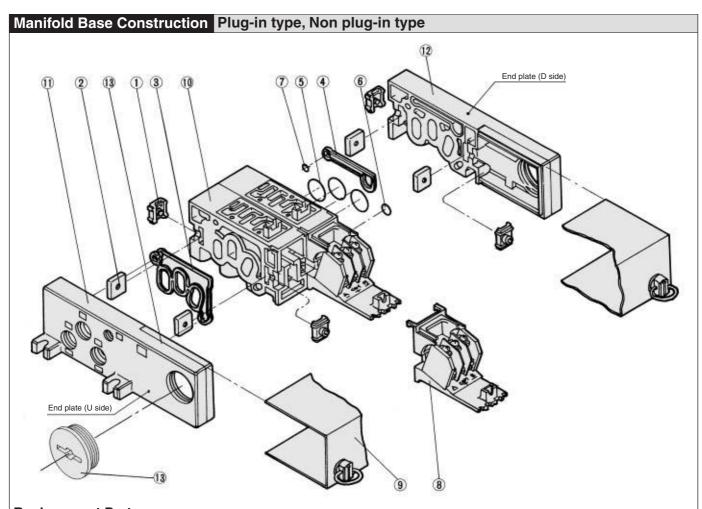
VS4

VQ7

EVS

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5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS2000



Replacement Parts

| No. | Description | Material | Part no. | | |
|-----|----------------------|-------------|----------|---------------------------------------|--|
| 1 | Connection fitting A | Steel plate | | AXT625-4-1 | |
| 2 | Connection fitting B | Steel plate | | AXT625-5 | |
| 3 | Gasket A | NBR | | AXT625-17 | |
| 4 | Gasket B | NBR | | AXT625-16 | |
| (5) | O-ring | NBR | | 18 x 15 x 1.5 | |
| 6 | O-ring | NBR | | 10.5 x 7.5 x 1.5 | |
| 7 | O-ring | NBR | | 8 x 5 x 1.5 | |
| | Adapter plate | Resin | For 01 | AXT625-6 | |
| | Adapter | | For 01T | AXT625-28-1A | |
| (8) | plate assembly | - | For 01T1 | (Terminal section with adapter plate) | |
| 0 | | | For 01C | AXT625-28-1 | |
| | Adapter plate | Resin | For 01F | VVF2000-26-6 | |
| | | | For 01SU | AXT625-6 | |

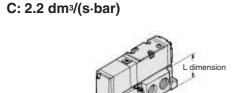
| No. | Description | Material | Part no. | | |
|-----|-------------------------|----------|-----------------|--------------------------|--|
| | | | For 01 | AXT625-7A | |
| | Junction cover assembly | | For 01T | AXT625-28-3A | |
| (9) | | | For 01T1 | AXT625-28-7A- Stations | |
| (3) | | | For 01C | AX 1023-20-7 A- Stations | |
| | | | For 01F | VVF2000-26-5A- Stations | |
| | | | For 01SU | AZ738-10A- Stations | |
| | Rubber plug | NBR | For 01 | AXT333-12 | |
| 13 | | | For 01T 01SU | AXT625-22 | |
| | Plug | _ | For 01 W | EXP22S | |

• For increasing the manifold bases, please order the manifold block assembly number of the principle number assembly 10. For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the (9) junction cover assembly.

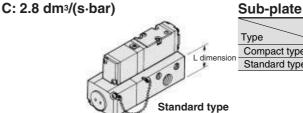
| Re | Replacement Parts: Sub Assembly Note) Manifold Base/Construction: Plug-in type with terminal block. | | | | |
|------|--|---------------------------|--|---|--|
| No. | Description | Assembly part no. | Component parts | Applicable manifold base | |
| | Manifold block | AXT625-01A-1 Note) | that addition | | |
| 10 | assembly | AXT625-20A-1 Note) | Manifold block ®, Metal joint ①, ②, O-ring ⑤, ⑥, ⑦ Terminal ®, Junction cover ⑨, Adaptor plate, Pin housing, Guide | Plug-in type With terminal block | |
| | | AXT625-10A-1 Note) | Manifold block (1), Metal joint (1), (2), O-ring (5), (6), (7) | Non plug-in type | |
| | | AXT625-2A | End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③ | Plug-in type With attachment plug lead wire | |
| (11) | End plate (U side) assembly | AXT625-2A-20 | End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③ | Plug-in type With terminal block | |
| | | AXT625-2A-10 | End plate (U) ①, Metal joint ①, ②, Gasket A ③, Guard ③ | Non plug-in type | |
| | End plate (Digida) | AXT625-3A End plate (D) ① | End plate (D) ②, Metal joint ①, ②, Gasket B ④, Guard ③, Steel ball | Plug-in type With attachment plug lead wire | |
| 12 | End plate (D side) assembly | AXT625-3A-20 | End plate (D) ②, Metal joint ①, ②, Gasket B ④, Guard ③, Steel ball | Plug-in type With terminal block | |
| | | AXT625-3A-10 | End plate (D) ①, Metal joint ①, ②, Gasket B ④, Guard ③, Steel ball | Non plug-in type | |

Note) A, B ports: 1/8, 1/4

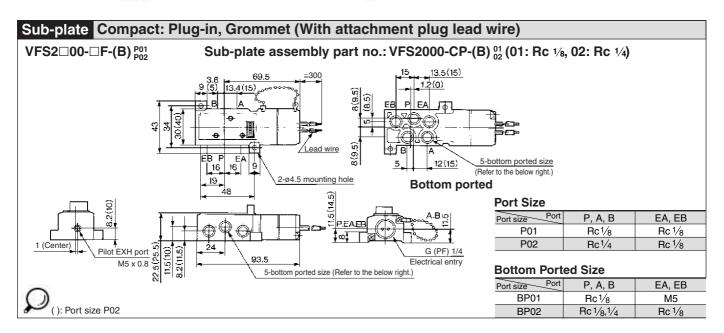
Light Compact Type Sub-plate/C: 2.8 dm³/(s·bar)

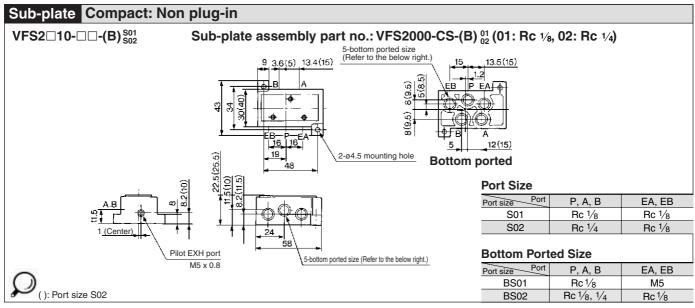


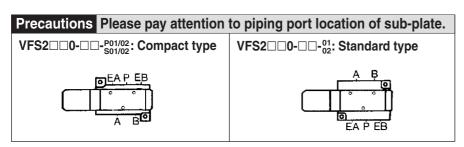
Compact type



| Туре | L dimension (mm) | Weight (kg) | | | | |
|---------------|------------------|-------------|--|--|--|--|
| Compact type | 25.5 | 0.13 | | | | |
| Standard type | 31 | 0.2 | | | | |







Electrical Connection

Compact type, plug-in type grommet subplate (With attachment plug lead wire)

 The attachment plug lead wire is attached to the manifold block and lead wire is plugged in with valve side as shown in the following list. Please connect with corresponding power side.

| Solenoid | A side | | B side | |
|-----------------|--------|-------|--------|-------|
| Lead wire color | Red | Black | Brown | White |

[•] There is no polarity.

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5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS3000

Model

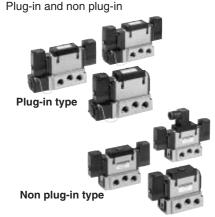
| IVIOU | CI | | | | | | | | | | | | | |
|---------------------------------|----------------|------------------------|--------------------|------------|----------------------|---|------|--------------------|-------------------------|------|-----------------|---------------|------------------|------|
| Type of actuation Plug-in Non p | | odel | | | Flow characteristics | | | | Max. | (2) | | | | |
| | | | Non plug-in | Port | 1 – | $1 \rightarrow 4/2 \ (P \rightarrow A/B)$ | | | 4/2 → 5/3 (A/B → R1/R2) | | | Response time | Weight | |
| | | Plug-in | | size Rc | C [dm³/(s·bar)] | b | Cv | C [dm³/(s·bar)] | b | Cv | cycle (cpm) | time (ms) | (kg) | |
| | 0: | VE00400 | V=00400 V=00440 | 1/4 | 6.0 | 0.15 | 1.4 | 5.8 | 0.12 | 1.3 | 1200 20 or less | 00 | 0.31 | |
| 2 position | Single | VFS3100 | VFS3110 | 3/8 | 7.3 | 0.23 | 1.8 | 6.8 | 0.12 | 1.6 | | 20 or less | | |
| ĕ | Double | Dauble MEGGGG | VE00000 VE00010 | VE00040 | 1/4 | 6.0 | 0.15 | 1.4 | 5.8 | 0.12 | 1.3 | 1500 | 15 or less 0.4 | 0.41 |
| 0 | Double VFS3200 | VFS3200 VFS3210 | 3/8 | 7.3 | 0.23 | 1.8 | 6.8 | 0.12 | 1.6 | 1300 | 10 01 1633 | 0.41 | | |
| | Closed | Closed | VE00000 VE00040 | 1/4 | 5.8 | 0.21 | 1.4 | 5.4 | 0.14 | 1.2 | 600 | 40 or loop | 0.43 | |
| | center | VFS3300 | VFS3310 | 3/8 | 6.8 | 0.22 | 1.7 | 6.3 | 0.12 | 1.5 | 600 400 | 40 or less | 0.43 | |
| 5 | Exhaust | Exhaust center VFS3400 | . VEG3/IND VEG | VE00440 | 1/4 | 6.1 | 0.23 | 1.4 | 5.0 | 0.14 | 1.2 | 000 | 10 01 1000 | 0.40 |
| ij | center | | | VFS3410 | 3/8 | 7.4 | 0.20 | 1.8 | 5.6 | 0.18 | 1.3 | 600 | 40 or less | 0.43 |
| 3 position | Pressure | VECOEOO | VFS3500 VFS3510 | 1/4 | 6.0 | 0.22 | 1.5 | 5.8 | 0.16 | 1.3 | 000 | 40 | 0.40 | |
| | center | VE5.5500 | | 3/8 | 7.2 | 0.19 | 1.8 | 7.1 | 0.18 | 1.8 | 600 | 40 or less | 0.43 | |
| | Double | VECOCOO | VEC2610 | 1/4 | 4.0 | _ | _ | 3.5 | _ | _ | | l | | |
| | check | VES3600 | VES3600 | VFS3610 | 3/8 | 4.0 | _ | _ | 3.7 | _ | _ | 600 | 50 or less | 0.91 |

Note 1) Based on JIS B 8375 (once per 30 days) for the minimum operating frequency. Note 2) Based on JIS B 8375-1981 (the value at supply press. 0.5 MPa). Note 3) The figures in the above list are for without sub-plate. In the case of with plug-in sub-plate and with non plug-in sub-plate, add 0.30 kg and 0.27 kg respectively. Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Compact yet provides a large flow capacity 3/8: C: 5.8 dm3/(s.bar)

Low power consumption: 1.8 W DC Easy maintenance

2 types of sub-plates:



| JIS Symbol | |
|--|--|
| 2 position | 3 position |
| Single | Closed center |
| 75 13 (H1(P)(H2) | 12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| Double | Exhaust center |
| (4. (5. (5. (5. (5. (5. (5. (5. (5. (5. (5 | 37,325 |
| | Pressure center |
| | ************************************** |
| | Double check |
| | (A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B |

Standard Specifications

| dard Specifications | | | | |
|--------------------------------|---|---|--|--|
| Fluid | | Air/Inert gas | | |
| Maximum operating pressure |) | 1.0 MPa | | |
| Minimum operating pressure | | | 0.1 MPa | |
| Proof pressure | | 1.5 MPa | | |
| Ambient and fluid temperatur | e | | -10 to 60°C (1) | |
| Lubrication | | | Non-lube (2) | |
| Pilot valve manual override | | Non-locking push type (Flush) | | |
| Shock/Vibration resistance | | 150/50 m/s ^{2 (3)} | | |
| Enclosure | | Type E: Dustproof (Level 0), Type F: Dripproof (Level 2), Type D: Splashproof (Level 4) (4) | | |
| Coil rated voltage | | 100, 200 VAC, 50/60 Hz; 24 VDC | | |
| Allowable voltage fluctuation | | -15 to +10% of rated voltage | | |
| Coil insulation type | | Class B or equivalent (130°C) (5) | | |
| Apparent power | Inrush | 5.6 | VA/50 Hz, 5.0 VA/60 Hz | |
| (Power consumption) AC Holding | | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz | | |
| Power consumption DC | | 1.8 W (2.04 W: With light/surge voltage suppressor) | | |
| Floatrical antry | | Plug-in type | Conduit terminal | |
| Liectifical effitiy | | Non plug-in type | DIN terminal, Grommet terminal | |
| | Fluid Maximum operating pressure Minimum operating pressure Proof pressure Ambient and fluid temperatur Lubrication Pilot valve manual override Shock/Vibration resistance Enclosure Coil rated voltage Allowable voltage fluctuation Coil insulation type Apparent power (Power consumption) AC | Fluid Maximum operating pressure Minimum operating pressure Proof pressure Ambient and fluid temperature Lubrication Pillot valve manual override Shock/Vibration resistance Enclosure Coil rated voltage Allowable voltage fluctuation Coil insulation type Apparent power (Power consumption) AC Inrush Holding | Fluid Maximum operating pressure Minimum operating pressure Proof pressure Ambient and fluid temperature Lubrication Pilot valve manual override Shock/Vibration resistance Enclosure Coil rated voltage Allowable voltage fluctuation Coil insulation type Apparent power (Power consumption) Power consumption DC Type E: Dustproof (Level 0), 20 100, 20 110, 20 | |

Note 1) Use dry air at low temperatures

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values

at the initial period) Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

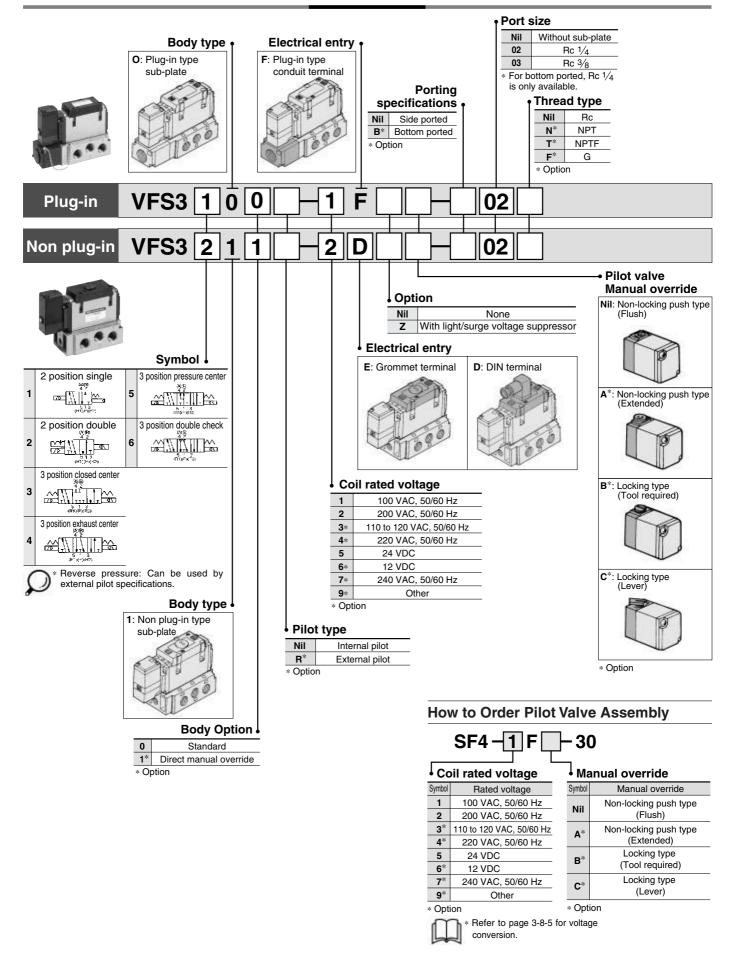
Option

| | Option | Sption | | | | | |
|------------|------------------------|-------------|--|--|--|--|--|
| Pilot type | |) | External pilot Note) | | | | |
| Manual | | Main valve | Direct manual override type | | | | |
| | override | Pilot valve | Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever) | | | | |
| | Coil rated voltage | | 110 to 120, 220, 240 VAC (50/60 Hz) | | | | |
| | | | 12, 100 VDC | | | | |
| | Porting specifications | | Bottom ported | | | | |
| Option | | | With light/surge voltage suppressor | | | | |
| | | | | | | | |



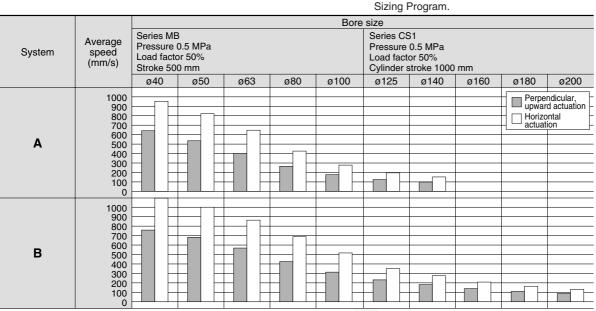
Note) Operating pressure: 0 to 1.0 MPa Pilot pressure: 0.1 to 1.0 MPa

How to Order



Cylinder Speed Chart

Use as a guide for selection.
Please confirm the actual conditions with SMC



System Components

| Sy | /stem | Solenoid valve | Speed controller | Silencer | SGP (Steel pipe) Port size x Length |
|----|-------|---|--|---------------------------------------|--|
| | Α | Series VFS3000 Rc ¹ /4 | AS4000-02 (S = 24 mm ²) | AN200-02 (S = 35 mm ²) | 6A x 1 m |
| | В | Series VFS3000 Rc ³ / ₈ | AS420-03 (S = 73 mm ²) | AN300-03 (S = 60 mm ²) | 10A x 1 m |

* It is when the cylinder is extending that is meterout controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

- * The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- * Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

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VZS

VFS

VS4

VQ7

EVS

VFN

Double Check Spacer/Specifications

Can hold an intermediate cylinder position for an extended time

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.

Double check spacer

Plug-in type

Non plug-in type

Specifications

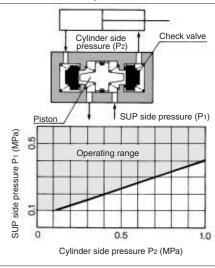
| Double check | Plug-in ty | ре | Non plug-in type | | |
|------------------------|-----------------------------|------|------------------|----------------------|--|
| spacer part no. | VVFS3000-22 | 2A-1 | VVFS3000-22A-2 | | |
| Applicable valve model | VFS3400- | ∃F | l | S3410-□D S3410-□E | |
| | Solenoid one side energized | Р | EA EB | 230 or less | |
| Leakage* (cm³/min) | Solenoid both sides | Р | EA EB | 230 or less | |
| | de-energized | Α | EΑ | 0 | |
| | | В | EB | 0 | |

* Supply pressure: 0.5 MPa

⚠ Caution

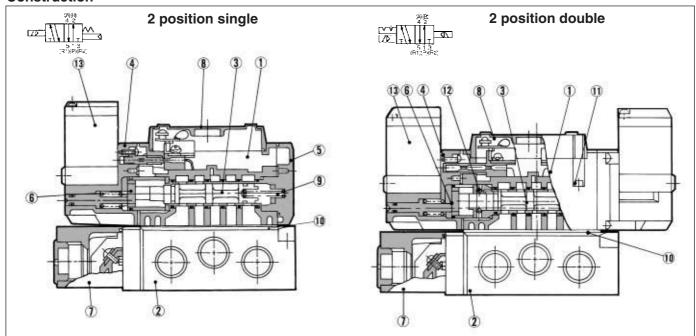
- In the case of 3 position double check valve (VFS36\(^{\text{D}}\)0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at intermediate position.
- Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Check Valve Operation

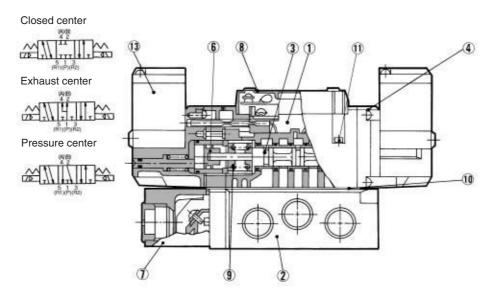


The combination of VFS31⁰₁0, VFS32⁰₁0 and double check spacer can be used as prevention for falling at the stroke end but cannot hold the intermediate position of the cylinder.

Construction



3 position closed center/exhaust center/pressure center



Component Parts

| No. | Description | Material | Note |
|-----|----------------|---------------------|-----------------|
| 1 | Body | Aluminum die-casted | Platinum silver |
| 2 | Sub-plate | Aluminum die-casted | Platinum silver |
| 3 | Spool/Sleeve | Stainless steel | _ |
| 4 | Adapter plate | Resin | Black |
| (5) | End plate | Resin | Black |
| 6 | Piston | Resin | _ |
| 7 | Junction cover | Resin | _ |
| 8 | Light cover | Resin | _ |

Sub-plate Part No.

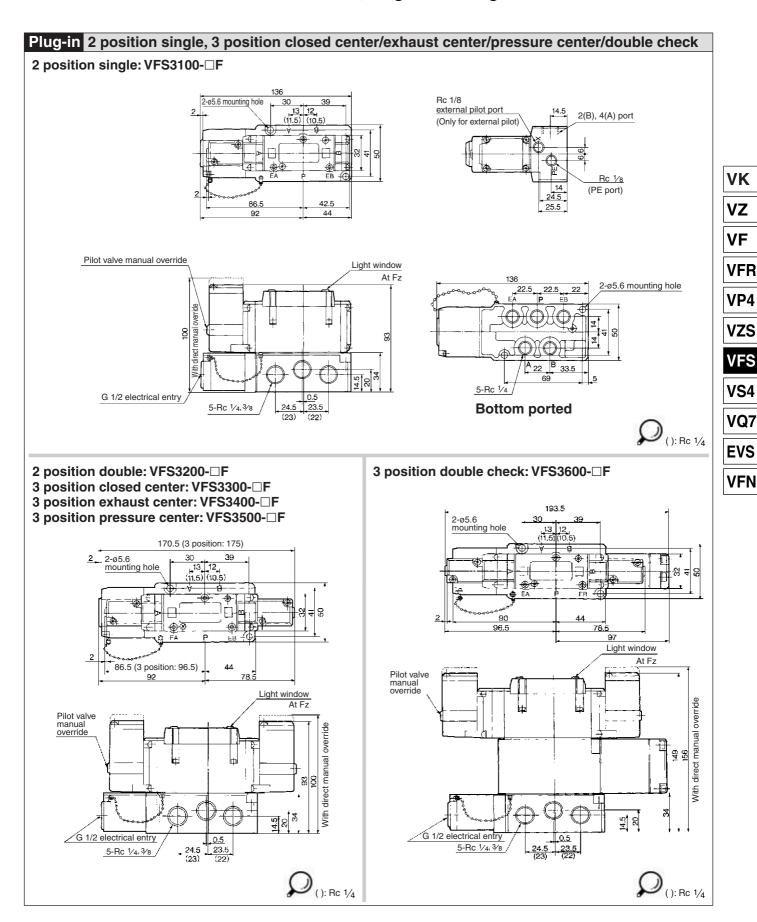
| Plug-in | VFS3000-P-02 | | | | |
|--|--------------|--|--|--|--|
| Non plug-in | VFS3000-S-02 | | | | |
| * Mounting bolt and gasket are not included. | | | | | |

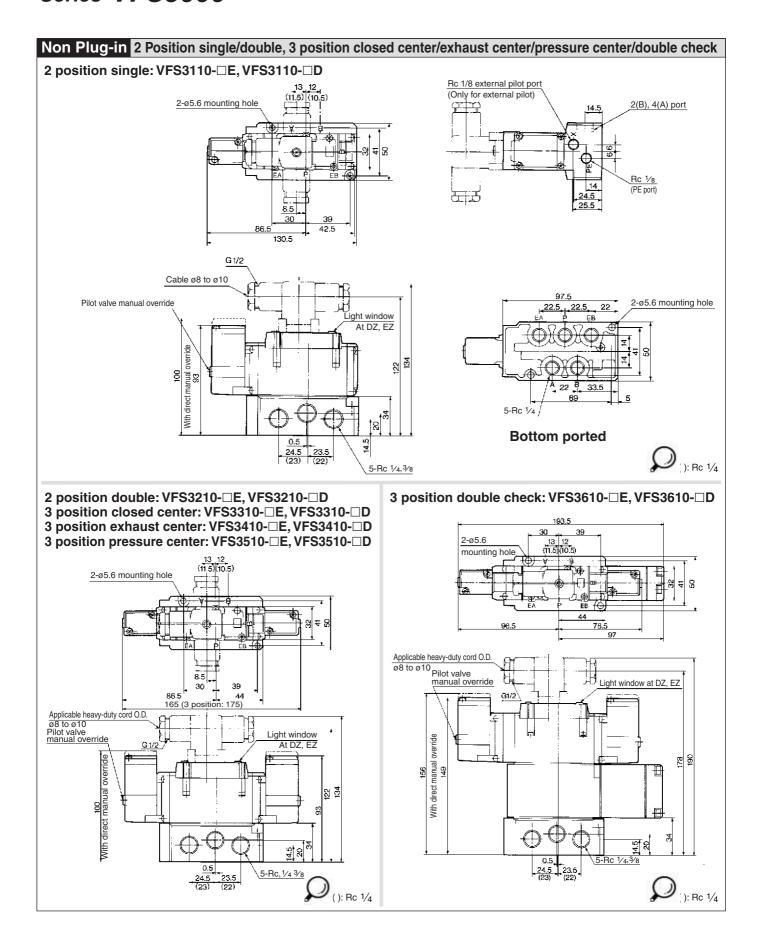
Part no. for mounting bolt and gasket BG-VFS3000

Replacement Parts

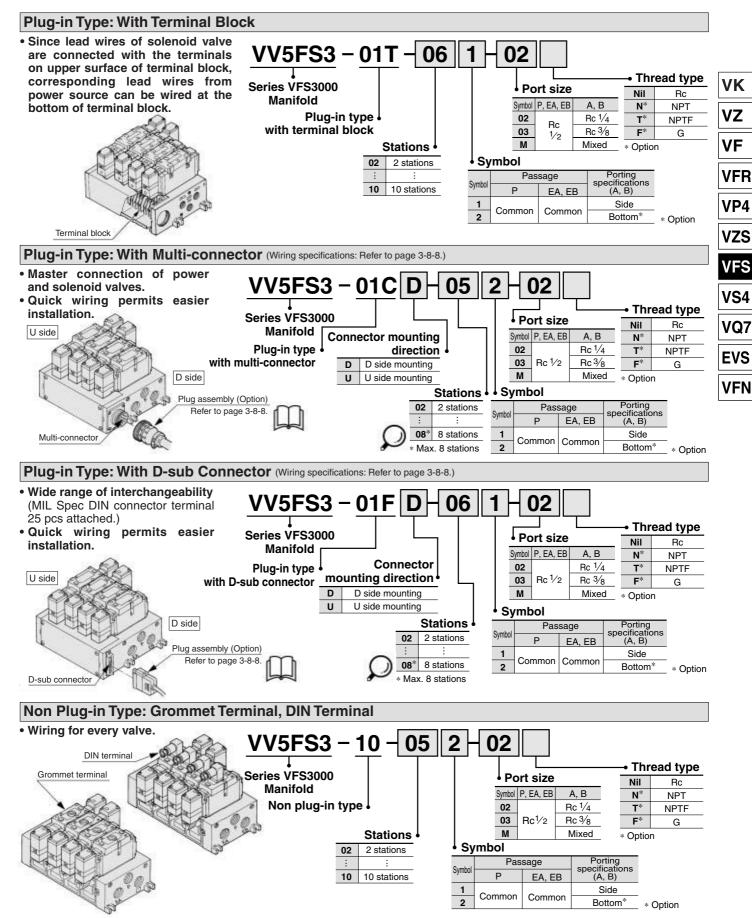
| No. | Description | Material | Part no. | | | | |
|------|---------------------------|-----------------|--|------------|-------------------|--|--|
| INO. | Description | Ivialeriai | VFS31□□ | VFS32□□ | VFS33□□/34□□/35□□ | | |
| 9 | Return spring | Stainless steel | VFS3000-17-1 | _ | VFS3000-17-2 | | |
| 10 | Gasket | NBR | VFS3000-20 | VFS3000-20 | VFS3000-20 | | |
| 11 | Hexagon socket head screw | Steel | M3 x 32 | M3 x 32 | M3 x 32 | | |
| 12 | Detent assembly | _ | _ | VFS3000-9A | _ | | |
| 13 | Pilot valve assembly — | | Refer to "How to Order Pilot Valve Assembly" on page 3-8-54. | | | | |







Manifold Specifications



How to Order Manifold Assembly

Please indicate manifold base type corresponding valve, and option parts.

<Example>

- Plug-in type with terminal block: 6 stations (Manifold base) VV5FS3-01T-061-02 ····· 1 (2 position single) VFS3100-5FZ ····· 3 (2 position double) VFS3200-5FZ ···· 2 (Blanking plate) VVFS3000-10A ···· 1
 Example>
- Non plug-in type: 6 stations
 (Manifold base) VV5FS3-10-061-03 ······· 1
 (2 position single) VFS3110-5D ······ 5
 (3 position exhaust center) VFS3410-5D ···· 1
 (Individual EXH spacer) VVFS3000-R-03-2 ··· 1

Manifold Specifications

| Base model | Wiring | Porting specifications A, B port | Port siz P, EA, EB | | Stations | Applicable valve model |
|----------------------------|---|----------------------------------|-----------------------|---------|----------|--------------------------|
| Plug-in type VV5FS3-01□ | With terminal blockWith multi-connectorWith D-sub connector | Side/ Bottom | 1/2 | 1/4,3/8 | 2 to 10 | VFS3□00-□F |
| Non plug-in type VV5FS3-10 | DIN terminal Grommet terminal | | | | | VFS3□10-□D VFS3□10-□E |



Note 1) Appropriate silencer for EA, EB port: "AN403-04" (O.D. ø27).

Note 2) With multi-connector, or with D-sub connector: 8 stations max.

Flow Characteristics at the Number of Manifold Stations (Operated individually)

| Model | Passage | /Stations | Station 1 | Station 5 | Station 10 |
|-----------|---|------------------------------|-----------|-----------|------------|
| | 1 → 4/2 | C [dm ³ /(s·bar)] | 6.0 | 6.0 | 6.0 |
| | $1 \rightarrow 4/2$ $(P \rightarrow A/B)$ | b | 0.20 | 0.20 | 0.20 |
| VV5FS3 | | Cv | 1.4 | 1.4 | 1.4 |
| V V 3F 33 | $ \begin{array}{c} 4/2 \rightarrow 5/3 \\ (A/B \rightarrow R1/R2) \end{array} $ | C [dm³/(s·bar)] | 7.0 | 7.0 | 7.0 |
| | | b | 0.20 | 0.20 | 0.20 |
| | | Cv | 1.8 | 1.8 | 1.8 |

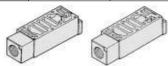
^{*} Port size: Rc 3/8

Manifold Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

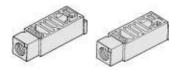
| Body type | Plug-in type | Non plug-in type |
|-----------|-----------------|------------------|
| Part no. | VVFS3000-P-03-1 | VVFS3000-P-03-2 |



Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve. (common EXH type)

| Body type | Plug-in type Non plug-in t | |
|-----------|----------------------------|-----------------|
| Part no. | VVFS3000-R-03-1 | VVFS3000-R-03-2 |



* SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to different pressures.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | AXT6 | 36-1A |

* EXH block disk

When valve exhaust affects the other stations on the circuit or when the reverse pressure valve is used to standard manifold valve, insert EXH block disk between stations to separate valve exhaust.

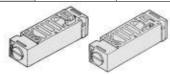
| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | AXT6 | 36-1A |



Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

| Body type | Plug-in type | Non plug-in type |
|-------------------------|--------------|------------------|
| Part no. VVFS3000-20A-1 | | VVFS3000-20A-2 |



Double check spacer

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.

| Body type Plug-in type | | Non plug-in type | |
|------------------------|----------------|------------------|--|
| Part no. | VVFS3000-22A-1 | VVFS3000-22A-2 | |

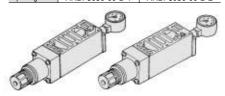




Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. (Refer to page 3-8-6 for "Flow Characteristics".)

| Body type | Plug-in type | Non plug-in type |
|-------------------|-----------------|------------------|
| P port regulation | ARBF3050-00-P-1 | ARBF3050-00-P-2 |
| A port regulation | ARBF3050-00-A-1 | ARBF3050-00-A-2 |
| B port regulation | ARBF3050-00-B-1 | ARBF3050-00-B-2 |



Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | VVFS3000-10A | |

Manifold Option

With exhaust cleaner

Plug-in type/Non Plug-in type

- Valve exhaust noise dampening: 35 dB or more.
- Oil mist collection: Rate of collection 99.9% or more.
- Piping process reduced.



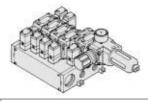


For details, refer to page 3-8-63.

With control unit

Plug-in type/Non Plug-in type

- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- Piping processes are eliminated.



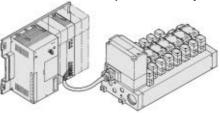


For details, refer to page 3-8-65.

With serial interface unit for serial transmission

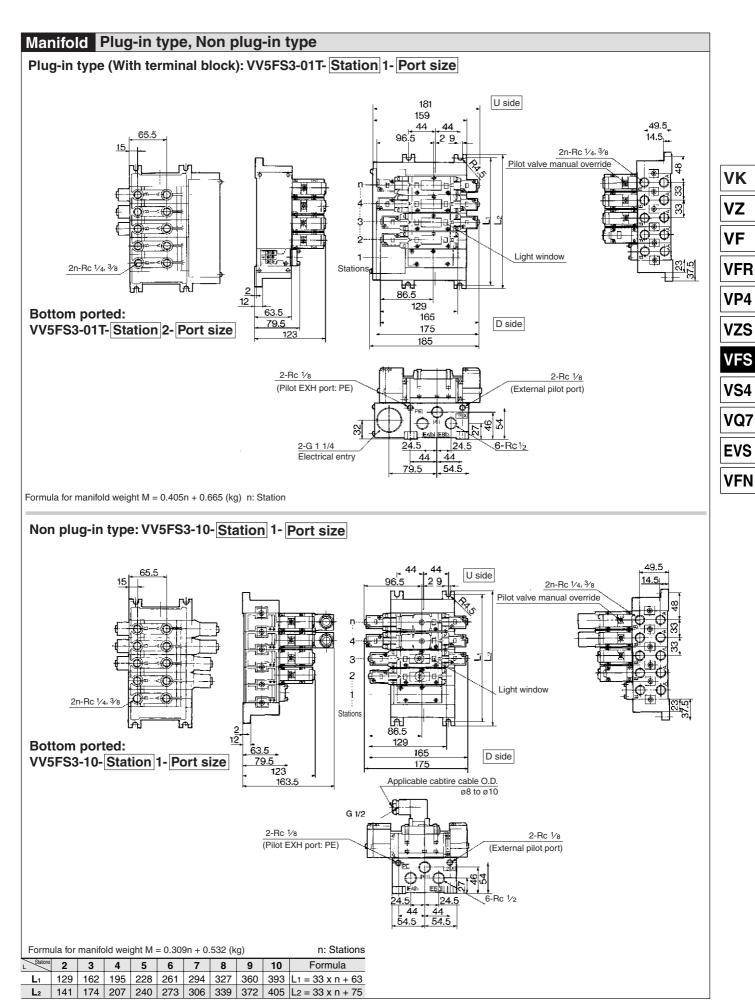
Plug-in type

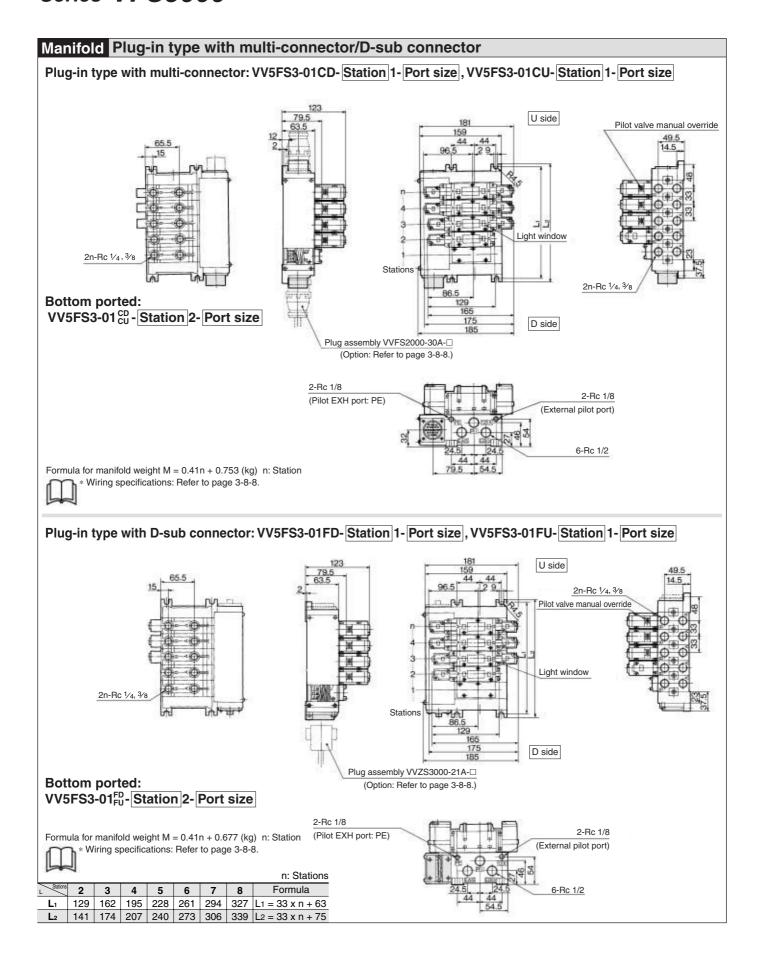
- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max.
 32 positions (512 solenoids).
- · Maintenance and inspection are easy.



For details, refer to "Serial Transmission" catalog separately.







VK

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VF

VFR

VP4

VZS

VFS

VS4

VQ7

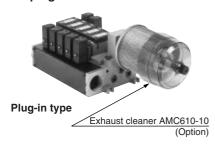
EVS

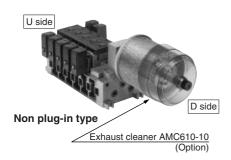
VFN

5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS3000

Manifold with Exhaust Cleaner -

- Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- Collection rate of drainage and oil mist: 99.9% or more.
- Piping work is reduced.



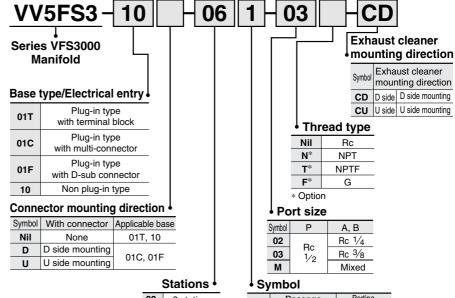


Manifold Specifications

| Manifold | Plug-in type: VV5FS3-01□ | | Non plug-in type: VV5FS3-10 | |
|-----------------------------|--|----------------------|-----------------------------|--|
| | With terminal blocks | | DIN terminal | |
| Wiring | With multi-connector | | Grommet terminal | |
| | With D-sub connector | | Grommet terminal | |
| Applicable valve model | VFS3□00-□F | | VFS3□10-□D, VFS3□10-□E | |
| | Common SUP, Common EXH | | | |
| Porting specifications | 2(B), 4(A) port | Rc 1/4, 3/8 | | |
| Rc | 1(P), 3(R2), 5(R1) port | P: Rc 1/2, EXH: Rc 1 | | |
| Stations | 2 to 10 ⁽¹⁾ | | | |
| Applicable exhaust cleaners | AMC610-10 (Connecting port size R 1) (2) | | | |
| | | | | |

Note 1) With multi-connector, or with D-sub connector: 8 stations max. Note 2) Exhaust cleaner "AMC610-10" is not attached.

How to Order



 02
 2 stations

 :
 :

 10
 10 stations

 Base type 01T, 10: 2-10 stations

| Passage | Porting | Specifications | P | R1, R2 | Common | Common | Side | Bottom*

∧ Caution

When using an exhaust cleaner, mount it downwards.



* For details about exhaust cleaners, refer to Best Pneumatic Vol. 5.

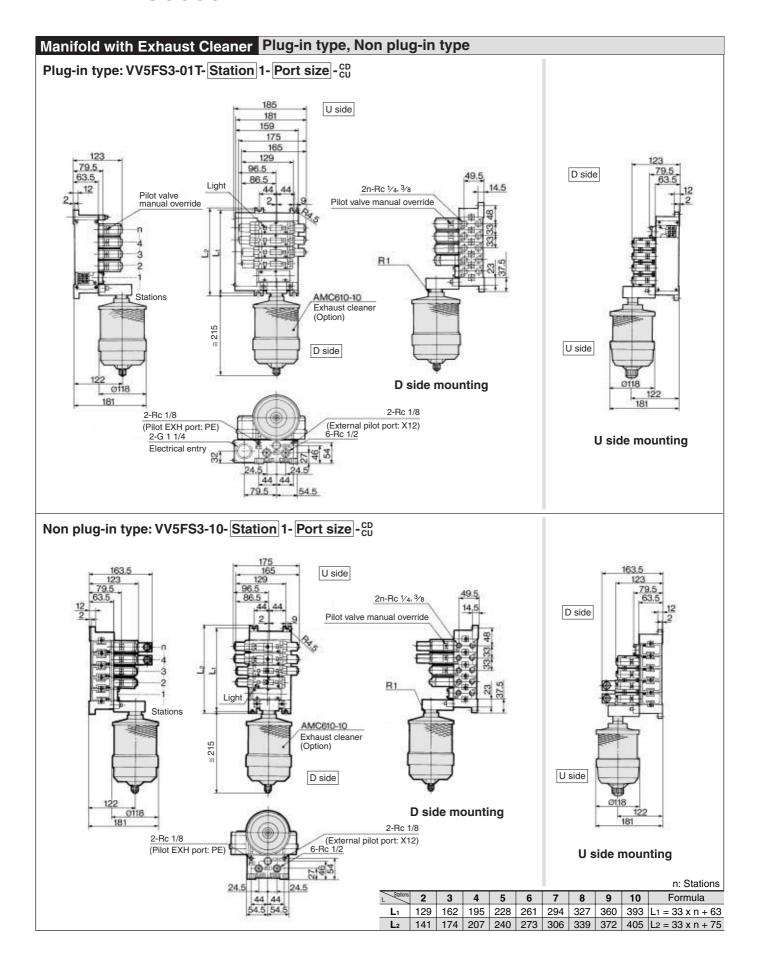
Please indicate manifold base type, corresponding valve, and option parts.

Base type 01C, 01F: 2-8 stations

<Example>

• Plug-in type with terminal block (6 stations) VV5FS3-01T-061-03-CD 1 (Manifold base) VFS3100-5FZ 3 (2 position single) VFS3200-5FZ · · · · · 2 (2 position double) VVFS3000-10A · · · · · · 1 (Blanking plate) (Exhaust cleaner) AMC610-10 · · · · · · · 1 Non plug-in type (6 stations) VV5FS3-10-061-03-CU ····· 1 (Manifold base) VFS3110-5E3 (2 position single) VFS3210-5E2 (2 position double) VVFS3000-10A 1 (Blanking plate) (Exhaust cleaner) AMC610-10 ······ 1





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VS4

VQ7

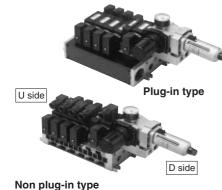
EVS

VFN

Manifold with Control Unit

· Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.

· Piping processes are eliminated.



When using an air filter with auto-drain or manual drain, mount the filter vertically.

Manifold Specifications

| Manifold | Plug-in type: VV5FS3-01□ | | Non plug-in type: VV5FS3-10 |
|------------------------------|---|--|----------------------------------|
| Wiring | With terminal block With multi-connector With D-sub connector | | DIN terminal Grommet terminal |
| Applicable valve model | VFS3□00-□F | | VFS3□10-□D, VFS3□10-□E |
| 5 | Common SUP, Common EXH | | |
| Porting specifications Rc | 2(B), 4(A) port Rc 1/4, 3/8 | | |
| | 1(P), 3(R2), 5(R1) port Rc 1/2 | | |
| Stations | 2 to 10 * | | |

With multi-connector, or with D-sub connector: 8 stations max.

Control Unit Specifications

| Ai | Air filter (With auto-drain/With manual drain) | | | |
|---------------------------------|--|--------------------------|--|--|
| Fi | Itration degree | 5 μm | | |
| Re | Regulator | | | |
| Set | pressure (Outlet pressure) | 0.05 to 0.85 MPa | | |
| Pr | ressure switch(1) | | | |
| Se | t pressure range: OFF | 0.1 to 0.6 MPa | | |
| Di | fferential | ntial 0.08 MPa or less | | |
| Contact | | 1a | | |
| In | Indicator light LED (RED) | | | |
| Max. switch capacity 2 VA AC, 2 | | 2 VA AC, 2 W DC | | |
| Ma | ax. operating current | 24 VAC/DC or less: 50 mA | | |
| IVIC | ix. operating current | 100 VAC/DC: 20 mA | | |
| Ai | Air release valve (Single only) | | | |
| Op | erating pressure range | 0.1 to 1.0 MPa | | |
| | | | | |

Control Unit/Option

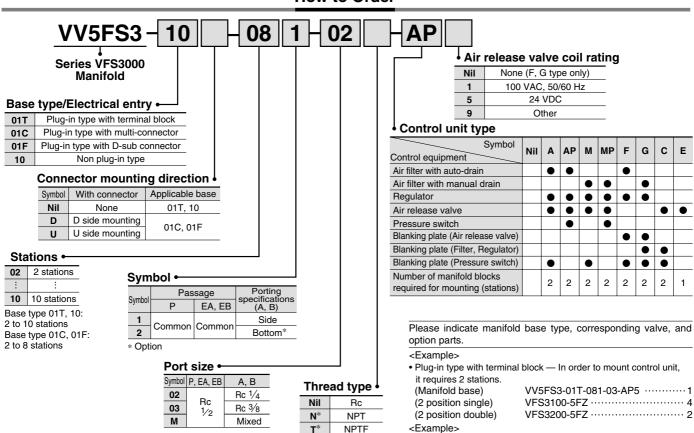
| (2) | <plug-in type=""></plug-in> | | |
|------------------------------------|---|-----------------|--|
| Air release ⁽²⁾ | VVFS3000-24A-1R (D side mounting) | | |
| valve spacer | <non plug-in="" td="" type:<=""><td>></td></non> | > | |
| ορασσι | VVFS3000-24A-2R (D side mounting) | | |
| Pressure ⁽³⁾ switch | IS1000P-2-1 | | |
| D | Filter regulator | MP2-3 | |
| Blanking plate | Pressure switch | MP3-2 | |
| • | Release valve | VVFS3000-24A-10 | |
| Filter element | INA-13-854-12-5B | | |
| Note 1) Voltage: 24 VDC to 100 VAC | | | |

Voltage: 24 VDC to 100 Inner voltage drop: 4 V

Note 2) Combination of valve VFS31□□ (single) and a release valve spacer can be used an air release valve.

Note 3) The non plug-in type cannot be mounted afterwards.

How to Order



NPTF

G

(Manifold base)

(2 position single)

T

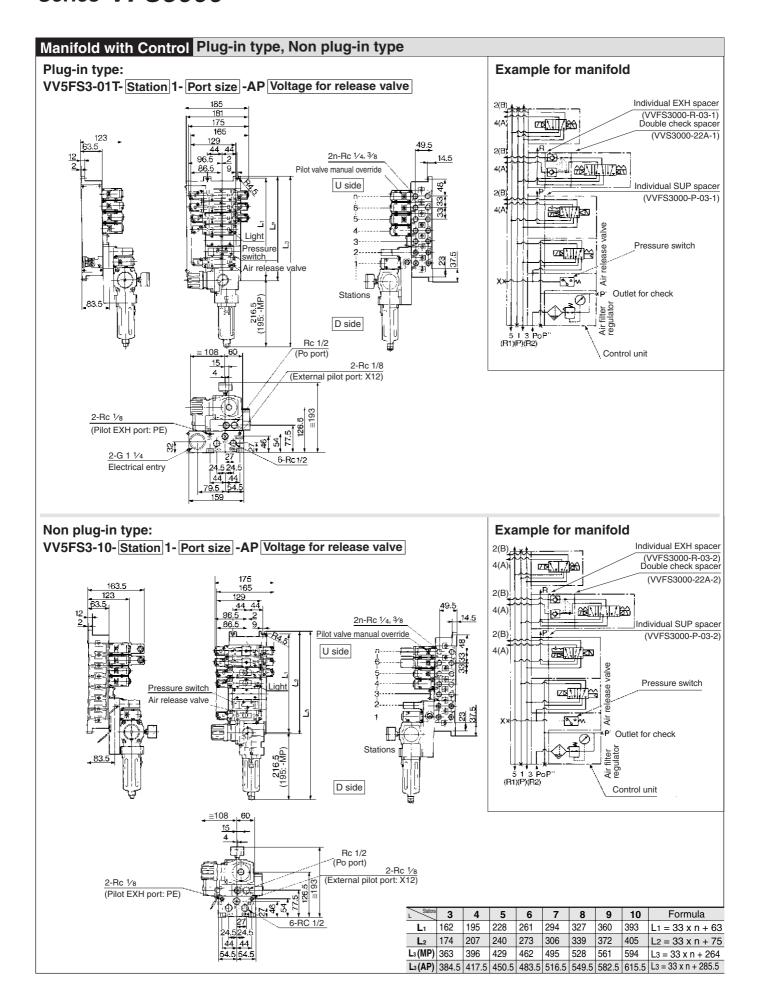
F*

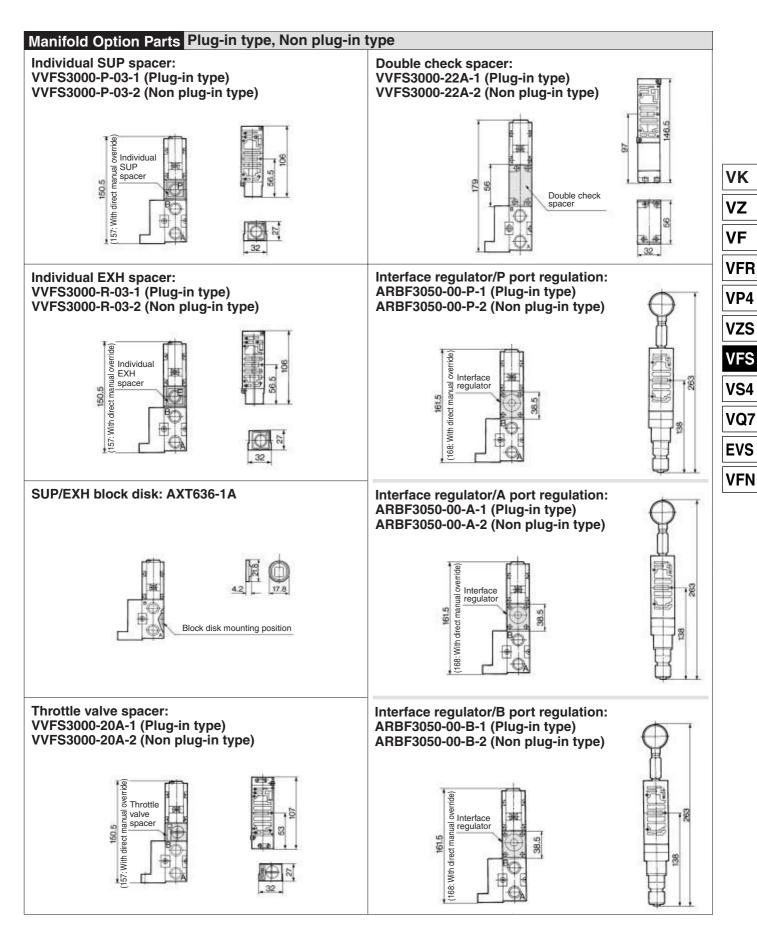
* Option

• Non plug-in type — In order to mount control unit, it requires 2 stations.

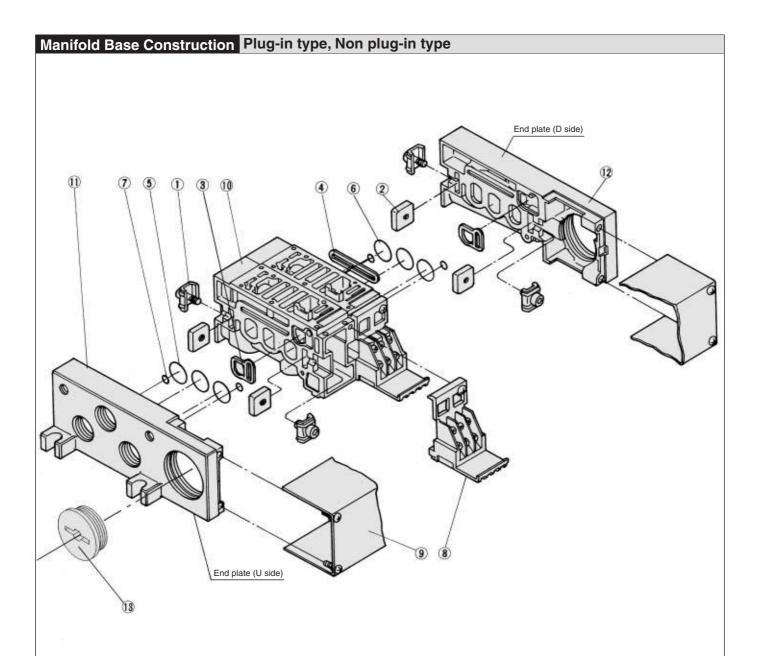
VV5FS3-10-061-03-A · · · · · 1

VFS3110-5D · · · · 4









Replacement Parts

| No. | Description | Material | Part no. |
|-----|-------------------------|-------------|-------------------------------|
| 1 | Connection fitting A | Steel plate | VVFS3000-5-1A |
| 2 | Connection fitting B | Steel plate | VVFS3000-5-2 |
| 3 | Gasket | NBR | VVFS3000-7-1 |
| 4 | Gasket | NBR | VVFS3000-8 |
| (5) | O-ring | NBR | 19.8 x 16.6 x 1.6 (End plate) |
| 6 | O-ring | NBR | 20 x 16 x 2 (Manifold block) |
| 7 | O-ring | NBR | 6.2 x 3 x 1.6 |
| 8 | Terminal assembly | | VVFS3000-6A |
| (9) | lunction cover accombly | For 01T | VVFS3000-4A-Stations |
| 9 | Junction cover assembly | For 01SU | AZ738-22A-Stations |
| 13 | Rubber plug | NBR | AXT336-9 |

• For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly ①. For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the ③ junction cover assembly.

Replacement Parts: Sub Assembly

Note) Manifold Base/Construction: Plug-in with terminal block.

| No. | Description | Assembly part no. | Component parts | Applicable manifold base |
|------|----------------------------|-------------------|--|--------------------------|
| 10 | Manifold block assembly | VVFS3000-1A-1-02 | Manifold block ⑩, Terminal ⑧, Metal joint ①, ②, Gasket ③, ④, O-ring ⑥, ⑦, Receptacle assembly | Plug-in type |
| | assembly | VVFS3000-1A-2-02 | Manifold block (10), Metal joint (1), (2), Gasket (3), (4), O-ring (6), (7) | Non plug-in type |
| (11) | End plate (U side) | VVFS3000-2A-1 | End plate (U) ①, Metal joint ①, ②, O-ring ⑤, ⑥ | Plug-in type |
| W | assembly | VVFS3000-2A-2 | End plate (U) ①, Metal joint ①, ②, O-ring ⑤, ⑥ | Non plug-in type |
| (12) | End plate (D side) | VVFS3000-3A-1 | End plate (D) ①, Metal joint ①, ②, Gasket ③ | Plug-in type |
| (6) | assembly | VVFS3000-3A-2 | End plate (D) 12, Metal joint 1, 2, Gasket 3 | Non plug-in type |

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5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS4000

Model

| IVIOU | inodel | | | | | | | | | | | | |
|------------|--------------------|---------------------|-----------------|---------|--------------------------|---|------|--|--------|-------|-------------------|-----------------|------------|
| | | Mo | Model | | Flow characteristics (1) | | | | Max. , | (2) | | | |
| Ty | ype of | | | Port | | $1 \rightarrow 4/2 \ (P \rightarrow A/B)$ | | $4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{R1/R2)}$ | | | operating | Response time | Weight |
| actuation | | Plug-in Non plug-in | | size | C [dm³/(s·bar)] | b | Cv | C [dm³/(s·bar)] | b | Cv | cycle (cpm) | time (ms) | (kg) |
| | Oire rela | VFS4100 VFS4110 | 3/8 | 11 | 0.18 | 2.6 | 12 | 0.20 | 2.8 | 1 000 | 40 or less | 0.63 | |
| 2 position | Sirigle | Single VFS4100 | VF34110 | 1/2 | 12 | 0.15 | 2.8 | 12 | 0.22 | 3.1 | 1,000 | 40 OI 1033 | 0.00 |
| ő | Double | Double VFS4200 VF | 0 VEC4010 | 3/8 | 11 | 0.18 | 2.6 | 12 | 0.20 | 2.8 | 4 000 | 15 or less (| 0.75 |
| 7 | Double | | VF54200 VF542 | VFS4210 | 1/2 | 12 | 0.15 | 2.8 | 12 | 0.22 | 3.1 | 1,200 | 13 01 1688 |
| | Closed | | VEC4210 | 3/8 | 10 | 0.18 | 2.5 | 10 | 0.14 | 2.3 | 600 | 50 or less | 0.82 |
| | center | | 1/2 | 11 | 0.18 | 2.7 | 11 | 0.22 | 2.6 | 7 600 | 30 01 1633 | 0.02 | |
| 5 | Exhaust | VE04400 | VFS4400 VFS4410 | 3/8 | 11 | 0.16 | 2.6 | 10 | 0.15 | 2.3 | 600 | 50 or less 0.82 | 0.00 |
| sitic | center | VF54400 | | 1/2 | 12 | 0.15 | 2.9 | 10 | 0.15 | 2.4 | | | 0.62 |
| 3 position | Pressure | VE0.4500 | VE04540 | 3/8 | 11 | 0.22 | 2.7 | 11 | 0.22 | 2.7 | 200 | 50 au lana | 0.82 |
| က | center VFS4500 VFS | VFS4510 | 1/2 | 11 | 0.22 | 2.9 | 11 | 0.22 | 2.8 | 600 | 50 or less | 0.82 | |
| | Double | VEO 4000 | VEC4610 | 3/8 | 6.3 | _ | _ | 6.5 | _ | _ | 000 | 55 or less | 1 71 |
| | check | VEC4600 VEC4610 | 1/2 | 6.8 | _ | _ | 6.8 | _ | _ | 200 | 55 or less 1.71 | 1.71 | |

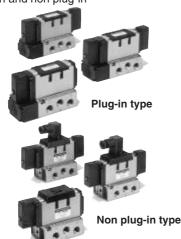
Note 1) Based on JIS B 8375 (once per 30 days) for the minimum operating frequency. Note 2) Based on JIS B 8375-1981 (The value at supply press. 0.5 MPa). Note 3) The figures in the above list are for without sub-plate. In the case of with plug-in sub-plate and with non plug-in sub-plate, add 0.50 kg and 0.43 kg respectively. Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Compact yet provides a large flow capacity 1/2: C: 12 dm3/(s·bar)

Low power consumption: 1.8 W DC

Easy maintenance 2 types of sub-plates:

Plug-in and non plug-in



JIS Symbol

| 2 position | 3 position |
|-------------|--|
| Single | Closed center |
| (R1)(P)(B2) | (-1,0)(£) |
| Double | Exhaust center |
| (31)(P)(P2) | 20 1 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 |
| | Pressure center |
| | (75) (1) (1) (1) (1) (1) (1) (1) (1) (1) (1 |
| | Double check |
| | A STATE OF THE STA |

| Stan | Standard Specifications | | | | | | | |
|----------------------------|-------------------------------|------------|---|--------------------------------|--|--|--|--|
| | Fluid | | Air/Inert gas | | | | | |
| | Maximum operating pressure | | 1.0 MPa | | | | | |
| ons | Minimum aparating procesure | 2 position | | 0.1 MPa | | | | |
| ati | Minimum operating pressure | 3 position | | 0.15 MPa | | | | |
| cific | Proof pressure | | | 1.5 MPa | | | | |
| be | Ambient and fluid temperature | Э | | -10 to 60°C (1) | | | | |
| Valve specifications | Lubrication | | Non-lube (2) | | | | | |
| 'alv | Pilot valve manual override | | Non-locking push type (Flush) | | | | | |
| > | Shock/Vibration resistance | | 150/50 m/s ^{2 (3)} | | | | | |
| | Enclosure | | Type E: Dustproof (level 0), Type F: Dripproof (level 2), Type D: Splashproof (level 4) (4) | | | | | |
| SL | Coil rated voltage | | 100, 200 VAC, 50/60 Hz; 24 VDC | | | | | |
| ation | Allowable voltage fluctuation | | -15 to +10% of rated voltage | | | | | |
| ifice | Coil insulation type | | Class B or equivalent (130°C) (5) | | | | | |
| эес | Apparent power | Inrush | 5.6 VA | /50 Hz, 5.0 VA/60 Hz | | | | |
| y sł | (Power consumption) AC | Holding | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz | | | | | |
| ricit | Power consumption DC | | 1.8 W (2.04 W: With light/surge voltage suppressor) | | | | | |
| Electricity specifications | Electrical entry | | Plug-in type | Conduit terminal | | | | |
| Ш | Liectrical entry | | Non plug-in type | Grommet terminal, DIN terminal | | | | |

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

Option Specifications

| Option | Option opcomedions | | | | | | |
|------------|--------------------|--|--|--|--|--|--|
| Pilot type | | External pilot Note) | | | | | |
| Manual | Main valve | Direct manual override | | | | | |
| override | Pilot valve | Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever) | | | | | |
| Coil rated | voltago | 110 to 120, 220, 240 VAC, 50/60 Hz | | | | | |
| Con rateu | voitage | 12, 100 VDC | | | | | |
| Porting sp | ecifications | Bottom ported | | | | | |
| Option | | ion With light/surge voltage suppressor, Non-rotating DIN terminal | | | | | |

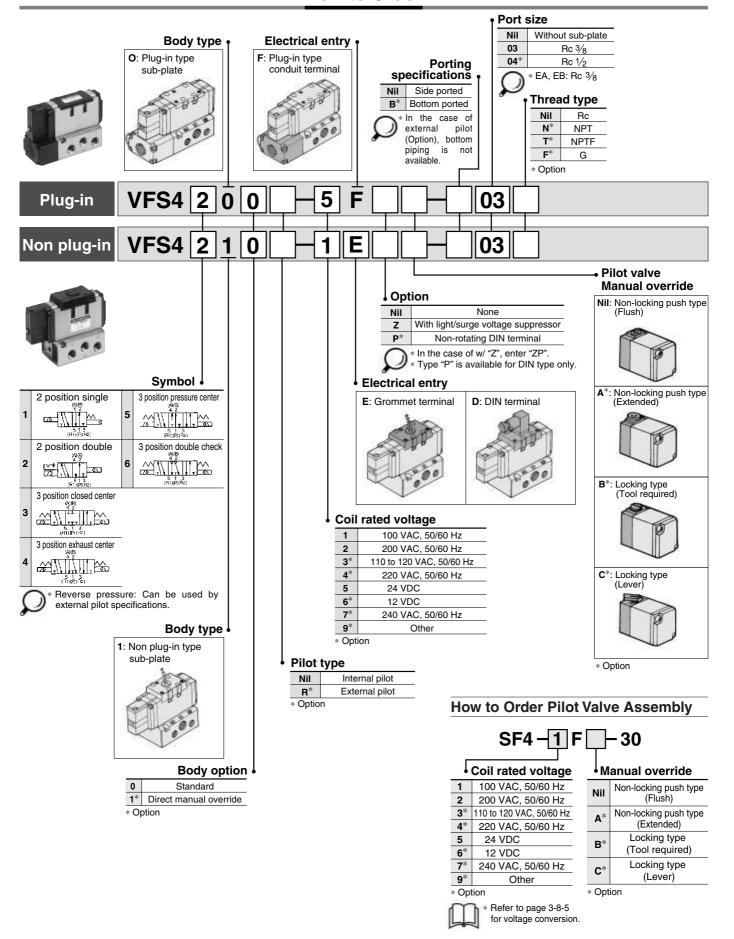


Note) Operating pressure: 0 to 1.0 MPa

Pilot pressure 2 position: 0.1 to 1.0 MPa, 3 position: 0.15 to 1.0 MPa

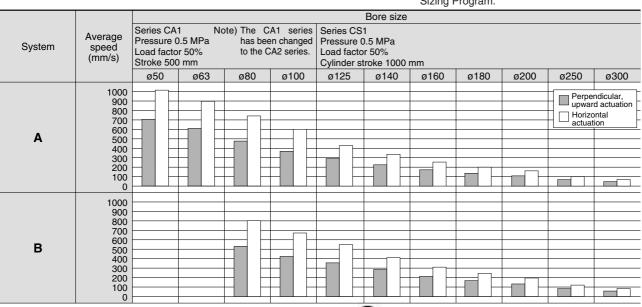
3-8-69

How to Order



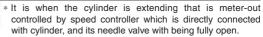
Cylinder Speed Chart

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.



System Components

| System | Solenoid valve Speed controller | | Silencer | SGP (Steel pipe) Port size x Length |
|--------|---------------------------------|---------------------------------------|---------------------------------------|--|
| Α | Series VFS4000 Rc 3/8 | AS420-03 (S = 73 mm ²) | AN300-03 (S = 60 mm ²) | 10A x 1 |
| В | Series VFS4000 Rc 1/2 | AS420-04 (S = 97 mm ²) | AN400-04 (S = 90 mm ²) | 15A x 1 |

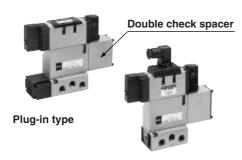


- * The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- * Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

Double Check Spacer/Specifications

Can hold an intermediate cylinder position for an extended time

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.



Non plug-in type

Specifications

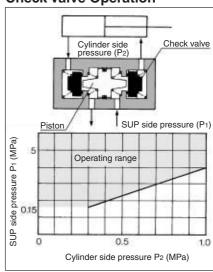
| Double check | Plug-in typ | ре | Non plug-in type | | |
|------------------------|--|------|--------------------------|----------------|--|
| spacer part no. | VVFS4000-22 | 2A-1 | VVFS4000-22A-2 | | |
| Applicable valve model | VFS4400- | ∃F | VFS4410-□D VFS4410-□E | | |
| | Solenoid one side energized | Р | EA EB | 230 or less | |
| Leakage * (cm³/min) | Solenoid both sides de-energized | Р | EA EB | 230 or less | |
| | | Α | EΑ | 0 | |
| | | В | EB | U | |

* Supply pressure: 0.5 MPa

⚠ Caution

- In the case of 3 position double check valve (VFS46□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at intermediate position.
- Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Check Valve Operation



 The combination of VFS41⁰₁0, VFS42⁰₁0 and Double check spacer for prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder. VK

VZ

VF VFR

VP4

VZS

VFS

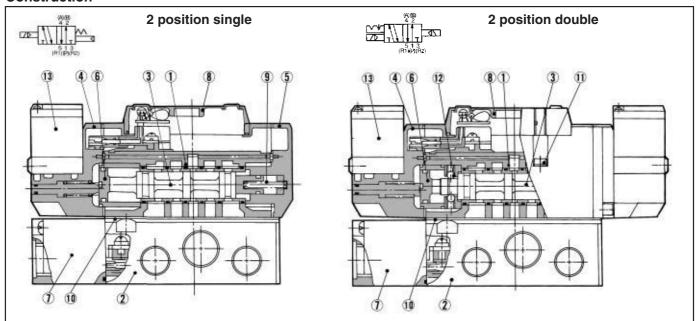
VS4

VQ7

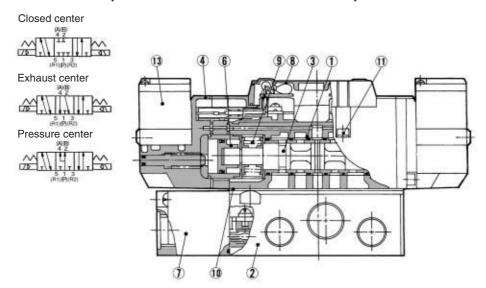
EVS

VFN

Construction



3 position closed center/exhaust center/pressure center



Component Parts

| No. | Description | Material | Note |
|-----|----------------|---------------------|-----------------|
| 1 | Body | Aluminum die-casted | Platinum silver |
| 2 | Sub-plate | Aluminum die-casted | Platinum silver |
| 3 | Spool/Sleeve | Stainless steel | _ |
| 4 | Adapter plate | Aluminum die-casted | Black |
| (5) | End plate | Aluminum die-casted | Black |
| 6 | Piston | Resin | - |
| 7 | Junction cover | Resin | - |
| 8 | Light cover | Resin | _ |

Sub-plate Assembly Part No.

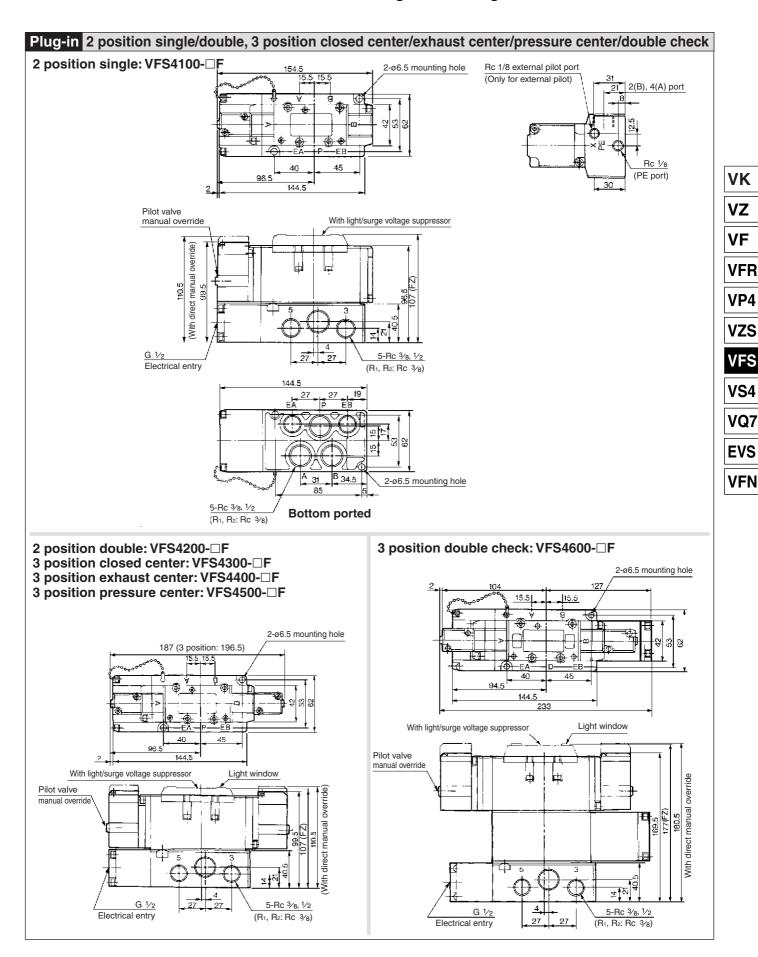
| Plug-in | VFS4000-P-03 | | | |
|---|--------------|--|--|--|
| Non plug-in | VFS4000-S-03 | | | |
| * Mounting bolt and gasket are not included | | | | |

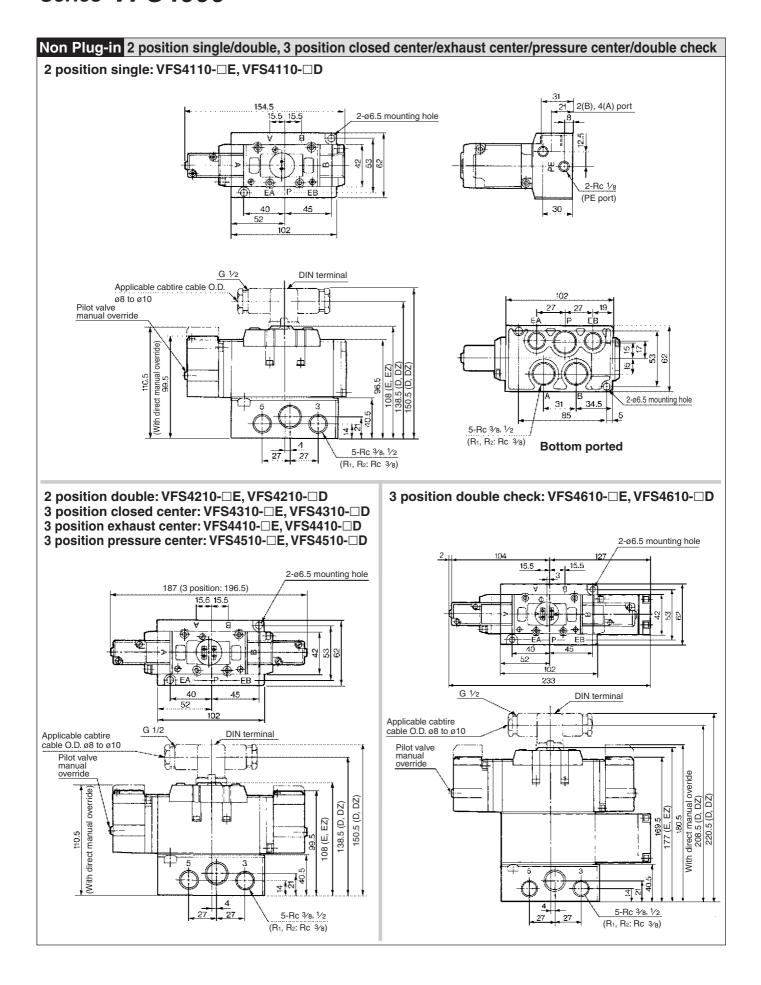
Part no. for mounting bolt and gasket BG-VFS4000

Replacement Parts

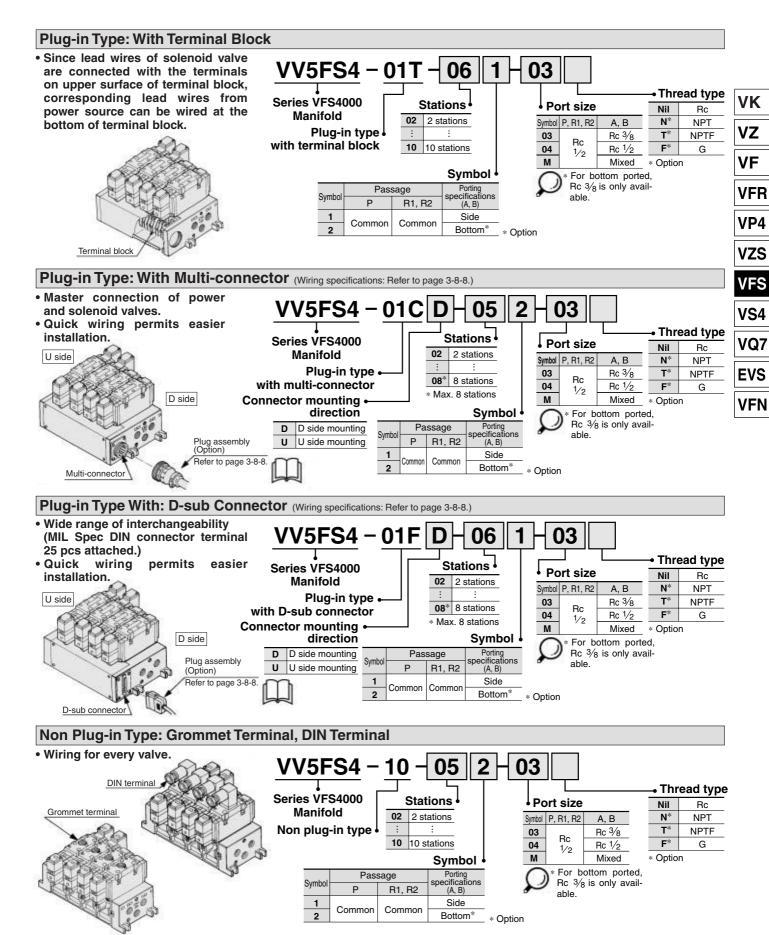
| No. | Description | Material | Part no. | | | |
|------|---------------------------|-----------------|--|-------------|-------------------|--|
| IVO. | | | VFS41□□ | VFS42□□ | VFS43□□/44□□/45□□ | |
| 9 | Return spring | Stainless steel | VF4000-18-1 | | VF4000-18-2A | |
| 10 | Gasket | NBR | VF4000-20-1 | VF4000-20-1 | VF4000-20-1 | |
| 11) | Hexagon socket head screw | Steel | M4 x 40 | M4 x 40 | M4 x 40 | |
| 12 | Detent assembly | _ | _ | VF4000-12A | _ | |
| 13 | Pilot valve assembly | _ | Refer to "How to Order Pilot Valve Assembly" on page 3-8-70. | | | |







Manifold Specifications



How to Order Manifold Assembly

Please indicate manifold base type corresponding valve, and option parts.

- <Example:
- Plug-in type with terminal block: 6 stations (Manifold base) VV5FS4-01T-061-03 ····· 1 (2 position single) VFS4100-5FZ ······· 3 (2 position double) VFS4200-5FZ ······ 2 (Blanking plate) VVFS4000-10A ······ 1
- Non plug-in type: 6 stations
 (Manifold base) VV5FS4-10-061-04 ······· 1
 (2 position single) VFS4110-5D ···· 5
 (3 position exhaust center) VFS4410-5D ··· 1
 (Individual EXH spacer) VVFS4000-R-04-2···· 1

Manifold Specifications

| Base model | Wiring | Porting specifications A, B port | Port siz P, EA, EB | | Stations | Applicable valve model |
|----------------------------|---|----------------------------------|-----------------------|---------|----------------------|--------------------------|
| Plug-in type VV5FS4-01□ | With terminal blockWith multi-connectorWith D-sub connector | Side/ Bottom | 1/2 | 3/8,1/2 | 2 to 10 [*] | VFS4□00-□F |
| Non plug-in type VV5FS4-10 | DIN terminal Grommet terminal | | , 2 | | | VFS4□10-□D VFS4□10-□E |



* With multi-connector, or with D-sub connector: 8 stations max.

Flow Characteristics at the Number of Manifold Stations (Operated individually)

| Model | Passage | /Stations | Station 1 | Station 5 | Station 10 |
|-------------|--|------------------------------|-----------|-----------|------------|
| | 1 → 4/2 | C [dm ³ /(s·bar)] | 10.5 | 10.5 | 10.5 |
| | $1 \rightarrow 4/2$ $(P \rightarrow A/B)$ | b | 0.20 | 0.20 | 0.20 |
| VV5FS4 | $(P \rightarrow AVD)$ | Cv | 2.5 | 2.5 | 2.5 |
| V V 3 F 3 4 | 4/2 → 5/3 | C [dm³/(s·bar)] | 11 | 11 | 11 |
| | $(A/B \rightarrow R1/R2)$ | b | 0.20 | 0.20 | 0.20 |
| | (A/D → 111/112) | Cv | 2.9 | 2.9 | 2.9 |



* Port size: Rc 1/2

Manifold Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

| Body type | Plug-in type | Non plug-in type |
|-----------|-----------------|------------------|
| Part no. | VVFS4000-P-03-1 | VVFS4000-P-03-2 |



Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve. (common EXH type)

| Body type | Plug-in type | Non plug-in type |
|-----------|-----------------|------------------|
| Part no. | VVFS4000-R-04-1 | VVFS4000-R-04-2 |





* SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to Plug-in different pressures.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | AXT634-10A | |

* EXH block disk

When valve exhaust affects the other stations on the circuit or when a reverse pressure valve is used to a standard manifold valve, insert EXH block disk in between stations to separate valve exhaust.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | AXT634-11A | |





EXH block disk

SUP block disk

Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

| Body type | Plug-in type | Non plug-in type |
|-----------|----------------|------------------|
| Part no. | VVFS4000-20A-1 | VVFS4000-20A-2 |





Double check spacer

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.

| Body type | Plug-in type | Non plug-in type |
|-----------|----------------|------------------|
| Part no. | VVFS4000-22A-1 | VVFS4000-22A-2 |

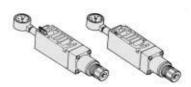




Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. (Refer to page 3-8-6 for "Flow Characteristics".)

| Body type | Plug-in type | Non plug-in type |
|--------------------|-----------------|------------------|
| P port regulation | ARBF4050-00-P-1 | ARBF4050-00-P-2 |
| A reduced pressure | ARBF4050-00-A-1 | ARBF4050-00-A-2 |
| B reduced pressure | ARBF4050-00-B-1 | ABBF4050-00-B-2 |



Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

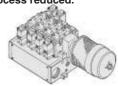
| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | VVFS4000-10A | |

Manifold Option

With exhaust cleaner

Plug-in type/Non Plug-in type

- Valve exhaust noise dampening: 35 dB or more.
- Oil mist collection: Rate of collection 99.9% or more.
- Piping process reduced.



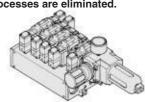


For details, refer to page 3-8-79.

With control unit

Plug-in type/Non Plug-in type

- Filter, regulation valve, pressure switch and air release valve are all combined to form one unit.
- Piping processes are eliminated.



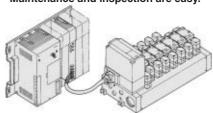


For details, refer to page 3-8-81.

With serial interface unit for serial transmission

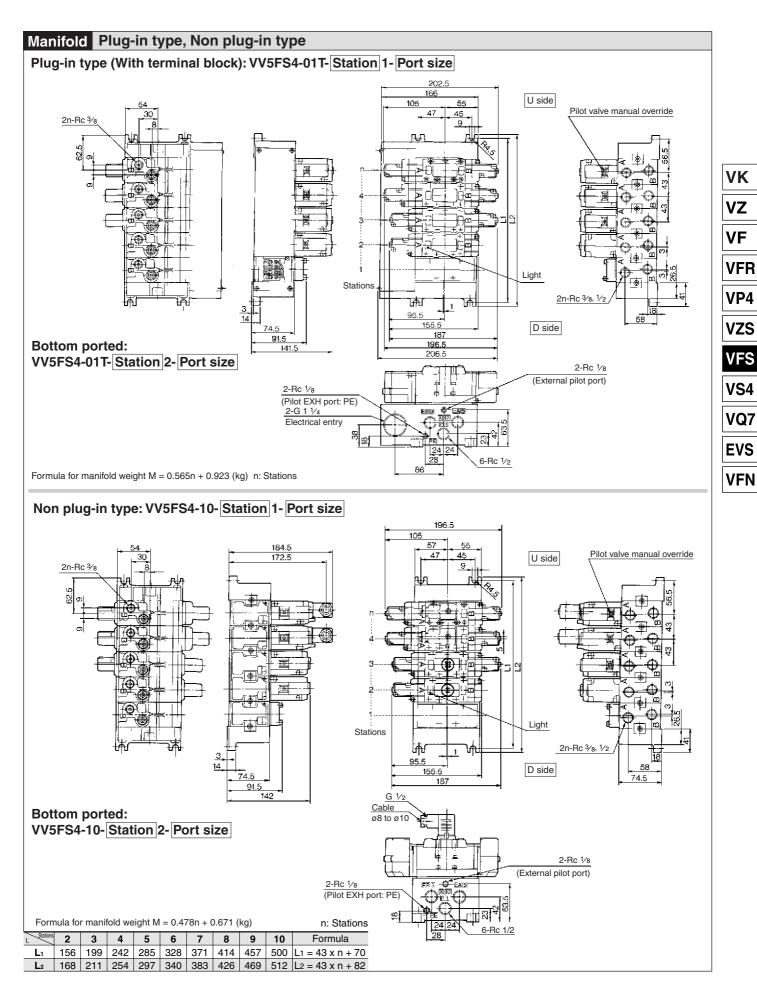
Plug-in type

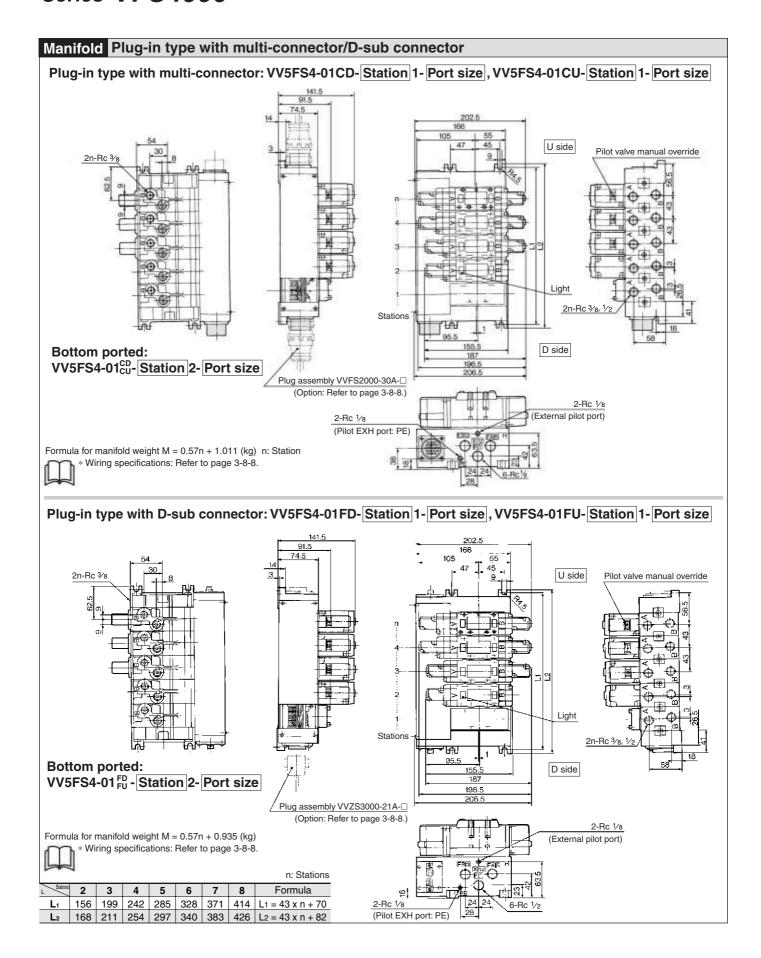
- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max.
 32 positions (512 solenoids).
- Maintenance and inspection are easy.



For details, refer to "Serial Transmission" catalog separately.

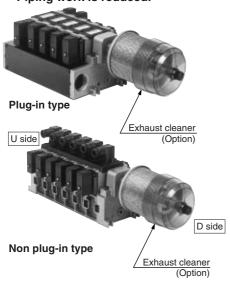






Manifold with Exhaust Cleaner -

- Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- Collection rate of drainage and oil mist: 99.9% or more.
- · Piping work is reduced.

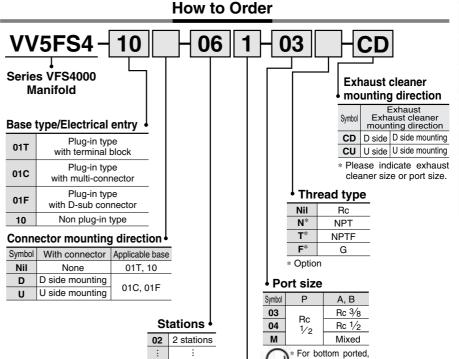


Manifold Specifications

| Manifold | Plug-in type: V | 'V5FS4-01□ | Non plug-in type: VV5FS4-10 |
|------------------------------|--|------------|-------------------------------------|
| Wiring | With terminal block With multi-connector With D-sub connector | | DIN terminal Grommet terminal |
| Applicable valve model | VFS4□00-□F | | VFS4□10-□D, VFS4□10-□E |
| Dti | | Common S | UP/Common EXH |
| Porting specifications Rc | 2(B), 4(A) port | Side: Ro | c 3/8, 1/2, Bottom: Rc 3/8 (Option) |
| HC | 1(P), 3(R2), 5(R1) port | F | P: Rc 1/2, EXH: Rc 1, 1 1/2 |
| Stations | 2 to 10 ⁽¹⁾ | | |
| Applicable exhaust cleaners | AMC610-10 (Connecting port size R 1), AMC810-14 (Connecting port size R 1 1/2) (2) | | |

Note 1) With multi-connector, or with D-sub connector: 8 stations max.

Note 2) Stations of 5 or more and high frequency of operation should be used with AMC810-14. Exhaust cleaners AMC610-10 and AMC810-14 are not attached.



Rc $\frac{3}{8}$ is

Porting ecifications (A, B)

Side

Bottom

available

Passage R1, R2

Common Common

Symbol

2

* Option

∧ Caution

When using an exhaust cleaner, mount it downwards



Refer to Best Pneumatics Vol. 5 for Exhaust Cleaner details.

Please indicate manifold base type, corresponding valve, and option parts.

Base type 01T, 10: 2 to 10 stations Base type 01C, 01F: 2 to 8 stations

10 10 stations

<Example>

(Exhaust cleaner)

• Plug-in type with terminal block (6 stations) (Manifold base) VV5FS4-01T-061-03-CD · · · · · · · 1 VFS4100-5FZ 3 (2 position single) (2 position double) VFS4200-5FZ ····· 2 VVFS4000-10A · · · · · 1 (Blanking plate) (Exhaust cleaner) AMC610-10 · · · · · · · 1 • Non plug-in type (6 stations)

(Manifold base) VV5FS4-10-061-04-CU · · · · · · 1 (2 position single) VFS4110-5E3 VFS4210-5E2 (2 position double) VVFS4000-10A ····· 1 (Blanking plate)

AMC810-14 ······ 1

3-8-79

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VZ

VFR

VP4

VZS

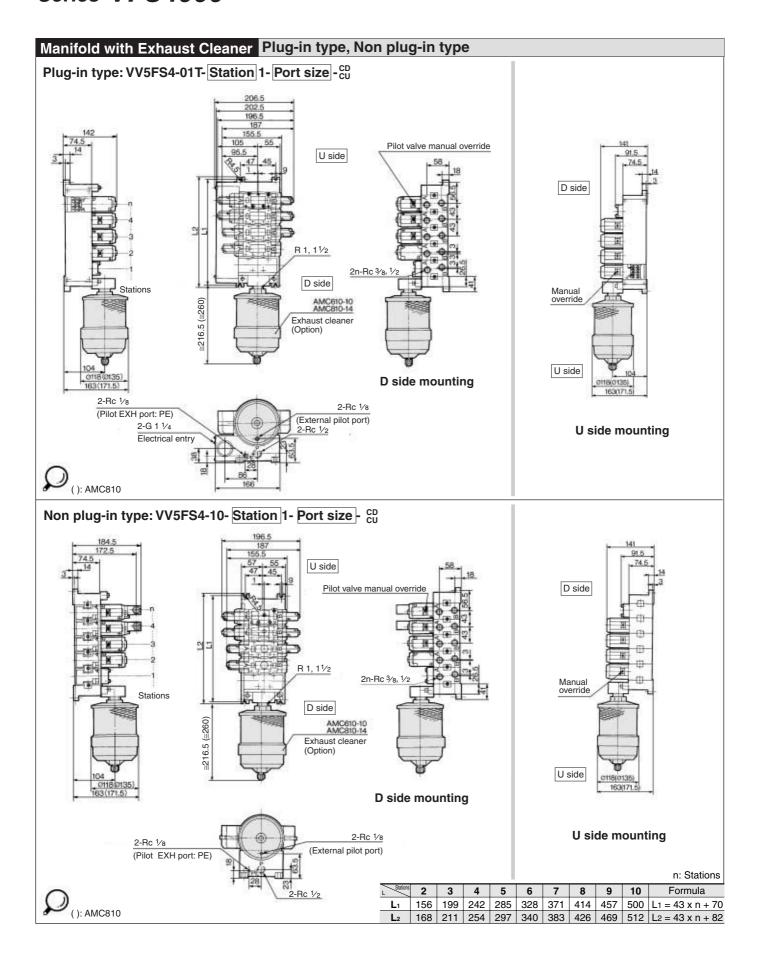
VFS

VS4

VQ7

EVS

VFN



VK

VZ

VF

VFR

VP4

VZS

VFS

VS4

VQ7

Manifold with Control Unit -

- Control unit (Filter, Regulator, Pressure switch, Air release valve) are all standardized to the one unit, and can be mounted on the manifold base without any attachments.
- Piping processes are eliminated.





⚠ Caution

When using an air filter with auto-drain or manual drain, mount the filter vertically.

Manifold Specifications

| Plug-in type: VV5FS4-01□ | | Non plug-in type: VV5FS4-10 | |
|---|---|--|--|
| With terminal block With multi-connector With D-sub connector | | DIN terminal Grommet terminal | |
| VFS4□00-□F | | VFS4□10-□D, VFS4□10-□E | |
| | Common S | UP, Common EXH | |
| 2(B), 4(A) port Side: Rc 3/8, 1/2, Bottom: Rc 3/8 | | e: Rc 3/8, 1/2, Bottom: Rc 3/8 | |
| 1(P), 3(R2), 5(R1) port | 3(R2), 5(R1) port Side: Rc 1/2 | | |
| 2 to 10 * | | | |
| | With termin With multi-co With D-sub co VFS4□00 2(B), 4(A) port | With terminal block With multi-connector With D-sub connector VFS4□00-□F Common Si 2(B), 4(A) port 1(P), 3(R2), 5(R1) port | |

P*With mu

 \ast With multi-connector, or with D-sub connector: 8 stations max.

Control Unit Specifications

| Air filter (With auto-drain/With manual drain) | | | | | | |
|--|---|--|--|--|--|--|
| Filtration degree | 5 μm | | | | | |
| Regulator | | | | | | |
| Set pressure (Outlet pressure) | 0.05 to 0.85 MPa | | | | | |
| Pressure switch (1 |) | | | | | |
| Set pressure range: OFF | 0.1 to 0.6 MPa | | | | | |
| Differential | 0.08 MPa or less | | | | | |
| Contact | 1a | | | | | |
| Indicator light | LED (RED) | | | | | |
| Max. switch capacity | 2 VA AC, 2 W DC | | | | | |
| Max. operating current | 24 VAC/DC or less: 50 mA 48 VAC/DC: 40 mA 100 VAC/DC: 20 mA | | | | | |
| Air release valve | (Single only) | | | | | |
| Operating pressure range | 0.1 to 1.0 MPa | | | | | |
| | | | | | | |

Control Unit/Option

| Air release ⁽²⁾ valve spacer | <plug-in type=""></plug-in> | | | | |
|---|-----------------------------------|-----------------|--|--|--|
| | VVFS4000-24A-1R (D side mounting) | | | | |
| | <non plug-in="" type=""></non> | | | | |
| | VVFS4000-24A-2R (D side mounting) | | | | |
| Pressure switch | IS1000 |)P-2-1 | | | |
| Blanking | Filter regulator | MP2-3 | | | |
| plate | Pressure switch | MP3-2 | | | |
| piato | Release valve | VVFS4000-24A-10 | | | |
| Filter element | 1110 | 4-5B | | | |
| | | | | | |

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Note 1) Voltage: 24 VDC to 100 VAC Inner voltage drop: 4 V

mounted afterwards.

Note 2) Combination of a valve VFS41

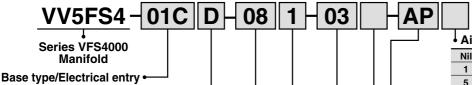
(single) and a release valve spacer can be used as an air release valve.

Note 3) The non plug-in type cannot be

How to Order



VFN



O1C Plug-in type with multi-connector O1F Plug-in type with D-sub connector Non plug-in type

Plug-in type with terminal block

Symbol With connector Applicable base

| Nil | None | 01T, 10 |
|-----|-----------------|----------|
| D | D side mounting | 010 015 |
| U | U side mounting | 01C, 01F |
| | | |

Stations •

01T

| 02 | 2 stations |
|-----|-------------|
| : | : |
| 10* | 10 stations |

* Base type 01T, 10: 2 to 10 stations Base type 01C, 01F: 2 to 8 stations

Symbol •

| O b l | Pass | Porting specifications | | | | |
|----------|--------|---------------------------|---------|--|--|--|
| Symbol | Р | R1, R2 | (A, B) | | | |
| 1 | 0 | 0 | Side | | | |
| 2 | Common | Common | Bottom* | | | |
| * Option | | | | | | |

Port size •

| Symbol | P, R1, R2 | A, B | | | | | |
|--------------|-----------|--------|--|--|--|--|--|
| 03 | Da | Rc 3/8 | | | | | |
| 04 | Rc 1/2 | Rc 1/2 | | | | | |
| M | _ ′- | Mixed | | | | | |
| * For bottom | | | | | | | |

* For bottom ported, Rc 3/8 is only available.

Thread type

| | · · · · · · · · · · · · · · · · · · · |
|------------|---------------------------------------|
| Nil | Rc |
| N* | NPT |
| T * | NPTF |
| F* | G |
| * Optio | n |

Air release valve coil rating

| Nil | None (F, G type only) |
|-----|-----------------------|
| 1 | 100 VAC, 50/60 Hz |
| 5 | 24 VDC |
| 9 | Other |

Control unit type

| Symbol Control equipment | Nil | A | AP | М | МР | F | G | С | Е |
|--|-----|---|----|---|----|---|---|---|---|
| Air filter with auto-drain | | • | • | | | • | | | |
| Air filter with manual drain | | | | • | • | | • | | |
| Regulator | | • | • | • | • | • | • | | |
| Air release valve | | • | • | • | • | | | • | • |
| Pressure switch | | | • | | • | | | | |
| Blanking plate (Air release valve) | | | | | | • | • | | |
| Blanking plate (Filter, Regulator) | | | | | | | | • | |
| Blanking plate (Pressure switch) | | • | | • | | • | • | • | |
| Number of manifold blocks required for mounting (stations) | | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 1 |
| | | | | | | | | | |

Please indicate manifold base type, corresponding valve, and option parts.

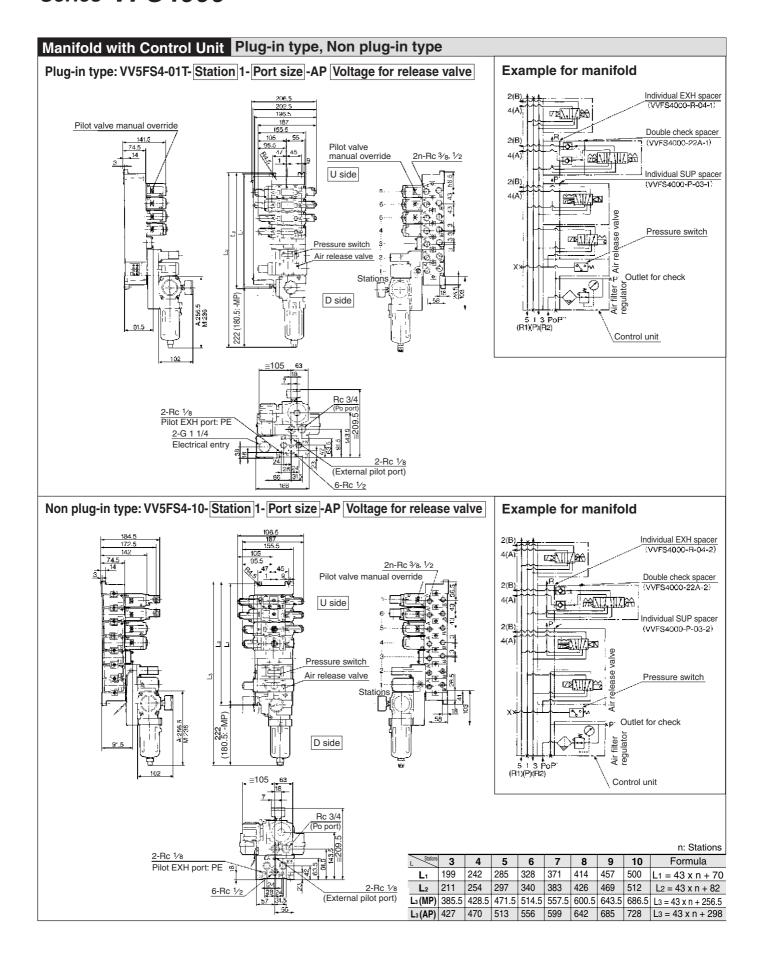
<Example>

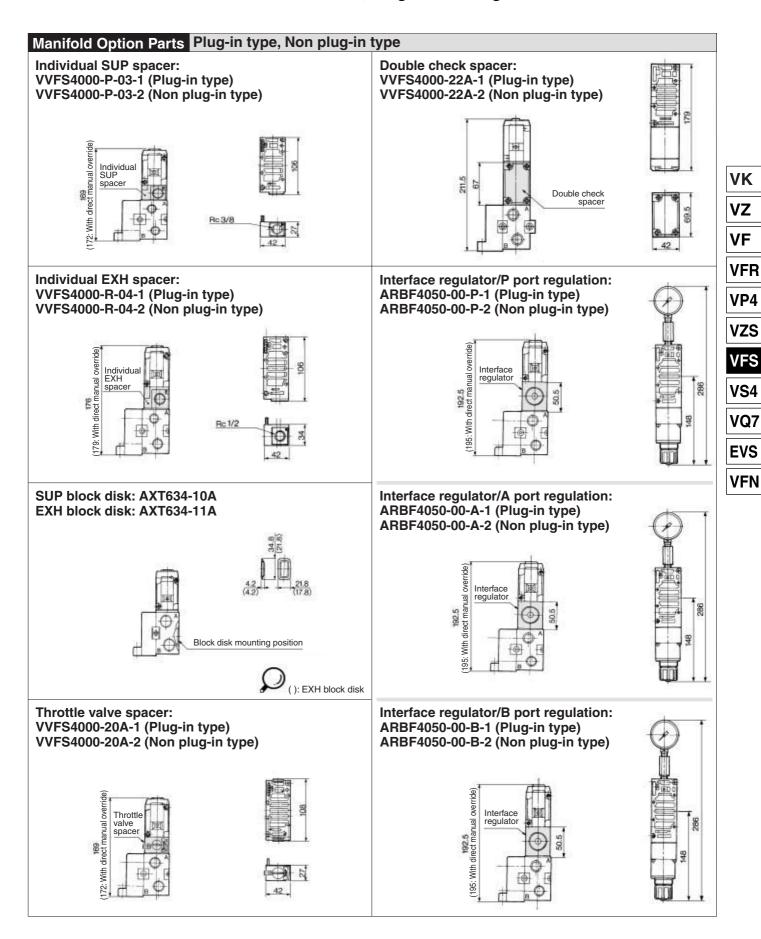
 Plug-in type with terminal block: In order to mount control unit, it requires 2 stations.

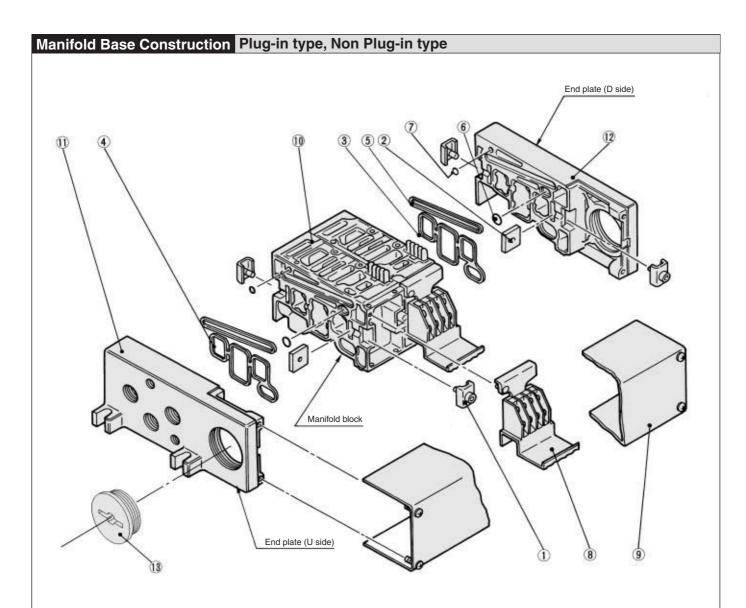
 (Manifold base)
 VV5FS4-01T-081-03-AP5
 ...
 1

 (2 position single)
 VFS4100-5FZ
 ...
 4

 (2 position double)
 VFS4200-5FZ
 ...
 2







Replacement Parts

| No. | Description | Material | Part no. |
|-----|-------------------------|-------------|------------------------------|
| 1 | Connection fitting A | Steel plate | VVF4000-5-1A |
| 2 | Connection fitting B | Steel plate | VVF4000-5-2 |
| 3 | Gasket | NBR | VVF4000-7 (End plate) |
| 4 | Gasket | NBR | VVF4000-7-1 (Manifold block) |
| (5) | Gasket | NBR | VVF4000-8 |
| 6 | O-ring | NBR | AS568-011 |
| 7 | O-ring | NBR | P-3 |
| 8 | Terminal assembly | _ | VVF4000-6A |
| (9) | lunation cover accombly | For 01T | VVF4000-4A- Stations |
| 9) | Junction cover assembly | For 01SU | AZ738-30A-Stations |
| 13 | Rubber plug | NBR | AXT336-9 |

• For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly ①. For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the ③ junction cover assembly.

Replacement Parts: Sub Assembly



| No. | Description | Assembly part no. | Component parts | Applicable manifold base |
|------|--------------------|-------------------|--|--------------------------|
| 10 | Manifold block | VVF4000-1A-1-03 | Manifold block ®, Terminal ®, Metal joint ①, ②, Gasket ④, Receptacle assembly | Plug-in type |
| | assembly | VVF4000-1A-2-03 | Manifold block (10), Metal joint (1), (2), Gasket (4) | Non plug-in type |
| (11) | End plate (U side) | VVF4000-2A-1 | End plate (U) ①, Metal joint ①, ② | Plug-in type |
| U | assembly | VVF4000-2A-2 | End plate (U) ①, Metal joint ①, ② | Non plug-in type |
| (12) | End plate (D side) | VVF4000-3A-1 | End plate (D) ②, Metal joint ①, ②, Gasket ③, ⑤, O-ring ⑥, ⑦ | Plug-in type |
| | assembly | VVF4000-3A-2 | End plate (D) ⑫, Metal joint ①, ②, Gasket ③, ⑤, O-ring ⑤, ⑥ | Non plug-in type |

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EVS

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5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS5000

| | | Mo | odel | | | | Flow char | racteristics | | | Max. | | | | | | | |
|----------|----------|-----------------------------|-------------|------------|---|---------|-----------|--------------------|---------------|--------|----------------|--------------------|------|----|------|-----|-----|------------|
| Type of | | | Port | 1 -> | $1 \rightarrow 4/2 \text{ (P} \rightarrow \text{A/B)}$ $4/2 \rightarrow 5/3 \text{ (A/B} \rightarrow \text{R1/R2)}$ | | | operating | Response | Weight | | | | | | | | |
| • • | | Plug-in | Non plug-in | size Rc | C [dm³/(s·bar)] | b | Cv | C [dm³/(s·bar)] | b | Cv | cycle (cpm) | Response time (ms) | (kg) | | | | | |
| | | | | 3/8 | 15 | 0.30 | 3.7 | 15 | 0.30 | 4.1 | | | | | | | | |
| _ | Single | VFS5100 | VFS5110 | 1/2 | 16 | 0.15 | 3.7 | 19 | 0.15 | 4.5 | 600 | 45 or less | 0.88 | | | | | |
| position | | | | 3/4 | 17 | 0.15 | 3.9 | 20 | 0.13 | 4.7 | | | | | | | | |
| bog | | | | 3/8 | 15 | 0.30 | 3.7 | 15 | 0.30 | 4.1 | | | | | | | | |
| 0 | Double | VFS5200 | 00 VFS5210 | 1/2 | 16 | 0.15 | 3.7 | 19 | 0.15 | 4.5 | 600 25 or | 25 or less | 1.06 | | | | | |
| | | | | 3/4 | 17 | 0.15 | 3.9 | 20 | 0.13 | 4.7 | | | | | | | | |
| | Closed | Closed center VFS5300 VFS53 | | 3/8 | 14 | 0.25 | 4.0 | 14 | 0.24 | 4.1 | | | | | | | | |
| | center | | VFS5300 | VFS5300 | VE55300 | VE55300 | VE55300 | VE55300 | S5300 VFS5310 | 1/2 | 16 | 0.25 | 4.1 | 16 | 0.24 | 4.1 | 300 | 55 or less |
| | | | | 3/4 | 16 | 0.25 | 4.1 | 16 | 0.23 | 4.1 | | | | | | | | |
| | Exhaust | | | 3/8 | 14 | 0.32 | 3.8 | 14 | 0.25 | 3.5 | | | | | | | | |
| on | center | VFS5400 | VFS5410 | 1/2 | 16 | 0.17 | 3.8 | 16 | 0.18 | 4.1 | 300 | 55 or less | 1.14 | | | | | |
| position | | | | 3/4 | 17 | 0.20 | 4.2 | 17 | 0.13 | 4.1 | | | | | | | | |
| ã | Pressure | | | 3/8 | 14 | 0.30 | 3.7 | 14 | 0.31 | 3.8 | | | | | | | | |
| က | center | VFS5500 | VFS5510 | 1/2 | 16 | 0.23 | 3.9 | 16 | 0.22 | 4.1 | 300 | 55 or less | 1.14 | | | | | |
| CONTO | | 3/4 | 18 | 0.25 | 4.6 | 17 | 0.22 | 4.3 | | | | | | | | | | |
| | Double | | | 3/8 | 9.0 | _ | _ | 9.0 | _ | _ | | | | | | | | |
| | check | VFS600 | VFS5610 | 1/2 | 9.0 | | _ | 9.0 | _ | _ | 180 | 60 or less | 1.99 | | | | | |
| | OHECK | | | 3/4 | 9.0 | _ | _ | 9.0 | | _ | 1 | | | | | | | |

Note 1) Based on JIS B 8375 (once per 30 days) for the minimum operating frequency. Note 2) Based on JIS B8375-1981. (The value at supply pressure 0.5 MPa.) Note 3) The figures in the above list are without sub-plate. In the case of with plug-in sub-plate and, with non plug-in sub-plate add 3/8, 1/2—0.744 kg, 3/4—0.966 kg and 3/8, 1/2—0.577 kg, 3/4—0.823 kg respectively.

Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Compact yet provides a large flow capacity 3/4: C: 20 dm3/(s.bar)

Low power consumption: 1.8 W DC

Easy maintenance

2 types of sub-plates: Plug-in and non plug-in







Non plug-in type

| JIS Symbol | |
|--|---|
| 2 position | 3 position |
| Single | Closed center |
| (7)(3)(2) | 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| Double | Exhaust center |
| (N. 04) 4 2 5 1 3 (H1)(P)(P2) | (A) |
| | Pressure center |
| | (\$.15(2)) |
| | Double check |
| | 200 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |

| Stan | dard Specifications | | | | |
|----------------------------|-------------------------------|---------|---|--------------------------------|--|
| | Fluid | | , | Air/Inert gas | |
| ရ | Maximum operating pressure | Э | | 1.0 MPa | |
| Ę | Minimum operating pressure | | | 0.1 MPa | |
| ica | Proof pressure | | | 1.5 MPa | |
| eci | Ambient and fluid temperatu | re | 1 | 10 to 60°C ⁽¹⁾ | |
| Valve specifications | Lubrication | | | Non-lube (2) | |
| <u>×</u> | Pilot valve manual override | | Non-locking push type (Flush) | | |
| Va | Shock/Vibration resistance | | 150/50 m/s ² (3) | | |
| | Enclosure | | Type E: Dustproof (Level 0), Type F: Dripproof (Level 2), Type D: Splashproof (Level 4) | | |
| SL | Coil rated voltage | | 100, 200 VAC, 50/60 Hz; 24 VDC | | |
| atio | Allowable voltage fluctuation | | -15 to +10% of rated voltage | | |
| iji | Coil insulation type | | Class B or equivalent (130°C) (5) | | |
| Sec | Apparent power | Inrush | 5.6 VA/5 | 60 Hz, 5.0 VA/60 Hz | |
| ls A | (Power consumption) AC | Holding | 3.4 VA (2.1 W)/5 | 0 Hz, 2.3 VA (1.5 W)/60 Hz | |
| Electricity specifications | Power consumption DC | | 1.8 W (2.04 W: With light/surge voltage suppressor) | | |
| ect | Electrical entry | | Plug-in type | Conduit terminal | |
| 面 | □ Electrical entry | | Non plug-in type | Grommet terminal, DIN terminal | |

Note 1) Use dry air at low temperatures.

Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

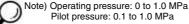
Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

(Values at the initial period)
Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

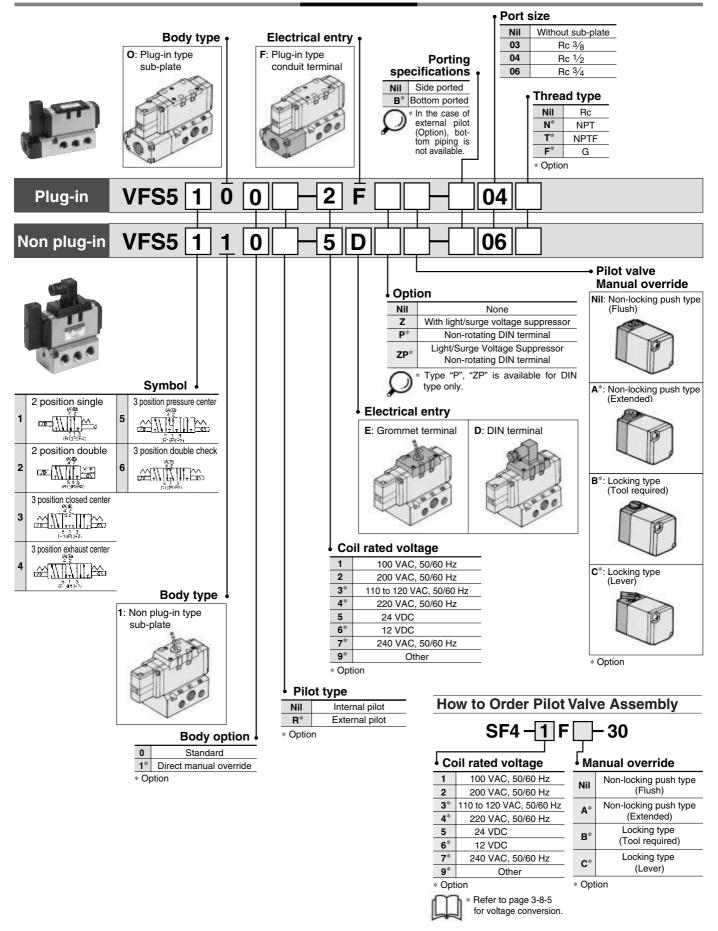
tion Chapifications

| Option Specifications | | | | |
|--|------------|--|--|--|
| Pilot type | | External pilot Note) | | |
| Manual | Main valve | Direct manual override | | |
| override Pilot valve Non-locking push type | | Non-locking push type (Extended), Locking type (Tool required), Locking type (Lever) | | |
| Coil rated voltage | | 110 to 120, 220, 240 VAC (50/60 Hz) | | |
| | | 12, 100 VDC | | |
| Porting specifications | | Bottom ported | | |
| Option | | With light/surge voltage suppressor, Non-rotating DIN terminal | | |



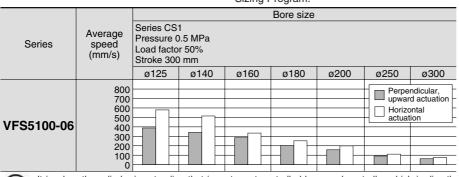


How to Order



Cylinder Speed Chart

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.



- It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- * Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

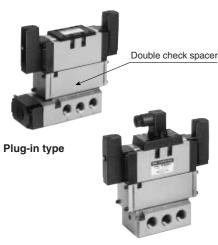
Conditions

| | | Series CS1 |
|------------|--------------------|--------------|
| | Tube bore x Length | SGP20A x 1 m |
| VFS5100-06 | Speed controller | AS500-06 |
| | Silencer | AN500-06 |

Double Check Spacer/Specifications

Can hold an intermediate cylinder position for an extended time

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.



Non plug-in type

Specifications

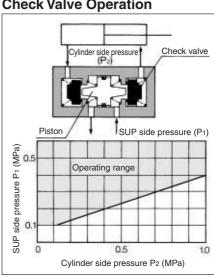
| Double check | Plug-in type | | Non plug-in type | |
|------------------------|---------------------|------|------------------|----------------------|
| spacer part no. | VVFS5000-22 | 2A-1 | VVF | S5000-22A-2 |
| Applicable valve model | VFS5400-□F | | | S5410-□D S5410-□E |
| | Solenoid one side | Р | R1 | 320 |
| | energized | | R2 | or less |
| Leakage* | Calamaid | Р | R1 | 320 |
| (cm³/min) | Solenoid both sides | Г | R2 | or less |
| | de-energized | Α | R1 | 0 |
| | | В | R2 | 0 |

* Supply pressure: 0.5 MPa

⚠ Caution

- In the case of 3 position double check valve (VFS56□0), check the leakage from piping and fittings in between valve and cylinder by means of synthetic detergent solutions, and ensure that there is no such leakage found there. Also check the leakage from cylinder seal and piston seal. If there is any leakage, sometimes the cylinder, when valve is de-energized, can move without stopping at intermediate position.
- Be aware that if the exhaust side is restricted excessively, the intermediate stopping accuracy will decrease and will lead to improper intermediate stops.

Check Valve Operation



 The combination of VFS51⁰₁0, VFS52⁰₁0 and a double check spacer can be used as prevention of falling at the stroke end but cannot hold the intermediate position of the cylinder.

VK

VZ

VF **VFR**

VP4

VZS

VFS

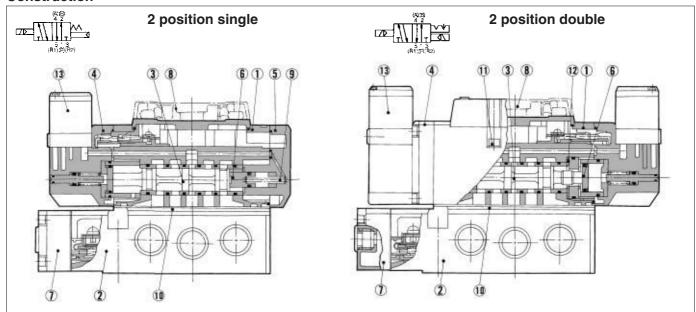
VS4

VQ7

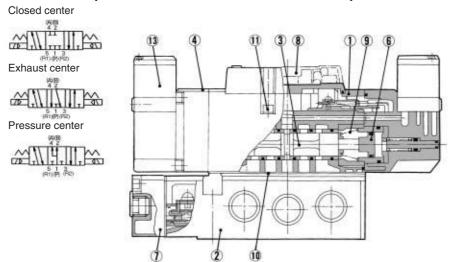
EVS

VFN

Construction



3 position closed center/exhaust center/pressure center



Component Parts

| No. | Description | Material | Note |
|-----|----------------|---------------------|-----------------|
| 1 | Body | Aluminum die-casted | Platinum silver |
| 2 | Sub-plate | Aluminum die-casted | Platinum silver |
| 3 | Spool/Sleeve | Stainless steel | _ |
| 4 | Adapter plate | Aluminum die-casted | Black |
| (5) | End plate | Aluminum die-casted | Black |
| 6 | Piston | Resin | _ |
| 7 | Junction cover | Resin | _ |
| 8 | Light cover | Resin | _ |

Sub-plate Assembly Part No.

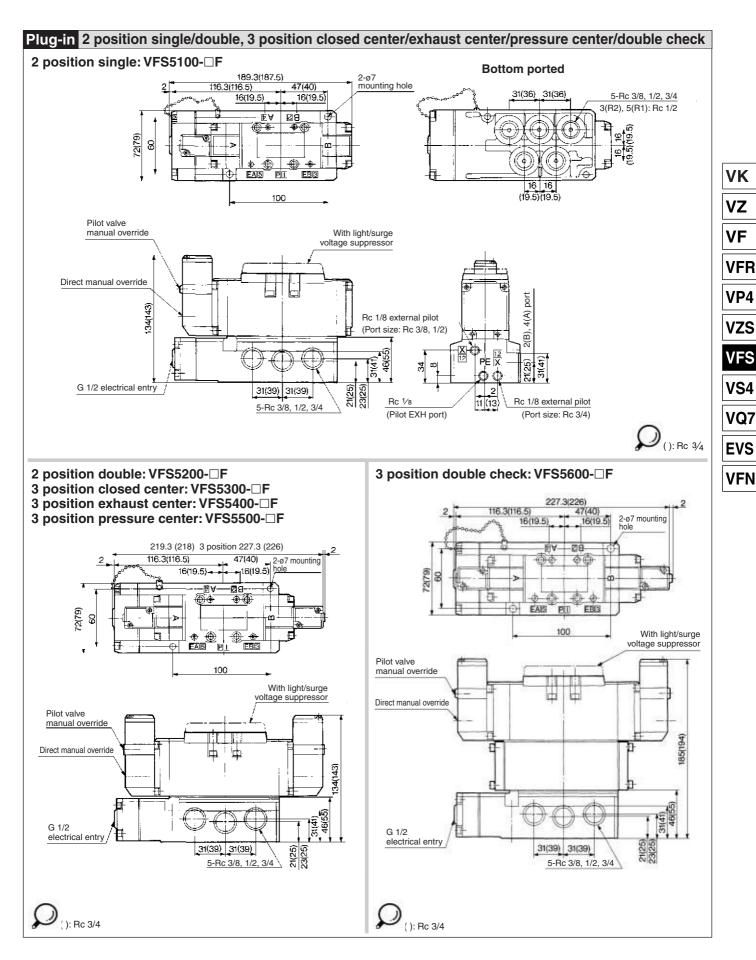
| Plug-in | VFS5000-P-04 | | |
|--|--------------|--|--|
| Non plug-in | VFS5000-S-04 | | |
| * Mounting bolt and gasket are not included. | | | |

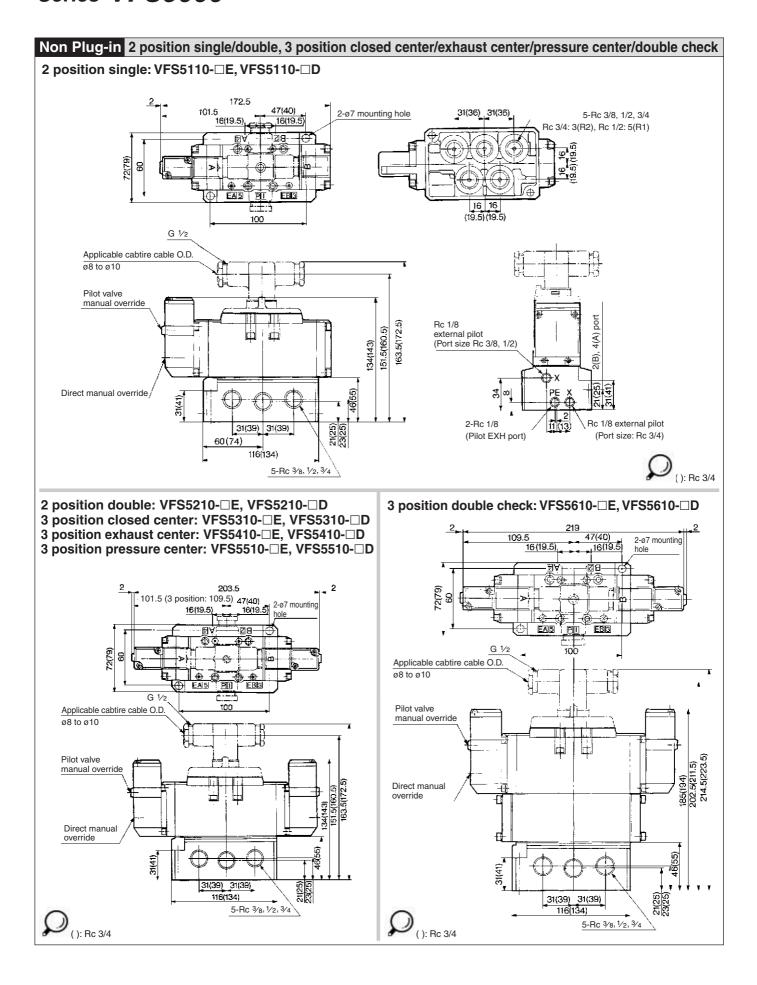
Part no. for mounting bolt and gasket BG-VFS5000

Replacement Parts

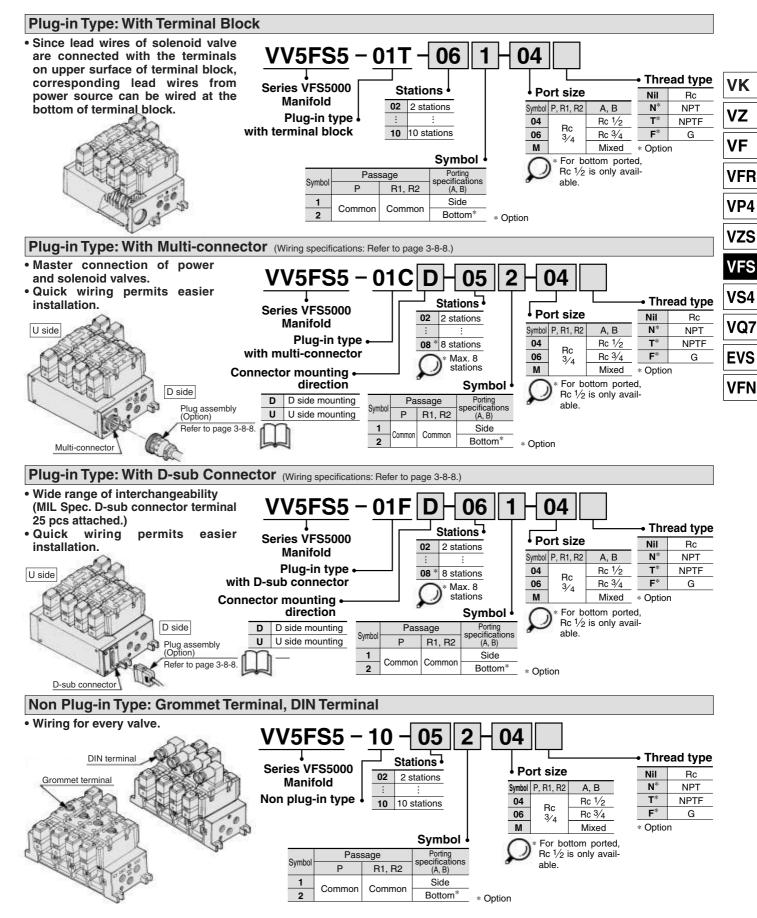
| No. | Description | Material | Part no. | | | |
|-----|---------------------------|-----------------|--|-------------|-------------------|--|
| NO. | No. Description | Material | VFS51□□ | VFS52□□ | VFS53□□/54□□/55□□ | |
| 9 | Return spring | Stainless steel | VFS5000-9 | _ | AXT627-18 | |
| 10 | Gasket | NBR | AXT627-10-1 | AXT627-10-1 | AXT627-10-1 | |
| 11) | Hexagon socket head screw | Steel | M5 x 50 | M5 x 50 | M5 x 50 | |
| 12 | Detent assembly | _ | _ | AXT510-9 | _ | |
| 13 | Pilot valve assembly | _ | Refer to "How to Order Pilot Valve Assembly" on page 3-8-86. | | | |







Manifold Specifications



How to Order Manifold Assembly

Please indicate manifold base type corresponding valve, and option parts.

<Example>

- Plug-in type with terminal block: 6 stations (Manifold base) VV5FS5-01T-061-04 ····· 1
 (2 position single) VFS5100-5FZ ······ 3
 (2 position double) VFS5200-5FZ ···· 2
 (Blanking plate) VVFS5000-10A ···· 1
- Non plug-in type: 6 stations
 (Manifold base) VV5FS5-10-061-04 ········ 1
 (2 position single) VFS5110-5D ····· 5
 (3 position exhaust center) VFS5410-5D ··· 1
 (Individual EXH center) VVFS5000-R-04-2 ···· 1

Manifold Specifications

| Paga madal | VA/Codes on | Porting specifications | Port size Rc | | Ctations | Applicable |
|----------------------------|---|---------------------------|--------------|---------------|----------|--------------------------|
| Base model | Wiring | A, B port | P, R1, R2 | A, B | Stations | valve model |
| Plug-in type VV5FS5-01□ | With terminal blockWith multi-connectorWith D-sub connector | Side/ Bottom | Rc 3/4 | Rc 1/2,3/4 | 2 to 10* | VFS5□00-□F |
| Non plug-in type VV5FS5-10 | DIN terminal Grommet terminal | Bottom | | 72,94 | | VFS5□10-□D VFS5□10-□E |



*With multi-connector, or with D-sub connector: 8 stations max.

Flow Characteristics at the Number of Manifold Stations (Operated individually)

| Model | Passage/Stations | | Station 1 | Station 5 | Station 10 |
|--------|--|------------------------------|-----------|-----------|------------|
| | 1 → 4/2 | C [dm ³ /(s·bar)] | 6.0 | 6.0 | 6.0 |
| | $1 \rightarrow 4/2$ $(P \rightarrow A/B)$ | b | 0.20 | 0.20 | 0.20 |
| VV5FS5 | , , , | Cv | 1.4 | 1.4 | 1.4 |
| | | C [dm ³ /(s·bar)] | 7.0 | 7.0 | 7.0 |
| | | b | 0.20 | 0.20 | 0.20 |
| | | Cv | 1.8 | 1.8 | 1.8 |



* Port size: Rc 1/2, 3/4

Manifold Option Parts Assembly

Individual SUP spacer

An individual SUP spacer set on manifold block can form SUP port for every valve.

| Body type | Plug-in type | Non plug-in type |
|-----------|-----------------|------------------|
| Part no. | VVFS5000-P-04-1 | VVFS5000-P-04-2 |





Individual EXH spacer

An individual EXH spacer set on manifold block can form EXH port for every valve. (common EXH type)

| <u>. </u> | * ' ' | |
|--|-----------------|------------------|
| Body type | Plug-in type | Non plug-in type |
| Part no. | VVFS5000-R-04-1 | VVFS5000-R-04-2 |





SUP block disk

When supplying manifold with more than two different pressures, high and low, insert a block disk in between stations subjected to different pressures.

| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | AXT62 | 28-12A |

EXH block disk

When valve exhaust affects the other stations on the circuit or when a reverse pressure valve is used on a standard manifold valve, insert EXH block disk in between stations to separate valve exhaust.

| Body type Plug-in type | | Non plug-in type |
|------------------------|-------|------------------|
| Part no. | AXT51 | 2-14-1A |





EXH block disk

SUP block disk

Throttle valve spacer

Needle valve set on the manifold block can control cylinder speed by throttling exhaust.

| Body type | Plug-in type | Non plug-in type | | |
|-----------|----------------|------------------|--|--|
| Part no. | VVFS5000-20A-1 | VVFS5000-20A-2 | | |

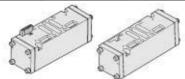




Double check spacer

If the double check spacer with a built-in double check valve is combined, it will enable the cylinder to stop in the intermediate stroke and maintain its position for a long time without being affected by the leakage between the spools.

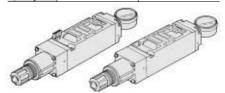
| Body type | Plug-in type | Non plug-in type | | |
|-----------|----------------|------------------|--|--|
| Part no. | VVFS5000-22A-1 | VVFS5000-22A-2 | | |



Interface regulator

Interface regulator set on manifold block can regulate the pressure to each valve. (In the event of using, refer to "Flow Characteristics" on page 3-8-6).

| Body type | Plug-in type | Non plug-in type | | |
|-------------------|-----------------|------------------|--|--|
| P port regulation | ARBF5050-00-P-1 | ARBF5050-00-P-2 | | |
| A port regulation | ARBF5050-00-A-1 | ARBF5050-00-A-2 | | |
| B port regulation | ARRF5050-00-R-1 | ARRE5050-00-B-2 | | |



Blanking plate

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.

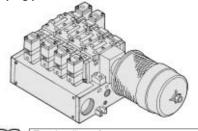
| Body type | Plug-in type | Non plug-in type |
|-----------|--------------|------------------|
| Part no. | VVFS50 | 000-10A |

Manifold Option

With exhaust cleaner

Plug-in type/Non plug-in type

- Valve exhaust noise dampening: 35 dB or more.
- Oil mist collection: Rate of collection 99.9% or more.
- Piping process reduced.



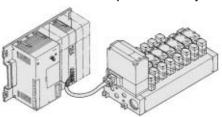


For details, refer to page 3-8-95.

With serial interface unit for serial transmission

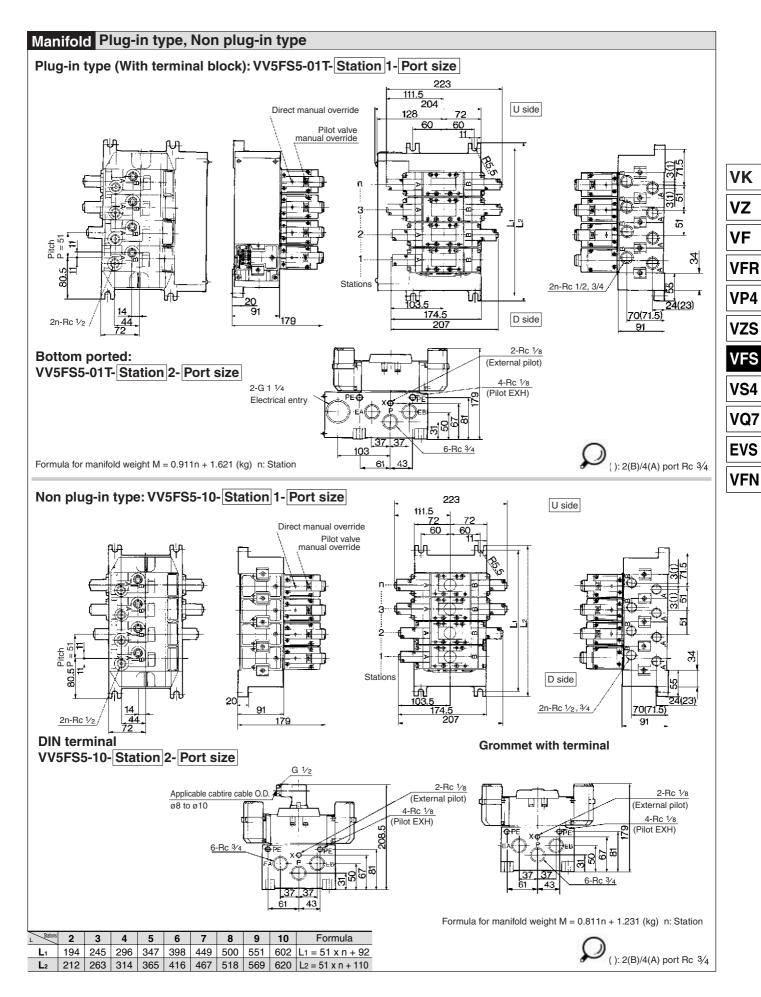
Plug-in type

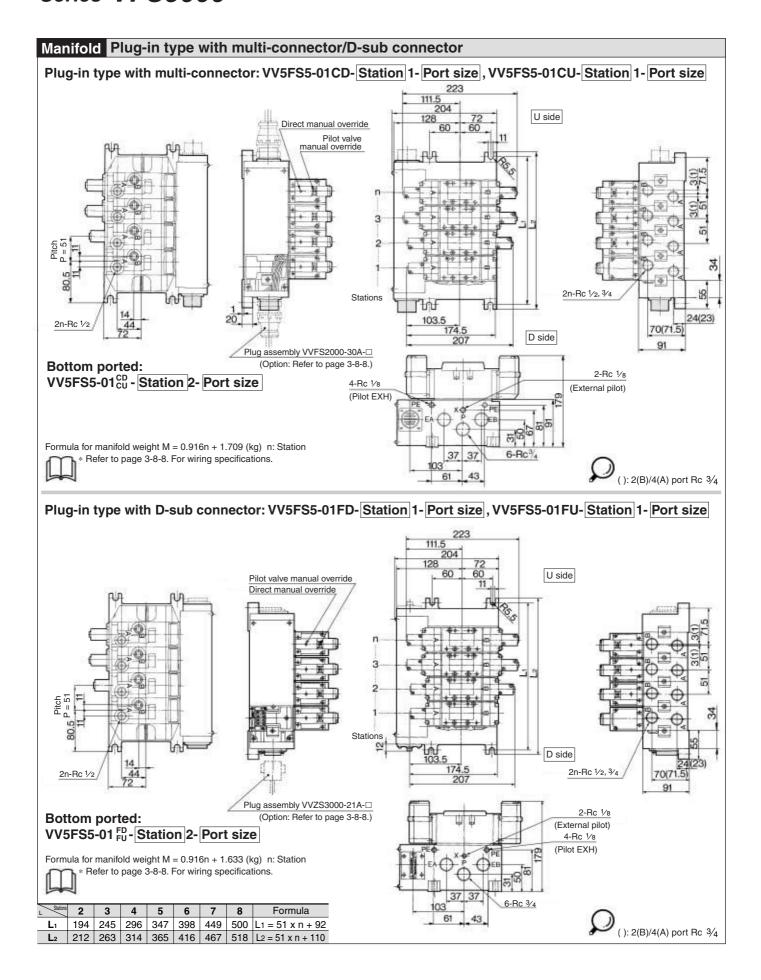
- Solenoid valve wiring process reduced considerably.
- Disperse installation possible.
 Manifold solenoid valve: 8 stations max.
 32 positions (512 solenoids).
- Maintenance and inspection are easy.



For details, refer to "Serial Transmission" catalog separately.







۷K

٧Z

VF

VFR

VP4

VZS

VFS

VS4

VQ7

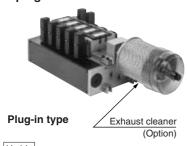
EVS

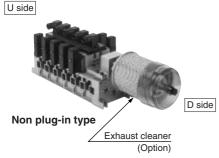
VFN

5 Port Pilot Operated Solenoid Valve Metal Seal, Plug-in/Non Plug-in Series VFS5000

Manifold with Exhaust Cleaner

- Serves to protect working environment.
- Valve exhaust noise dampening: 35 dB or more.
- Collection rate of drainage and oil mist: 99.9% or more.
- · Piping work is reduced.



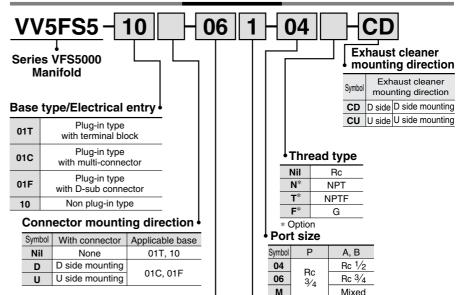


Manifold Specifications

| Plug-in type: V | ′V5FS5-01□ | Non plug-in type: VV5FS5-10 | | |
|--|--|---|--|--|
| With multi-c | onnector | DIN terminal Grommet terminal | | |
| VFS5□0 | 0-□F | VFS5□10-□D, VFS5□10-□E | | |
| Common SUP/Common EXH | | | | |
| 2(B), 4(A) port | Side: R | C 1/2, 3/4, Bottom: Rc 1/2 (Option) | | |
| 1(P), 3(R2), 5(R1) port | | P: Rc 3/4, EXH: Rc 1 1/2 | | |
| 2 to 10 ⁽¹⁾ | | | | |
| AMC810-14 (Connecting port size R 1 1/2) (2) | | | | |
| | With termin. With multi-c With D-sub o VFS5□0 2(B), 4(A) port 1(P), 3(R2), 5(R1) port | 2(B), 4(A) port Side: R0 1(P), 3(R2), 5(R1) port | | |

Note 1) With multi-connector, or with D-sub connector: 8 stations max. Note 2) Exhaust cleaner: Not attached.

How to Order



 Stations

 02
 2 stations

 :
 :

 10
 10 stations

Base type 01T, 10: 2 to 10 stations Base type 01C, 01F: 2 to 8 stations

| Symbol | Pass | sage | Porting specifications | | | | |
|----------|----------|--------|------------------------|---------|--|--|--|
| | Syllibol | Р | R1, R2 | (A, B) | | | |
| Ī | 1 | 0 | 0 | Side | | | |
| Ī | 2 | Common | Common | Bottom* | | | |
| * Option | | | | | | | |

Rc 1/2 is

available.

Symbol

Mixed For bottom ported,

△Caution

When using an exhaust cleaner, mount it downwards.



* Refer to Best Pneumatics Vol. 5 for Exhaust Cleaner details.

Please indicate manifold base type, corresponding valve, and option parts.

<Example>

| Plug-in type with term | linal block (6 stations) | |
|--|------------------------------------|---|
| (Manifold base) | VV5FS5-01T-061-04-CD · · · · · · · | 1 |
| (2 position single) | VFS5100-5FZ ····· | 3 |
| (2 position double) | VFS5200-5FZ ····· | 2 |
| (Blanking plate) | VVFS5000-10A ····· | 1 |
| (Exhaust cleaner) | AMC810-14 ····· | 1 |
| Non plug-in type (6 st | ations) | |
| (Manifold base) | VV5FS5-10-061-04-CU ········ | 1 |
| (0 141 1 1 -) | VE05440 5E | _ |

 (Manifold base)
 VV5FS5-10-061-04-CU
 1

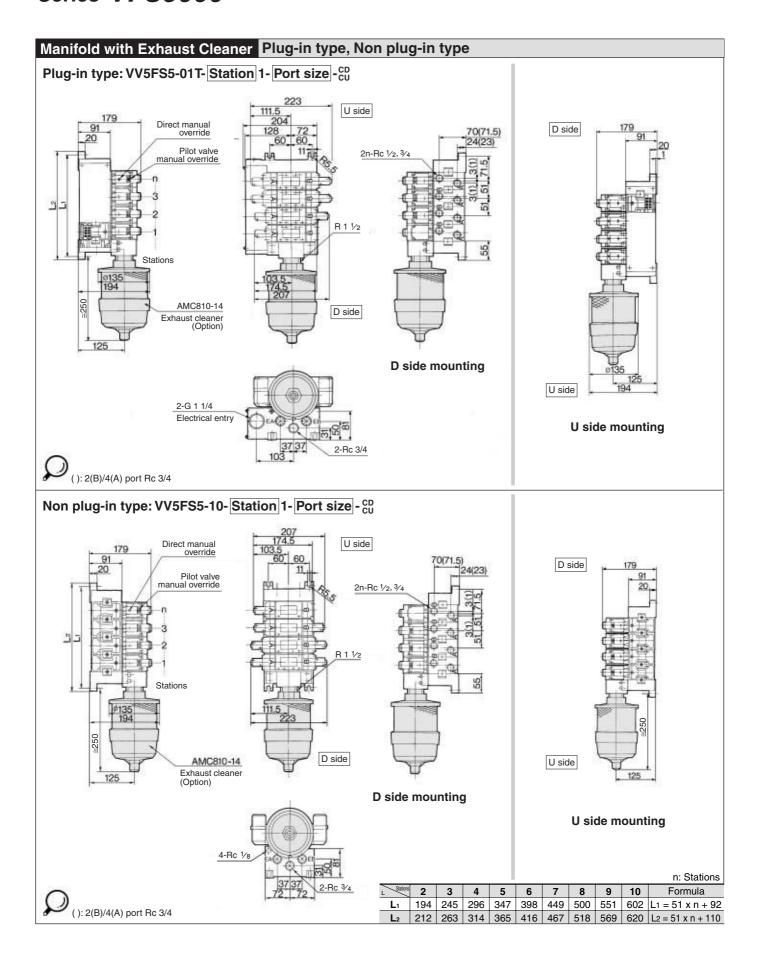
 (2 position single)
 VFS5110-5E
 3

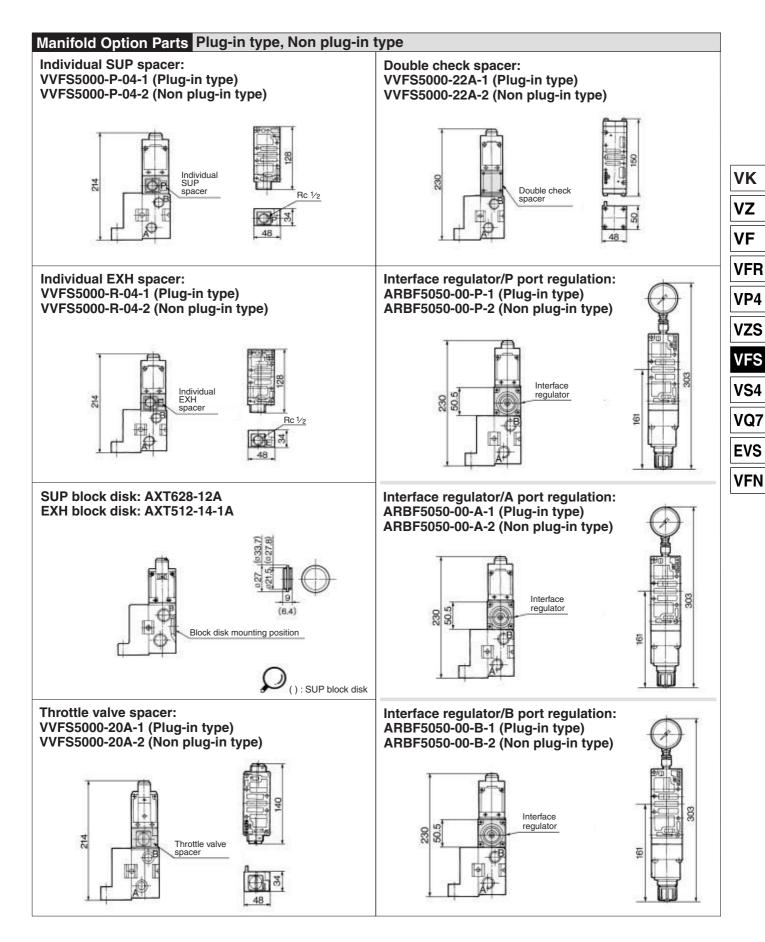
 (2 position double)
 VFS5210-5E
 2

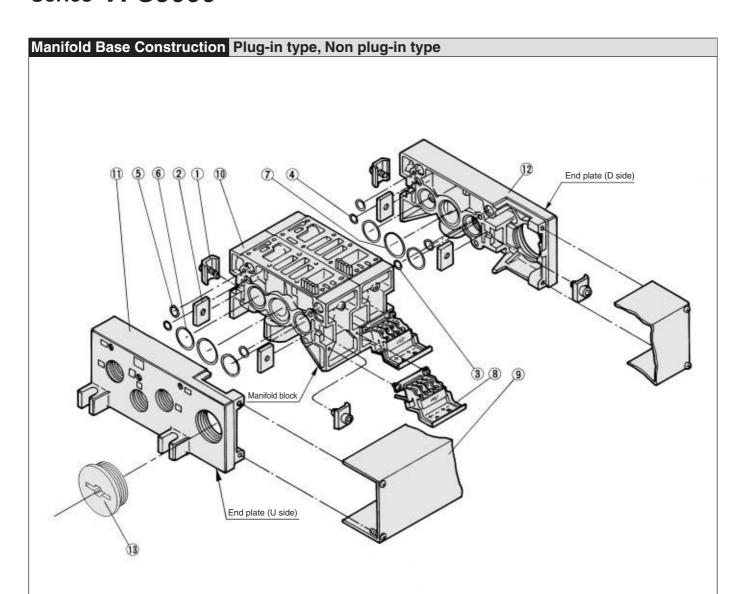
 (Blanking plate)
 VVFS5000-10A
 1

 (Exhaust cleaner)
 AMC810-14
 1









Replacement Parts

| Description | Material | Part no. |
|-------------------------|--|---|
| Connection fitting A | Steel plate | AXT628-6-1A |
| Connection fitting B | Steel plate | AXT628-6-2 |
| O-ring | NBR | AS568-006 |
| O-ring | NBR | AS568-010 |
| O-ring | NBR | AS568-013 |
| O-ring | NBR | AS568-022 |
| O-ring | NBR | AS568-026 |
| Terminal assembly | _ | AXT628-5-1A |
| lunction cover accombly | For 01T | VVFS5000-4A- Stations |
| Junction cover assembly | For 01SU | AZ738-31A- Stations |
| Rubber plug | NBR | AXT336-9 |
| | Connection fitting A Connection fitting B O-ring O-ring O-ring O-ring O-ring Terminal assembly Junction cover assembly | Connection fitting A Steel plate Connection fitting B Steel plate O-ring NBR O-ring NBR O-ring NBR O-ring NBR O-ring NBR Terminal assembly — Junction cover assembly For 01T For 01SU |

• For increasing the manifold bases, please order the manifold block assembly number of the principal part assembly ①. For plug-in type: The manifold base with terminal stand (integrated with a junction cover) is required with the ⑨ junction cover assembly.

Replacement Parts: Sub Assembly

Note) Manifold Base/Construction: Plug-in type with terminal block.

| No. | Description | Assembly part no. | Component parts | Applicable manifold base |
|------|-------------------------------|-------------------|--|--------------------------|
| 10 | Manifold block assembly | VVFS5000-1A-1-04 | Manifold block ⑩, Metal joint ①, ②, Terminal ⑧, O-ring ③, ④, ⑤, ⑥, ⑦, Receptacle assembly | Plug-in type |
| | | VVFS5000-1A-2-04 | Manifold block $\textcircled{10}$, Metal joint $\textcircled{1}$, $\textcircled{2}$, O-ring $\textcircled{3}$, $\textcircled{4}$, $\textcircled{5}$, $\textcircled{6}$, $\textcircled{7}$ | Non plug-in type |
| (11) | End plate (I I side) assembly | VVFS5000-2A-1 | End plate (U) ①, Metal joint ①, ② | Plug-in type |
| | End plate (U side) assembly | VVFS5000-2A-2 | End plate (U) ①, Metal joint ①, ② | Non plug-in type |
| (12) | End plate (D side) assembly | VVFS5000-3A-1 | End plate (D) 12, Metal joint 1, 2, O-ring 3, 4, 5, 6, 7 | Plug-in type |
| | End plate (D side) assembly | VVFS5000-3A-2 | End plate (D) 12, Metal joint 1, 2, O-ring 3, 4, 5, 6, 7 | Non plug-in type |

Model

| | | Model | | | | | Flow char | aracteristics | | | Max. (2) | | |
|----------|---------|---------|-------------|-----------------|-----------------|--------------------------------------|-----------|--------------------|---------------------------|--------|----------------|--------------|------------|
| Ту | pe of | | | Port | 1 – | \rightarrow 4/2 (P \rightarrow A | /B) | 4/2 → | $5/3 (A/B \rightarrow F)$ | R1/R2) | operating | Response | Weight (3) |
| act | tuation | Plug-in | Non plug-in | size Rc | C [dm³/(s·bar)] | b | Cv | C [dm³/(s·bar)] | b | Cv | cycle (cpm) | time (ms) | (kg) |
| position | Single | VFS6100 | VFS6110 | 3/4 | 29 | 0.10 | 6.8 | 38 | 0.10 | 9.0 | 180 | 160 or less | 2.5 |
| 2 pos | Double | VFS6200 | VFS6210 | 3/ ₄ | 29 | 0.10 | 6.8 | 38 | 0.10 | 9.0 | 180 | 60 or less | 2.75 |

Note 1) Based on JIS B 8375-1981 (once per 30 days) for the min. operating frequency.

Note 2) According to JIS B 8375-1981. (The value at supply pressure 0.5 MPa.)

Note 3) The figures in the above list are for without sub-plate. In case of with sub-plate, add 1.65 kg for Rc 3/4 and 1.5 kg for RC 1 respectively.

Note 4) "Note 1)" and "Note 2)" are with controlled clean air.

Note 5) The flow characteristics is for the port size Rc 4/3.

Compact yet provides a large flow capacity 3/4: C: 38 dm3/(s.bar)

Low power consumption: 1.8 W DC

Easy maintenance

2 types of sub-plates: Plug-in and non plug-in



Standard Specifications

| otanida oposinoanono | | | | | |
|----------------------------|-------------------------------|---------|---|--------------------------------|--|
| Valve specifications | Fluid | | Air/Inert gas | | |
| | Maximum operating pressu | ıre | 1.0 MPa | | |
| | Minimum operating pressu | re | 0.1 MPa | | |
| | Proof pressure | | 1.5 MPa | | |
| | Ambient and fluid temperature | | -10 to 60°C (1) | | |
| | Lubrication | | Non-lube (2) | | |
| | Pilot valve manual override | | Non-locking push type (Flush) | | |
| | Shock/Vibration resistance | | 150/50 m/s ^{2 (3)} | | |
| | Enclosure | | Type E: Dustproof (Level 0), Type F: Dripproof (Level 2), Type D: Splashproof (Level 4) (4) | | |
| SU | Coil rated voltage | | 100, 200 VAC, 50/60 Hz; 24 VDC | | |
| atio | Allowable voltage fluctuation | | -15 to +10% of rated voltage | | |
| ijij | Coil insulation type | | Class B or equivalent (130°C) (5) | | |
| Electricity specifications | Apparent power AC | Inrush | 5.6 V | A/50 Hz, 5.0 VA/60 Hz | |
| | (Power consumption) AC | Holding | 3.4 VA (2.1 W)/50 Hz, 2.3 VA (1.5 W)/60 Hz | | |
| | Power consumption DC | | 1.8 W (2.04 W: With light/surge voltage suppressor) | | |
| | Electrical entry | | Plug-in type | Conduit terminal | |
| Ë | | | Non plug-in type | Grommet terminal, DIN terminal | |

Note 1) Use dry air at low temperatures. Note 2) Use turbine oil Class 1 (ISO VG32), if lubricated.

Note 3) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

(Values at the initial period)
Note 4) Based on JIS C 0920. Note 5) Based on JIS C 4003.

JIS Symbol

| 2 position | | |
|--------------|--|--|
| Single | | |
| (F1)(P)(102) | | |
| Double | | |
| | | |

ntion Specifications

| Option Specifications | | | | |
|------------------------------|------|--|--|--|
| Pilot type | | External pilot Note) | | |
| Manual override Main valve | | Direct manual override | | |
| Coil rated voltage | | 110 to 120, 220, 240 VAC (50 Hz/60 Hz) | | |
| | | 12, 100 VDC | | |
| Porting specificat | ions | Bottom ported | | |
| Option | | With light/surge voltage suppressor, Non-rotating DIN terminal | | |

Note) Operating pressure: 0 to 1.0 MPa Pilot pressure: 0.1 to 1.0 MPa

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VF VFR

VP4

VZS

VFS

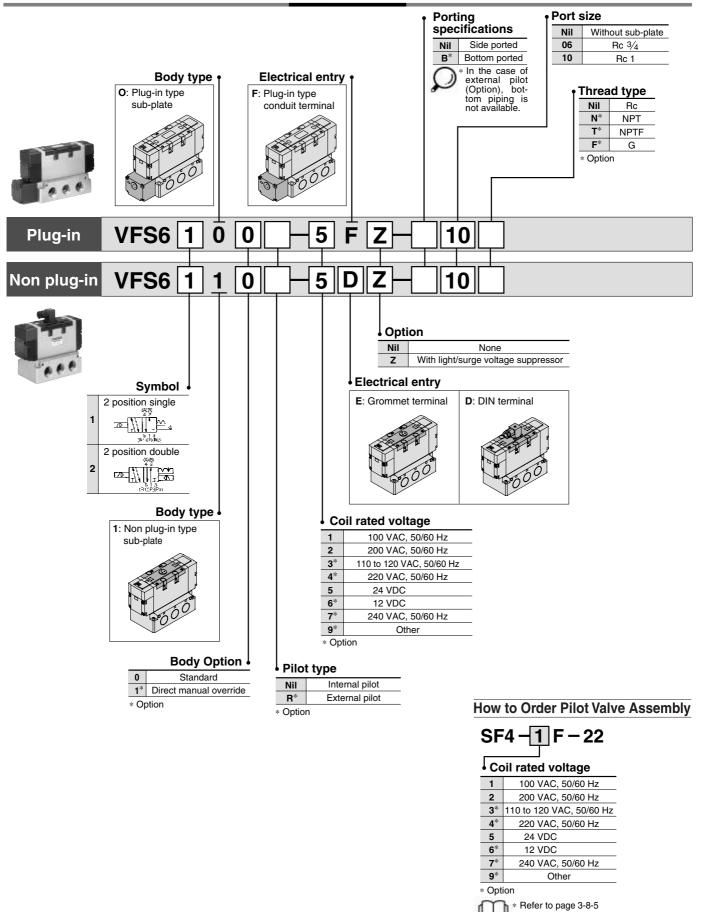
VS4

VQ7

EVS

VFN

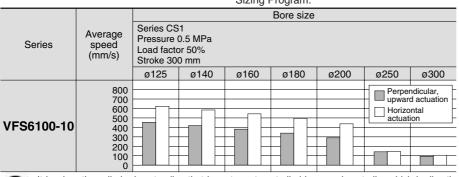
How to Order



for voltage conversion.

Cylinder Speed Chart

Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program.



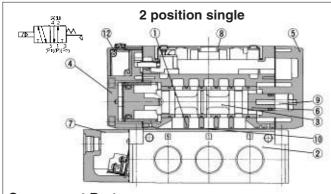
Q

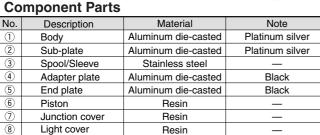
- * It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.
- * The average velocity of the cylinder is what the stroke is divided by the total stroke time.
- * Load factor: ((Load weight x 9.8)/Theoretical force) x 100%

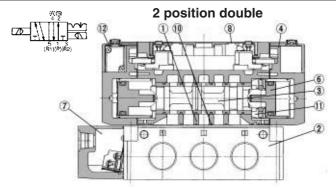
Conditions

| | | Series CS1 |
|------------|--------------------|--------------|
| | Tube bore x Length | SGP25A x 1 m |
| VFS6100-10 | Speed controller | AS600-10 |
| | Silencer | AN600-10 |

Construction







Sub-plate Assembly Part No.

| Plug-in | VFS6000-P- 06 | |
|--|------------------|--|
| Non plug-in | VFS6000-S- 06 10 | |
| A Manustina half and madest and matinalists of | | |

* Mounting bolt and gasket are not included.

Part no. for mounting bolt and gasket BG-VFS6000

Replacement Parts

| | • | | | | | |
|-----|----------------------|-----------------|--|------------|--|--|
| No. | Description | Material | Part no. | | | |
| | | | VFS61□□ | VFS62□□ | | |
| 9 | Return spring | Stainless steel | VFS6000-16-3 | _ | | |
| 10 | Gasket | NBR | VFS6000-15 | VFS6000-15 | | |
| 11) | Detent assembly | _ | _ | VFS6000-8A | | |
| 12 | Pilot valve assembly | _ | Refer to "How to Order Pilot Valve Assembly" on page 3-8-70. | | | |

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VP4

VZS

120

VFS

VS4 VQ7

EVS

VFN

