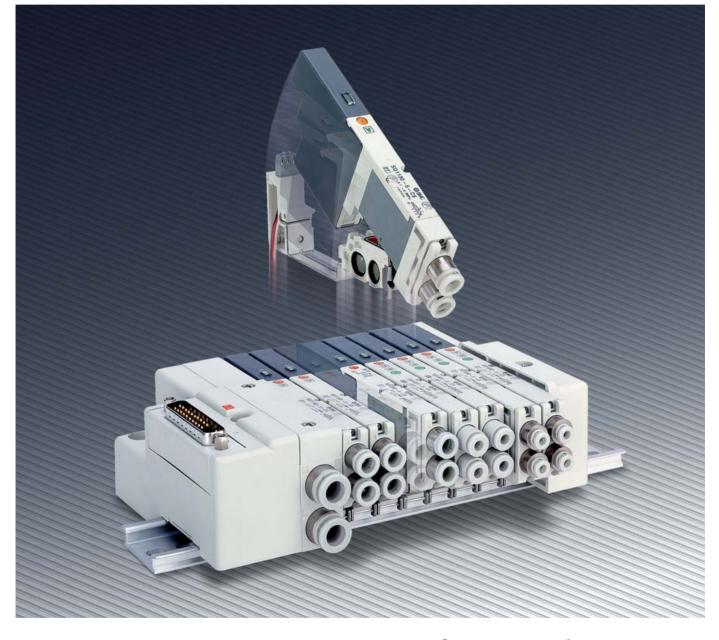


5 Port Solenoid Valve Series SQ1000/2000

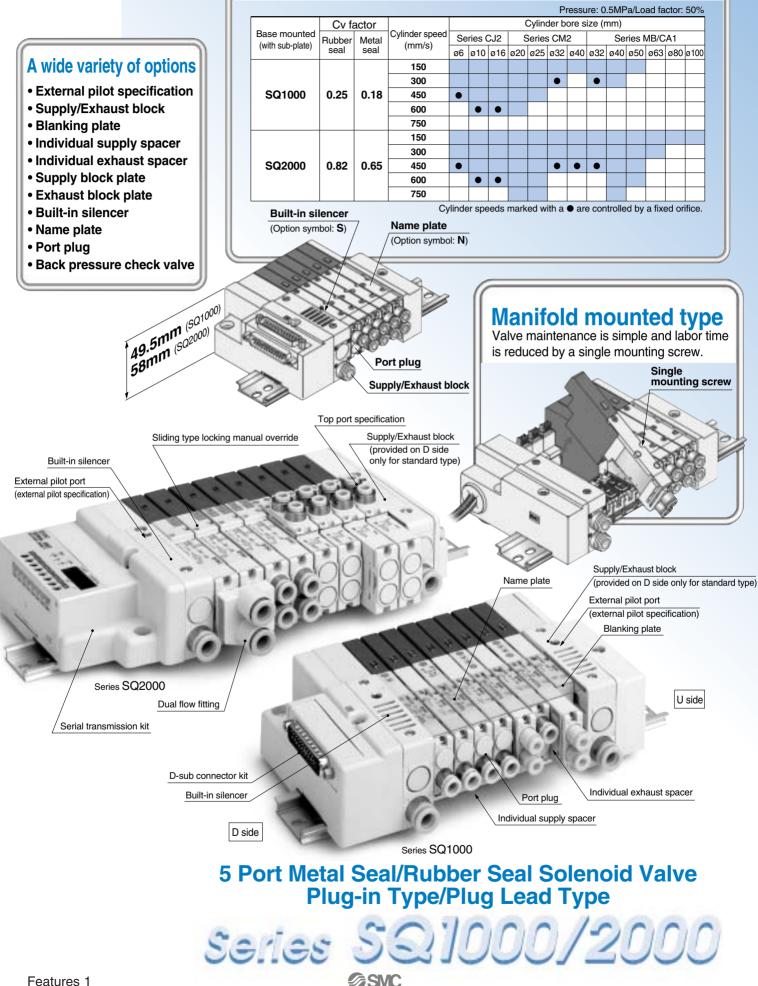


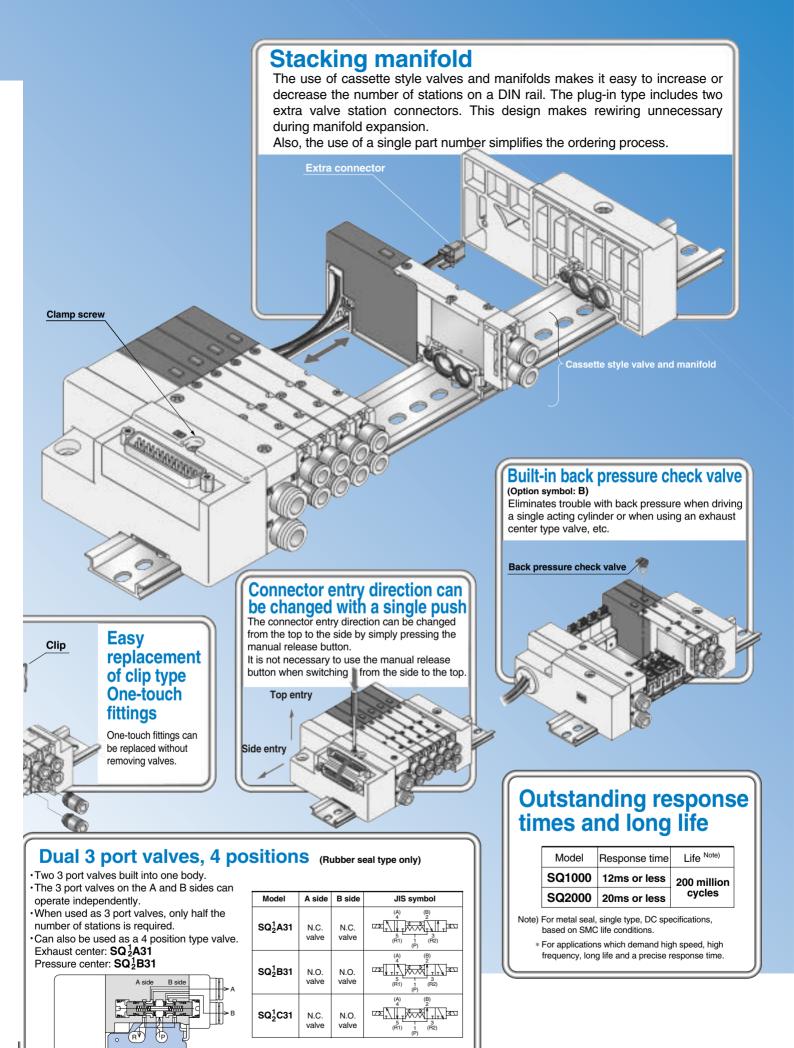
SQ2000 Plug lead



Low profile compact manifold

Compact with high capacity

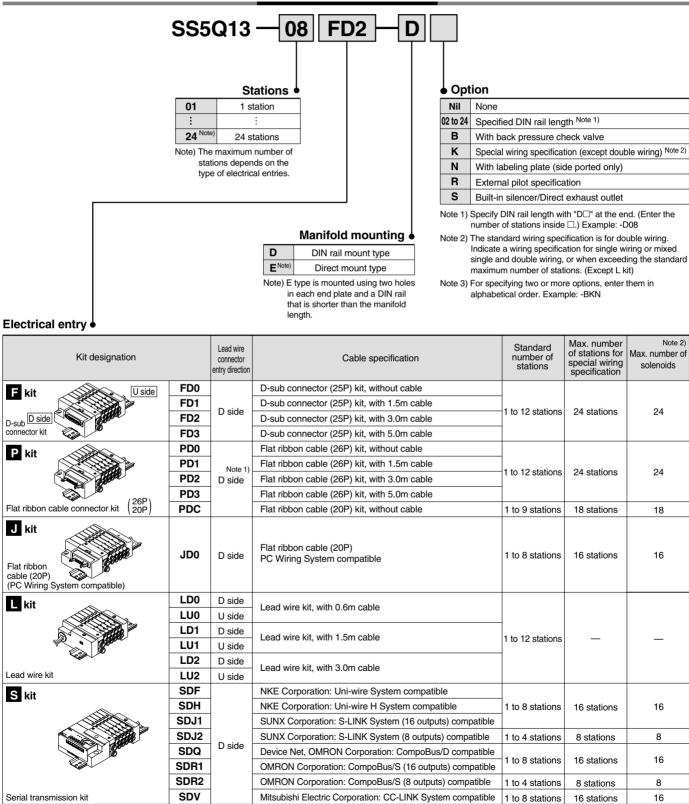




SMC

Series SQ1000 Plug-in Type

How to Order Manifolds



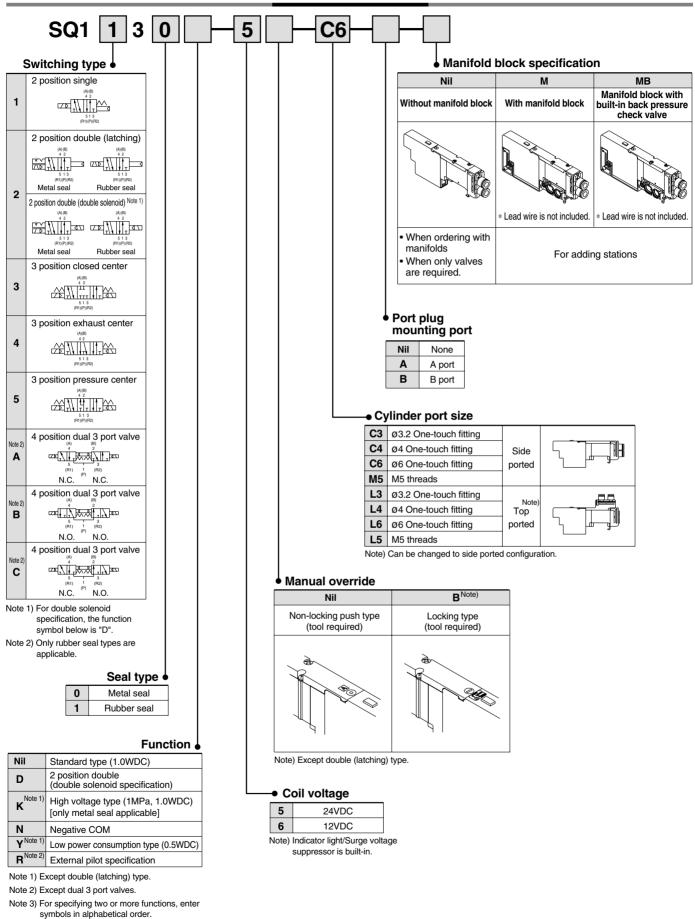
Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number

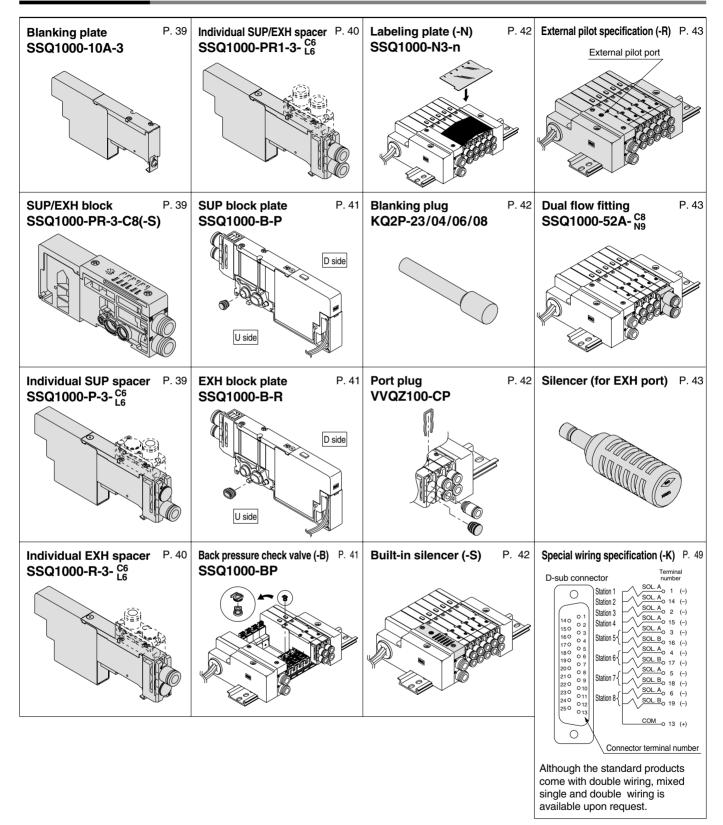
of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)

Plug-in Type Series SQ1000

How to Order Valves

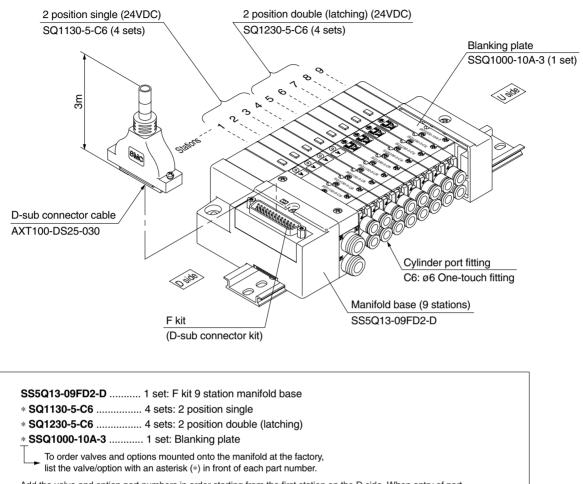


Manifold Options



How to Order Manifold Assemblies

Example: D-sub connector kit, with cable (3m)



Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on a manifold specification sheet.

Valve Specifications



Models

		Number of			Note 1)	Response tin	ne ms Note 2)	\A/aimht
Series		solenoids	Model		Effective area mm ² (Cv factor)		Low wattage	Weight (g)
		Cinala	Metal seal	SQ1130	3.2 (0.18)	12 or less	15 or less	80
	Ę	Single	Rubber seal	SQ1131	4.5 (0.25)	15 or less	20 or less	80
	position	Double	Metal seal	SQ1230	3.2 (0.18)	15 or less	—	80
	2 po	(latching)	Rubber seal	SQ1231	4.5 (0.25)	20 or less	_	80
		Double	Metal seal	SQ1230D	3.2 (0.18)	10 or less	13 or less	95
		(double solenoid)	Rubber seal	SQ1231D	4.5 (0.25)	15 or less	20 or less	95
SQ1000		Closed	Metal seal	SQ1330	2.9 (0.16)	20 or less	26 or less	100
Carooo	Ę		Rubber seal	SQ1331	3.2 (0.18)	25 or less	33 or less	100
	position	Exhaust	Metal seal	SQ1430	3.2 (0.18)	20 or less	26 or less	100
	3 po	center	Rubber seal	SQ1431	4.5 (0.25)	25 or less	33 or less	100
		Pressure	Metal seal	SQ1530	2.9 (0.16)	20 or less	26 or less	100
		center	Rubber seal	SQ1531	3.2 (0.18)	25 or less	33 or less	100
	4 position	Dual 3 port valve	Rubber seal	SQ1 ^A C31	3.2 (0.18)	25 or less	33 or less	95

Note 1) Values for the cylinder port size of C6.

Note 2) Based on JISB8375-1981. (Values with a supply pressure of 0.5MPa and indicator light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)

Specifications

Valve cons								
	truction		Metal seal	Rubber seal				
Fluid			Air/Ine	ert gas				
Maximum o	operating	pressure	0.7MPa (High pressur	e type: 1.0MPa) ^{Note 3)}				
	Single		0.1MPa	0.15MPa				
Minimum	Double	(latching)	0.18MPa	0.18MPa				
operating	Double (louble solenoid)	0.1MPa	0.1MPa				
pressure	3 positi	on	0.1MPa	0.2MPa				
	4 positi	on	_	0.15MPa				
Ambient an	d fluid te	mperature	-10 to 50	0°C Note 1)				
Lubrication			Not rec	quired				
Pilot valve	manual c	verride	Push type/Locking type (tool required)					
Vibration/In	npact res	istance Note 2)	30/150 m/s ²					
Enclosure			Dust	proof				
Rated coil v	/oltage		12VDC,	24VDC				
Allowable v	oltage flu	ictuation	±10% of rated voltage					
Coil insulat	ion type		Equivalent to B type					
Power consu	umption	24VDC	1W DC (42mA), 0.5W DC (21mA) Note 4)					
(Current)		12VDC	1W DC (83mA), 0.5W DC (42mA) Note 4)					
	Maximum of Minimum operating pressure Ambient an Lubrication Pilot valve Vibration/In Enclosure Rated coil v Allowable v Coil insulat Power consu (Current)	Maximum operating Minimum operating pressure Ambient and fluid ter Lubrication Pilot valve manual o Vibration/Impact res Enclosure Rated coil voltage Allowable voltage flu Coil insulation type Power consumption (Current)	Maximum operating pressure Single Double (latching) operating pressure Double (double solenoid) 3 position 4 position Ambient and fluid temperature Lubrication Pilot valve manual override Vibration/Impact resistance Note 2) Enclosure Rated coil voltage Allowable voltage fluctuation Coil insulation type Power consumption (Current)	Maximum operating pressure 0.7MPa (High pressure) Minimum operating pressure Single 0.1MPa Double (latching) 0.18MPa Double (double solenoid) 0.1MPa 3 position 0.1MPa 4 position Ambient and fluid temperature 10 to 56 Lubrication Not reaction Pilot valve manual override Push type/Locking fluid Vibration/Impact resistance Note 2) 30/150 Enclosure Dust Rated coil voltage fluctuation ±10% of rat Coil insulation type Equivalent Power consumption 24VDC 1W DC (42mA), 0.5				

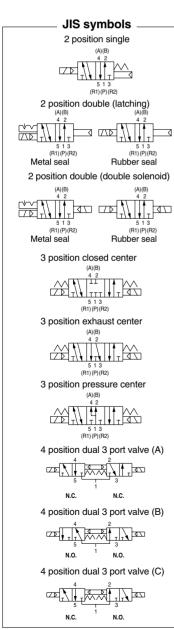
Note 1) Use dry air to prevent condensation at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Impact resistance: No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

Note 3) Metal seal type only. [Except double (latching) type.]

Note 4) Values for the low wattage (0.5W) specification.



Manifold Specifications

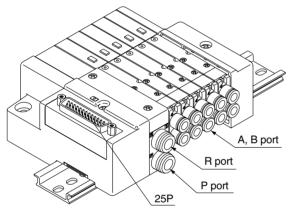
		onfigurati Port size ^N		Applicable			Note 3)	Note 4) 5 station	Note 4) Additional weight for
Base model	P, R	Port direction	A, B Port size	solenoid valves	Connection type		Applicable stations	weight (g)	1 station (g)
			CO (for a C O)		F kit: D-sub connector		1 to 12 stations	420	20
	C8	Side	C3 (for ø3.2) C4 (for ø4)		P kit: Flat ribbon cable	26P	1 to 12 stations	100	
	(for ø8)	Side	C6 (for ø6)		F KIL FIAL HUDUIT CADIE	20P	1 to 9 stations	420	20
SS5Q13-□□-□	Option		M5 (M5 threads) L3 (for ø3.2)	SQ1⊟30 SQ1⊟31	J kit: Flat ribbon cable PC Wiring System comp	oatible	1 to 8 stations	420	20
	with built-in silencer	Note 2) Top	L4 (for ø4) L6 (for ø6)		L kit: Lead wire		1 to 12 stations	460	35
			L5 (M5 threads)		S kit: Serial transmission		1 to 8 stations	475	20

Note 1) One-touch fittings in inch sizes are also available. Refer to page 51 for details.

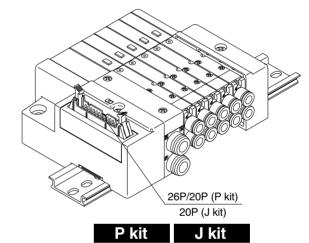
Note 2) Can be changed to side ported configuration.

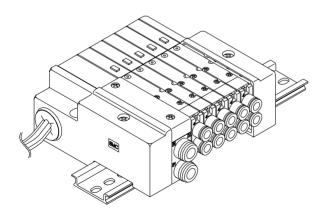
Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 49 for details.

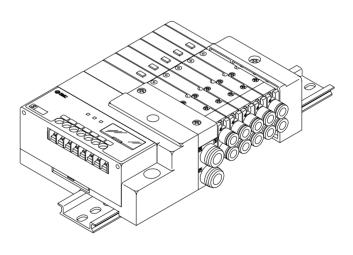
Note 4) Except valves. Refer to page 5 for valve weights.











L kit

S kit

F Kit (D-sub Connector)

using a D-sub connector for the electrical connection.

later changes according to the mounting space.

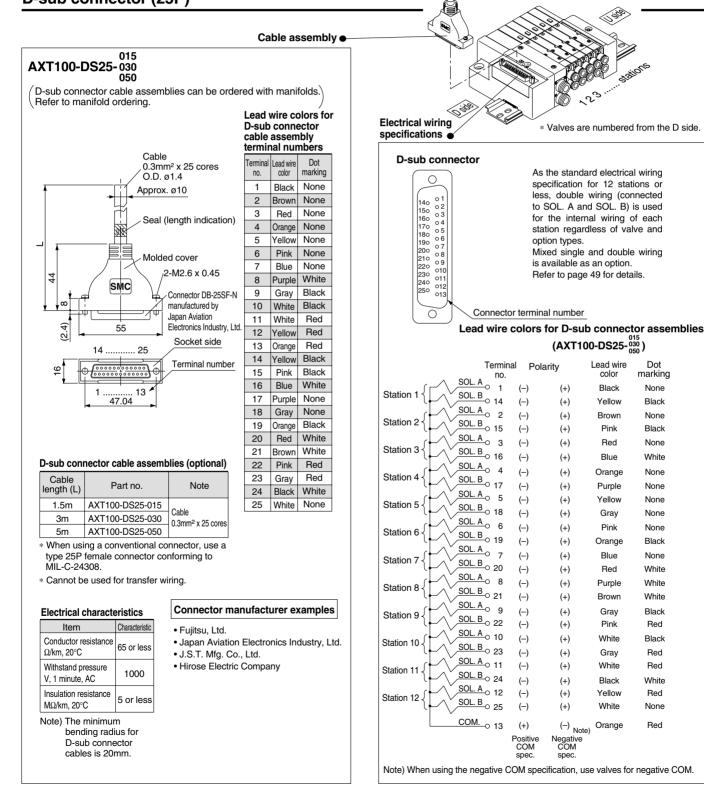
The use of D-sub connectors (25P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
Top or side entry for the connector can be changed freely, allowing

- Simplification and labor savings for wiring work can be achieved by

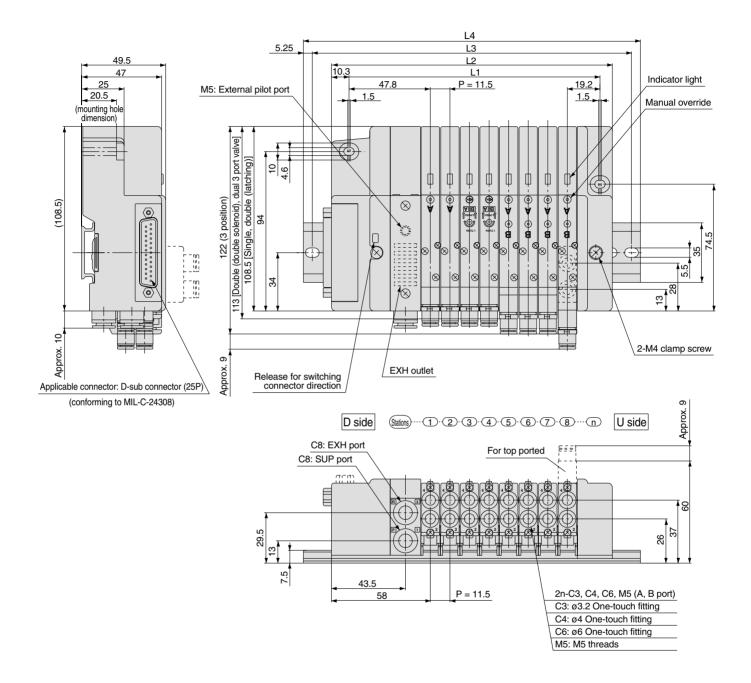
Manifold specifications

		Configuratio	n	Maximum		
Series	Port position	Por	number of			
	For position	P, R	A, B	stations		
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 stations optional)		

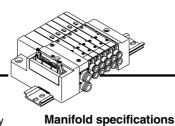
D-sub connector (25P)







Dimens	Dimensions Formulas: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (maximum 24 stations)																							
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5



Series

SQ1000

Port position

Side, Top

Configuration

P, R

C8

Port size

A, B

C3, C4, C6, M5

્જે

<20P>

SOL. A no.

SOL. B

SOL. B

SOL. A 3

SOL. A 5

SOL. B 6

SOL. A 7

SOL. Bo 8

SOL. A 9

SOL. B 0 10

SOL. Ao 11

SOL. B 0 12

<u>SOL. A</u>o 13

SOL. B 0 14

SOL. A 0 15

SOL. Bo 16

SOL. A 0 17

SOL. B 0 18

<u>COM</u> 0 19

COM 0 20

Terminal Polarity

1

2 (-) (+)

4 (-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(-) (+)

(+) (-)

(+) (-)

Positive COM

spec.

legativ COM

spec

(+) (-)

Maximum

number of

stations

12 stations

(24 stations optional)

· Simplification and labor savings for wiring work can be achieved by using a flat ribbon cable for the electrical connection.

Kit (Flat Ribbon Cable Kit)

- The use of flat ribbon cable connectors (26P, 20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Flat ribbon cable (26P, 20P)

AXT100-FC ²⁰₂₆- ¹₂

Cable length (L)

1.5m

3m

5m

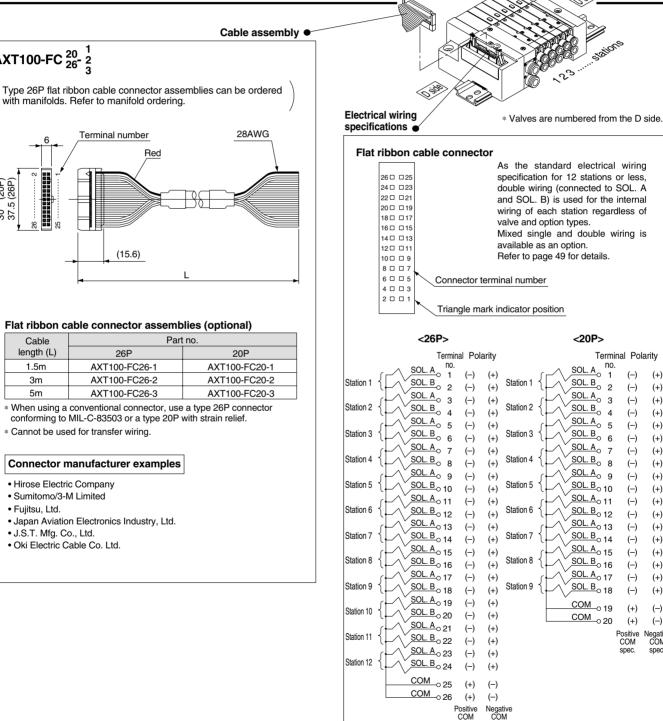
· Fujitsu, Ltd.

Sumitomo/3-M Limited

• J.S.T. Mfg. Co., Ltd.

(20P) (26P)

23 30

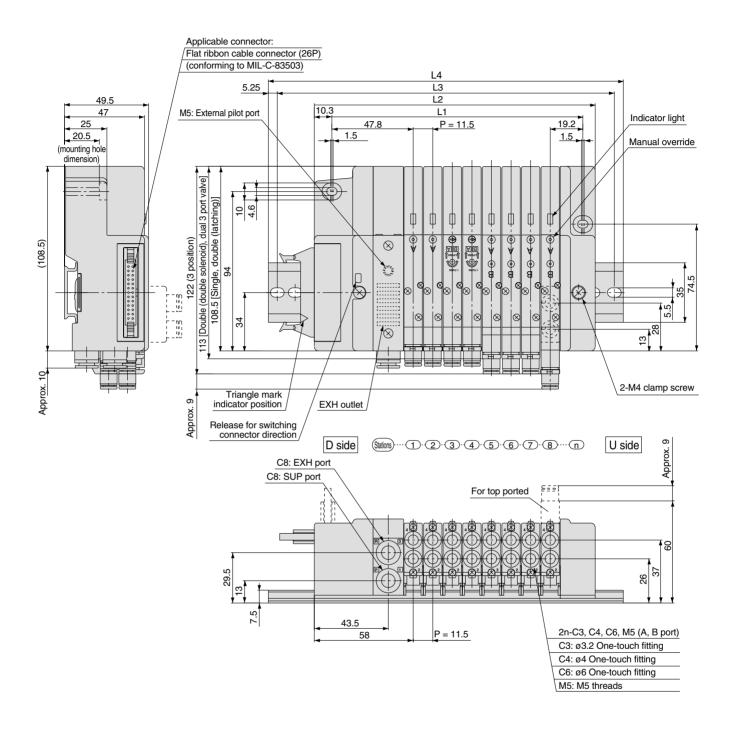


GSMC

Note) When using the negative COM specification, use valves for negative COM.

spec

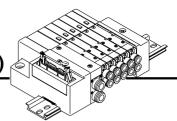
spec



Dimens	Dimensions Formulas: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (maximum 24 stations)																							
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5



Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)



Maximum

number of

stations

Configuration

P, R

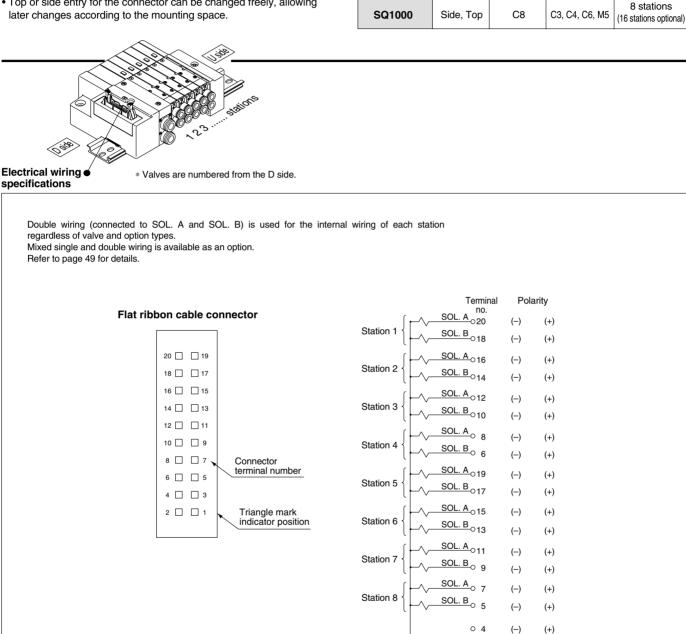
Port size

Α, Β

- · Compatible with the PC Wiring System.
- The use of flat ribbon cable connectors (20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Note) When using the negative COM specification, use valves for negative COM.

For details on the PC Wiring System, refer to catalog "PC Wiring System" (CAT. ES02-20).



Manifold specifications

Port position

03

COM -0 2

<u>COM</u> 0 1

(-)

(+)

(+)

Positive

COM

spec.

(+)

(-)

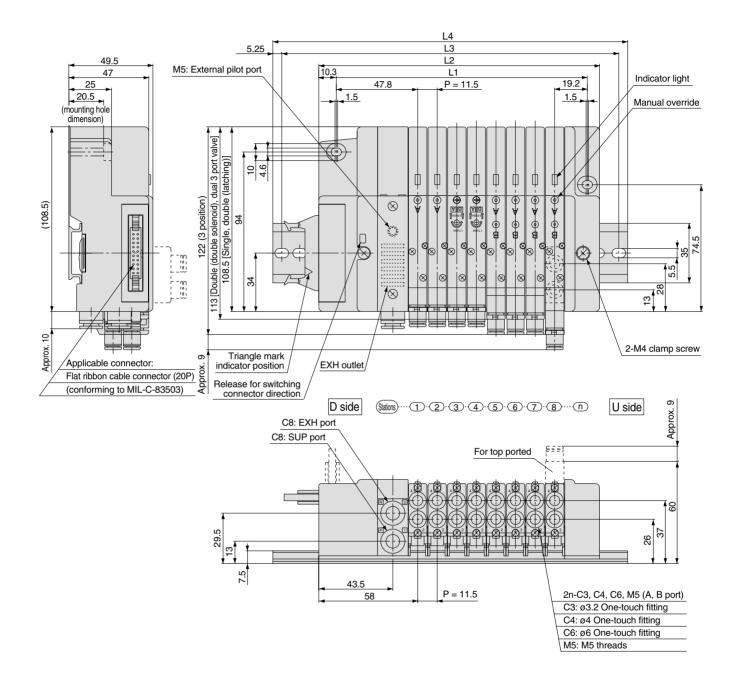
(-)

Negative

COM

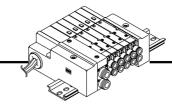
spec.

Series



Dimensi	ons			Fo	rmulas	: L1 =	11.5n -	+ 55.5,	L2 = 1	1.5n +	73 n:	Statio	ns (ma	ximum	16 sta	tions)
n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298

Kit (Lead Wire Kit)

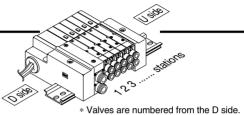


Direct electrical entry type Manifold specifications

	moutiono					
		Configuration	on	Maximum		
Series	Port position	Po	number of			
	1 OIT POSILION	P, R	A, B	stations		
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations		

Wiring Specifications/Positive COM Specifications

Three lead wires are included per station regardless of valves used. Among



• Wiring Specifications/Negative COM Specifications (optional)

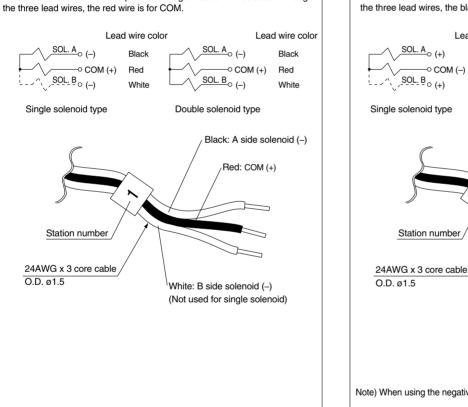
Three lead wires are included per station regardless of valves used. Among the three lead wires, the black wire is for COM.

Lead wire color

Red

Black

White



Double solenoid type

--- COM (--)

S<u>OL. A</u>o (+)

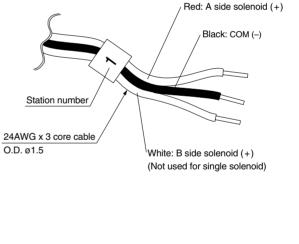
<u>SOL. B</u> (+)

Lead wire color

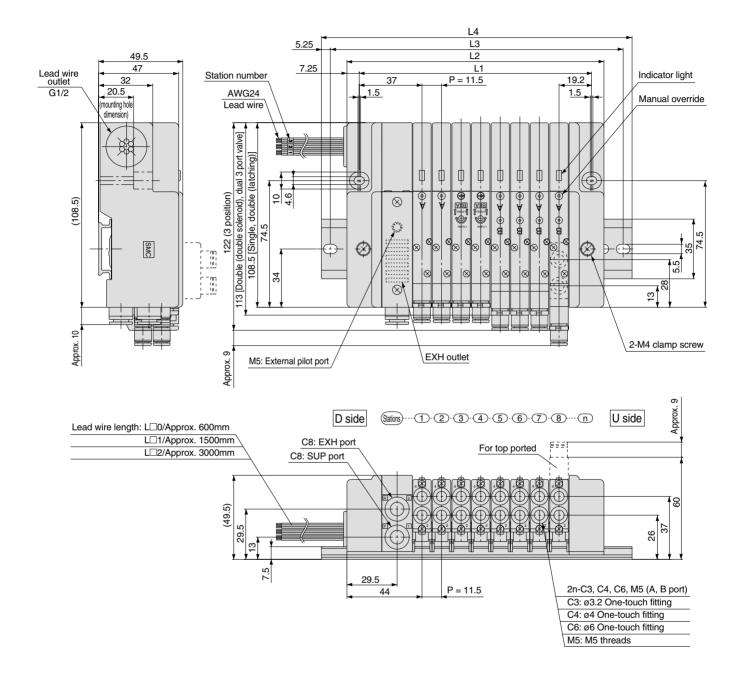
Red

Black

White



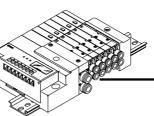
Note) When using the negative COM specification, use valves for negative COM.



						Formu	ulas: L1	= 11.	5n + 44	4.5, L2	= 11.5	n + 59
Dime	nsi	ons					n	: Static	ons (ma	aximun	n 12 sta	ations)
	n		-	-	-	-	-		-	10		10

Ln	1	2	3	4	5	6	7	8	9	10	11	12
L1	56	67.5	79	90.5	102	113.5	125	136.5	148	159.5	171	182.5
L2	70.5	82	93.5	105	116.5	128	139.5	151	162.5	174	185.5	197
L3	100	112.5	125	125	137.5	150	162.5	175	187.5	200	212.5	225
L4	110.5	123	135.5	135.5	148	160.5	173	185.5	198	210.5	223	235.5

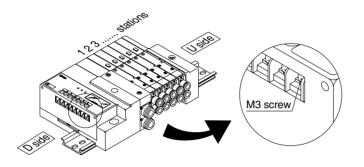




- Simplification and labor savings for wiring work can be achieved by using a serial transmission unit.
- The maximum number of stations is 8 (16 optional). For type J2 and R2 only, the maximum number of stations is 4 (8 optional).

Manifold specifications

		Configuration	on	Maximum	
Series	Port position	Po	number of stations		
	r on position	P, R			
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations	



• Corresponding SI unit output numbers and solenoid coils <Wiring example 1>

SI unit output numbe	0 1 er	2 3	4 5	6 7	8 9
	A B	A B	A None	A None	A B
SI unit	Double	Double	Single	Single	Single
Station	1	2	3	4	5

Double wiring (standard)

<Wiring example 2>

* Mixed wiring is optional. Specify the wiring specification on a manifold specification sheet. Refer to page 49 for details.

SI unit output numbe	0 ir	1	2	3	4	5	6	7
	А	в	Α	в	А	А	Α	в
SI unit	Dou	ıble	Doι	ıble	Single	Single	Doι	ıble
Station	-	1	2	2	3	4	Ę	5

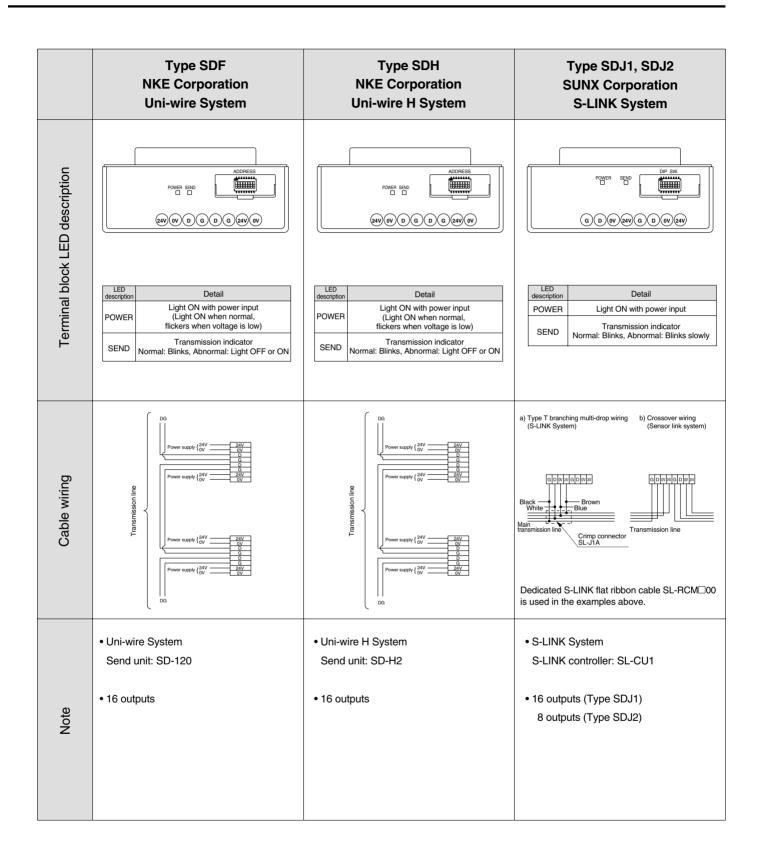
Mixed single and double wiring (optional)

- Valves are numbered from the D side.
- Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types.

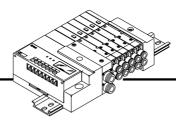
Mixed single and double wiring is available as an option.

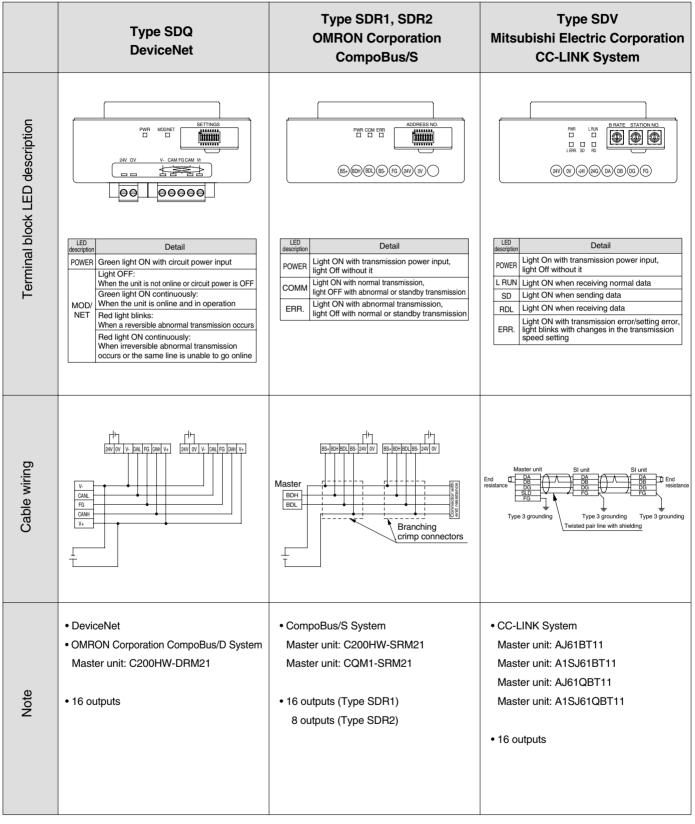
Item	Specification
External power supply	24VDC, +10%, -5%
Current consumption (inside unit)	0.1A or less

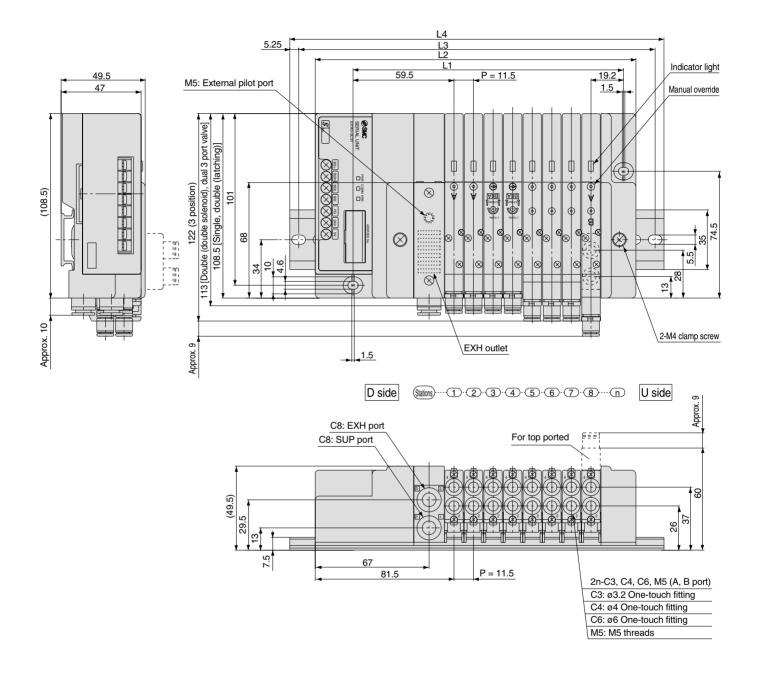




Kit (Serial Transmission Kit)



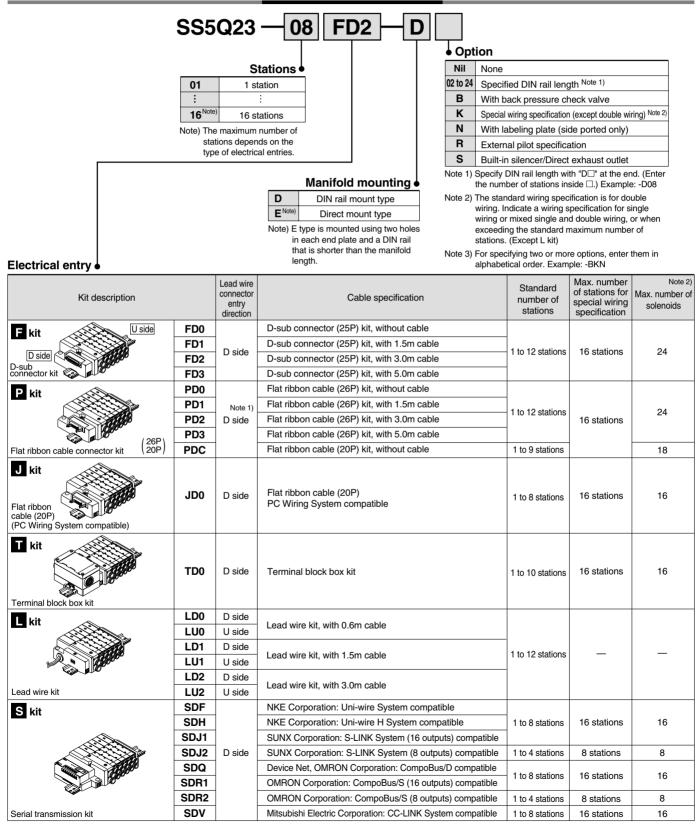




Dimensions Formulas: L1 = 11.5n + 67, L2 = 11.5n + 96.5 n: Stations (maximum 16)												n 16 st	ations)				
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251
	L2	108	119.5	131	142.5	154	165.5	177	188.5	200	211.5	223	234.5	246	257.5	269	280.5
	L3	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300
	L4	148	160.5	173	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5

Series SQ2000 Plug-in Type

How to Order Manifolds



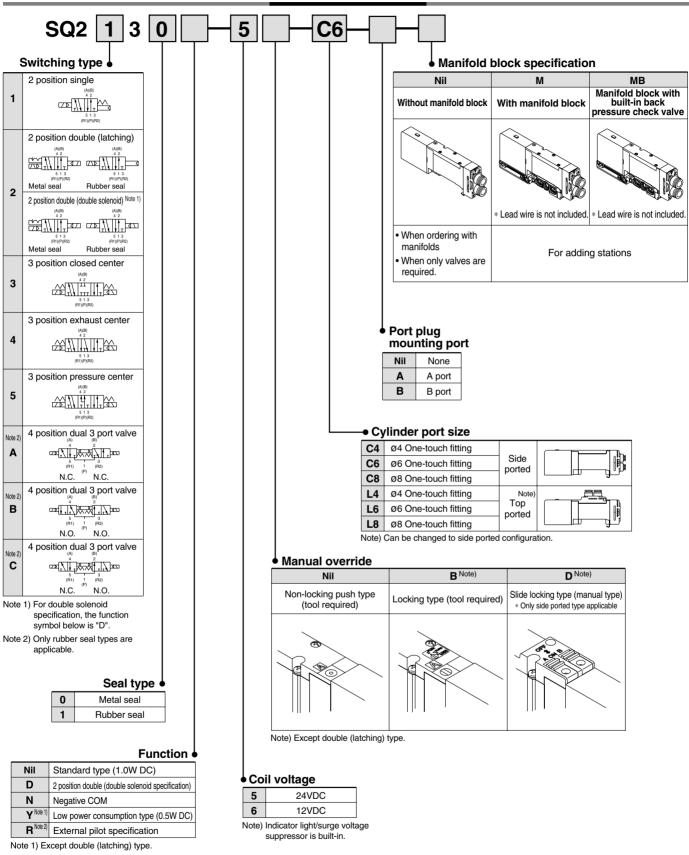
Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type



Plug-in Type Series SQ2000

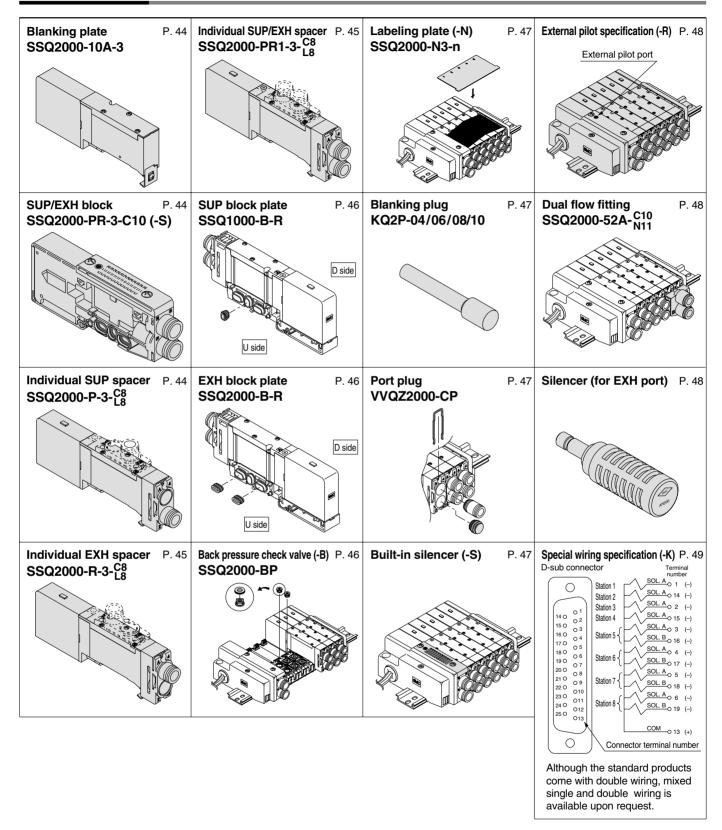
How to Order Valves



Note 2) Except dual 3 port valves.

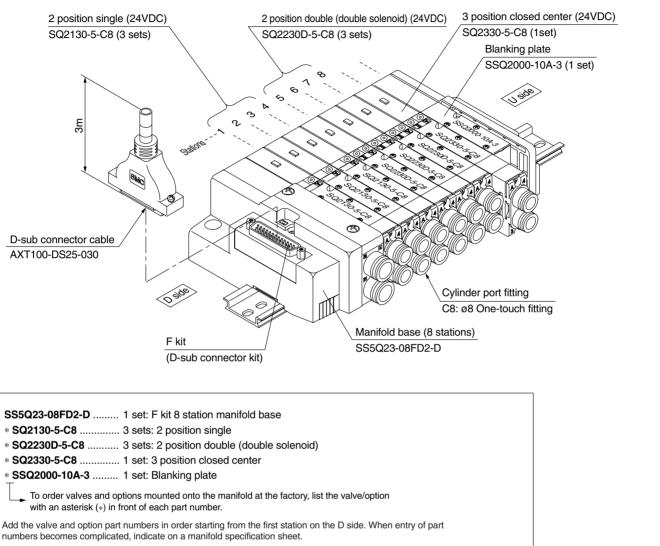
Note 3) For specifying two or more functions, enter symbols in alphabetical order.

Manifold Options



How to Order Manifold Assemblies

Example: D-sub connector kit, with cable (3m)



Valve Specifications



Models

					Note 1) Effective area	Response tir	ne ms Note 2)				
Series		Number of solenoids	Model		mm ² (Cv factor)	Standard: 1W	Low wattage	Weight (g)			
		Cinala	Metal seal	SQ2130	11.7 (0.65)	20 or less	26 or less	145			
	ç	Single	Rubber seal	SQ2131	14.8 (0.82)	24 or less	31 or less	140			
	sitio	Double (latching)	Metal seal	SQ2230	11.7 (0.65)	26 or less	—	145			
	2 po		Rubber seal	SQ2231	14.8 (0.82)	31 or less	—	140			
		Double	Metal seal	SQ2230D	11.7 (0.65)	15 or less	20 or less	160			
		(double solenoid)	Rubber seal	SQ2231D	14.8 (0.82)	20 or less	26 or less	155			
SQ2000		Closed	Metal seal	SQ2330	8.1 (0.45)	34 or less	44 or less	180			
	Ę	center	Rubber seal	SQ2331	9.0 (0.5)	34 or less	44 or less	175			
	position	Exhaust	Metal seal	SQ2430	11.7 (0.65)	34 or less	44 or less	180			
	3 po	center	Rubber seal	SQ2431	12.6 (0.7)	34 or less	44 or less	175			
		Pressure	Metal seal	SQ2530	8.1 (0.45)	34 or less	44 or less	180			
		center	Rubber seal	SQ2531	9.0 (0.5)	34 or less	44 or less	175			
	4 position	Dual 3 port valve	Rubber seal	SQ2 831	9.0 (0.5)	34 or less	44 or less	155			

Note 1) Values for the top ported cylinder port size of C8. The side ported type will be 10% less.

Note 2) Based on JISB8375-1981. (Values with a supply pressure of 0.5MPa and indicator light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)

Specifications

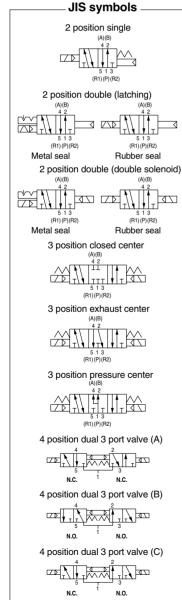
	Valve cons	struction		Metal seal	Rubber seal				
	Fluid			Air/Inert gas					
	Maximum	operating	pressure	0.7MPa					
		Single		0.1MPa	0.15MPa				
ions	Minimum	Double	(latching)	0.18MPa	0.18MPa				
cati	operating	Double (d	ouble solenoid)	0.1MPa	0.1MPa				
ecifi	pressure	3 positio	n	0.1MPa	0.2MPa				
spe		4 positio	n	_	0.15MPa				
Valve specifications	Ambient ar	nd fluid tei	nperature	-10 to 50)°C Note 1)				
>	Lubrication	ı		Not re	quired				
	Pilot valve	manual o	verride	Push type (tool required)/Locking type (tool required)/Slide locking typ					
	Vibration/Ir	mpact resi	stance Note 2)	30/150 m/s ²					
	Enclosure			Dust proof					
s	Rated coil	voltage		12VDC,	24VDC				
tion	Allowable	voltage flu	ctuation	±10% of ra	ted voltage				
Solenoid specifications	Coil insulat	tion type		Equivalent to class B					
So	Power cons	sumption	24VDC	1W DC (42mA), 0.5W DC (21mA) Note 3)					
Š	(Current)		12VDC	1W DC (83mA), 0.5W DC (42mA) Note 3)					

Note 1) Use dry air to prevent condensation at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Impact resistance: No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

Note 3) Values for the low wattage (0.5W) specification



Manifold Specifications

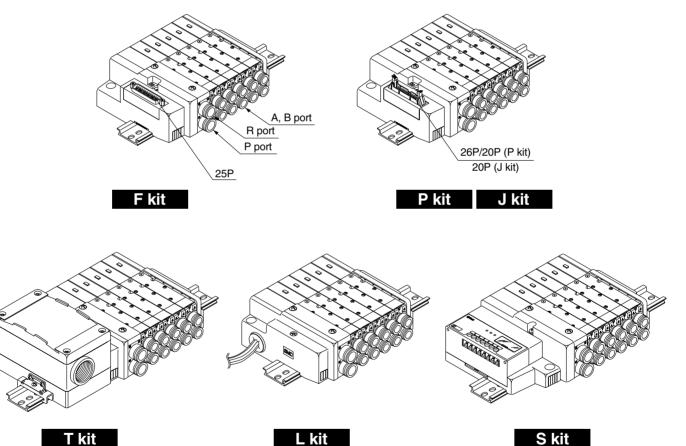
	C	onfigurati	on						Note 4)	
Base model	Port size Note 1)		Applicable solenoid	Connection type		Connection type		Note 3) Applicable	5 station	Additional weight for
	P, R	Dart	A, B	valves			stations	weight	1 station	
	г, п	Port direction	Port size					(g)	(g)	
Series SQ2000					F kit: D-sub connector		1 to 12 stations	580	35	
	C10	Side	C4 (for ø4)		P kit: Flat ribbon cable	26P	1 to 12 stations			
	(for ø10)	Side	C6 (for ø6) C8 (for ø8)		F KIL FIAL HODOIT CADIE	20P	1 to 9 stations	580	35	
SS5Q23-□□-□	Option Direct outlet			SQ2⊟30 SQ2⊟31	J kit: Flat ribbon cable PC Wiring System comp	atible	1 to 8 stations	580	35	
	with built-in	Note 2)	L4 (for ø4)		T kit: Terminal block		1 to 10 stations	1,165	620	
	∖ silencer /	Тор	L6 (for ø6)					,		
			L8 (for ø8)		L kit: Lead wire		1 to 12 stations	620	50	
					S kit: Serial transmission		1 to 8 stations	650	35	

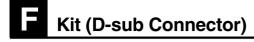
Note 1) One-touch fittings in inch sizes are also available. Refer to page 51 for details.

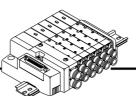
Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 49 for details.

Note 4) Except valves. Refer to page 23 for valve weights.



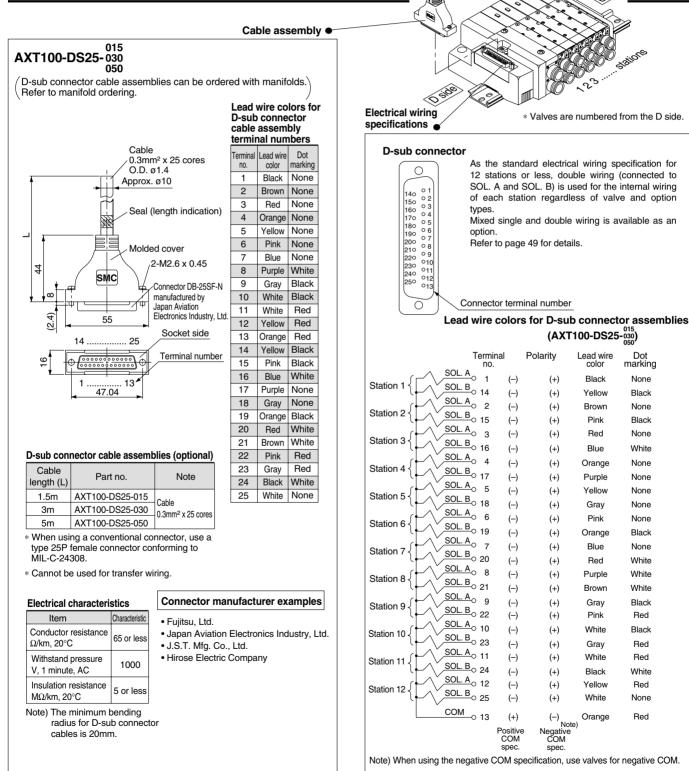




· Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.

- The use of D-sub connectors (25P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub connector (25P)



Manifold specifications

		on	Maximum			
Series	Dort position	Po	rt size	number of		
	Port position	P, R	A, B	stations		
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 stations optional)		

Dot marking

None

Black

None

Black

None

White

None

None

None

None

None

Black

None

White

White

White

Black

Red

Black

Red

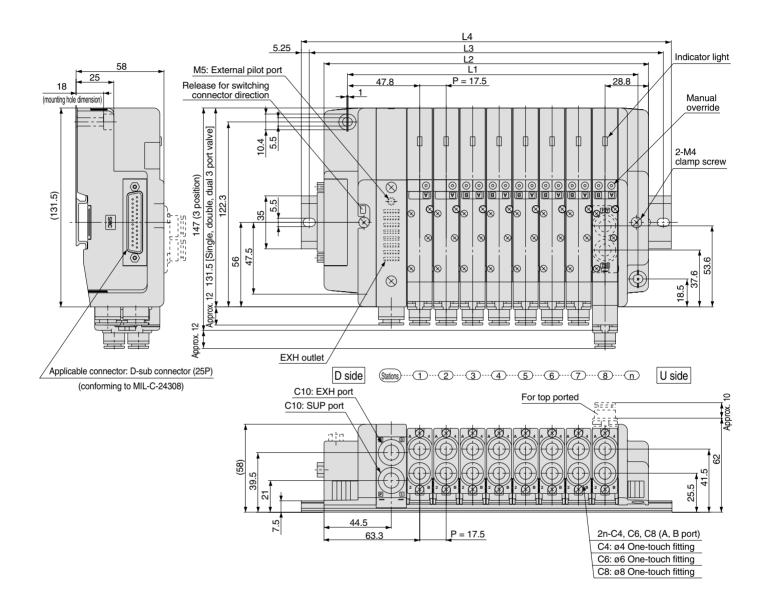
Red

White

Red

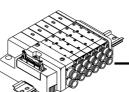
None

Red



Dimensions Formulas: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (maximum 16 states)												ations)				
)_ J	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5





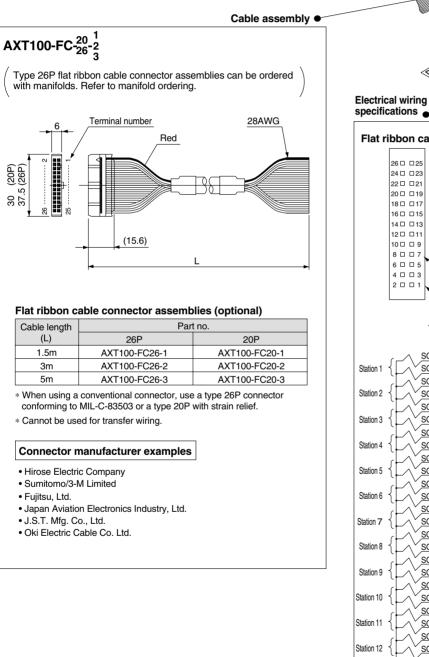
• Simplification and labor savings for wiring work can be achieved by using a flat ribbon cable for the electrical connection.

- The use of flat ribbon cable connectors (26P, 20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Flat ribbon cable (26P, 20P)

(20P)

85



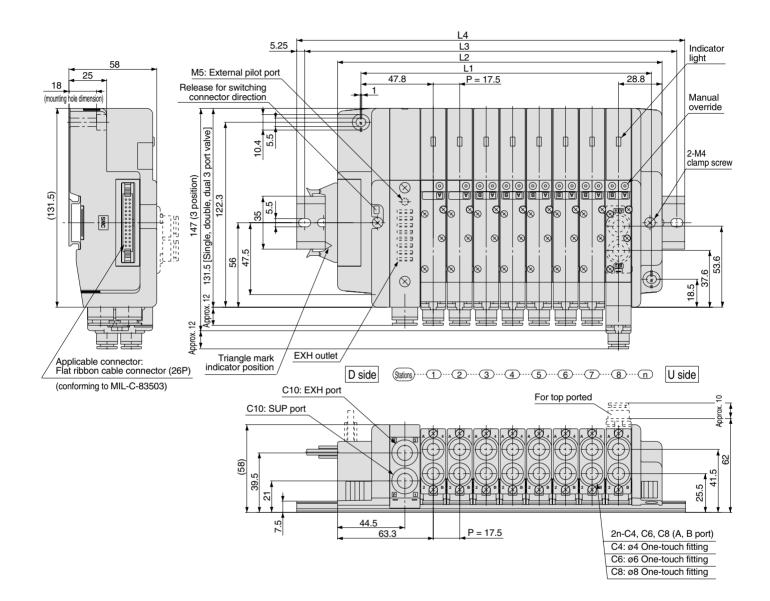
Manifold specifications

		on	Maximum number of			
Series	Port position	Por				
		P, R	A, B	stations		
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 stations optional)		

Flat ribbon cable connector As the standard electrical wiring specification for 12 stations or less, double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring is available as 14 🗆 🗆 13 an option. Refer to page 49 for details. Connector terminal number Triangle mark indicator position <26P> <20P> Terminal Polarity Terminal Polarity no. , no.

* Valves are numbered from the D side.

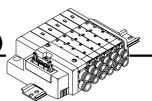
		(-)	(+)		SOL. A 1	(-)	(+)
Station 1	SOL. B	(-)	(+) Station	1 {↓∕∖`	SOL. B	(-)	(+)
	SOL. A	(-)	(+)		SOL. A	(-)	(+)
Station 2	SOL. B 4	(-)	(+) Station	² {↓⁄`	SOL. B 4	(-)	(+)
	SOL. A	(-)	(+)		SOL. A 5	(-)	(+)
Station 3	SOL. B 6	(-)	(+) Station	3 {↓∕∖`	SOL. B	(-)	(+)
	SOL. A	(-)	(+)		SOL. A 7	(-)	(+)
Station 4	SOL. B 8	(-)	(+) Station	₄ {↓∕∖`	SOL. B 8	(-)	(+)
	SOL. A 9	(-)	(+)		SOL. A g	(-)	(+)
Station 5	{ <u>SOL. B</u> o 10	(-)	(+) Station	5 {↓∕∖`	SOL. Bo 10	(-)	(+)
	SOL. A 0 11	(-)	(+)		SOL. A 0 11	(-)	(+)
Station 6	$\int \int \int SOL B_{0.12}$	(-)	(+) Station	6 {↓∕∖`	SOL. B 12	(-)	(+)
	SOL. A 13	(-)	(+)	$(+\wedge)$	SOL. A 13	(-)	(+)
Station 7	SOL. B 14	(-)	(+) Station	ァ {↓∕∖`	SOL. B 14	(-)	(+)
	SOL. A 15	()	(+)	(LA)	SOL. A 15	(-)	(+)
Station 8	SOL. B 16	()	(+) Station	8 (↓∕\`	SOL. B 0 16	(-)	(+)
	SOL. A 17	(-)	(+)	r+~`	SOL. A 17	(-)	(+)
Station 9	SOL. B 18	()	(+) Station	9 (↓∕∖	SOL. B 0 17	(-)	(+)
	SOL. A 19	(-)	(+)		<u>COM.</u> ○ 19	(.)	(-)
Station 10	SOL. B 0 20	()	(+)		COM. 0 19	(+) (+)	
	SOL. A _{0 21}	(-)	(+)		0 20	• •	(-) Negative
Station 11	SOL. B _{0 22}	(-)	(+)			COM	COM
	SOL. A _{0 23}	(-)	(+)			spec.	spec.
Station 12	SOL. B _{0 24}	()	(+)				
	O 25	(+)	()				
	COM 0 26	(+) (+)	(-)				
			Negative				
		COM	COM				
		spec.	spec.				
Note) \	When using the negati		A specificat	ion use y	alves for por	nativo C	
NOLE) N	mien using the negati		vi specificat	ion, use v	aives ior neg	Jauve C	



Dimensions Formulas: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (maximum 16 stat)												ations)				
/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5

Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)

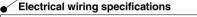
* Valves are numbered from the D side.



- Compatible with the PC Wiring System.
- The use of flat ribbon cable connectors (20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

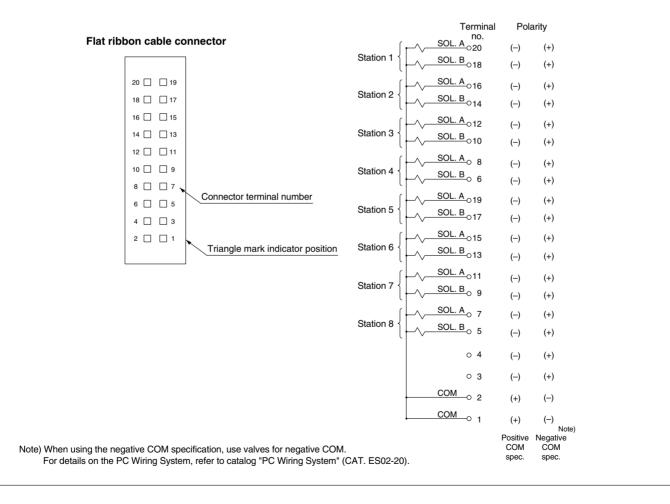
Manifold specifications

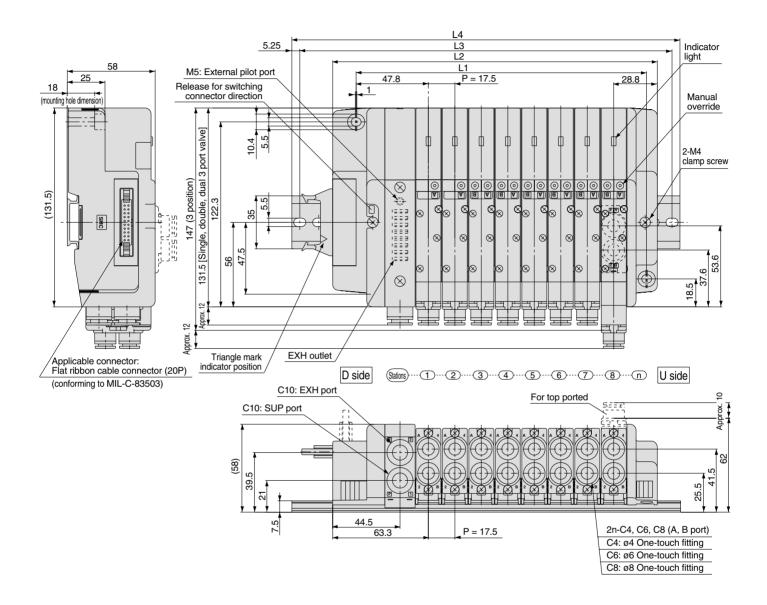
		Configuration	on	Maximum		
Series	Port position	Po	rt size	number of		
	Port position	P, R	A, B	stations		
SQ2000	Side, Top	C10	C4, C6, C8	8 stations (16 stations optional)		



Dide

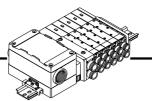
Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring is available as an option. Refer to page 49 for details.





Dimensions					Formulas: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (maximum 16 stations)												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
	L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
	L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
	L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5

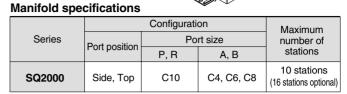
Kit (Terminal Block Box Kit)



• A compact terminal block is installed inside the box. G3/4" female threads prepared for the electrical entry enables a conduit tube bracket to be connected.

> 2-G3/4" Electrical entry

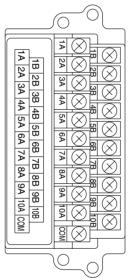
• The maximum number of stations is 10 (16 optional).





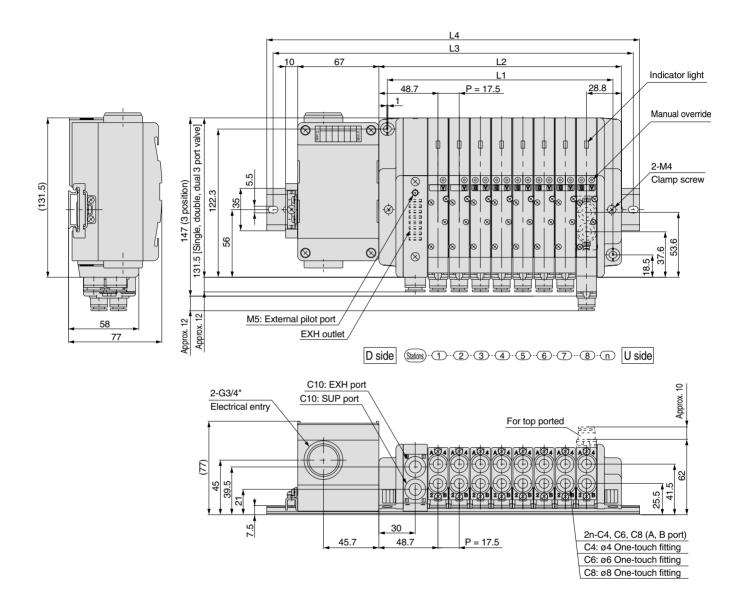
As the standard electrical wiring specification for 10 stations or less, double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring is available as an option. Refer to page 49 for details.

station



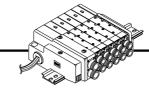
Note) When using the negative COM specification, use valves for negative COM.

		Termina no.	l Pol	arity
			()	(+)
Station 1	SOL. B	, 1B	(-)	(+)
ſ	SOL. A) 2A	()	(+)
Station 2	SOL. B) 2B	(-)	(+)
ſ	SOL. A) 3A	()	(+)
Station 3	SOL. B) 3B	(-)	(+)
ſ	SOL. A	⁾ 4A	()	(+)
Station 4	SOL. B	⁹ 4B	(-)	(+)
ſ	SOL. A	, 5A	()	(+)
Station 5	SOL. B		(-)	(+)
ſ	SOL. A	, 6A	(-)	(+)
Station 6	SOL. B		(-)	(+)
ſ	SOL. A	⁾ 7A	(-)	(+)
Station 7	SOL. B		(-)	(+)
ſ	SOL. A	, 8A	(-)	(+)
Station 8	SOL. B		(-)	(+)
ſ	SOL. A	, 9A	(-)	(+)
Station 9	SOL. B		(-)	(+)
ĺ	SOL. A	0 10A	(-)	(+)
Station 10	SOL. B	10B	(-) (-)	(+) (+)
			()	(.)
	Ļс	, COM	(+)	(-)
			Positive COM spec.	Note) Negative COM spec.



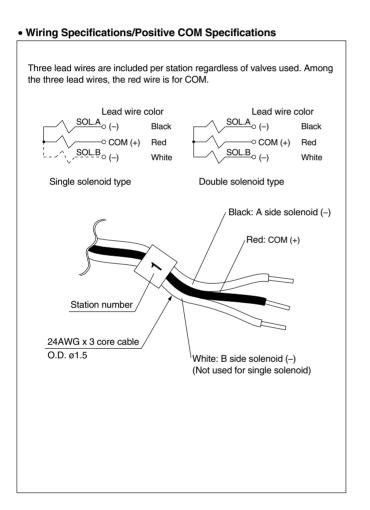
Dimensi	Formulas: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (maximum 16 stations)									ations)						
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L3	175	200	212.5	237.5	250	262.5	287.5	300	325	337.5	350	375	387.5	412.5	425	437.5
L4	185.5	210.5	223	248	260.5	273	298	310.5	335.5	348	360.5	385.5	398	423	435.5	448





• Direct electrical entry type Manifold specifications

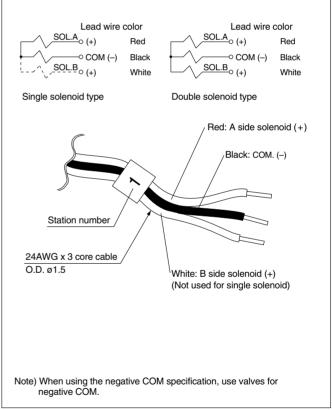
		Maximum			
Series	Port position	Po	number of		
	1 on position	P, R	A, B	stations	
SQ2000	Side, Top	C10	C4, C6, C8	12 stations	

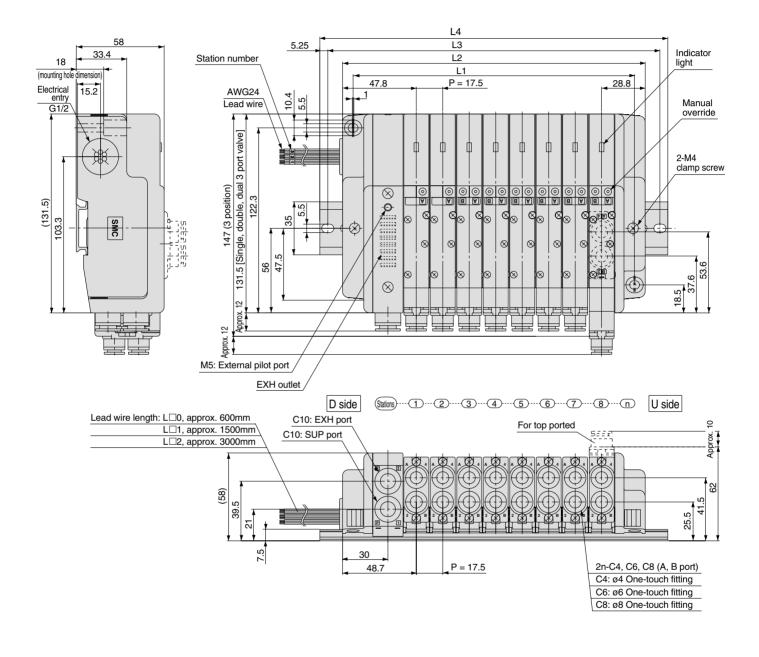


* Valves are numbered from the D side.



Three lead wires are included per station regardless of valves used. Among the three lead wires, the black wire is for COM.



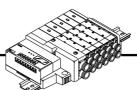


Formulas: L1 = 17.5n + 46, L2 = 17.5n + 60
n: Stations (maximum 12 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5

Series SQ2000



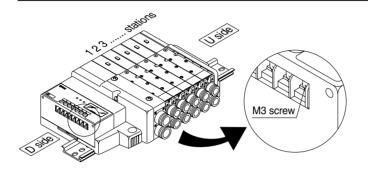


• Simplification, space savings and labor savings for wiring work can be achieved by using a serial transmission system.

• The maximum number of stations is 8 (16 optional). For type J2 and R2 only, the maximum number of stations is 4 (8 optional).

Manifold specifications

Series		Configuratio	n	Maximum
	Port position	Por	number of	
	1 on position	P, R	A, B	stations
SQ2000	Side, Top	C10	C4, C6, C8	8 stations



• Corresponding SI unit output numbers and solenoid coils <Wiring example 1>

SI unit output numbe	er 0	1	2	3	4	5	6	7	8	9
	А	в	А	В	А	None	A	None	Α	В
SI unit	Double	e	Double		Single		S	Single	Sir	igle
Station	1		2			3		4	!	5

Double wiring (standard)

<Wiring example 2>

* Mixed wiring is optional. Specify the wiring specification on a manifold specification sheet. Refer to page 49 for details.

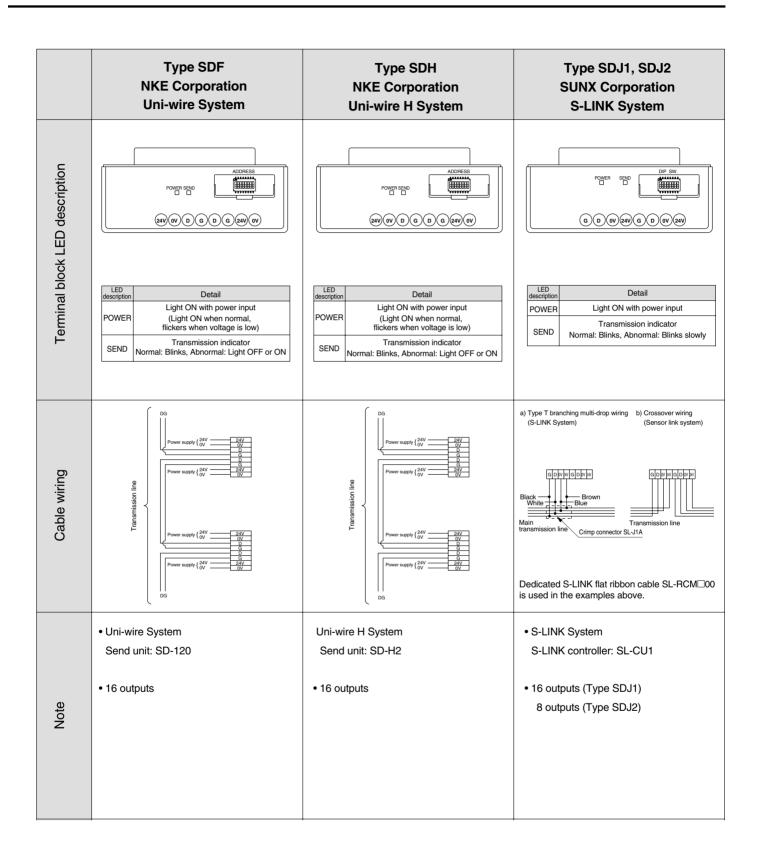
SI unit output numbe	er 0	1	2	3	4	5	6	7
	А	в	Α	В	А	А	А	в
SI unit	Double		Doι	ıble	Single	Single	Doi	uble
Station	1		2	2	3	4	!	5

Mixed single and double wiring (optional)

- Valves are numbered from the D side.
- Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types.

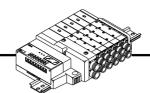
Mixed single and double wiring is available as an option.

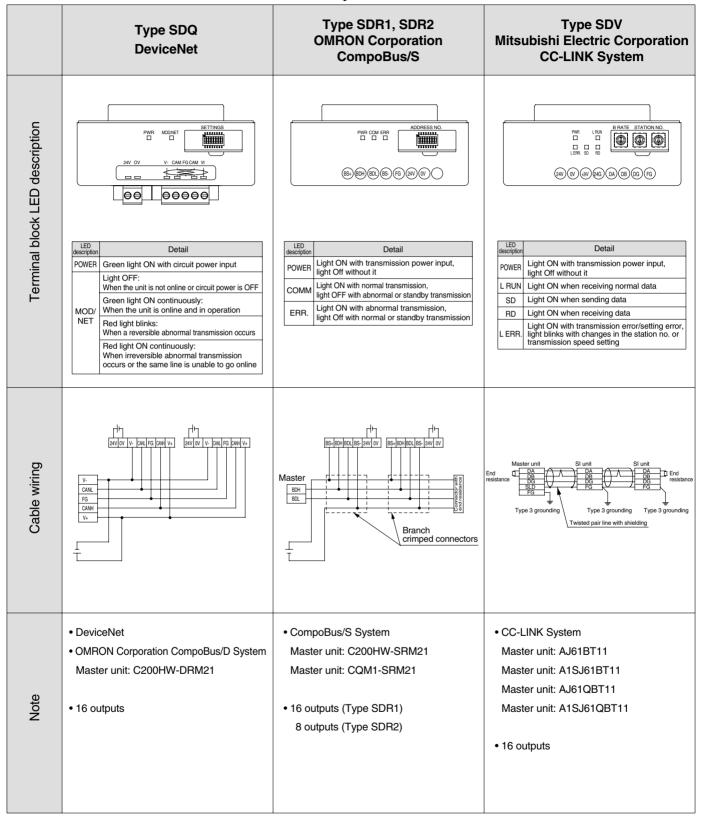
Item	Specification
External power supply	24VDC, +10%, -5%
Current consumption (inside unit)	0.1A or less

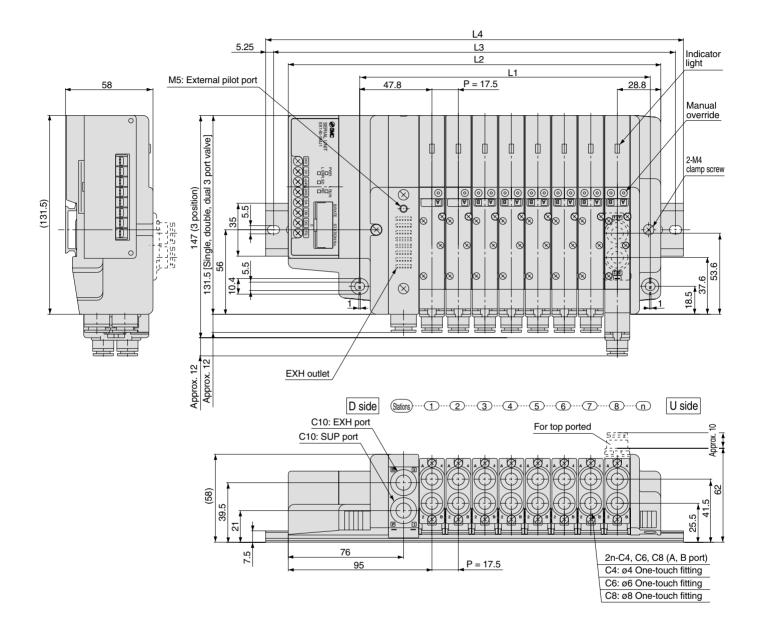


Series SQ2000









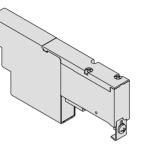
Dimensions Formulas: L1 = 17.5n + 52, L2 = 17.5n + 106 n: Stations (maximum 16 states)									ations)							
/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	123.5	141	158.5	176	193.5	211	228.5	246	263.5	281	298.5	316	333.5	351	368.5	386
L3	150	162.5	187.5	200	225	237.5	250	275	287.5	312.5	325	337.5	362.5	375	400	412.5
L4	160.5	173	198	210.5	235.5	248	260.5	285.5	298	323	335.5	348	373	385.5	410.5	423

Optional Manifold Parts for SQ1000

Blanking plate

SSQ1000-10A-3

This is mounted on a manifold block when a valve is removed for maintenance or when installation of an additional valve is planned for the future, etc.

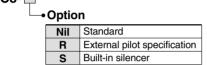






SUP/EXH block

SSQ1000-PR-3-C8-



Note) When specifying both options, indicate "RS". * Specify the spacer mounting position on a manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold due to the length of the internal lead wire.
- * SUP/EXH blocks are not included in the number of manifold stations.

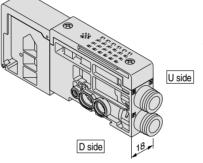
Individual SUP spacer SSQ1000-P-3-<mark>C6</mark>

Port direction
 C6 Side ported
 L6 Top ported

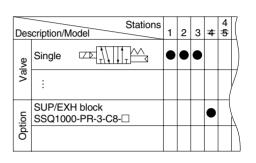
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off.

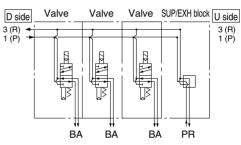
(See examples.)

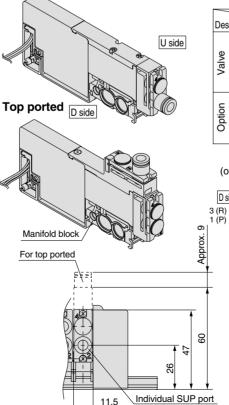
- * Specify the spacer mounting position and SUP passage shut off positions on a manifold specification sheet. Two shut off positions are required per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Part number with manifold block: SSQ1000-P-3-^{C6}-M

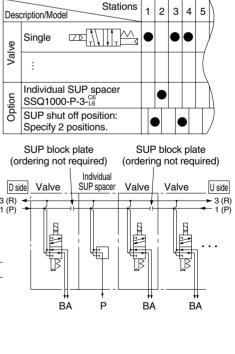


Side ported









ø6 One-touch fitting

Individual EXH spacer

SSQ1000-R-3-C6

 Port direction C6 Side ported L6 Top ported

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (See examples.)

* Specify the spacer mounting position and EXH passage shut off positions on a manifold specification sheet. Two shut off positions are required per unit. (Two pieces of EXH block plate that shut off the

exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire
- * Part number with manifold block: SSQ1000-R-3-^{C6}-M

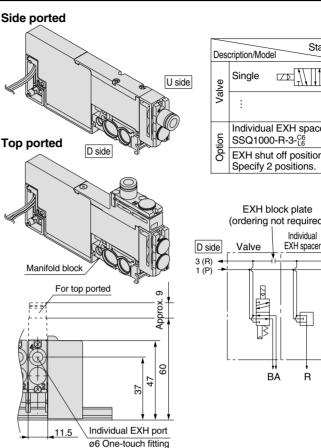
Individual SUP/EXH spacer

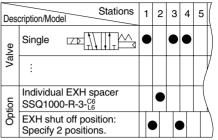
SSQ1000-PR1-3- C6

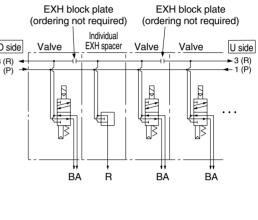


This has both functions of the individual SUP and EXH spacers above.

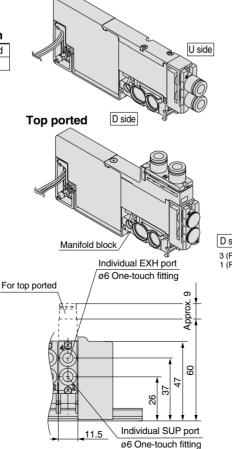
- (See examples.) * Specify the spacer mounting position and SUP and EXH passage shut off positions on a manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit. (Two pieces each of block plate that shut off the
- SUP and EXH passages are included with the individual SUP/EXH spacer.) * Electrical wiring is also connected to the manifold
- station with the individual EXH spacer. * By changing the fitting shown in the drawing and
- the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Part number with manifold block: SSQ1000-PR1-3-C6-M

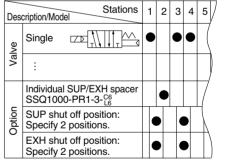


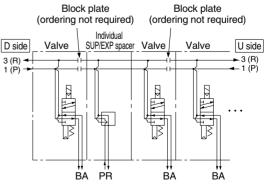




Side ported







Optional Manifold Parts for SQ1000

SUP block plate

SSQ1000-B-P

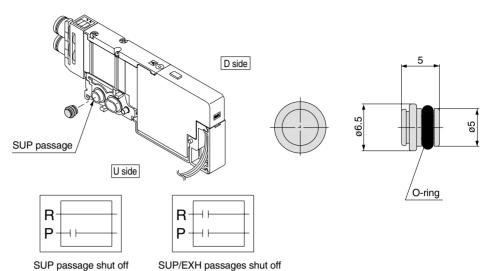
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the mounting station on a manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ1000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the mounting station on a manifold specification sheet.

<Shut off label>

SSQ1000-BP

solenoid valves.

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.

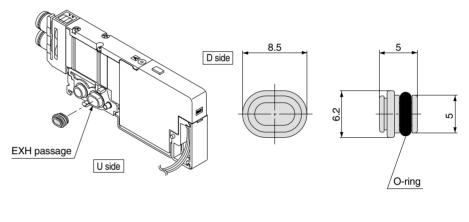
Back pressure check valve [-B]

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type

* When installing back pressure check valves only on the stations required, enter the part number and specify the mounting stations

on a manifold specification sheet. * When installing back pressure check valves on all of the stations, indicate "-B" at the end

of the manifold part number.

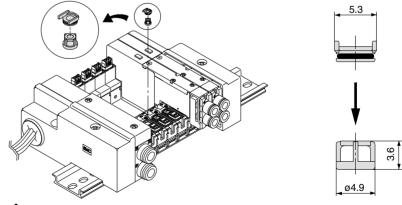




Ρ EXH passage shut off

R

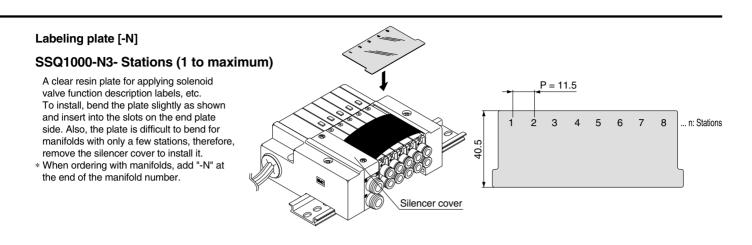
SUP/EXH passages shut off



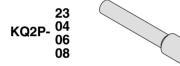
- 1. Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.
- 3. Since 4 port specification valves (R1 and R2 are common) are used, back pressure cannot be prevented with dual 3 port valves.







Blanking plug (for One-touch fitting)



This is inserted into the cylinder port and SUP and EXH ports that are not used. Available in 10 piece units.

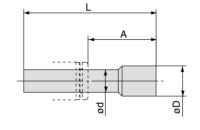
Port plug

VVQZ100-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve. * Add "A" or "B" at the end of the valve part number when ordering with valves.

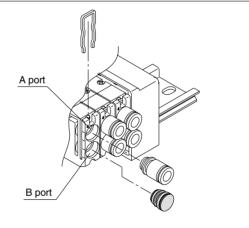
Example) SQ1131-5-C6-A (N.O. specification) A port plug Example) SQ1131-5-C6-B (N.C. specification) B port plug

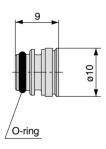
Example) SQ1131-5-C6-B-M (B port plug with manifold block)



Dimensions

f	Applicable itting size ød	Model	А	L	D
	3.2	KQ2P-23	16	31.5	3.2
	4	KQ2P-04	16	32	6
Γ	6	KQ2P-06	18	35	8
	8	KQ2P-08	20.5	39	10

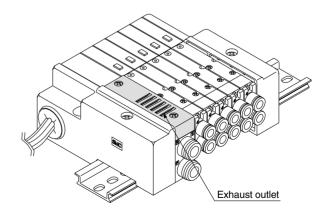




Direct exhaust outlet with built-in silencer [-S]

The exhaust outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30dB)

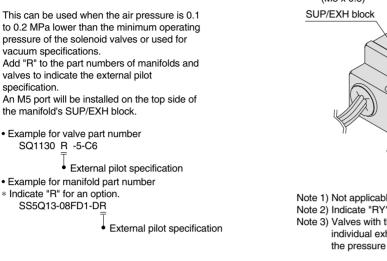
- Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.
- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- * Refer to page 134 for handling precautions and the replacement of elements.

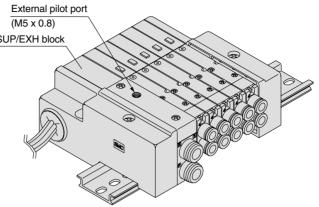




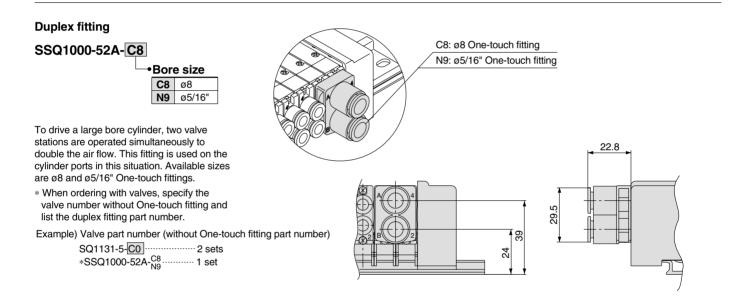
Optional Manifold Parts for SQ1000

External pilot specification [-R]





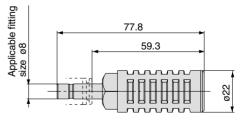
- Note 1) Not applicable for 4 position dual 3 port valves. Note 2) Indicate "RY" for low power consumption types.
- Note 3) Valves with the external pilot specification have a the pilot EXH with
 - individual exhaust specification and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4MPa or lower.



Silencer (for EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





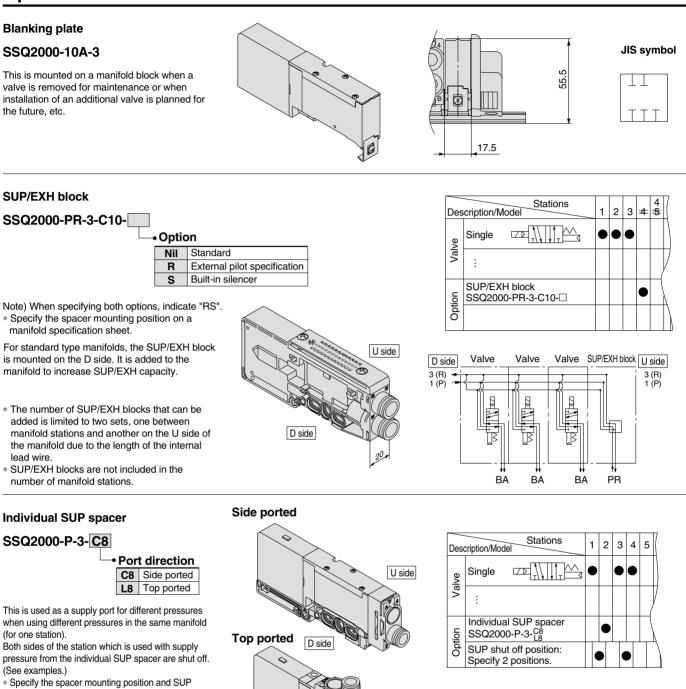
Specifications

Series	Model	Effective area mm ² (Cv factor)	Noise reduction dB
SQ1000	AN200-KM8	20 (1.1)	30

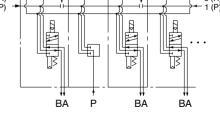


Plug-in Type Series SQ1000/2000

Optional Manifold Parts for SQ2000



- * Specify the spacer mounting position and SUP passage shut off positions on a manifold specification sheet. Two shut off positions are required per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from individual SUP spacer to individual EXH spacer).
- The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
 Part number with manifold block:
- SSQ2000-P-3-^{C8}-<u>M</u>



SMC

17.5

Manifold block

For top ported

9

Approx.

55.5

Individual SUP port ø8 One-touch fitting

LC

25.

62

U side

3 (B)

Manifold Option Parts for SQ2000

Side ported Individual EXH spacer SSQ2000-R-3-C8 Stations 1 2 3 4 5 Description/Mode Port direction Single U side 70 C8 Side ported Valve L8 Top ported This is used to exhaust an individual valve when the exhaust from a valve interferes with other Individual EXH spacer stations in the circuit (used for one station). Option SSQ2000-R-3-Top ported D side Both sides of the station which is to be individually EXH shut off position: exhausted are shut off. (See examples.) Specify 2 positions. * Specify the spacer mounting position and EXH passage shut off positions on a manifold EXH block plate EXH block plate specification sheet. (ordering not required) (ordering not required) Two shut off positions are required per unit. Individua (Four pieces of EXH block plate that shut off the D side Valve EXH spacer Valve Valve U side exhaust are included with the individual EXH 3 (R) 1 (P) spacer, therefore, it is not necessary to order them separately.) 9 * Electrical wiring is also connected to the manifold Vpprox. station with the individual EXH spacer. Manifold block * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be For top ported changed later (from the individual EXH spacer to 5551 the individual SUP spacer). * The number of spacers is not limited when A QA BA R BA BA ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another 62 55.5 on the U side due to the length of the internal lead t1.5 wire * Part number with manifold block: SSQ2000-R-3-C8-M Individual EXH port 17.5 ø8 One-touch fitting

Side ported

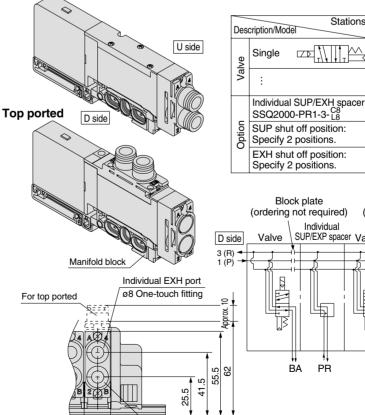
SSQ2000-PR1-3-C8

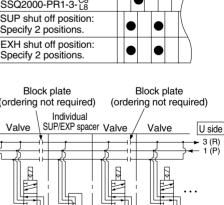
Individual SUP/EXH spacer



This has both functions of the individual SUP and EXH spacers above. (See examples.)

- * Specify the spacer mounting position and SUP and EXH passage shut off positions on a manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit. [Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- * Part number with manifold block: SSQ2000-PR1-3-C8 -M





BA

BA

Stations

ll, ⊨

1 2 3 4 5

3 (R) 1 (P)



17.5

Individual SUP port

ø8 One-touch fitting

SUP block plate

SSQ1000-B-R

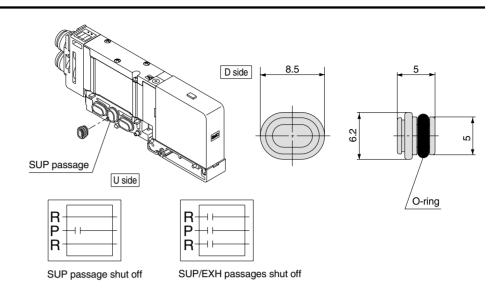
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

 Specify the mounting station on a manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ2000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

* Specify the mounting station on a manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

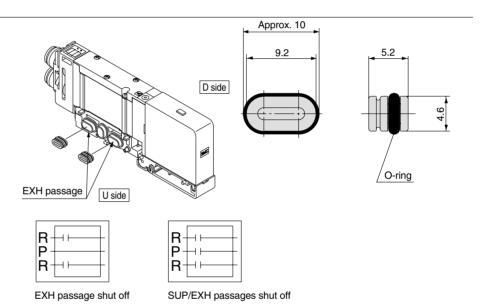
* Shut off labels are applied when EXH block plates are ordered with manifolds.

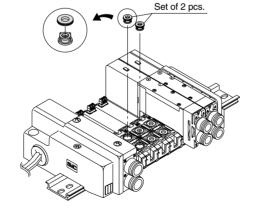
Back pressure check valve [-B]

SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the mounting stations on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.







ACaution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.



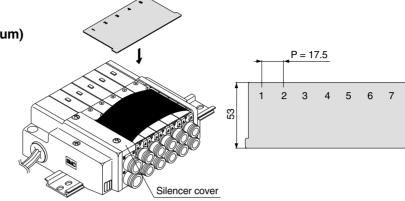
Manifold Option Parts for SQ2000

Labeling plate [-N]

SSQ2000-N3- Stations (1 to maximum)

A clear resin plate for applying solenoid valve function description labels, etc. To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.



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Blanking plug (for One-touch fitting)



This is inserted into the cylinder port and SUP and EXH ports that are not used. Available in 10 piece units.

Port plug

VVQZ2000-CP

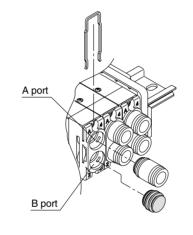
This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

* Add "A" or "B" at the end of the valve part number when ordering with valves.

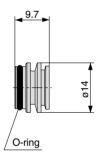
Example) SQ2131-5-C8-A (N.O. specification)

Example) SQ2131-5-C8-B (N.C. specification)

B port plug Example) SQ2131-5-C8-B-M (B port plug with manifold block)



g

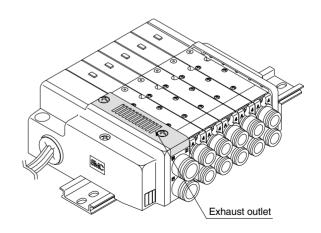


Direct exhaust outlet with built-in silencer [-S]

The exhaust outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30dB)

Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- Refer to page 134 for handling precautions and the replacement of elements.



Dimensions

Applicable fitting size ød	Model	A	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12

... n: Stations

8

Plug-in Type Series SQ1000/2000

External pilot specification [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications. Add "R" to the part numbers of manifolds and

valves to indicate the external pilot specification.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

- Example for valve part number SQ2130 R -5-C6
 - External pilot specification
- Example for manifold part number

* Indicate "R" for an option. SS5Q23-08FD1-DR

• External pilot specification

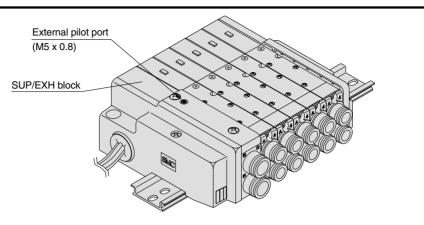
Dual flow fitting

SSQ2000-52A- C10

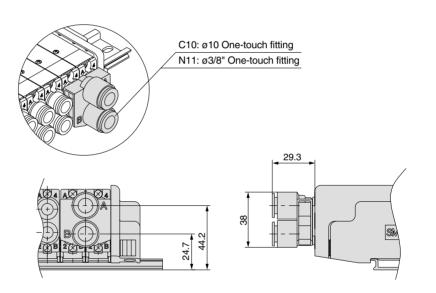


To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are ø10 and ø3/8" One-touch fittings.

* When ordering with valves, specify the valve number without One-touch fitting and list the dual flow fitting part number.



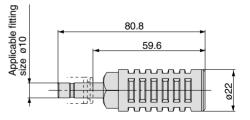
- Note 1) Not applicable for dual 3 port valves.
- Note 2) Indicate "RY" for low power consumption types.
- Note 3) Valves with the external pilot specification have a pilot EXH with individual exhaust specification and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4MPa or lower.



Silencer (for EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area mm ² (Cv factor)	Noise reduction dB
SQ2000	AN200-KM10	26 (1.4)	30



Manifold Options for SQ1000/SQ2000

Special wiring specifications

The standard internal wiring of F kit, P kit, J kit, T kit, and S kit is double wiring (connected to SOL. A and SOL. B) regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to order

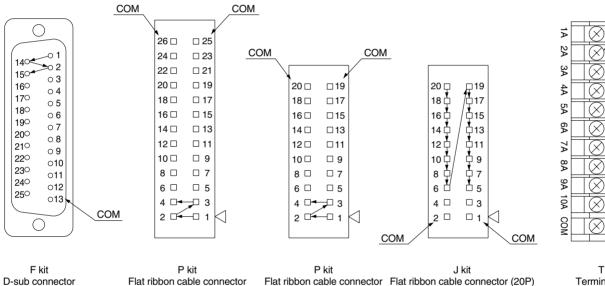
Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on a manifold specification sheet. Also, specify wiring for spare connectors. (Up to two spare connectors are included depending on the remaining number of connector pins. When the wiring for the spare connectors is not specified, they will be wired according to "Spare Connector Wiring" on page 52.

Example) SS5Q13-09 FD0 -DKS

Other option symbols: Enter in alphabetical order.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



(for 20P)

PC Wiring System compatible



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ЗB

4B

ъВ

бB R

ΖB

ᅃ

9B

108 \mathcal{R}

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Refer to pages 15 and 35 for S kit (serial transmission kit).

(for 26P)

3. Maximum stations

(for 25P)

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	P kit (Flat ribbon cable connector)		J kit Flat ribbon cable connector PC Wiring System compatible	T kit (Terminal block) SQ2000 only*	S kit (Serial)	
Туре	FD	PD□	PDC	JD0	TD0	SD□	
	25P	26P	20P	20P	TDU	300	
Max . points	24 points	24 points 18 points		16 points	20 points	16 points	

Note) Maximum stations SQ1000: 24 stations

SQ2000: 16 stations

Applicable DIN rail mounting

Each manifold can be mounted on a DIN rail.

Indicate the symbol "-D" for ordering DIN rail mount type manifolds.

The standard DIN rail provided is approximately 30mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

• DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q13- 08FD0 - D09BNK

8 station manifold •

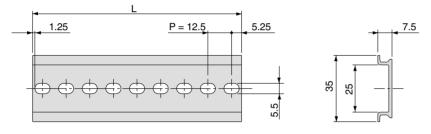
 Option symbols (in alphabetical order)
 DIN rail for 9 stations

• Ordering DIN rail only

DIN rail part number

AXT100- DR - n

Note) For "n", enter a number from the "No." line in the table below. Refer to the dimensions drawing of each kit for dimension L.



Dimension L L = 12.5 x n + 10.5 2 3 4 9 No. 1 5 6 7 8 10 Dimension L 23 35.5 48 85.5 98 110.5 123 135.5 60.5 73 11 12 13 14 15 16 17 18 19 20 No Dimension L 148 160.5 185.5 210.5 223 235.5 248 260.5 173 198 26 23 24 25 27 28 29 21 22 30 No. Dimension L 335.5 360.5 373 385.5 273 285.5 298 310.5 323 348 31 32 33 34 35 36 37 38 39 40 No Dimension L 398 410.5 423 435.5 448 460.5 473 485.5 498 510.5

Manifold Options for SQ1000/SQ2000

Negative COM specifications

The following valve part numbers are for negative COM specifications. Manifold part numbers are the same as the standard except for the L kit. Also, negative COM specifications are not available for the S kit.

• How to order negative COM valves (example)

SQ1130 N -5-C6

Negative COM specification

• How to order negative COM manifolds (example)

SS5Q13-08 LD1 N -D N

Stations • Kit type •

DIN rail mount type

• Option

Negative COM specification

One-touch fittings in inch sizes

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

• How to order valves (example)

SQ1130- 5 - N7

Port position

Т

sition •		Cylinder port size							
Side		Syn	nbol	N1	N3	N7	N9		
Тор		Applicable tu	be O.D. inch	ø1/8"	ø5/32"	ø1/4"	ø5/16"		
Δ		A /D is sut	SQ1000	•	•	•			
		A/B port	SQ2000	_	•	•	•		

• How to order manifolds (example)

Add "00T" at the end of the part number.

SS5Q13-08 FD0-DN- 00T

P/R port in inch size
SQ1000: ø5/16" (N9) SQ2000: ø3/8" (N11)
SQ2000: ø3/8" (N11)

How to Add Manifold Stations for SQ1000/SQ2000

1. Using spare connector to add stations

As shown in the table below, wiring specifications for spare connectors are based on to the remaining number of connector pins (remaining number of pins against the maximum number of solenoids for each kit). The following procedures are for using spare connectors to add stations.

Spare connector wiring

Remaining connector pins	4 pins or more	3 pins	2 pins	1 pin	0 pin
Spare connector wiring	2 for double wiring	1 for double wiring (on the low no. station side) 1 for single wiring	1 for double wiring	1 for single wiring	None

What to prepare

• Valves with manifold block (refer to pages 2 and 20) or manifold block (refer to page 53)

Steps for adding stations

1 Loosen the clamp screw on the U side end plate and open the manifold.

 \downarrow

2 Mount the manifold block to be added.

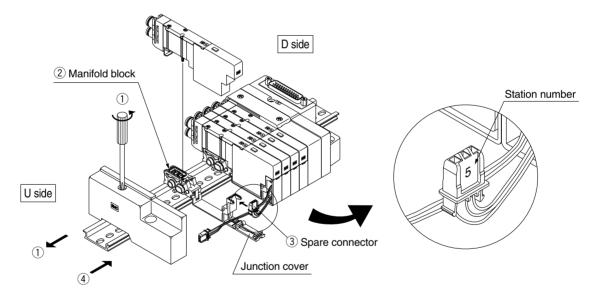
 \downarrow

③ Open the junction cover and attach the spare connector. Match the station position of the added station and

 \downarrow the spare connector station number.

④ Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0N·m)

Note 1) Order a manifold block with lead wire for the L kit because a spare connector is not included with the kit. (Refer to page 53.) Note 2) Do not let the lead wires get caught between manifolds, or when closing the junction cover.

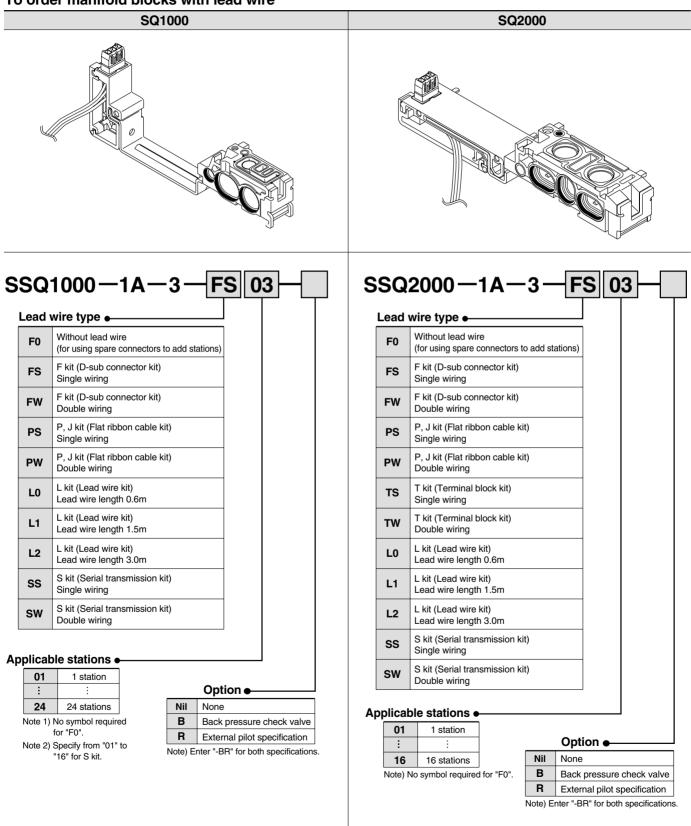


How to Add Manifold Stations for SQ1000/SQ2000

2. Adding stations without required spare connectors

Spare connectors for 2 stations are initially included. However, to add 3 or more stations, order manifold blocks with lead wire in the tables below.

To order manifold blocks with lead wire

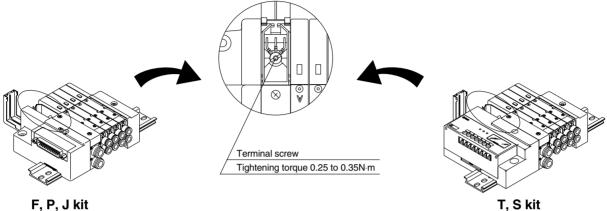


3. Connection method (Refer to page 52 regarding the procedures for adding stations to a manifold block.)

Connect lead wire assemblies included with manifold blocks as follows.

(1) Connecting common terminals

Connect the round terminal of the red lead wire to the common terminal inside the junction cover.



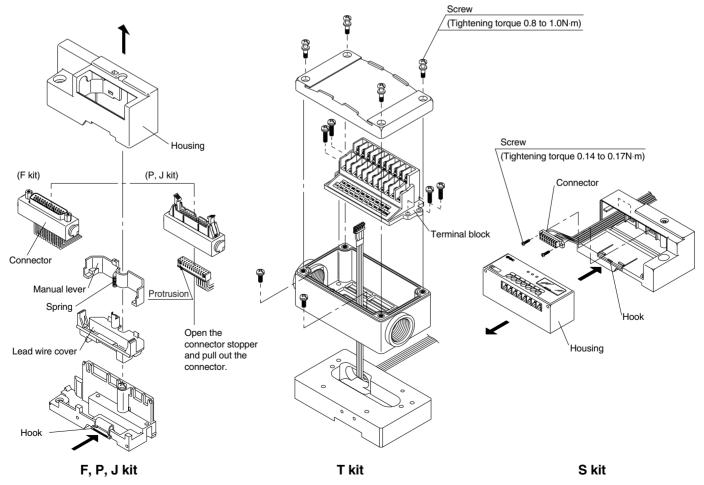


2 Pulling out the connectors

Pull out the connector to connect the lead wire.

• For F, P, and J kits, pull out and remove the housing while pressing down hard on the hook with a flat head screw driver, etc. Remove the manual lever and lead wire cover, and pull out the connector.

- For T kits, remove the screws and pull out the terminal block.
- For S kits, remove the screws and pull out the connector.



How to Add Manifold Stations for SQ1000/SQ2000

③ Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

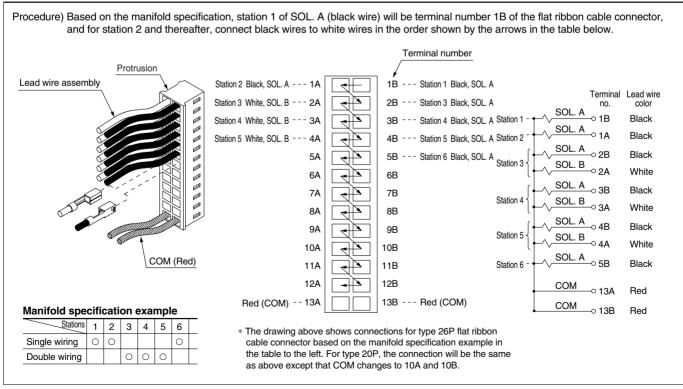
∆Caution

- 1) After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.
 - 2) Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when closing the junction cover.

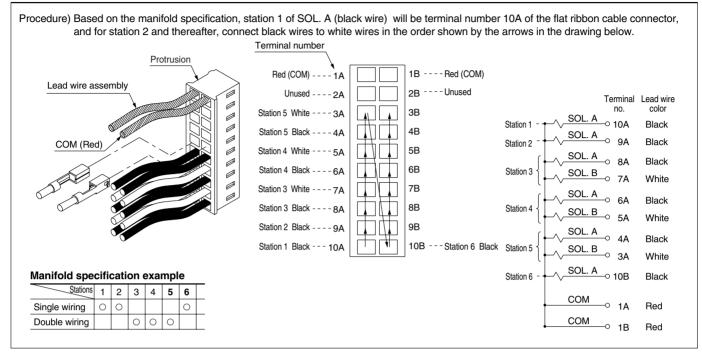
Wiring (F kit: D-sub connector kit)

Procedure) Based on the manifold specification, station 1 of SOL. A (black wire) will be terminal number 1 of the D-sub connector, and for station 2 and thereafter, connect black wires to white wires in the order shown by the arrows in the drawing below. Connector terminal numbe Lead wire assembly Station 1 Black, SOL. A - - Station 2 Black, SOL, A 14 Station 3 Black, SOL. A - - - - 2 Terminal Lead wire ---- Station 3 White, SOL, B 15 no color Station 4 Black, SOL, A - - - - 3 16 ----Station 4 White, SOL. B SOL Station 1 1 Black Station 5 Black, SOL, A - - - - 4 SOL. A 17 - - - Station 5 White, SOL. B Station 2 1/ Black Station 6 Black, SOL. A - - - - 5 SOL. A 18 2 Black 6 Station 3 SOL. B 19 White 15 7 Blac SOL. A 20 Black 3 8 Station 4 SOL. B 21 White g 22 SOL. A Black COM (Red) 10 Station 5 White SOL. B 23 0 White Hook 11 24 Black Station 6 5 Manifold specification example 12 25 Stations 2 1 3 4 5 6 COM 13 СОМ -0 13 Red Single wiring 0 С * The drawing above shows connections based on the Double wiring 0 manifold specification example in the table to the left.

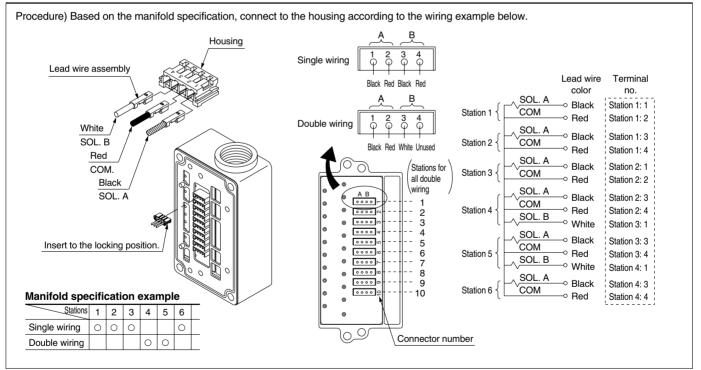
Wiring (P kit: Flat ribbon cable kit)



Wiring (J kit: Flat ribbon cable, PC Wiring System compatible)

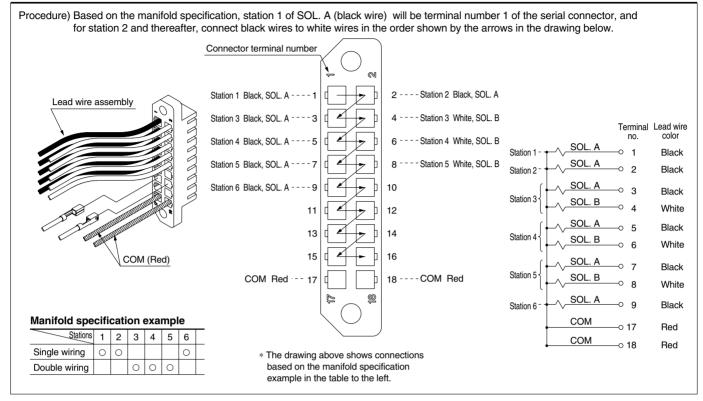


Wiring (T kit: Terminal block kit)

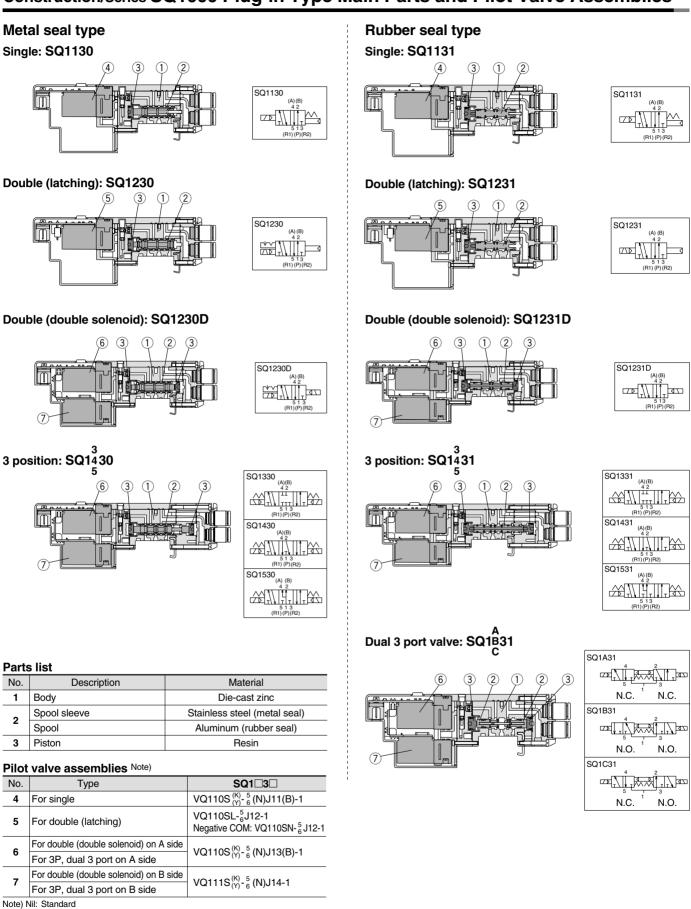


How to Add Manifold Stations for SQ1000/SQ2000

Wiring (S kit: Serial transmission kit)



Construction/Series SQ1000 Plug-in Type Main Parts and Pilot Valve Assemblies

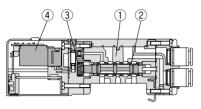


- B: Locking type manual override
 - N: Negative COM specification
 - Y: Low power consumption specification

Construction/Series SQ2000 Plug-in Type Main Parts and Pilot Valve Assemblies

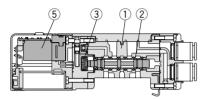
Metal seal type







Double (latching): SQ2230





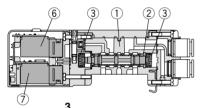
SQ2230D

₩.

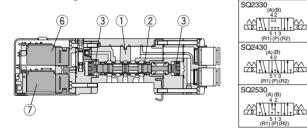
5 1 3 (R1) (P) (R2)

- 47

Double (double solenoid): SQ2230D



3 position: SQ2 $\frac{3}{5}$ 30



Parts list

No.	Description	Material		
1	Body	Die-cast aluminum		
	Spool sleeve	Stainless steel (metal seal)		
2	Spool	Aluminum (rubber seal)		
3	Piston	Resin		

Pilot valve assemblies Note)

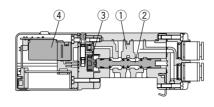
No.	Туре	SQ2□3□	
4	For single	VQ111S(Y)- ⁵ ₆ (N)J31-1	
5	For double (latching)	VQ110SL- ${}^{5}_{6}$ J32-1 Negative COM: VQ110SN- ${}^{5}_{6}$ J32-1	
6	For double (double solenoid) on A side	$-$ VQ111S(Y)- $\frac{3}{6}$ (N)J23-1	
0	For 3P, dual 3 port on A side		
7	For double (double solenoid) on B side		
1	For 3P, dual 3 port on B side		
Note) N	lil: Standard		

N: Negative COM specification

Y: Low power consumption specification

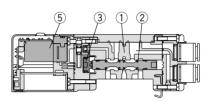
Rubber seal type

Single: SQ2131



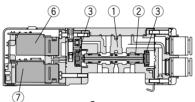


Double (latching): SQ2231

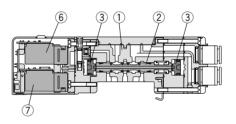




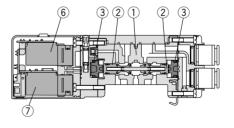
Double (double solenoid): SQ2231D



3 position: SQ2 $\frac{3}{4}$ 31

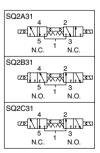


Dual 3 port valve: SQ2 B 31





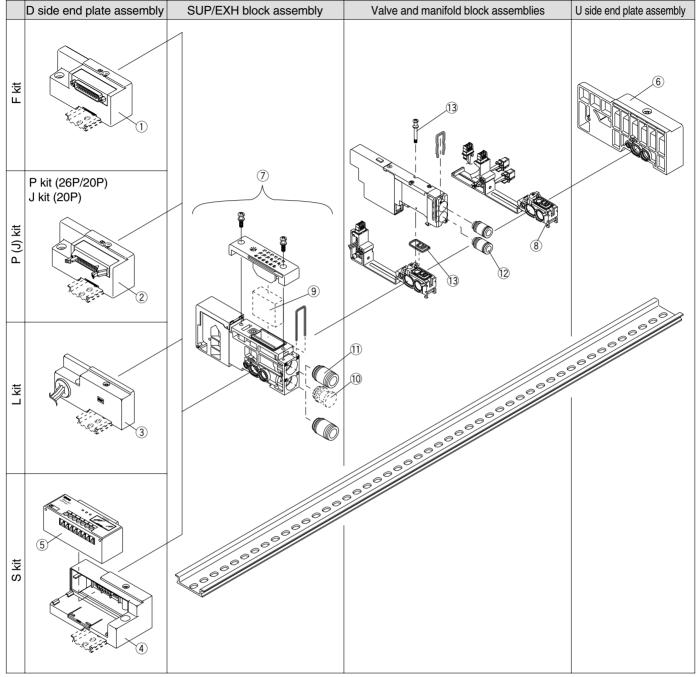
SQ2331 (A) (B) 42
42 11 11 11 11 11 11 11 11 11 1
SQ2431 (A)(B)
(R1)(P)(R2)
SQ2531
(A) (B) 4 2
5 1 3 (R1)(P)(R2)





Exploded View of Manifold/SQ1000 (Plug-in Type Manifold) SS5Q13

(F, P, J, L, S kit)



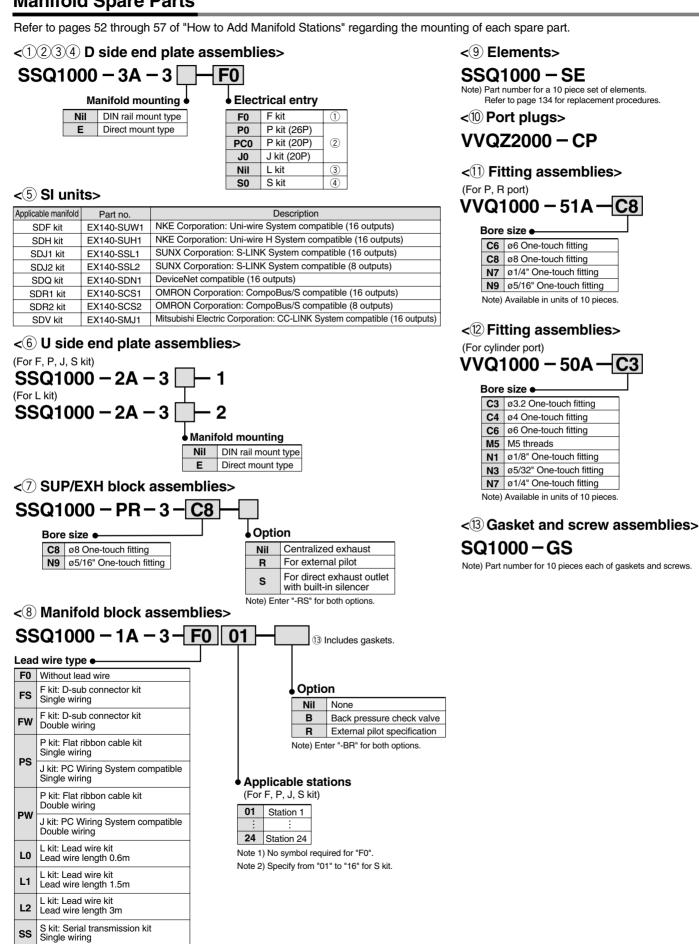
62

Manifold Spare Parts

SS

SW

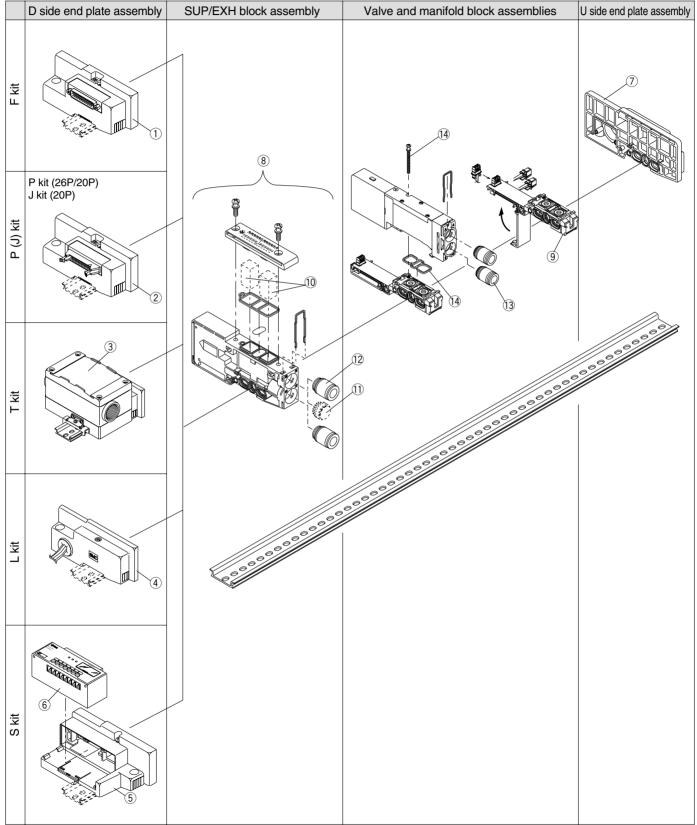
S kit: Serial transmission kit Double wiring



∕⊘SMC

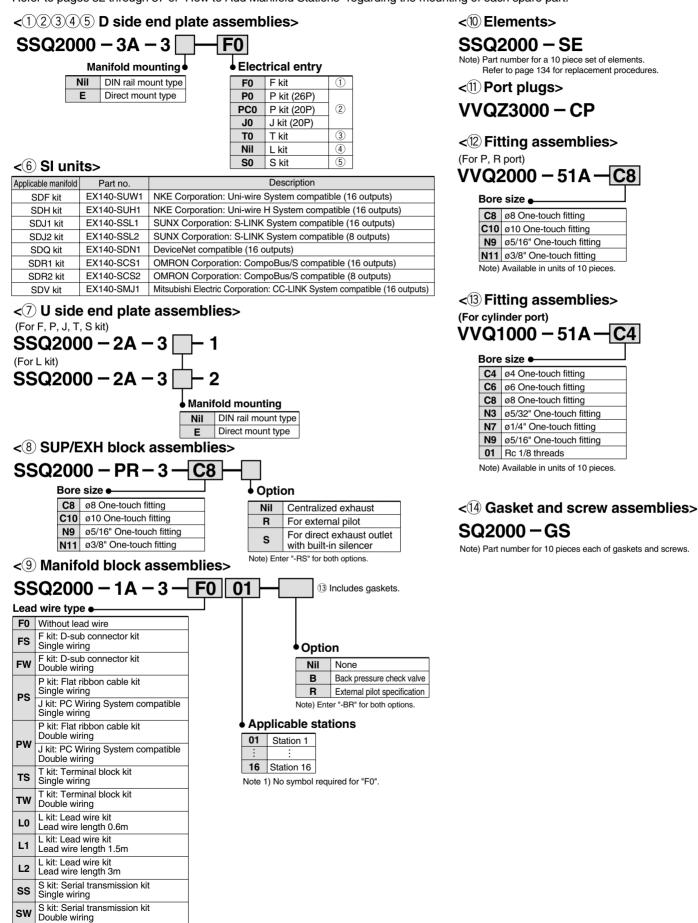
Exploded View of Manifold/SQ2000 (Plug-in Type Manifold) SS5Q23

(F, P, J, T, L, S kit)



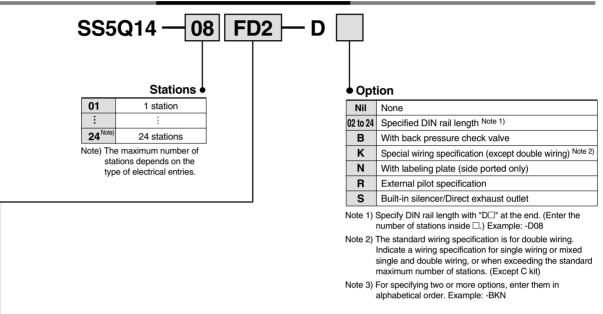
Manifold Spare Parts

Refer to pages 52 through 57 of "How to Add Manifold Stations" regarding the mounting of each spare part.



Series SQ1000 Plug Lead Type

How to Order Manifolds



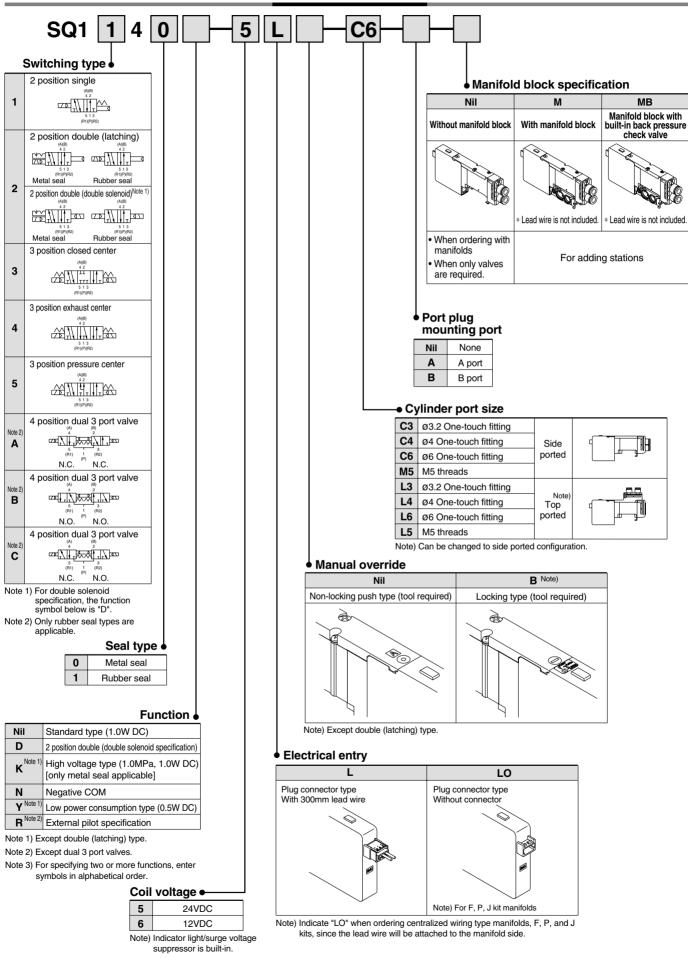
Electrical entry

Kit description		Lead wire connector entry direction	Cable specification	Standard number of stations	Max. number of stations for special wiring specification	Note 2) Max. number of solenoids
E kit	FD0	D side	D-sub connector (25P) kit, without cable			24
	FD1		D-sub connector (25P) kit, with 1.5m cable	1 to 12 stations	04 - + - +	
D-sub D side	FD2		D-sub connector (25P) kit, with 3.0m cable		24 stations	
connector kit	FD3		D-sub connector (25P) kit, with 5.0m cable			
P kit	PD0		Flat ribbon cable (26P) kit, without cable	-		
	PD1	Note 1)	Flat ribbon cable (26P) kit, with 1.5m cable			
	PD2	D side	Flat ribbon cable (26P) kit, with 3.0m cable	1 to 12 stations	24 stations	24
	PD3		Flat ribbon cable (26P) kit, with 5.0m cable]		
Flat ribbon cable connector kit (20P)	Flat ribbon cable connector kit (26P)		Flat ribbon cable (20P) kit, without cable	1 to 9 stations	18 stations	18
Flat ribbon cable (20P) (PC Wiring System compatible)	JD0	D side	Flat ribbon cable (20P) PC Wiring System compatible	1 to 8 stations	16 stations	16
C kit	с	_	Connector kit	1 to 24 stations	_	_
Connector kit						

Note 1) Separately order the 20P type cable assembly for the P kit.

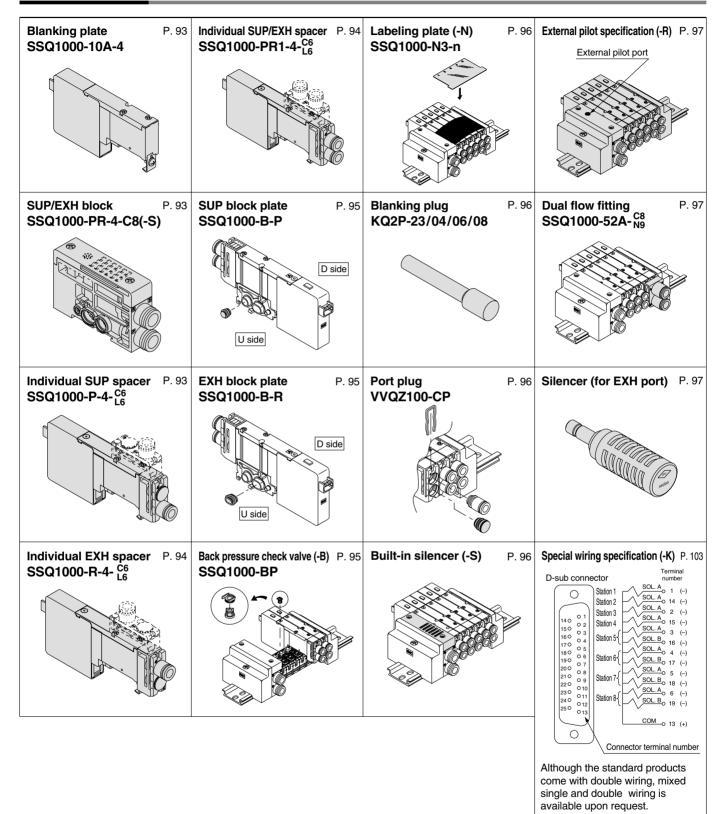
Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.

How to Order Valves



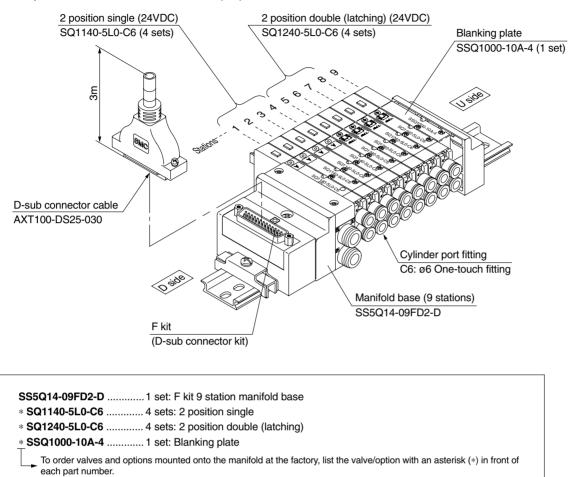
Series SQ1000

Manifold Options



How to Order Manifold Assemblies

Example: D-sub connector kit, with cable (3m)



Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on a manifold specification sheet.

Series SQ1000

Valve Specifications



Models

Series		Number of	Model		Note 1) Effective area))(aistht											
		solenoids			mm2	Standard: 1W	Low wattage	Weight (g)											
		Cingle	Metal seal	SQ1140	3.2 (0.18)	12 or less	15 or less	80											
		Single	Rubber seal	SQ1141	4.5 (0.25)	15 or less	20 or less	80											
	position	Double	Metal seal	SQ1240	3.2 (0.18)	15 or less	—	80											
	2 pos	(latching)	Rubber seal	SQ1241	4.5 (0.25)	20 or less	—	80											
		Double (double solenoid)	Metal seal	SQ1240D	3.2 (0.18)	10 or less	13 or less	95											
			Rubber seal	SQ1241D	4.5 (0.25)	15 or less	20 or less	95											
SQ1000	3 position	Closed center	Metal seal	SQ1340	2.9 (0.16)	20 or less	26 or less	100											
001000			Rubber seal	SQ1341	3.2 (0.18)	25 or less	33 or less	100											
		sitio	sitio	sitio	sitio	sitio	sitio	sitio	sitio	sitio	sitio	sitio	E-though constant	Metal seal	SQ1440	3.2 (0.18)	20 or less	26 or less	100
		Exhaust center	Rubber seal	SQ1441	4.5 (0.25)	25 or less	33 or less	100											
		Pressure center	Metal seal	SQ1540	2.9 (0.16)	20 or less	26 or less	100											
			Rubber seal	SQ1541	3.2 (0.18)	25 or less	33 or less	100											
	4 position	Dual 3 port valve	Rubber seal	SQ1 ^A _C 41	3.2 (0.18)	25 or less	33 or less	95											

Note 1) Values for the cylinder port size of C6.

Note 2) Based on JISB8375-1981. (Values with a supply pressure of 0.5MPa and indicator light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)

Specifications

_	Valve cons	struction		Metal seal	Rubber seal	
	Fluid			Air/Inert gas		
	Maximum	operating	pressure	0.7MPa (High pressure type: 1.0MPa) Note 3)		
Ś		Single		0.1MPa	0.15MPa	
lion	Minimum	Double (I	atching)	0.18MPa	0.18MPa	
licat	operating	Double (d	ouble solenoid)	0.1MPa	0.1MPa	
ecit	pressure	3 position		0.1MPa	0.2MPa	
e sb		4 position		—	0.15MPa	
Valve specifications	Ambient and fluid temperature			-10 to 50°C Note 1)		
	Lubricatior	า		Not required		
	Pilot valve	manual o	verride	Push type/Locking type (tool required)		
	Vibration/I	mpact resi	stance Note 2)	30/150 m/s²		
	Enclosure			Dust proof		
s	Rated coil	voltage		12VDC, 24VDC		
Solenoid specifications	Allowable	voltage flu	ctuation	±10% of rated voltage		
	Coil insula	tion type		Equivalent to class B		
	Power cons	sumption	24VDC	1W DC (42mA), 0.5W DC (21mA) Note 4)		
5	(Current)		12VDC	1W DC (83mA), 0.5W DC (42mA) Note 4)		

Note 1) Use dry air to prevent condensation at low temperatures.

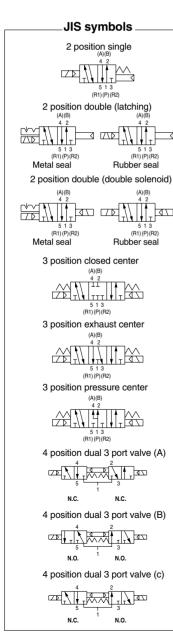
Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Impact resistance: No malfund performed

No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

Note 3) Metal seal type only. [Except double (latching) type.]

Note 4) Values for the low wattage (0.5W) specification.



Manifold Specifications

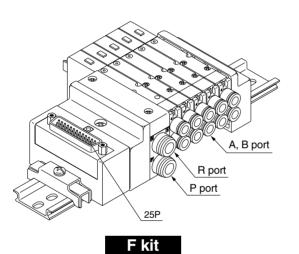
Base model		onfigurat rt size ^{No}		Applicable	Connection type		Note 3) Applicable	Note 4) 5 station	Note 4) Additional weight for
Dase model	P, R	Port direction	A, B Port size	solenoid valves	Connection type		stations	weight (g)	1 station (g)
	C8		C3 (for ø3.2) C4 (for ø4)		F kit: D-sub connector		1 to 12 stations	420	20
	(for ø8)	Side	C6 (for ø6)		D life Flat ikken sakla	26P	1 to 12 stations	420	20
SS5Q14-00-0	Option		M5 (M5 threads)	SQ1□40	P kit: Flat ribbon cable	20P	1 to 9 stations	420	20
	Direct outlet with built-in	Note 2)	L3 (for ø3.2) L4 (for ø4)	SQ1⊟41	J kit: Flat ribbon cable PC Wiring System comp	patible	1 to 8 stations	420	20
	silencer /	Тор	L6 (for ø6) L5 (M5 threads)		C kit: Connector kit		1 to 12 stations	460	35

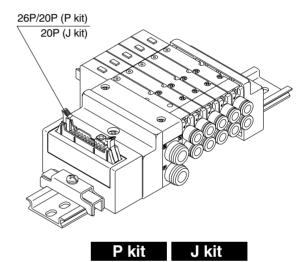
Note 1) One-touch fittings in inch sizes are also available. Refer to page 105 for details.

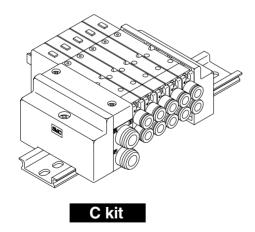
Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 103 for details.

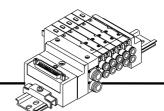
Note 4) Except valves. Refer to page 69 for valve weights.







Kit (D-sub Connector)



Configuration

P, R

C8

Port size

A, B

C3, C4, C6, M5

Maximum

number of

stations

12 stations

(24 stations optional)

Manifold specifications

Port position

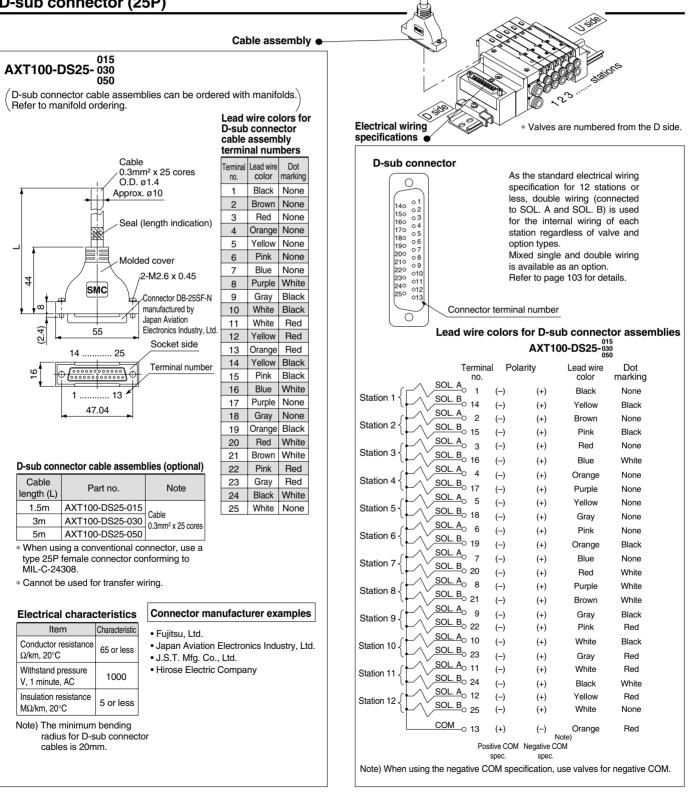
Side, Top

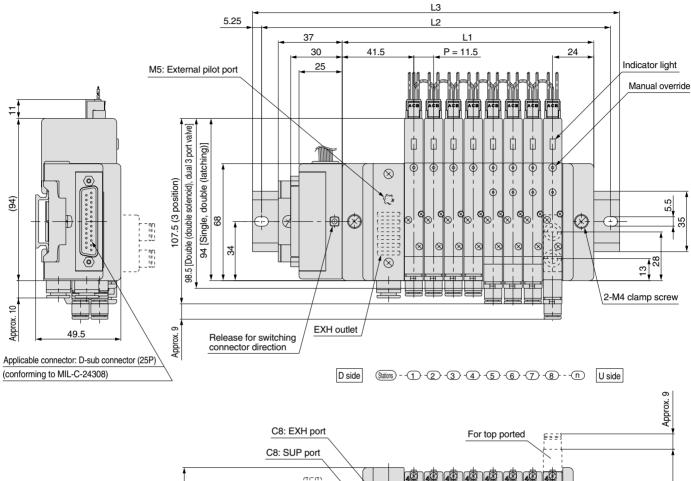
Series

SQ1000

- · Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- The use of D-sub connectors (25P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub connector (25P)





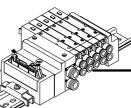
(49.5)				26 37 60
2; 2; 7	<u>27</u> 41.5	P = 11.5	2n-C3, C4, C6, M5 (A, B port) C3: ø3.2 One-touch fitting C4: ø4 One-touch fitting C6: ø6 One-touch fitting M5: M5 threads	

C	Dimensions Formula: L1 = 11.5n + 54 n: Stations (maximum 24 stations)														tions)										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
	L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
	L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398



- Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.
- The use of flat ribbon cable connectors (26P, 20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

Flat ribbon cable (26P, 20P)



* Valves are numbered from the D side.

As the standard electrical wiring

specification for 12 stations or less,

double wiring (connected to SOL. A

and SOL. B) is used for the internal

Manifold specifications

Electrical wiring

specifications

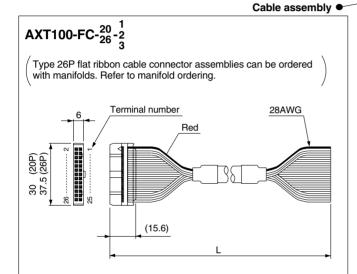
26 🗆 🗆 25

24 1 1 23

22 0 021

Flat ribbon cable connector

		Configuration	on	Maximum
Series	Dort position	Por	t size	number of
	Port position	P, R	A, B	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 stations optional)



Flat ribbon cable connector assemblies (optional)

Cable	Par	t no.
length (L)	26P	20P
1.5m	AXT100-FC26-1	AXT100-FC20-1
3m	AXT100-FC26-2	AXT100-FC20-2
5m	AXT100-FC26-3	AXT100-FC20-3

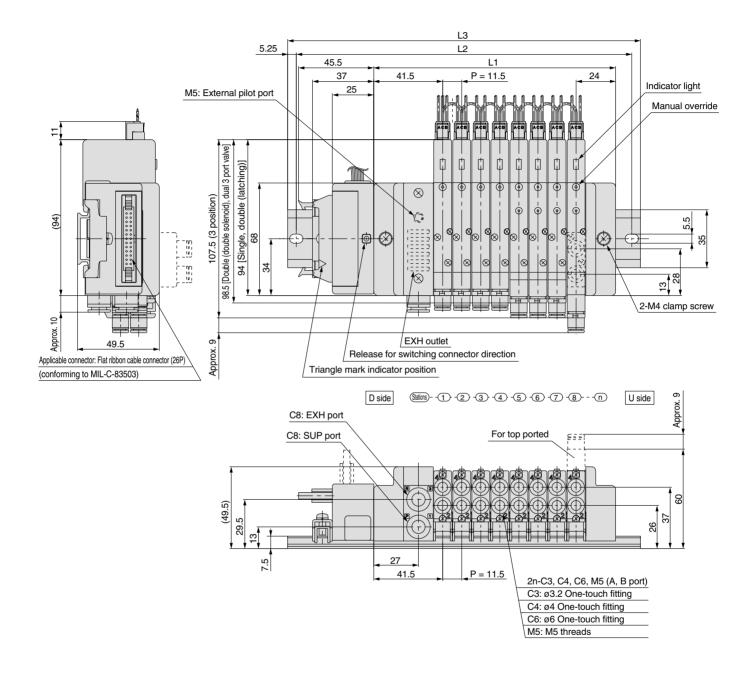
- * When using a conventional connector, use a type 26P connector conforming to MIL-C-83503 or a type 20P with strain relief.
- * Cannot be used for transfer wiring.

Connector manufacturer examples

- Hirose Electric Company
- Sumitomo/3-M Limited
- Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co. Ltd.

	$\begin{array}{cccccccccccccccccccccccccccccccccccc$			v v a F termin	viring of alve and lixed si vailable	each st l option t ngle an as an op page 103	d double	gard e w	lless o	f
		<26P>					<20P>	•		
			ninal Pol o.	arity			Te	ermir no.	nal Pola	arity
Station 1	$\{ \lfloor \sqrt{sc} \}$	DL. A	(-)	(+) (+)	Station 1	$\{ [\land]$	SOL. A	1	(-) (-)	(+) (+)
Station 2	$1 \sqrt{s}$	<u>DL. A</u> <u>DL. B</u> <u>DL. A</u> <u>CL. A</u> <u>CL. A</u>	1 (_)	(+) (+)	Station 2		SOL. A SOL. B SOL. A	4	(-) (-)	(+) (+)
Station 3	$1 \sim s$	<u>DL. B</u> o 6 <u>DL. A</u> o 7	3 (_)	(+) (+) (+)	Station 3		SOL. B SOL. A	6	(-) (-) (-)	(+) (+) (+)
Station 4		<u>)L.B</u> o 8 <u>)L.A</u> o 8	3 (-) 3 (-)	(+) (+) (+)	Station 4		SOL. B SOL. A	8	(-) (-)	(+) (+) (+)
Station 5		<u>)L. B</u> o 10 <u>)L. A</u> o 11) (-) 1 (-)	(+) (+)	Station 5		SOL. B	10 11	(-) (-)	(+) (+) (+)
Station 6		<u>)L. B</u> o 12)L. A _{o 13}	2 (-)	(+) (+)	Station 6		SOL. B	12 13	(-) (-)	(+) (+) (+)
Station 7		<u>)L. B</u> o 14)L. A o 16	4 (-) 5 (-)	(+) (+)	Station 7		SOL. B	14 15	(-) (-)	(+) (+)
Station 8		<u>)L. B</u> o 16 <u>)L. A</u> o 17	6 (-) 7 (-)	(+) (+)	Station 8		SOL. B	16 17	(-) (-)	(+) (+)
Station 9	$\sqrt{3}$	<u>)L. B</u> o 18 <u>)L. A</u> o 19	a (_)	(+) (+)	Station 9		SOL. B		(-)	(+)
Station 10	$1 \sqrt{s}$	<u>)L. B_o 20</u> <u>)L. A_{o 21}</u>) (–)	(+)			0014	19 20	(+) (+)	() ()
Station 11	$1 \sqrt{s}$	<u>DL. B</u> o 22 DL. A _{O 23}	2 (-)	(+) (+)					Positive COM	Note) Negative COM
Station 12		<u>)L. B</u> o 24	4 (—)	(+) (+)					spec.	spec.
		<u>0 0 25</u> 0 <u>0 26</u>	5 (+) 6 (+)	(-) (-)						
			Positive COM spec.	Negati CON spec	1					-
Note) V	When using	the neg	ative CC	M sp	ecificatio	on, use va	aives for i	nega	ative CO	JM.





Di	mensi	ions														For	mula: l	_1 = 1	1.5n +	54 n:	Statio	ns (ma	ximun	n 24 sta	ations)
L	/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
	L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
	L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398

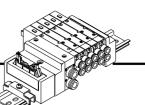


Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)

Manifold specifications

Port position

Series



Maximum

number of

stations

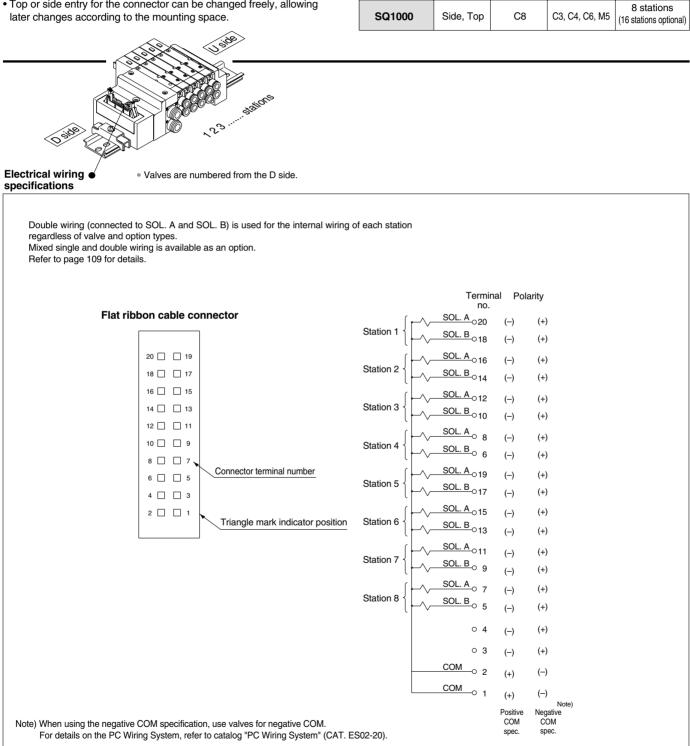
Configuration

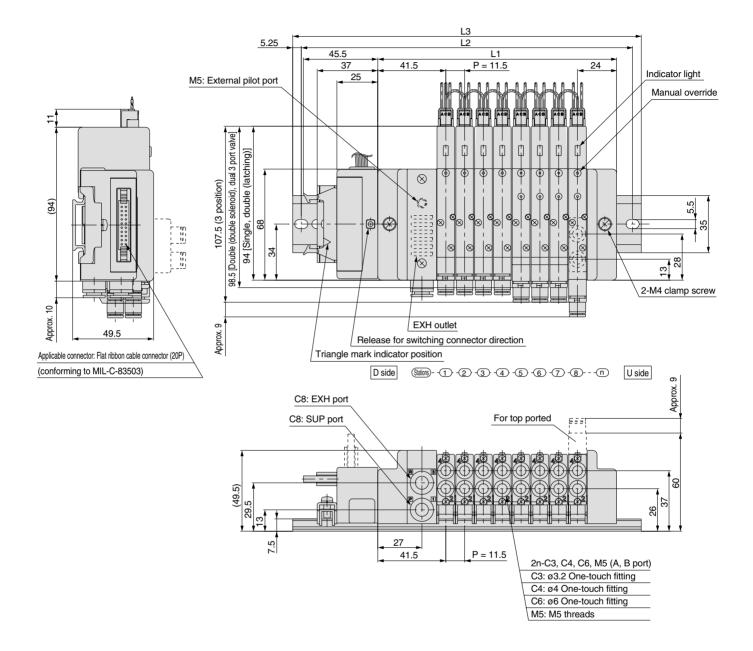
P, R

Port size

A, B

- · Compatible with the PC Wiring System.
- The use of flat ribbon cable connectors (20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.



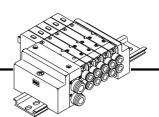


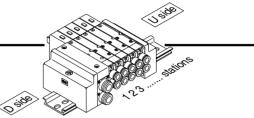
Dim	ensi	ons						F	ormula	: L1 = ⁻	11.5n -	⊦54 n	: Statio	ons (m	aximur	n 16 st	ations)
	/	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L	_1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238
L	_2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300
L	_3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5



• This is the standard type with lead wires for each valve. Manifold specifications

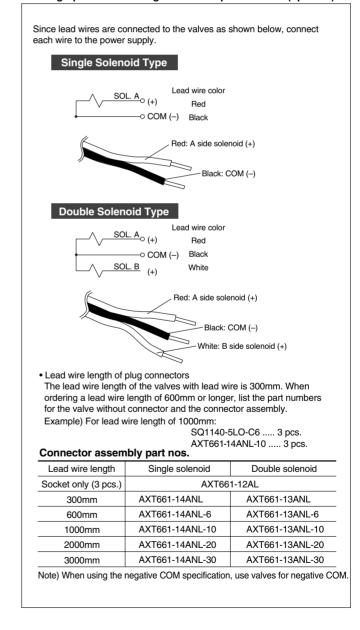
		Configuratio	on	Maximum
Series	Port position	Por	t size	number of
	For position	P, R	A, B	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	24 stations



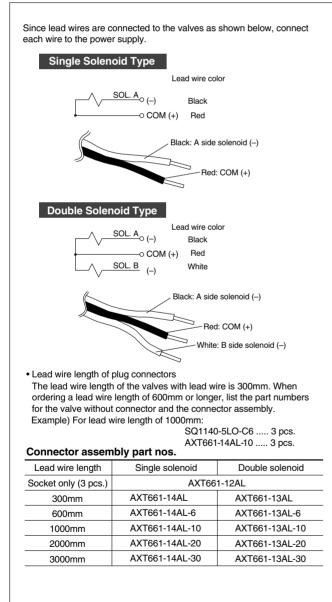


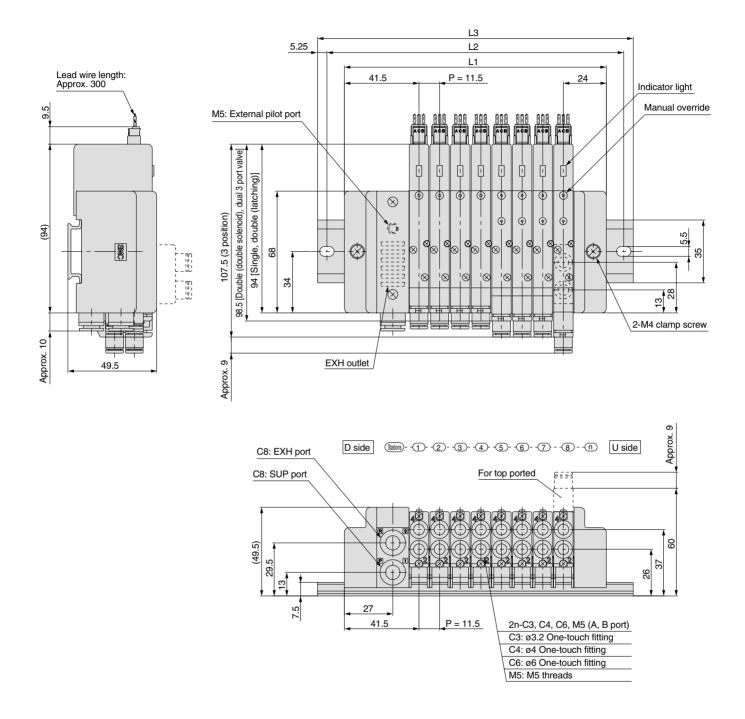
* Valves are numbered from the D side.

• Wiring Specifications/Negative COM Specifications (optional)



Wiring Specifications/Positive COM Specifications

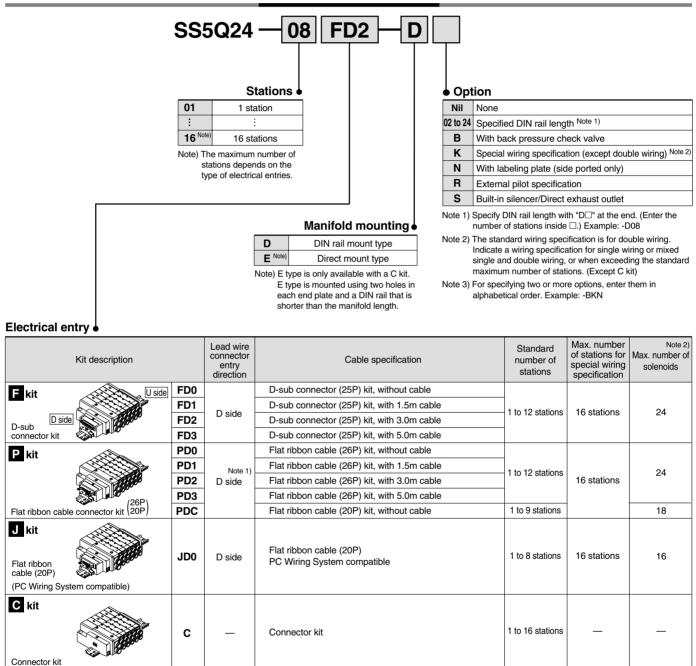




Dimensi	Dimensions Formula: L1 = 11.5n + 54 n: Stations (maximum 24 stations)														ations)									
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	87.5	100	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	350
L3	98	110.5	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	360.5

Series SQ2000 Plug Lead Type

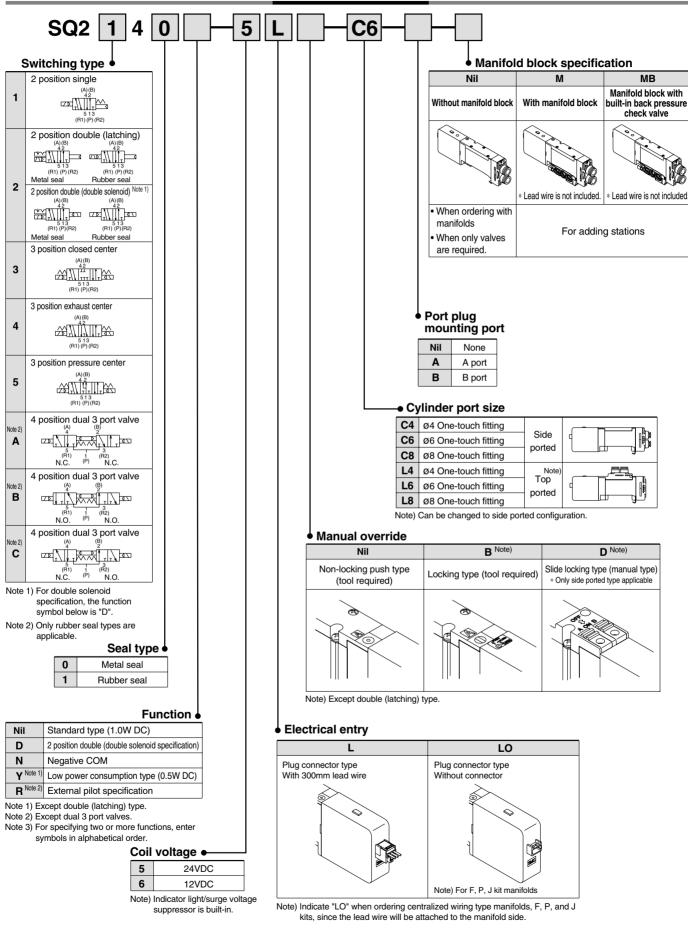
How to Order Manifolds



Note 1) Separately order the 20P type cable assembly for the P kit.

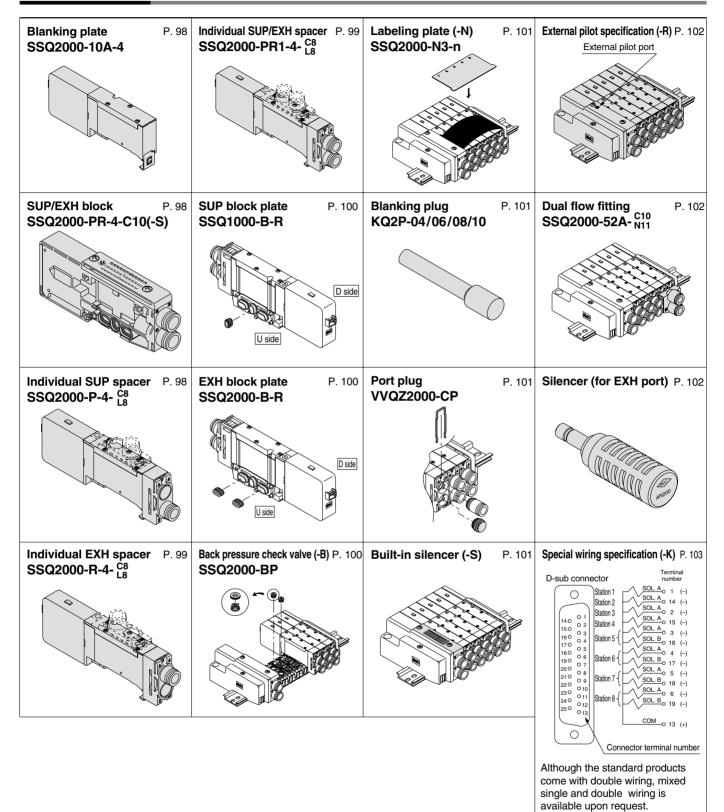
Note 2) The maximum number of stations should not be more than the maximum number of solenoids. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.

How to Order Valves

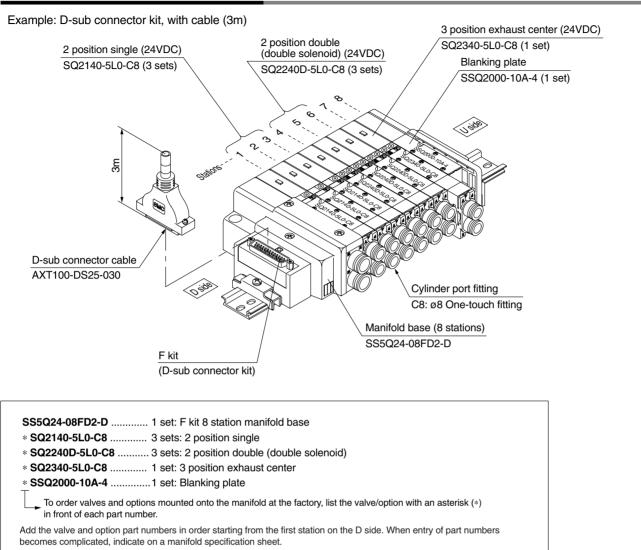




Manifold Options



How to Order Manifold Assemblies



Valve Specifications



Models

		Ni wala an af			Note 1) Effective area	Response tir	me ms Note 2)	
Series		Number of solenoids	Model		mm2	Standard: 1W	Low wattage	Weight (g)
		Cinala	Metal seal	SQ2140	11.7 (0.65)	20 or less	26 or less	145
	_	Single	Rubber seal	SQ2141	14.8 (0.82)	24 or less	31 or less	140
	position	Double	Metal seal	SQ2240	11.7 (0.65)	26 or less	_	145
		(latching)	Rubber seal	SQ2241	14.8 (0.82)	31 or less	_	140
	N	Double	Metal seal	SQ2240D	11.7 (0.65)	15 or less	20 or less	160
		(double solenoid)	Rubber seal	SQ2241D	14.8 (0.82)	20 or less	26 or less	155
SQ2000		Closed center	Metal seal	SQ2340	8.1 (0.45)	34 or less	44 or less	180
502000	ç	Closed certier	Rubber seal	SQ2341	9.0 (0.5)	34 or less	44 or less	175
	position	Exhaust center	Metal seal	SQ2440	11.7 (0.65)	34 or less	44 or less	180
	3 po	Exhaust center	Rubber seal	SQ2441	12.6 (0.7)	34 or less	44 or less	175
		Pressure center	Metal seal	SQ2540	8.1 (0.45)	34 or less	44 or less	180
		r ressure center	Rubber seal	SQ2541	9.0 (0.5)	34 or less	44 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 841	9.0 (0.5)	34 or less	44 or less	155

Note 1) Values for the top ported cylinder port size of C8. The side ported type will be about 10% less. Note 2) Based on JISB8375-1981. (Values with a supply pressure of 0.5MPa and indicator light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)



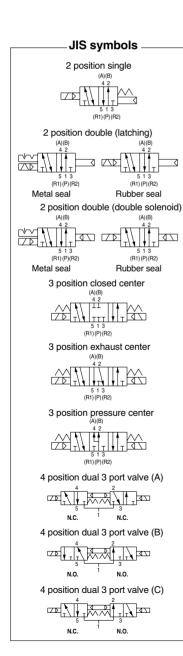
	Valve con	struction		Metal seal	Rubber seal
	Fluid			Air/Ine	ert gas
	Maximum	operating p	ressure	0.71	MPa
<i>"</i>		Single		0.1MPa	0.15MPa
ion	Minimum	Double (lat	ching)	0.18MPa	0.18MPa
icat	operating	Double (dou	ble solenoid)	0.1MPa	0.1MPa
ecif	pressure	3 position		0.1MPa	0.2MPa
Valve specifications		4 position		—	0.15MPa
alve	Ambient a	ind fluid tem	perature	–10 to 50	0°C Note 1)
>	Lubricatio	n		Not re	equired
		e manual ove		Push type (tool required)/Locking ty	/pe (tool required)/Slide locking type
	Vibration/	mpact resis	tance Note 2)	30/15	0m/s ²
	Enclosure	l		Dust	proof
s	Rated coil	voltage		12V, 2	24VDC
tion	Allowable voltage fluctuation			±10% of ra	ited voltage
Solenoid specifications	Coil insula	ation type		Equivalen	t to class B
So	Power consu	nsumption	24VDC	1W DC (42mA), 0.5	W DC (21mA) Note 3)
ŝ	(Current)		12VDC	1W DC (83mA), 0.5	W DC (42mA) Note 3)

Note 1) Use dry air to prevent condensation at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 8.3 and 2000Hz. Test was performed in the axial and right angle directions of the main valve and armature for both energized and de-energized states.

Impact resistance: No malfunction resulted from the impact test using a drop impact tester. The test was performed one time each in the axial and right angle directions of the main valve and armature, for both energized and de-energized states.

Note 3) Values for the low wattage (0.5W) specification.





Manifold Specifications

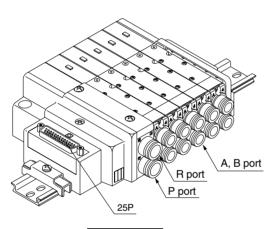
Base model		onfiguratio ort size		Applicable	Connection type		Note 3) Applicable	Note 4) 5 station	Note 4) Additional weight for
Base model	P, R	Port direction	A, B Port size	solenoid valves	Connection type		stations	weight (g)	1 station (g)
	C10	0.1	C4 (for ø4)		F kit: D-sub connector		1 to 12 stations	580	35
	(for ø10)	Side	C6 (for ø6) C8 (for ø8)	P kit: Flat ribbon cable		26P	1 to 12 stations	580	35
SS5Q24-	Option			SQ2⊟40	P KIL FIAL HODON CADIE	20P	1 to 9 stations	500	
	Direct outlet with built-in silencer	Note 2)	L4 (for ø4)	SQ2⊟41	J kit: Flat ribbon cable PC Wiring System com	patible	1 to 8 stations	580	35
		Тор	L6 (for ø6) L8 (for ø8)		C kit: Connector kit		1 to 12 stations	620	50

Note 1) One-touch fittings in inch sizes are also available. Refer to page 105 for details.

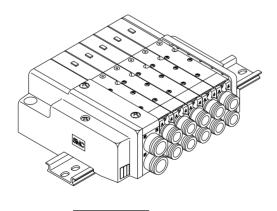
Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 103 for details.

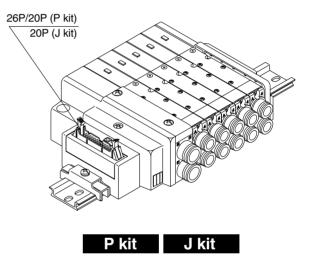
Note 4) Except valves. Refer to page 83 for valve weights.



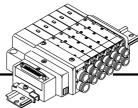




C kit

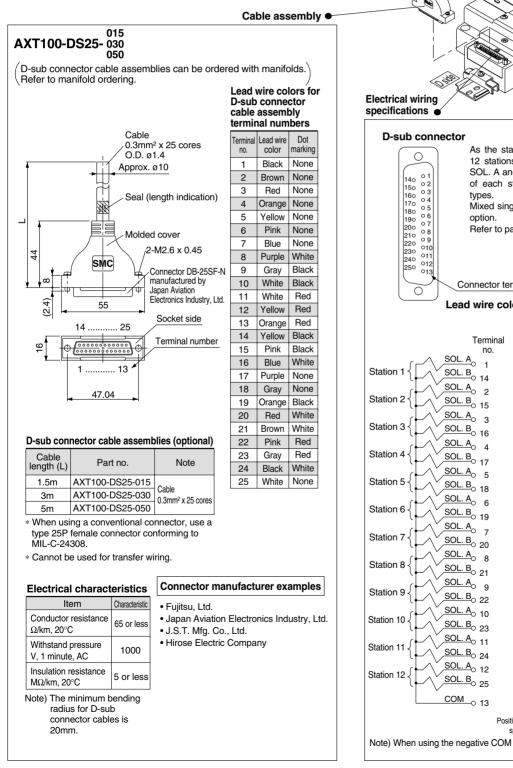


Kit (D-sub Connector)



- Simplification and labor savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- The use of D-sub connectors (25P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

D-sub connector (25P)

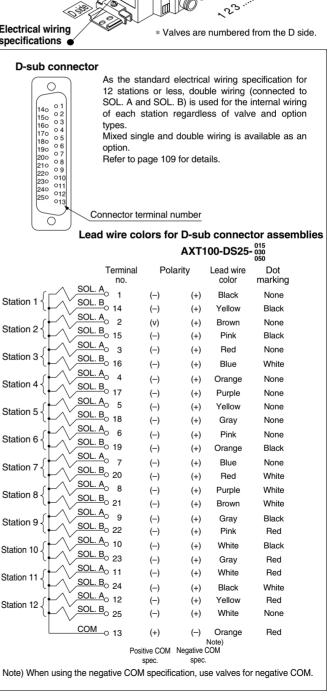


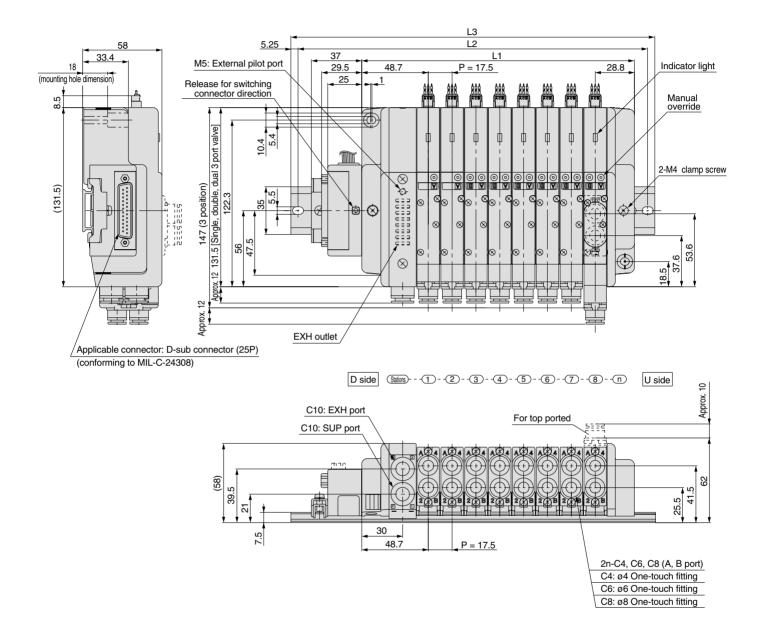
Manifold specifications

Series		Configuratio	n	Maximum		
	Port position	Poi	number of			
	For position	P, R	A, B	stations		
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 stations optional)		

J'ile

stations



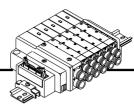


Dimens	Dimensions Formula: L1 = 17.5n + 60 n: Stations (maximum 16 stations)												ations)			
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



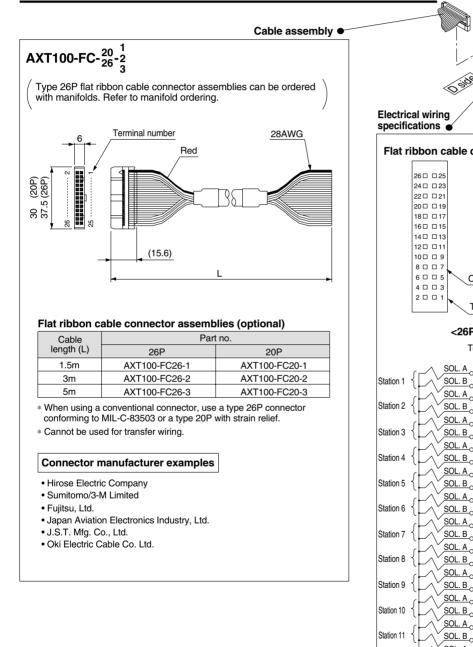
- Simplification and labor savings for wiring work can be achieved by using a MIL type for the electrical connection.
- The use of flat ribbon cable connectors (26P, 20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

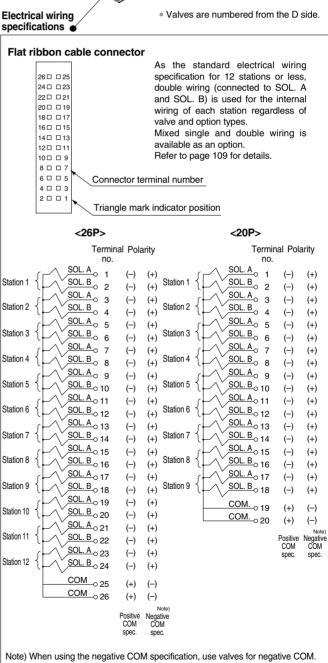
Flat ribbon cable (26P, 20P)

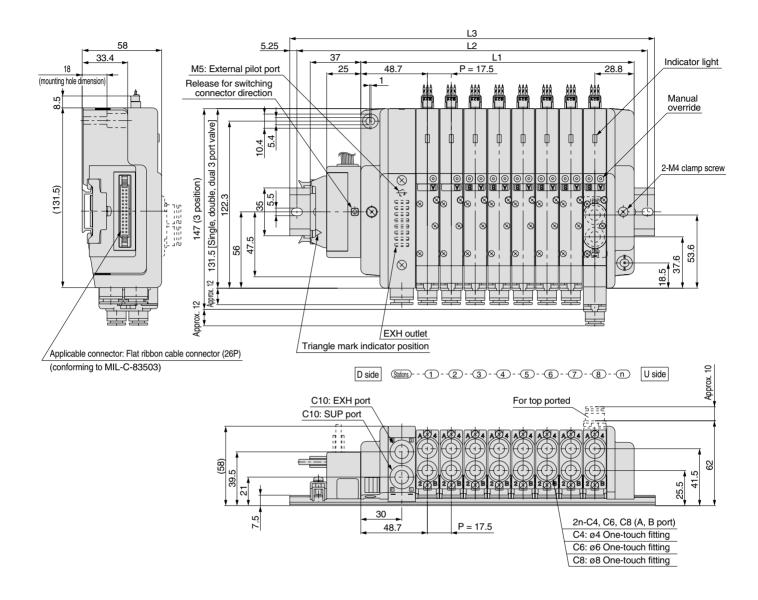


Manifold specifications

Series		Configuration	on	Maximum
	Port position	Po	number of	
	1 on position	P, R	A, B	stations
SQ2000	Side, Top C10		C4, C6, C8	12 stations (16 stations optional)



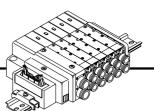




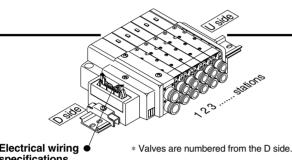
Dimensions Formula: L1 = 17.5n + 60 n: Stations (maximum 16 stations)													ations)			
_/ /=	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)



- · Compatible with the PC Wiring System.
- The use of flat ribbon cable connectors (20P) conforming to MIL standards provides a wide range of compatibility with conventional connectors.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.



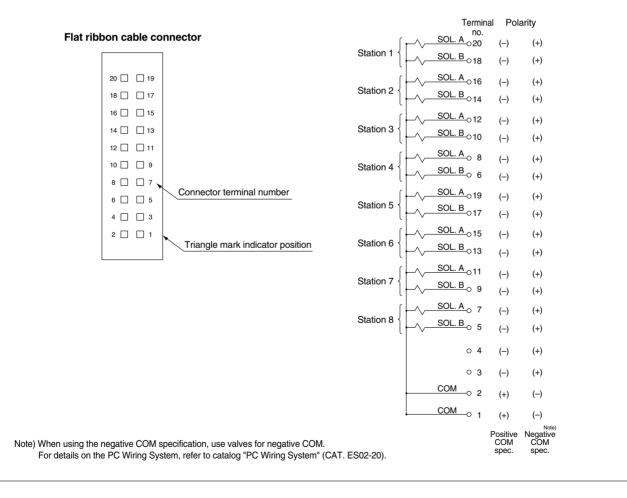
Manifold specifications

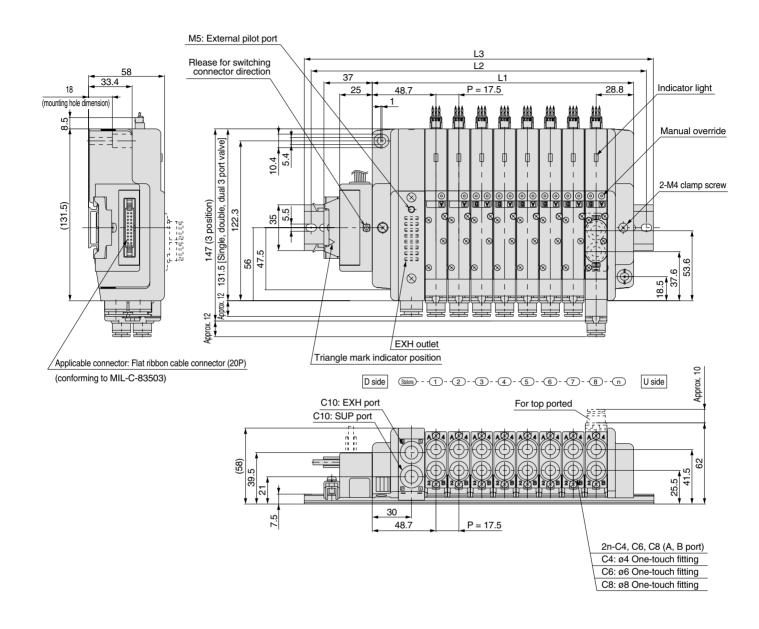
Series		Configuration	on	Maximum	
	Port position	Por	number of		
	Port position P, R		A, B	stations	
SQ2000	Side, Top	Гор С10 С4, С6, С		8 stations (16 stations optional)	

Electrical wiring specifications

Double wiring (connected to SOL. A and SOL. B) is used for the internal wiring of each station regardless of valve and option types. Mixed single and double wiring is available as an option.

Refer to page 109 for details.



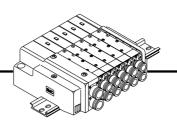


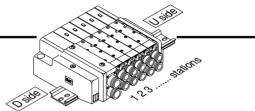
Dimensions Formula: L1 = 17.5n + 60 n: Stations (maximum 16 station)													ations)			
/_ /_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5



• This is the standard type with lead wires for each valve. Manifold specifications

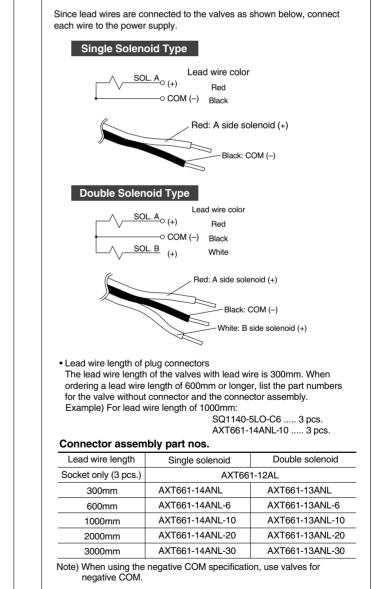
Series		Configuratio	on	Maximum	
	Port position	Po	number of		
	r on position	P, R	A, B	stations	
SQ2000	Side, Top	C10	C4, C6, C8	16 stations	



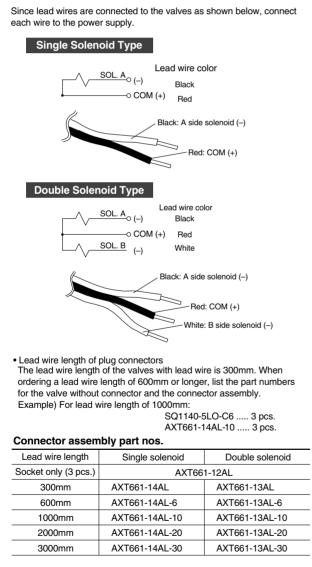


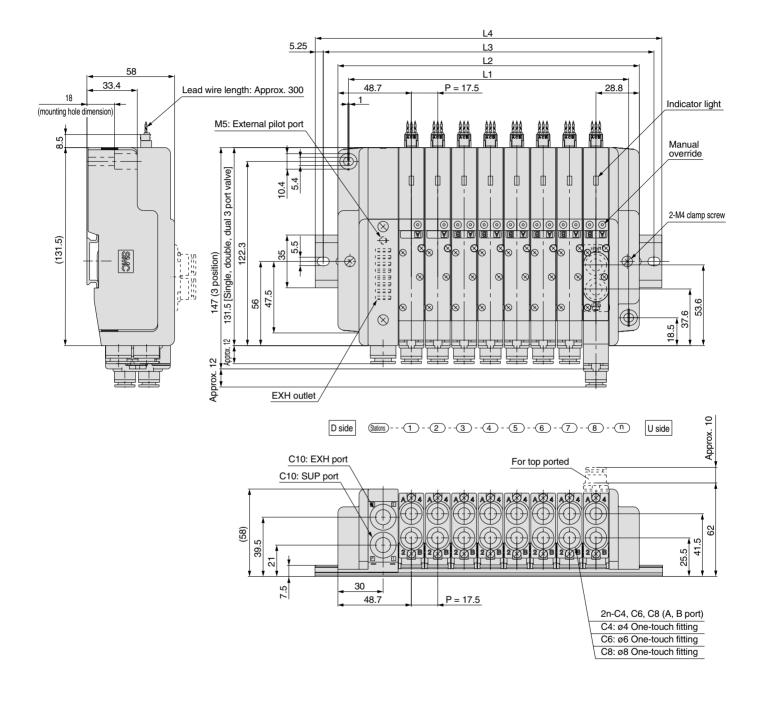
* Valves are numbered from the D side.

• Wiring Specifications/Negative COM Specifications (optional)



• Wiring Specifications/Positive COM Specifications





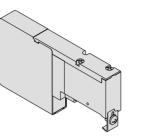
C	DimensionsFormulas: L1 = 17.5n + 46, L2 = 17.5n + 60 n: Stations (maximum 16 station)												ations)				
	_ /=	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
	L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
	L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300	312.5	325	350	362.5
	L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5	323	335.5	360.5	373

Optional Manifold Parts for SQ1000

Blanking plate

SSQ1000-10A-4

This is mounted on a manifold block when a valve is removed for maintenance or when installation of an additional valve is planned for the future, etc.



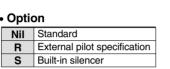
11.5

JIS symbol



SUP/EXH block

SSQ1000-PR-4-C8-



Note) When specifying both options, indicate "RS".

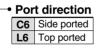
* Specify the spacer mounting position on a manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

- * The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the lead wire.
- * SUP/EXH blocks are not included in the number of manifold stations.

Individual SUP spacer

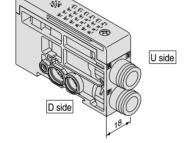
SSQ1000-P-4-C6



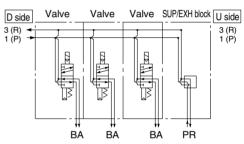
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (See examples.)

- * Specify the spacer mounting position and SUP passage shut off positions on a manifold specification sheet. Two shut off positions are required per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- * Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- * The number of spacers is not limited when ordered with the manifold. However, for F, P, and J kits, when adding individual SUP spacers later, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Part number with manifold block:

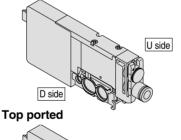
SSQ1000-P-4-^{C6}-M

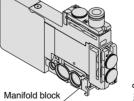


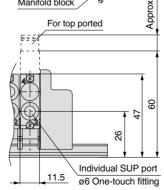
Stations1234Description/Model1234 \bigcirc Single \square \square \square \bigcirc \square \square \square \square \bigcirc \square \square \square

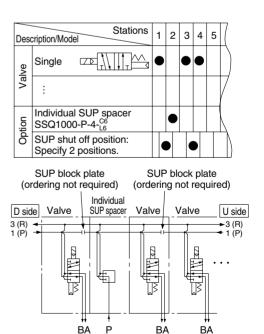


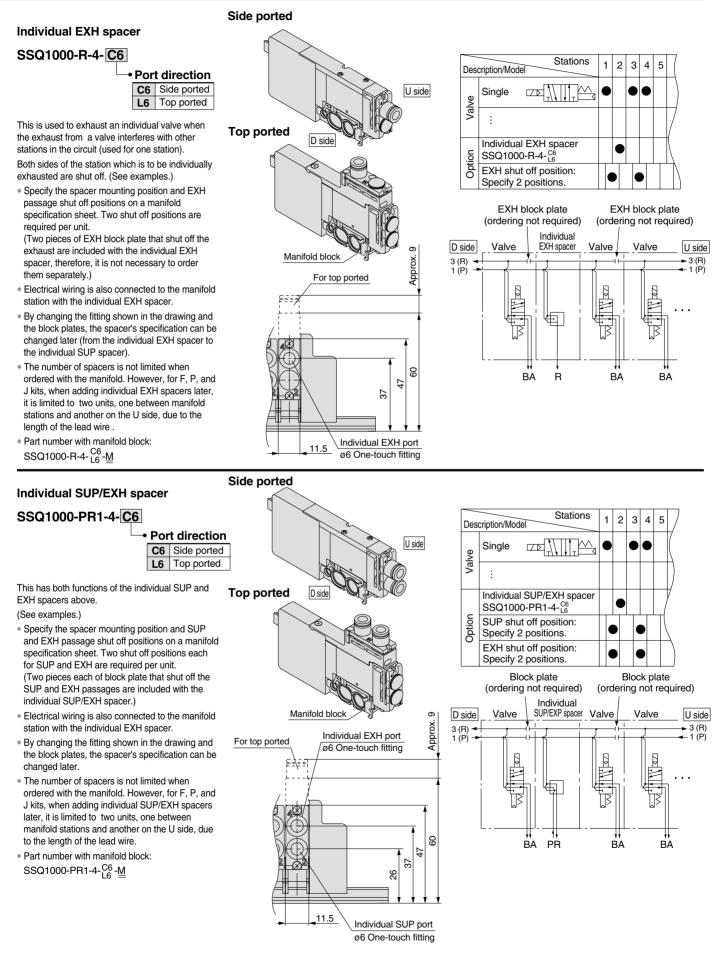
Side ported











Optional Manifold Parts for SQ1000

SUP block plate

SSQ1000-B-P

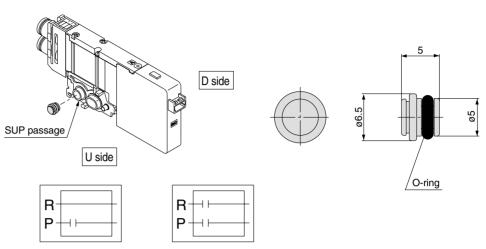
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on a manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



SUP passage shut off

SUP/EXH passages shut off

EXH block plate

SSQ1000-B-R

When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

 Specify the station position on a manifold specification sheet.

<Shut off label>

SSQ1000-BP

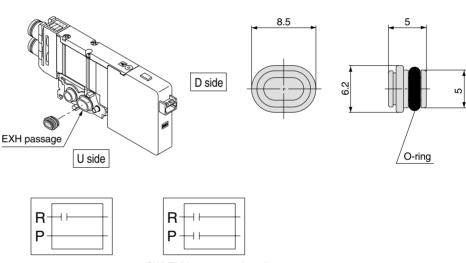
solenoid valves.

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.

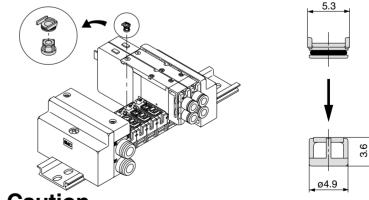
Back pressure check valve [-B]

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type



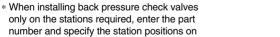
EXH passage shut off

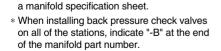
SUP/EXH passages shut off



ACaution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.
- 3. Since 4 port specification valves (R1 and R2 are common) are used, back pressure cannot be prevented with dual 3 port valves.

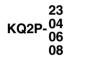






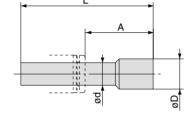
Labeling plate [-N] SSQ1000-N3- Stations (1 to maximum) This is a clear resin plate for applying solenoid P = 11.5 valve function description labels, etc. To install, bend the plate slightly as shown and insert into the slots on the end plate side. 3 5 6 7 8 ... n: Stations Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the ß 6 silencer cover to install it. * When ordering with manifolds, add "-N" at the end of the manifold number. Silencer cover

Blanking plug (for One-touch fitting)





This is inserted into cylinder ports and SUP and EXH ports that are not used. Available in 10 piece units.



Dimensions

Applicable fitting size ød	Model	А	L	D
3.2	KQ2P-23	16	31.5	3.2
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

Port plug

VVQZ100-CP

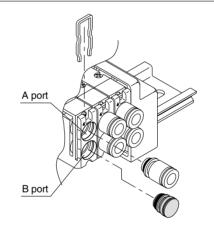
This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve.

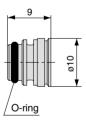
* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ1141-5L-C6-A (N.O. specification)

A port plug Example) SQ1141-5L-C6-B (N.C. specification)

Example) SQ1141-5L-C6-B-M (B port plug with manifold block)



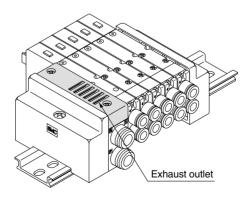


Direct exhaust outlet with built-in silencer [-S]

The exhaust outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30dB)

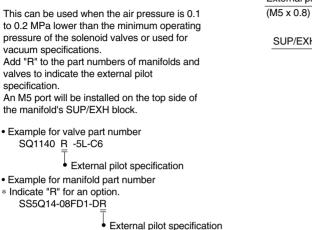
Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

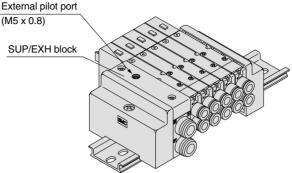
- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- * Refer to page 134 for handling precautions and the replacement of elements.



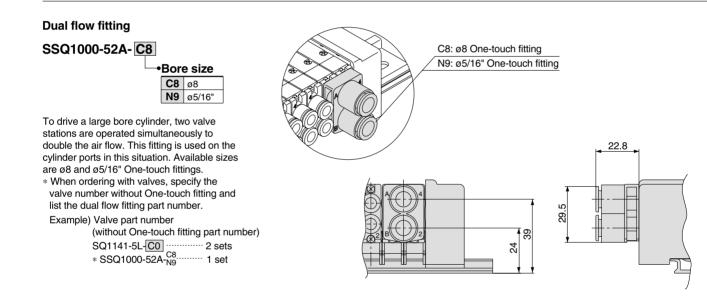
Optional Manifold Parts for SQ1000

External pilot specification [-R]





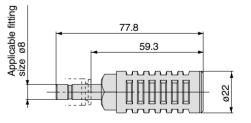
- Note 1) Not applicable for dual 3 port valves.
- Note 2) Indicate "RY" for low power consumption types.
- Note 3) Valves with the external pilot specification have a pilot EXH with individual exhaust specification and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4MPa or lower.



Silencer (for EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).



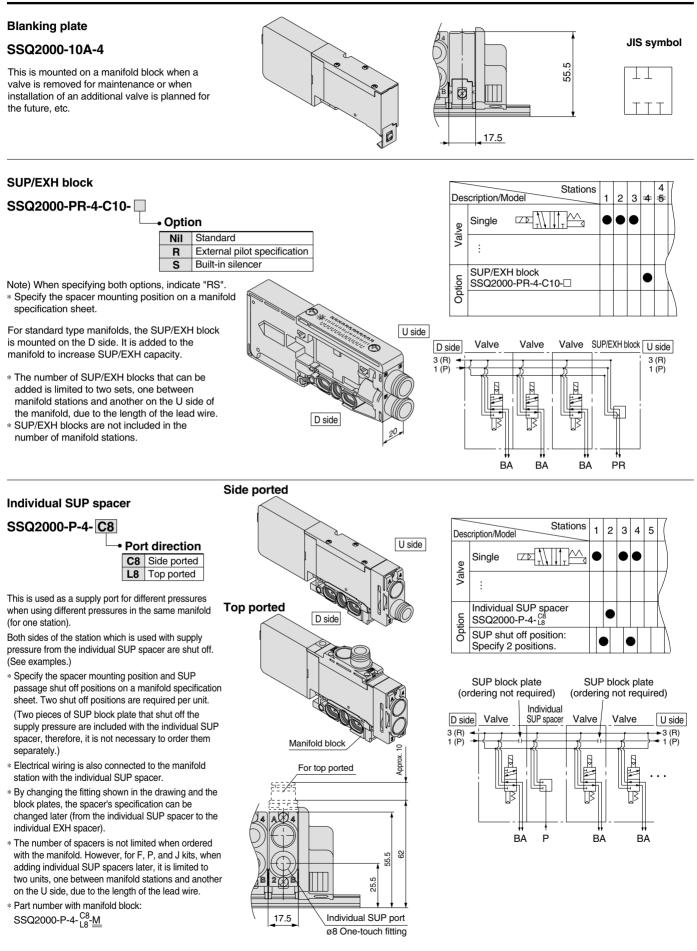


Specifications

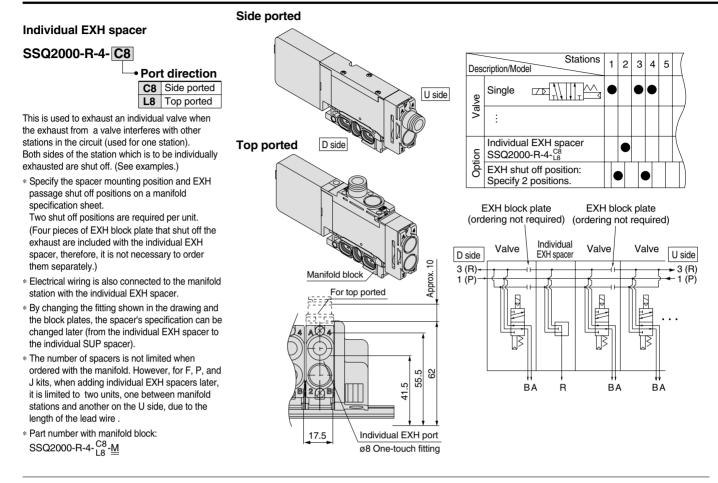
Series	Model	Effective area mm ² (Cv factor)	Noise reduction dB
SQ1000	AN200-KM8	20 (1.1)	30



Optional Manifold Parts for SQ2000



Manifold Option Parts for SQ2000



Individual SUP/EXH spacer

SSQ2000-PR1-4- C8

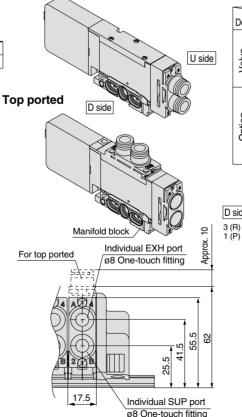
Port direction
 C8 Side ported
 L8 Top ported

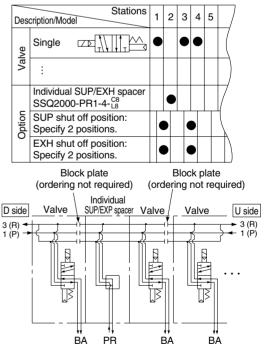
Side ported

This has both functions of the individual SUP and EXH spacers above.

(See examples.)

- * Specify the spacer mounting position and SUP and EXH passage shut off positions on a manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.
 [Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
- * Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- * By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- * The number of spacers is not limited when ordered with the manifold. However, for F, P, and J kits, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- * Part number with manifold block: SSQ2000-PR1-4-C8-M





SUP block plate

SSQ1000-B-R

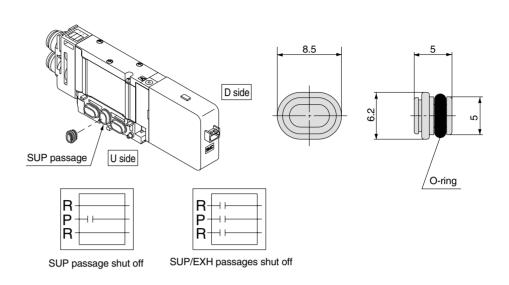
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

* Specify the station position on a manifold specification sheet.

<Shut off label>

When a SUP passage is shut off with a SUP block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when SUP block plates are ordered with manifolds.



EXH block plate

SSQ2000-B-R

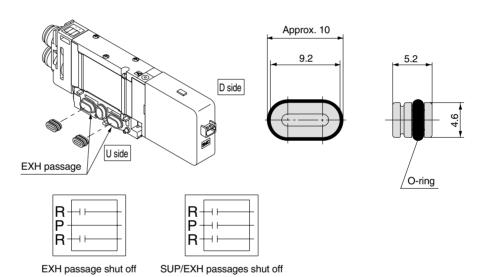
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

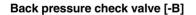
* Specify the station position on a manifold specification sheet.

<Shut off label>

When an EXH passage is shut off with an EXH block plate, a label is attached for external confirmation of the shut off position (one label each).

* Shut off labels are applied when EXH block plates are ordered with manifolds.

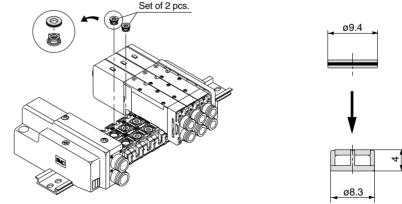




SSQ2000-BP

This prevents cylinder malfunction caused by the exhaust from other valves. It is inserted into the R (EXH) port of the valve that is affected. It is especially effective when using single acting cylinders or exhaust center type solenoid valves.

- * When installing back pressure check valves only on the stations required, enter the part number and specify the station positions on a manifold specification sheet.
- * When installing back pressure check valves on all of the stations, indicate "-B" at the end of the manifold part number.



ACaution

- Although the back pressure check valve is an assembly part with a check valve mechanism, a small amount of air leakage is allowed. Therefore, take care not to restrict the exhaust air from the exhaust port.
- 2. The effective area of valves is about 20% less when the back pressure check valve is installed.

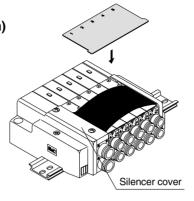
Manifold Option Parts for SQ2000

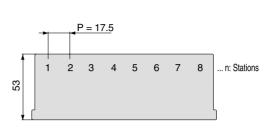
Labeling plate [-N]

SSQ2000-N3- Stations (1 to maximum)

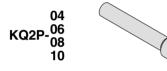
This is a clear resin plate for applying solenoid valve function description labels, etc. To install, bend the plate slightly as shown and insert into the slots on the end plate side. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

* When ordering with manifolds, add "-N" at the end of the manifold number.





Blanking plug (for One-touch fitting)



This is inserted into cylinder ports and SUP and EXH ports that are not used. Available in 10 piece units.

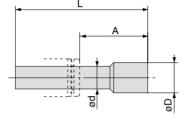
Port plug

VVQZ2000-CP

This is used to close the cylinder ports when changing a 5 port valve to a 3 port valve. * Add "A" or "B" at the end of the valve part number when ordering with valves. Example) SQ2141-5L-C8-A (N.O. specification)

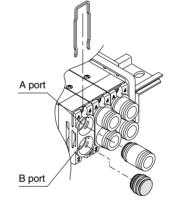
Example) SQ2141-5L-C8-B (N.C. specification) • B port plug

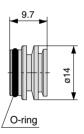
Example) SQ2141-5L-C8-B-M (B port plug with manifold block)



Dimensions

Applicable fitting size ød	Model	А	L	D
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
10	KQ2P-10	22	43	12



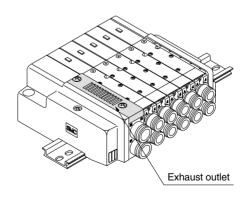


Direct exhaust outlet with built-in silencer [-S]

The exhaust outlet is placed on the top side of the manifold end plate. The built-in silencer provides highly effective noise reduction. (Noise reduction of 30dB)

Note) Note that when excessive drainage occurs in the air supply, the drainage will be released along with the exhaust.

- * Add "-S" at the end of the manifold part number when ordering with manifolds.
- Refer to page 134 for handling precautions and the replacement of elements.



External pilot specification [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications. Add "R" to the part numbers of manifolds and

valves to indicate the external pilot specification.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

- Example for valve part number SQ2140 R _____ -5L-C6
 - External pilot specification
- Example for manifold part number
- * Indicate "R" for an option.
 - SS5Q24-08FD1-DR
 - External pilot specification

Dual flow fitting

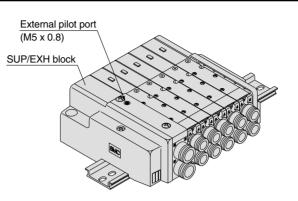
SSQ2000-52A- C10



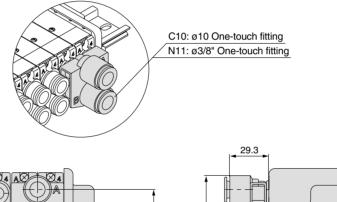
To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are ø10 and ø3/8" One-touch fittings.

* When ordering with valves, specify the valve number without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without One-touch fitting) SQ2141-5L-CO * SSQ2000-52A-N11 set

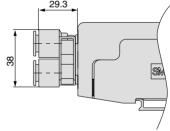


- Note 1) Not applicable for 4 position dual 3 port valves.
- Note 2) Indicate "RY" for low power consumption types.
- Note 3) Valves with the external pilot specification have a pilot EXH with individual exhaust specification and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4MPa or lower.



24.7

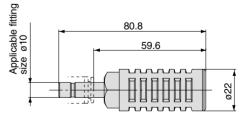




Silencer (for EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





Specifications

Series	Model	Effective area mm ² (Cv factor)	Noise reduction dB	
SQ2000	AN200-KM10	26 (1.4)	30	

Manifold Options for SQ1000/SQ2000

Special wiring specifications

The standard internal wiring of F kit, P kit, and J kit is double wiring (connected to SOL. A and SOL. B) regardless of the valve and option types. Mixed single and double wiring is available as an option.

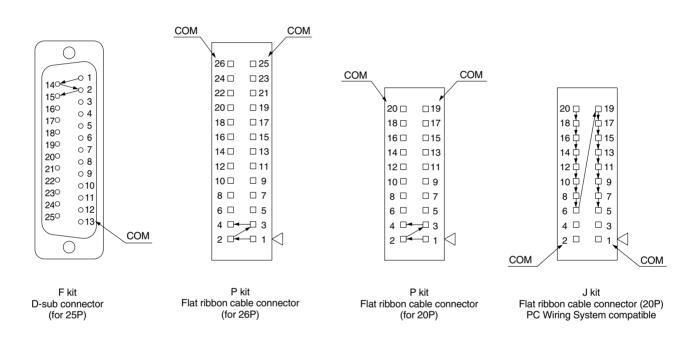
1. How to order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on a manifold specification sheet. Example) SS5Q14-09 FD0 -DKS

•Other option symbols: Enter in alphabetical order.

2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	P (Flat ribbon ca	J kit Flat ribbon cable connector PC Wiring System compatible	
Туре	FD□ 25P	PD⊡ 26P	PDC 20P	JD0 20P
Max. points	24 points	24 points	18 points	16 points

Note) Maximum stations SQ1000: 24 stations

SQ2000: 16 stations

Applicable DIN rail mounting

Each manifold can be mounted on a DIN rail.

Indicate the symbol "-D" for ordering DIN rail mount type manifolds.

The standard DIN rail provided is approximately 30mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

• DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

Example) SS5Q14- 08FD0 - D09BNK

8 station manifold •

 Option symbols (in alphabetical order)

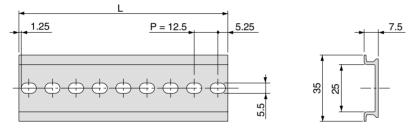
DIN rail for 9 stations

Ordering DIN rail only

DIN rail part number

AXT100- DR -n

Note) For "n", enter a number from the "No." line in the table below. Refer to the dimensions of each kit for dimension L.



423

435.5

Dimension L

Dimension L

No

Dimension L

No

Dimension L

No. Dimension L

398

410.5

L = 12.5 x n + 10.5 2 3 4 5 6 7 8 9 10 1 23 35.5 48 60.5 73 85.5 98 110.5 123 135.5 11 12 13 14 15 16 17 18 19 20 185.5 148 160.5 173 198 210.5 223 235.5 248 260.5 21 22 23 24 25 26 27 29 28 30 273 285.5 298 310.5 323 335.5 348 360.5 373 385.5 31 32 33 34 35 36 37 40 38 39

460.5

473

485.5

498

510.5

448

Manifold Options for SQ1000/SQ2000

Negative COM specifications

The following valve part numbers are for negative COM specifications. Manifold part numbers are the same as standard.

• How to order negative COM valves (example)

SQ1140 N -5L-C6

Negative COM specification

One-touch fittings in inch sizes

For One-touch fittings in inch sizes, use the following part numbers. Also, the color of the release button is orange.

• How to order valves (example)

SQ1140- 5L - N7

Port

Nil L

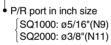
position	•	Cylii	nder	port	size
----------	---	-------	------	------	------

	Side		Syn	N1	N3	N7	N9	
	Тор		Applicable tu	ø1/8"	ø5/32"	ø1/4"	ø5/16"	
		A/D month		SQ1000	•	•	•	_
			A/B port	SQ2000		•	•	•

• How to order manifolds (example)

Add "00T" at the end of the part number.

SS5Q14-08 FD0-DN- 00T



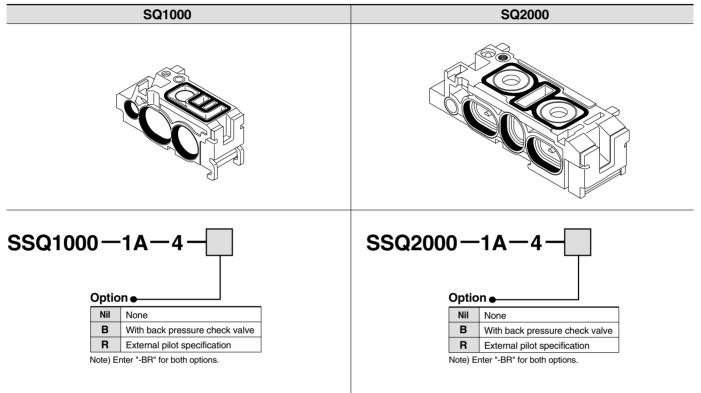
How to Add Manifold Stations for SQ1000/SQ2000

1. How to add manifold stations

What to order

• Valves with manifold block (refer to pages 66 and 80) or the manifold blocks shown below. For F kit, P kit, and J kit, also order the lead wire assemblies in the next section.

Manifold block part nos.



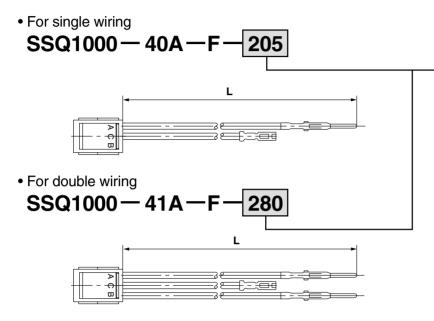
How to Add Manifold Stations for SQ1000/SQ2000

For F kit, P kit, J kit,

What to prepare: Lead wire assemblies

SQ1000

D-sub connector kit (F kit)



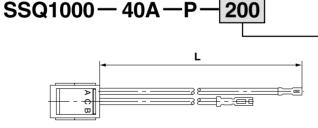
Station	Symbol (Dimension L)	Station	Symbol (Dimension L)		
Station 2	165	Station 14	320		
Station 3	175	Station 15	335		
Station 4	190	Station 16	350		
Station 5	205	05 Station 17			
Station 6	215	Station 18	375		
Station 7	230	D Station 19			
Station 8	245	Station 20	400		
Station 9	260	Station 21	405		
Station 10	280	Station 22	420		
Station 11	290	Station 23	435		
Station 12	300	Station 24	450		
Station 13	310				

Flat ribbon cable kit (P kit), PC Wiring System compatible (J kit)

200

275

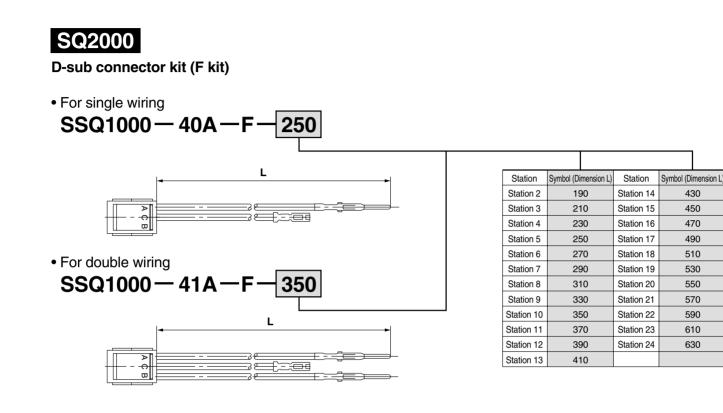
• For single wiring



• For double wiring SSQ1000-41A-P

L

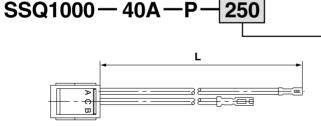
Station	Symbol (Dimension L)	Station	Symbol (Dimension L)
Station 2	160	Station 14	315
Station 3	170	Station 15	330
Station 4	185	Station 16	345
Station 5	200	Station 17	360
Station 6	210	Station 18	370
Station 7	225	Station 19	380
Station 8	240	Station 20	395
Station 9	255	Station 21	400
Station 10	275	Station 22	415
Station 11	285	Station 23	430
Station 12	295	Station 24	445
Station 13	305		



Flat ribbon cable kit (P kit), PC Wiring System compatible (J kit)

350

• For single wiring



• For double wiring SSQ1000 — 41A — P

L L	
	<u>-</u> -

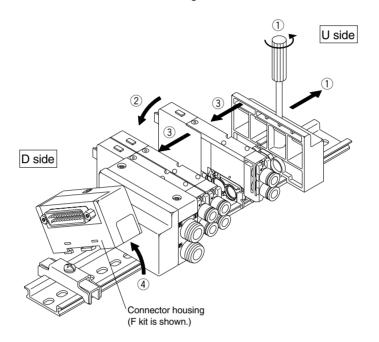
Station	Symbol (Dimension L)	Station	Symbol (Dimension L)		
Station 2	190	Station 14	430		
Station 3	210	Station 15	450		
Station 4	230	Station 16	470		
Station 5	250	50 Station 17			
Station 6	270	Station 18	510		
Station 7	290	Station 19	530		
Station 8	310	Station 20	550		
Station 9	330	Station 21	570		
Station 10	350	Station 22	590		
Station 11	370	Station 23	610		
Station 12	390	Station 24	630		
Station 13	410				

How to Add Manifold Stations for SQ1000/SQ2000

Steps for adding stations

 $(\underline{1})$ Loosen the clamp screw on the U side end plate and open the manifold.

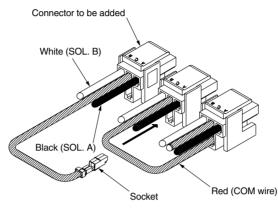
- 2 Mount the manifold block or valve with manifold block to be added.
- Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0N·m)
- (4) In the case of F kit, P kit or J kit, remove the connector housing from the DIN rail and connect the wiring.



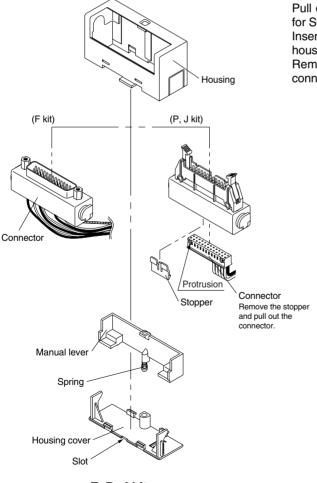
2. Connection method

(1) Connecting common wire

Insert the red lead wire (common wire) of the connector to be added into the adjacent connector as shown in the drawing below. After inserting, lightly pull on the wire to confirm that the socket is locked.



2 Pulling out connector



Pull out the connector to connect the lead wires for SOL. A and SOL. B.

Insert a flat head screw driver into the slot of the housing cover and remove it.

Remove the manual lever and pull out the connector.

F, P, J kit

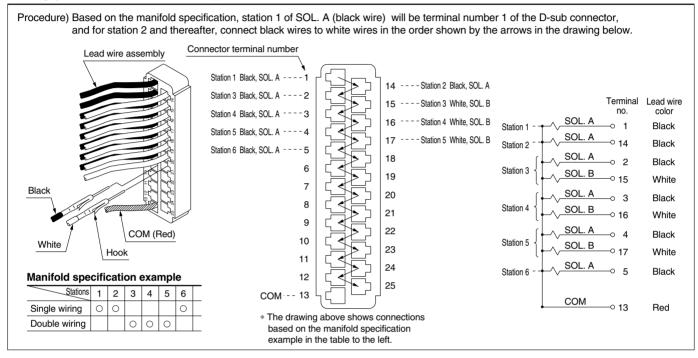
How to Add Manifold Stations for SQ1000/SQ2000

③ **Connector connection**/Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

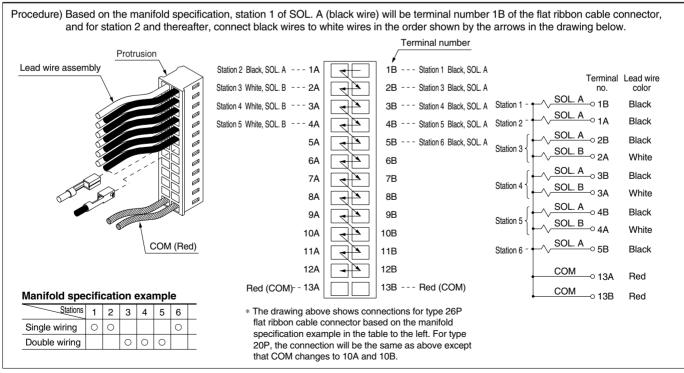
Caution 1) After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.

 Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when remounting the housing.

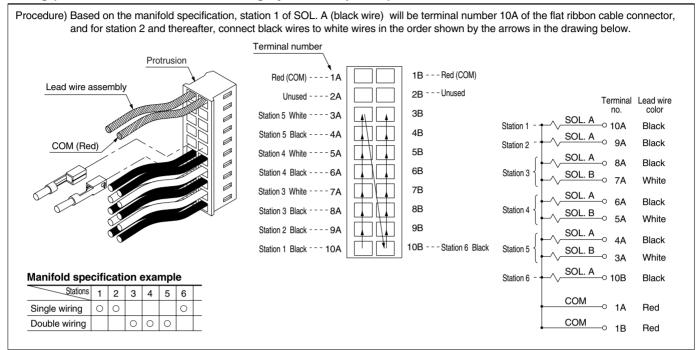
Wiring (F kit: D-sub connector kit)



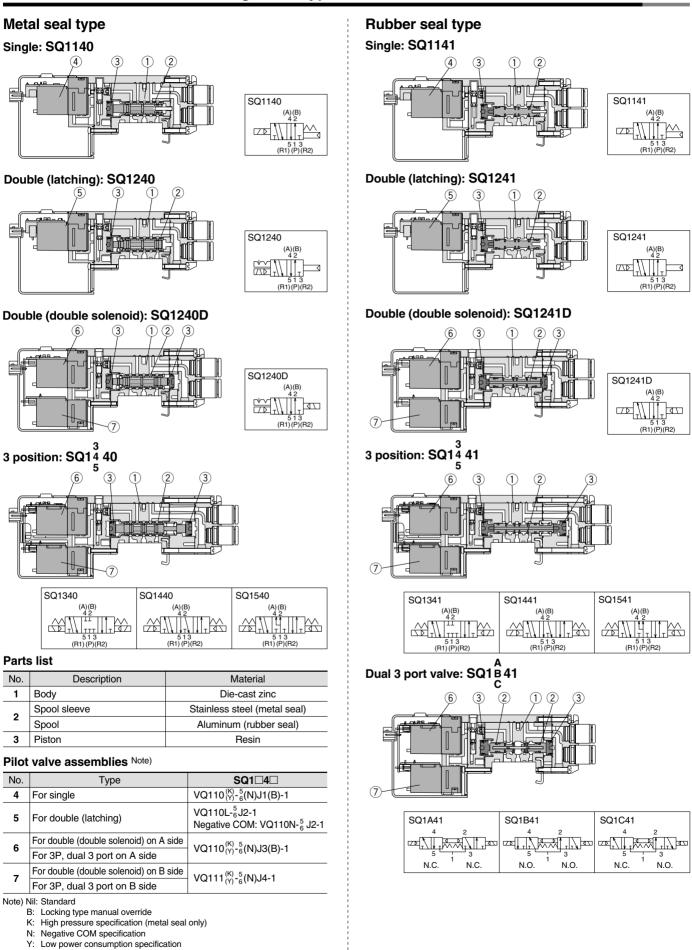
Wiring (P kit: Flat ribbon cable kit)



Wiring (J kit: Flat ribbon cable, PC Wiring System compatible)

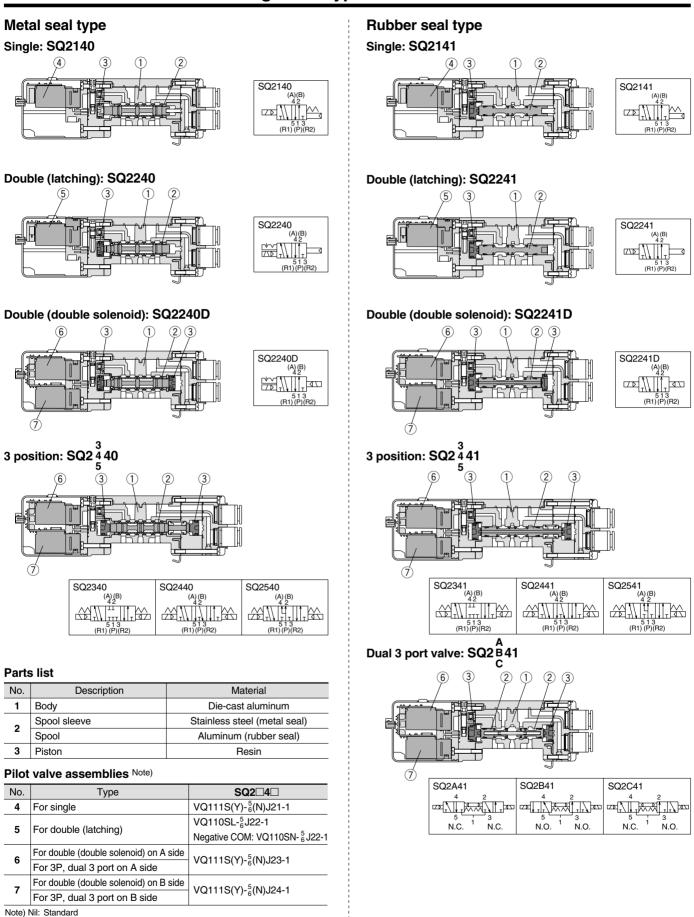


Construction/Series SQ1000 Plug Lead Type Main Parts and Pilot Valve Assemblies



SMC

Construction/Series SQ2000 Plug Lead Type Main Parts and Pilot Valve Assemblies

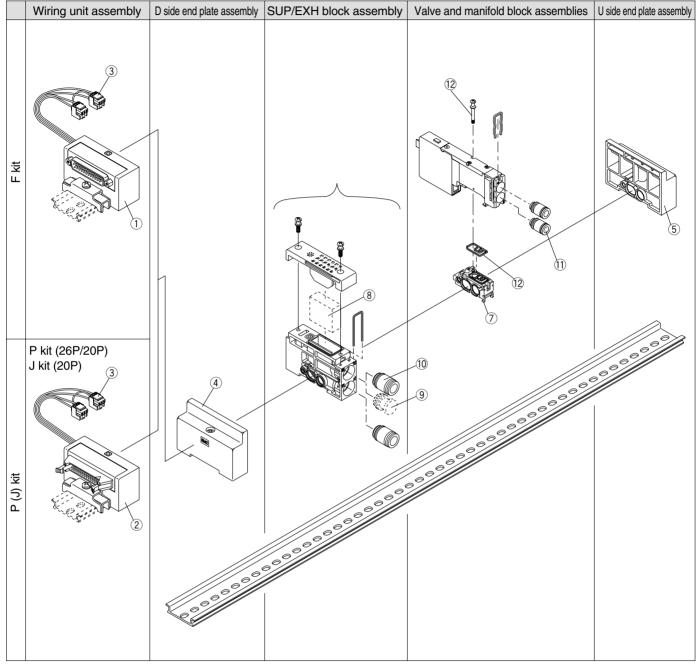


N: Negative COM specification

Y: Low power consumption specification

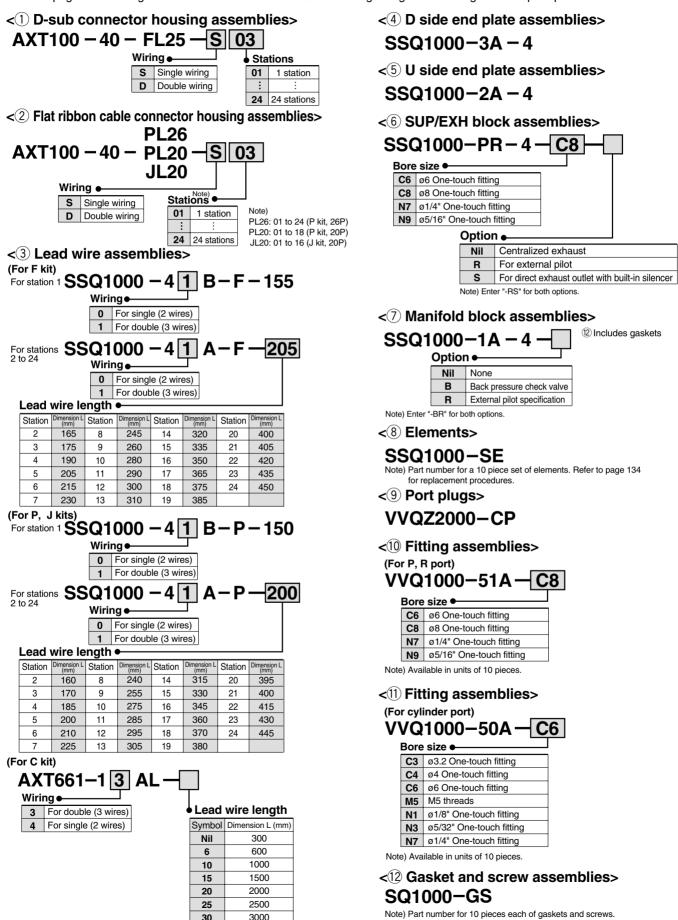
Exploded View of Manifold/SQ1000 (Plug Lead Type Manifold) SS5Q14

(F, P, J, C kit)



Manifold Spare Parts

Refer to pages 106 through 112 of "How to Add Manifold Stations" regarding the mounting of each spare part.

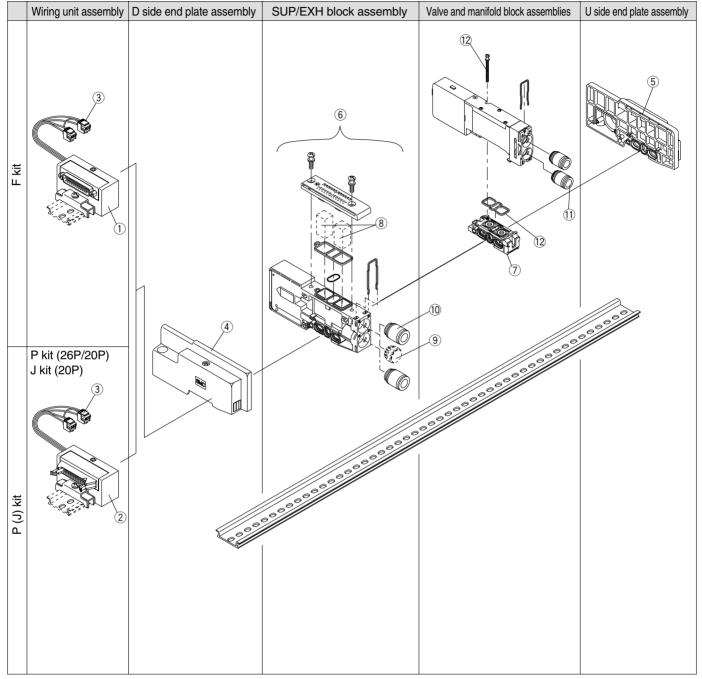


5000

50

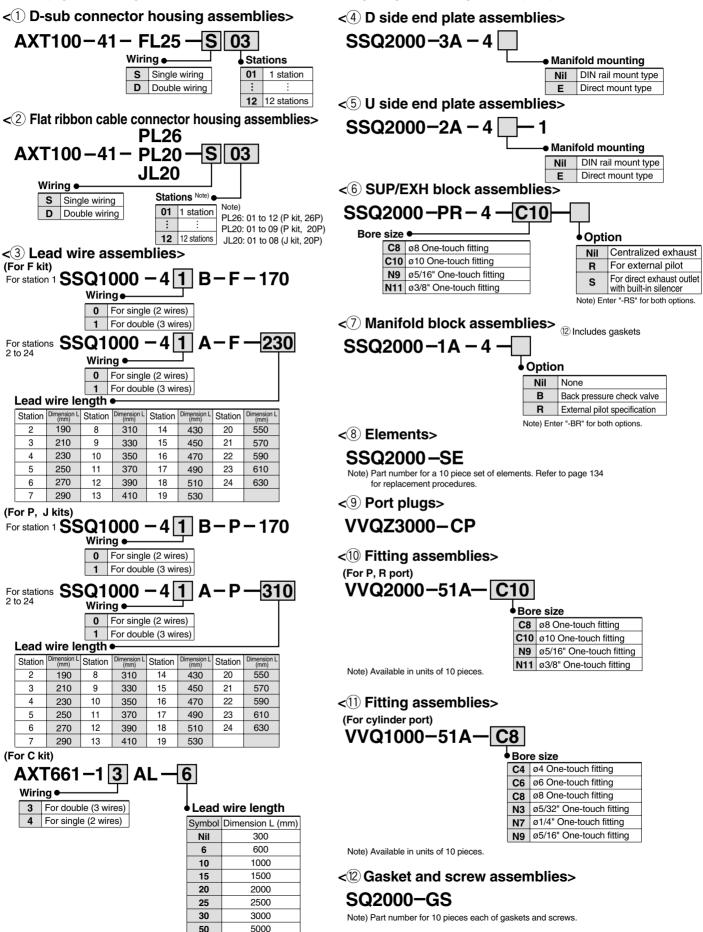
Exploded View of Manifold/SQ2000 (Plug Lead Type Manifold) SS5Q24

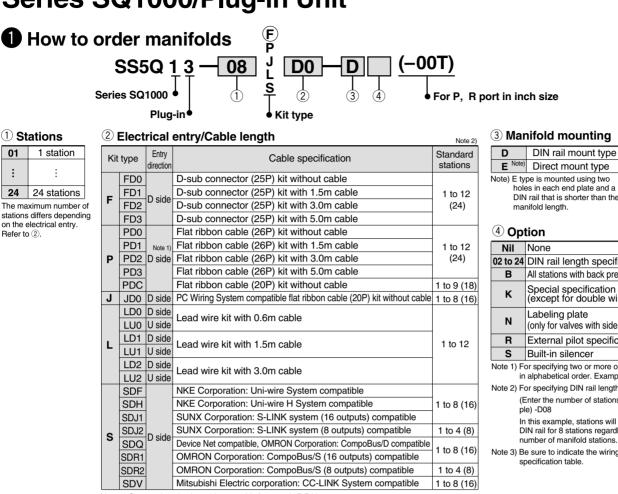
(F, P, J, C kit)



Manifold Spare Parts

Refer to pages 106 through 112 of "How to Add Manifold Stations" regarding the mounting of each spare part.





Series SQ1000/Plug-in Unit

24 24 stations The maximum number of stations differs depending on the electrical entry Refer to 2

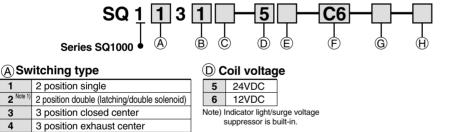
	1 to 12 (24)	Note) E type is mounted using two holes in each end plate and a DIN rail that is shorter than the manifold length.						
		(4) Opt	tion					
	1 to 12	Nil	None					
	(24)	02 to 24	DIN rail length specified Note 2)					
		В	All stations with back pressure check valve					
able	1 to 9 (18) 1 to 8 (16)	к	Special specification wiring Note 3) (except for double wiring)					
		N	Labeling plate (only for valves with side port specification)					
	1 to 12	R	External pilot specification					
		S	Built-in silencer					
			or specifying two or more options, list symbols alphabetical order. Example) -D12BS					
		Note 2) Fo	or specifying DIN rail length, indicate "D \Box ".					
	1 to 8 (16)		Enter the number of stations inside .) Exam- e) -D08					
	1 to 4 (8)	D	this example, stations will be mounted on a IN rail for 8 stations regardless of the actual					
tible	1 to 8 (16)		umber of manifold stations.					

Note 3) Be sure to indicate the wiring specification in the specification table.

Note 1) Separately order the cable assembly for type 20P P kit.

Note 2) Numbers inside () indicate the maximum number of solenoids for mixed single and double wiring. Also, indicate the option symbol "-K" for mixed wiring.

2 How to order applicable valves



(E) Manual override

	$\underline{\frown}$								
Nil Non-locking push type (tool requ									
	B Note) Locking type (tool required)								
	Note) Except double (latching) type.								

(F) Cylinder port size

∇						
C3	With ø3.2 One-touch fitting					
C4	With ø4 One-touch fitting	Side				
C6	ported					
M5 M5 threads						
L3	With ø3.2 One-touch fitting					
L4						
L6 With ø6 One-touch fitting porter						
L5	M5 threads					
Note) Symbols for inch sizes are as follows. N1: Ø1/8" N2: of/8"						

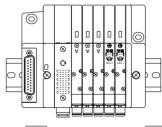
N7: ø1/4"

For top ported specification, indicate "LND".

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G Port plug mounting port





U side D side Stations --- 1 --- 2 --- 3 --- 4 -- 5 ---- n

* Stations are numbered from the D side.

H Manifold block specification

Nil	М	MB
Without manifold block	With manifold block	Manifold block with built-in back pressure check valve
 When ordering with manifolds When only valves are required. 	For adding	g stations

Note 1) Except double (latching) type Note 2) Except dual 3 port valves.

Note 3) For specifying two or more functions, enter symbols in alphabetical order.

3 position pressure center

Dual 3 port valve N.O. + N.O.

A^{Note 2)} Dual 3 port valve N.C. + N.C.

C^{Note 2)} Dual 3 port valve N.C. + N.O. Note 1) For the double solenoid specification, the symbol for C Function is "D"

Note 2) Only rubber seal types are applicable

Standard type (1W)

Negative COM

R Note 2) External pilot specification

2 position double (double solenoid specification)

High voltage type (1.0MPa, 1W)

[Only metal seal types applicable]

Low power consumption type (0.5W)

1

3

4

5

B Note 2)

0

1

Nil

D

κ

Ν

Y Note 1

B Seal type Metal seal

© Function

Rubber seal

2 Note

Series SQ1000/Plug-in Unit

Ma	nifold Model 🕞												unton								[Date:	/	' '	/
P _ Contact person																									
										Specification sheet no.															
	L -			누									urcha			_									
	S											_	quipn			_									
		•	(Circ	le to	spec	cify.)						_	uanti					set(s		equire	h dat				
~													aann	.,				001(0	7 1 10	-quire					
Spe	ecifications ←	Ds	Iae						*	India	cate	required stations with					¦h a ⊖."						\cup side \rightarrow		
Descri	ption/Type Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Double (latching) Metal 42 Rubber 42 (latching) 513 022																								
	Double Metal 42 Rubber 42 (double solenoid)																								
es	Closed center																							<u> </u>	
Valves																				<u> </u>				<u> </u>	
	Pressure center 613 Dual 3 port valve 2	-																		<u> </u>				<u> </u>	
	(A) <u> </u>	-																							
	(D) NO 1 NO Dual 3 port valve at 1 NO (C) NC 1 NO	-																							
	Blanking plate SSQ1000-10A-3																								
	Individual SUP spacer SSQ1000-P-3-C6(L6) SUP shut off position: Specify 2 positions.		I- _I -	l.,.	[- _Γ -	[L]			I - _T -	l - _r -	L	[[J]	 	- ₁ -	[L
	Individual EXH spacer SSQ1000-R-3-C6(L6) EXH shut off position: Specify 2 positions		- ₁ -	- -	[- _[-	[I - _T -	- ₁ -	[- _[-	L	L]	- ₁	[- ₁ -	[- ₁ -	L
Options	Individual SUP/EXH spacer SSQ1000-PR1-3-C6(L6) SUP shut off position: Specify 2 positions.																								
do	EXH shut off position: Specify 2 positions. SUP/EXH block Note 1) SSQ1000-PR-3-C8-(S)	1-1-																							
	Back pressure check valve Note 2) SSQ1000-BP																								
	SUP block plate SSQ1000-B-P P																								
	EXH block plate R SSQ1000-B-R								_		_							_							
lote 4) sizes	With Ø3.2 (Ø1/8") C3 One-touch fitting (N1)		AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	A B	AB
Note 4) Cylinder port sizes	With ø4 (ø5/32")C4One-touch fitting(N3)																								
Cylinde	With ø6 (ø1/4") C6 One-touch fitting (N7)																								
	Note 5) Single wiring																								
<u> </u>	Special wiring specification Double wiring																								
Descri	ption/Type Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Note	Note 1) The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the internal lead wire. Note 3) When using port plugs, circle ports to specify. Note 1) The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the internal lead wire. Note 3) When using port plugs, circle ports to specify.																								

Applicable valves and options

Part no.	Qty.

Part no. Qty.

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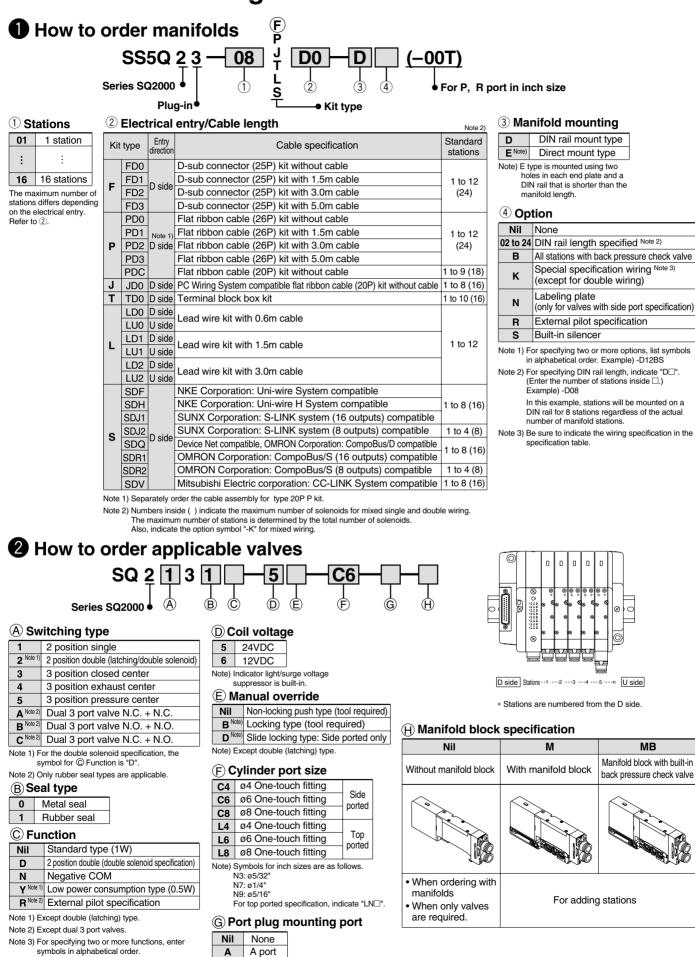
Order no.	
Clerk (code no.)	
Dept. code	

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/

Series SQ2000/Plug-in Unit



B port

SMC

в

MB

Manifold block with built-in

back pressure check valve

Series SQ2000/Plug-in Unit

Mai	nifold Model 🕞												unton	ner na								Date:	/	/	'
	P P			_								-		t pers		-									
SS	5Q23 — J		_	- P										ation s		10									
				Ť								<u> </u>		ise or											
	L S											-		nent r											
	Ť												uantil			+		set(s		quiro	d dat				
_		•	(Circ	le to	spec	;ify.)							uaniii	ly				561(5) ne	quire	u uai	e			
Spe	ecifications \leftarrow	D si	de						*	Indio	cate	requ	ired s	static	ons v	vith a	a 0."						Us	side	\rightarrow
Descri	ption/Type Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Single	1																							
	Double (latching) Metal (1200 513 4.2 (1200 513 Rubber 4.2 (1200 513																								
	Double Metal 42 Rubber 42 (double solenoid) (1) (1) (1) (1) 513 513 513																								
Se	Closed center <u> <u> <u> </u> <u> </u></u></u>																								
Valves	Exhaust center																								
	Pressure center																								
	Dual 3 port valve art []]																								
	Bit NO. 1 NO. Ual 3 port valve ax 4 2																								
	(C) 5 1 3 N.C. 1 N.O. Blanking plate																								
	SSQ2000-10A-3 Individual SUP spacer																								
	SSQ2000-P-3-C8(L8) SUP shut off position: Specify 2 positions.	T - ·	l _ _T	L - _F -	L . _r .	L				J]	_ _T _	l - _T -	l - _r -	L - _F -	l . _r .	L	l _I]		l - _T		
	Individual EXH spacer SSQ2000-R-3-C8(L8) EXH shut off position: Specify 2 positions.	(- 1 - ·				[[[-,-	L								
รเ	Individual SUP/EXH spacer																								
Options	SQ1000-PR1-3-C8(L8) SUP shut off position: Specify 2 positions. EXH shut off position: Specify 2 positions. SUP/EXH block ^{Note 1}		 	L -	L I	L I		 	/ · I) · · I] 	 	1 - 	L -	L I	L I	L I) 		l		
	SSQ2000-PR-3-C10-(S)																								
	Back pressure check valve Note 2) SSQ2000-BP																								
	SUP block plate SSQ1000-B-R																								
	EXH block plate SSQ2000-B-R R																								
		AB	AB	ΑB	AB	AB	ΑB	AB	AB	AB	AB	ΑB	AB	AB	ΑB	AB	AB	AB	AB	ΑB	AB	ΑB	AB	ΑB	ΑB
Note 4) t sizes	ø4 (ø5/32") C4 One-touch fitting (N3)																								
Not Cylinder port si	ø6 (ø1/4") C6 One-touch fitting (N7)	L																							
Cyline	ø8 (ø5/16") C8 One-touch fitting (N9)	1																							
Specie	Note 5) Single wiring																								
Specia	Double wiring																								
Descri	ption/Type Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Note	Note 1) The number of SUP/EXH blocks th between manifold stations and and the length of the internal lead wire. Note 2) When installing back pressure che for the option symbol in the manifo pressure check valves only on the stations in the table above.	other o eck val old par	on the lves or rt num	U side n all of ber. W	e of th f the s' /hen ir	e man tations nstallir	ifold, d , indic ig bac	due to ate "-l k		1	Note 4) For () In ca start any mou	valves ase of a from t termin nted w	using port plugs, circle ports to specify. alves with top port specification, enter "L" in the table above. e of single wiring or mixed wiring, connections to the connector terminals rom the A side solenoid of station 1 and continue in order without skipping rminals. Also, when wiring is not required for a station that is to be ted with an option such as an individual SUP spacer, enter an "X". In such e, the wiring for that station is connected to the next station.											

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Applicable valves and options

Part no.	Qty.

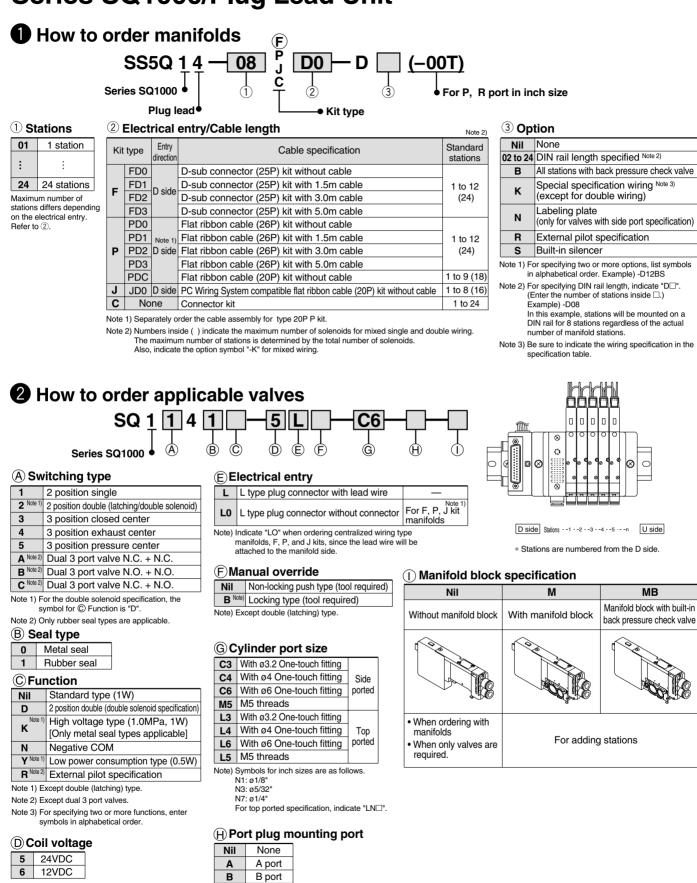
Part no. Qty.

Order no.	
Clerk (code no.)	
Dept. code	
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Series SQ1000/Plug Lead Unit



С

MB

Series SQ1000/Plug Lead Unit

Ma	nifold Mo	del											С	uston	ner n	ame						[Date:	/	/	'
	-	Ę _		_		_		-					С	ontac	t per	son										
SS:	5Q14 —	P [- D								S	pecific	ation s	sheet r	10.									
	_	C						-					-	urcha												
		Ť												quipn			_									
		↓ (Cir	cle to	spe	cify.)									uanti					set(s		auire	ed dat	to			
_														uunu	9				001(0	/ / /	yunc	u uu				
Spe	ecification	ns ←	Ds	ide						*	Indic	cate	requ	ired	statio	ons v	vith a	a O."						0:	side	\rightarrow
Descri	ption/Type	Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Single																									
	(latorning)																									
	Double Meta (double solenoid)	≝ass czstass 513 513	I																							
ş	Closed center																									
Valves	Exhaust center																									
	Pressure center																									
	Dual 3 port valve (A)	mat2 N.C ¹ N.C																								
	Dual 3 port valve (B)	mathod 1 N.O 1 N.O																								
	Dual 3 port valve (C)	matan N.C ¹ N.O																								
	Blanking plate SSQ1000-10A-4																									
	Individual SUP space SSQ1000-P-4-C6(L6	ər 5)																								
	SUP shut off position Individual EXH space		Ш																							
	SSQ1000-R-4-C6(L6	6)		l.,.	l	L	L	L	L _,]		-	l.,.		L	L	L]]	_ ₁ _	l	L	
S	EXH shut off position Individual SUP/EXH		-																							
<u>io</u>	SSQ1000-PR1-4-C6 SUP shut off position	(L6)		1.,.	l - _r -	L - _F -	ι.,.	L		 	J]	l	l.,.	l	L - _F -	۱.,.	L		 	J]	l	l	L	
Options	EXH shut off position	: Specify 2 positions.																								
0	SUP/EXH block Note 1 SSQ1000-PR-4-C8-(
	Back pressure check SSQ1000-BP	valve Note 2)																								
	SUP block plate	Р	ΙT																<u> </u>			<u> </u>	-			
	SSQ1000-B-P EXH block plate	R	\vdash		-	-	-		-	-		-		+			-	-	+	+	-	-	+		-	
	SSQ1000-B-R Port plug Note 3)	R	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	AB	A B
6 (4)	ø3.2 (ø1/8")	C3																							7.10	
Note t siz	One-touch fitting	(N1)																								
Note 4) Cylinder port sizes	ø4 (ø5/32") One-touch fitting	C4 (N3)																								
Cylind	ø6 (ø1/4") One-touch fitting	C6 (N7)																								
	Note 5)	Single wiring			L								L								L		L			
Specia	al wiring specification	Double wiring																								
Descri	ption/Type	Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Note	the length of Note 2) When installi	nifold stations and ar the internal lead wire ing back pressure ch	nother e. eck va	on the alves o	u sid n all o	e of th f the s	tation:	nifold, s, india	due to cate "-		No	ote 4) ote 5)	For va In cas termir	alves w e of si nals sta	vith top ingle v art fror	port viring on the	specif or mixe A side	solen	, ente ng, co oid of	r "L" ir nnecti statior	ions to n 1 an	the c d cont	onnec inue ir	order		
	pressure che	n symbol in the manif eck valves only on the e table above.											withou that is	to be	ping a moun	ny teri ted wi	minals th an o	. Also option	when such a	wiring as an	g is no individ	t requ lual Sl	ired fo JP spa d to th	r a sta acer, e	tion nter	

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Applicable valves and options

Part no.	Qty.

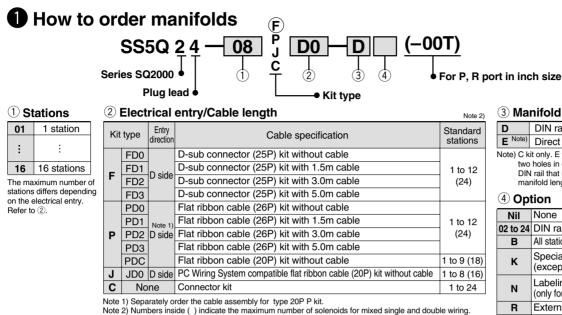
Part no. Qty.

Order no.	
Clerk (code no.)	
Dept. code	

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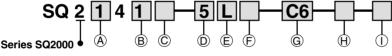
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Series SQ2000/Plug Lead Unit



The maximum number of stations is determined by the total number of solenoids Also, indicate the option symbol "-K" for mixed wiring.

2 How to order applicable valves



A Switching type

1 2 position single							
2 Note 1) 2 position double (latching/double solenoid)							
3 3 position closed center							
4 3 position exhaust center							
5 3 position pressure center							
A Note 2)	Dual 3 port valve N.C. + N.C.						
B Note 2)	Dual 3 port valve N.O. + N.O.						
C Note 2) Dual 3 port valve N.C. + N.O.							
Note 1) For the double solenoid specification, the symbol for © Function is "D".							

Note 2) Only rubber seal types are applicable.

B Seal type

0	Metal seal
1	Rubber seal

(C) Function

e								
Nil Standard type (1W)								
D	2 position double (double solenoid specification)							
N Negative COM								
Y Note 1) Low power consumption type (0.5W)								
R Note 2)	External pilot specification							

Note 2) Except dual 3 port valves

Note 3) For specifying two or more functions, enter symbols in alphabetical order.

D Coil voltage

5	24VDC
6	12VDC

Electrical entry

L	L type plug connector with lead wire	—
L0	L type plug connector without connector	For F, P, J kit manifolds

Note) Indicate "LO" when ordering centralized wiring type manifolds, F, P, and J kits, since the lead wire will be attached to the manifold side.

(F) Manual override

Nil	Non-locking push type (tool required)				
B ^{Note)} Locking type (tool required)					
D Note)	D ^{Note)} Slide locking type: Side ported only				
Note) Except double (latching) type.					

G Cylinder port size

<u> </u>		
C4	ø4 One-touch fitting	Cida
C6	ø6 One-touch fitting	Side ported
C8	ø8 One-touch fitting	poneu
L4	ø4 One-touch fitting	Ten
L6	ø6 One-touch fitting	Top

L8 Ø8 One-touch fitting Note) Symbols for inch sizes are as follows.

N3: ø5/32" N7: ø1/4"

N9[.] ø5/16"

For top ported specification, indicate "LND".

(H) Port plug mounting port

Nil	None
Α	A port
В	B port

3 Manifold mounting

DIN rail mount type D E Note) Direct mount type Note) C kit only. E type is mounted using two holes in each end plate and a DIN rail that is shorter than the manifold length

(4) Option

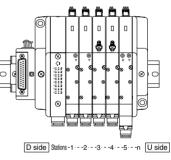
• • P						
Nil	None					
02 to 24	DIN rail length specified Note 2)					
В	All stations with back pressure check valve					
к	Special specification wiring Note 3) (except for double wiring)					
N	Labeling plate (only for valves with side port specification)					
R	External pilot specification					
S	Built-in silencer					
Note 1) For specifying two or more options, list symbols						

in alphabetical order. Example) -D12BS

Note 2) For specifying DIN rail length, indicate "DD" (Enter the number of stations inside D.) Example) -D08

In this example, stations will be mounted on a DIN rail for 8 stations regardless of the actual number of manifold stations.

Note 3) Be sure to indicate the wiring specification in the specification table.



* Stations are numbered from the D side

(I) Manifold block specification

Nil	М	MB
Without manifold block	With manifold block	Manifold block with built-in back pressure check valve
 When ordering with manifolds When only valves are required. 	For addin	g stations

Series SQ2000/Plug Lead Unit

Ма	nifold Mode	el											С	uston	ner n	ame]	Date:	/	,	'
		F			_			_					-	ontac			+									
SS	5Q24 —			_	-D E								-	pecifica	· ·		10.									
		C			두	_		-						urcha			_									
		Ť											_	quipm			-									
													-	uantii			+		set(s		quire	d dat	to			
_		Г	•	(Circ	le to	spec	;ify.)						Q	uanti	Ly				501(5	7 110	quire	uua				
Spe	ecifications	\leftarrow	D si	de		_				*	Indic	ate	requ	ired s	statio	ons v	vith a	a O."						U	side	\rightarrow
Descri	ption/Type	Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Single																									
	(laterning) 5																									
	Double Metal 4 (double solenoid)																									
S	Closed center	42 513 42																								
Valves	Exhaust center	42 513 42																								
	Pressure center																									
	Dual 3 port valve (A)	222 N.C. 1 N.C.																								
	Dual 3 port valve (B)	ZZE																								
	Dual 3 port valve (C)	n.c. ¹ N.O.																								
	Blanking plate SSQ2000-10A-4																									
	Individual SUP spacer SSQ2000-P-4-C8(L8) SUP shut off position: Sp	ecify 2 positions.	- _T -	 - _T -	L - _F -	L - _F -	L] 	 		 - ₁ -	 - ₁ -	L	l - _r -	L]]	 	 _ _T	l	
	Individual EXH spacer SSQ2000-R-4-C8(L8) EXH shut off position: Sp		- -	_ ₊ _		L	[L	L				_ ₁ _	_ ₊ _	_ ₋	L	[L						[_ ₁ _	_ __ _	
su	Individual SUP/EXH space SSQ1000-PR1-4-C8(L8)																									
Options	SUP shut off position: Sp							' 	' 										" 							
ğ	EXH shut off position: Spe SUP/EXH block Note 1) SSQ2000-PR-4-C10-(S)	ecity 2 positions.																								
	Back pressure check valv SSQ2000-BP	e Note 2)																								
	SUP block plate	Р								-								-		<u> </u>			-			
	SSQ1000-B-R EXH block plate	R		+		-	-	_	+	+		-		-	+		-	+	-	+	-	-	+		+	-
	SSQ2000-B-R Port plug Note 3)		ΔR		AB	ΔB	A B	ΔB			ΔB	ΔB	ΔB		A B	ΔB	A B	AB	ΔB		ΔB	A B	AB	AB		ΔB
Vote 4) Sizes	ø4 (ø5/32") One-touch fitting	C4 (N3)																								
Note 4) Cylinder port sizes	ø6 (ø1/4") One-touch fitting	C6 (N7)																								
ylinde	Ø8 (Ø5/16") One-touch fitting	C8 (N9)																								
0		ingle wiring																								
Specia	al wiring specification	ouble wiring																								
Descr	iption/Type	Stations	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Note	Note 1) The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the internal lead wire. Note						te 4) F te 5) li s a v	For val n case start fr any ter vith ar	om the minals	ith top ngle w e A sic s. Also n such	port s iring o le sole o, whe n as a	r mixe r mixe noid c n wirir n indiv	cation, d wirir of station g is no idual S	, enter ng, cor on 1 a ot requ SUP s	"L" in nnectio ind cor uired fo pacer,	ons to ntinue or a st enter	the co in ord ation t	onnect er with that is	or tern nout sk to be r uch a d	kipping mount	ed					

For SMC use only -

- -

Applicable valves and options

Part no.	Qty.

Part no. Qty.

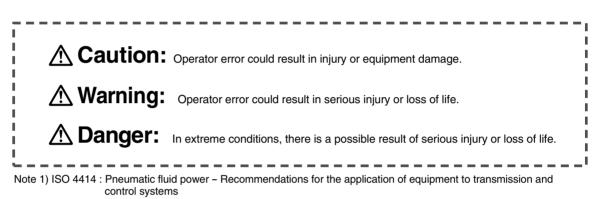
SMC

Order no.							
Clerk (code no.)							
Dept. code							

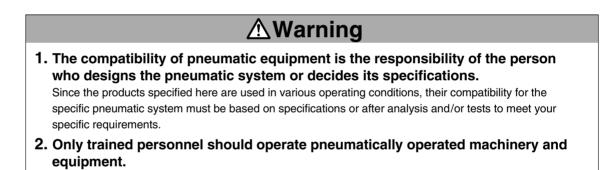
* Copy this page for use as needed.

Series SQ1000/2000 Safety Instructions

These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of "**Caution**", "**Warning**" or "**Danger**". To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.



Note 2) JIS B 8370 : General Rules for Pneumatic Equipment



Compressed air can be dangerous if an operator is unfamiliar with it. Assembly, handling or repair of pneumatic systems should be performed by trained and experienced operators.

- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
- 1. Inspection and maintenance of machinery/equipment should only be performed after confirmation of safe locked-out control positions.
- 2. When equipment is to be removed, confirm the safety process as mentioned above. Cut the supply pressure for this equipment and exhaust all residual compressed air in the system.
- 3. Before machinery/equipment is restarted, take measures to prevent shooting-out of cylinder piston rod, etc. (Bleed air into the system gradually to create back pressure.)
- 4. Contact SMC if the product is to be used in any of the following conditions:
- 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
- 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, press applications, or safety equipment.
- 3. An application which has the possibility of having negative effects on people, property, or animals, requiring special safety analysis.

Series SQ1000/2000 5 Port Solenoid Valve Precautions 1

Be sure to read before handling.

Design

AWarning

1. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

2. Intermediate stopping

When a 3 position closed center valve is used to stop a cylinder at an intermediate position, accurate stopping of the piston in a predetermined position is not possible due to the compressibility of air. Furthermore, since valves and cylinders are not guaranteed for zero air leakage, it may not be possible to hold a stopped position for an extended length of time. Contact SMC if it is necessary to hold a stopped position for an extended time.

3. Effect of back pressure when using a manifold

Use caution when valves are used on a manifold, as actuator malfunction due to back-pressure may occur. Special caution is necessary when using a 3 position exhaust center valve, or when driving a single acting cylinder, etc. In cases where there is a danger of this kind of malfunction, take countermeasures by using an individual EXH spacer, or a back pressure check valve.

Also, because SQ1000 4 position dual 3 port valves have a 4 port specification (common R1 and R2), one back pressure check valve can be mounted. Therefore, although the back pressure of other stations can be prevented, it is not possible to prevent the back pressure in the same valve.

4. Holding of pressure (including vacuum)

Since valves are subject to air leakage, they cannot be used for applications such as holding pressure (including vacuum) in a pressure vessel.

5. Cannot be used as an emergency shutoff valve, etc.

The valves are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

6. Maintenance space

Allow sufficient space for maintenance activities.

7. Release of residual pressure

Provide a residual pressure release function for maintenance purposes. Special consideration should be given to the release of residual pressure between the valve and cylinder in the case of a 3 position closed center type valve.

8. Vacuum applications

When a valve is used for vacuum switching, etc., take measures against the suction of external dust or other contaminants from vacuum pads and exhaust ports, etc. Moreover, an external pilot type valve should be used in this case. Contact SMC in case of an internal pilot type.

Selection

AWarning

1. Confirm the specifications.

The products are designed only for use in compressed air systems (including vacuum). Do not operate at pressures or temperatures, etc., beyond the range of specifications, as this can cause damage or malfunction. (Refer to specifications.)

Contact SMC when using a fluid other than compressed air (including vacuum).

2. Extended periods of continuous energization

Use the low power consumption specification (0.5W) if valves will be continuously energized for extended periods of time or the energized period will be longer than the de-energized period. Use the low power consumption specification (0.5W) especially when three or more adjacent stations on a manifold are continuously energized, because the temperature increases substantially. For 2 position double latching type, use the type with energy saving circuit SQ $2^{1.30}_{2.41}$ \Box -X11.

≜Caution

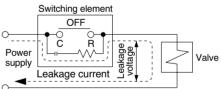
1. Momentary energization (double solenoid type)

If a double solenoid valve will be operated with momentary energization, it should be energized for at least 0.1 second (20mS or more for 2 position double latching type).

However, malfunction may occur due to load conditions on the secondary side. In that case energize until the cylinder moves to the stroke end. Furthermore, when using a double solenoid valve for air blowing, energize when performing the air blowing.

2. Leakage voltage

Particularly when using a C-R element (surge voltage suppressor) for protection of the switching element, take note that leakage voltage will increase due to leakage current flowing through the C-R element, etc.



Limit the amount of residual leakage voltage to the following values:

With DC coil2% or less of rated voltageWith AC coil12.5% or less of rated voltage

3. Operation of solenoid valves with an SSR

Malfunction may occur when the minimum load current of the SSR is larger than the load current of solenoid valves.

Consider the element specifications in the catalog to select an SSR.

4. Surge voltage suppressor

If a general diode such as zener diode or ZNR is not used in the surge voltage suppressor on the controller side, be aware that there will be a residual voltage according to the protective element and rated voltage.

Moreover, the residual voltage of the diode is approximately $1 \ensuremath{\mathsf{V}}.$

5. Low temperature operation

Valves can be operated at a temperature as low as -10° C unless otherwise indicated in the specifications for each valve, however, measures should be taken to avoid solidification or freezing of drainage and moisture, etc.



Series SQ1000/2000 5 Port Solenoid Valve Precautions 2

Be sure to read before handling.

Selection

6. Operation for air blowing

When using solenoid valves for air blowing, use an external pilot type. When using an internal pilot and an external pilot on the same manifold, a pressure drop caused by air blowing may affect the internal pilot valve.

Also, supply to the external pilot port compressed air within the pressure range prescribed in the specifications; and with 2 position double (double solenoid), always energize when air blowing.

7. Mounting orientation

In the case of 2 position single or 4 position dual 3 port valves, the mounting orientation is unrestricted. In the case of 2 position double (double solenoid) or 3 position valves, mount so that the spool valve is horizontal.

Mounting

Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting or maintenance, connect the compressed air and power supplies, and perform appropriate function and leakage tests to confirm that the unit is mounted properly.

2. Instruction manual

Mount and operate the product after reading the manual carefully and understanding its contents. Also keep the manual where it can be referred to as necessary.

3. Painting and coating

Warnings or specifications printed or pasted on the product should not be erased, removed or covered up.

Furthermore, confirm before painting the resin parts, because this may cause an adverse effect depending on the solvent.

Piping

≜Caution

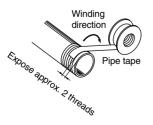
1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

2. Wrapping of pipe tape

When connecting pipes and fittings, etc., be sure that chips from the pipe threads and sealing material do not get inside the valve.

Furthermore, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



Piping

A Caution

3. When using closed center valves

When using 3 position closed center type valves, check carefully to be sure there are no air leaks from the piping between the valves and cylinders.

4. Screwing in fittings

When screwing fittings into valves, tighten as follows.

1) For M3, M5 threads

- 1-1) When using SMC fittings, tighten in the following manner. After tightening by hand, tighten an additional 1/4 rotation for M3 and 1/6 rotation for M5 with a tool. However, when using a miniature fitting, tighten an additional 1/4 rotation with a tool after tightening by hand. Also, when there are 2 gaskets such as for a universal elbow and universal tee, tighten an additional 1/2 rotation.
- Note) Over-tightening will cause breakage of the fitting threads or air leakage due to deformation of the gasket. Undertightening will cause loosening or air leakage.
 - 1-2) When using fittings other than SMC products, follow the instructions of the respective manufacturers.
- 2) For Rc threads

Tighten with the torques given below.

Connection threads	Proper tightening torque N·m
Rc 1/8	7 to 9
Rc 1/4	12 to 14

5. Connection of piping to products

When connecting piping to a product, refer to its instruction manual to avoid mistakes regarding the supply port, etc.

Wiring

≜Caution

1. Polarity

Confirm whether or not there is polarity when connecting electrical wiring to solenoid valves with a DC specification (indicator light) surge voltage suppressor. When there is polarity, be aware of the following.

The valves will not switch if the polarity is reversed.

2. Applied voltage

When electric power is connected to a solenoid valve, be careful to apply the proper voltage. Improper voltage may cause malfunction or coil damage.

3. Confirm the connections.

After completing the wiring, confirm that the connections are correct.

Series SQ1000/2000 5 Port Solenoid Valve Precautions 3

Be sure to read before handling.

Lubrication

ACaution

1. Lubrication

- 1) The valve has been lubricated for life at the factory, and does not require any further lubrication.
- 2) In the event that it is lubricated, use Class 1 turbine oil (without additives), ISO VG32.

However, once lubrication is applied it must be continued, as the original lubricant may be eliminated leading to malfunction.

Contact SMC regarding Class 2 turbine oil (with additives), ISO VG32.

Air Supply

▲Warning

1. Use clean air.

Do not use compressed air which contains chemicals, synthetic oils containing organic solvents, salts or corrosive gases, etc., as this can cause damage or malfunction.

≜Caution

1. Install air filters.

Install air filters close to valves at their upstream side.

2. Install an air dryer, after-cooler or water separator, etc.

Air that includes excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an air dryer, after-cooler or water separator, etc.

3. If excessive carbon dust is generated, eliminate it by installing mist separators at the upstream side of valves.

If excessive carbon dust is generated by the compressor, it may adhere to the inside of valves and cause malfunction.

Refer to SMC's "Air Cleaning Equipment" catalog for further details on compressed air quality.

Operating Environment

Warning

- 1. Do not use valves in atmospheres of corrosive gases, chemicals, salt water, water or steam, or where there is direct contact with them.
- 2. Do not use in an explosive atmosphere.
- 3. Do not use in locations subject to vibration or impact. Confirm the specifications in the main section of the catalog.
- 4. A protective cover, etc., should be used to shield valves from direct sunlight.
- 5. Shield valves from radiated heat generated by nearby heat sources.
- 6. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Operating Environment

AWarning

7. When solenoid valves are mounted inside a control panel or are energized for extended periods of time, employ measures to radiate excess heat so that temperatures remain within the valve specification range.

Maintenance

⚠Warning

1. Perform maintenance procedures as shown in the instruction manual.

If handled improperly, malfunction or damage of machinery or equipment may occur.

2. Equipment removal and supply/exhaust of compressed air

When equipment is removed, first confirm that measures are in place to prevent dropping of work pieces and run-away of equipment, etc. Then cut the supply pressure and power, and exhaust all compressed air from the system using its residual pressure release function. Furthermore, with a 3 position closed center type, release the compressed air that remains between the valve and cylinder in the same manner.

When the equipment is to be started again after remounting or replacement, first confirm that measures are in place to prevent lurching of actuators, etc., and then confirm that the equipment is operating normally.

3. Low frequency operation

Valves should be switched at least once every 30 days to prevent malfunction. (Use caution regarding the air supply.)

4. Manual override operation

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

▲Caution

1. Drainage removal

Remove drainage from air filters regularly. (Refer to specifications.)

2. Lubrication

Once lubrication has been started, it must be continued.

Use Class 1 turbine oil (without additives) VG32. Other lubricating oils will cause malfunction or other trouble.

Contact SMC regarding Class 2 turbine oil (with additives) VG32.

How to Find the Flow Rate (at air temperature of 20°C)

Subsonic flow when P1 + 0.1013 < 1.89 (P2 + 0.1013)

Q = 226S $\sqrt{\triangle P(P_2 + 0.1013)}$

Sonic flow when P1 + $0.1013 \ge 1.89$ (P2 + 0.1013)

Q = 113S (P1 + 0.1013)

- Q: Air flow rate [l/min (ANR)]
- S: Effective area (mm²)
- △P: Differential pressure (P1–P2) [MPa] P1: Upstream pressure [MPa]
 - P2: Downstream pressure [MPa]
- * Correction for different air temperatures
- Multiply the flow rate calculated with the above formulas by a coefficient from the table below.

Air temperature (°C)	-20	-10	0	10	30	40	50	60
Correction coefficient	1.08	1.06	1.04	1.02	0.98	0.97	0.95	0.94



Series SQ1000/2000 Specific Product Precautions 1 Be sure to read before handling.

Refer to pages 127 through 130 for safety instructions and precautions.

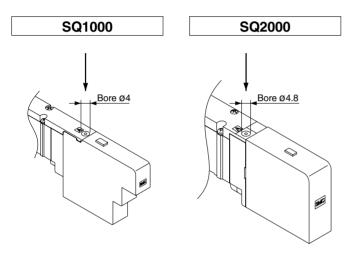
Manual Override

Use to switch the main valve.

Push type (tool required)

Push the manual override all the way in using a small screw driver, etc.

[Available for all types except 2 position double (latching)]



Push type (tool required) 2 position double (latching) type

- Turn the manual override 180° clockwise until the mark aligns with "A" and push in to lock in the set condition (flow from P to A).
- Turn the manual override 180° counter clockwise until the mark aligns with "B" and push in to return to the reset condition (flow from P to B).



<Caution>

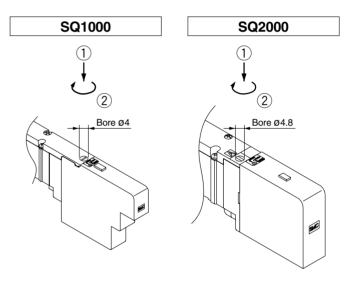
Do not turn the manual override when it is pushed in, as this may cause damage. The construction is such that the operating force is different on sides A and B.

Locking type (tool required)

The manual override is locked by pushing it all the way in and turning it 90° clockwise using a small flat head screw driver. Turn it counter clockwise to release it.

[Available for all types except 2 position double (latching)]



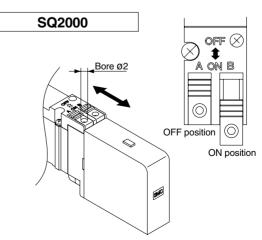


Slide locking type

(SQ2000 only)

The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screw driver or finger. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screw driver, etc., of ø2 or less.

[Available for all types except 2 position double (latching)]



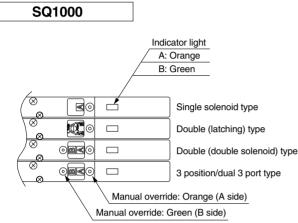


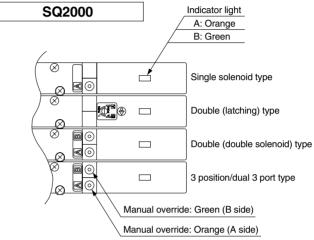
Series SQ1000/2000 Specific Product Precautions 2

Be sure to read before handling. Refer to pages 127 through 130 for safety instructions and precautions.

Indicator light/surge voltage suppressor

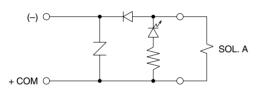
Indicator lights are all positioned on one side for both single solenoid and double solenoid types. For double, 3 position, and 4 position dual 3 port types, 2 colors are used to indicate the energization of A side or B side.



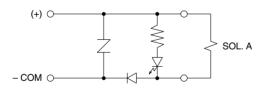


• Single solenoid type (SQ1000/2000)

Positive COM specification

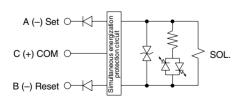


Negative COM specification

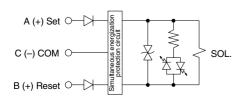


• Double (latching) type (SQ1000/2000)

Positive COM specification



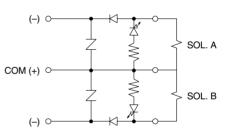
Negative COM specification



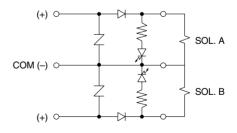
Double (double solenoid) type (SQ1000/2000)

- 3 position type (SQ1000/2000)
- 4 position dual 3 port type (SQ1000/2000)

Positive COM specification



Negative COM specification





Series SQ1000/2000 Specific Product Precautions 3

Be sure to read before handling.

Refer to pages 127 through 130 for safety instructions and precautions.

Caution 2 Position Double (Latching Solenoid) Type

Within the double type, a latching (with self holding mechanism) solenoid type is available in addition to the conventional double solenoid. The appearance is the same as the single solenoid. However, the construction allows the armature inside the solenoid to hold the A side ON position and B side ON position during momentary energization (20ms or longer). The operating method and functions are the same as the conventional double solenoid type.

<Special precautions for latching solenoid>

- 1. Use in a circuit that does not have simultaneous energization of ON and OFF signals.
- 2. To operate with momentary energization, the energized time should be 20ms or longer.
- 3. Although there is no problem for normal operations and environments, do not operate in an environment with vibration (3G or more) or strong magnetic field.
- 4. This valve is shipped with the armature inside the solenoid holding the B side ON position (Reset). However, energize to confirm whether it is holding the A side ON position or B side ON position before operation.
- 5. To operate for an extended time, use SQ₂¹2³⁰ - **X11** with energy saving circuit.

≜Caution

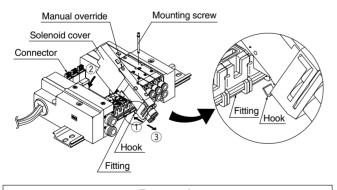
Mounting and Removal of Valves

Mounting

- Insert the hook of the valve into the fitting on the manifold block, then push the valve down into place and tighten the mounting screw.
- Tighten the screw with the appropriate tightening torque shown below.

SQ1000	0.17 to 0.23N·m
SQ2000	0.25 to 0.35N⋅m

• When pushing the valve down, press it on the area near the manual override. Be careful not to push the solenoid cover.



Removal

Loosen the valve mounting screw, lift the valve from the solenoid cover side and remove it by sliding it in the direction of arrow \Im .

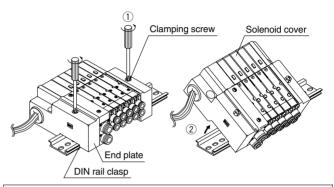
If it is difficult to loosen the screw, loosen it while pressing the valve gently on the area near the manual override.

▲ Caution

Mounting and Removal of Manifold with DIN Rail

Removing Manifold from DIN Rail

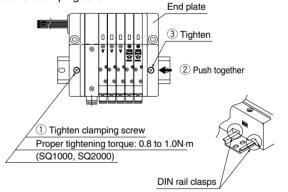
- ① Loosen the end plate clamping screws on both sides until they turn freely. (The screws do not come out.)
- O Remove the manifold from the DIN rail by lifting it from the solenoid cover side.



When a manifold contains a large number of stations and is difficult to remove all at once, separate the manifold into several sections before removing it.

Mounting Manifold on DIN Rail

The procedure is the reverse of that above. After tightening the clamping screw on one side, push on the opposite end plate so that there are no gaps between the manifold blocks and then tighten the other clamping screw.



• Confirm that the DIN rail clasps are securely hooked into the DIN rail.



Series SQ1000/2000 Specific Product Precautions 4 Be sure to read before handling. Refer to pages 127 through 130 for safety instructions and precautions.

ACaution **Replacing Cylinder Port Fittings**

Cylinder port fittings are available in cassette type and can be replaced easily.

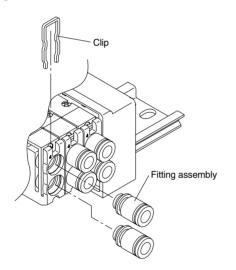
Fittings are secured with a clip that is inserted from the top side of the valve. Remove the clip with a flat head screw driver, etc., to replace the fittings.

To mount a fitting, insert the fitting assembly until it stops and reinsert the clip to its designated position.

Applicable tube O.D.	Fitting assembly part no.						
(mm)	SQ1000	SQ2000					
3.2	VVQ1000-50A-C3	_					
4	VVQ1000-50A-C4	VVQ1000-51A-C4					
6	VVQ1000-50A-C6	VVQ1000-51A-C6					
8	_	VVQ1000-51A-C8					

* Part numbers above are for one fitting; however, order them in 10 piece units.

Do not scratch or put foreign matter on the O-rings as this will cause air leakage.



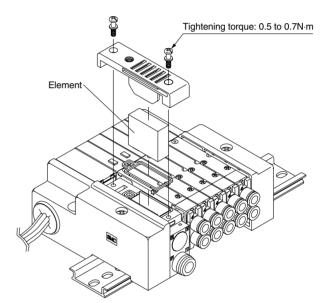
Built-in Silencer Elements

A filter element is built into the manifold base end plate. When the element becomes dirty and clogged, this will cause trouble such as a drop in the cylinder speed, etc. Therefore, replace the element regularly.

Element part nos.

Туре	Element part no.	
	SQ1000	SQ2000
Built-in silencer Direct exhaust (-S)	SSQ1000-82A-3	SSQ2000-82A-3

* Part numbers above are for a set of ten elements.



To replace an element remove the cover on the top side of the end plate and remove the old element with a flat head screw driver, etc.





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