

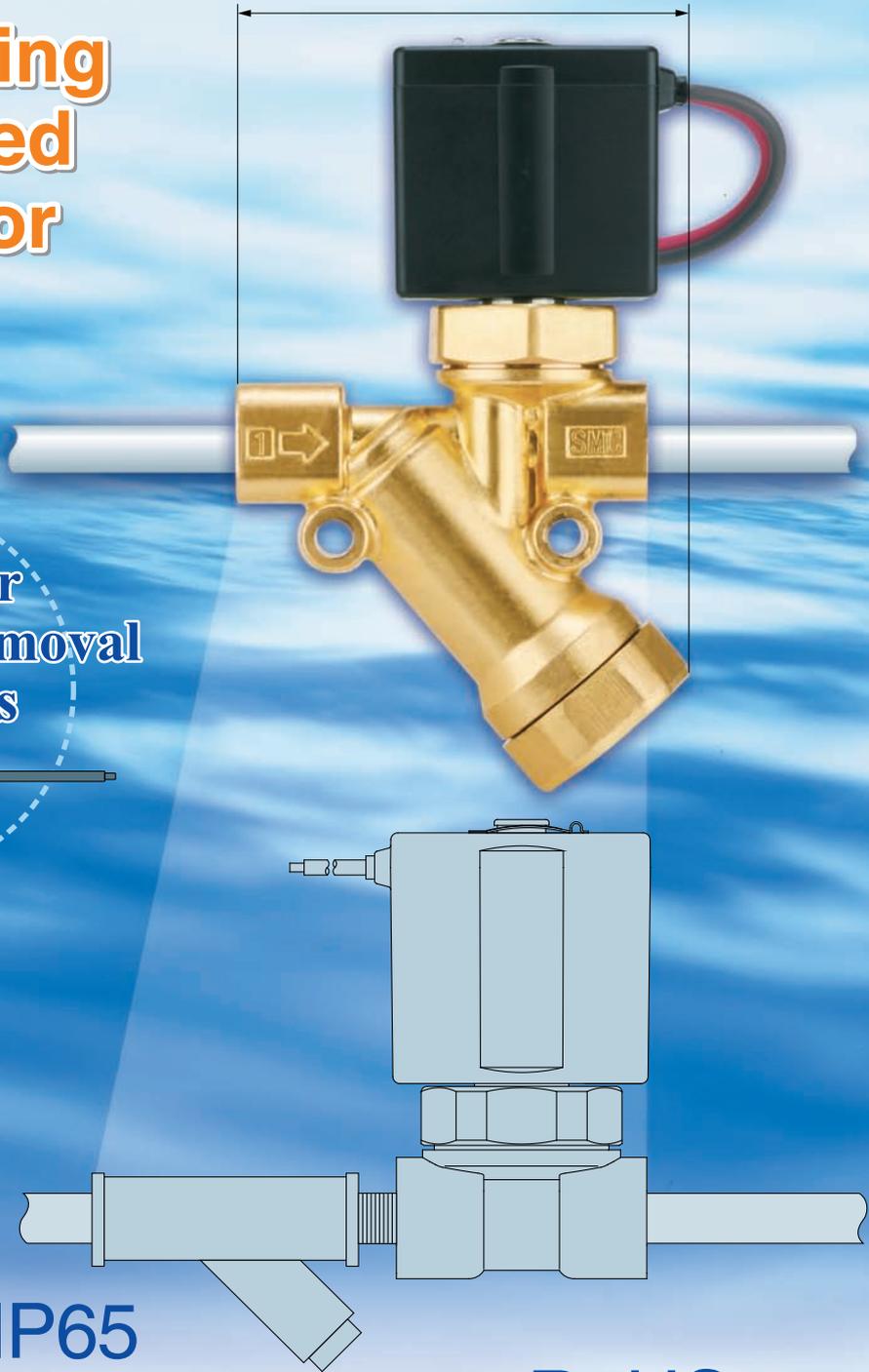
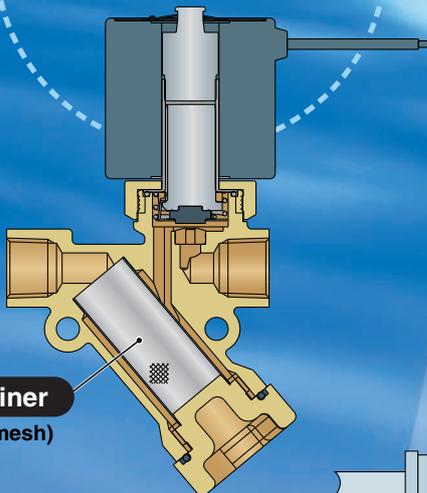
2 Port Solenoid Valve with Built-in Y-strainer

For Air, Water, Oil, Steam

60 mm (VXK21)
63.5 mm (VXK22/23)

**Space saving
and reduced
piping labor**

**Built-in strainer
enabling the removal
of contaminants**



• CE •  [Application pending] • IP65

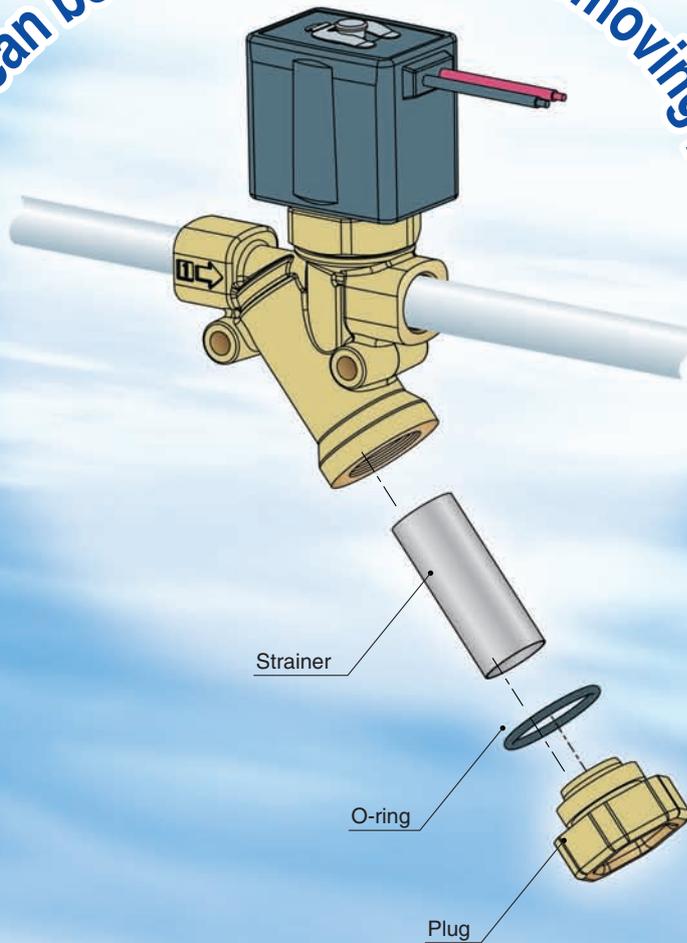
• Restriction of environmentally hazardous substances **RoHS** compliant

Series VXK



CAT.ES70-34B

Element can be replaced without removing piping.



Variations

Direct Operated: Series VVK21/22/23

● Valve

Normally closed (N.C.)

Normally open (N.O.)

● Solenoid Coil

Coil: Class B, Class H

● Rated Voltage

AC: 100 V, 200 V, 110 V, 220 V, 240 V
230 V, 48 V

DC: 24 V, 12 V

● Material

Body: C37

Seal: NBR, FKM, EPDM, PTFE

● Electrical Entry

Grommet

Conduit

DIN terminal

Conduit terminal



Normally Closed (N.C.)

| Model | VVK21 | VVK22 | VVK23 |
|--------------|----------|----------|----------|
| Orifice size | 2 mmø | ● | — |
| | 3 mmø | ● | ● |
| | 4.5 mmø | ● | ● |
| | 6 mmø | — | ● |
| | 8 mmø | — | ● |
| Port size | 1/8, 1/4 | 1/4, 3/8 | 1/4, 3/8 |

Normally Open (N.O.)

| Model | VVK21 | VVK22 | VVK23 |
|--------------|----------|----------|----------|
| Orifice size | 2 mmø | ● | — |
| | 3 mmø | ● | ● |
| | 4.5 mmø | ● | ● |
| | 6 mmø | — | ● |
| Port size | 1/8, 1/4 | 1/4, 3/8 | 1/4, 3/8 |

* Basic specifications are the same as those of the VX21/22/23 series.

Direct Operated 2 Port Solenoid Valve with Built-in Y-strainer



Series **VXK21/22/23**

For Air, Water, Oil, Steam

Specifications



Single Unit

Valve

Normally closed (N.C.)
Normally open (N.O.)

Solenoid Coil

Coil: Class B, Class H

Rated Voltage

100 VAC, 200 VAC, 110 VAC,
220 VAC, 240 VAC, 230 VAC,
48 VAC, 24 VDC, 12 VDC

Material

Body — C37
Seal — NBR, FKM, EPDM, PTFE

Electrical Entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal



Normally Closed (N.C.)

| Model | VXK21 | VXK22 | VXK23 |
|--------------|------------|------------|------------|
| Orifice size | | | |
| 2 mmø | ● | — | — |
| 3 mmø | ● | ● | ● |
| 4.5 mmø | ● | ● | ● |
| 6 mmø | — | ● | ● |
| 8 mmø | — | ● | ● |
| Port size | 1/8 1/4 | 1/4 3/8 | 1/4 3/8 |

Normally Open (N.O.)

| Model | VXK21 | VXK22 | VXK23 |
|--------------|------------|------------|------------|
| Orifice size | | | |
| 2 mmø | ● | — | — |
| 3 mmø | ● | ● | ● |
| 4.5 mmø | ● | ● | ● |
| 6 mmø | — | ● | ● |
| Port size | 1/8 1/4 | 1/4 3/8 | 1/4 3/8 |

For Air

For Water

For Oil

For Steam

Construction

Dimensions

Common Specifications

Standard Specifications

| | | | | |
|-------------------------|-------------------------------|---|--|------------------------------|
| Valve specifications | Valve construction | | Direct operated poppet | |
| | Withstand pressure | MPa | 5.0 | |
| | Body material | | C37 | |
| | Seal material | | NBR, FKM, EPDM, PTFE | |
| | Enclosure | | Dust-tight, Water-jet-proof type (IP65) ^{Note)} | |
| | Environment | | Location without corrosive or explosive gases | |
| Strainer specifications | Mesh | | 100 | |
| | Material | | Stainless steel | |
| Coil specifications | Rated voltage | AC | 100 VAC, 200 VAC, 110 VAC, 220 VAC, 230 VAC, 240 VAC, 48 VAC | |
| | | DC | 24 VDC, 12 VDC | |
| | Allowable voltage fluctuation | | ±10% of rated voltage | |
| | Allowable leakage voltage | AC (Class B, Built-in full-wave rectifier type) | | 10% or less of rated voltage |
| | | AC (Class B/H) | | 20% or less of rated voltage |
| | | DC (Class B only) | | 2% or less of rated voltage |
| Coil insulation type | | Class B, Class H | | |

* Electrical entry: Grommet with surge voltage suppressor (GS) has a rating of IP40.

Solenoid Coil Specifications

Normally Closed (N.C.)

DC Specification

| Model | Power consumption (W) | Temperature rise (C°) ^{Note)} |
|-------|-----------------------|--|
| VXK21 | 4.5 | 45 |
| VXK22 | 7 | 45 |
| VXK23 | 10.5 | 60 |

AC Specification (Class B, Built-in full-wave rectifier type)

| Model | Apparent power (VA) * | Temperature rise (C°) ^{Note)} |
|-------|-----------------------|--|
| VXK21 | 7 | 55 |
| VXK22 | 9.5 | 60 |
| VXK23 | 12 | 65 |

* There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

AC Specification

| Model | Frequency (Hz) | Apparent power (VA) | | Temperature rise (C°) ^{Note)} |
|-------|----------------|---------------------|-----------|--|
| | | Inrush | Energized | |
| VXK21 | 50 | 19 | 10 | 50 |
| | 60 | 16 | 8 | 45 |
| VXK22 | 50 | 43 | 20 | 65 |
| | 60 | 35 | 17 | 60 |
| VXK23 | 50 | 62 | 32 | 65 |
| | 60 | 52 | 27 | 60 |

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Normally Open (N.O.)

DC Specification

| Model | Power consumption (W) | Temperature rise (C°) ^{Note)} |
|-------|-----------------------|--|
| VXK21 | 4.5 | 45 |
| VXK22 | 7 | 45 |
| VXK23 | 10.5 | 60 |

AC Specification (Class B, Built-in full-wave rectifier type)

| Model | Apparent power (VA) * | Temperature rise (C°) ^{Note)} |
|-------|-----------------------|--|
| VXK21 | 7 | 55 |
| VXK22 | 9.5 | 60 |
| VXK23 | 12 | 65 |

* There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

AC Specification

| Model | Frequency (Hz) | Apparent power (VA) | | Temperature rise (C°) ^{Note)} |
|-------|----------------|---------------------|-----------|--|
| | | Inrush | Energized | |
| VXK21 | 50 | 22 | 11 | 55 |
| | 60 | 18 | 8 | 50 |
| VXK22 | 50 | 46 | 20 | 65 |
| | 60 | 38 | 18 | 60 |
| VXK23 | 50 | 64 | 32 | 65 |
| | 60 | 54 | 27 | 60 |

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Applicable Fluid Check List

All Options (Single Unit)

VXK2 0 - - 1

● Option symbol

| Fluid and application | Option symbol | Seal material | Body/Shading coil material <small>Note 5)</small> | Coil insulation type <small>Note 4)</small> | Remarks |
|--|---------------------------------|---------------|---|---|---|
| Air | Nil | NBR | C37/- | B | Select the built-in full-wave rectifier type for AC spec. |
| Medium vacuum, Non-leak, Oil-free <small>Note 1)</small> | V <small>Note 2)</small> | FKM | C37/- | B | Select the built-in full-wave rectifier type for AC spec. |
| Water | Nil | NBR | C37/Cu | B | |
| Heated water | E | EPDM | C37/Cu | H | |
| Oil <small>Note 3)</small> | A | FKM | C37/Cu | B | |
| | D | | | H | |
| Steam | S | PTFE | C37/Cu | H | |
| Other combinations | B | EPDM | C37/Cu | B | |
| | C | PTFE | | | |

Note 1) The leakage amount (10^{-6} Pa·m³/s) of the option "V" is a value when the differential pressure is 0.1 MPa.

Note 2) Option "V" is the oil-free treatment.

Note 3) The dynamic viscosity of the fluid must not exceed 50 mm²/s.

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.

Note 4) Coil insulation type Class H: AC spec. only

Note 5) There is no shading coil attached to the DC spec. or AC spec. built-in full-wave rectifier type.

* Please contact SMC when fluids other than above are used.

Specifications

For Air

For Water

For Oil

For Steam

Construction

Dimensions

Series VXK21/22/23

⚠ Fluid: Air

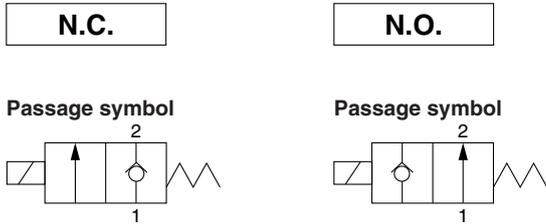
For Air / Single Unit

(Inert gas, Non-leak, Medium vacuum)

When you operate the **VXK series (AC spec.)** by air, the built-in full-wave rectifier type is chosen.

- The special construction of the armature reduces abrasion, resulting in a longer service life.
- Noise reduction
- Best suited for medical equipment, low-noise environments, etc.

Model/Valve Specifications



Normally Closed (N.C.)

| Port size | Orifice size (mm) | Model | Max. operating pressure differential (MPa) | Flow characteristics | | | Max. system pressure (MPa) | Note) Weight (g) | |
|------------|-------------------|------------|--|-----------------------------|------|------|----------------------------|------------------|-----|
| | | | | C[dm ³ /(s·bar)] | b | Cv | | | |
| 1/8 (6A) | 2 | VXK2110-01 | 1.5 | 0.59 | 0.48 | 0.18 | 3.0 | 480 | |
| | 3 | VXK2120-01 | 0.6 | 1.2 | 0.45 | 0.33 | | | |
| | 4.5 | VXK2130-01 | 0.2 | 2.3 | 0.46 | 0.61 | | | |
| 1/4 (8A) | 2 | VXK2110-02 | 1.5 | 0.59 | 0.48 | 0.18 | 3.0 | 640 | |
| | | VXK2120-02 | 0.6 | 1.2 | 0.45 | 0.33 | | | |
| | | VXK2220-02 | 1.5 | | | | | | |
| | 3 | VXK2220-02 | 1.5 | 1.2 | 0.45 | 0.33 | 3.0 | 790 | |
| | | VXK2320-02 | 3.0 | | | | | | |
| | 4.5 | VXK2130-02 | 0.2 | 2.3 | 0.46 | 0.61 | 3.0 | 480 | |
| | | VXK2230-02 | 0.35 | | | | | | |
| | 6 | VXK2230-02 | 0.35 | 4.0 | 0.30 | 1.10 | 3.0 | 640 | |
| | | VXK2340-02 | 0.9 | | | | | | |
| | 3/8 (10A) | 4.5 | VXK2250-02 | 0.08 | 4.9 | 0.29 | 1.20 | 3.0 | 790 |
| VXK2350-02 | | | 0.2 | | | | | | |
| 6 | | VXK2240-02 | 0.15 | 4.0 | 0.30 | 1.10 | 3.0 | 640 | |
| | | VXK2340-02 | 0.35 | | | | | | |
| 8 | | VXK2250-02 | 0.08 | 4.9 | 0.29 | 1.20 | 3.0 | 640 | |
| | | VXK2350-02 | 0.2 | | | | | | |
| 3/8 (10A) | | 3 | VXK2220-03 | 1.5 | 1.2 | 0.45 | 0.33 | 3.0 | 640 |
| | | | VXK2320-03 | 3.0 | | | | | |
| | 4.5 | VXK2230-03 | 0.35 | 2.3 | 0.46 | 0.61 | 3.0 | 790 | |
| | | VXK2330-03 | 0.9 | | | | | | |
| | 6 | VXK2240-03 | 0.15 | 4.0 | 0.30 | 1.10 | 3.0 | 640 | |
| | | VXK2340-03 | 0.35 | | | | | | |
| | 8 | VXK2250-03 | 0.08 | 4.9 | 0.29 | 1.20 | 3.0 | 640 | |
| | | VXK2350-03 | 0.2 | | | | | | |

- Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.
- Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.
 - If you intend to use any of the solenoid valves at the rated max. operating pressure for the AC spec. with shading coil, please contact SMC beforehand.

Ambient and Fluid Temperature

| Fluid temperature (°C) | | Ambient temperature (°C) |
|------------------------------|-----------------|--------------------------|
| Solenoid valve option symbol | | |
| Nil | V | -20 to 60 |
| -10 Note) to 60 | -10 Note) to 60 | |

Note) Dew point temperature: -10°C or less

Normally Open (N.O.)

| Port size | Orifice size (mm) | Model | Max. operating pressure differential (MPa) | Flow characteristics | | | Max. system pressure (MPa) | Note) Weight (g) |
|------------|-------------------|------------|--|-----------------------------|------|------|----------------------------|------------------|
| | | | | C[dm ³ /(s·bar)] | b | Cv | | |
| 1/8 (6A) | 2 | VXK2112-01 | 1.5 | 0.59 | 0.48 | 0.18 | 3.0 | 500 |
| | 3 | VXK2122-01 | 0.7 | 1.2 | 0.45 | 0.33 | | |
| | 4.5 | VXK2132-01 | 0.3 | 2.3 | 0.46 | 0.61 | | |
| 1/4 (8A) | 2 | VXK2112-02 | 1.5 | 0.59 | 0.48 | 0.18 | 3.0 | 670 |
| | | VXK2122-02 | 0.7 | 1.2 | 0.45 | 0.33 | | |
| | | VXK2222-02 | 1.0 | | | | | |
| | 3 | VXK2222-02 | 1.0 | 1.2 | 0.45 | 0.33 | 3.0 | 830 |
| | | VXK2322-02 | 1.6 | | | | | |
| | 4.5 | VXK2132-02 | 0.3 | 2.3 | 0.46 | 0.61 | 3.0 | 500 |
| | | VXK2232-02 | 0.45 | | | | | |
| | 6 | VXK2232-02 | 0.45 | 4.0 | 0.30 | 1.10 | 3.0 | 670 |
| | | VXK2332-02 | 0.8 | | | | | |
| | 3/8 (10A) | 3 | VXK2242-02 | 0.25 | 4.0 | 0.30 | 1.10 | 3.0 |
| VXK2342-02 | | | 0.45 | | | | | |
| 4.5 | | VXK2222-03 | 1.0 | 1.2 | 0.45 | 0.33 | 3.0 | 670 |
| | | VXK2322-03 | 1.6 | | | | | |
| 6 | | VXK2232-03 | 0.45 | 2.3 | 0.46 | 0.61 | 3.0 | 670 |
| | | VXK2332-03 | 0.8 | | | | | |
| 8 | | VXK2242-03 | 0.25 | 4.0 | 0.30 | 1.10 | 3.0 | 670 |
| | | VXK2342-03 | 0.45 | | | | | |

- Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.
- Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Valve Leakage

Internal Leakage

| Seal material | Leakage rate | |
|---------------|--------------------------------|---|
| | Air | Non-leak, Medium vacuum Note) |
| NBR, FKM | 1 cm ³ /min or less | 10 ⁻⁶ Pa·m ³ /sec or less |

External Leakage

| Seal material | Leakage rate | |
|---------------|--------------------------------|---|
| | Air | Non-leak, Medium vacuum Note) |
| NBR, FKM | 1 cm ³ /min or less | 10 ⁻⁶ Pa·m ³ /sec or less |

Note) Value for option "V" (Non-leak, Medium vacuum)

How to Order (Single Unit)

AC VXX2120-01-1GR1-
DC VXX2120-01-5G1-

Model Refer to the Table (1) shown below for availability.
Orifice size Refer to the Table (1) shown below for availability.
Valve/Body configuration

| | |
|---|------------------|
| 0 | N.C./Single unit |
| 2 | N.O./Single unit |

Solenoid valve option Refer to the Table (2) shown below for availability.
Port size Refer to the Table (1) shown below for availability.
Suffix

| | |
|-----|----------|
| Nil | — |
| Z | Oil-free |

Select nil because the solenoid valve option "V" is the oil-free treatment.
Thread type

| | |
|-----|------|
| Nil | Rc |
| T | NPTF |
| F | G |
| N | NPT |

Rated voltage

| | | | |
|---|------------------|---|------------------|
| 1 | 100 VAC 50/60 Hz | 6 | 12 VDC |
| 2 | 200 VAC 50/60 Hz | 7 | 240 VAC 50/60 Hz |
| 3 | 110 VAC 50/60 Hz | 8 | 48 VAC 50/60 Hz |
| 4 | 220 VAC 50/60 Hz | J | 230 VAC 50/60 Hz |
| 5 | 24 VDC | | |

* Refer to the Table (3) shown below for availability.
Refer to page 14 for ordering a coil only.

Bracket

| | |
|-----|--------------|
| Nil | None |
| B | With bracket |

* Packed in the same container as the main body.
* Refer to the Table (4) when a bracket is ordered separately.

Built-in full-wave rectifier type

Electrical entry
G - Grommet
GS - With grommet surge voltage suppressor
C - Conduit
T - With conduit terminal
TS - With conduit terminal and surge voltage suppressor
TL - With conduit terminal and light
TZ - With conduit terminal, surge voltage suppressor and light
D - DIN terminal
DS - DIN terminal with surge voltage suppressor
DL - DIN terminal with light
DZ - DIN terminal with surge voltage suppressor and light
DO - For DIN terminal (without connector, gasket is included.)
Connector
* DIN type is available with class B only.

Table (1) Model/Orifice Size/Port Size Normally Closed (N.C.)

| Model | Solenoid valve (Port size) | | | Orifice symbol (Diameter) | | | | |
|-------------------------|----------------------------|----------|----------|---------------------------|-----------|-------------|-----------|-----------|
| | VXX21 | VXX22 | VXX23 | 1 (2 mmø) | 2 (3 mmø) | 3 (4.5 mmø) | 4 (6 mmø) | 5 (8 mmø) |
| Port symbol (Port size) | 01 (1/8) | — | — | ● | ● | ● | — | — |
| | 02 (1/4) | — | — | ● | ● | ● | — | — |
| | — | 02 (1/4) | 02 (1/4) | — | ● | ● | ● | ● |
| | — | 03 (3/8) | 03 (3/8) | — | ● | ● | ● | ● |

Normally Open (N.O.)

| Model | Solenoid valve (Port size) | | | Orifice symbol (Diameter) | | | |
|-------------------------|----------------------------|----------|----------|---------------------------|-----------|-------------|-----------|
| | VXX21 | VXX22 | VXX23 | 1 (2 mmø) | 2 (3 mmø) | 3 (4.5 mmø) | 4 (6 mmø) |
| Port symbol (Port size) | 01 (1/8) | — | — | ● | ● | ● | — |
| | 02 (1/4) | — | — | ● | ● | ● | — |
| | — | 02 (1/4) | 02 (1/4) | — | ● | ● | ● |
| | — | 03 (3/8) | 03 (3/8) | — | ● | ● | ● |

Table (2) Solenoid Valve Option

| Option symbol | Seal material | Body material | Coil insulation type | Remarks |
|---------------|---------------|---------------|----------------------|--|
| Nil | NBR | C37 | B | — |
| V | FKM | | | Non-leak (10 ⁻⁶ Pa · m ³ /sec), Oil-free, Medium vacuum (0.1 Pa.abs) |

* When using with vacuum, consider the max. differential pressure. (0.1 MPa or more is recommended.)

⚠ Fluid: Air

When you operate the **VX series (AC spec.)** by air, the built-in full-wave rectifier type is chosen.
 • The special construction of the armature reduces abrasion, resulting in a longer service life.
 • Noise reduction
 Best suited for medical equipment, low-noise environments, etc.

Dimensions → page 13 (Single unit)

Table (3) Rated Voltage/Electrical Option

| AC/DC | Voltage symbol | Class B | | |
|-------|----------------|---------------------------------|--------------|---|
| | | S With surge voltage suppressor | L With light | Z With light and surge voltage suppressor |
| AC | 1 | 100 V | — | ● |
| | 2 | 200 V | — | ● |
| | 3 | 110 V | — | ● |
| | 4 | 220 V | — | ● |
| | 7 | 240 V | — | — |
| | 8 | 48 V | — | — |
| DC | J | 230 V | — | — |
| | 5 | 24 V | ● | ● |
| | 6 | 12 V | ● | — |

* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (4) Bracket Part No.

| Model | Part no. |
|-------|------------|
| VXX21 | VXX021N-5A |
| VXX22 | |
| VXX23 | |

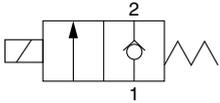
For Water /Single Unit

Model/Valve Specifications

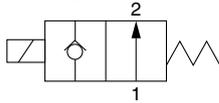
N.C.

N.O.

Passage symbol



Passage symbol



Normally Closed (N.C.)

| Port size | Orifice size (mmø) | Model | Max. operating pressure differential (MPa) | | Flow characteristics | | Max. system pressure (MPa) | Note) Weight (g) | | | | |
|-----------|--------------------|------------|--|--|--------------------------------------|--------------|----------------------------|---------------------|-----|------|-----|-----|
| | | | AC | DC AC (Built-in full-wave rectifier type) | Flow characteristics | | | | | | | |
| | | | | | Av x 10 ⁻⁶ m ² | Cv converted | | | | | | |
| 1/8 (6A) | 2 | VXK2110-01 | 2.0 | 1.5 | 4.1 | 0.17 | 3.0 | 480 | | | | |
| | 3 | VXK2120-01 | 0.9 | 0.5 | 7.9 | 0.33 | | | | | | |
| | 4.5 | VXK2130-01 | 0.4 | 0.2 | 15.0 | 0.61 | | | | | | |
| 1/4 (8A) | 2 | VXK2110-02 | 2.0 | 1.5 | 4.1 | 0.17 | 3.0 | 640 | | | | |
| | | VXK2120-02 | 0.9 | 0.5 | 7.9 | 0.33 | | | | | | |
| | | VXK2220-02 | 1.7 | 1.5 | | | | | | | | |
| | | VXK2320-02 | 2.5 | 3.0 | 15.0 | 0.61 | 3.0 | 790 | | | | |
| | | VXK2130-02 | 0.4 | 0.2 | | | | | | | | |
| | | VXK2230-02 | 0.6 | 0.35 | | | | | | | | |
| | | VXK2330-02 | 0.85 | 0.9 | 23.0 | 0.95 | 1.0 | 640 | | | | |
| | | VXK2240-02 | 0.35 | 0.15 | | | | | | | | |
| | | VXK2340-02 | 0.55 | 0.3 | 26.0 | 1.10 | 1.0 | 790 | | | | |
| | | VXK2250-02 | 0.13 | 0.08 | | | | | | | | |
| | VXK2350-02 | 0.17 | 0.2 | 26.0 | 1.10 | 1.0 | 640 | | | | | |
| 3/8 (10A) | 3 | VXK2220-03 | 1.7 | | | | | 1.5 | 7.9 | 0.33 | 3.0 | 640 |
| | | VXK2320-03 | 2.5 | | | | | 3.0 | | | | |
| | | VXK2230-03 | 0.6 | 0.35 | 15.0 | 0.61 | 3.0 | 640 | | | | |
| | | VXK2330-03 | 0.85 | 0.9 | | | | | | | | |
| | | VXK2240-03 | 0.35 | 0.15 | 23.0 | 0.95 | 1.0 | 640 | | | | |
| | | VXK2340-03 | 0.55 | 0.3 | | | | | | | | |
| | | VXK2250-03 | 0.13 | 0.08 | 26.0 | 1.10 | 1.0 | 640 | | | | |
| | | VXK2350-03 | 0.17 | 0.2 | | | | | | | | |

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.
 • Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Normally Open (N.O.)

| Port size | Orifice size (mmø) | Model | Max. operating pressure differential (MPa) | Flow characteristics | | Max. system pressure (MPa) | Note) Weight (g) |
|-----------|--------------------|------------|--|--------------------------------------|--------------|----------------------------|---------------------|
| | | | | Av x 10 ⁻⁶ m ² | Cv converted | | |
| | | | | | | | |
| | 3 | VXK2122-01 | 0.45 | 7.9 | 0.33 | | |
| | 4.5 | VXK2132-01 | 0.2 | 15.0 | 0.61 | | |
| 1/4 (8A) | 2 | VXK2112-02 | 0.9 | 4.1 | 0.17 | 3.0 | 670 |
| | | VXK2122-02 | 0.45 | 7.9 | 0.33 | | |
| | | VXK2222-02 | 0.8 | | | | |
| | | VXK2322-02 | 1.2 | 15.0 | 0.61 | 3.0 | 830 |
| | | VXK2132-02 | 0.2 | | | | |
| | | VXK2232-02 | 0.3 | | | | |
| | | VXK2332-02 | 0.6 | 23.0 | 0.95 | 1.0 | 670 |
| | | VXK2242-02 | 0.15 | | | | |
| | | VXK2342-02 | 0.35 | 26.0 | 1.10 | 1.0 | 830 |
| | | VXK2242-03 | 0.15 | | | | |
| 3/8 (10A) | 3 | VXK2222-03 | 0.8 | 7.9 | 0.33 | 3.0 | 670 |
| | | VXK2322-03 | 1.2 | 15.0 | 0.61 | | |
| | | VXK2232-03 | 0.3 | | | 23.0 | 0.95 |
| | | VXK2332-03 | 0.6 | | | | |
| | | VXK2242-03 | 0.15 | 26.0 | 1.10 | 1.0 | 830 |
| | | VXK2342-03 | 0.35 | | | | |

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.
 • Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

| Fluid temperature (°C) | | Ambient temperature (°C) |
|------------------------------|---------|--------------------------|
| Solenoid valve option symbol | | |
| Nil | E | -20 to 60 |
| 1 to 60 | 1 to 99 | |

Note) With no freezing

Valve Leakage

Internal Leakage

| Seal material | Leakage rate (Water) |
|---------------|----------------------------------|
| NBR, EPDM | 0.1 cm ³ /min or less |

External Leakage

| Seal material | Leakage rate (Water) |
|---------------|----------------------------------|
| NBR, EPDM | 0.1 cm ³ /min or less |

How to Order (Single Unit)

AC VXX 21 2 0 [] [] - 01 [] - 1 G R 1 - []

DC VXX 21 2 0 [] [] - 01 [] - 5 G [] 1 - []

Model Refer to the Table (1) shown below for availability.

Orifice size Refer to the Table (1) shown below for availability.

Valve/Body configuration

| | |
|---|------------------|
| 0 | N.C./Single unit |
| 2 | N.O./Single unit |

Solenoid valve option Refer to the Table (2) shown below for availability.

Suffix

| | |
|-----|----------|
| Nil | — |
| Z | Oil-free |

Oil-free, AC/Class B: Built-in full-wave rectifier type only. Select the built-in full-wave rectifier type.

Thread type

| | |
|-----|------|
| Nil | Rc |
| T | NPTF |
| F | G |
| N | NPT |

Port size Refer to the Table (1) shown below for availability.

Rated voltage

| | | | |
|---|------------------|---|------------------|
| 1 | 100 VAC 50/60 Hz | 6 | 12 VDC |
| 2 | 200 VAC 50/60 Hz | 7 | 240 VAC 50/60 Hz |
| 3 | 110 VAC 50/60 Hz | 8 | 48 VAC 50/60 Hz |
| 4 | 220 VAC 50/60 Hz | J | 230 VAC 50/60 Hz |
| 5 | 24 VDC | | |

* Refer to the Table (3) shown below for availability.

Electrical entry

| | |
|--|--|
| G - Grommet | C -Conduit |
| GS -With grommet surge voltage suppressor | |
| T -With conduit terminal | D -DIN terminal |
| TS -With conduit terminal and surge voltage suppressor | DS -DIN terminal with surge voltage suppressor |
| TL -With conduit terminal and light | DL -DIN terminal with light |
| TZ -With conduit terminal, surge voltage suppressor and light | DZ -DIN terminal with surge voltage suppressor and light |
| | DO -For DIN terminal (without connector, gasket is included.) |

* Refer to the Table (3) for the available combinations between each electrical option (S, L, Z) and rated voltage.

* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Bracket

| | |
|-----|--------------|
| Nil | None |
| B | With bracket |

* Packed in the same container as the main body.

* Refer to the Table (4) when a bracket is ordered separately.

Table (1) Model/Orifice Size/Port Size Normally Closed (N.C.)

| Model | Solenoid valve (Port size) | | | Orifice symbol (Diameter) | | | | |
|-------------------------|----------------------------|----------|-------|---------------------------|-----------|-------------|-----------|-----------|
| | VXX21 | VXX22 | VXX23 | 1 (2 mmø) | 2 (3 mmø) | 3 (4.5 mmø) | 4 (6 mmø) | 5 (8 mmø) |
| Port symbol (Port size) | 01 (1/8) | — | — | ● | ● | ● | — | — |
| | 02 (1/4) | — | — | ● | ● | ● | — | — |
| — | 02 (1/4) | 02 (1/4) | — | ● | ● | ● | ● | ● |
| | 03 (3/8) | 03 (3/8) | — | ● | ● | ● | ● | ● |

Normally Open (N.O.)

| Model | Solenoid valve (Port size) | | | Orifice symbol (Diameter) | | | |
|-------------------------|----------------------------|----------|-------|---------------------------|-----------|-------------|-----------|
| | VXX21 | VXX22 | VXX23 | 1 (2 mmø) | 2 (3 mmø) | 3 (4.5 mmø) | 4 (6 mmø) |
| Port symbol (Port size) | 01 (1/8) | — | — | ● | ● | ● | — |
| | 02 (1/4) | — | — | ● | ● | ● | — |
| — | 02 (1/4) | 02 (1/4) | — | ● | ● | ● | ● |
| | 03 (3/8) | 03 (3/8) | — | ● | ● | ● | ● |

Table (3) Rated Voltage/Electrical Option

| AC/DC | Voltage symbol | Voltage | Class B | | | Class H | | |
|-------|----------------|---------|---------|---|---|----------------------------|---|---|
| | | | S | L | Z | S | L | Z |
| AC | 1 | 100 V | ● | ● | ● | ● | ● | ● |
| | 2 | 200 V | ● | ● | ● | ● | ● | ● |
| | 3 | 110 V | ● | ● | ● | ● | ● | ● |
| | 4 | 220 V | ● | ● | ● | ● | ● | ● |
| | 7 | 240 V | ● | — | — | ● | — | — |
| | 8 | 48 V | ● | — | — | ● | — | — |
| DC | J | 230 V | ● | — | — | ● | — | — |
| | 5 | 24 V | ● | ● | ● | DC spec. is not available. | | |
| | 6 | 12 V | ● | — | — | DC spec. is not available. | | |

* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (2) Solenoid Valve Option

| Option symbol | Seal material | Body/Shading coil material | Coil insulation type | Remarks |
|---------------|---------------|----------------------------|----------------------|------------------------|
| Nil | NBR | C37/Cu | B | — |
| E | EPDM | | H | Heated water (AC only) |

Table (4) Bracket Part No.

| Model | Part no. |
|-------|------------|
| VXX21 | VXX021N-5A |
| VXX22 | |
| VXX23 | |

Dimensions → page 13 (Single unit)

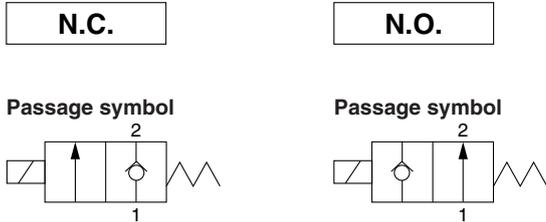
The dynamic viscosity of the fluid must not exceed 50 mm²/s.

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.

For Oil /Single Unit

Model/Valve Specifications



Normally Closed (N.C.)

| Port size | Orifice size (mmø) | Model | Max. operating pressure differential (MPa) | | Flow characteristics | | Max. system pressure (MPa) | Note) Weight (g) | | |
|------------|--------------------|------------|--|--|--------------------------------------|--------------|----------------------------|------------------|------|------|
| | | | AC | DC (Built-in full-wave rectifier type) | Av x 10 ⁻⁶ m ² | Cv converted | | | | |
| 1/8 (6A) | 2 | VXK2110-01 | 1.5 | 1.5 | 4.1 | 0.17 | 480 | | | |
| | 3 | VXK2120-01 | 0.5 | 0.5 | 7.9 | 0.33 | | | | |
| | 4.5 | VXK2130-01 | 0.2 | 0.15 | 15.0 | 0.61 | | | | |
| 1/4 (8A) | 2 | VXK2110-02 | 1.5 | 1.5 | 4.1 | 0.17 | | 3.0 | | |
| | 3 | VXK2120-02 | 0.5 | 0.5 | 7.9 | 0.33 | | | | |
| | | VXK2220-02 | 1.2 | 1.2 | | | | | | |
| | | VXK2320-02 | 1.7 | 2.0 | | | | | | |
| | 4.5 | VXK2130-02 | 0.2 | 0.15 | 15.0 | 0.61 | | | | |
| | | VXK2230-02 | 0.35 | 0.3 | | | | | | |
| | | VXK2330-02 | 0.55 | 0.85 | | | | | | |
| | | 6 | VXK2240-02 | 0.2 | | | | 0.1 | 23.0 | 0.95 |
| | VXK2340-02 | 0.35 | 0.3 | | | | | | | |
| | 8 | VXK2250-02 | 0.1 | 0.08 | 26.0 | 1.10 | 1.0 | | | |
| VXK2350-02 | 0.14 | 0.2 | | | | | | | | |
| 3/8 (10A) | 3 | VXK2220-03 | 1.2 | 1.2 | 7.9 | 0.33 | 3.0 | | | |
| | | VXK2320-03 | 1.7 | 2.0 | | | | | | |
| | 4.5 | VXK2230-03 | 0.35 | 0.3 | 15.0 | 0.61 | | | | |
| | | VXK2330-03 | 0.55 | 0.85 | | | | | | |
| | 6 | VXK2240-03 | 0.2 | 0.1 | 23.0 | 0.95 | | | | |
| | | VXK2340-03 | 0.35 | 0.3 | | | | | | |
| | | 8 | VXK2250-03 | 0.1 | | | | 0.08 | 26.0 | 1.10 |
| | | | VXK2350-03 | 0.14 | | | | 0.2 | | |

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

- Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Normally Open (N.O.)

| Port size | Orifice size (mmø) | Model | Max. operating pressure differential (MPa) | Flow characteristics | | Max. system pressure (MPa) | Note) Weight (g) |
|------------|--------------------|------------|--|----------------------|--------------------------------------|----------------------------|------------------|
| | | | | AC, DC | Av x 10 ⁻⁶ m ² | | |
| 1/8 (6A) | 2 | VXK2112-01 | 0.8 | 4.1 | 0.17 | 500 | |
| | 3 | VXK2122-01 | 0.45 | 7.9 | 0.33 | | |
| | 4.5 | VXK2132-01 | 0.2 | 15 | 0.61 | | |
| 1/4 (8A) | 2 | VXK2112-02 | 0.8 | 4.1 | 0.17 | | 3.0 |
| | 3 | VXK2122-02 | 0.45 | 7.9 | 0.33 | | |
| | | VXK2222-02 | 0.7 | | | | |
| | | VXK2322-02 | 1.0 | | | | |
| | 4.5 | VXK2132-02 | 0.2 | 15 | 0.61 | | |
| | | VXK2232-02 | 0.3 | | | | |
| | | VXK2332-02 | 0.6 | | | | |
| | | 6 | VXK2242-02 | | | | |
| | VXK2342-02 | 0.35 | | | | | |
| | 3/8 (10A) | 3 | VXK2222-03 | 0.7 | 7.9 | 0.33 | |
| VXK2322-03 | | | 1.0 | | | | |
| 4.5 | | VXK2232-03 | 0.3 | 15 | 0.61 | | |
| | | VXK2332-03 | 0.6 | | | | |
| 6 | | VXK2242-03 | 0.15 | 23.0 | 0.95 | | |
| | | VXK2342-03 | 0.35 | | | | |

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

- Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

| Fluid temperature (°C) | | Ambient temperature (°C) |
|------------------------------|-----------------|--------------------------|
| Solenoid valve option symbol | | |
| A | D | -20 to 60 |
| -5 Note) to 60 | -5 Note) to 120 | |

Note) Dynamic viscosity: 50 mm²/s or less

Valve Leakage

Internal Leakage

| Seal material | Leakage rate (Oil) |
|---------------|----------------------------------|
| FKM | 0.1 cm ³ /min or less |

External Leakage

| Seal material | Leakage rate (Oil) |
|---------------|----------------------------------|
| FKM | 0.1 cm ³ /min or less |

How to Order (Single Unit)

AC VXX 21 2 0 A - 01 - 1 G R 1 -

DC VXX 21 2 0 A - 01 - 5 G 1 -

Model Refer to the Table (1) shown below for availability.

Orifice size Refer to the Table (1) shown below for availability.

Valve/Body configuration

| | |
|---|------------------|
| 0 | N.C./Single unit |
| 2 | N.O./Single unit |

Solenoid valve option Refer to the Table (2) shown below for availability.

| | |
|-----|----------|
| Nil | — |
| Z | Oil-free |

Oil-free, AC/Class B: Built-in full-wave rectifier type only. Select the built-in full-wave rectifier type.

Suffix

| | |
|-----|------|
| Nil | Rc |
| T | NPTF |
| F | G |
| N | NPT |

Thread type

Port size Refer to the Table (1) shown below for availability.

Rated voltage

| | | | |
|---|------------------|---|------------------|
| 1 | 100 VAC 50/60 Hz | 6 | 12 VDC |
| 2 | 200 VAC 50/60 Hz | 7 | 240 VAC 50/60 Hz |
| 3 | 110 VAC 50/60 Hz | 8 | 48 VAC 50/60 Hz |
| 4 | 220 VAC 50/60 Hz | J | 230 VAC 50/60 Hz |
| 5 | 24 VDC | | |

* Refer to the Table (3) shown below for availability.

Refer to page 14 for ordering a coil only.

Bracket

| | |
|-----|--------------|
| Nil | None |
| B | With bracket |

* Packed in the same container as the main body.
* Refer to the Table (4) when a bracket is ordered separately.

Full-wave rectifier

| | |
|-----|--|
| Nil | None |
| R | Built-in full-wave rectifier type (Class B only) |

Electrical entry

| | | | |
|--|--|---|--|
| G - Grommet GS - With grommet surge voltage suppressor | | C - Conduit | |
| T - With conduit terminal TS - With conduit terminal and surge voltage suppressor TL - With conduit terminal and light TZ - With conduit terminal, surge voltage suppressor and light | | D - DIN terminal DS - DIN terminal with surge voltage suppressor DL - DIN terminal with light DZ - DIN terminal with surge voltage suppressor and light DO - For DIN terminal (without connector, gasket is included.) | |

* DIN type is available with class B only.

* Refer to the Table (3) for the available combinations between each electrical option (S, L, Z) and rated voltage.
* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (1) Model/Orifice Size/Port Size
Normally Closed (N.C.)

| Model | Solenoid valve (Port size) | | | Orifice symbol (Diameter) | | | | |
|-------------------------|----------------------------|----------|----------|---------------------------|--------------|----------------|--------------|--------------|
| | VXX21 | VXX22 | VXX23 | 1 (2 mmø) | 2 (3 mmø) | 3 (4.5 mmø) | 4 (6 mmø) | 5 (8 mmø) |
| Port symbol (Port size) | 01 (1/8) | — | — | ● | ● | ● | — | — |
| | 02 (1/4) | — | — | ● | ● | ● | — | — |
| | — | 02 (1/4) | 02 (1/4) | — | ● | ● | ● | ● |
| | — | 03 (3/8) | 03 (3/8) | — | ● | ● | ● | ● |

Normally Open (N.O.)

| Model | Solenoid valve (Port size) | | | Orifice symbol (Diameter) | | | |
|-------------------------|----------------------------|----------|----------|---------------------------|--------------|----------------|--------------|
| | VXX21 | VXX22 | VXX23 | 1 (2 mmø) | 2 (3 mmø) | 3 (4.5 mmø) | 4 (6 mmø) |
| Port symbol (Port size) | 01 (1/8) | — | — | ● | ● | ● | — |
| | 02 (1/4) | — | — | ● | ● | ● | — |
| | — | 02 (1/4) | 02 (1/4) | — | ● | ● | ● |
| | — | 03 (3/8) | 03 (3/8) | — | ● | ● | ● |

Table (3) Rated Voltage/Electrical Option

| AC/DC | Rated voltage | | Class B | | | Class H | | |
|-------|----------------|---------|-------------------------------|------------|-------------------------------------|-------------------------------|------------|-------------------------------------|
| | Voltage symbol | Voltage | S | L | Z | S | L | Z |
| | | | With surge voltage suppressor | With light | With light/surge voltage suppressor | With surge voltage suppressor | With light | With light/surge voltage suppressor |
| AC | 1 | 100 V | ● | ● | ● | ● | ● | ● |
| | 2 | 200 V | ● | ● | ● | ● | ● | ● |
| | 3 | 110 V | ● | ● | ● | ● | ● | ● |
| | 4 | 220 V | ● | ● | ● | ● | — | ● |
| | 7 | 240 V | ● | — | — | ● | — | — |
| | 8 | 48 V | ● | — | — | ● | — | — |
| DC | J | 230 V | ● | — | — | ● | — | — |
| | 5 | 24 V | ● | ● | ● | DC spec. is not available. | | |
| | 6 | 12 V | ● | — | — | DC spec. is not available. | | |

* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (2) Solenoid Valve Option

| Option symbol | Seal material | Body/Shading coil material | Coil insulation type |
|---------------|---------------|----------------------------|----------------------|
| A | FKM | C37/Cu | B |
| D | | | H |

The additives contained in oil are different depending on the type and manufacturers, so the durability of the seal materials will vary. For details, please consult with SMC.

Table (4) Bracket Part No.

| Model | Part no. |
|-------|------------|
| VXX21 | VXX021N-5A |
| VXX22 | |
| VXX23 | |

Dimensions → page 13 (Single unit)

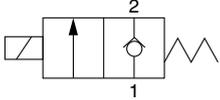
For Steam /Single Unit

Model/Valve Specifications

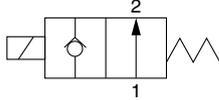
N.C.

N.O.

Passage symbol



Passage symbol



Normally Closed (N.C.)

| Port size | Orifice size (mmø) | Model | Max. operating pressure differential (MPa) | | | Flow characteristics | | Max. system pressure (MPa) | Note) Weight (g) |
|-----------|--------------------|------------|--|--------------------------------------|--------------|--------------------------------------|--------------|----------------------------|------------------|
| | | | AC | Av x 10 ⁻⁶ m ² | Cv converted | Av x 10 ⁻⁶ m ² | Cv converted | | |
| 1/8 (6A) | 2 | VVK2110-01 | 1.0 | 4.1 | 0.17 | 1.0 | 480 | | |
| | 3 | VVK2120-01 | 1.0 | 7.9 | 0.33 | | | | |
| | 4.5 | VVK2130-01 | 0.45 | 15.0 | 0.61 | | | | |
| 1/4 (8A) | 2 | VVK2110-02 | 1.0 | 4.1 | 0.17 | 1.0 | 640 | | |
| | 3 | VVK2120-02 | 1.0 | 7.9 | 0.33 | | | | |
| | 4.5 | VVK2130-02 | 0.45 | 15.0 | 0.61 | | | | |
| | 3/8 (10A) | 4.5 | VVK2230-02 | 0.75 | 15.0 | 0.61 | 0.5 | 640 | |
| | | 6 | VVK2240-02 | 0.4 | 23.0 | 0.95 | | | |
| | | 8 | VVK2250-02 | 0.15 | 26.0 | 1.10 | | | |
| | | 3 | VVK2220-03 | 1.0 | 7.9 | 0.33 | | | |
| 4.5 | | VVK2230-03 | 0.75 | 15.0 | 0.61 | | | | |
| 6 | VVK2240-03 | 0.4 | 23.0 | 0.95 | | | | | |
| 8 | VVK2250-03 | 0.15 | 26.0 | 1.10 | | | | | |
| 6 | VVK2340-02 | 0.5 | 23.0 | 0.95 | 0.5 | 790 | | | |
| 8 | VVK2350-02 | 0.2 | 26.0 | 1.10 | 0.5 | 790 | | | |
| 3 | VVK2220-01 | 1.0 | 7.9 | 0.33 | 1.0 | 640 | | | |
| 4.5 | VVK2230-01 | 0.75 | 15.0 | 0.61 | 1.0 | 790 | | | |
| 6 | VVK2240-01 | 0.4 | 23.0 | 0.95 | 1.0 | 640 | | | |
| 8 | VVK2250-01 | 0.15 | 26.0 | 1.10 | 0.5 | 640 | | | |
| 6 | VVK2340-01 | 0.5 | 23.0 | 0.95 | 0.5 | 790 | | | |
| 8 | VVK2350-01 | 0.2 | 26.0 | 1.10 | 0.5 | 790 | | | |



Note) Weight of grommet type. Add 60 g for conduit terminal type.
 • Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Normally Open (N.O.)

| Port size | Orifice size (mmø) | Model | Max. operating pressure differential (MPa) | | | Flow characteristics | | Max. system pressure (MPa) | Note) Weight (g) |
|-----------|--------------------|------------|--|--------------------------------------|--------------|--------------------------------------|--------------|----------------------------|------------------|
| | | | AC | Av x 10 ⁻⁶ m ² | Cv converted | Av x 10 ⁻⁶ m ² | Cv converted | | |
| 1/8 (6A) | 2 | VVK2112-01 | 1.0 | 4.1 | 0.17 | 1.0 | 500 | | |
| | 3 | VVK2122-01 | 0.7 | 7.9 | 0.33 | | | | |
| | 4.5 | VVK2132-01 | 0.3 | 15 | 0.61 | | | | |
| 1/4 (8A) | 2 | VVK2112-02 | 1.0 | 4.1 | 0.17 | 1.0 | 670 | | |
| | 3 | VVK2122-02 | 0.7 | 7.9 | 0.33 | | | | |
| | 4.5 | VVK2132-02 | 0.3 | 15 | 0.61 | | | | |
| | 3/8 (10A) | 4.5 | VVK2232-02 | 0.45 | 15 | 0.61 | 1.0 | 670 | |
| | | 6 | VVK2242-02 | 0.25 | 23.0 | 0.95 | | | |
| | | 8 | VVK2252-02 | 0.1 | 26.0 | 1.10 | | | |
| | | 3 | VVK2222-03 | 1.0 | 7.9 | 0.33 | | | |
| 4.5 | | VVK2232-03 | 0.45 | 15 | 0.61 | | | | |
| 6 | VVK2242-03 | 0.25 | 23.0 | 0.95 | | | | | |
| 8 | VVK2252-03 | 0.1 | 26.0 | 1.10 | 0.5 | 640 | | | |
| 6 | VVK2342-02 | 0.45 | 23.0 | 0.95 | 0.5 | 790 | | | |
| 8 | VVK2352-02 | 0.2 | 26.0 | 1.10 | 0.5 | 790 | | | |
| 3 | VVK2222-01 | 1.0 | 7.9 | 0.33 | 1.0 | 640 | | | |
| 4.5 | VVK2232-01 | 0.45 | 15 | 0.61 | 1.0 | 790 | | | |
| 6 | VVK2242-01 | 0.25 | 23.0 | 0.95 | 1.0 | 640 | | | |
| 8 | VVK2252-01 | 0.1 | 26.0 | 1.10 | 0.5 | 640 | | | |
| 6 | VVK2342-01 | 0.45 | 23.0 | 0.95 | 0.5 | 790 | | | |
| 8 | VVK2352-01 | 0.2 | 26.0 | 1.10 | 0.5 | 790 | | | |



Note) Weight of grommet type. Add 60 g for conduit terminal type.
 • Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

| Max. fluid temperature (°C) | Ambient temperature (°C) |
|------------------------------|--------------------------|
| Solenoid valve option symbol | |
| S | -20 to 60 |
| 183 | -20 to 60 |

Valve Leakage

Internal Leakage

| Seal material | Leakage rate (Air) |
|---------------|----------------------------------|
| PTFE | 300 cm ³ /min or less |

External Leakage

| Seal material | Leakage rate (Air) |
|---------------|--------------------------------|
| PTFE | 1 cm ³ /min or less |

How to Order (Single Unit)

AC VXX2120S - 01 - 1G1 -

Model
Refer to the Table (1) shown below for availability.

Orifice size
Refer to the Table (1) shown below for availability.

Valve/Body configuration

| | |
|---|------------------|
| 0 | N.C./Single unit |
| 2 | N.O./Single unit |

Solenoid valve option
Refer to the Table (2) shown below for availability.

Suffix

| | |
|-----|----------|
| Nil | — |
| Z | Oil-free |

Port size
Refer to the Table (1) shown below for availability.

Thread type

| | |
|-----|------|
| Nil | Rc |
| T | NPTF |
| F | G |
| N | NPT |

Rated voltage

| | | | |
|---|------------------|---|------------------|
| 1 | 100 VAC 50/60 Hz | 7 | 240 VAC 50/60 Hz |
| 2 | 200 VAC 50/60 Hz | 8 | 48 VAC 50/60 Hz |
| 3 | 110 VAC 50/60 Hz | J | 230 VAC 50/60 Hz |
| 4 | 220 VAC 50/60 Hz | | |

* Refer to the Table (3) shown below for availability.

Refer to page 14 for ordering a coil only.

Bracket

| | |
|-----|--------------|
| Nil | None |
| B | With bracket |

* Packed in the same container as the main body.
* Refer to the Table (4) when a bracket is ordered separately.

Electrical entry

C-Conduit

G - Grommet
GS- With grommet surge voltage suppressor

T - With conduit terminal
TS - With conduit terminal and surge voltage suppressor
TL - With conduit terminal and light
TZ - With conduit terminal, surge voltage suppressor and light

* Refer to the Table (3) for the available combinations between each electrical option (S, L, Z) and rated voltage.

Specifications

For Air

For Water

For Oil

For Steam

Table (1) Model/Orifice Size/Port Size

Normally Closed (N.C.)

| Solenoid valve (Port size) | | | Orifice symbol (Diameter) | | | | | |
|----------------------------|----------|----------|---------------------------|--------------|--------------|----------------|--------------|--------------|
| Model | VXX21 | VXX22 | VXX23 | 1 (2 mmø) | 2 (3 mmø) | 3 (4.5 mmø) | 4 (6 mmø) | 5 (8 mmø) |
| Port symbol (Port size) | 01 (1/8) | — | — | ● | ● | ● | — | — |
| | 02 (1/4) | — | — | ● | ● | ● | — | — |
| | — | 02 (1/4) | 02 (1/4) | — | — | ● | ● | ● |
| | — | 03 (3/8) | 03 (3/8) | — | ● (VXX22) | ● | ● | ● |

Normally Open (N.O.)

| Solenoid valve (Port size) | | | Orifice symbol (Diameter) | | | | |
|----------------------------|----------|----------|---------------------------|--------------|--------------|----------------|--------------|
| Model | VXX21 | VXX22 | VXX23 | 1 (2 mmø) | 2 (3 mmø) | 3 (4.5 mmø) | 4 (6 mmø) |
| Port symbol (Port size) | 01 (1/8) | — | — | ● | ● | ● | — |
| | 02 (1/4) | — | — | ● | ● | ● | — |
| | — | 02 (1/4) | 02 (1/4) | — | ● (VXX22) | ● | ● |
| | — | 03 (3/8) | 03 (3/8) | — | ● (VXX22) | ● | ● |

Table (2) Solenoid Valve Option

| Option symbol | Seal material | Body/Shading coil material | Coil insulation type |
|---------------|---------------|----------------------------|----------------------|
| S | PTFE | C37/Cu | H |

Solenoid coil: AC/Class H only

Table (3) Rated Voltage/Electrical Option

| Rated voltage | | | Class H | | |
|---------------|----------------|---------|------------------------------------|-----------------|--|
| AC/DC | Voltage symbol | Voltage | S With surge voltage suppressor | L With light | Z With light/surge voltage suppressor |
| AC | 1 | 100 V | ● | ● | ● |
| | 2 | 200 V | ● | ● | ● |
| | 3 | 110 V | ● | ● | ● |
| | 4 | 220 V | ● | ● | ● |
| | 7 | 240 V | ● | — | — |
| | 8 | 48 V | ● | — | — |
| | J | 230 V | ● | — | — |
| DC | 5 | 24 V | DC spec. is not available. | | |
| | 6 | 12 V | DC spec. is not available. | | |

Table (4) Bracket Part No.

| Model | Part no. |
|-------|------------|
| VXX21 | VXX021N-5A |
| VXX22 | |
| VXX23 | |

Construction

Dimensions

Dimensions → page 13 (Single unit)

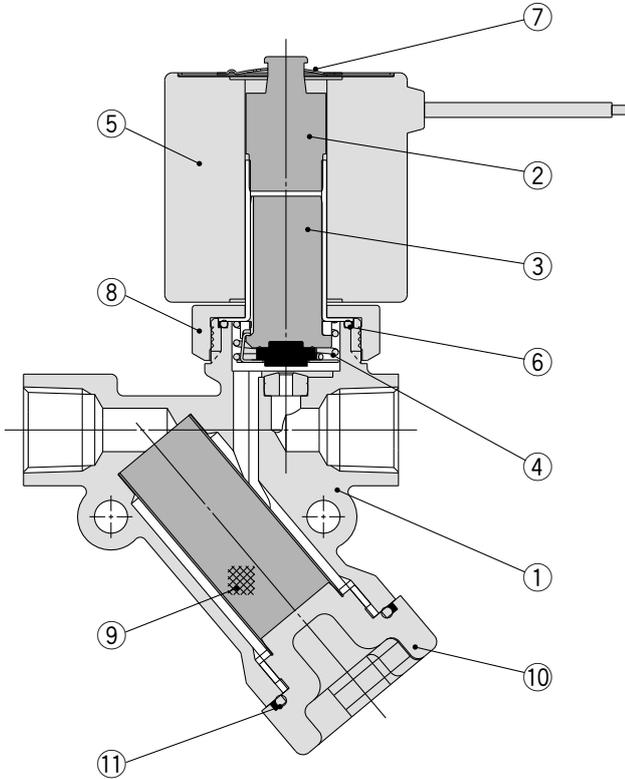
Series VVK21/22/23

For Air, Water, Oil, Steam

Construction: Single Unit

Normally closed (N.C.)

Body material: C37



Component Parts

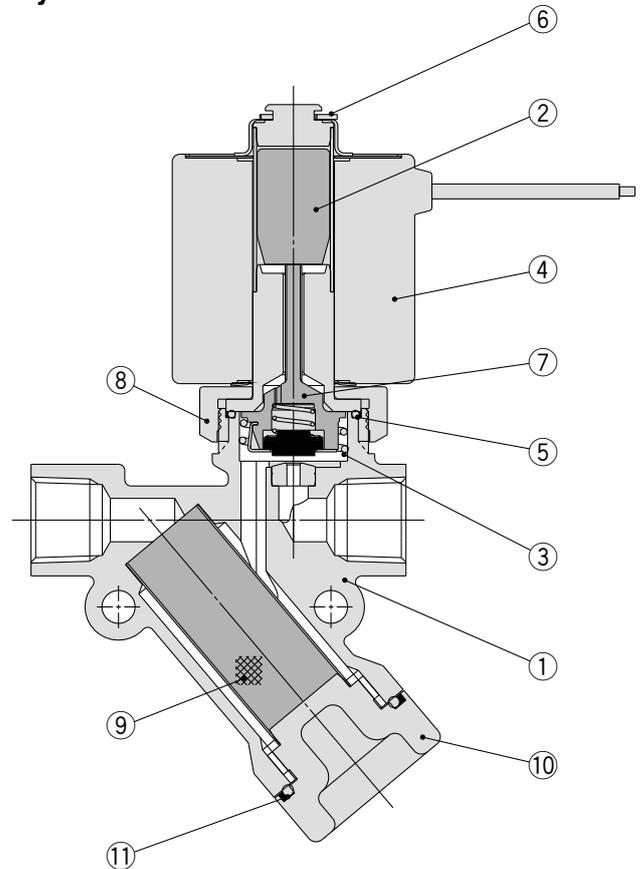
| No. | Description | Material |
|-----|----------------------------------|---|
| 1 | Body | C37 |
| 2 | Tube assembly ^{Note 2)} | Stainless steel, Cu |
| 3 | Armature assembly | Stainless steel, PPS, NBR (FKM, EPDM, PTFE) |
| 4 | Return spring | Stainless steel |
| 5 | Solenoid coil | — |
| 6 | O-ring | NBR (FKM, EPDM, PTFE) |
| 7 | Clip | SK |
| 8 | Nut | C37 |
| 9 | Strainer | Stainless steel |
| 10 | Plug | C37 |
| 11 | O-ring | NBR (FKM, EPDM, PTFE) |

Note 1) The seal materials shown in () are available depending on the option selected.

Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier type.

Normally open (N.O.)

Body material: C37



Component Parts

| No. | Description | Material |
|-----|----------------------------------|---|
| 1 | Body | C37 |
| 2 | Tube assembly ^{Note 2)} | Stainless steel, Cu |
| 3 | Return spring | Stainless steel |
| 4 | Solenoid coil | — |
| 5 | O-ring | NBR (FKM, EPDM, PTFE) |
| 6 | E stop ring | Stainless steel |
| 7 | Push rod assembly | Stainless steel, PPS, NBR (FKM, EPDM, PTFE) |
| 8 | Nut | C37 |
| 9 | Strainer | Stainless steel |
| 10 | Plug | C37 |
| 11 | O-ring | NBR (FKM, EPDM, PTFE) |

Note 1) The seal materials shown in () are available depending on the option selected.

Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier type.

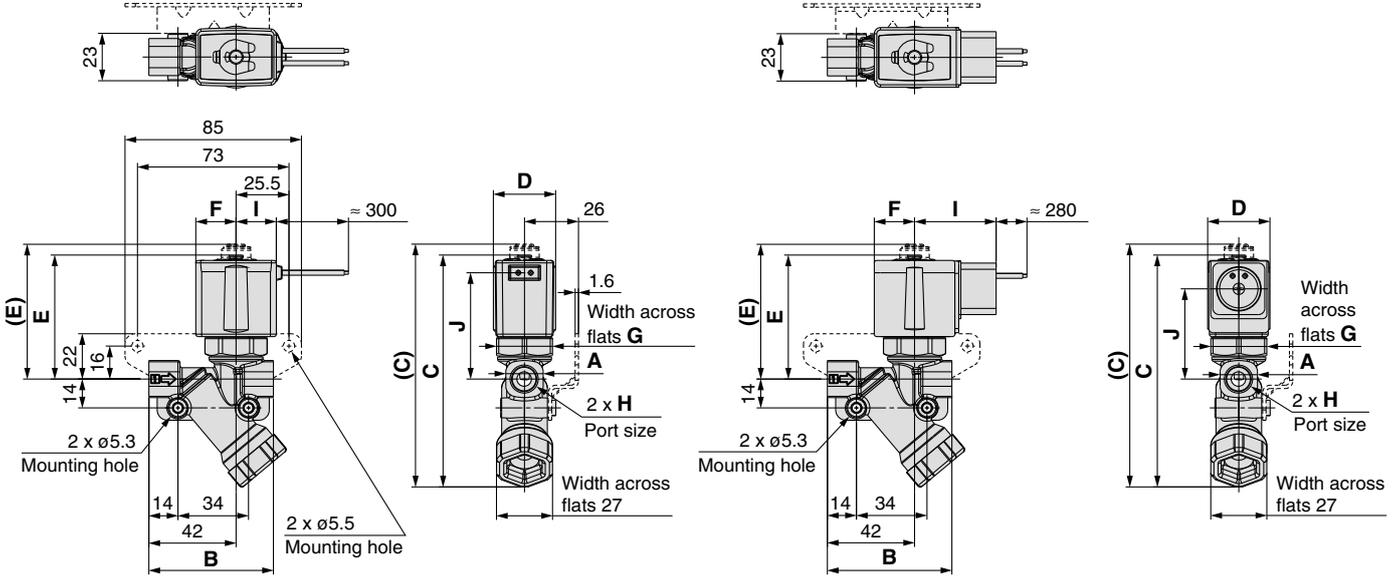
Dimensions

Normally closed (N.C.): VXK21□0/VXK22□0/VXK23□0

Normally open (N.O.): VXK21□2/VXK22□2/VXK23□2

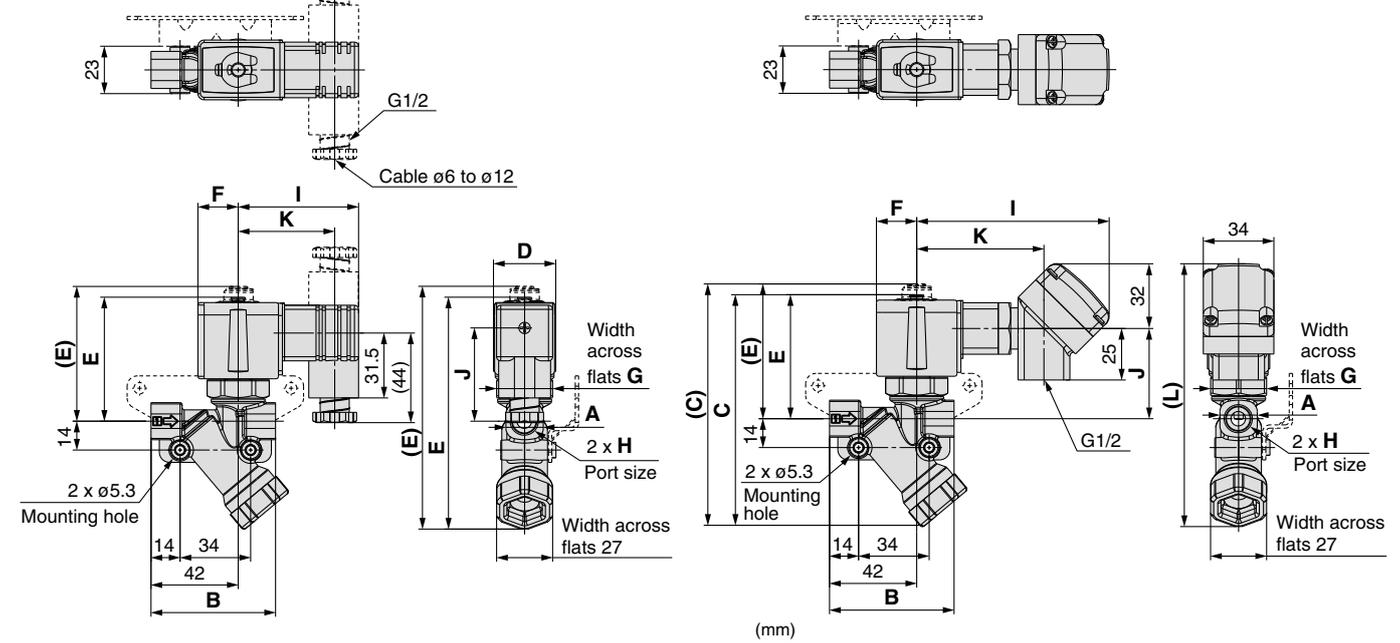
Grommet: G

Conduit: C



DIN terminal: D

Conduit terminal: T



(mm)

| Model | | Orifice size | Port size H | A | B | C | (C) | D | E | (E) | F | G |
|------------------------|----------------------|-------------------------------------|-------------|----|------|---------|---------|----|------|------|------|----|
| Normally closed (N.C.) | Normally open (N.O.) | | | | | | | | | | | |
| VXK21□0 | VXK21□2 | ø2, ø3, ø4.5 | 1/8, 1/4 | 18 | 60 | (112) | (119) | 30 | 60 | 67 | 19.5 | 27 |
| VXK22□0 | VXK22□2 | ø3, ø4.5, ø6, ø8 ^{Note 1)} | 1/4, 3/8 | 22 | 63.5 | (121.5) | (128.5) | 35 | 69 | 76.5 | 22.5 | 32 |
| VXK23□0 | VXK23□2 | ø3, ø4.5, ø6, ø8 ^{Note 1)} | 1/4, 3/8 | 22 | 63.5 | (127.5) | (135) | 40 | 75.5 | 83.5 | 25 | 36 |

(mm)

| Model | | Orifice size | Port size H | Electrical entry ^{Note 3)} | | | | | | | | Built-in full-wave rectifier type Electrical entry ^{Note 3)} | | | | | | | | | | | | | |
|------------------------|----------------------|-------------------------------------|-------------|-------------------------------------|------|---------|------|--------------|------|------------------|------|---|--------|---------|----|--------------|------|------------------|------|------|------|---------|------|--------|---------|
| Normally closed (N.C.) | Normally open (N.O.) | | | Grommet | | Conduit | | DIN terminal | | Conduit terminal | | Grommet | | Conduit | | DIN terminal | | Conduit terminal | | | | | | | |
| | | | | I | J | I | J | I | J | K | I | J | K | L | I | J | I | J | K | L | | | | | |
| VXK21□0 | VXK21□2 | ø2, ø3, ø4.5 | 1/8, 1/4 | 19.5 | 52 | 40 | 44.5 | 58.5 | 44 | 46.5 | (92) | 44.5 | (61) | (129) | 30 | 48 | 48.5 | 43 | 65.5 | 44 | 53.5 | (100.5) | 43 | (69.5) | (127) |
| VXK22□0 | VXK22□2 | ø3, ø4.5, ø6, ø8 ^{Note 1)} | 1/4, 3/8 | 22.5 | 61 | 43 | 53.5 | 61.5 | 53 | 49.5 | (95) | 53.5 | (64) | (138) | 33 | 57 | 51.5 | 52 | 68.5 | 53 | 56.5 | (103.5) | 52 | (72.5) | (136.5) |
| VXK23□0 | VXK23□2 | ø3, ø4.5, ø6, ø8 ^{Note 1)} | 1/4, 3/8 | 25.5 | 67.5 | 46 | 60 | 64 | 59.5 | 52 | (98) | 60 | (66.5) | (143.5) | 36 | 63.5 | 54 | 58.5 | 71 | 59.5 | 59 | (106) | 58.5 | (75) | (142.5) |

Note 1) An orifice size of ø8 is only available with the N.C. spec.

Note 2) (C)(E): N.O. spec. dimensions

Note 3) Add 1.5 mm to "J" and "L" dimensions for the N.O. spec.

Specifications

For Air

For Water

For Oil

For Steam

Construction

Dimensions

Series VXK21/22/23

For Air, Water, Oil, Steam

Replacement Parts

• Solenoid Coil Assembly Part No.

VX02 **1**N-**1**G-□-□

Model

| | |
|---|---------|
| 1 | VXK21□□ |
| 2 | VXK22□□ |
| 3 | VXK23□□ |

Valve

| | |
|-----|------|
| Nil | N.C. |
| 2 | N.O. |

Rated voltage (Note)

| | |
|---|------------------|
| 1 | 100 VAC 50/60 Hz |
| 2 | 200 VAC 50/60 Hz |
| 3 | 110 VAC 50/60 Hz |
| 4 | 220 VAC 50/60 Hz |
| 5 | 24 VDC |
| 6 | 12 VDC |
| 7 | 240 VAC 50/60 Hz |
| 8 | 48 VAC 50/60 Hz |
| J | 230 VAC 50/60 Hz |

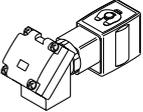
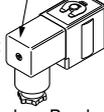
Coil insulation type (Note)

| | |
|-----|---------|
| Nil | Class B |
| H* | Class H |

* DIN terminal and DC spec. are not available.

(Note) Refer to the Table (1) for the available combinations.

Electrical entry

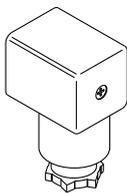
| | |
|---|---|
| <p>G - Grommet</p> <p>GS - With grommet surge voltage suppressor</p>  | <p>C - Conduit</p>  |
| <p>T - With conduit terminal</p> <p>TS - With conduit terminal and surge voltage suppressor</p> <p>TL - With conduit terminal and light</p> <p>TZ - With conduit terminal, surge voltage suppressor and light</p>  | <p>D - DIN terminal</p> <p>DS - DIN terminal with surge voltage suppressor</p> <p>DL - DIN terminal with light</p> <p>DZ - DIN terminal with surge voltage suppressor and light</p> <p>DO - For DIN terminal (without connector)</p> <p>* DIN type is available with class B only.</p>  |

* Refer to the Table (1) for the available combinations between each electrical option (S, L, Z) and rated voltage.

• DIN Connector Part No.

Without electrical option **GDM2A**

With electrical option **GDM2A**-□-□



Electrical option

| | |
|----------|-------------------------------------|
| S | With surge voltage suppressor |
| L | With light |
| Z | With light/surge voltage suppressor |

* Refer to the Table (1) for the available combinations between each electrical option (S, L, Z) and rated voltage.

Rated voltage

| | |
|----|------------------------------------|
| 1 | 100 VAC, 110 VAC |
| 2 | 200 VAC, 220 VAC, 230 VAC, 240 VAC |
| 5 | 24 VDC |
| 6 | 12 VDC |
| 15 | 48 VAC |

• Gasket Part No. for DIN Connector

VCW20-1-29-1

AC/Class B (Built-in full-wave rectifier)

VX02 **1**N-**1**GR-□

Model

| | |
|---|---------|
| 1 | VXK21□□ |
| 2 | VXK22□□ |
| 3 | VXK23□□ |

Valve

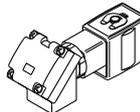
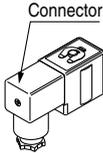
| | |
|-----|------|
| Nil | N.C. |
| 2 | N.O. |

Rated voltage (Note)

| | |
|---|------------------|
| 1 | 100 VAC 50/60 Hz |
| 2 | 200 VAC 50/60 Hz |
| 3 | 110 VAC 50/60 Hz |
| 4 | 220 VAC 50/60 Hz |
| 7 | 240 VAC 50/60 Hz |
| 8 | 48 VAC 50/60 Hz |
| J | 230 VAC 50/60 Hz |

(Note) Refer to the Table (1) for the available combinations.

Electrical entry

| | |
|---|--|
| <p>G - Grommet</p>  | <p>C - Conduit</p>  |
| <p>T - With conduit terminal</p> <p>TL - With conduit terminal and light</p>  | <p>D - DIN terminal</p> <p>DL - DIN terminal with light</p> <p>DO - For DIN terminal (without connector, gasket is included.)</p> <p>Connector</p>  |

* Refer to the Table (1) for the available combinations between each electrical option and rated voltage.

* Surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (1) Rated Voltage/Electrical Option

| AC/DC | Voltage symbol | Voltage | Class B | | | Class H | | |
|-------|----------------|---------|---------|---|---|----------------------------|---|---|
| | | | S | L | Z | S | L | Z |
| AC | 1 | 100 V | ● | ● | ● | ● | ● | ● |
| | 2 | 200 V | ● | ● | ● | ● | ● | ● |
| | 3 | 110 V | ● | ● | ● | ● | ● | ● |
| | 4 | 220 V | ● | ● | ● | ● | ● | ● |
| | 7 | 240 V | ● | — | — | ● | — | — |
| | 8 | 48 V | ● | — | — | ● | — | — |
| DC | J | 230 V | ● | — | — | ● | — | — |
| | 5 | 24 V | ● | ● | ● | DC spec. is not available. | | |
| | 6 | 12 V | ● | — | — | DC spec. is not available. | | |

* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

* Replacement of solenoid coil

- Cannot be changed between DC and AC.
- Cannot be changed between DC and AC (built-in full-wave rectifier type).
- Can be changed from DC to DC.
- Can be changed from AC to AC.

● Name Plate Part No.

AZ-T- Valve model

↑ Enter by referring to
"How to Order"
(Single Unit).

● Clip Part No. (For N.C.)

For VX21: **VX021N-10**

For VX22: **VX022N-10**

For VX23: **VX023N-10**

● Clip Part No. (For N.O.)

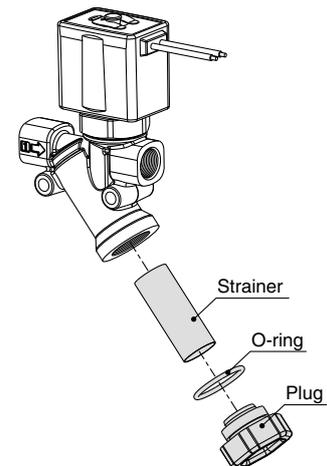
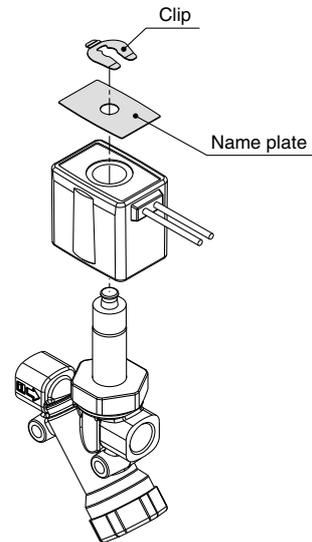
For VX21: **ETW-7**

For VX22: **ETW-8**

For VX23: **ETW-9**

● Strainer Part No.

| | |
|---|--|
| Strainer | VXK021N-4-1 |
| Plug assembly (Plug + O-ring) | VXK021N-3CA (NBR) VXK021N-3CA-F (FKM) VXK021N-3CA-E (EPDM) VXK021N-3CA-P (PTFE) |
| O-ring <small>* Part numbers are for a set of ten O-rings.</small> | VXK-OR (NBR) VXK-OR-F (FKM) VXK-OR-E (EPDM) VXK-OR-P (PTFE) |



Specifications

For Air

For Water

For Oil

For Steam

Construction

Dimensions

Solenoid Valve Flow Characteristics

(How to indicate flow characteristics)

1. Indication of flow characteristics

The flow characteristics in equipment such as a solenoid valve, etc. are indicated in their specifications as shown in the Table (1).

Table (1) Indication of flow characteristics

| Corresponding equipment | Indication by international standard | Other indications | Conformed standard |
|---------------------------------|--------------------------------------|-------------------|---|
| Pneumatic equipment | C, b | — | ISO 6358: 1989 JIS B 8390: 2000 |
| | — | S | JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381 |
| | — | Cv | ANSI/(NFPA)T3.21.3: 1990 |
| Process fluid control equipment | Av | — | IEC60534-2-3: 1997 JIS B 2005: 1995 |
| | — | Cv | Equipment: JIS B 8471, 8472, 8473 |

2. Pneumatic equipment

2.1 Indication according to the international standards

(1) Conformed standard

ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—Determination of flow-rate characteristics

JIS B 8390: 2000 : Pneumatic fluid power—Components using compressible fluids—How to test flow-rate characteristics

(2) Definition of flow characteristics

The flow characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio b .
Sonic conductance C : Value which divides the passing mass flow rate of an equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a standard condition.

Critical pressure ratio b : Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.

Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and where sonic speed in a certain part of an equipment is reached.
Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the downstream pressure.

Subsonic flow : Flow greater than the critical pressure ratio

Standard condition : Air in a temperature state of 20°C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar), relative humidity 65%.

It is stipulated by adding the “(ANR)” after the unit depicting air volume.

(standard reference atmosphere)

Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference

atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere

(3) Formula for flow rate

It is described by the practical units as following.

When

$$\frac{P_2 + 0.1}{P_1 + 0.1} \leq b, \text{ choked flow}$$

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273 + t}} \dots \dots \dots (1)$$

When

$$\frac{P_2 + 0.1}{P_1 + 0.1} > b, \text{ subsonic flow}$$

$$Q = 600 \times C (P_1 + 0.1) \sqrt{1 - \left[\frac{\frac{P_2 + 0.1}{P_1 + 0.1} - b}{1 - b} \right]^2} \sqrt{\frac{293}{273 + t}} \dots \dots \dots (2)$$

Q : Air flow rate [dm³/min (ANR)], dm³ (Cubic decimeter) of SI unit are also allowed to be described by ℓ (liter). 1 dm³ = 1 ℓ

Solenoid Valve Flow Characteristics

C : Sonic conductance [dm³/(s·bar)]

b : Critical pressure ratio [—]

P₁ : Upstream pressure [MPa]

P₂ : Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow characteristics are shown in Graph (1) For details, please make use of SMC's "Energy Saving Program".

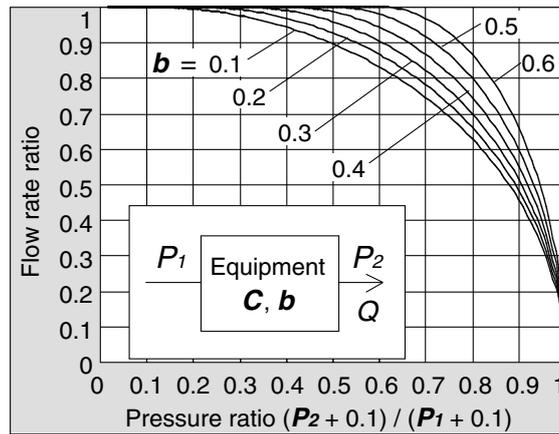
Example)

Obtain the air flow rate for **P₁** = 0.4 [MPa], **P₂** = 0.3 [MPa], **t** = 20 [°C] when a solenoid valve is performed in **C** = 2 [dm³/(s·bar)] and **b** = 0.3.

According to formula 1, the maximum flow rate = $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600$ [dm³/min (ANR)]

$$\text{Pressure ratio} = \frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), it is going to be 0.7 if it is read by the pressure ratio as 0.8 and the flow rate ratio to be **b** = 0.3. Hence, flow rate = maximum flow rate x flow rate ratio = 600 x 0.7 = 420 [dm³/min (ANR)]



Graph (1) Flow characteristics

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance **C** from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find **b**, then obtain the critical pressure ratio **b** from that average.

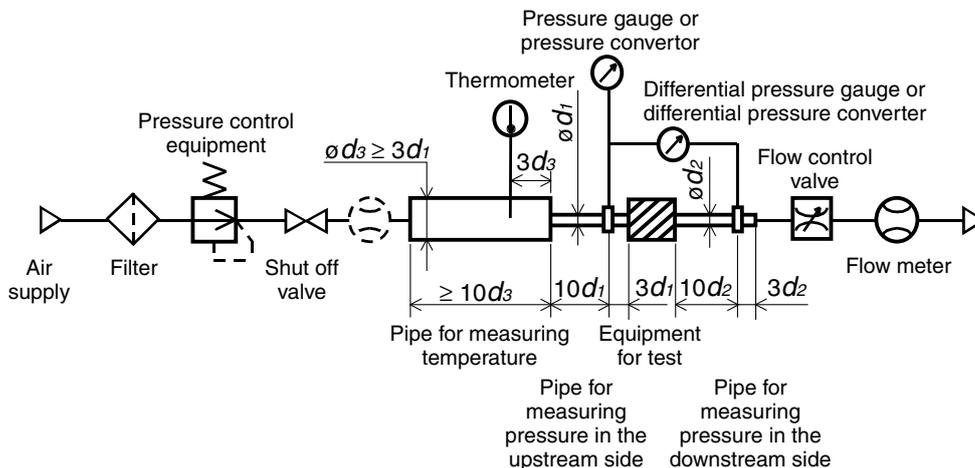


Fig. (1) Test circuit based on ISO 6358, JIS B 8390

Solenoid Valve Flow Characteristics

2.2 Effective area S

(1) Conformed standard

**JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—
Determination of flow rate characteristics**

Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics

JIS B 8374: 3 port solenoid valve for pneumatics

JIS B 8375: 4 port, 5 port solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381: Fittings of flexible joint for pneumatics

(2) Definition of flow characteristics

Effective area S : The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the “easy to run through” as sonic conductance C .

(3) Formula for flow rate

When

$\frac{P_2 + 0.1}{P_1 + 0.1} \leq 0.5$, **choked flow**

$$Q = 120 \times S (P_1 + 0.1) \sqrt{\frac{293}{273 + t}} \dots\dots\dots(3)$$

When

$\frac{P_2 + 0.1}{P_1 + 0.1} > 0.5$, **subsonic flow**

$$Q = 240 \times S \sqrt{(P_2 + 0.1)(P_1 - P_2)} \sqrt{\frac{293}{273 + t}} \dots\dots\dots(4)$$

Conversion with sonic conductance C :

$$S = 5.0 \times C \dots\dots\dots(5)$$

Q : Air flow rate[dm³/min(ANR)], dm³ (cubic decimeter) of SI unit are also allowed to be described by ℓ (liter). 1 dm³ = 1 ℓ

S : Effective area [mm²]

P_1 : Upstream pressure [MPa]

P_2 : Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio b is the unknown equipment. In the formula (2) by the sonic conductance C , it is the same formula as when $b = 0.5$.

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S , using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9.

$$S = 12.1 \frac{V}{t} \log_{10} \left(\frac{P_s + 0.1}{P + 0.1} \right) \sqrt{\frac{293}{T}} \dots\dots\dots(6)$$

S : Effective area [mm²]

V : Air tank capacity [dm³]

t : Discharging time [s]

P_s : Pressure inside air tank before discharging [MPa]

P : Residual pressure inside air tank after discharging [MPa]

T : Temperature inside air tank before discharging [K]

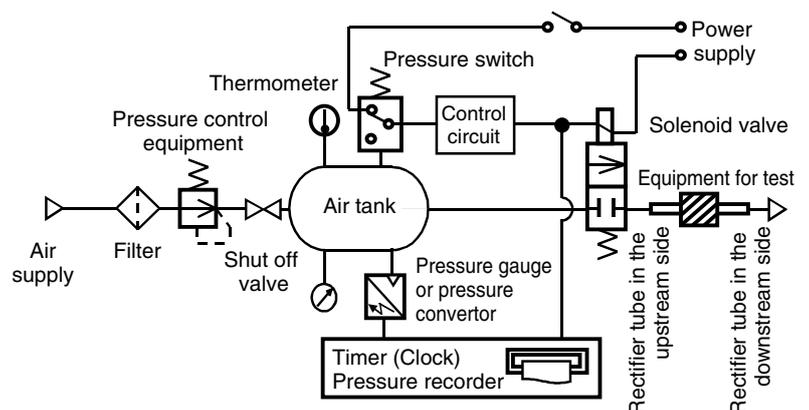


Fig. (2) Test circuit based on JIS B 8390

Solenoid Valve Flow Characteristics

2.3 Flow coefficient C_v factor

The United States Standard ANSI(NFPA)T3.21.3:1990: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

Defines the C_v factor of flow coefficient by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$C_v = \frac{Q}{114.5 \sqrt{\frac{\Delta P (P_2 + P_a)}{T_1}}} \dots\dots\dots(7)$$

- ΔP : Pressure drop between the static pressure tapping ports [bar]
- P_1 : Pressure of the upstream tapping port [bar gauge]
- P_2 : Pressure of the downstream tapping port [bar gauge]: $P_2 = P_1 - \Delta P$
- Q : Flow rate [dm³/s standard condition]
- P_a : Atmospheric pressure [bar absolute]
- T_1 : Upstream absolute temperature [K]

Test conditions are $P_1 + P_a = 6.5 \pm 0.2$ bar absolute, $T_1 = 297 \pm 5$ K, $0.07 \text{ bar} \leq \Delta P \leq 0.14$ bar.

This is the same concept as effective area A which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

3. Process fluid control equipment

(1) Conformed standard

IEC60534-2-3: 1997: Industrial process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005: 1995: Test method for the flow coefficient of a valve

Equipment standards: JIS B 8471: Solenoid valve for water

JIS B 8472: Solenoid valve for steam

JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow characteristics

Av factor: Value of the clean water flow rate represented by m³/s which runs through a valve (equipment for test) when the pressure difference is 1 Pa. It is calculated using the following formula.

$$Av = Q \sqrt{\frac{\rho}{\Delta P}} \dots\dots\dots(8)$$

- Av : Flow coefficient [m²]
- Q : Flow rate [m³/s]
- ΔP : Pressure difference [Pa]
- ρ : Density of fluid [kg/m³]

(3) Formula of flow rate

It is described by the practical units. Also, the flow characteristics are shown in Graph (2).

In the case of liquid:

$$Q = 1.9 \times 10^6 Av \sqrt{\frac{\Delta P}{G}} \dots\dots\dots(9)$$

- Q : Flow rate [ℓ/min]
- Av : Flow coefficient [m²]
- ΔP : Pressure difference [MPa]
- G : Specific gravity [water = 1]

In the case of saturated steam:

$$Q = 8.3 \times 10^6 Av \sqrt{\Delta P (P_2 + 0.1)} \dots\dots\dots(10)$$

- Q : Flow rate [kg/h]
- Av : Flow coefficient [m²]
- ΔP : Pressure difference [MPa]
- P_1 : Upstream pressure [MPa]: $\Delta P = P_1 - P_2$
- P_2 : Downstream pressure [MPa]

Solenoid Valve Flow Characteristics

Conversion of flow coefficient:

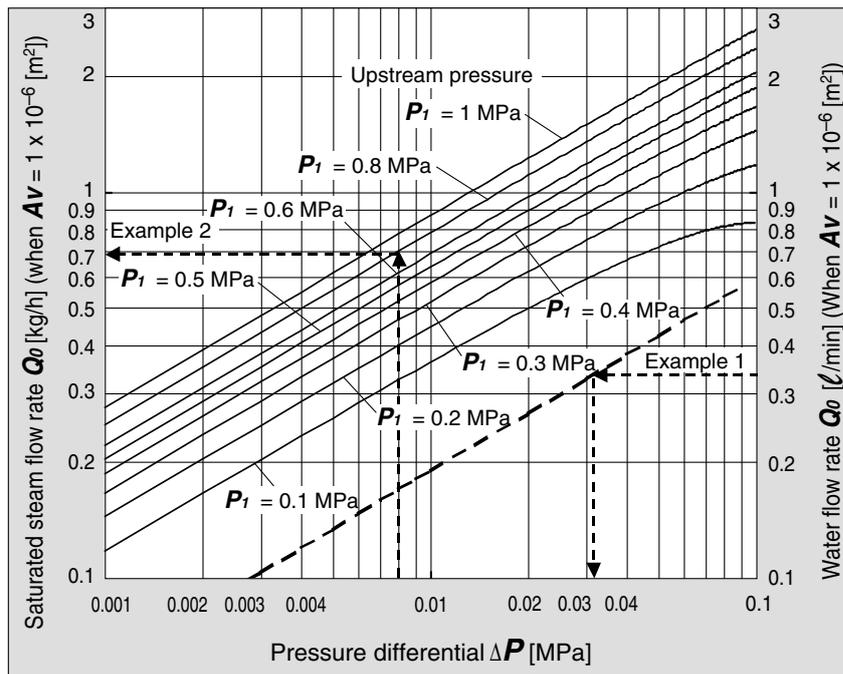
$$Av = 28 \times 10^{-6} Kv = 24 \times 10^{-6} Cv \dots\dots\dots(11)$$

Here,

Kv factor: Value of the clean water flow rate represented by m³/h which runs through a valve at 5 to 40°C, when the pressure difference is 1 bar.

Cv factor (Reference values): Value of the clean water flow rate represented by US gal/min which runs through a valve at 60°F, when the pressure difference is 1 lbf/in² (psi).

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.



Graph (2) Flow characteristics

Example 1)

Obtain the pressure difference when water 15 [l/min] runs through a solenoid valve with an **Av** = 45 × 10⁻⁶ [m²]. Since **Q0** = 15/45 = 0.33 [l/min], according to Graph (2), if reading **ΔP** when **Q0** is 0.33, it will be 0.031 [MPa].

Example 2)

Obtain the saturated steam flow rate when **P1** = 0.8 [MPa], **ΔP** = 0.008 [MPa] with a solenoid valve with an **Av** = 1.5 × 10⁻⁶ [m²]. According to Graph (2), if reading **Q0** when **P1** is 0.8 and **ΔP** is 0.008, it is 0.7 [kg/h]. Hence, the flow rate **Q** = 0.7 × 1.5 = 1.05 [kg/h].

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to 40°C, then measure the flow rate with a pressure difference of 0.075 MPa. However, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4 × 10⁴.

By substituting the measurement results for formula (8) to figure out **Av**.

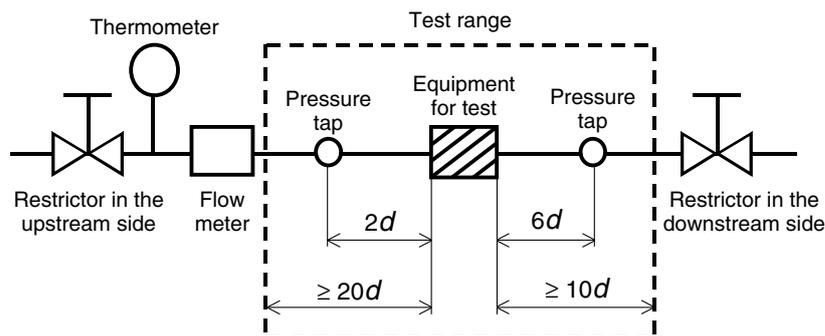
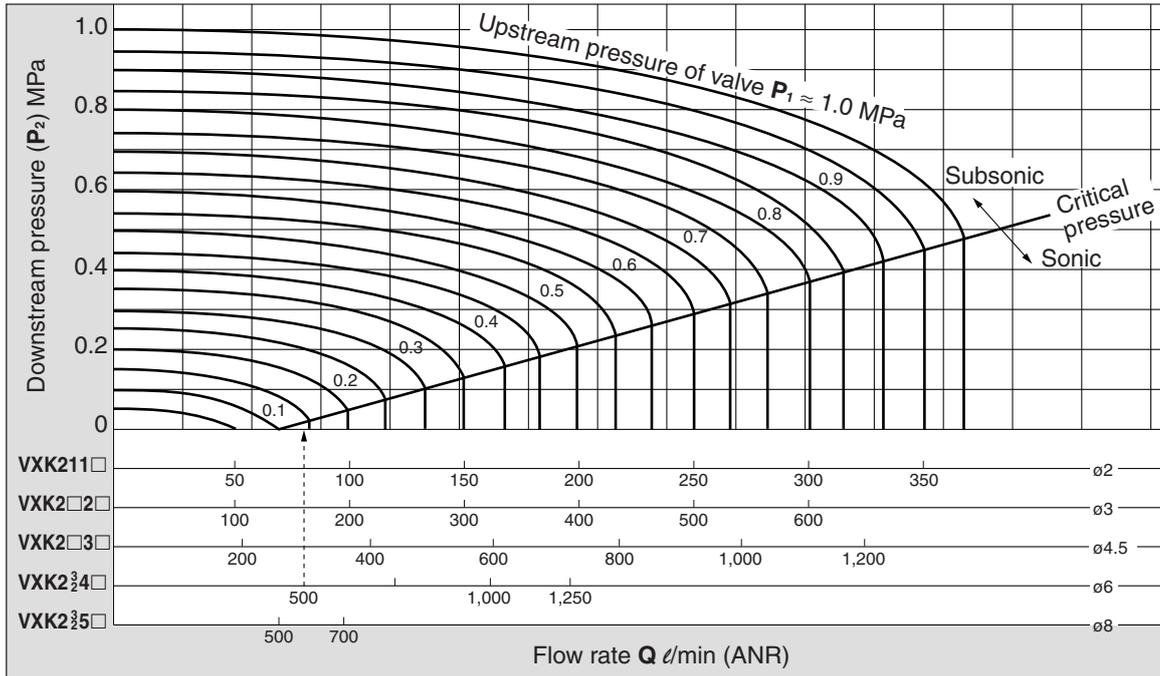


Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005

Flow Characteristics

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 16 to 20.

Air



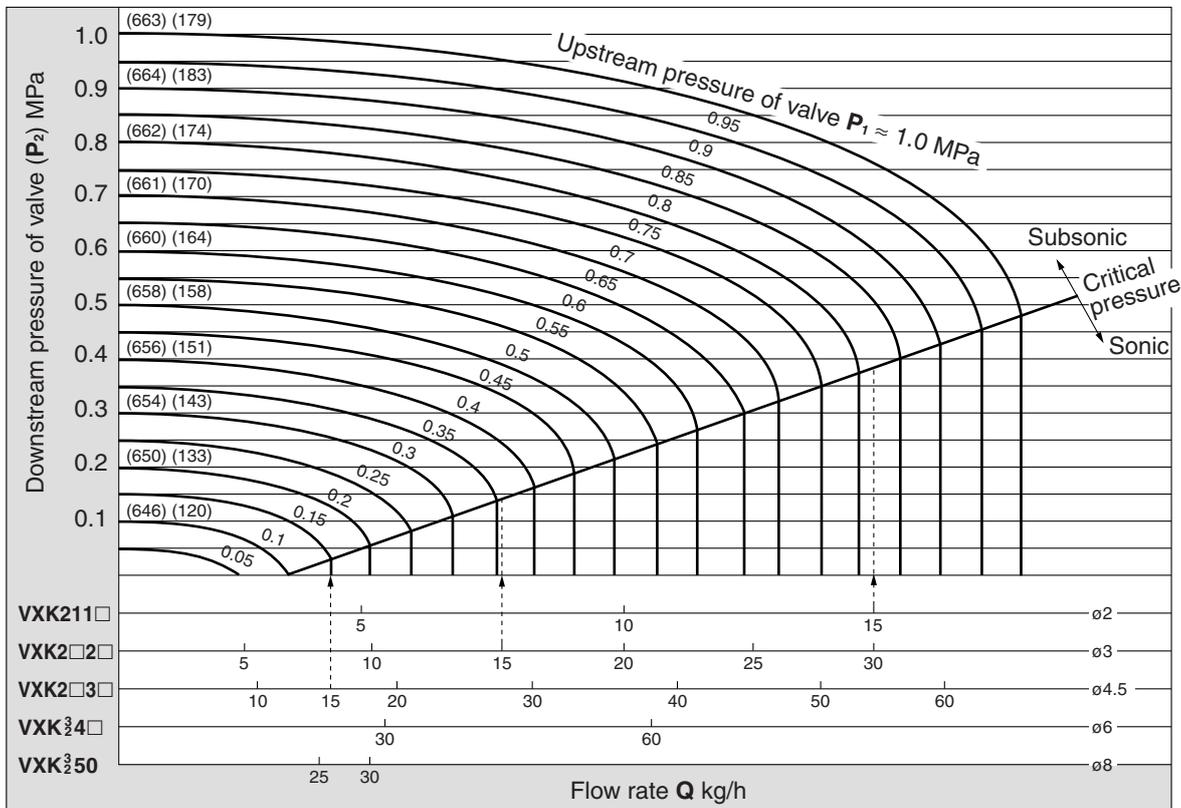
How to read the graph

The sonic range pressure to generate a flow rate of 500 l/min (ANR) is

$P_1 \approx 0.14$ MPa for a ø6 orifice (VXK2₄) and

$P_1 \approx 0.3$ MPa for a ø4.5 orifice (VX2₃).

Saturated Steam



() : Saturated steam holding heat (kcal/kg) () : Saturation temperature (°C)

How to read the graph

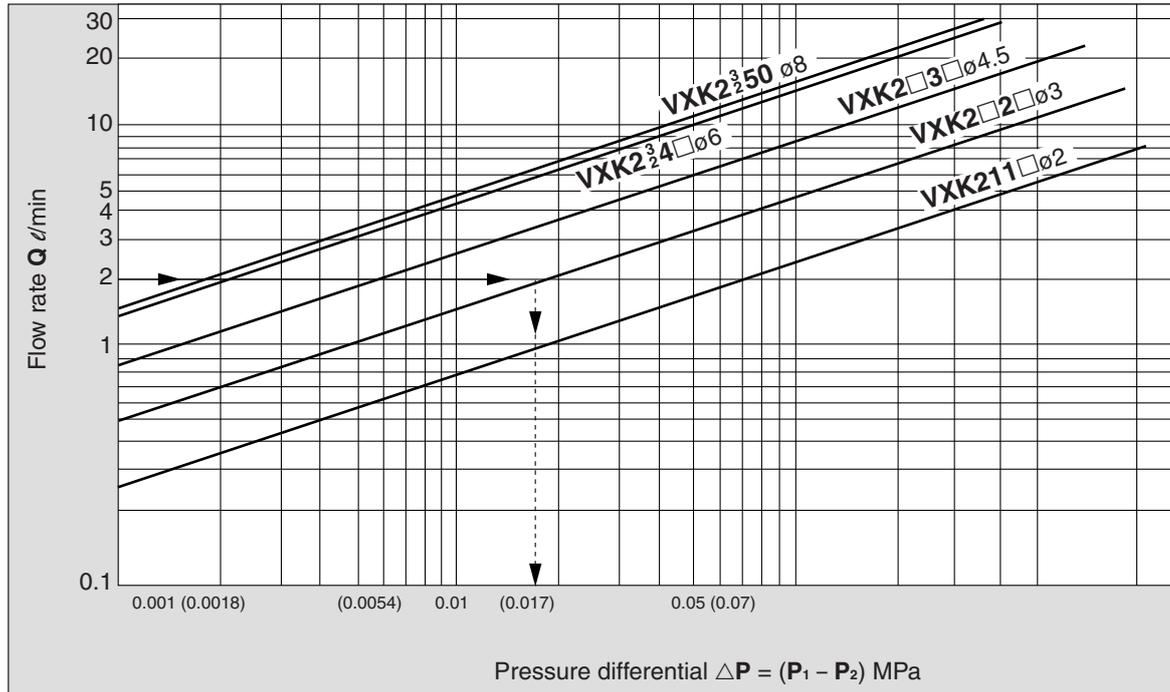
The sonic range pressure to generate a flow rate of 15 kg/h is

$P_1 \approx 0.15$ MPa for ø4.5 orifice (VXK2₃S), $P_1 \approx 0.37$ MPa for ø3 orifice (VXK2₂S), and

$P_1 \approx 0.82$ MPa for ø2 orifice (VXK211S). The holding heat slightly differs depending on the pressure P_1 , but at 15 kg/h it is approx. 9700 kcal/h.

Flow Characteristics

Water



How to read the graph

When a water flow of 2 l/min is generated, $\Delta P \approx 0.017$ MPa for a valve with $\phi 3$ orifice (VXK212 \square , 222 \square , 232 \square).

Glossary of Terms

Pressure Terminology

- 1. Maximum operating pressure differential**
The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.
- 2. Minimum operating pressure differential**
The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve stably operating.
- 3. Maximum system pressure**
The maximum pressure that can be applied inside the pipelines (line pressure).
(The pressure differential of the solenoid valve portion must be less than the maximum operating pressure differential.)
- 4. Proof pressure**
The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. (value under the prescribed conditions)
- 5. 100 mesh**
The number of meshes over a length of 25.4 mm (1 inch).

Electrical Terminology

- 1. Apparent power (VA)**
Volt-ampere is the product of voltage (V) and current (A).
Power consumption (W): For AC, $W = V \cdot A \cdot \cos\theta$. For DC, $W = V \cdot A$.
Note) $\cos\theta$ shows power factor. $\cos\theta = 0.6$
- 2. Surge voltage**
A high voltage which is momentarily generated by shutting off the power in the shut-off area.
- 3. Enclosure**
A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



● First Characteristics: Degrees of protection against solid foreign objects

| | |
|---|--|
| 0 | Non-protected |
| 1 | Protected against solid foreign objects of 50 mm ϕ and greater |
| 2 | Protected against solid foreign objects of 12 mm ϕ and greater |
| 3 | Protected against solid foreign objects of 2.5 mm ϕ and greater |
| 4 | Protected against solid foreign objects of 1.0 mm ϕ and greater |
| 5 | Dust-protected |
| 6 | Dusttight |

● Second Characteristics: Degrees of protection against water

| | | |
|---|--|----------------------|
| 0 | Non-protected | — |
| 1 | Protected against vertically falling water drops | Dripproof type 1 |
| 2 | Protected against vertically falling water drops when enclosure tilted up to 15° | Dripproof type 2 |
| 3 | Protected against rainfall when enclosure tilted up to 60° | Rainproof type |
| 4 | Protected against splashing water | Splashproof type |
| 5 | Protected against water jets | Low jetproof type |
| 6 | Protected against powerful water jets | Strong jetproof type |
| 7 | Protected against the effects of temporary immersion in water | Immersible type |
| 8 | Protected against the effects of continuous immersion in water | Submersible type |

Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

Others

- 1. Material**
NBR: Nitrile rubber
FKM: Fluororubber – Trade names: Viton®, Dai-el®, etc.
EPDM: Ethylene propylene rubber
PTFE: Polytetrafluoroethylene resin – Trade names: Teflon®, Polyflon®, etc.
- 2. Oil-free treatment**
The degreasing and washing of wetted parts.
- 3. Passage symbol**
In the JIS symbol (止動符) IN and OUT are in a blocked condition (止), but actually in the case of reverse pressure (OUT>IN), there is a limit to the blocking.
(ϕ) is used to indicate that blocking of reverse pressure is not possible.



Series VXK

Specific Product Precautions 1

Be sure to read before handling.

Refer to back cover for Safety Instructions, “Handling Precautions for SMC Products” (M-E03-3) for 2 Port Solenoid Valves for Fluid Control Precautions.

Replacement of Strainer

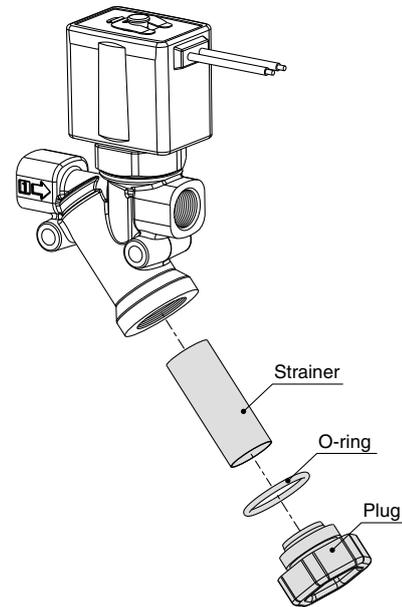
Warning

1. The valve will reach high temperatures from high temperature fluids such as steam. Confirm that the valve has cooled sufficiently before performing works.

If touched inadvertently, there is a danger of being burned.

2. Shut off the fluid supply and release the fluid pressure in the system.
3. Shut off the power supply.

- 1) Turn and remove the plug (width across flats of 27 mm).
- 2) Remove the strainer, and clean or replace it.
- 3) Mount the O-ring on the plug and insert the strainer to the end of the plug.
- 4) Screw the plug into the body.
(Recommended tightening torque: 23 to 27 N·m)





Series VXK

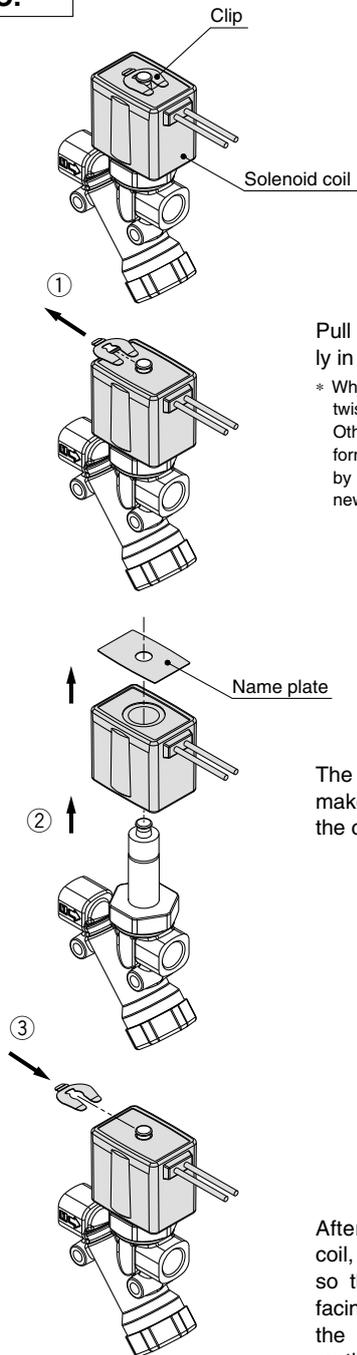
Specific Product Precautions 2

Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for 2 Port Solenoid Valves for Fluid Control Precautions.

Replacement of Solenoid Coil

N.C.



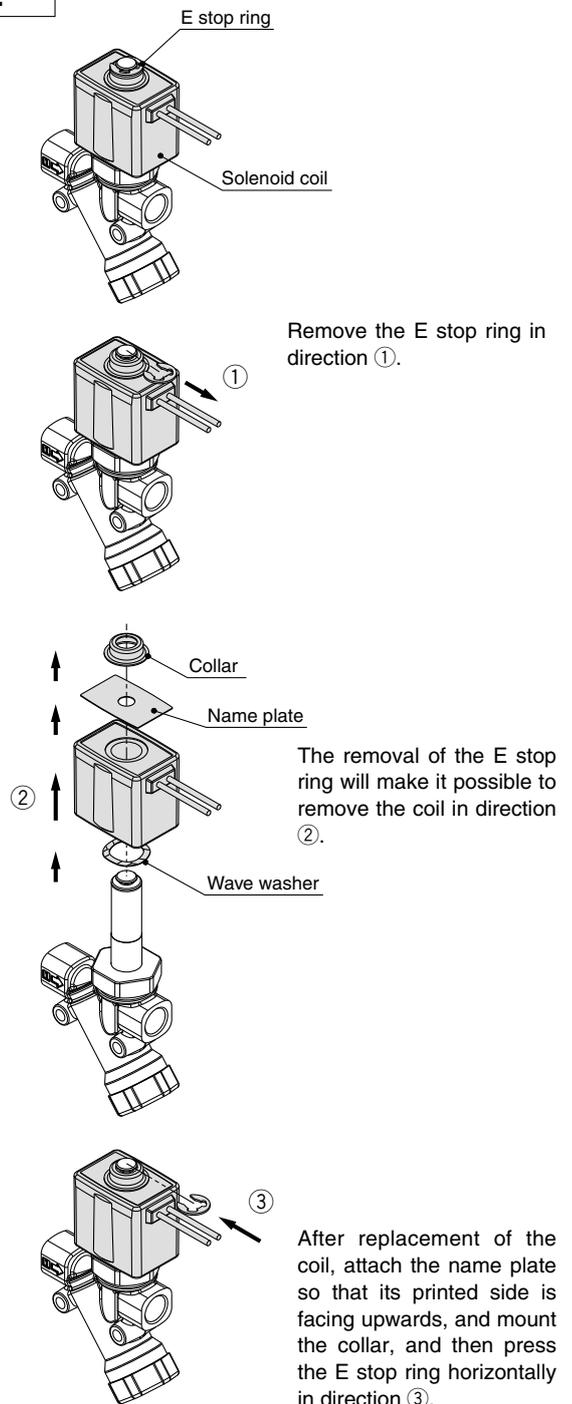
Pull out the clip horizontally in direction ①.

* When doing this, do not apply twisting or torsion to the clip. Otherwise, the clip may be deformed. If the clip is deformed by mistake, replace it with a new one.

The removal of the clip will make it possible to remove the coil in direction ②.

After replacement of the coil, attach the name plate so that its printed side is facing upwards, and press the clip horizontally in direction ③.

N.O.



Remove the E stop ring in direction ①.

The removal of the E stop ring will make it possible to remove the coil in direction ②.

After replacement of the coil, attach the name plate so that its printed side is facing upwards, and mount the collar, and then press the E stop ring horizontally in direction ③.

Warning

1. When replacing the solenoid coil, turn off the power supply.
2. Be careful for possible high temperature of the solenoid coil due to the fluid temperature and operating conditions.
3. Check the type of the solenoid coil (size, rated voltage, voltage specification, insulation specification).

* Replacement of solenoid coil

- Cannot be changed between DC and AC.
- Cannot be changed between DC and AC (built-in full-wave rectifier type).
- Can be changed from DC to DC.
- Can be changed from AC to AC.

Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1, and other safety regulations.

 **Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

 **Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

 **Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.
ISO 4413: Hydraulic fluid power – General rules relating to systems.
IEC 60204-1: Safety of machinery – Electrical equipment of machines.
(Part 1: General requirements)
ISO 10218-1: Manipulating industrial robots - Safety.
etc.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.
If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.
If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*2)

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.

This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

*2) **Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.

2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Revision history

Edition B * Addition of plug assembly part no. to strainer part no.
* Change of O-ring part no. in strainer part no.

OZ

Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

SMC Corporation

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D-DN

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